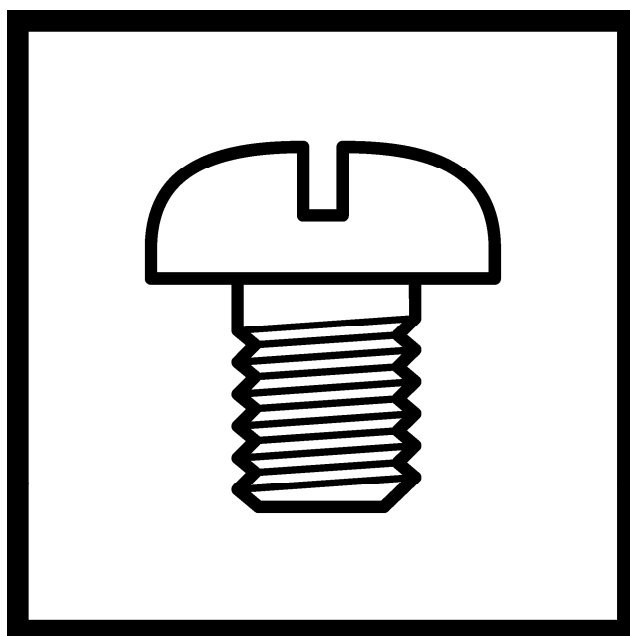


S-7220D

零件手册
PARTS BOOK

电脑直接驱动自动切线针送布平缝机

SINGLE NEEDLE DIRECT DRIVE NEEDLE FEED LOCK STITCHER
WITH THREAD TRIMMER

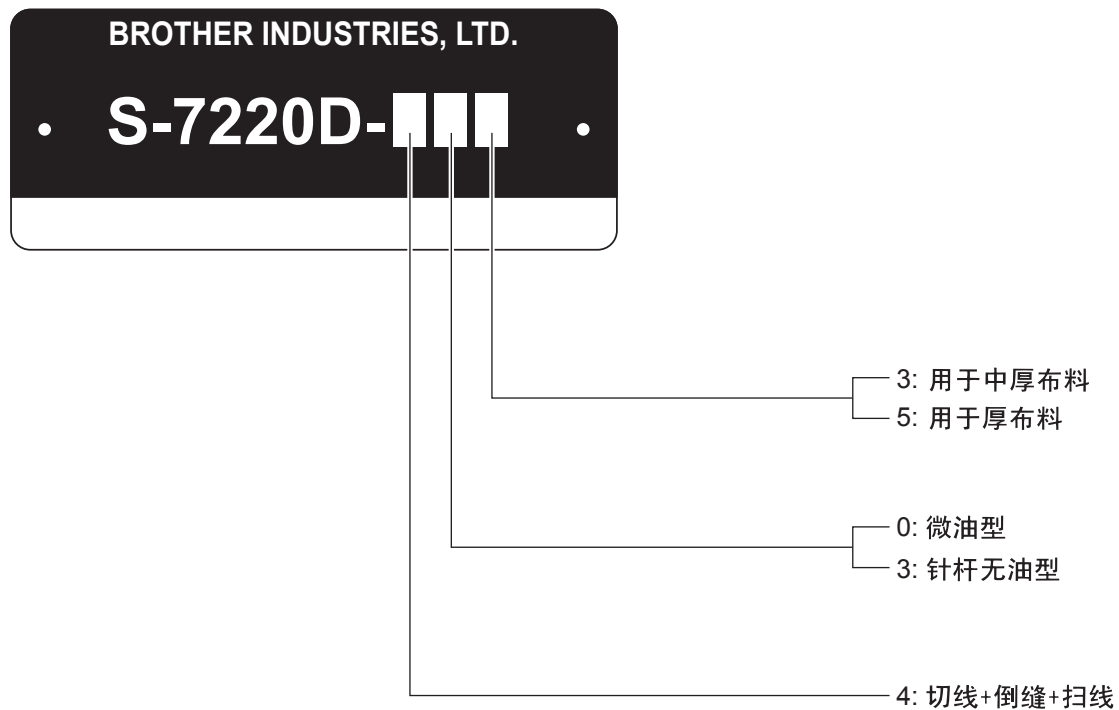


brother

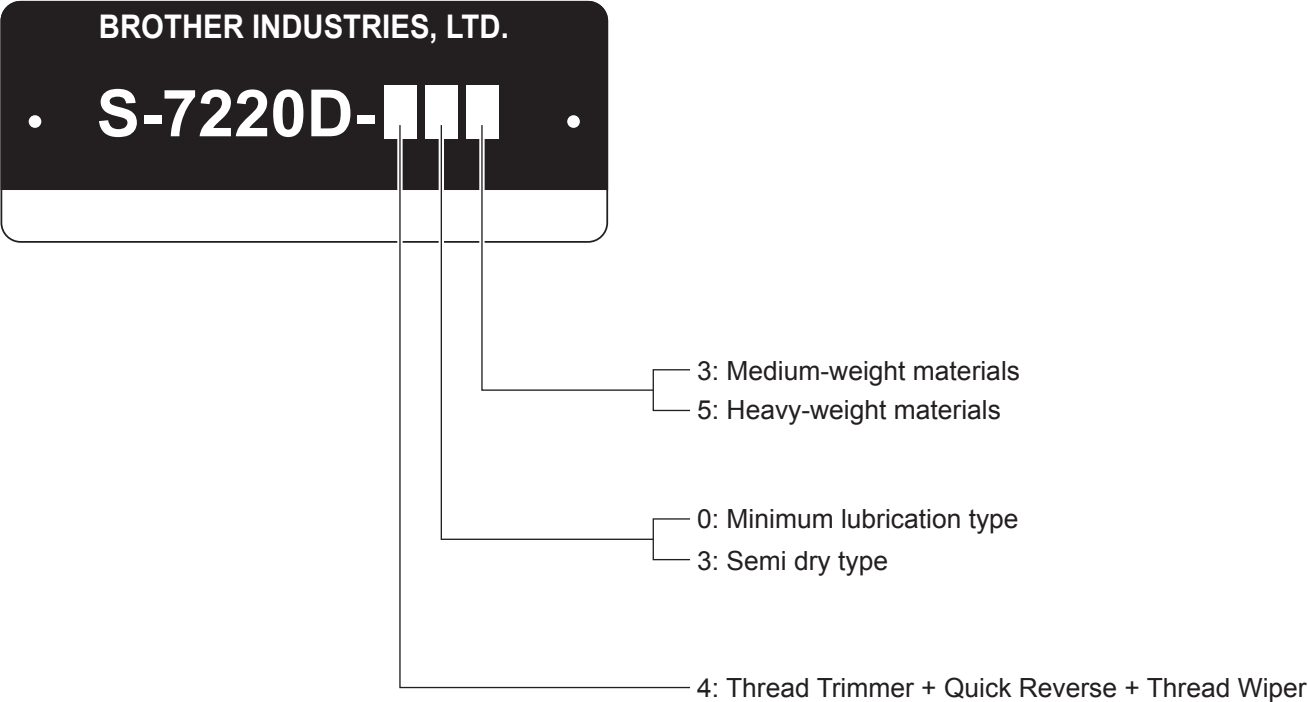
最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



零件手册的使用说明

1. 本手册是根据截止至2019年6月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

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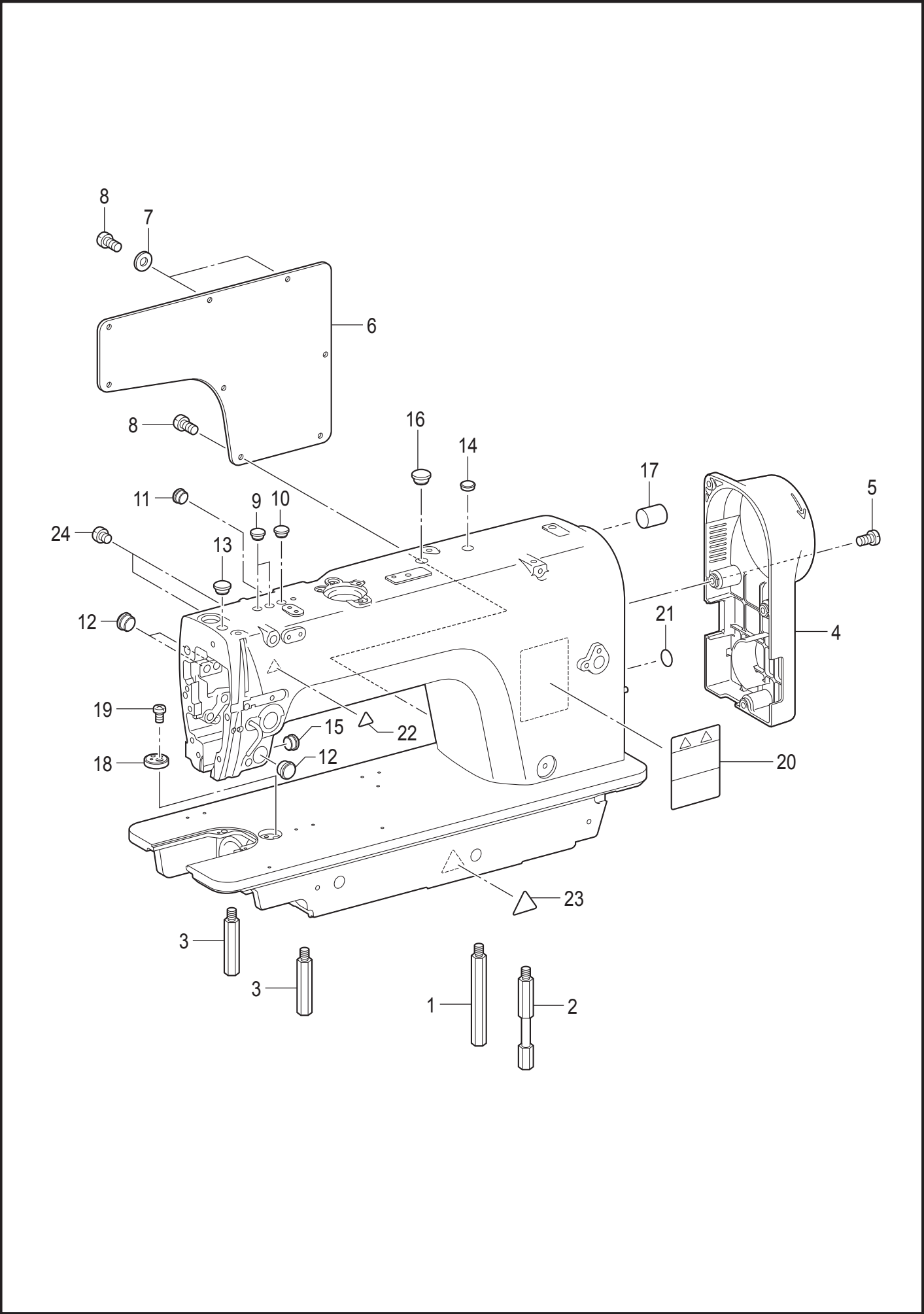
Notes for using this parts book

1. This book was prepared based on information available in June 2019.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

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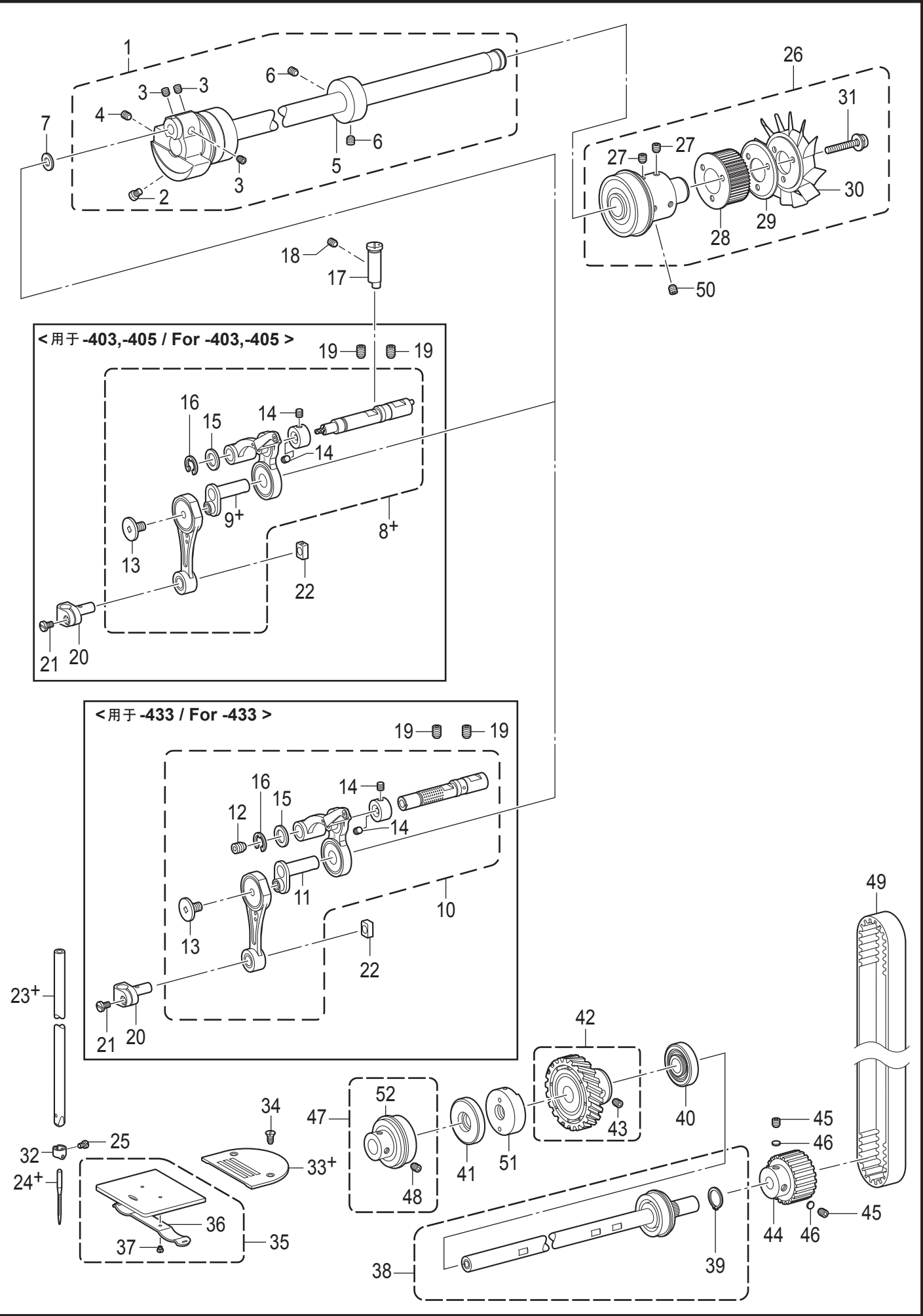
A. 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1106001	1	脚柱R	STAND R	
2	SA2170001	1	脚柱RF	STAND RF	
3	SA1107001	2	脚柱L	STAND L	
4	SB9815101	1	马达罩盖	MOTOR COVER	
5	0A4501606	3	螺钉(带垫圈) M5X16DA	SCREW PAN (S/P WASHER) M5X16	
6	SA7336102	1	侧板	SIDE PLATE	
7	SB3849001	2	平垫圈 M5	WASHER_PLAIN_M_5	
8	062501216	8	螺钉 M5X12	SCREW PAN M5X12	
9	104450101	2	橡皮塞 8	RUBBER CAP, 8	
10	S32263001	1	橡皮塞8.5	RUBBER CAP, 8.5	
11	104450101	1	橡皮塞 8	RUBBER CAP, 8	
12	104449001	3	橡皮塞 15.5	RUBBER CAP, 15.5	
13	S12717000	1	橡皮塞 11.5	RUBBER CAP, 11.5	
14	117936001	1	橡皮塞 9.4	RUBBER CAP, 9.4	
15	117936001	1	橡皮塞 9.4	RUBBER CAP, 9.4	
16	159150000	1	橡皮塞 20.5	RUBBER CAP, 20.5	
17	SA7814001	1	橡皮塞 20	RUBBER CAP 20	
18	SB3850001	1	定位板	RULER PLATE	
19	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
20	SA9826001	1	操作注意标签	LABEL CAUTION	
21	S37060001	1	接地标记	LABEL, GROUNDING	
22	SA9957001	1	警告标记	INJURY MARK	
23	SA9957002	1	警告标记	INJURY MARK	
24	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
25	SB2408101	1	电线夹	CORD HOLDER	

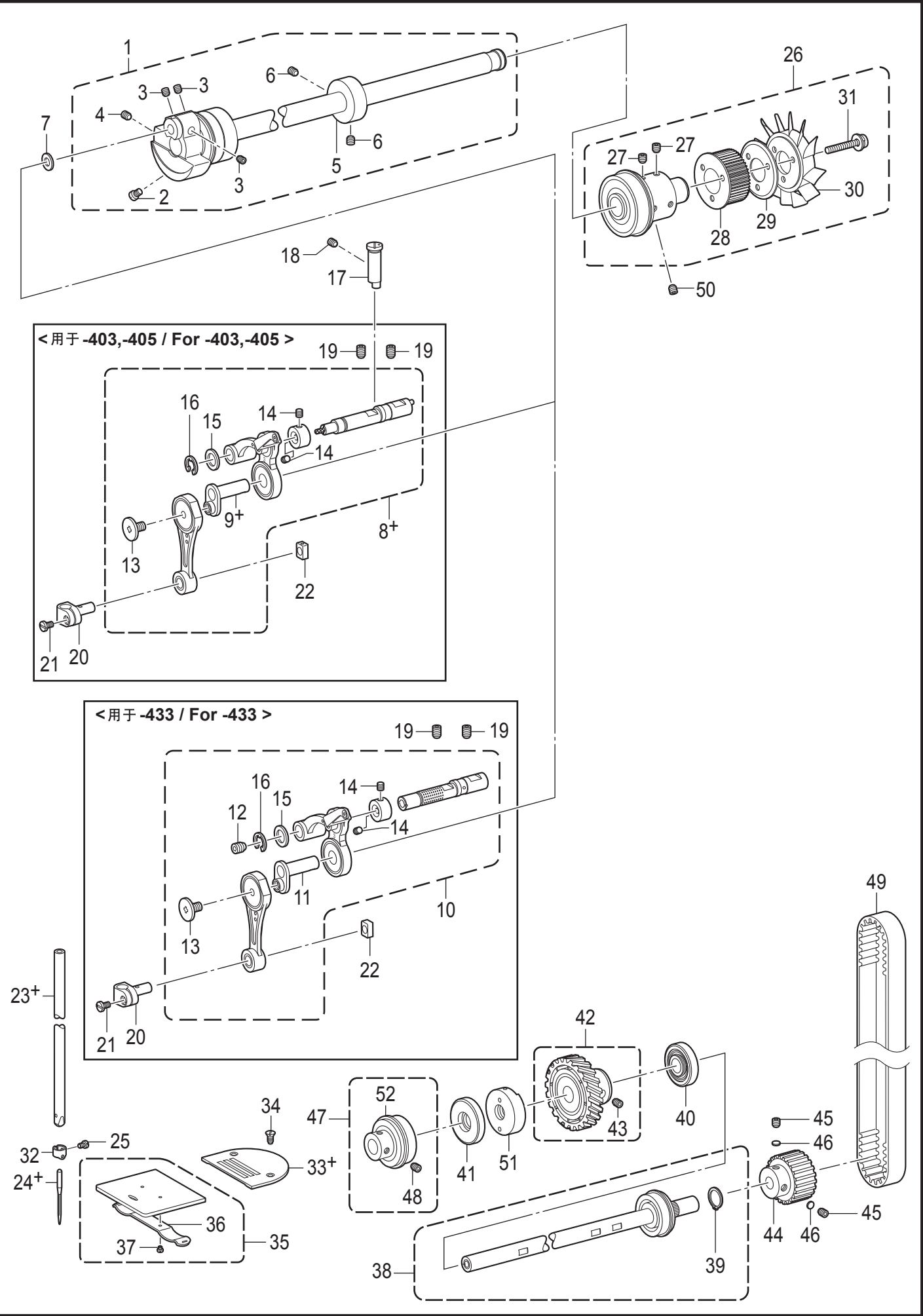
B1. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B1. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9830001	1	上轴组件	UPPER SHAFT ASSY	
2	S25235001	1	螺钉 M8	SCREW M8	
3	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
4	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
5	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
6	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
7	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
8+	SB2914001	1	<用于-403> 针杆连杆总组件	<For -403> NEEDLE BAR CONNECTING ROD SET	
9+	SA7628001	1	针杆曲柄	NEEDLE BAR CRANK	
8+	SB2916001	1	<用于-405> 针杆连杆总组件	<For -405> NEEDLE BAR CONNECTING ROD SET	
9+	SA7626001	1	针杆曲柄	NEEDLE BAR CRANK	
10	SB2915101	1	<用于-433> 针杆连杆总组件	<For -433> NEEDLE BAR CONNECTING ROD SET	
11	SA7628001	1	针杆曲柄	NEEDLE BAR CRANK	
12	SA8061001	1	螺钉封 M3X4	SET SCREW SOCKET(CP)M3X4 SEAL	
13	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L	
14	012400436	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
15	SA2161001	1	垫圈	WASHER	
16	048060342	1	挡圈 E6	RETAINING RING E6	
17	SA7239101	1	定位销	STOPPER PIN	
18	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
19	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
20	SA9650101	1	针杆接头	NEEDLE BAR CLAMP	
21	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7	
22	SB1029101	1	角滑块D	SLIDE BLOCK D	
23+	* P.57	1	针杆	NEEDLE BAR	
24+	* P.57		<用于欧洲以外: -4□3> 机针DBX1...(#14)	<Except for Europe: -4□3> NEEDLE DBX1...(#14)	
24+	* P.57		<用于欧洲以外: -405> 机针DBX1...(#22)	<Except for Europe: -405> NEEDLE DBX1...(#22)	
24+	* P.57		<用于欧洲: -4□3> 机针DBX5...(#14)	<For Europe only: -4□3> NEEDLE, DPX5...(#14)	
24+	* P.57		<用于欧洲: -405> 机针DBX5...(#22)	<For Europe only: -405> NEEDLE, DPX5...(#22)	
25	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18	
26	SB1537001	1	接头组件	JOINT UNIT	
27	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
28	SA2250101	1	同步轮U	TIMING PULLEY U	
29	S38712001	1	法兰	FLANGE	
30	S38713100	1	叶轮	FAN	
31	SA2404001	3	螺钉组件 M4X35DB	SCREW, PAN (S WASHER) M4X35	
32	151594001	1	针杆过线环	NEEDLE BAR THREAD GUIDE	
33+	* P.57-60	1	针板	NEEDLE PLATE	
34	151267001	2	螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
35	180018251	1	推板组件	SLIDE PLATE ASSY	
36	114561001	1	推板簧	SPRING, PLATE	
37	SA9523001	2	螺钉 SM2.38	SCREW SM2.38	
38	SA5278001	1	下轴组件	LOWER SHAFT ASSY	
39	048120142	1	轴用挡圈 C12	RETAINING RING EXTERNAL C12	
40	S25401100	1	油封	OIL SEAL	
41	SA1317101	1	油封	OIL SEAL	
42	SB2403001	1	下轴齿轮组件	LOWER SHAFT GEAR ASSY	
43	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
44	SA2251001	1	同步轮D	TIMING PULLEY D	
45	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2378001	2	垫片 4.8	SPACER,4.8	

