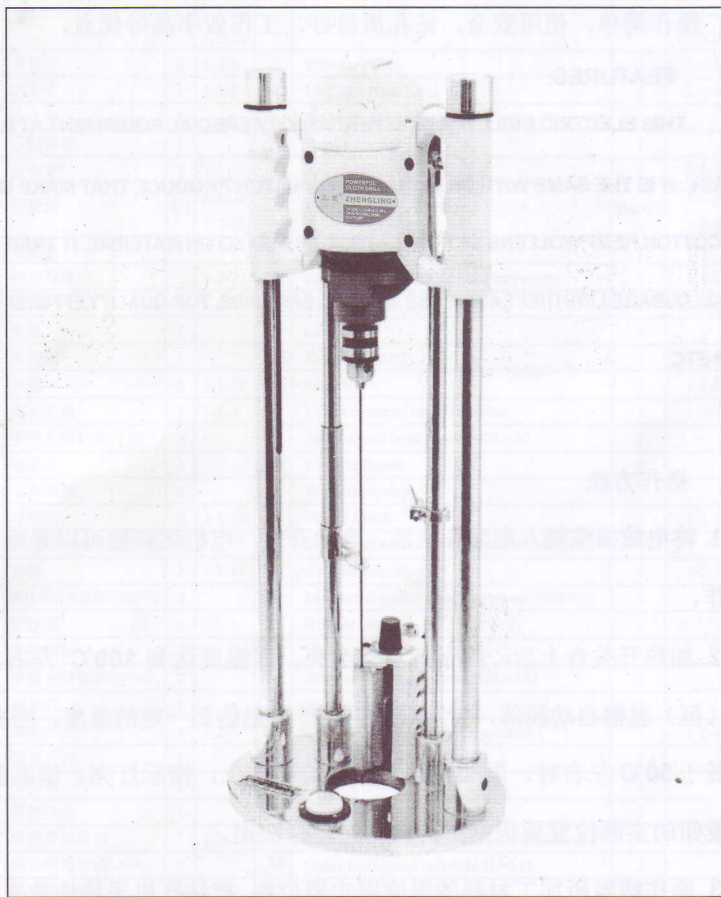


高速布料钻孔机

POWERFUL CLOTH DRILL



使用说明书

OPERATION INSTRUCTION

一、 特点

该电钻系服装工业不可缺少的专用设备之一。适用于成批生产中的棉、麻、毛、丝、针织等材料的钻孔标记。具有体积小、重量轻，操作简单，使用安全，钻孔质量好，工作效率高等优点。

FEATURES:

THIS ELECTRIC DRILL IS A INDISPENSABILITY SPECIAL EQUIPMENT AT RAG TRADE. IT IS THE SAME WITH DRILL MARKER IN BATCH PRODUCE THAT MAKE USE OF COTTON,HEMP,WOLLENS,SILKOR KNITGOODS AND SO ON MATERIAL. IT TRAIT IS SMALLCUBAGE,LIGHTHEFT,AGILE,USE ON THE SAFE SIDE, TOP-QUALITY,EFFICIENCY TOP ETC.

二、 操作方法

1. 将电线插头插入电源插座后，合上开关，电机运转便可以开始工作。
2. 加热开关合上后，指示灯自然会亮。当温度达到 **100℃** 左右，限（恒）温器自动脱落，指示灯熄灭。针尖已达到一定的温度。当温度低于 **50℃** 左右时，限（恒）温器会自动合上，指示灯亮。恒温阶段旋钮的实际位置要根据不同的材料自行决定，
3. 操作按照所加工材料的厚度固定限位块，把钻孔机平稳地放在材料上，不得倾斜。合上开关，然后两手垂直地握住手柄向下压，来完成钻孔工作。

OPERATION INSTRUCTIONS:

1. INSERT THE WIRE PLUG INTO THE SOCKET, THEN TURN ON THE SWITCH, THE MACHINE STARTS TO OPERATE.
2. WHEN YOU TURN ON THE HEATING SWITCH, THE INDICATOR LAMP WILL SHINE. AS THE TEMPERATURE REACHES ABOUT 100°C, THE THERMOSTAT WILL DROP. AND THE INDICATOR LAMP WILL GO OUT. THEN THE POINT OF THE NEEDLE REACHES A CERTAIN TEMPERATURE. WHEN THE TEMPERATURE DROPS BELOW ABOUT 50°C, THE THERMOSTAT WILL TURN ON AUTOMATICALLY, AND THE INDICATOR LAMP WILL SHINE. DURING THE CONSTANT TEMPERATURE, THE POSITION OF KNOB WILL BE FIXED ACCORDING TO THE DIFFERENT CLOTH MATERIALS.
3. FIX THE POSITION ACCORDING TO THE THICKNESS OF CLOTH MATERIALS. PUT THE DRILL ON THE CLOTH MATERIALS STEADILY, AND NEVER TILT. TURN ON THE SWITCH, HOLD THE HANDLE VERTICALLY AND PRESS DOWN WITH YOUR HANDS, THE MACHINE WILL DRILL AUTOMATICALLY.

