

DESCRIPTIVE LIST OF PARTS
for

TRADE MARK

MERROW

REG. U. S. PAT. OFF. AND FOREIGN COUNTRIES

High Speed
TRIMMING AND OVERSEAMING
MACHINE
Class 60

THE MERROW MACHINE COMPANY
HARTFORD 6, CONN., U. S. A.

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HIGH SPEED
TRIMMING and OVERSEAMING MACHINES

CLASS 60



THE MERROW MACHINE COMPANY

28 Laurel Street, Hartford 6, Conn., U. S. A.

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Main Office and Factory

THE MERROW MACHINE COMPANY

HARTFORD 6, CONN., U. S. A.

Established 1838

Incorporated 1894

Introduction

THIS book contains a descriptive list of many parts in common use in the Class 60 overseaming machines, together with illustrations. All moving parts subjected to friction and wear are made of fine steel, carefully designed, accurately formed, hardened and ground to size within very narrow limits, to give them maximum utility, durability, and interchangeability, for continuous and perfect operation at high speed. Such parts, when assembled in an organized machine, produce a most refined mechanism for overseaming, overedging or ornamental finishing machines.

Over a period of years numerous parts for Class 60 machines have been designed for special uses and since their application is limited these parts are not listed herein. Your individual problems will receive our prompt attention.

The Class 60 machines include machines for overseaming and trimming simultaneously, forming the usual two-thread overseam or finish, the three-thread overseam or finish, or the three-thread tight needle thread seam.

These machines are largely used on a great variety of knitted and woven fabrics from the lightest to the heaviest, either for sewing two or more pieces of fabric together or for finishing the edges of a single piece of fabric, all in a most perfect manner.

We make other classes of machines including Class A high speed overseaming, overedging or hemming machines, plain crochet machines, blanket hemming machines, and shell stitch crochet machines which have been long and favorably known and used by manufacturers of the world.

Code words do not appear in this descriptive list of parts. Air mail service has been extended over the world reducing the time for the transmission of orders to the factory and information in addition to the code word is frequently desired to insure the shipment of the desired part.

HOW TO ORDER

We keep a record of each part model contained in the various machines as they leave our factory, and can supply duplicates if given the NAME of the part with SERIAL and STYLE number of Machine.

If difficulty is experienced in selecting which of the many parts is the one needed, give the NAME of the part indicated in Descriptive List with the SERIAL and STYLE number of Machine for which such part is desired, and we expect to be able to make proper selection.

When ordering Needle Plates, specify the width of finish desired, whether long or short chaining finger, and size of Needle used.

When ordering Loopers, state whether upper or lower, and whether for two or three thread stitch. Give the SERIAL and STYLE number of machine.

When ordering parts of feeding mechanism for machines having DIFFERENTIAL FEED it should be specified whether parts are for the FRONT or REAR FEED.

Letters or numbers are stamped on many parts and when ordering duplicates give the name of part and the letters or numbers stamped.

ALPHABETICAL INDEX

On Pages 5 to 9 inclusive will be found an alphabetically arranged list of the NAMES of Parts, with Key to Model Numbers and the plate on which such parts are illustrated.

NUMERICAL INDEX

On Pages 11 to 64 inclusive will be found a numerically arranged list of Model Numbers of Parts with Name and Use.

ILLUSTRATIONS

Numerically arranged illustrations of the principal parts used on various Class 60 machines will be found throughout the book near the description of the part in the Numerical Index.

A Price List of Parts described herein is available upon request. The Price List is arranged numerically by part number and contains only the part number and price.

ALPHABETICAL INDEX

	Key to Model Numbers	Description on Page	Illustrated on Page
Belting		64	—
Bench Board		64	64
Cams, Upper and Lower Main Cams		62	62
Cam Rolls	14-455	53	54
Cutter Grinder		61	61
Cutter, Upper	6-90	35	34
Cutter, Lower	6-91	36	34
Dovetail Slide	37-110	55	54
Dust Cap	6-218	50	48
Dust Shield	6-87	35	32
Fabric Guard	6-96	36	34
Fabric Guide	6-107	40,41	39
Feed Adjusting Lever	6-21	13	—
Feed Adjusting Lever Stud	6-233	51	52
Feed Adjusting Lever Support	6-20	13	—
Feed Carrier	6-74	29	28
Feed Carrier Block	6-75	29	28
Feed Carrier Bushing	6-256	53	52
Feed Carrier Link	6-76	29	28
Feed Carrier Link Bolt	6-77	29	28
Feed Carrier Link Bushing	6-79	29	28
Feed Cover	6-5	11	12
Feed Dog	6-81	29,31,33	30,32
Feed Dog Guide	6-217	49	48
Feed Eccentric	6-82	33	32
Feed Eccentric (Scallop)	6-215	49	48
Feed Eccentric Extractor	6-155	47	46
Feed Eccentric Key	6-152	47	46
Feed Gear	6-214	49	48
Feed Gear Case	6-18	13	12
Feed Gear Case Plate	6-223	50	48
Feed Gear Stud	6-226	50	48
Feed Lever	6-216	49	48
Feed Lever Block	6-220	50	48
Feed Lever Extension	6-303	53	52
Feed Lever Pin	6-227	50	48
Feed Lever Stud	6-219	50	48
Feed Raising Eccentric Block	6-80	29	28
Feed Raising Pin	6-221	50	48
Feed Raising Roll	6-222	50	48