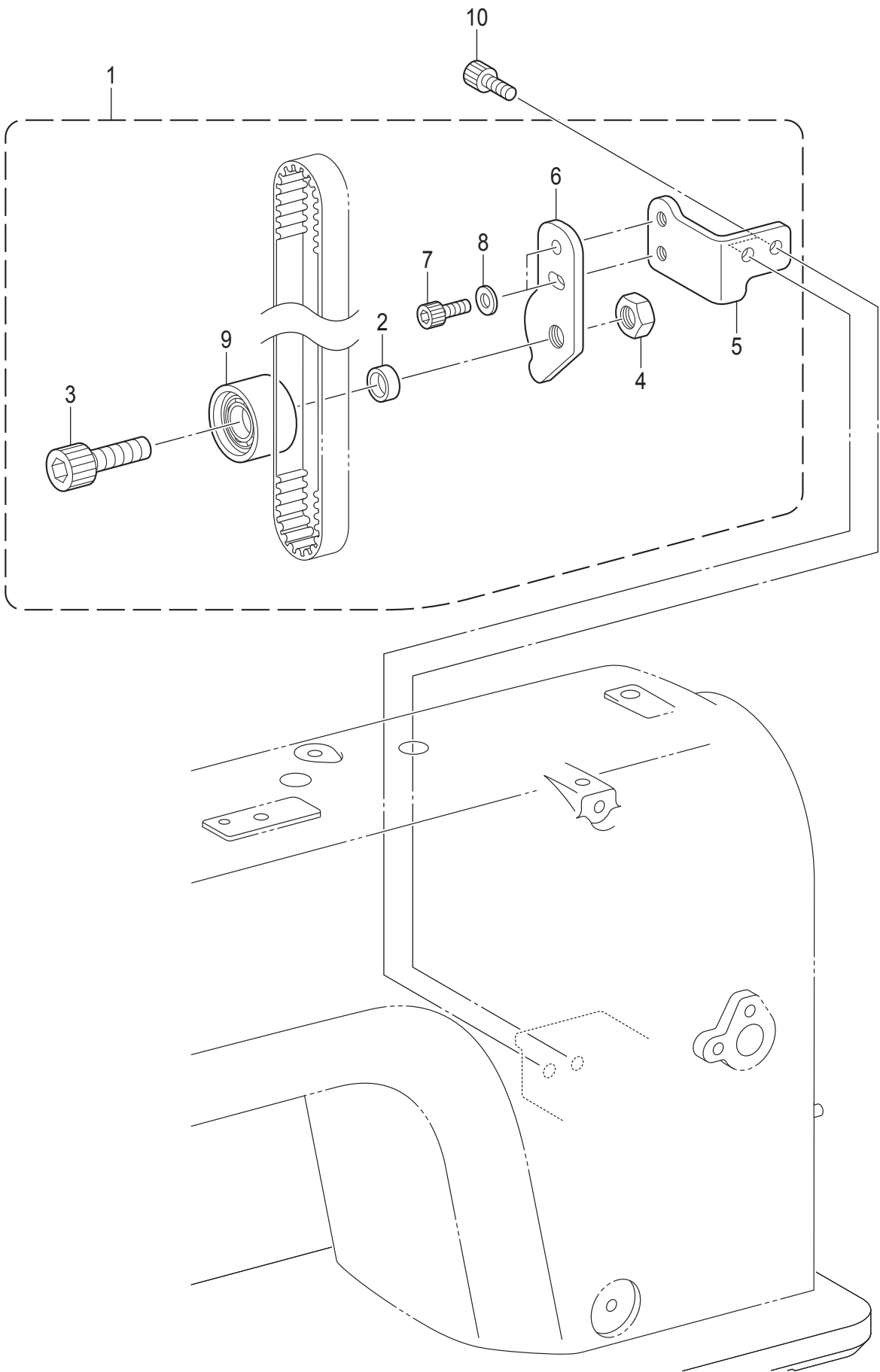
B1. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B1. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
47	SA1150201	1	轴承套组件	BEARING BUSH ASSY	
48	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
49	SA2252201	1	同步皮带	TIMING BELT	
50	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
51	SA2254101	1	下轴轴套	LOWER SHAFT BUSH	
52	SB1538001	1	球轴承 6200ZZ	BALL BEARING RADIAL 6200ZZ	

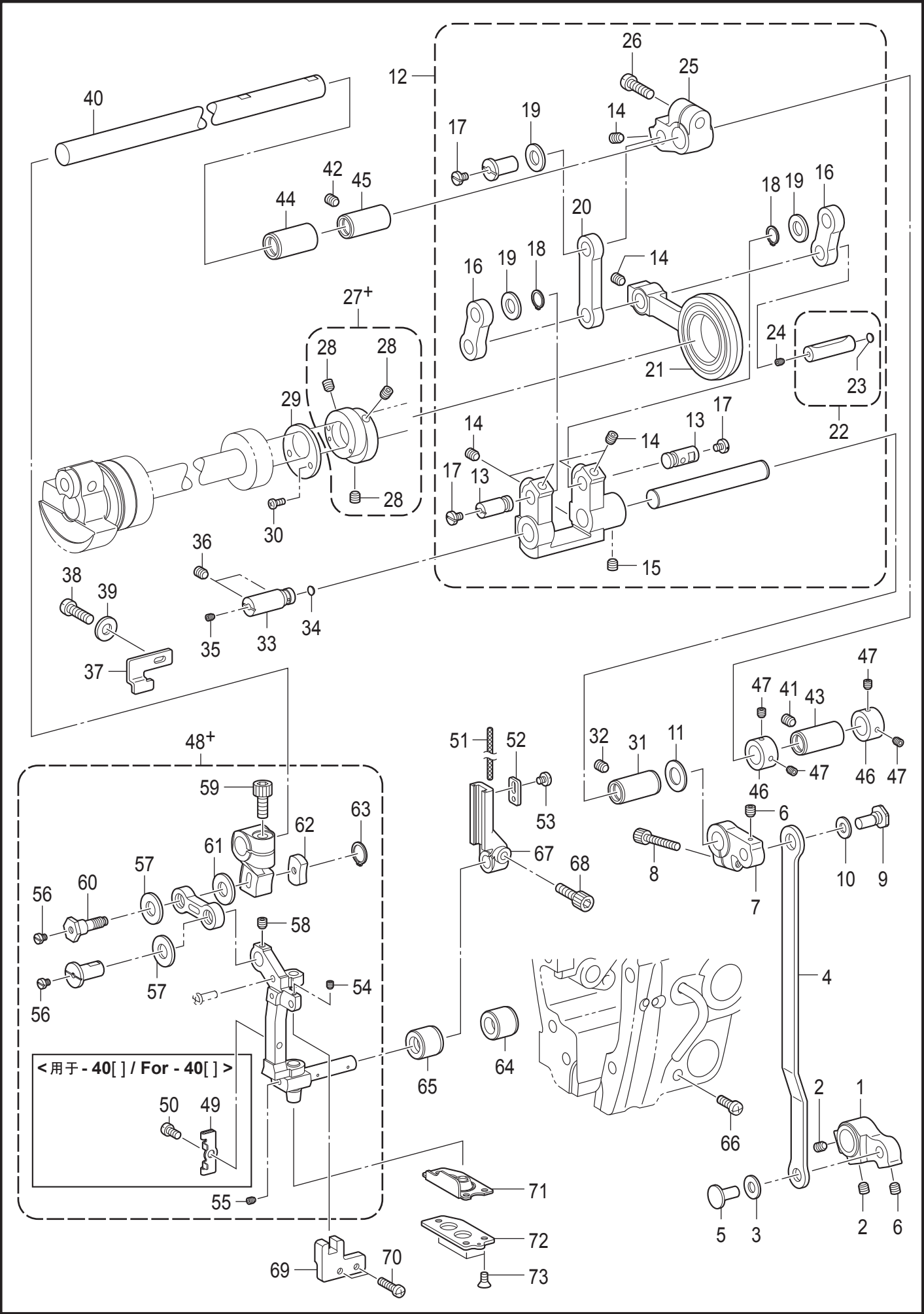
B2. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism



B2. 针杆和挑线杆装置 / Needle bar and thread take-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8058501	1	张力皮带轮总组件	TENSION PULLEY UNIT	
2	S50165001	1	张力轮管套	COLLAR	
3	018102536	1	螺栓 M10X25	BOLT SOCKET M10X25	
4	021100302	1	螺母 M10	NUT 3 M10	
5	SA8059101	1	上轮基座	PULLEY BASE	
6	SA8060201	1	张力轮靠板	TENSION PULLEY PLATE	
7	018061036	2	螺栓 M6X10	BOLT SOCKET M6X10	
8	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
9	SA9763101	1	张力皮带轮组件	TENSION PULLEY ASSY	
10	018061032	2	螺栓 M6X10	BOLT SOCKET M6X10	

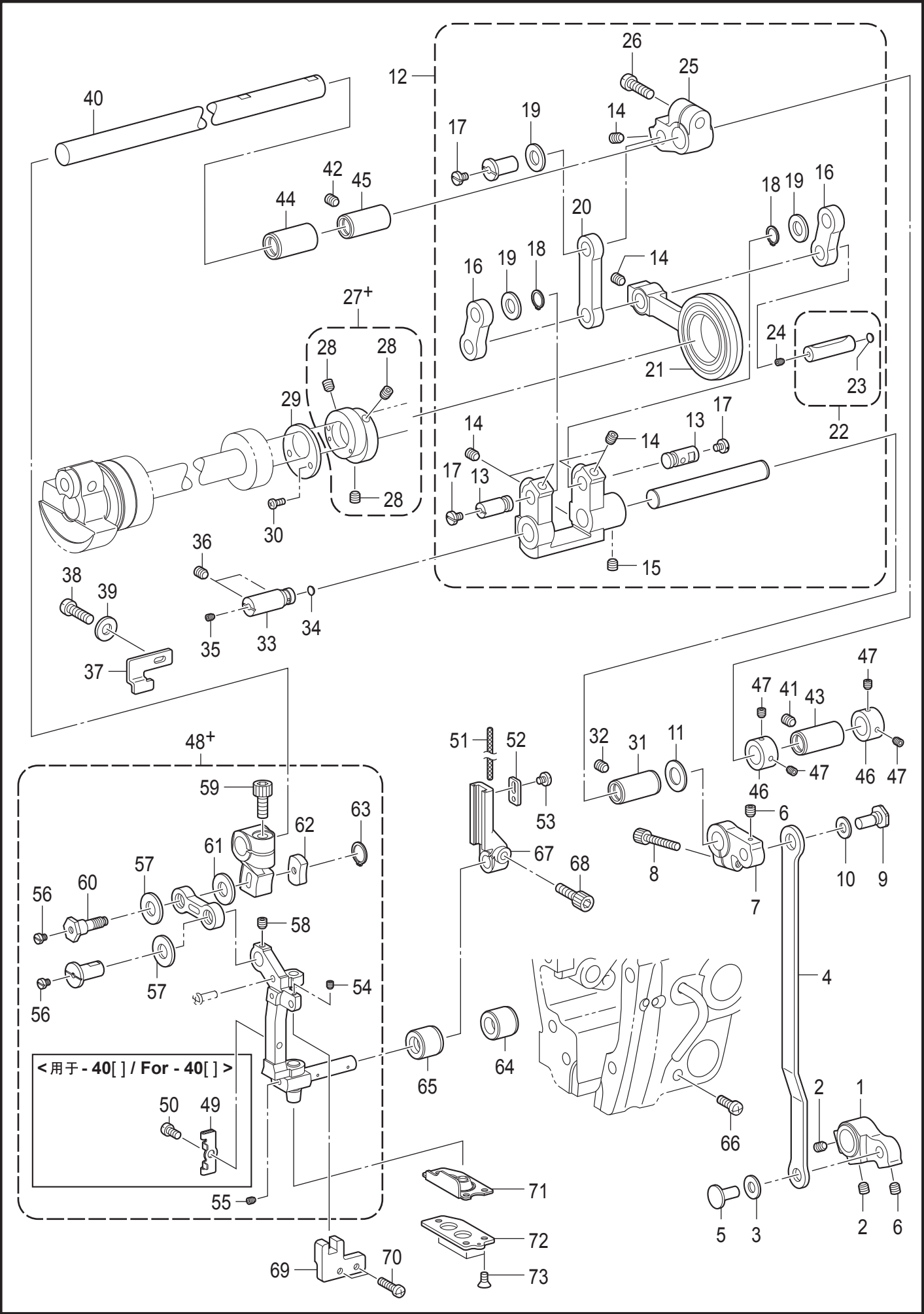
C. 针送布装置 / Needle feed mechanism



C. 针送布装置 / Needle feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7358101	1	针送布切换臂 D	N F REGULATOR ARM D	
2	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
3	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
4	SA7359101	1	针送布切换连杆	N F REGULATOR CONNECTING ROD	
5	151308102	1	连杆轴 12.5	STUD 12.5	
6	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
7	SA7361101	1	针送布切换臂 U	N F REGULATOR ARM U	
8	018501436	1	螺栓 M5X14	BOLT SOCKET M5X14	
9	SA7725001	1	切换臂偏心销	REGULATOR ARM ELECTRIC PIN	
10	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
11	S20356001	1	平垫圈 10	WASHER, PLAIN 10	
12	SA7362401	1	针送布切换器总组件	NEEDLE FEED REGULATOR UNIT	
13	SA7364101	2	切换器连接轴 S	FEED REGULATOR LINK STUD S	
14	012500536	7	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
15	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
16	SA7368001	1	连接杆组件 S	LINK S ASSY	
17	SA7842001	3	螺钉 M4	SCREW M4	
18	048080142	2	轴用挡圈 C8	RETAINING RING EXTERNAL C8	
19	110367001	3	垫圈 8	WASHER, PLAIN SPECIAL 8	
20	SA7370201	1	切换器支架组件	LINK L	
21	SA7371201	1	连接杆 L	N F CONNECTING ROD ASSY	
22	SA7374001	1	针送布连杆组件	LINK STUD ASSY	
23	113024000	1	油线盖	PUSHER	
24	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
25	SA7377201	1	针送布臂 R	NEEDLE FEED ARM R	
26	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
27+	SA7378101	1	<用于-4□3> 针送布偏心轮(附螺钉)	<For -4□3> N F ECCENTRIC WHEEL W/SCREW	
27+	SA7380101	1	<用于-405> 针送布偏心轮(附螺钉)	<For -405> N F ECCENTRIC WHEEL W/SCREW	
28	S23651001	3	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
29	SA7382001	1	压板	HOLDER	
30	062350616	2	螺钉 M3.5X6	SCREW PAN M3.5X6	
31	SA7383301	1	针送布切换轴套	N F REGULATOR SHAFT BUSH	
32	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
33	SA7384201	1	切换器支架组件	FEED REGULATOR SUPPORT ASSY	
34	113024000	1	油线盖	PUSHER	
35	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
36	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
37	SA8356001	1	支架板	SUPPORTER	
38	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
39	SB3849001	1	平垫圈 M5	WASHER_PLAIN_M_5	
40	SA8026001	1	针送布轴	NEEDLE FEED SHAFT	
41	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
42	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
43	SA7984001	1	针送布轴套 R	N FEED SHAFT METAL R	
44	SA7986001	1	针送布轴套 L	N FEED SHAFT METAL L	
45	SA7985001	1	针送布轴套 M	N FEED SHAFT METAL	
46	SA4588001	2	紧圈	SET COLLAR	
47	012500536	4	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

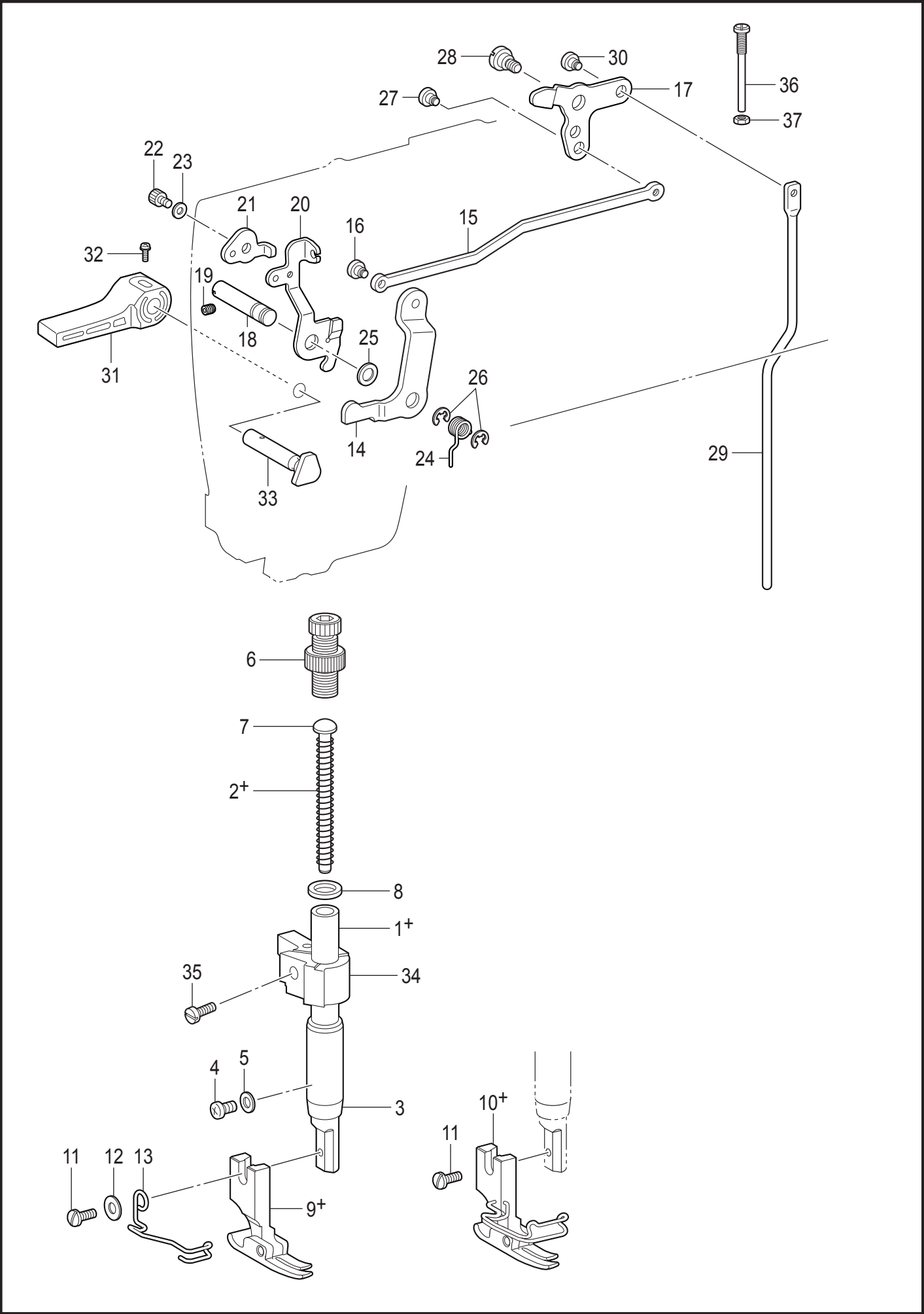
C. 针送布装置 / Needle feed mechanism



C. 针送布装置 / Needle feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
48+	SA7403401	1	<用于-40□> 针杆台组件	<For -40□> N-BAR BASE UNIT	
49	SA4499001	1	油线夹	WICK HOLDER	
50	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
51	SA4346001	1	油线 3X3	WICK 3X3	
52	SA4503001	1	油线压板	WICK SETTING PLATE	
53	060400416	1	螺钉 M4X4	SCREW, BIND M4X4	
48+	SA7390401	1	<用于-433> 针杆台组件	<For -433> N-BAR BASE UNIT	
54	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
55	012400436	1	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4	
56	SA7842001	2	螺钉 M4	SCREW M4	
57	110367001	2	垫圈 8	WASHER, PLAIN SPECIAL 8	
58	014500536	1	螺钉 M5X5	SET SCREW SOCKET (CP) M5X5	
59	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
60	SA7558001	1	针送布臂轴	NF ARM SHAFT	
61	SA4302001	1	垫圈	WASHER	
62	SA7401201	1	针送布臂轴定位	N-F ARM SHAFT STOPPER	
63	048040142	1	轴用挡圈 C4	RETAINING RING EXTERNAL C4	
64	SA4295001	1	针杆台轴套 R	BUSH,R	
65	SA4294001	1	针杆台轴套 L	BUSH,L	
66	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
67	SA8403001	1	滑块导向	SLIDE BLOCK GUIDE	
68	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
69	SA4298001	1	针杆台导向	NEEDLE BAR BRACKET GUIDE	
70	062401216	2	螺钉 M4X12	SCREW PAN M4X12	
71	SA4300001	1	橡皮垫片	RUBBER PACKING	
72	SA4301001	1	橡皮垫片盖	RUBBER PACKING PLATE	
73	S25310101	3	螺钉 M4	SCREW, FLAT M4	