三、 维修保养

机器使用完毕后,要清除钻针中的垃圾。手柄连接点要定期加润滑油,加油是应将手柄上下推动几次。

MAINTANCE:

PLEASE CLEAN THE NEEDLE OF DRILL AFTER OPERATING. ADD THE LUBRICATING OIL TO THE CONNECTING POINTS OF THE HANDLE PERIODICALLY. PUSH THE HANDLE UP AND DOWN SEVERAL TIMES WHILE ADDING.

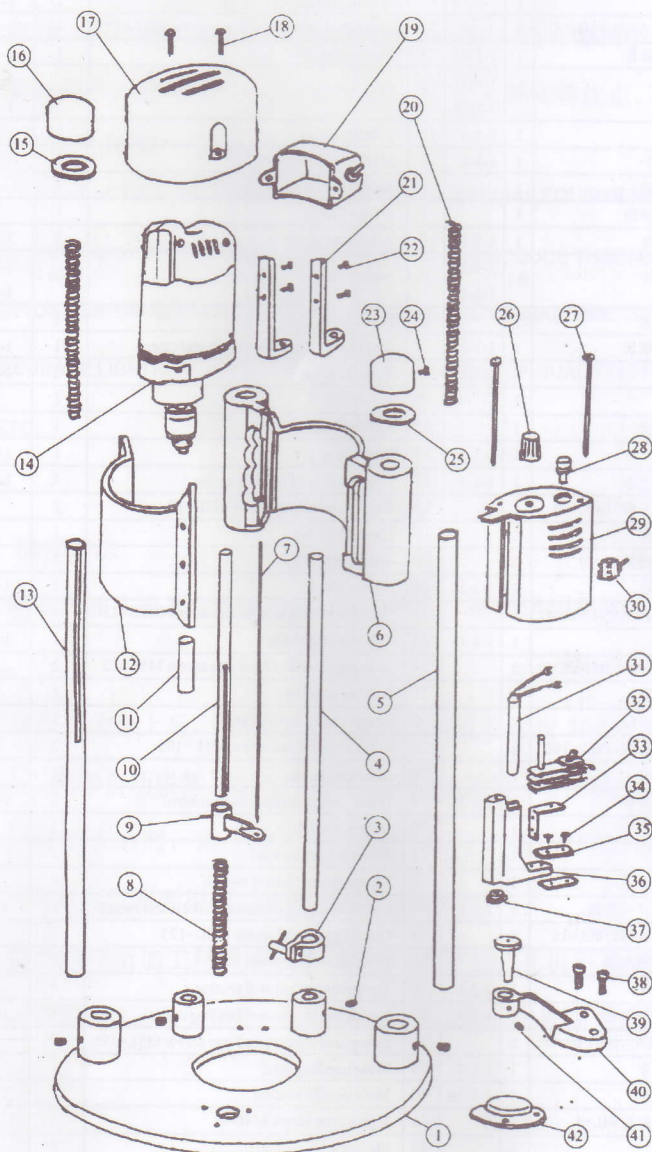
四、 技术性能及指标

SPECIFICATIONS

型号 MODE	功率 W HEAT POWER	电压 V VOLTAGE	转数 P/MIN REVOLUTION	钻孔深度 MM DRILL DEPTH	钻针规格 MM DRILL NORM	装箱尺寸 CM PACKING SIZE	重量 KG GROSS WEIGHT
	50	110/220	2500	100	1.2 / 1.4 / 1.6	57X28X23	6
	250	110/220	2500	100	1.2 / 1.4 / 1.6	57x28x23	6