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	Key to Model Numbers	Description on Page	Illustrated on Page
Feed Rocker	6-230	50	52
Feed Rocker Link	6-231	51	52
Felt Pad	40-4	65	—
Frame	6-1	11	10
Frame Base	6-19	13	—
Frame Cap	6-3	11	10
Frame Cap Reversible Plate	6-177	47	46
Gib, Upper	6-85	33	32
Gib, Lower	6-86	35	32
Gib Key	14-15	53	54
Hand Wheel	6-24	13	—
Hand Wheel	37-4	55	54
Head	6-2	11	10
Head Cap	6-89	35	32
Head Spacer	6-25	14	—
Hem Edge Guide	6-103	37	39
Hem Edge Guide Bushing	6-229	50	48
Hem Fold Guide Hinge	6-130	44	42
Hem Fold Guide Hinge Block	6-131	44	42
Hemming Fold Guide Hinge Spring	6-268	53	52
Hem Guide Holder	6-102	37	39
Hem Guide Holder Clamp	6-105	38	39
Hem Guide Plate	6-120	43	42
Hem Guide Support	6-101	36	39
Hinged Hem Fold Guide Clamp	6-253	51	52
Hosiery Welt Folder		66	66
Knee Lever	6-248	51	52
Knee Lever Arm	6-247	51	52
Knee Lever Bracket	6-22	13	—
Knee Lever Rocker	6-23	13	—
Link Slide	6-254	51	52
Link Slide Connection	6-255	53	52
Loopers, Upper and Lower		59	60
Looper Carrier Guide	6-210	49	48
Looper Carrier Guide	37-58	55	54
Looper Carrier Guide Adjusting Slide	37-72	55	54
Looper Thread Conductor	6-93	36	34
Looper Thread Conductor Clamp	6-88	35	32
Lower Cutter	6-91	36	34
Lower Cutter Clamp	6-67	17	16
Lower Cutter Holder	6-65	17	16
Lower Cutter Holder Clamp	6-66	17	16

DESCRIPTIVE PARTS LIST — CLASS 60

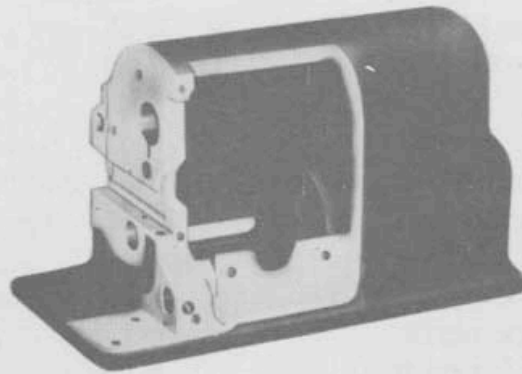
	Key to Model Numbers	Description on Page	Illustrated on Page
Lower Cutter Holder Spring Stop	6-185	47	46
Lower Cutter Holder Support	6-64	17	16
Lower Cutter Holder Support Plate	6-225	50	48
Lower Gib	6-86	35	32
Lower Looper		59	60
Lower Looper Carrier	6-51	14	12
Lower Looper Thread Take-up	6-135	45	42
Lower Looper Thread Take-up Carrier	6-133	44	42
Lower Looper Thread Take-up Carrier Stud	6-134	45	42
Lower Looper Thread Tube	6-69	19	16
Lower Looper Thread Tube Clamp	6-184	47	46
Lower Shaft	6-63	15	16
Main Cams		62	62
Needles		59	60
Needle Carrier	6-110	41	42
Needle Carrier Link	6-111	41	42
Needle Carrier Stud Set Screw Plunger	37-85	55	54
Needle Clamp Bolt	6-128	44	42
Needle Clamp Collar	6-126	44	42
Needle Clamp Spacer	6-250	51	52
Needle Plate	6-70	19,21,22	18,20
Needle Plate	6-193	49	48
Needle Plate Support Block	6-156	47	46
Needle Plate Support	6-145	45	46
Needle Thread Take-up	6-112	41	42
Nuts		57	56
Oiler, Sight Feed		65	65
Oil Can, Spring Bottom		65	—
Oil Collector	6-137	45	42
Pin	36	55	54
Presser Foot	6-71	22,23,25,27	24,26
Presser Foot Extension	6-249	51	52
Presser Foot Finger	6-106	38,40	39
Presser Foot Hinge Spring	6-125	44	42
Presser Foot Lifter	6-99	36	34
Presser Foot Lifter Bushing	6-100	36	34
Presser Foot Lifter Chain	6-195	49	48
Presser Foot Lifter Treadle	10-3	53	54
Presser Foot Screw Plunger	37-97	55	—
Presser Foot Shank	6-124	43,44	42
Presser Foot Shank Pin	37-90	55	54
Presser Foot Shank Pin	37-502	57	54

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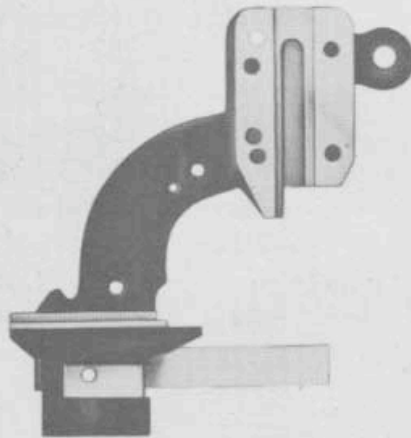
	Key to Model Numbers	Description on Page	Illustrated on Page
Presser Foot Spring Plunger	37-89	55	54
Presser Foot Spring Plunger (for 27-16)	37-498	57	54
Presser Foot Uncurling Block	6-114	43	42
Presser Wheel	6-146	45	46
Presser Wheel Guard	6-148	47	46
Presser Wheel Retainer	6-243	51	52
Presser Wheel Shank	6-147	45	46
Raising Wood Block	61-3	64	—
Screws		57	56,58
Screw Driver	48-2	64	—
Shaft, Upper	6-62	15	16
Shaft, Upper	37-149	57	54
Sight Feed Oiler	59A2	64	64
Socket Wrench	44	55	54
Springs	27	53,55	54
Swing Edge Guide	6-8	11	12
Swing Edge Guide Bushing	6-117	43	42
Swing Edge Guide Support	6-119	43	42
Tape Guide (Presser Foot)	6-211	49	48
Tension Disc	14-142	53	54
Tension Nut	14-8	53	54
Tension Rod	37-177	57	54
Tension Rod	6-113	43	42
Tension Rod	14-523	53	54
Tension Rod Plunger	6-198	49	48
Tension Rod Shell	6-109	41	42
Tension Rod Shell	37-178	57	54
Tension Spring	14-64	53	54
Tension Spring	14-760	53	54
Tension Spring Bushing	14-456	53	54
Thread Conductor	37-301	57	54
Thread Cutter	6-121	43	42
Thread Guide	6-61	15	16
Thread Shield	6-139	45	46
Thread Stand, Two Thread		63	63
Thread Stand, Three Thread		63	63
Thread Tube Spacer	6-251	51	52
Threading Hook	40-12	57	54
Threading Wires	37-318	57	54
Tweezers	37-225	57	54
Upper Cutter	6-90	35	34
Upper Cutter Carrier	6-52	14	12