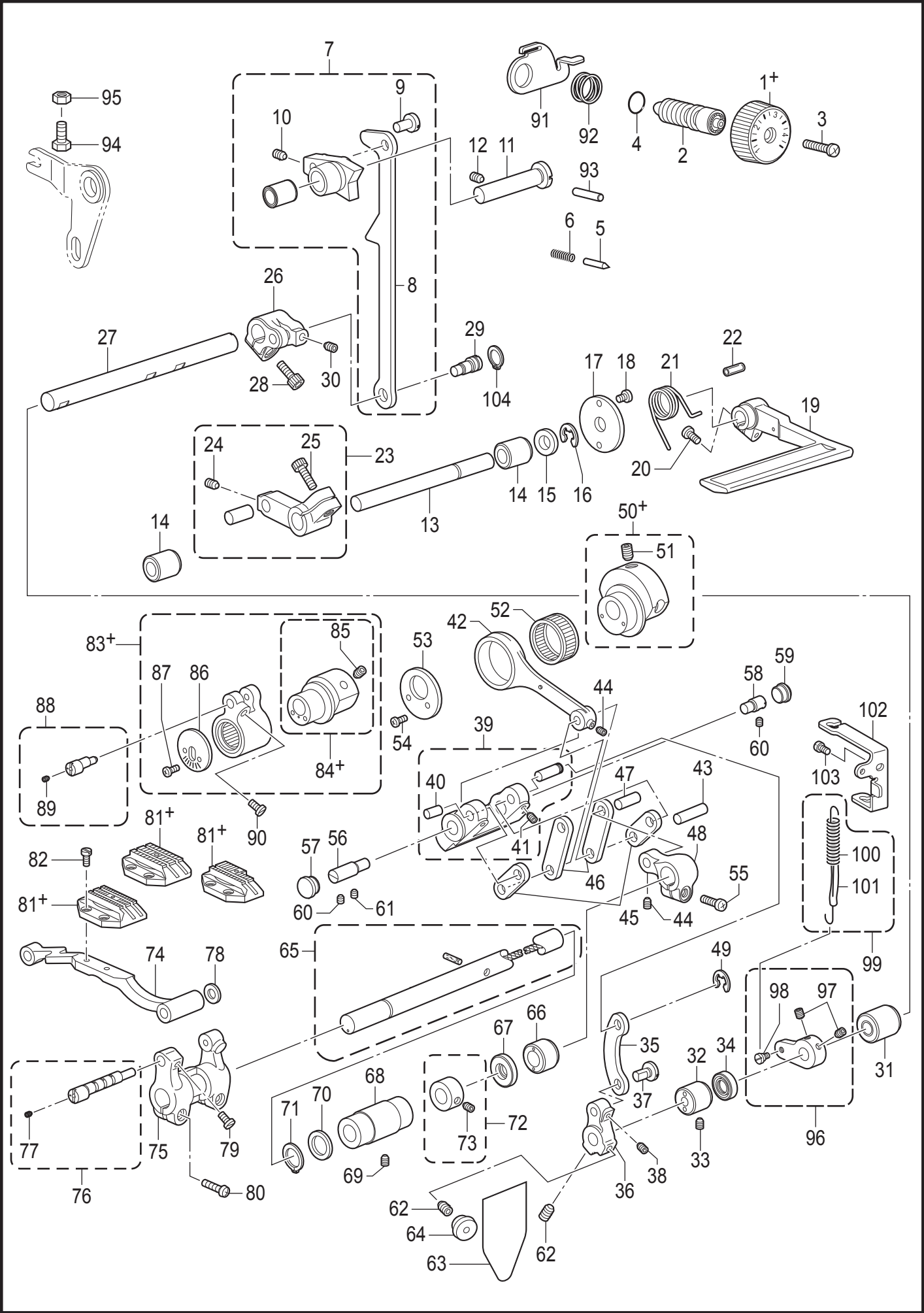
D. 压脚装置 / Presser foot mechanism



D. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9359001	1	<用于-4[]3> 压紧杆	<For -4[]3> PRESSER BAR	
2+	S13561101	1	压杆弹簧	PRESSER BAR SPRING	
1+	SA1173101	1	<用于-405> 压杆	<For -405> PRESSER BAR	
2+	141728001	1	压杆弹簧	PRESSER BAR SPRING	
3	SA7242001	1	压杆轴套	PRESSER BAR BUSH	
4	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
5	026050136	1	平垫圈 S5	WASHER PLAIN S 5	
6	SB2265002	1	调压螺栓组件	PRESSER ADJUSTING SCREW ASSY	
7	SA7607101	1	弹簧导杆	SPRING GUIDE	
8	140407001	1	垫圈	WASHER	
9+	* P.57-60	1	压脚组件	PRESSER FOOT ASSY	
10+	* P.57-60	1	压脚组件 (带护指器)	PRESSER FOOT ASSY W/F-GUARD	
11	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10	
12	025350132	1	平垫圈 S3.5	WASHER PLAIN S 3.5	
13	SA8100001	1	护指器	FINGER GUARD	
14	SA4483001	1	抬压连杆	PRESSER BAR LIFTER LEVER	
15	SA7407201	1	膝控提升连杆	KNEE LIFTER CONNECTING ROD	
16	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
17	SA7406201	1	膝控提升手杆	KNEE LIFTER LEVER	
18	SA1181101	1	抬压连杆轴	PRESSER BAR LIFTER LEVER SHAFT	
19	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
20	SA9154001	1	松线板	TENSION RELEASE PLATE	
21	SA8069001	1	松线板	T-RELEASE PLATE	
22	018400532	1	螺栓 M4X5	BOLT SOCKET M4X5	
23	025040232	1	平垫圈 M4	WASHER PLAIN M 4	
24	SA1186001	1	抬压连杆弹簧	P-BAR LIFTER LEVER SPRING	
25	S07350001	1	垫圈	WASHER PLAIN	
26	048050342	2	挡圈 E5	RETAINING RING E5	
27	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
28	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
29	SA7408101	1	膝控提升杆	KNEE LIFTER BAR	
30	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
31	S31006002	1	抬压脚扳手	LIFTING LEVER	
32	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW, PAN (S/P W) M3.5X12	
33	S45837001	1	压紧杆提升凸轮	PRESSER BAR LIFTER CRANK	
34	SB2919001	1	压紧杆导架组件	PRESSER BAR GUIDE BRACKET ASSY	
35	SA8903001	1	螺钉 M4X12	SCREW M4X12	
36	SA4256201	1	螺钉 M6	ADJUSTING SCREW M6	
37	021060306	1	六角螺母 M6	NUT 3 M6	

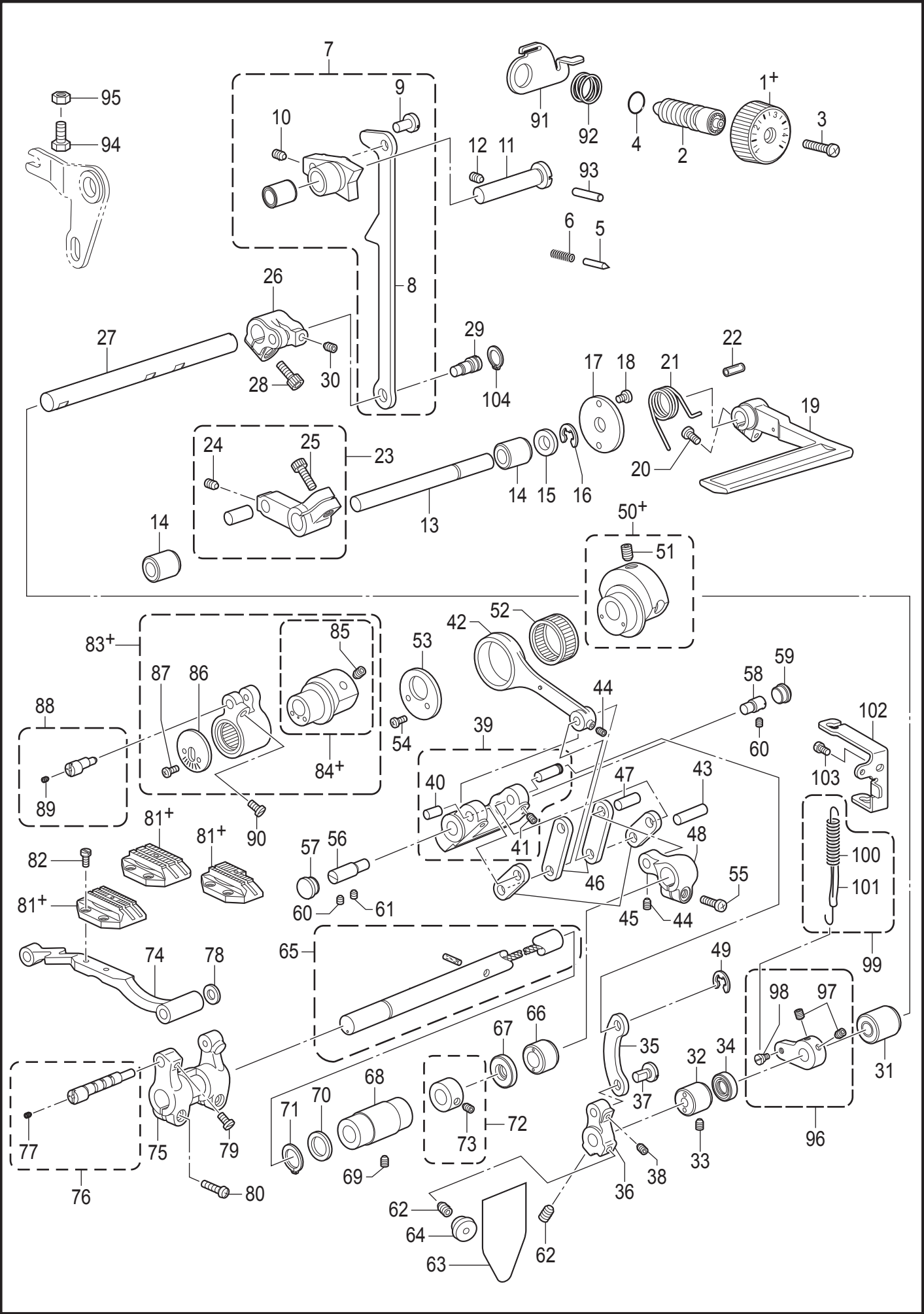
E. 送料装置 / Feed mechanism



E. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA7428102	1	<用于-4[]3> 针距旋钮4	<For -4[]3> STITCH LENGTH DIAL 4	
1+	SA7426102	1	<用于-405> 针距旋钮5	<For -405> STITCH LENGTH DIAL 5	
2	SA7858001	1	针距调节螺杆组件	FEED REGULATING STUD ASSY	
3	SA4494001	1	螺钉 SM4.76	SCREW SM4.76	
4	108549001	1	O形圈	O RING	
5	S50098201	1	定位销	POSITIONING PIN	
6	100328001	1	止动销弹簧	NOTCH SPRING	
7	SA7660001	1	送料调节器组件	FEED REGULATOR ASSY	
8	SA2849001	1	切换连杆	F-REGULATOR CONNECTING ROD	
9	151308102	1	连杆轴 12.5	STUD 12.5	
10	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
11	SA7635001	1	送布调节器轴	FEED REGULATOR SHAFT	
12	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
13	SA1206001	1	倒缝手柄轴	REVERSE SEWING SHAFT	
14	S25469100	2	轴套 L=12	BUSH DRY :L=12	
15	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
16	048080342	1	挡圈 E8	RETAINING RING E8	
17	SA1207001	1	衬片	SPACER	
18	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
19	SA7321002	1	倒缝手柄	REVERSE LEVER	
20	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
21	SA1209001	1	倒缝手柄弹簧	REVERSE LEVER SPRING	
22	153132000	1	尼龙管 L=13.5	NYLON TUBE L=13.5	
23	SA1210101	1	操纵杆托架组件	HANDLE SHAFT ARM ASSY	
24	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
25	018501636	1	螺栓 M5X16	BOLT SOCKET M5X16	
26	SA9746001	1	切换器轴托架	FEED REGULATOR SHAFT ARM	
27	SA7661101	1	切换器轴	FEED REGULATOR SHAFT	
28	018061636	1	螺栓 M6X16	BOLT SOCKET M6X16	
29	SA2851001	1	偏心销	ECCENTRIC PIN	
30	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
31	SA7670001	1	切换器轴套组件 R	FEED REGULATOR SHAFT R ASSY	
32	SA7253101	1	切换器轴轴套 L	FEED REGULATOR SHAFT BUSH(L)	
33	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
34	SA1269001	1	油封	OIL SEAL	
35	SA7697101	1	切换器连杆 S	CONNECTING ROD S	
36	SA1218001	1	切换轴接头	FEED REGULATOR SHAFT JOINT	
37	151308102	1	连杆轴 12.5	STUD 12.5	
38	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
39	SA9823101	1	切换器组件	FEED REGULATOR ASSY	
40	SA9824001	1	送布牙连杆	FEED LINK SHAFT	
41	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
42	SA1223001	1	水平送布连杆	LEVEL FEED CONNECTING ROD	
43	SA7254001	1	联环轴	LINK SHAFT	
44	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
45	S16335001	1	水平送布联环组件	LEVEL FEED LINK ASSY	
46	S16337001	1	送布托架联环组件	FEED ROCKER ARM LINK ASSY	
47	156958021	1	送布曲柄销	FEED ROCK ARM SHAFT	
48	SA1225001	1	水平送布托架	FEED ROCK ARM	
49	048040342	1	挡圈 E4	RETAINING RING E4	
50+	SA1261001	1	<用于-4[]3> 水平偏心轮带螺钉	<For -4[]3> ECCENTRIC WHEEL, W/SCREW	
50+	SA1263001	1	<用于-405> 水平偏心轮带螺钉	<For -405> ECCENTRIC WHEEL, W/SCREW	
51	S25236001	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
52	S12915001	1	滚柱轴承25	ROLLER BEARING RADIAL 25	

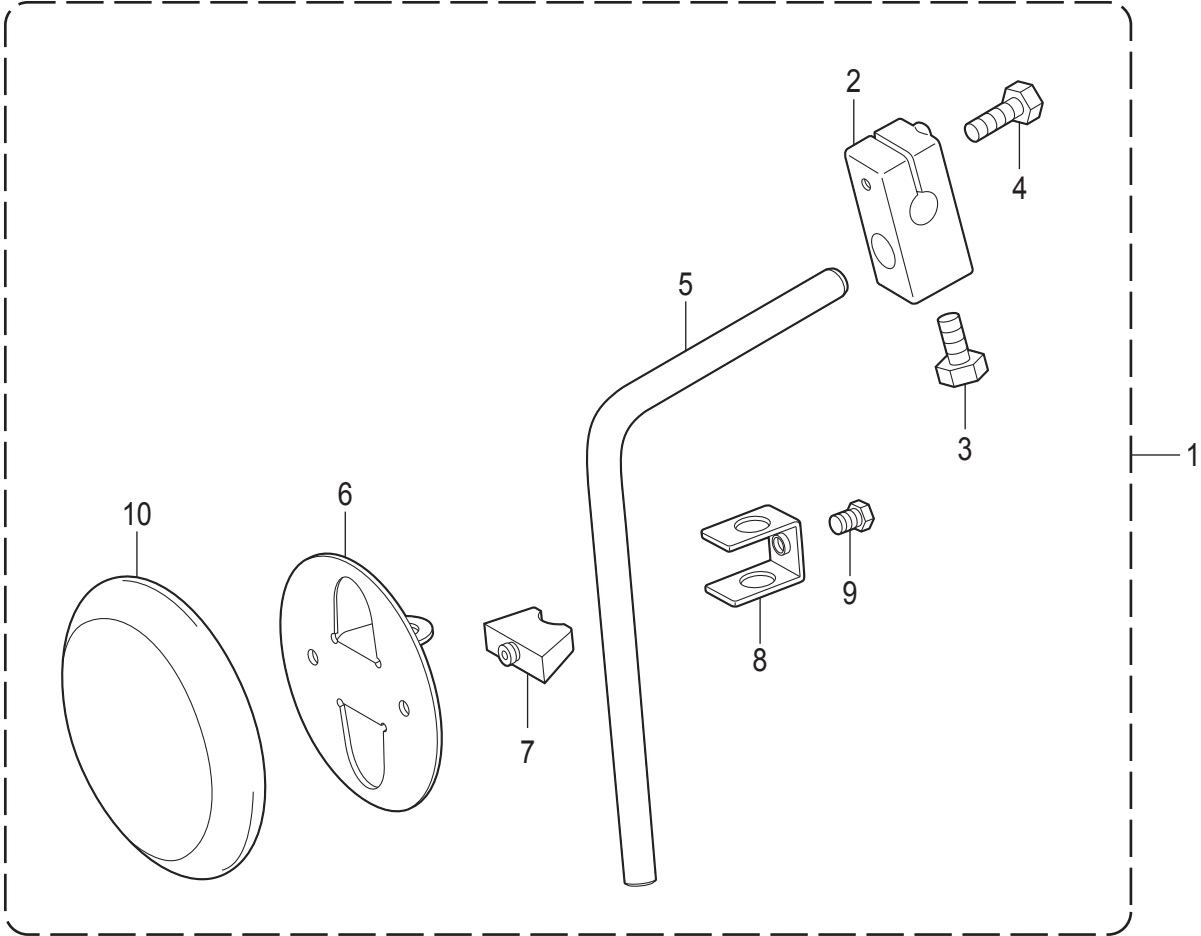
E. 送料装置 / Feed mechanism



E. 送料装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
53	S25321001	1	连杆夹板	HOLDER	
54	062350616	2	螺钉 M3.5X6	SCREW PAN M3.5X6	
55	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
56	SA1226401	1	切换器轴 L	FEED REGULATOR SHAFT L	
57	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
58	SA1227501	1	切换器短轴	FEED REGULATOR SUPPORT SHAFT	
59	SA1228001	1	橡皮塞 14.5	RUBBER CAP, 14.5	
60	012060536	2	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
61	SA1229101	1	螺钉 M6X6	SET SCREW (FT) M6X6	
62	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
63	SA2377001	1	带胶贴片	RUBBER CAP LABEL	
64	S34352101	1	橡皮塞 13.5	RUBBER CAP, 13.5	
65	SA1230001	1	水平送布轴组件	FEED ROCK SHAFT ASSY	
66	SA7255101	1	送布轴轴套 R	FEED SHAFT BUSH(R)	
67	SA1237101	1	油封	OIL SEAL	
68	SA1233101	1	送布轴轴套L	FEED SHAFT BUSH L	
69	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
70	156243021	1	送布轴轴套垫圈	THRUST RING	
71	048150142	1	轴用挡圈 C15	RETAINING RING EXTERNAL C15	
72	SA1234001	1	紧圈组件	SET SCREW COLLAR	
73	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
74	SA7674001	1	送布台	FEED BAR	
75	SA7330001	1	送布台臂	FEED ROCK BRACKET ARM	
76	SA2400101	1	送布台短轴大组件	FEED BAR SET	
77	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
78	158722001	1	垫圈 4.2	WASHER PLAIN 4.2	
79	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
80	SA7257001	2	螺钉 M5X12	SCREW 5X12	
81+	* P.57-60	1	送布牙	FEED DOG	
82	100080004	2	螺钉 SM3.18-44X6.5	SCREW, SM3.18-44X6.5	
83+	SA9661101	1	<用于-4□3> 上下偏心轮组件	<For -4□3> F-LIFTING ECCENTRIC WHEEL ASSY	
84+	SA1247101	1	偏心轮带螺钉	ECCENTRIC WHEEL, W/SCREW	
83+	SA9666101	1	<用于-405> 上下偏心轮组件	<For -405> F-LIFTING ECCENTRIC WHEEL ASSY	
84+	SA1251101	1	偏心轮带螺钉	ECCENTRIC WHEEL W/SCREW	
85	S25236001	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
86	S25339301	1	送布台夹板	FEED BAR ARM PRESSER	
87	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
88	SA2401001	1	上下送布短轴大组件	LIFTING FEED SHAFT ASSY	
89	014300432	1	螺钉 M3X4	SET SCREW SOCKET (CP) M3X4	
90	SA1242001	1	螺钉 M5X7	SET SCREW 5X7	
91	S47508101	1	旋鈕锁住杆	DIAL LOCK LEVER	
92	S39830101	1	弹簧	SPRING	
93	SA7422001	1	锁住杆销	ROCK LEVER PIN	
94	SA9672001	1	加固密缝止动螺栓	CONDENSED STOPPER	
95	021060306	1	六角螺母 M6	NUT 3 M6	
96	SA7664201	1	弹簧挂钩组件	SPRING HOOK ARM ASSY	
97	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
98	S25427101	1	轴位螺钉M4	SHOULDER SCREW, M4	
99	SA7675001	1	弹簧组件	SPRING ASSY	
100	SA7676001	1	拉簧	SPRING	
101	SA3114001	1	尼龙管	VINYL TUBE	
102	SA7679001	1	弹簧挂钩板	SPRING SET PLATE	
103	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
104	048100142	1	轴用挡圈 C10	RETAINING RING EXTERNAL C10	