五、零件图

SPARE PARTS



序号	名 称	数量	零件号	S/N	Name	Qty	Part No.
1	底盘	1	1-1-17	1	Bottom chassis	1	1-1-17
2	圆柱头内六角螺钉M5L=12	4		2	hexagonal socket head cap screw M5L=12	4	
3	限位缩套	1	1-1-5	3	Stop collar	1	1-1-5
4	标尺	各1	1-1-21 1-2-21	4	rulcr	Each 1	1-1-21 1-2-21
5	管柱	2	1-2-5	5	Tubular pillar	2	1-2-5
6	机头手	1	1-1-1	6	Machine head hand	1	1-1-1
7	定点针	1		7	Fixed point needle	1	
8	行程弹簧	1		8	Stroke spring	1	
9	弧架套	1	1-1-18	9	Arc frame cover	1	1-1-18
10	行程管	各1	1-1-22 1-2-22	10	Stroke tube	Each 1	1-1-22 1-2-22
11	定位套	1		11	Positioning sleeve	1	
12	机头端盖	1	1-1-2	12	End cover of machine head end cover	1	1-1-2
13	管柱	2	1-1-19	13	Tubular pillar	2	1-1-19
14	电机	1		14	motor	1	
15	胶垫圈	1		15	Rubber washer	1	
16	管帽	1	1-1-11	16	tube cap	1	1-1-11
17	电机上盖	1	1-1-3	17	Upper cover of electric motor	1	1-1-3
18	半圆头螺钉M5L=30	2		18	Semi-round head screw M5L=30	2	
19	电器盒	1		19	Electrical case	1	
20	工作弹簧	2		20	Working spring	2	
21	行程块	2	1-1-15	21	Stroke block	2	1-1-15
22	圆柱头内六角螺钉M5L=12	4		22	hexagonal socket head cap screw M5L=12	4	
23	管幅	1	1-1-11	23	Tubular amplitude	1	1-1-11
24	圆柱头内六角螺钉M5L=12	2		24	hexagonal socket head cap screw M5L=12	2	
25	胶垫圈	1		25	Rubber cushion	1	
26	温控旋钮	1		26	Temperature control knob	1	
27	半圆头螺钉M5L=105	2		27	Semi-round head screw M5L=105	2	
28	指示灯	1		28	Indicator lamp	1	
29	温控外壳	1	1-2-3	29	Outer case of temperature control	1	1-2-3
30	钮子开关	1		30	Button Switch	1	
31	电热管	1		31	Electric heating tube	1	
32	温控开关	1		32	Temperature control switch	1	
33	温控开关连板	1	1-2-2	33	Connecting plate of temperature control switch	1	1-2-2
34	外六角螺钉M5L=16	2		34	Outer hexagonal screw M5L=125	2	
35	温控隔热板	1		35	Heat insulating plate	1	
36	温控座	1	1-2-1	36	Temperature- control seating	1	1-2-1
37	温控发热套	1	1-2-4	37	Temperature- control heating cover	1	1-2-4
38	圆柱头内六角螺钉M5L=125	2		38	hexagonal socket head cap screw M5L=125	2	
39	广钉套	1	1-1-7	39	Wide needle guard	1	1-1-7
40	广钉座	1	1-1-16	40	Wide needle seating	1	1-1-16
41	紧定螺钉M4L=8	1		41	Tightening screw M4L=8	1	
42	水银	1		42	Mercury	1	

OPERATION INSTRUCTIONS

1. INSERT THE WIRE PLUG INTO THE SOCKET, THEN TURN ON THE SWITCH, THE MACHINE STARTS TO OPERATE.
2. WHEN YOU TURN ON THE HEATING SWITCH, THE THERMOSTAT WILL SHINE. AS THE TEMPERATURE REACHES ABOUT 180°C, THE THERMOSTAT WILL STOP AND THE INDICATOR BULB WILL GO OUT. THEN THE POINT OF THE NEEDLE REACHES A CERTAIN TEMPERATURE, WHEN THE TEMPERATURE GOES DOWN ABOUT 50°C, THE THERMOSTAT WILL TURN ON AUTOMATICALLY AND THE INDICATOR BULB WILL SHINE. DURING THE CONSTANT TEMPERATURE, THE POSITION OF THE NEEDLE WILL BE FIXED ACCORDING TO THE PRESENT CLOTH MATERIAL.
3. FIX THE POSITION ACCORDING TO THE THICKNESS OF CLOTH MATERIAL. PUT THE DIAL ON THE CLOTH MATERIAL, STEADILY, AND WHEN YOU TURN ON THE SWITCH, HOLD THE HANDLE VERTICALLY AND PRESS DOWN WITH YOUR HAND. THE MACHINE WILL START AUTOMATICALLY.



MAINTENANCE

PLEASE CLEAN THE NEEDLE OF DRILL AFTER OPERATING AND THE LUBRICATING OIL TO THE CONNECTING POINTS OF THE HANDLE PERIODICALLY. PUSH THE HANDLE UP AND DOWN SEVERAL TIMES WHILE RUNNING.

SPECIFICATIONS

ITEM NO.	ITEM NAME	ITEM NO.	ITEM NAME	ITEM NO.	ITEM NAME	ITEM NO.	ITEM NAME	ITEM NO.	ITEM NAME
1	NEEDLE	2	DIAL	3	HANDLE	4	INDICATOR BULB	5	ADJUSTMENT SCREW
6	ADJUSTMENT SCREW	7	ADJUSTMENT SCREW	8	ADJUSTMENT SCREW	9	ADJUSTMENT SCREW	10	ADJUSTMENT SCREW