DESCRIPTIVE PARTS LIST — CLASS 60

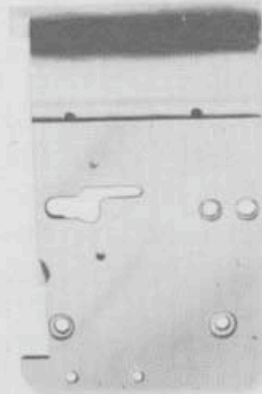
	Key to Model Numbers	Description on Page	Illustrated on Page
Upper Cutter Carrier Cap	6-53	14	12
Upper Cutter Carrier Eccentric Block	6-55	14	12
Upper Cutter Carrier Stud	6-54	14	12
Upper Cutter Carrier Support	6-4	11	12
Upper Cutter Clamp	6-59	14,15	12
Upper Cutter Holder	6-56	14	12
Upper Cutter Holder Clamp	6-97	36	34
Upper Cutter Lever	6-14	13	12
Upper Cutter Lever Assembly — 6 Assembly 1		13,47	48
Upper Cutter Lever Detent	6-179	47	46
Upper Cutter Lever Detent Plate	6-180	47	46
Upper Cutter Lever Sleeve	6-187	47	—
Upper Cutter Lever Stop	6-188	49	48
Upper Cutter Lever Stop Pin	6-189	49	48
Upper Gib	6-85	33	32
Upper Looper		59	60
Upper Looper Carrier	6-50	14	12
Upper Looper Carrier Guide	6-210	49	48
Upper Shaft	6-62	15	16
Upper Shaft	37-149	57	54
Washers		57	56
Work Plate	6-84	33	32
Work Plate Cover	37-154	57	54
Work Plate Plunger	37-55	55	54
Work Plate Stud	37-53	55	54
Work Support		65	65
Wrench	30	55	54
Wrench (Socket)	44	55	54



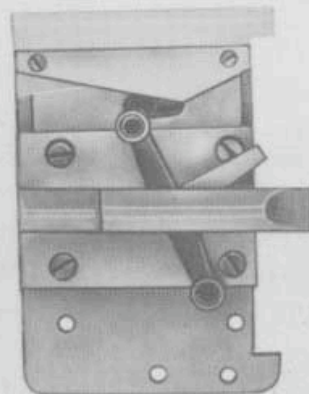
Frame



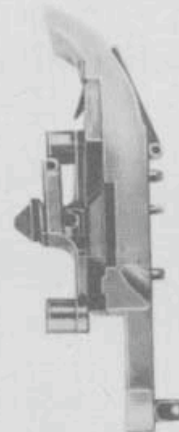
Head



Frame Cap



Rear View



Side View

Frame Cap Complete

NUMERICAL INDEX

Model

FRAME

- 6-1-W Old Frame to be returned
6-1-X Old Frame to be returned
6-1-4 Old Frame to be returned
6-1-7 Old Frame to be returned — Style 60-Y3B

HEAD

- 6-2-Z Used on Styles 60 Q and 60 QB
6-2-2 Used generally on Style 60 Machines
6-2-5 Used on Style 60 D3B
Screw $63 \frac{3}{16}$ for 6-2-5 only
6-2-6 Used on Machines arranged for Rotary Carrier
6-2-8 Used on Style 60-ABBY and 60-Y3B
Head Screw $10 \frac{3}{16}$ (except 6-2-5)

FRAME CAP

- 6-3-7 Used on Styles 60 W, 60 WD, 60 JDW
6-3-9 Used on Styles 60 U, 60 UD, 60 S, 60 SD
6-3-18 Used on Styles 60 BW, 60 ABW, 60 ABWD, 60 ADW
6-3-25 Used on Style 60 BU
6-3-31 Used on Styles 60 ABB, 60 ABBY
6-3-32 Used on Style 60 D3B
Frame Cap, complete with all parts. Specify basic Frame Cap
Frame Cap Screw $8 \frac{3}{16}$