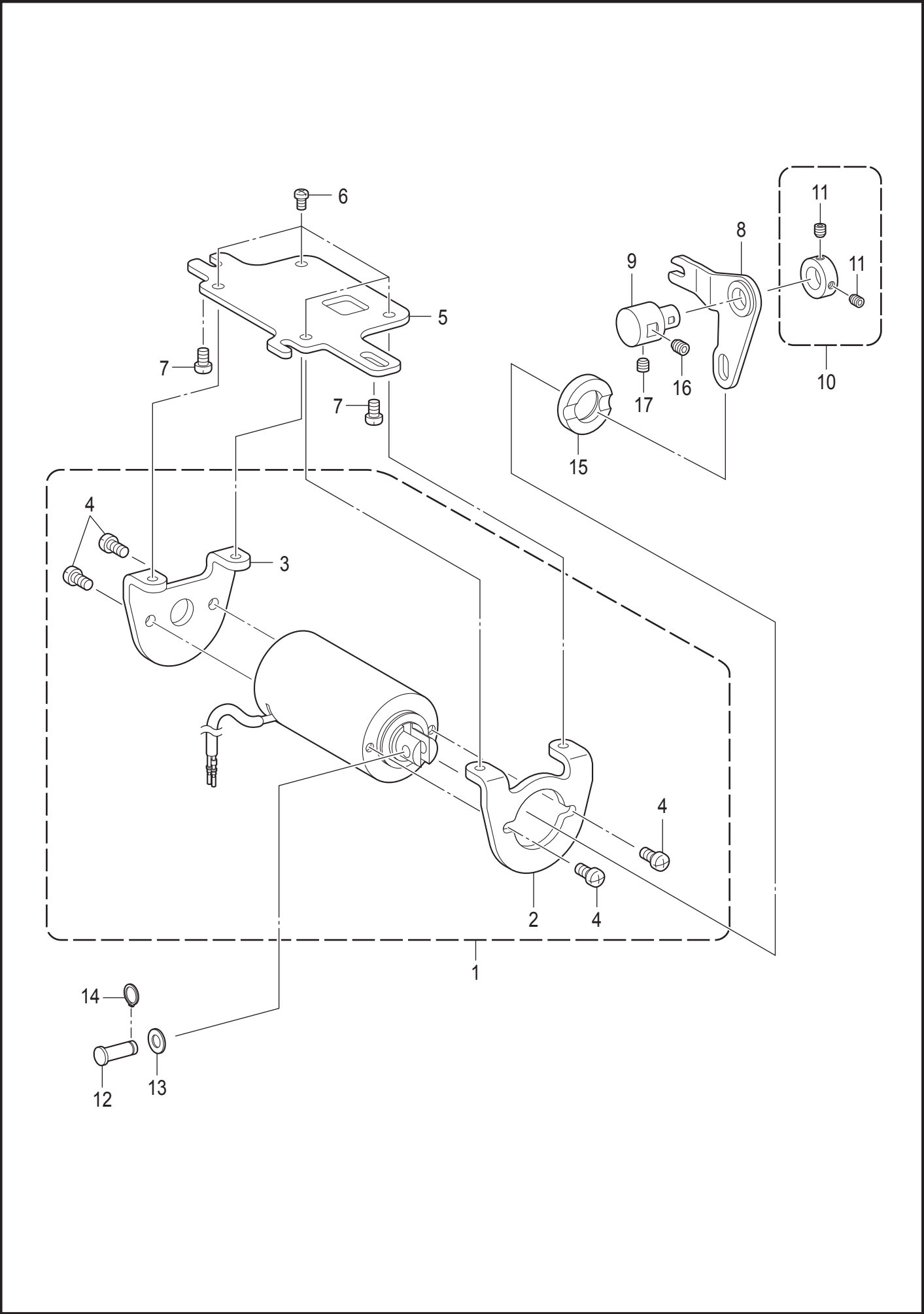
F. 膝控提升装置 / Knee lifter mechanism



F. 膝控提升装置 / Knee lifter mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3854101	1	膝控组件	KNEE LIFTER ASSY	A
2	SB1603001	1	碰块弯杆接头	KNEE LIFTER BRACKET	
3	SB1604001	1	螺栓 M6X15	BOLT 6X15	
4	SB1605001	1	螺栓 M6X24	BOLT 6X24	
5	SB3480001	1	膝控弯管	KNEE LIFTER BAR	
6	SB1607001	1	膝控碰块	KNEE LIFTER PLATE	
7	SB1608001	1	膝控碰块支架	KNEE LIFTER SUPPORT	
8	SB1609001	1	碰块架	KNEE LIFTER PLATE STOPPER	
9	SB1610001	1	螺栓 M6X12	BOLT 6X12	
10	SB1611001	1	膝控碰块垫	KNEE LIFTER PLATE COVER	

G. 倒缝装置 / Quick reverse mechanism

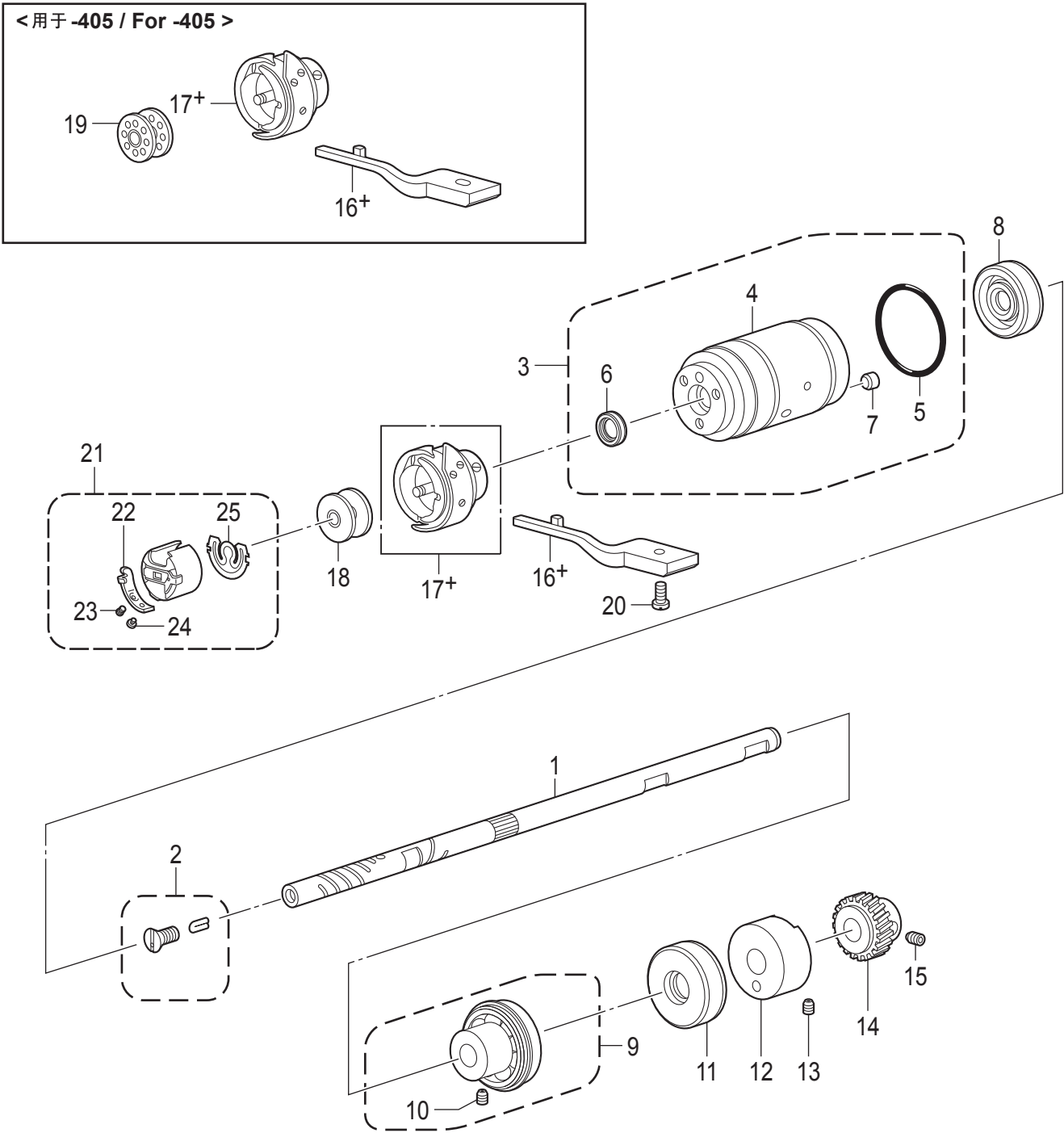


G. 倒缝装置 / Quick reverse mechanism

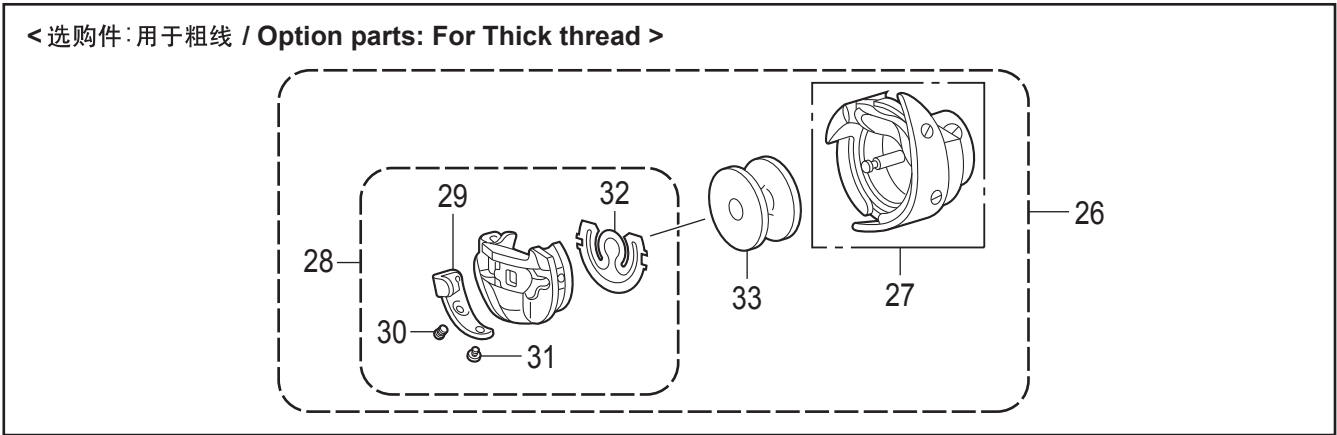
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9913001	1	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	
2	SA7904001	1	电磁铁安装板 F	SOLENOID PLATE F	
3	SA7907001	1	电磁铁安装板 B	SOLENOID PLATE B	
4	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
5	SB4177001	1	电磁铁基板	SOLENOID BASE	
6	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
7	062061016	2	螺钉 M6X10	SCREW PAN M6X10	
8	SA9813001	1	电磁铁曲柄	SOLENOID LEVER	
9	SA2844101	1	曲柄轴	SOLENOID LEVER SHAFT	
10	SA2848001	2	紧圈组件	SET COLLAR ASSY	
11	012500536	4	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
12	SA2992001	1	连接销	PIN	
13	153138001	1	垫圈 6.5	WASHER, PLAIN 6.5	
14	048060142	1	轴用挡圈 C6	RETAINING RING EXTERNAL C6	
15	SA7854001	1	橡皮防震垫	RUBBER CUSHION	
16	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
17	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	

H. 旋梭装置 / Rotary hook mechanism

< 用于 -405 / For -405 >

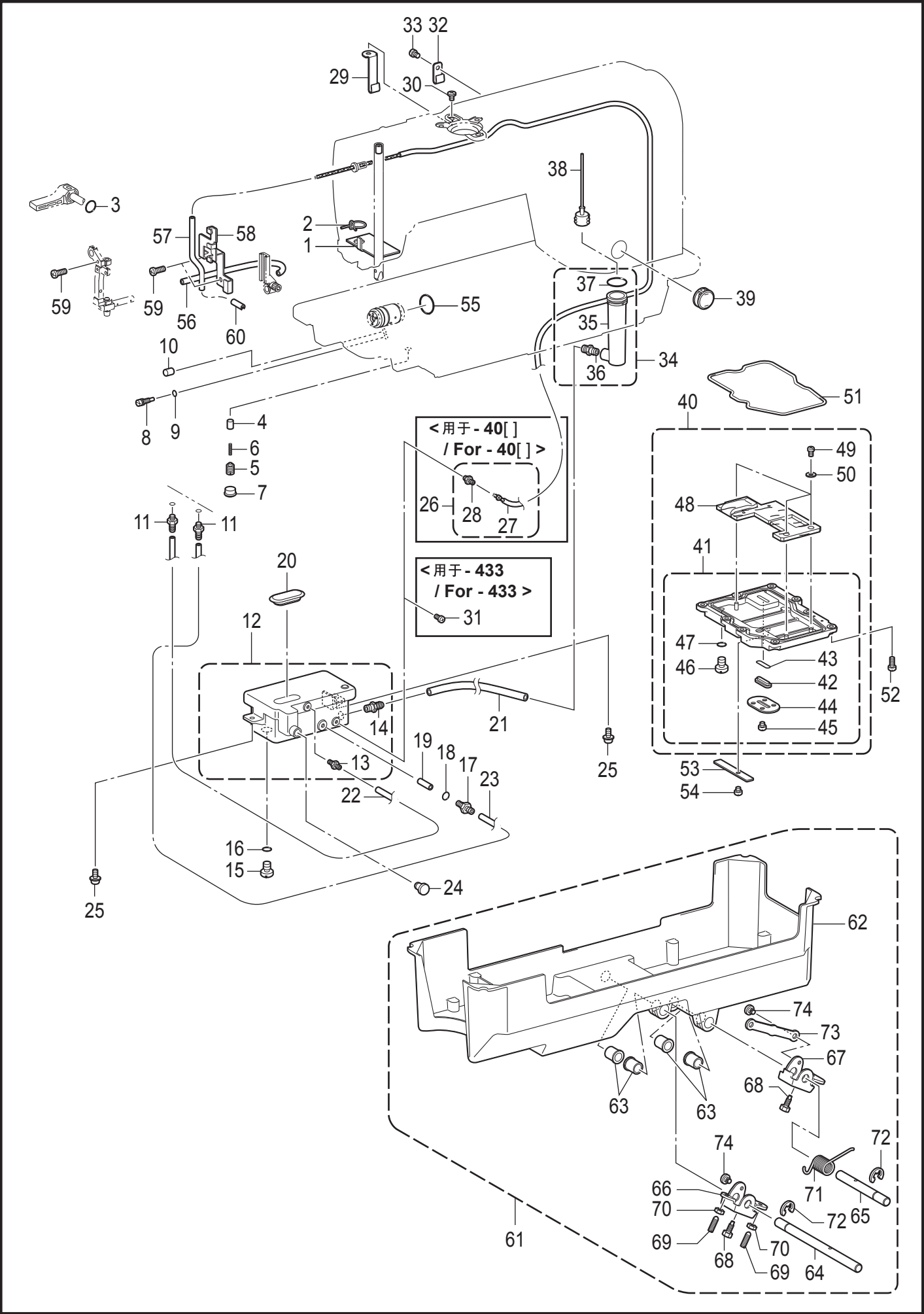


< 选购件：用于粗线 / Option parts: For Thick thread >



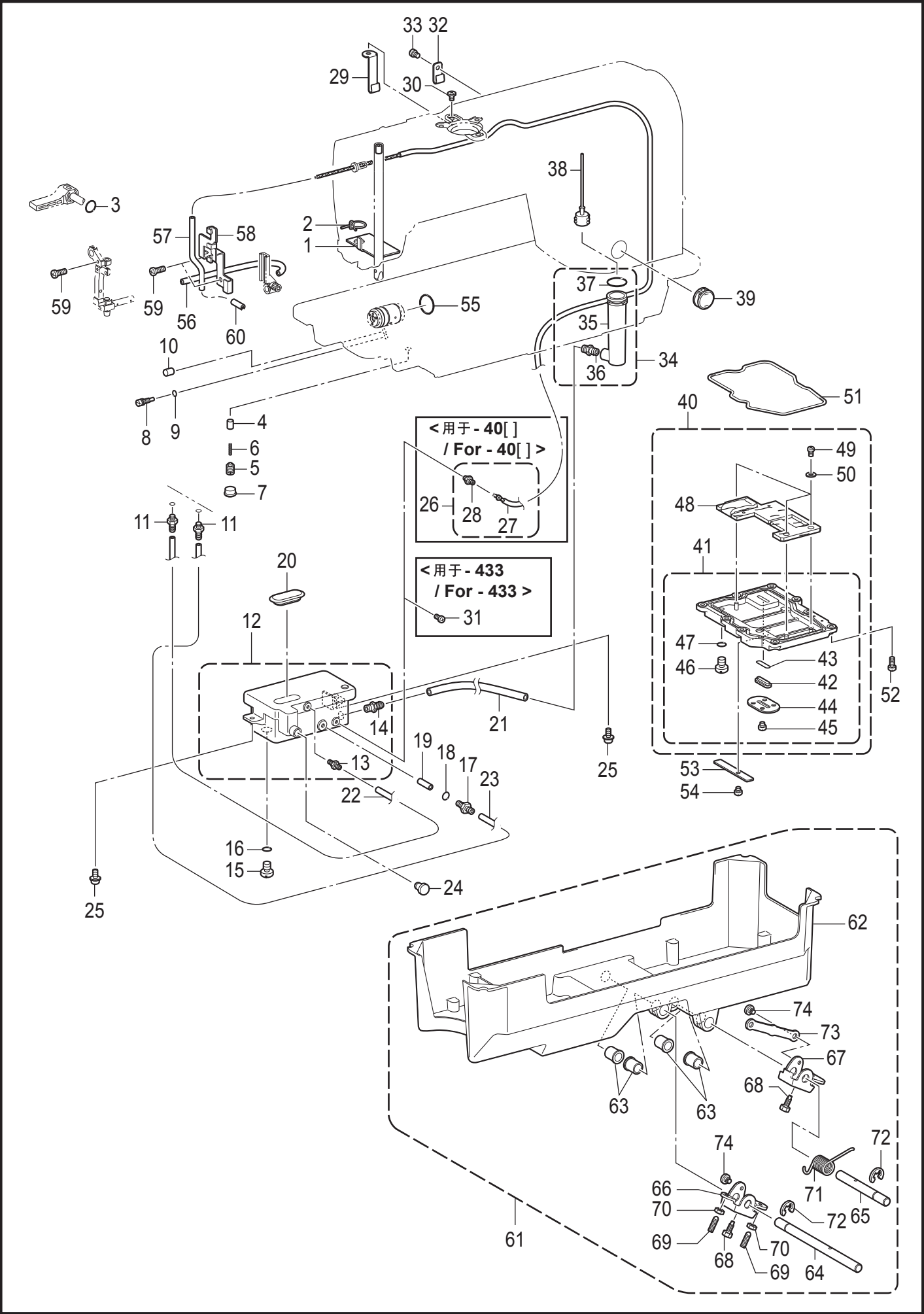
H. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9682101	1	旋梭轴	ROTARY HOOK SHAFT	
2	SA9945201	1	油盖螺钉组件	SCREW CAP W/HOLE ASSY	
3	SA8471201	1	泵轴套总组件	PUMP BUSH UNIT	
4	SA8472201	1	泵轴套组件	PUMP BUSH ASSY	
5	081025870	1	O形圈 S25	O RING S25	
6	SA7320001	1	油封	OIL SEAL	
7	142274201	1	橡皮塞 4.2	RUBBER CAP 4.2	
8	SA9684001	1	油封	OIL SEAL	
9	SA7554101	1	轴承轴套组件	BEARING BUSH ASSY	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	SA1284101	1	油封	OIL SEAL	
12	SA1285001	1	旋梭轴齿轮轴套	ROTARY HOOK SHAFT GEAR BUSH	
13	012061036	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SB2405001	1	旋梭轴齿轮组件	ROTARY HOOK SHAFT GEAR ASSY	
15	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
			<用于-4□3>	<For -4□3>	
16+	SA7830001	1	旋梭定位钩	HOOK STOPPER	
17+	SB1305001	1	盒装旋梭组件 SB3338	ROTARY HOOK ASSY W/BOX SB3338	
18	146290001	1	梭芯	BOBBIN	
			<用于-405>	<For -405>	
16+	SA7829001	1	旋梭定位钩	HOOK STOPPER	
17+	SB1677001	1	盒装旋梭组件 SB1678	ROTARY HOOK ASSY W/BOX SB1678	
19	117132001	1	梭芯	BOBBIN	
20	SA8903001	1	螺钉 M4X12	SCREW M4X12	
21	S20553101	1	梭芯套组件	BOBBIN CASE ASSY	
22	183291001	1	旋芯套调整簧片	TENSION SPRING	
23	183292101	1	旋芯套调整螺钉	ADJUSTING SCREW	
24	183293001	1	旋芯套调整螺钉	SET SCREW	
25	148967101	1	空转防止弹簧	ANTI-SPIN SPRING	
			<选购件: 用于粗线>	<Option parts: For Thick thread>	
26	SA1719001	1	S53203旋梭盒复合件	ROTARY HOOK SET, W/BOX S53203	
27	SA1718001	1	S53203旋梭盒组件	ROTARY HOOK ASSY, W/BOX S53203	
28	S24904201	1	梭芯套1.7组件	BOBBIN CASE ASSY, 1.7	
29	S24905101	1	调整弹簧	TENSION SPRING	
30	183809001	1	旋梭调整螺钉	ADJUSTING SCREW	
31	183810001	1	固定螺钉	SET SCREW	
32	183811001	1	空转防止簧	ANTI-SPIN SPRING	
33	S23848001	1	梭芯 1.7	BOBBIN, 1.7	