UPPER CUTTER CARRIER SUPPORT

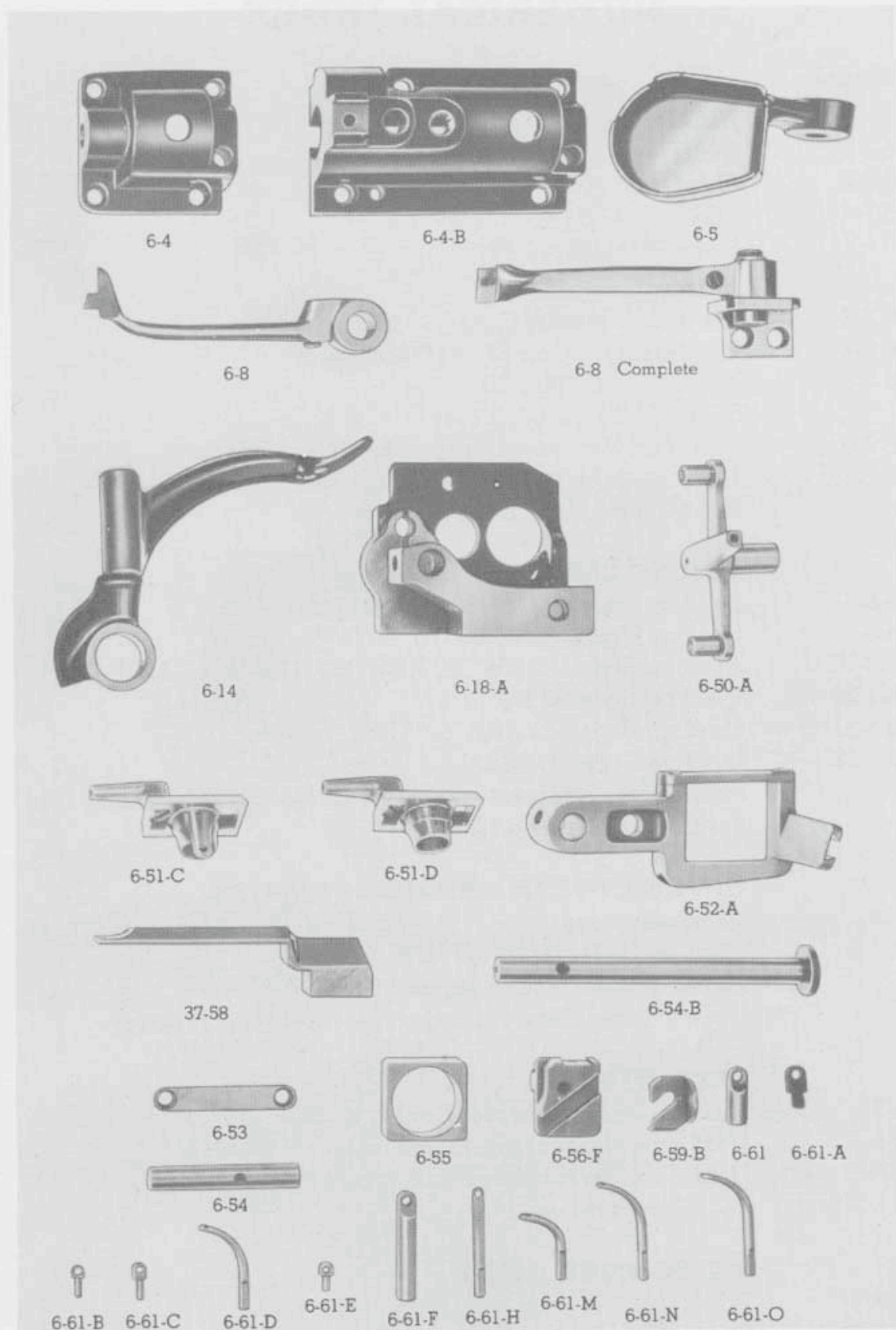
- 6-4 Generally used
6-4-B Used on Styles 60 JD, 60 JDW
Upper Cutter Carrier Support Screw $6 \frac{3}{16}$
Upper Cutter Carrier Support Screw $4 \frac{3}{16}$ (flat head)

FEED COVER

- 6-5 Used on non-differential Feed machines
6-5-A Used on differential Feed machines
6-5-C Used on differential Feed machines
Feed Cover Screw $2 \frac{1}{4}$

SWING EDGE GUIDE

- 6-8
6-8 Swing Edge Guide Complete Class 60*
Swing Edge Guide 6-8



Model**SWING EDGE GUIDE (Cont'd)**

Swing Edge Guide Bushing 6-117
 Swing Edge Guide Support 6-119
 Swing Edge Guide Pivot Screw 36 $\frac{3}{16}$
 Swing Edge Guide Screw Stop 1 $\frac{7}{32}$
 Swing Edge Guide Stop Screw 1 $\frac{7}{32}$
 Swing Edge Guide Nut 1 $\frac{3}{16}$
 Swing Edge Guide Washer 1 $\frac{3}{16}$
 Swing Edge Guide Support Screw 38 $\frac{3}{16}$ for Class 60
 *Screws for Class 60 and Class A are different.

UPPER CUTTER LEVER

6-14 Supplied only with 6 Assembly 1
 6 Assembly 1 Complete with Upper Cutter Lever 6-14, Upper Cutter Lever
 Sleeve 6-187, Pin 36-20 and Pin (2) 36-19

FEED GEAR CASE

6-18-A Used on Styles 60 Q, 60 QB
 Feed Gear Case Screw 10 $\frac{3}{16}$

FRAME BASE

6-19-D Includes 1 $\frac{3}{8}$ Drain Screw
 Used on Styles 60 Q, 60 QB, 60 D3B, and 60 D3B-1
 Frame Base Screw 11 $\frac{1}{4}$

FEED ADJUSTING LEVER SUPPORT

6-20-B Used on Style 60 ABBY
 Feed Adjusting Lever Support Screw 11 $\frac{1}{4}$

FEED ADJUSTING LEVER

6-21-A Used on Style 60 ABBY

KNEE LEVER BRACKET

6-22

KNEE LEVER ROCKER

6-23 Including Screw (2) 5 $\frac{1}{4}$

HAND WHEEL

6-24-C 4 $\frac{1}{2}$ inch diameter pulley
 6-24-A 3 $\frac{3}{8}$ inch diameter pulley
 Hand Wheel Screw 4 $\frac{1}{4}$ (flat end)
 Hand Wheel Screw 7 $\frac{1}{4}$ (pointed)

Model

HEAD SPACER

- 6-25 Includes Adjusting Screw 10 $\frac{3}{16}$
Used on Style 60 D3B

UPPER LOOPER CARRIER

- 6-50-A Includes Screw
Upper Looper Carrier Screw 3 $\frac{3}{16}$

LOWER LOOPER CARRIER

- 6-51-C Generally used — screw included
6-51-D Used on Styles 60 ABB, 60 D3B, 60 ADSS—Screw included
Specify machine style and serial number
Lower Looper Carrier Screw 3 $\frac{3}{16}$
Looper Carrier Guide 37-58
Looper Carrier Guide Screw 9 $\frac{3}{16}$

UPPER CUTTER CARRIER

- 6-52-A With Cap assembled
Upper Cutter Carrier Screw 77 $\frac{3}{16}$ (pointed)

UPPER CUTTER CARRIER CAP

- 6-53
Upper Cutter Carrier Cap Screw 2 $\frac{5}{32}$

UPPER CUTTER CARRIER STUD

- 6-54 Generally used
6-54-B Used on Styles 60 JD, 60 JDW

UPPER CUTTER CARRIER ECCENTRIC BLOCK

- 6-55 Discontinued
6-55-A Used to actuate lower looper thread takeup carrier
6-55-B Used on Styles 60JD, 60JDW Machines
6-55-D Used to actuate upper cutter carrier
Specify machine style and serial number

UPPER CUTTER HOLDER

- 6-56-E Used on Styles 60 U, 60 BU
6-56-F Use 6-56-G
6-56-G Generally used
Specify machine style and serial number

UPPER CUTTER CLAMP

- 6-59-B Used on Styles 60 D, 60 S, 60 SD, 60 UD, 60 W, 60 WD
Screw 11 $\frac{5}{32}$

Model

- 6-59-E Used on Styles 60 AD, 60 ABB, 60 B, 60 BD, 60 BW, 60 D3B
 (Wide Cutter)
 Screw 18 $\frac{5}{32}$
- 6-59-F Used with 6-56-E
 Screw 11 $\frac{5}{32}$

THREAD GUIDE

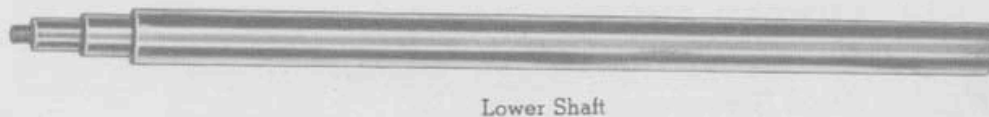
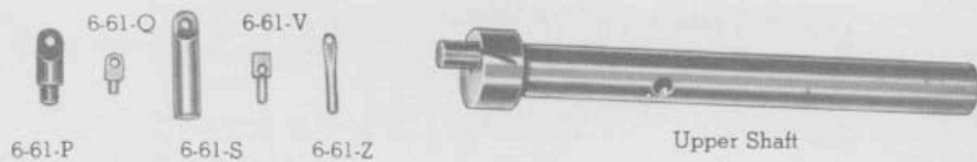
- 6-61
 6-61-A Usual Screw eye for Frame Cap
 6-61-B Usual single eye for Frame Cap and Lower Cutter Holder
 Support
- 6-61-C
 6-61-D Used with 6-112-F, 6-112-O, 6-112-S
 6-61-E Single eye for Needle thread in Head
 6-61-F
 6-61-H Used with 6-112-N
 6-61-M
 6-61-N
 6-61-O
 6-61-P Use 6-61-A
 6-61-Q Use 6-61-E
 6-61-R
 6-61-S
 6-61-V
 6-61-Z
- Thread Guide Screw 1 $\frac{3}{16}$

UPPER SHAFT

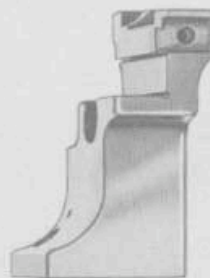
- 6-62-A Used on Styles 60 AD, 60 ABB, 60 B, 60 BD, 60 BW
 6-62-C Used on Styles 60 D3B, 60 D3B-1
 Upper Shaft 37-149

LOWER SHAFT

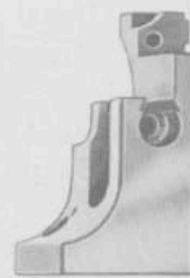
- 6-63-D Used for high feed throw, differential feed
 6-63-E Used for low feed throw, differential feed
 6-63-F Used for high feed throw, non-differential feed
 6-63-G Used for low feed throw, non-differential feed
 6-63-H Used for Style 60 Q, 60 QB
 6-63-K Used on Style 60 ABBY
 6-63-L Used on Style 60 D3B
 Lower Shaft Nut 2 $\frac{3}{16}$
-



6-64-E



6-64-R



6-64-L



6-64-G



6-65-W



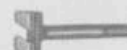
6-65-3



6-66



6-66-C



Lower Cutter Clamp



6-69-E



6-69-H



6-69-J



6-69-L



6-69-P



6-69-R



6-69-T



6-69-W



6-69-Y



6-69-I



6-69-2



6-69-3



6-69-4



6-69-8

Model**LOWER CUTTER HOLDER SUPPORT**

6-64-E	Rigid type—used on Style 60 AD
6-64-G	Use A-64-5
6-64-L	Rigid type—generally used
6-64-N	Rigid type
6-64-R	Spring type—generally used
6-64-W	Spring type—used on Styles 60 Q, 60 QB
6-64-X	Rigid type—used on Style 60 D3B
6-64-Y	Spring type
	Lower Cutter Holder Support Screw 8 $\frac{3}{16}$

LOWER CUTTER HOLDER

6-65-B	Used with Lower Cutter 6-91 and rigid type Support
6-65-E	Used with Lower Cutter 6-91 and rigid type Support
6-65-F	Used on Styles 60 U or 60 BU
6-65-K	Use 6-65-6
6-65-U	Used with Lower Cutter 6-91-E and rigid type Support
6-65-W	Used with Lower Cutter 6-91 and spring type Support
6-65-X	Used with Lower Cutter 6-91-E and spring type Support
6-65-Z	Used on Style 60 HD-1 Machines
6-65-1	Used with Lower Cutter 6-91 and rigid type Support, to allow Cutter to be set especially close to line of Needle
6-65-2	Used with Lower Cutter 6-91 and spring type Support, to allow Cutter to be set especially close to line of Needle
6-65-3	Used with Lower Cutter 6-91-E and spring type Support
	Lower Cutter Holder Adjusting Screw 37 $\frac{3}{16}$ for rigid type Support. (For screw adjusting Cutters)
	Lower Cutter Holder Spring 27-21, for spring type Support