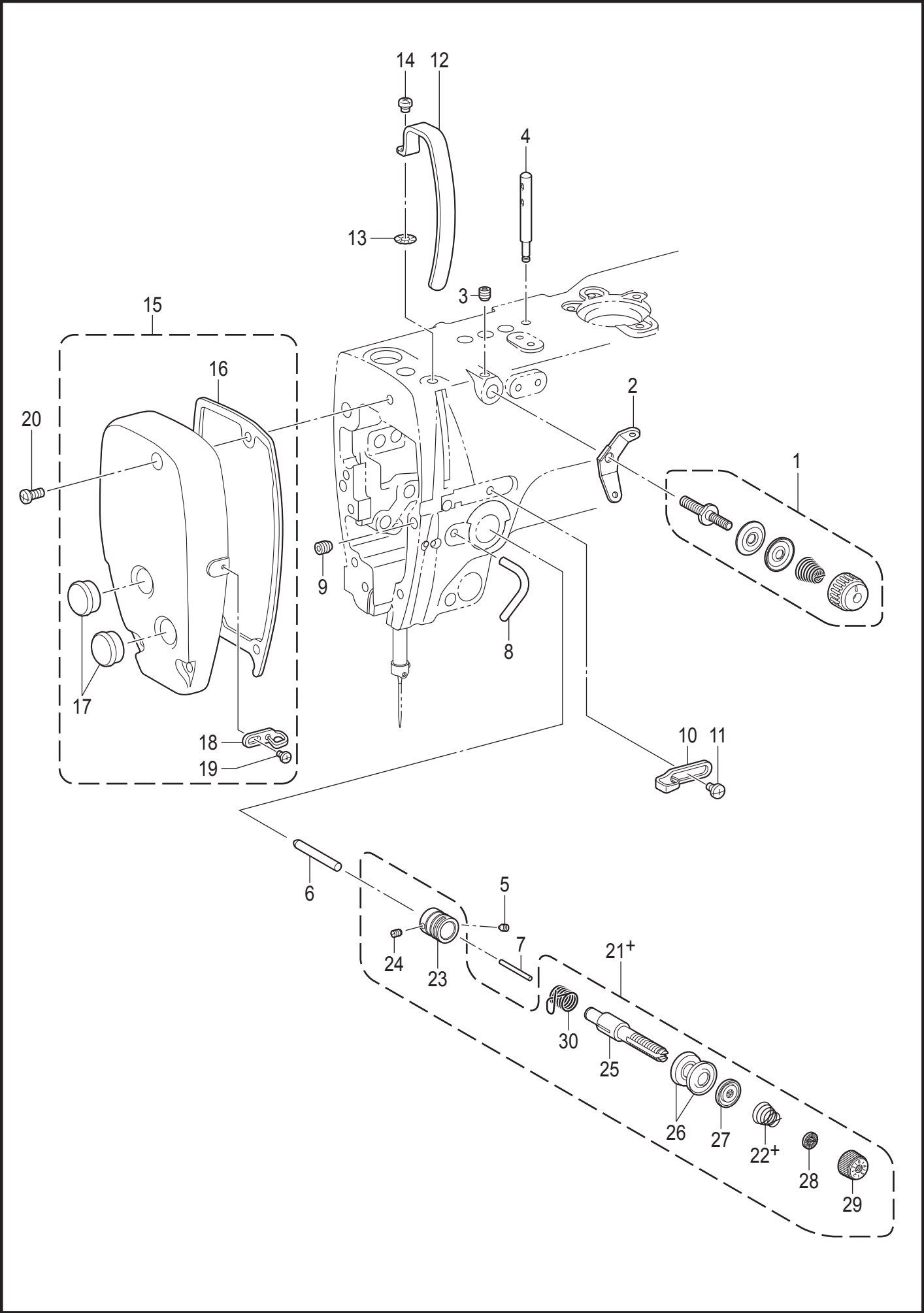
J. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4270001	1	油毡	FELT	
2	SA6025001	1	油毡固定架	FELT SUPPORT	
3	081004070	1	O形圈 P4	O RING P4	
4	144875001	1	柱塞	PLUNGER	
5	S25380601	1	泵盖螺钉	CAP SCREW PUMP	
6	S52764001	1	弹簧	SPRING COMPRESSION	
7	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
8	SA9792001	1	调节螺钉	ADJUSTING SCREW	
9	081004870	1	O形圈 S4	O RING S4	
10	140327001	1	橡皮塞 6.3	RUBBER CAP, 6.3	
11	S25382001	2	供油口	OIL FEEDING PIPE	
12	SA8985101	1	油箱组件	OIL TANK ASSY	
13	SA8990001	1	供油口 9	OIL FEEDING PIPE 9	
14	S51815001	1	供油口 8.6	OIL FEEDING PIPE 8.6	
15	SA1303101	1	螺钉8	SCREW M8	
16	081008070	1	O形圈 P8	O RING P8	
17	SA8989001	1	供油口	OIL FEEDING PIPE	
18	081006670	1	O形圈 PW6	O RING PW6	
19	SA8987001	1	过滤毡	FILTER	
20	SA8991001	1	橡皮塞35-12	RUBBER CAP 35-12	
21	SA1300001	1	维尼龙管	VINYL TUBE	
22	SA8997001	1	维尼龙管 L=122	VINYL TUBE L=122	
23	SA8992001	1	维尼龙管 L=110	VINYL TUBE L=110	
24	104450101	1	橡皮塞 8	RUBBER CAP, 8	
25	0A5501205	2	螺钉(带垫圈) M5X12DB	SCREW PAN (S/P WASHER) M5X12	
			<用于-40□>	<For -40□>	
26	SA6130001	1	油管组件	OIL TUBE ASSY	
27	SA7562001	1	维尼龙管	VINYL TUBE	
28	S25382001	1	供油口	OIL FEEDING PIPE	
29	SB9823001	1	油管支架 L	TUBE HOLDER L	
30	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
			<用于-433>	<For -433>	
31	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
32	SA7337001	1	油管支架 R	TUBE HOLDER R	
33	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
34	SA1306001	1	副油罐组件	SUB TANK ASSY	
35	SA1307001	1	副油罐	SUB TANK	
36	S51815001	1	供油口 8.6	OIL FEEDING PIPE 8.6	
37	081022870	1	O形圈 S22	O RING S22	
38	SA9795101	1	油量浮标组件	FLOAT ASSY	
39	S47509001	1	油量视窗	OIL GAUGE WINDOW	
40	SA4552101	1	底板侧盖总组件	BED BOTTOM COVER UNIT	
41	SA1311201	1	底板侧盖组件	BED BOTTOM COVER ASSY	
42	S51272100	1	底板油窗	OIL WINDOW B-COVER	
43	081015870	1	O形圈 S15	O RING S15	
44	SA1313101	1	窗盖	WINDOW COVER	
45	062500616	4	螺钉 M5X6	SCREW PAN M5X6	
46	SA1303101	1	螺钉8	SCREW M8	
47	081008070	1	O形圈 P8	O RING P8	
48	SA1315301	1	侧盖垫毡	BOTTOM COVER FELT	
49	062400616	3	螺钉 M4X6	SCREW PAN M4X6	
50	025040332	3	平垫圈 L4	WASHER PLAIN L 4	
51	SA1314001	1	侧盖垫片	BOTTOM COVER PACKING	
52	062501216	9	螺钉 M5X12	SCREW PAN M5X12	
53	SA9694001	1	压板	CORD HOLDER PLATE	
54	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
55	081029870	1	O形圈 S29	O RING S29	



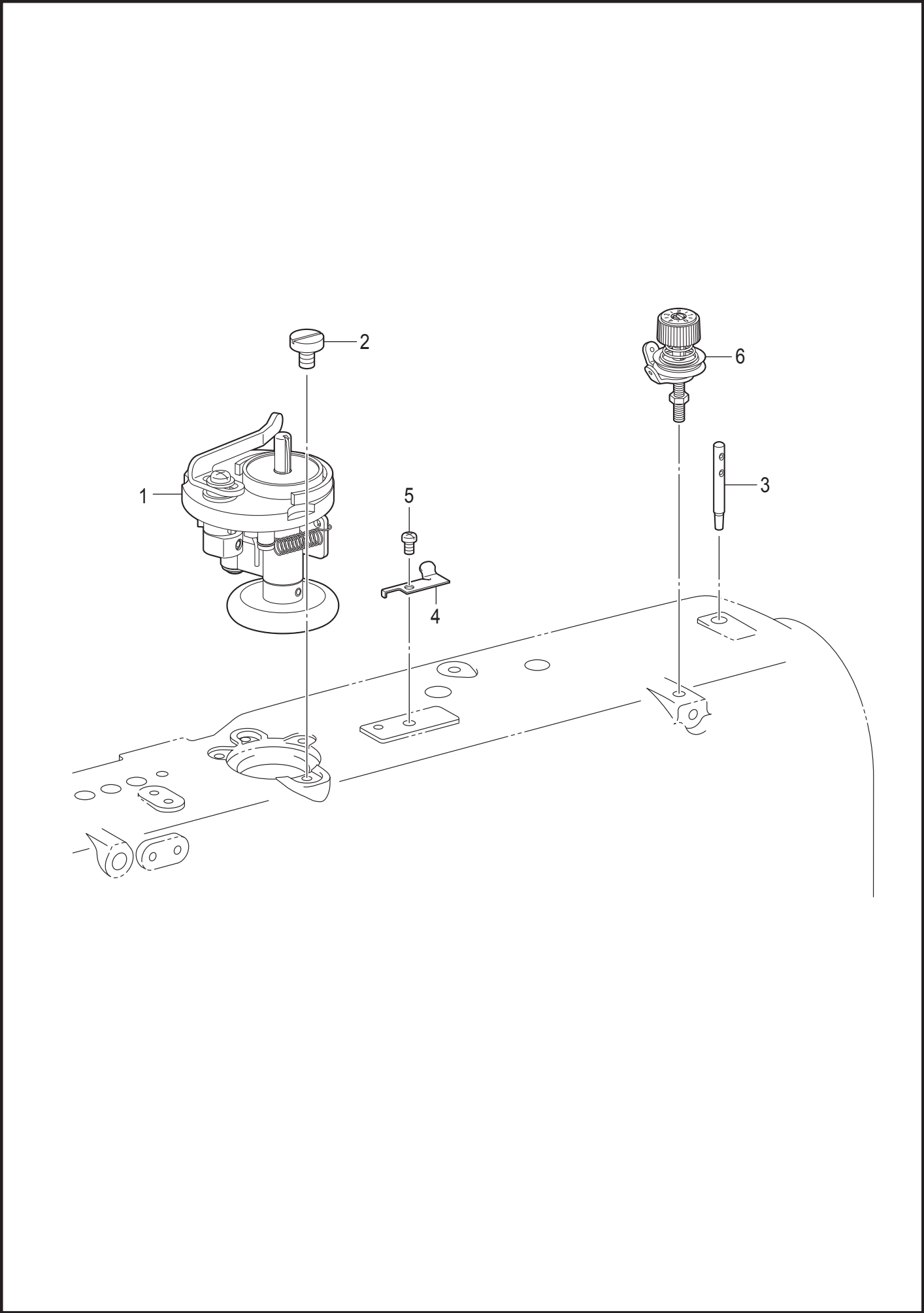
J. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-40□>	<For -40□>	
56	SA7503001	1	维尼龙管	VINYL TUBE L=65	
57	SA7505001	1	维尼龙管	VINYL TUBE L=95	
58	SA7410301	1	管导向	TUBE GUIDE	
59	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
60	S08004021	1	油线夹	WICK SUPPORT	
61	SA1321701	1	油盘组件	OIL PAN ASSY	
62	SA1322401	1	油盘	OIL PAN	
63	149578000	4	轴套	BUSH	
64	SA1323101	1	膝控轴 L	KNEE LIFTER SHAFT L	
65	SA1324001	1	膝控轴R	KNEE LIFTER SHAFT R	
66	SA1325101	1	膝控	KNEE LIFTER	
67	SA1326101	1	膝控 R	KNEE LIFTER, R	
68	S25344001	2	螺栓 M6	BOLT M6	
69	SB0687001	2	螺钉 M6X24	SET SCREW M6X24	
70	021060306	2	六角螺母 M6	NUT 3 M6	
71	SA3508001	1	复位弹簧	TWIST SPRING	
72	146293001	2	挡圈 E10	RETAINING RING E10	
73	SA1327101	1	膝控连接杆	KNEE LIFTER CONNECTING ROD	
74	SA1179001	2	轴位螺钉 M5	SHOULDER SCREW, M5	



K. 穿线装置 / Threading mechanism

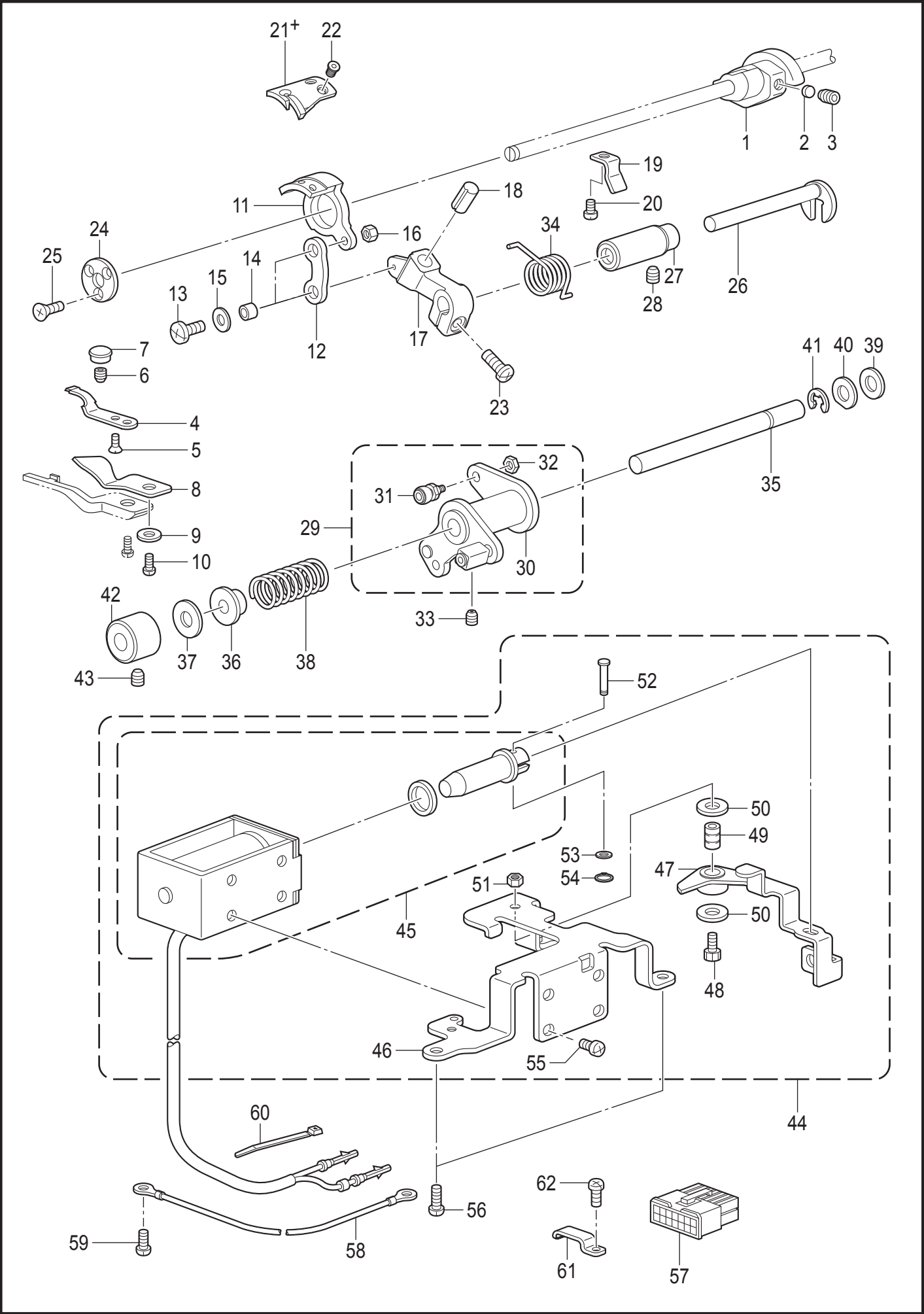
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB6626001	1	小夹线小组件	PRE-TENSION SUB ASSY	
2	SB6627001	1	线导向	THREAD GUIDE	
3	012500536		螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
4	SA1359001	1	穿线杆	SPOOL PIN	
5	SA1229101	1	螺钉 M6X6	SET SCREW (FT) M6X6	
6	SA1343001	1	松线杆	TENSION RELEASE STUD	
7	S01419000	1	松线销	TENSION RELEASE PIN	
8	116112001	1	线导向	THREAD GUIDE	
9	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
10	SA1345001	1	机壳线导向R	ARM THREAD GUIDE, R	
11	060500616	1	螺钉 M5X6	SCREW BIND M5X6	
12	SA9854001	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
13	SB0544001	1	止动圈	WASHER	
14	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
15	SB9816001	1	面板组件	FACE PLATE ASSY	
16	SA7413001	1	面板垫片	FACE PLATE PACKING	
17	SA7849001	2	橡皮塞	RUBBER CAP	
18	SA7271001	1	线导线	FACE PLATE THREAD GUIDE	
19	060350616	1	螺钉 M3.5X6	SCREW BIND M3.5X6	
20	062501816	3	螺钉 M5X18	SCREW, PAN M5X18	
			<用于-4□3>	<For -4□3>	
21+	SA7273202	1	夹线器组件	THREAD TENSION BRACKET ASSY	
22+	SA7275001	1	夹线弹簧	TENSION SPRING	
			<用于-405>	<For -405>	
21+	SA9788001	1	夹线器组件	THREAD TENSION BRACKET ASSY	
22+	S04632101	1	夹线弹簧	TENSION SPRING	
23	SA9786001	1	夹线器基座组件	TENSION BRACKET ASSY	
24	100402004	1	固定螺钉 SM3.57	SET SCREW SM3.57	
25	116922201	1	夹线螺杆	TENSION STUD	
26	145446002	2	夹线盘	DISC TENSION	
27	159805001	1	夹线压盘	TENSION DISC PRESSER	
28	S12441001	1	止动垫圈	WASHER	
29	S31032002	1	压线螺母	TENSION NUT	
30	S02620401	1	挑线弹簧	THREAD TAKE-UP SPRING	



L. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB3529301	1	绕线器组件	BOBBIN WINDER UNIT	
2	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
3	SA1359001	1	穿线杆	SPOOL PIN	
4	SA1360101	1	切刀	KNIFE	
5	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
6	SB3571101	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	