LOWER CUTTER HOLDER CLAMP

6-66	Used with rigid type Support
	Screw 30 $\frac{3}{16}$
6-66-C	Used with spring type Support
	Screw 75 $\frac{3}{16}$
6-66-D	Used on Styles 60 Q, 60 QB
	Screw 10 $\frac{3}{16}$

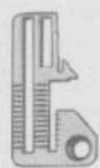
LOWER CUTTER CLAMP

6-67	Generally used
6-67-A	Used with Lower Cutter Holder 6-65-K
	Lower Cutter Clamp Nut 2 $\frac{5}{32}$

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6-70-N



6-70-O



6-70-P



6-70-R



6-70-S



6-70-Y



6-70-3



6-70-6



6-70-10



6-70-17



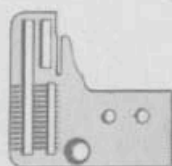
6-70-19



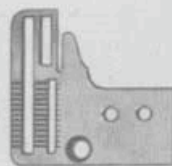
6-70-20



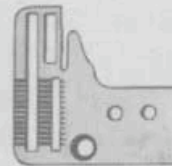
6-70-22



6-70-23



6-70-26



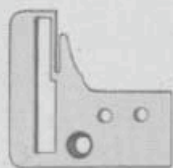
6-70-25



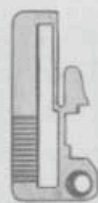
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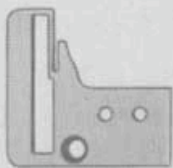
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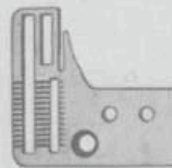
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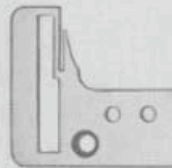
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6-70-53



6-70-55



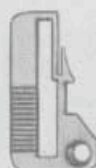
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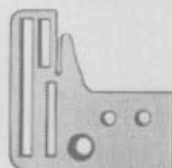
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6-70-58



6-70-59



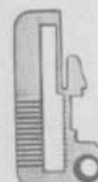
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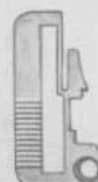
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6-70-67



6-70-68



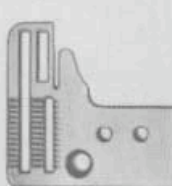
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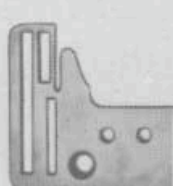
6-70-71



6-70-73



6-70-77



6-70-78



6-70-79



6-70-80



6-70-81

Model**LOWER LOOPER THREAD TUBE**

6-69-E	Screw 39 $\frac{3}{16}$
6-69-H	Screw 21 $\frac{5}{32}$
6-69-J	Screw 1 $\frac{5}{32}$
6-69-L	
6-69-P	Used on spring type Support with double row Feed
6-69-R	Used on spring type Support with single row Feed
6-69-T	Used on rigid type Support with single row Feed
6-69-W	Used on rigid type Support with double row Feed
6-69-Y	Used on Style 60 ADSS Machine
6-69-1	
6-69-2	
	Screw 21 $\frac{5}{32}$
6-69-3	
	Screw 31 $\frac{5}{32}$
6-69-4	Used on Style 60 HD-1 Machine
6-69-8	Used on rigid type Support with front Feed A-81-12
	Lower Looper Thread Tube Screw 6 $\frac{5}{32}$

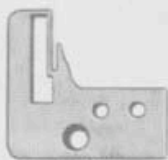
NEEDLE PLATE

6-70-N	For Lower Cutter 6-91, 3D Needle,—width $\frac{1}{8}$ "
6-70-0	For Lower Cutter 6-91, 3D Needle,—stub Finger
6-70-P	For Lower Cutter 6-91, 5D Needle,—width $\frac{15}{64}$ "
6-70-R	For Lower Cutter 6-91, 3D Needle,—width $\frac{15}{64}$ "
6-70-S	For Lower Cutter 6-91, or 6-91-C, 3D Needle,—width $\frac{5}{32}$ "
6-70-Y	For Lower Cutter 6-91, 5D Needle,—width $\frac{1}{8}$ "
6-70-3	For Lower Cutter 6-91, 3D Needle,—width $\frac{5}{32}$ "
6-70-6	For Lower Cutter 6-91 or 6-91-C, 3D Needle,—width $\frac{3}{16}$ "
6-70-10	For Lower Cutter 6-91 or 6-91-C, 5D Needle,—width $\frac{15}{64}$ "
6-70-17	For Lower Cutter 6-91-E, 5D Needle,—width $\frac{3}{16}$ "
6-70-19	For Lower Cutter 6-91-E, 5D Needle,—width $\frac{1}{4}$ "
6-70-20	Same as 6-70-3, but for 5D Needle
6-70-22	For Lower Cutter 6-91, 3D Needle,—width $\frac{3}{32}$ "
6-70-23	For use without cutters on rigid or spring type Support, 3D Needle,—width $\frac{5}{32}$ "
6-70-25	For use without Cutters on rigid or spring type Support, 3D Needle,—width $\frac{1}{4}$ "
6-70-26	Same as 6-70-25, but for 5D Needle

THE MERROW MACHINE COMPANY



6-70-82



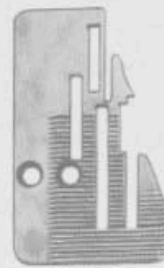
6-70-85



6-70-86



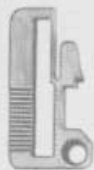
6-70-88



6-70-98



6-70-99



6-70-101



6-70-104



6-70-106



6-70-110



6-70-111



6-70-112



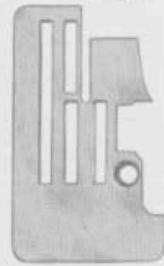
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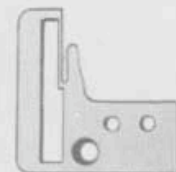
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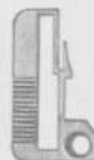
6-70-123