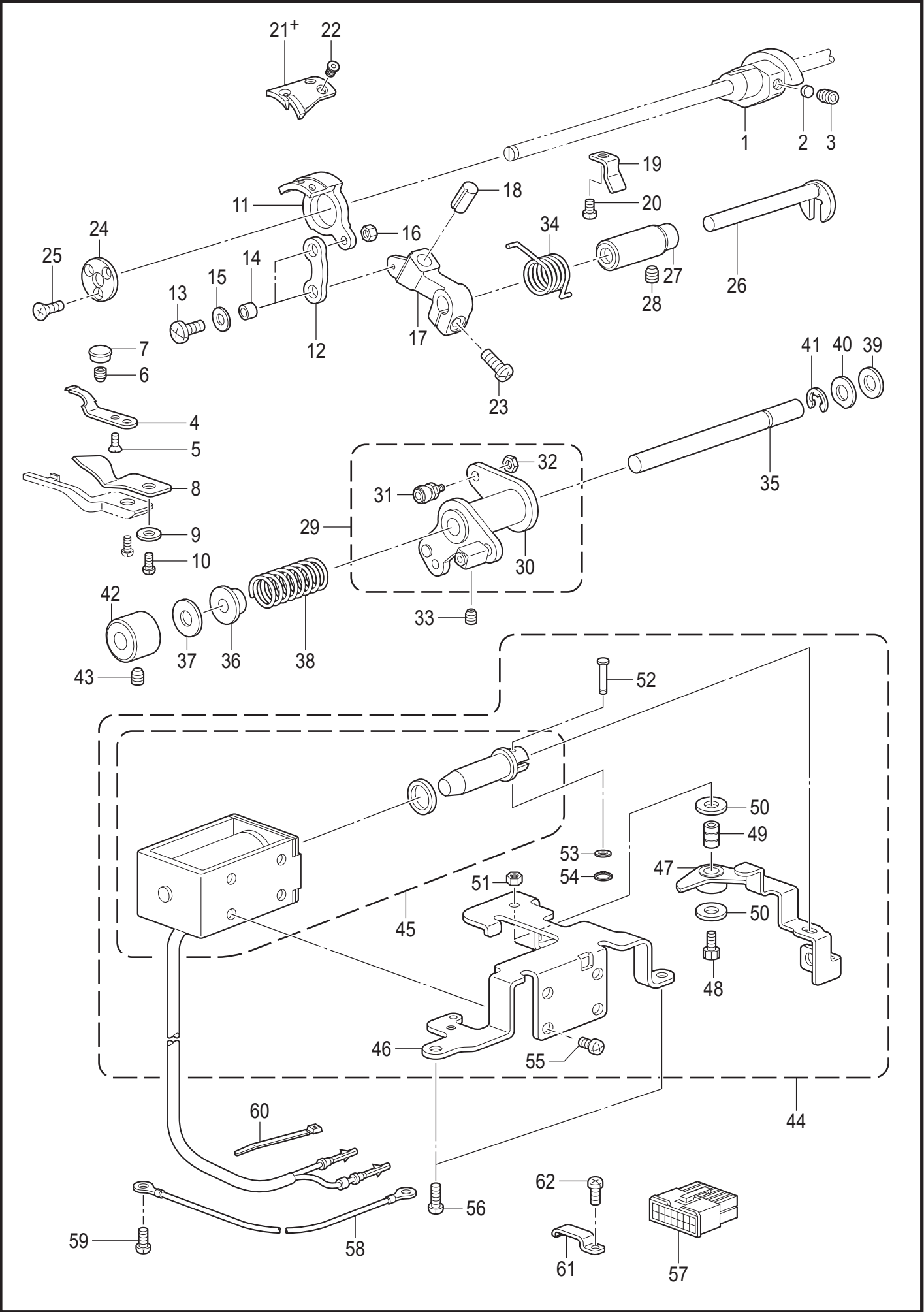
M. 切线装置 / Thread trimmer mechanism



M. 切线装置 / Thread trimmer mechanism

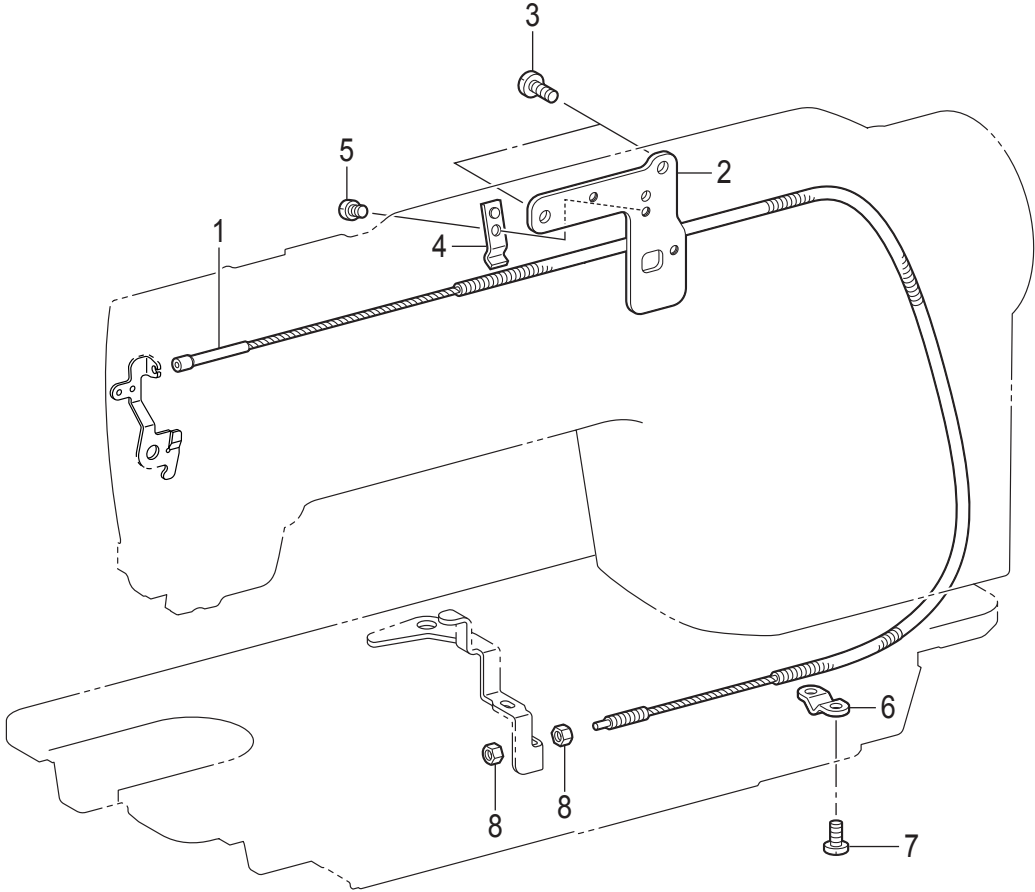
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA7552201	1	切线凸轮	THREAD TRIMMER CAM	
2	154567000	2	衬垫 5.3	SPACER 5.3	
3	014771032	2	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10	
4	S45900101	1	固定刀	FIXED KNIFE	
5	102843004	1	平头螺钉 SM3.57	SCREW, FLAT SM3.57	
6	012300632	1	螺钉 M3X6	SET SCREW SOCKET (FT) M3X6	
7	142274201	1	橡皮塞 4.2	RUBBER CAP, 4.2	
8	154569001	1	分线器	LOWER THREAD FINGER	
9	026040236	1	平垫圈 M4	WASHER PLAIN M 4	
10	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
11	SA9643001	1	切线架	HOLDER M-KNIFE	
12	S25426101	1	切线连杆	THREAD TRIMMER CONNECTING ROD	
13	060401016	2	螺钉 M4X10	SCREW BIND M4X10	
14	SA5329001	2	管套	COLLAR	
15	100645003	2	垫圈	WASHER	
16	021400306	2	六角螺母 M4	NUT 3 M4	
17	SA9755001	1	切线手杆	THREAD TRIMMER LEVER	
18	SA7285101	1	手杆定位	LEVER STOPPER	
19	SA7341401	1	切线定位板	THREAD TRIMMER STOPPER BASE	
20	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
21+	159541001	1	<用于-4□3> 动刀	<For -4□3> MOVABLE KNIFE	
21+	159915001	1	<用于-405> 动刀 S	<For -405> MOVABLE KNIFE, S	
22	148537101	2	螺钉 SM4.37	SCREW, FLAT (W/SOCKET) SM4.37	
23	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
24	SA7287001	1	切线架压板	KNIFE HOLDER PRESSER PLATE	
25	004301016	3	螺钉 M3X10	SCREW FLAT M3X10	
26	SB3802001	1	切刀驱动曲柄轴	FORKED SHAFT	
27	SA9710001	1	叉轴轴套	FORKED SHAFT BUSG	
28	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
29	SA1362201	1	切线凸轮曲柄总组件	THREAD TRIMMER LEVER UNIT	
30	SA1363001	1	切线凸轮曲柄组件	THREAD TRIMMER LEVER ASSY	
31	SA2258101	1	碾轮轴C组件	ROLLER SHAFT, C ASSY	
32	105234003	1	螺母 SM4.37	NUT SM4.37	
33	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
34	SA9371101	1	切线手杆弹簧	THREAD TRIMMER LEVER SPRING	
35	154593321	1	切刀驱动轴	THREAD TRIMMER CAM LEVER SHAFT	
36	154594000	1	挡圈	COLLAR	
37	S25434000	1	橡皮垫圈	RUBBER CUSHION	
38	154595001	1	切线凸轮复位弹簧	SPRING, EXTENSION	
39	154596000	1	减震垫圈	CUSHION	
40	110367001	1	垫圈 8	WASHER, PLAIN SPECIAL 8	
41	048060342	1	挡圈 E6	RETAINING RING E6	
42	SA1366101	1	凸轮曲柄轴套	CAM LEVER SHAFT BUSH	
43	012060536	1	螺钉 M6X5	SET SCREW, SOCKET (FT) M6X5	
44	SB9915001	1	切线电磁铁组件	THREAD TRIMMER SOLENOID ASSY	
45	SB9914001	1	切线电磁铁	THREAD TRIMMER SOLENOID	
46	SA9715101	1	切线电磁铁台	THREAD TRIMMER SOLENOID BASE	
47	SA9800101	1	电磁铁杆	SOLENOID LEVER	
48	018062536	1	螺栓 M6X25	BOLT SOCKET M6X25	
49	SA9801001	1	挡圈	COLLAR	
50	SA9827001	2	平垫圈	WASHER PLAIN	
51	021060306	1	六角螺母 M6	NUT 3 M6	
52	SA9716001	1	销	PIN	
53	026050136	1	平垫圈 S5	WASHER PLAIN S 5	
54	048050142	1	轴用挡圈 C5	RETAINING RING EXTERNAL C5	
55	062400816	4	螺钉 M4X8	SCREW PAN M4X8	
56	062501216	3	螺钉 M5X12	SCREW PAN M5X12	
57	S38687000	1	插头 5557-14R	CONNECTOR 5557-14R	

M. 切线装置 / Thread trimmer mechanism



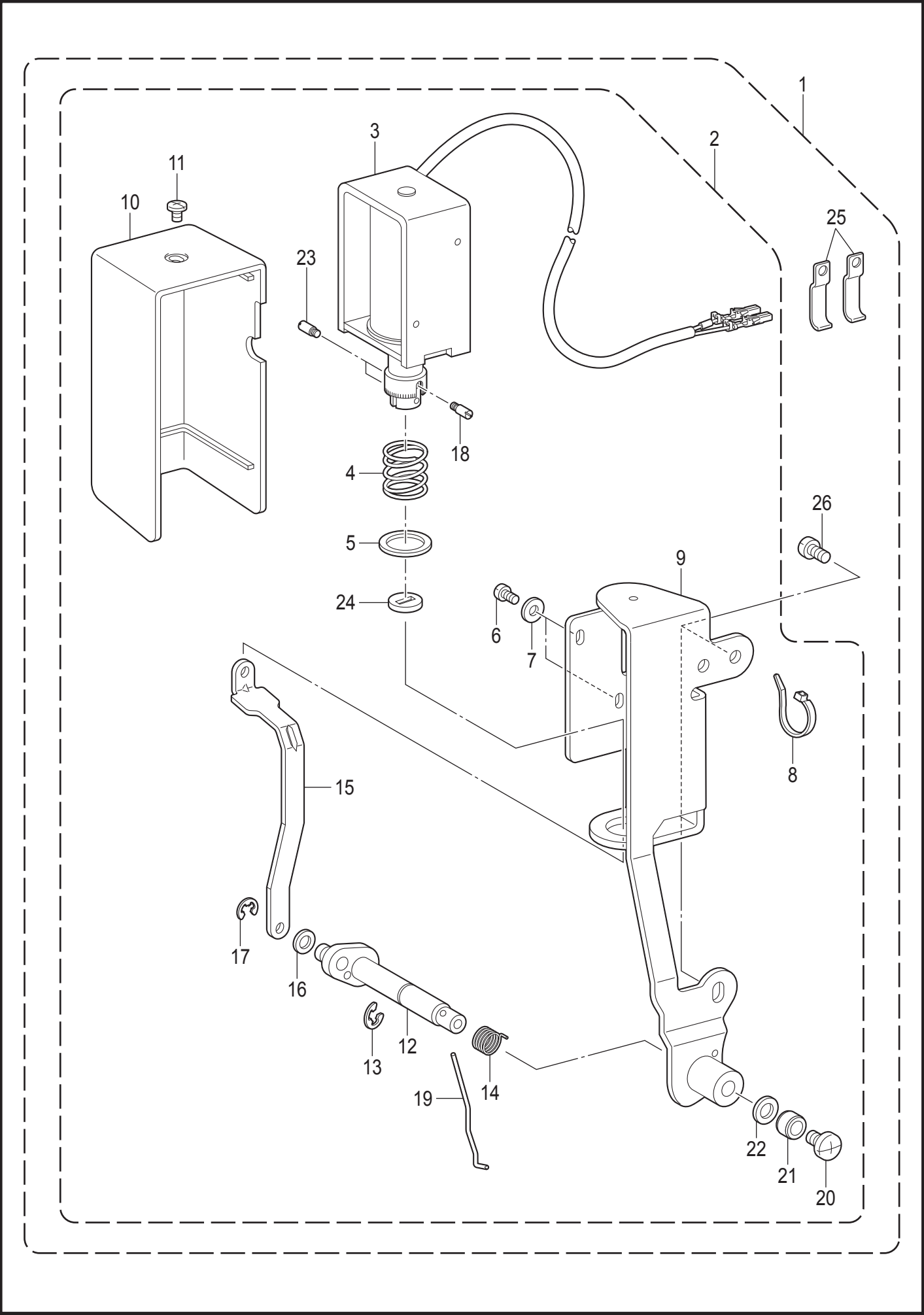
M. 切线装置 / Thread trimmer mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
58	SB8436001	1	接地线AWG8	GROUND WIRE AWG8	
59	062400816	1	螺钉 M4X8	SCREW PAN M4X8	
60	SB4155001	3	线夹	BAND	
61	SA1394101	1	线夹U3	CORD HOLDER U3	
62	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



N. 松线装置 / Tension release mechanism

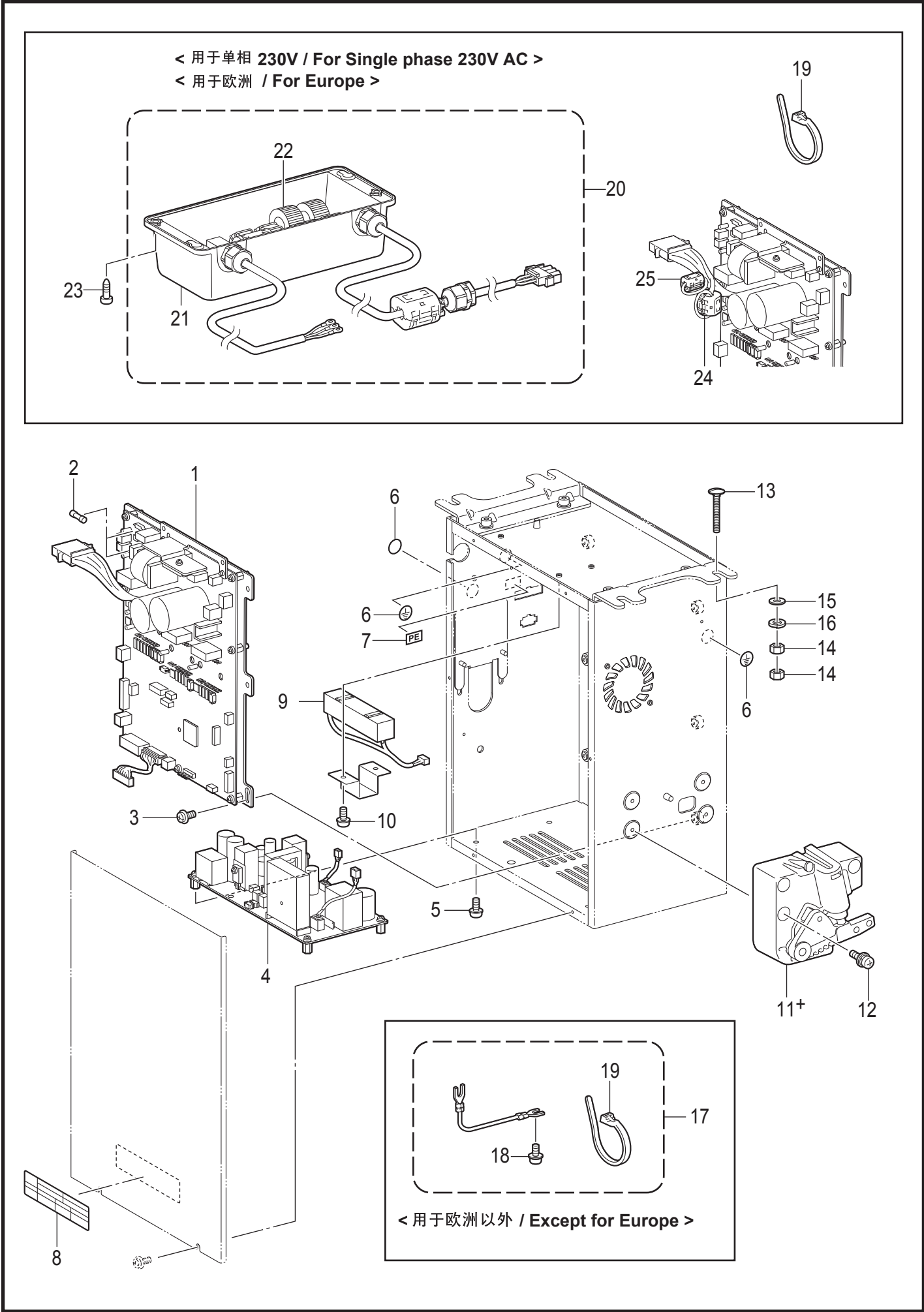
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0434001	1	松线电线	TENSION RELEASE WIRE	
2	SA7414101	1	钢绳固定板 U	WIRE HOLDER U	
3	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
4	SA1373001	1	线夹U	WIRE HOLDER, U	
5	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
6	154607101	1	钢绳固定板D	WIRE HOLDER D	
7	060400816	2	螺钉 M4X8	SCREW BIND M4X8	
8	110161004	2	螺母 SM4.76	NUT SM4.76	



P. 扫线装置 / Thread wiper mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA9777002	1	扫线装置总组件	THREAD WIPER SET	
2	SA9768102	1	扫线装置组件	THREAD WIPER DEVICE ASSY	
3	SB2084001	1	挡线电磁铁	THREAD WIPER SOLENOID	
4	SA9771001	1	挡线弹簧	THREAD WIPER SPRING	
5	S41205001	1	平垫圈	WASHER, PLAIN	
6	062300616	2	螺钉 M3X6	SCREW PAN M3X6	
7	026030136	2	平垫圈 S3	WASHER PLAIN S 3	
8	SB4155001	1	线夹	BAND	
9	SA9356001	1	电磁铁基座	THREAD WIPER BASE	
10	SA9773001	1	电磁铁罩	SOLENOID COVER	
11	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
12	SA9774001	1	扫线曲轴组件	THREAD WIPER CRANK ASSY	
13	048040342	1	挡圈 E4	RETAINING RING E4	
14	SA9352001	1	弹簧	WIPER SPRING	
15	SA9778101	1	扫线连杆	THREAD WIPER ROD	
16	110735002	1	垫圈	WASHER	
17	048030342	1	挡圈 E3	RETAINING RING E3	
18	S25456001	1	柱塞销	PLUNGER PIN	
19	SB4244001	1	扫线杆	THREAD WIPER	
20	060400516	1	螺钉 M4X5	SCREW BIND M4X5	
21	146288021	1	挡线轴挡圈	THREAD WIPER STUD COLLAR	
22	SA8085001	1	垫圈	WASHER	
23	S25456001	2	柱塞销	PLUNGER PIN	
24	S41207000	1	橡皮垫圈	SPACER RUBBER	
25	SA1394101	2	线夹U3	CORD HOLDER U3	
26	062500816	2	螺钉 M5X8	SCREW PAN M5X8	

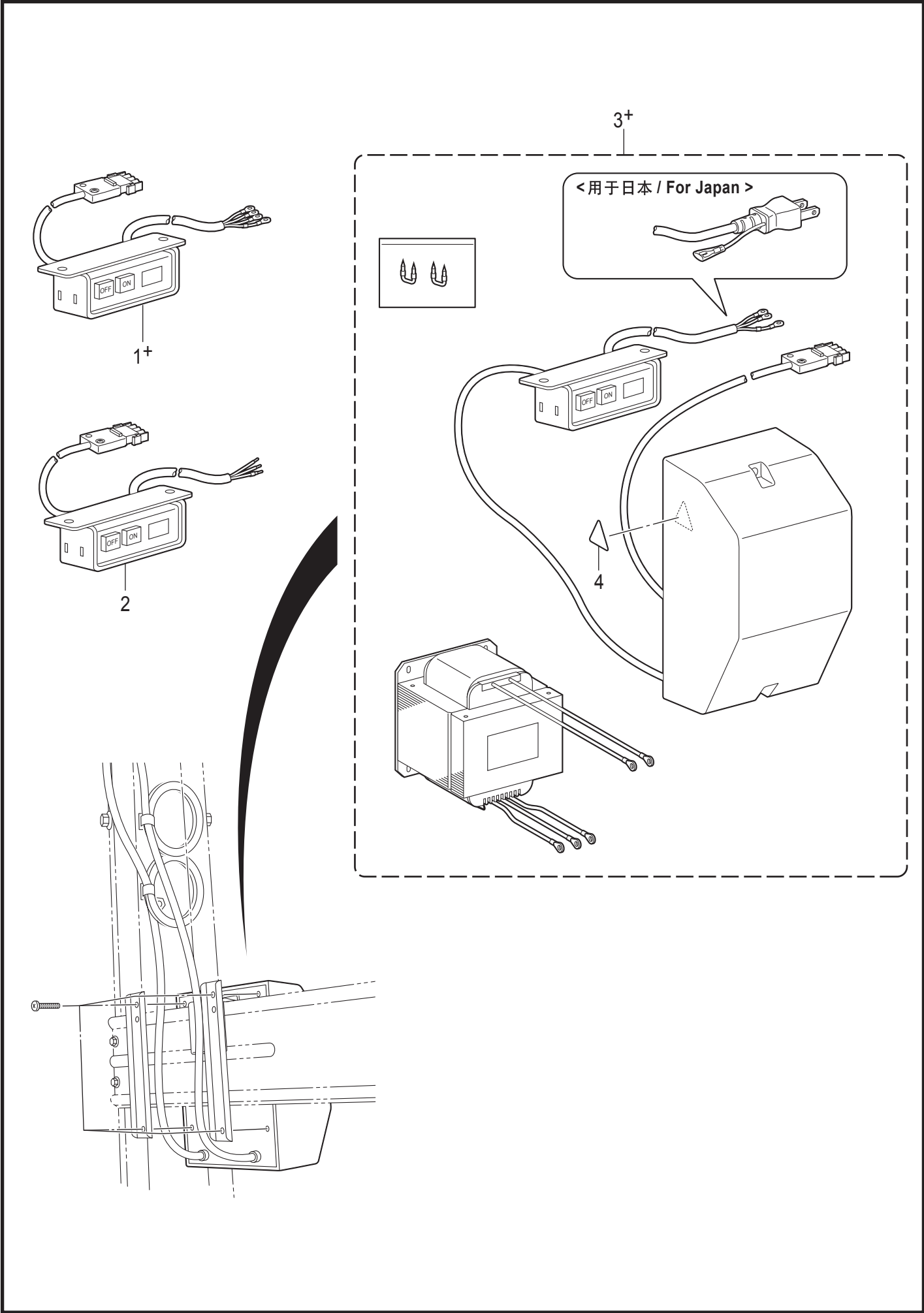
Q1. 控制箱 / Control box



Q1. 控制箱 / Control box

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SC0068001	1	主基板组件 84D	MAIN PCB ASSY 84D	
2	SB3275001	2	玻璃保险器 10A	GLASS FUSE 10A-50T100H	
3	0A4400806	7	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
4	SC0069001	1	电源基板组件 84D	POWER PCB ASSY 84D	
5	0A5400806	4	螺钉(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
6	S37060001	3	接地标记	LABEL GROUNDING	
7	S37059001	1	PE标记	LABEL, PE	
8	SB8096001	1	感电标签 36 X 150	LABEL ELECTRICAL SHOCK 36X150	
9	J04100001	1	电阻组件 R40/220#6	CEMENT RESISTOR ASSY 401220#6	
10	0A5400806	2	螺钉(带垫圈) M4X8DB <用于美洲、欧洲>	SCREW PAN (S/P WASHER) M4X8 <For the Americas and Europe>	
11+	SB4587301	1	踏板控制器组件 (US) <用于日本>	TREADLE UNIT-US <For Japan>	
11+	SB3817401	1	<用于亚洲、中国及一般出口> 踏板控制器组件 (EX)	<For Asia, General and China> TREADLE UNIT-EX	
12	J00353001	4	螺钉(带垫圈) M5X14DB	SCREW PAN (S/P WASHER) M5X14	
13	SA9893001	4	螺栓 M8X65	BOLT M8X65	
14	021080206	8	螺母 M8	NUT 2 M8	
15	025080336	4	平垫圈 L8	WASHER PLAIN L 8	
16	028080246	4	弹簧垫圈 2-8	WASHER SPRING 2-8	
			<用于欧洲以外>	<Except for Europe>	
17	SC0298001	1	地线螺钉组件	EARTH CORD SCREW TIE ASSY	
18	0A4400806	1	螺钉(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
19	J02825001	1	电线固定夹 RF140 <用于单相230V AC> <用于欧洲>	REPEATE CABLE TIE, RF140 <For single phase 230V AC> <For Europe>	
20	SC0296001	1	CE滤波器组件TYPE8	CE FILTER UNIT TYPE8	
21	SB7074001	1	CE滤波器座罩	CE FILTER CASE	
22	SB7065001	1	CE过滤基板组件	CE FILTER PCB ASSY TYPE3	
23	S03816001	4	圆头木螺钉 M4.5X16	WOOD SCREW M4.5X16	
24	SC0185001	1	衰减器GRFC-13	FERRITE CORE GRFC-13	
25	LNA409001	1	衰减器GRFC-6	FERRITE CORE GRFC-6	

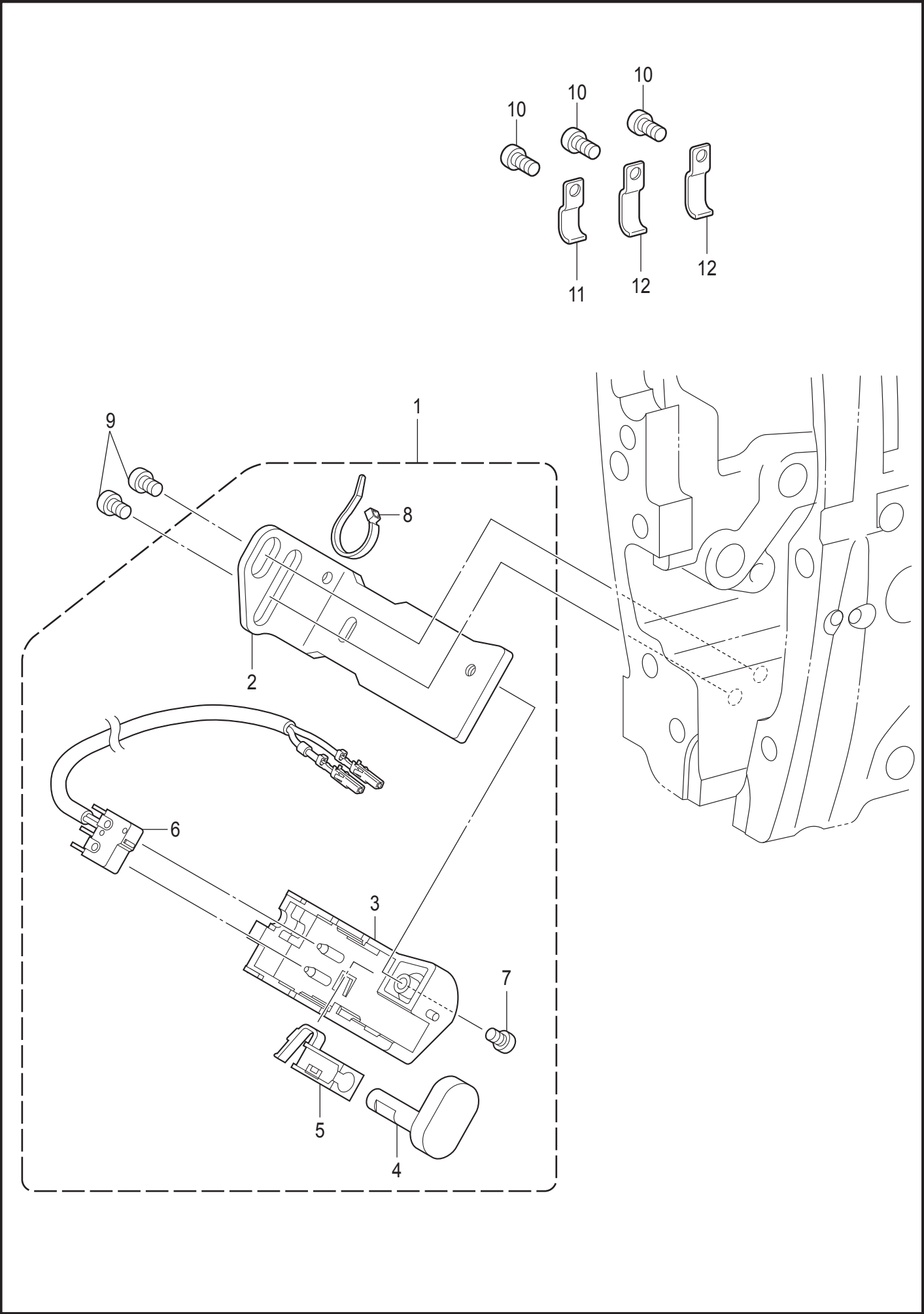
Q2. 控制箱 / Control box



Q2. 控制箱 / Control box

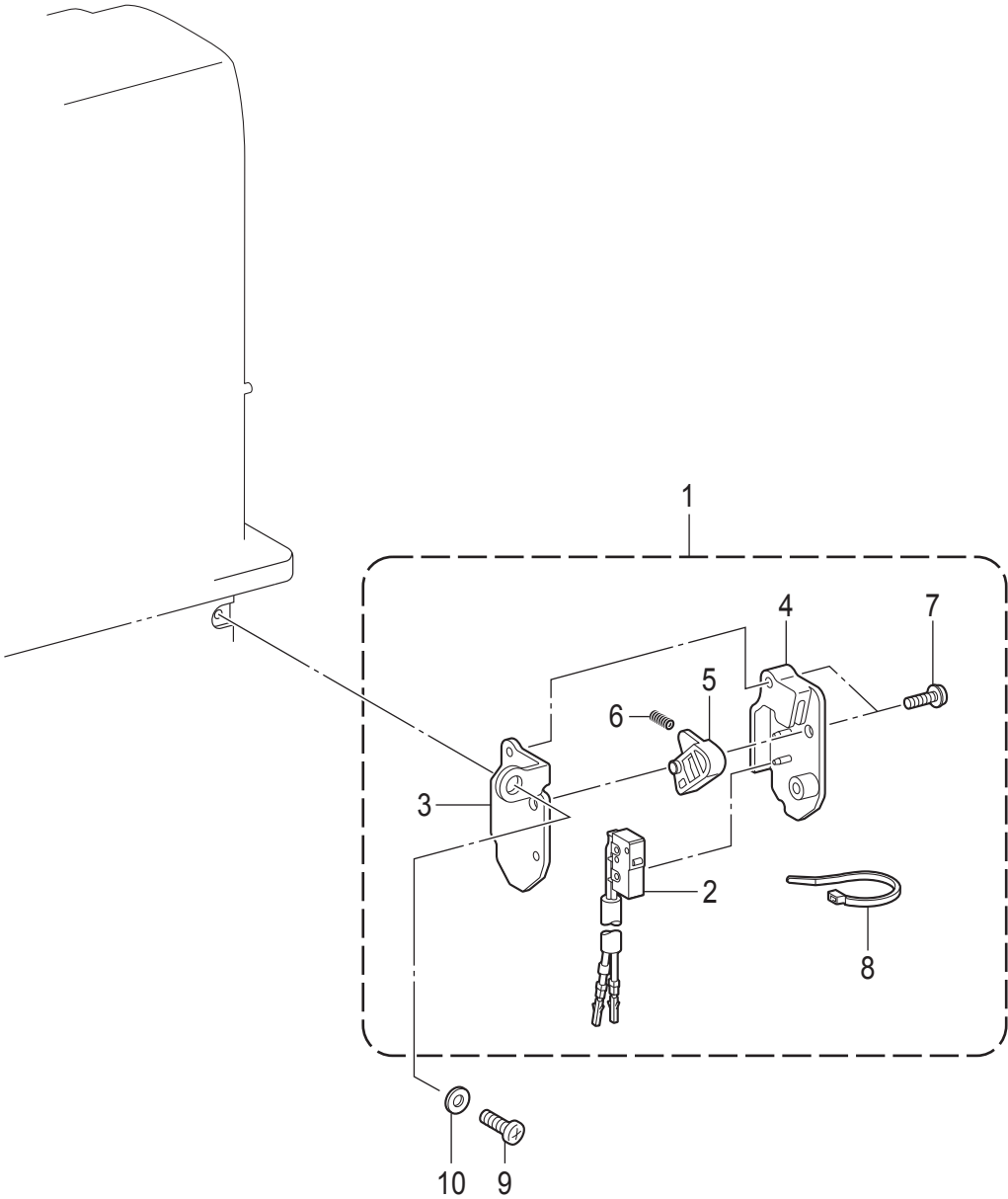
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA9616001	1	<用于三相 200V AC> <用于日本> 电源开关组件 SJT	<For Three phase 200V AC> <For Japan> POWER SWITCH ASSY SJT	
1+	SA9831001	1	<用于三相 200V AC> <用于北美和墨西哥> 电源开关组件 SJT#2	<For Three phase 220V AC> <For USA, Canada and Mexico> POWER SWITCH ASSY SJT#2	
2	SA9535001	1	<用于单相 220V AC> <用于亚洲、中国及一般出口> 电源开关组件CCC	<For Single phase 220V AC> <For Asia, General and China> POWER SUPPLY SWITCH ASSY CCC	
3+	BMP3010-1000000-2ST1	1	<用于单相 100V> <用于北美和墨西哥> 变压器箱	<For Single phase 100V/110V> <For USA, Canada and Mexico> TRANSFORMER BOX	
3+	BMP3010-1000000-AST1	1	<用于日本> 变压器箱	<For Japan> TRANSFORMER BOX	
4	SA9914001	1	感电标签 25 X 28	LABEL ELECTRICAL SHOCK 25X28	

R. 倒缝开关装置 / Quick reverse switch mechanism



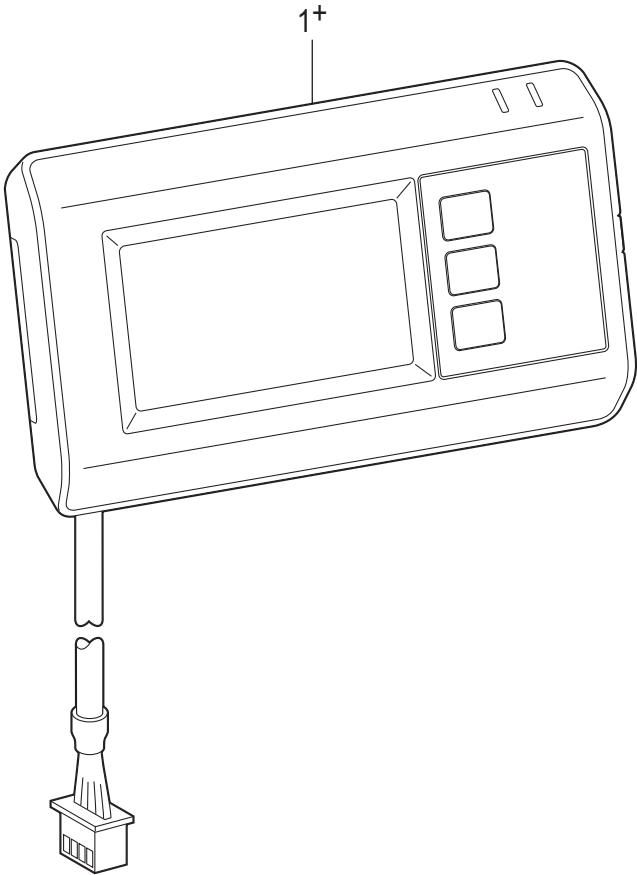
R. 倒缝开关装置 / Quick reverse switch mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB9827001	1	R调节器组件	R-ACTUATOR ASSY	
2	SB4178001	1	开关安装板	SWITCH SETTING BASE	
3	SA9723001	1	倒缝开关基体	REVERSE SWITCH BRACKET	
4	SB4123001	1	按钮	ACTUATOR	
5	SA9724001	1	倒缝开关弹簧	REVERSE SWITCH SPRING	
6	SB9883001	1	R开关组件	R-SWITCH ASSY	
7	060300606	1	螺钉 M3X6	SCREW BIND M3X6	
8	SB4155001	1	线夹	BAND	
9	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
10	062500816	3	螺钉 M5X8	SCREW PAN M5X8	
11	SA2689101	1	线夹	CORD HOLDER	
12	SA1394101	2	线夹U3	CORD HOLDER U3	



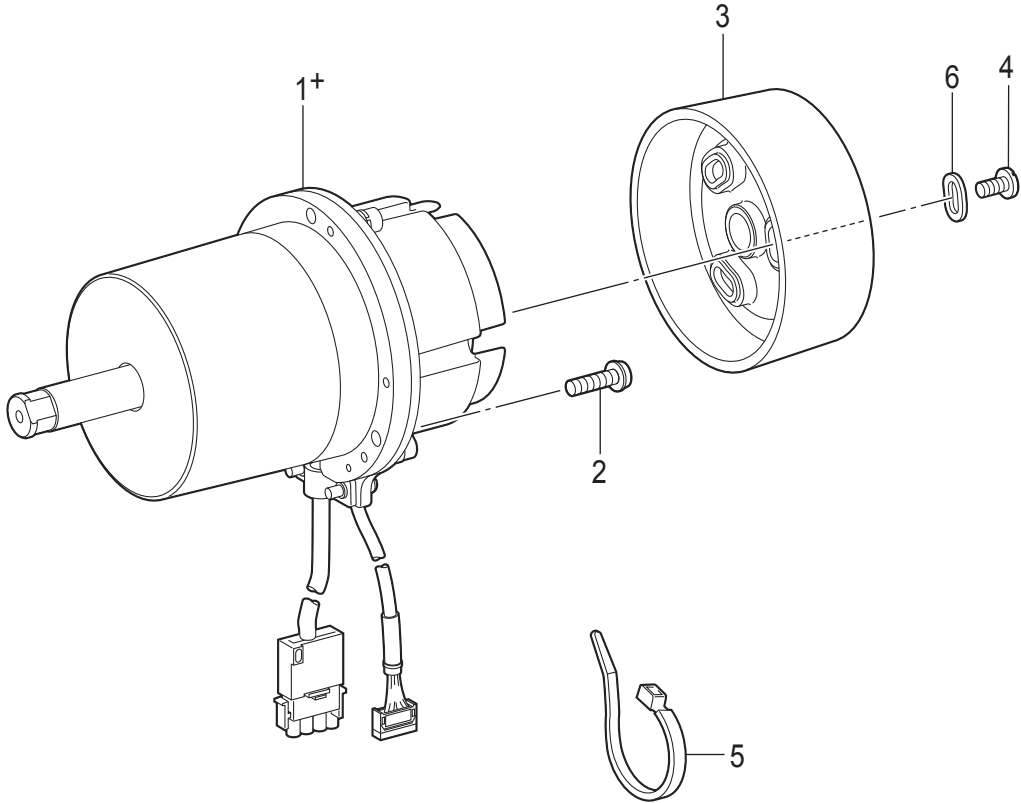
S. 电气部品 / Power supply equipment

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SB0100001	1	安全开关组件	SAFETY SWITCH ASSY	
2	SA7325001	1	微处理开关组件	MICRO SWITCH ASSY	
3	SA7292101	1	开关基板	SAFETY SWITCH PLATE	
4	SA9865001	1	开关基座	SAFETY SWITCH BASE	
5	SA9866001	1	开关手柄	SAFETY SWITCH LEVER	
6	SA9867001	1	开关弹簧	SAFETY SWITCH SPRING	
7	SA7293001	2	螺钉(带垫圈) M3X12	SCREW PAN (S/P W) M3X12	
8	S04159000	1	线夹1M	BAND 1M	
9	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
10	025060136	1	平垫圈 S6	WASHER PLAIN S 6	