6-70-124



6-70-126



6-70-127



6-70-128



6-70-132



6-70-133



6-70-136



6-70-137



6-70-139



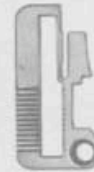
6-70-141



6-70-142



6-70-144



6-70-145



6-70-150



6-70-151



6-70-156



6-70-157



6-70-159

Model

6-70-29	Use 6-70-N
6-70-30	For Lower Cutter 6-91, 2D Needle,—width $\frac{3}{16}$ "
6-70-44	For Style 60 E Type Machines, 3D Needle,—width $\frac{5}{32}$ "
6-70-51	For Lower Cutter 6-91 or 6-91-E, 5D Needle,—width $\frac{1}{4}$ "
6-70-53	For use without Cutters on rigid or spring type Support, 3D Needle
6-70-55	For Style 60 E Type Machines, 3D Needle,—width $\frac{1}{8}$ "
6-70-56	For Style 60 E Type Machines, 3D Needle,—width $\frac{7}{64}$ "
6-70-57	For Lower Cutter 6-91 or 6-91-C, 3D Needle,—width $\frac{5}{32}$ "
6-70-58	For Lower Cutter 6-91, 3D Needle,—width $\frac{7}{64}$ "
6-70-59	For Lower Cutter 6-91, 3D Needle,—width $\frac{5}{64}$ "
6-70-60	For Style 60 E Type Machines, 3D Needle,—width $1\frac{1}{64}$ "
6-70-66	Finger, for use with Needle Plate 6-193-C,—width $\frac{1}{8}$ " Screw $7\frac{1}{8}$ for 6-70-66
6-70-67	For Lower Cutter 6-91, 3D Needle—stub Finger
6-70-68	For Lower Cutter 6-91-E, 5D Needle, short Finger,—width $\frac{3}{16}$ "
6-70-69	Same as 6-70-68, but longer Finger
6-70-71	For Lower Cutter 6-91, 3D Needle,—width $\frac{1}{8}$ "
6-70-73	Finger for use with Needle Plate 6-193-C,—width $\frac{3}{16}$ " Screw $7\frac{1}{8}$ for 6-70-73
6-70-77	For Style 60 BE Type Machines, 3D Needle,—width $\frac{1}{4}$ "
6-70-78	Same as 6-70-77, but for 5D Needle
6-70-79	Similar to 6-70-N, but with special Needle hole
6-70-80	Same as 6-70-3, but for 4D Needle
6-70-81	Same as 6-70-N, but for 4D Needle
6-70-82	Similar to 6-70-44, but Feed slot $\frac{1}{32}$ " longer
6-70-85	For Style 60 E Type Machines, short Feed slot, 3D Needle,—width $\frac{1}{8}$ "
6-70-86	Similar to 6-70-51, but Feed slot $\frac{3}{16}$ " shorter
6-70-88	Used on Style 60 Q Machine
6-70-98	Used on Styles 60 AD, 60 ADW
6-70-99	Similar to 6-70-71, but for Lower Cutter 6-91-E
6-70-101	For Lower Cutter 6-91-E, 5D Needle,—width $\frac{1}{4}$ "
6-70-104	For Lower Cutter 6-91-E, 3D Needle,—width $\frac{9}{64}$ "
6-70-106	Similar to 6-70-3, but for Lower Cutter 6-91-E
6-70-110	Used on Style 60 QB Machine
6-70-111	Similar to 6-70-N, but chaining Finger shorter
6-70-112	Similar to 6-70-22 but chaining Finger shorter
6-70-114	Similar to 6-70-N, but longer Feed slots
6-70-121	Similar to 6-70-111, but for lower Cutter 6-91-E
6-70-123	Used on Style 60 ABB Machine, 5D Needle
6-70-124	Used on Style 60 D3B Machine, 8D Needle

Model

6-70-126	Used on Styles 60 E or 60 F, 3D Needle,—width $1\frac{1}{64}$ "
6-70-127	Similar to 6-70-59 but for Lower Cutter 6-91-E
6-70-128	Similar to 6-70-123 but for double row Feed
6-70-132	Used on Style 60 RD Machine, 3D Needle
6-70-133	Similar to 6-70-59 but for 2D Needle
6-70-136	Used on Style 60 RDB Machine, 5D Needle
6-70-137	Use 6-70-164
6-70-139	Used on Style 60 HD-1 Machine, single row Feed
6-70-141	Use A-70-48
6-70-142	Finger used with Needle Plate 6-193-C,—width $\frac{7}{32}$ " Screw $7\frac{1}{8}$ for 6-70-142
6-70-144	Used on Style 60 HD-1 Machine, double row Feed
6-70-145	Used on Style 60 ABB Machine, 8D Needle
6-70-149	Similar to 6-70-132, but for 8D Needle
6-70-150	Used on Style 60 BEDT Machine
6-70-151	Use A-70-57
6-70-156	Used on Style 60 ABB Machine, 3D Needle
6-70-157	Used on Style 60 ABB-4 Machine, 8D Needle
6-70-159	Similar to 6-70-124 but shorter, used on Style 60 D3B Machine mounted on Dinsmore Rotary Carrier
6-70-160	Used on Machine Style 60 D3B with front Feed 6-81-115
6-70-160-B	(Birch Stand)
6-70-160-D	(Dinsmore Stand)
6-70-161	Similar to 6-70-124 but relieved to permit lower cutter to be set to cut narrower, used with Presser foot 6-71-97
6-70-162	Similar to 6-70-124 but shorter and narrower. Used on Style 60 D3B Machine mounted on Birch Rotary Carrier
6-70-163	Similar to 6-70-128 but suitable for use with Feed Dog 6-81-111
6-70-164	Used on Style 60-ABBY-4 Machine, 5D Needle
6-70-165	Used on Style 60-D3B Machine, 8D Needle