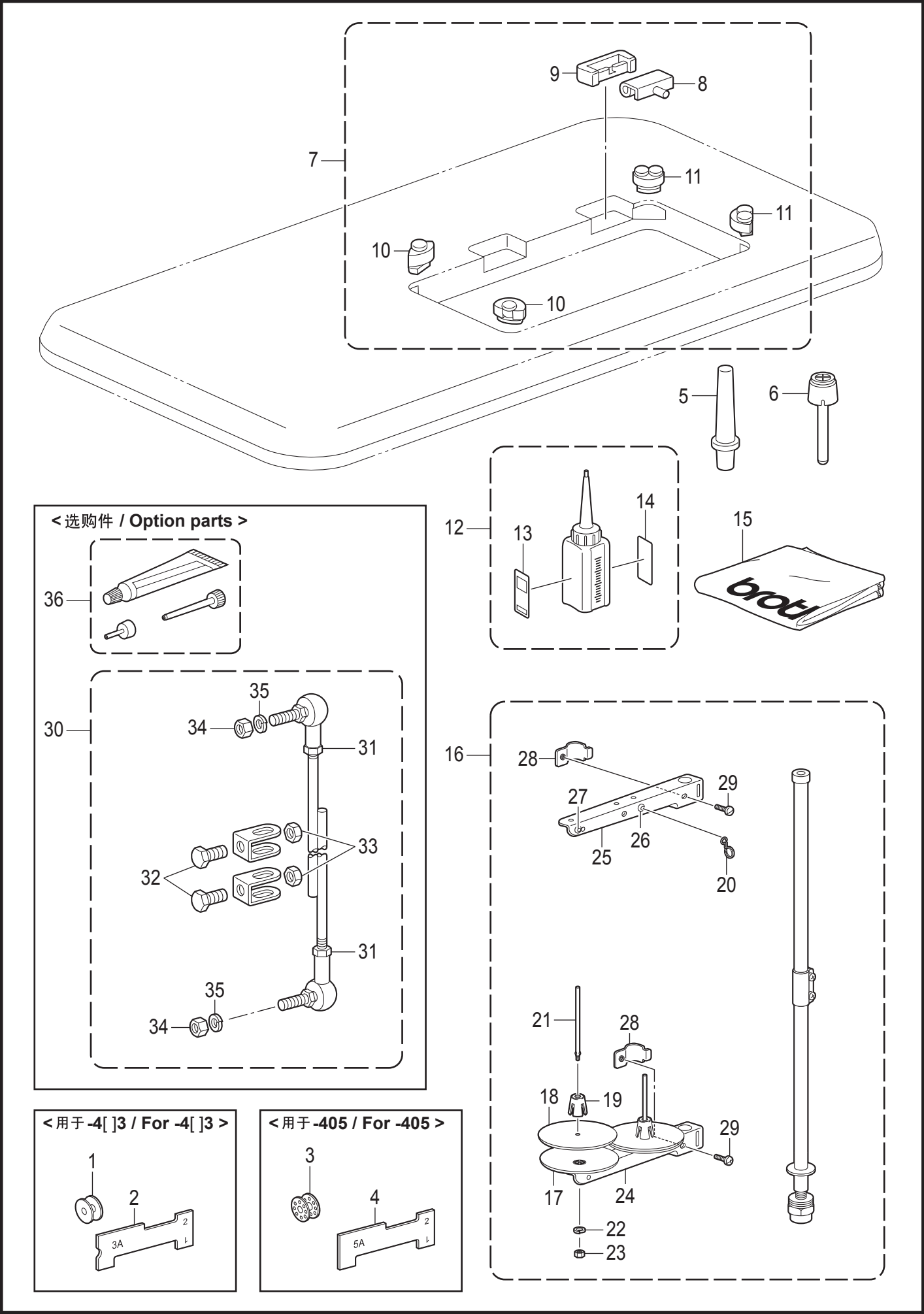
T. 操作盘 / Operation panel

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SC0066001	1	<用于一般出口> 操作盘组件	<For General export> OPERATION PANEL ASSY	
1+	SC0066002	1	<用于一般出口以外> 操作盘组件	<Except for General export> OPERATION PANEL ASSY	



U. 马达装置 / Motor mechanism

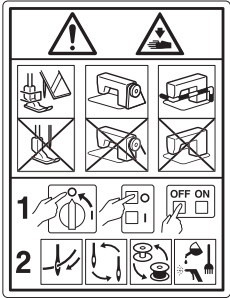
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SB8903001	1	<用于欧洲以外> 马达组件	<Except for Europe> MOTOR ASSY	
1+	SB9946001	1	<用于欧洲> 马达组件EU	<For Europe> MOTOR ASSY EU	
2	SA2354001	3	螺钉 M5X18	SCREW PAN M5X18	
3	SB8940101	1	手轮	PULLEY	
4	060501016	3	螺钉 M5X10	SCREW BIND M5X10	
5	SB4155001	2	线夹	BAND	
6	SA9452001	3	上轮垫圈	PULLEY WASHER	



Z. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
			<用于-4[]3>	<For -4[]3>	
1	146290001	1	梭芯	BOBBIN	
2	SA7453201	1	相遇工夹具	TIMING GAUGE	
			<用于-405>	<For -405>	
3	117132001	1	梭芯	BOBBIN	
4	SA7454301	1	相遇工夹具	TIMING GAUGE	
5	S06055009	1	机头撑杆 S	HEAD REST, S	
6	SB3831001	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
7	SC0031001	1	橡胶铰链组件	RUBBER HINGE ASSY	
8	SB3627001	2	机头铰链	HEAD HINGE	
9	SB3628001	2	机头铰链套	RUBBER CUSHION	
10	SA1962001	2	头部防震垫	HEAD CUSHION...<For left side>	
11	SA1963001	2	头部防震垫	HEAD CUSHION...<For right side>	
12	SA8239301	1	油壶组件	OIL TANK ASSY	
13	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
14	SB1271101	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
15	144226001	1	机头罩	HEAD COVER	
16	S02763702	1	线架组件 2DR	COTTON STAND ASSY 2DR	
17	S51283001	2	垫圈	SPOOL STAND BASE	
18	150182000	2	线盘软垫	SPOOL MAT	
19	S51282101	2	线轴缓冲架	SPOOL CUSHION	
20	S02747101	1	弹簧	SPRING	
21	150179002	2	线轴 B	SPOOL SHAFT B	
22	SB4117001	2	弹簧垫圈 2-5	WASHER SPRING 2-5	
23	SB4119001	2	螺母 M5	NUT 2 M5	
24	SA6607001	1	过线架 2	SPOOL HOLDER 2	
25	SA6607001	1	过线架 2	SPOOL HOLDER 2	
26	150183000	2	过线管套	THREAD HANGER BASE	
27	142990001	2	过线架上过线管	THREAD BUSH	
28	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	
29	062061603	2	螺钉 M6X16	SCREW PAN M6X16	
			<选购件>	<Option parts>	
30	S40765001	1	连杆组件	CONNECTING ROD ASSY	
31	021060103	2	螺母 M6	NUT 1 M6	
32	017081603	2	螺栓 M8X16	BOLT M8X16	
33	021080103	2	螺母 M8	NUT 1 M8	
34	S36119021	2	螺母 M6	NUT 1 M6	
35	S36121021	2	弹簧垫圈 2-6	WASHER SPRING 2-6	
36	SB6659101	1	润滑脂组件	GREASE UNIT	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	感电标签 36 X 150 Label electrical shock 36 X 150	36 X 150	SB8096-001
	感电标签 25 X 28 Label electrical shock 25 X 28	L=28.4	SA9914-001
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	PE标记 Label, PE	7.5 X 12.5	S37059-001

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称/ Name of parts	尺寸 / Size(mm)	零部件序号/ Code
brother マシン用潤滑油 ▲ 注意 目に入ったり皮膚につくと、炎症を起こすことがある。保護めがね、手袋を使うこと。 飲み込むと、下痢、嘔吐する。飲み込まないこと。 ●子供の手の届かない所に置いてください。 ●目に入った場合は、清潔な水で15分間洗浄し、医師の診断を受けてください。 ●皮膚に触れた場合は、水と石けんで十分に洗ってください。 ●飲み込んだ場合は、無理に吐かせずに、直ちに医師の診断を受けてください。 第4類 第3石油類 危険等級III 火気厳禁 ブラザー工業株式会社 〒448-0803 愛知県刈谷市野田町北地蔵山1番地5 電話:0566-95-0085	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-101
brother Lubricating Oil for Machining ▲ CAUTION Lubricating oil may cause inflammation to eye and skin. Wear protective glasses and gloves. Swallowing oil can cause diarrhoea and vomiting. Do not swallow. Keep away from children. FIRST AID Eye contact : -Rinse with plenty of cold water. -Seek medical help. Skin contact : -Wash with soap and water. If swallowed : -Seek medical help immediately. -Do not induce vomiting.	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

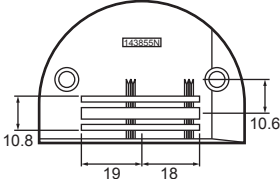
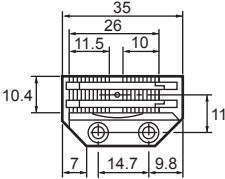
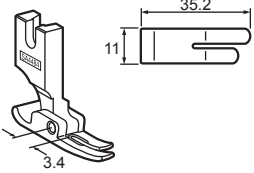
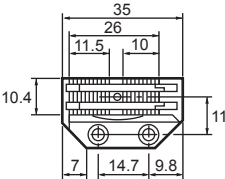
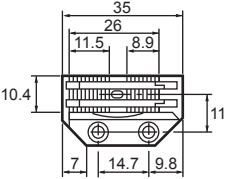
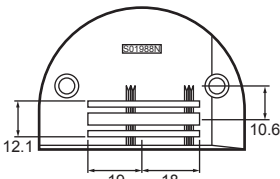
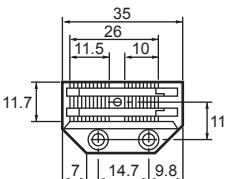
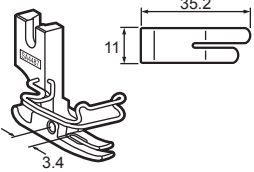
Sp. 不同规格零部件一览表 / Different parts list

发送 / Destination	REF.NO	零部件名称 / Name of parts	规格 / Specification	
			-403, 433	-405
			中厚布料 / Medium-weight materials	厚布料 / Heavy-weight materials
日本 / For Japan	B1-23+	针杆 / Needle bar	SA7449101	SA7450101
	B1-24+	机针 / Needle	DBX1 (#14)	DBX1 (#22)
	B1-33+	针板 (DBX1) / Needle plate (DBX1)	143855001	148842001
	D-2+	弹簧 / Presser bar spring	S13561101	141728001
	D-10+	压脚组件 / Presser foot assy	SA4484001	SA4489001
	E-81+	送布牙 / Feed dog	159521001	159525001
	H-16+	旋梭定位钩 / Hook stopper	SA7830001	SA7829001
	H-17+	旋梭盒组件 / Rotary hook assy, w/box	SB1305001	SB1677001
	H-18	梭芯 / Bobbin	146290001	---
	H-19	梭芯 / Bobbin	---	117132001

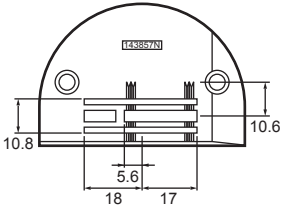
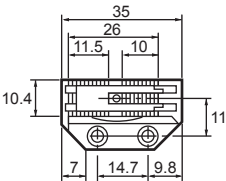
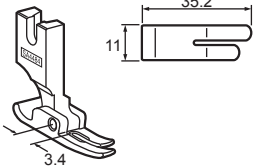
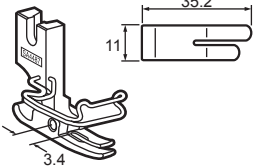
发送 / Destination	REF.NO	零部件名称 / Name of parts	规格 / Specification	
			-403, 433	-405
			中厚布料 / Medium-weight materials	厚布料 / Heavy-weight materials
美国,中国 及一般出口 / For USA, China, General export	B1-23+	针杆 / Needle bar	SA7449101	SA7450101
	B1-24+	机针 / Needle	DBX1 (#14)	DBX1 (#22)
	B1-33+	针板 (DBX1) / Needle plate (DBX1)	143855001	S13101001
	D-2+	弹簧 / Presser bar spring	S13561101	141728001
	D-10+	压脚组件 / Presser foot assy	SA4484001	SA4489001
	E-81+	送布牙 / Feed dog	159521001	S13102101
	H-16+	旋梭定位钩 / Hook stopper	SA7830001	SA7829001
	H-17+	旋梭盒组件 / Rotary hook assy, w/box	SB1305001	SB1677001
	H-18	梭芯 / Bobbin	146290001	---
	H-19	梭芯 / Bobbin	---	117132001

发送 / Destination	REF.NO	零部件名称 / Name of parts	规格 / Specification	
			-403, 433	-405
			中厚布料 / Medium-weight materials	厚布料 / Heavy-weight materials
欧洲和加拿大 / For Europe & Canada	B1-23+	针杆 / Needle bar	SA7450101	SA7450101
	B1-24+	机针 / Needle	DPX5 (#14)	DPX5 (#22)
	B1-33+	针板 (DBX5) / Needle plate (DBX5)	143855001	S13101001
	D-2+	弹簧 / Presser bar spring	S13561101	141728001
	D-9+	压脚组件 / Presser foot assy	SA8110001	SA8111001
	E-81+	送布牙 / Feed dog	159521001	S13102101
	H-16+	旋梭定位钩 / Hook stopper	SA7830001	SA7829001
	H-17+	旋梭盒组件 / Rotary hook assy, w/box	SB1305001	SB1677001
	H-18	梭芯 / Bobbin	146290001	---
	H-19	梭芯 / Bobbin	---	117132001

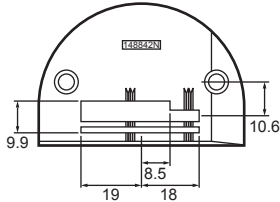
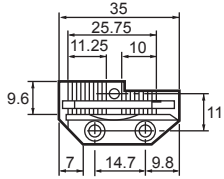
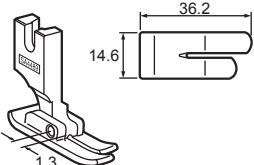
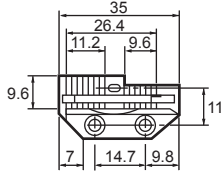
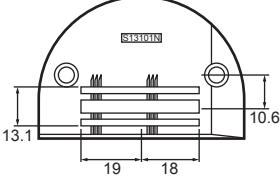
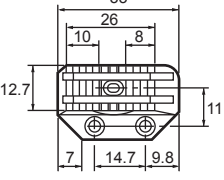
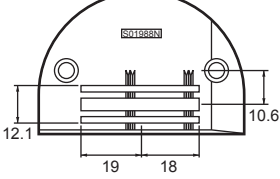
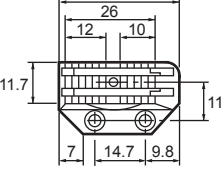
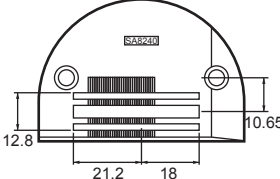
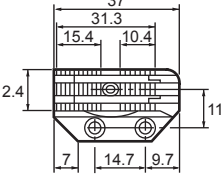
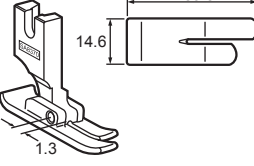
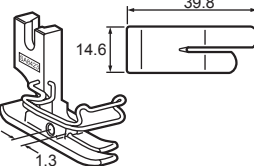
Ga . 工模具一览表 / Gauge parts list

规格 Specification	针板 Needle plate			送布牙 Feed dog				压脚组件 Presser foot assy
	记号 Mark		T		P	ø	H	
用于中厚布料 Medium-weight materials	143855N		3.2	S03357-001 	1.15	ø1.4	7	 SA4484-001
				159521-001 		ø2		
				159522-001 				
	S01988N	S01988-001 	3.2	159914-001 		ø2.1		 SA8110-001

Ga . 工模具一览表 / Gauge parts list

规格 Specification	针板 Needle plate			送布牙 Feed dog				压脚组件 Presser foot assy
	记号 Mark		T		P	ø	H	
用于中厚布料 Medium-weight materials	143857N	143857-001 	3.2	159523-001 	1.15	ø2	7	SA4484-001 
								SA8110-001 

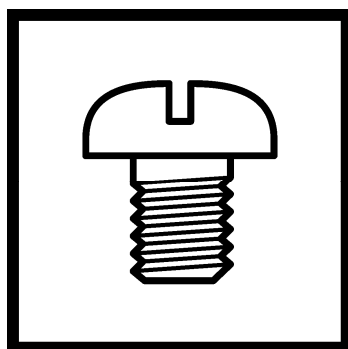
Ga . 工模具一览表 / Gauge parts list

规格 Specification	针板 Needle plate			送布牙 Feed dog		压脚组件 Presser foot assy	
	记号 Mark		T		P	ø	H
用于厚布料 Heavy-weight materials	148842N		3.2		1.25	ø2.8	
					1.6	2 3.6	
	S13101N		3.2		2.0	2.4 3.6	
	S01988N		3.2		2.0	ø2.4	
	SA8240		3.2		1.5	1.7 2.4	 

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
0A4400806	Q1 - 18	42		S - 10	48		K - 14	30	141728001	D - 2+	14
004301016	M - 25	34	025080336	Q1 - 15	42		M - 62	36		Sp	57
012060536	C - 32	10	025100132	E - 15	16		N - 3	38	142274201	H - 7	24
	C - 36	10	025350132	D - 12	14		P - 26	40		M - 7	34
	C - 41	10	026030136	P - 7	40		R - 9	46	142990001	Z - 27	54
	C - 42	10	026040236	M - 9	34		R - 10	46	143855001	Sp	57
	E - 33	16	026050136	D - 5	14	062501216	A - 8	2		Ga	58
	E - 60	18		M - 53	34		C - 38	10	143857001	Ga	59
	M - 28	34	028080246	Q1 - 16	42		J - 52	26	144226001	Z - 15	54
	M - 43	34	048030342	P - 17	40		M - 56	34	144875001	J - 4	26
012060636	E - 12	16	048040142	C - 63	12	062501416	E - 20	16	145446002	K - 26	30
012061036	B1 - 19	4	048040342	E - 49	16		E - 55	18	146288021	P - 21	40
	E - 69	18		P - 13	40		M - 23	34	146290001	H - 18	24
	G - 16	22	048050142	M - 54	34	062501816	K - 20	30		Z - 1	54
	H - 13	24	048050342	D - 26	14	081004070	J - 3	26		Sp	57
012300632	M - 6	34	048060142	G - 14	22	081004870	J - 9	26	146293001	J - 72	28
012400436	B1 - 14	4	048060342	B1 - 16	4	081006670	J - 18	26	148537101	M - 22	34
	C - 35	10		M - 41	34	081008070	J - 16	26	148842001	Sp	57
	C - 54	12	048080142	C - 18	10		J - 47	26		Ga	60
	C - 55	12	048080342	E - 16	16	081015870	J - 43	26	148967101	H - 25	24
012500536	B1 - 18	4	048100142	E - 104	18	081022870	J - 37	26	149578000	J - 63	28
	C - 6	10	048120142	B1 - 39	4	081025870	H - 5	24	150179002	Z - 21	54
	C - 14	10	048150142	E - 71	18	081029870	J - 55	26	150182000	Z - 18	54
	C - 47	10	060300606	R - 7	46	0A4400806	Q1 - 3	42	150183000	Z - 26	54
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	E - 10	16	060400416	C - 53	12	0A5400806	Q1 - 5	42	151308102	C - 5	10
	E - 24	16	060400516	J - 33	26		Q1 - 10	42		E - 9	16
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	E - 38	16		P - 11	40	100080004	E - 82	18	151594001	B1 - 32	4
	E - 41	16		P - 20	40	100328001	E - 6	16	153132000	E - 22	16
	E - 44	16	060400816	N - 7	38	100402004	K - 24	30	153138001	G - 13	22
	G - 11	22	060401016	M - 13	34	100645003	M - 15	34	154567000	M - 2	34
	G - 17	22	060500616	J - 30	26	102843004	M - 5	34	154569001	M - 8	34
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	K - 9	30	060501016	U - 4	52		E - 57	18	154594000	M - 36	34
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	E - 89	18	062061603	Z - 29	54		J - 24	26	154607101	N - 6	38
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	E - 28	16		C - 50	12		C - 10	10	159522001	Ga	58
018062536	M - 48	34		J - 49	26		C - 19	10	159523001	Ga	59
018102536	B2 - 3	8		M - 10	34		C - 57	12	159525001	Sp	57
018400532	D - 22	14		M - 20	34		M - 40	34		Ga	60
018501436	C - 8	10	062400816	M - 55	34	110735002	P - 16	40	159526001	Ga	60
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	E - 25	16	062401216	C - 70	12		C - 34	10	159805001	K - 27	30
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	E - 95	18		D - 4	14	116922201	K - 25	30	180018251	B1 - 35	4
	J - 70	28		J - 45	26	117132001	H - 19	24	183291001	H - 22	24
	M - 51	34		J - 54	26		Z - 3	54	183292101	H - 23	24
021080103	Z - 33	54		J - 59	28		Sp	57	183293001	H - 24	24
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021100302	B2 - 4	8	062500816	E - 18	16		A - 15	2	183810001	H - 31	24
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025060136	B2 - 8	8		J - 31	26	140553102	B1 - 25	4	BMP3010-1000000-AST1		

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	Ga	60	S31006002	D - 31	14	SA1263001	E - 50+	16	SA4294001	C - 65	12
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	Ga	60	S41207000	P - 24	40	SA1325101	J - 66	28	SA5278001	B1 - 38	4
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零件手册
PARTS BOOK

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