PRESSER FOOT

6-71-P	Rigid Foot for use with Welting or Hemming Attachment
6-71-P	Complete with Finger 6-106-C, Screw $7\frac{1}{8}$, Uncurling Block 6-114-A, Screw $2\frac{3}{32}$
6-71-Q	Rigid Foot used with double row Feed and 6-90 Cutter
6-71-Q	Complete with Finger 6-106-K, Screw $7\frac{1}{8}$
6-71-R	Rear hinged Foot, used with double row Feed and 6-90 Cutter with Shank 6-124
6-71-R	Complete with Shank 6-124, Finger 6-106-K, Screw $3\frac{1}{8}$ Hinge Spring 6-125, Uncurling Block 6-114-B, Screw $2\frac{3}{32}$
6-71-V	Rigid Foot for use in Welting or Hemming, with guide on Presser Foot
6-71-V	Complete with Finger 6-106-C, Screw $7\frac{1}{8}$, Uncurling Block 6-114-C, Screw $5\frac{3}{32}$, Welting Guide 6-103-F
6-71-5	Rigid Foot, short toe, used with single row Feed and 6-90 Cutter
6-71-5	Complete with Finger 6-106-H, Screw $7\frac{1}{8}$

Model

6-71-11	Similar to 6-71-Q but feeding surface over Feed Dog Ear is not relieved
6-71-11	Complete with Finger 6-106-K, Screw 7 1/8
6-71-20	Rigid Foot used with single row Feed and 6-90 Cutter
6-71-20	Complete with Finger 6-106-Q, Screw 7 1/8
6-71-21	Rear hinged Foot otherwise similar to 6-71-P with Shank 6-124
6-71-21	Complete with Shank 6-124, Finger 6-106-C, Screw 3 1/8, Hinge Spring 6-125, Uncurling Block 6-114-A, Screw 2 3/32
6-71-23	Rear hinged Foot, used with single row Feed and 6-90 Cutter with Shank 6-124
6-71-23	Complete with Shank 6-124, Finger 6-106-B, Screw 3 1/8, Hinge Spring 6-125, Uncurling Block 6-114-B, Screw 2 3/32
6-71-32	Rigid Foot, short toe, used with single row Feed and Fabric Guide
6-71-32	Complete with Finger 6-106-Q, Screw 7 1/8
6-71-35	Rigid Foot, used with single row Feed and Fabric Guide set for narrow edging
6-71-35	Complete with Finger 6-106-Q, Screw 7 1/8
6-71-36	Rigid Foot used with double row Feed and Fabric Guide set for edging 5/32" wide
6-71-36	Complete with Finger 6-106-K, Screw 7 1/8
6-71-37	Similar to 6-71-35 but set for wider edging
6-71-37	Complete with Finger 6-106-H, Screw 7 1/8
6-71-41	Rear hinged Foot, short toe, for use with single row Feed, and Fabric Guide set for narrow edging with Shank 6-124
6-71-41	Complete with Shank 6-124, Finger 6-106-B, Screw 3 1/8 Hinge Spring 6-125
6-71-48	Rigid Foot similar to 6-71-P, for use with Hem Edge Guide 6-103-H
6-71-48	Complete with Finger 6-106-C, Screw 7 1/8, Uncurling Block 6-114-D, Screw 2 3/32
6-71-49	Rigid taping Foot to run 3/16" wide tape so Needle will pierce tape
6-71-49	Complete with Finger 6-106-K, Tape Guides 6-211 and 6-211-A, Screw 8 1/8
6-71-50	Center hinged Foot, used with single row Feed and 6-90 Cutter—bottom part only
6-71-50	Complete with Shank 6-124-J, Finger 6-106-2, Hinge Spring 6-125-B, Screw 9 1/8
6-71-51	Rigid Foot, used with single row Feed and 6-90-D Cutter
6-71-51	Complete with Finger 6-106-H, Screw 7 1/8
6-71-52	Rigid Foot, used with double row Feed and 6-90-D Cutter on Style 60 BD, 60 BWD, 60 ABD
6-71-52	Complete with Finger 6-106-K, Screw 7 1/8



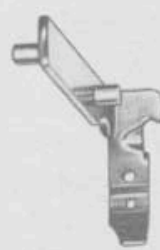
6-71-P



6-71-Q



6-71-R



6-71-V



6-71-5



6-71-11



6-71-20



6-71-21



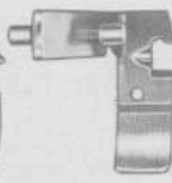
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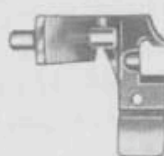
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6-71-35



6-71-36



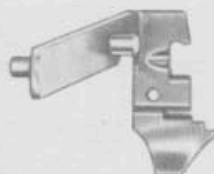
6-71-37



6-71-41



6-71-48



6-71-49



6-71-50



6-71-51



6-71-52



6-71-53

Model

6-71-53	Similar to 6-71-20, used with Fabric Guide
6-71-53	Complete with Finger 6-106-Q, Screw 7 1/8
6-71-56	Center hinged Foot, used with single row Feed and 6-90-D Cutter, similar to 6-71-50 but portion by Cutter wider, bottom part only
6-71-56	Complete with Shank 6-124-J, Finger 6-106-10, Screw 8 1/8, Hinge Spring 6-125-B
6-71-57	Rear hinged Foot for cording or taping, used with double row Feed and 6-90 Cutter with Shank 6-124
6-71-57	Complete for 5/32" tape, with Shank 6-124, Finger 6-106-21, Guide 6-211-C, Hinge Spring 6-125-C, Screw 9 1/8
6-71-57	Complete for 1/4" tape, with Shank 6-124, Finger 6-106-30, Tape Guide 6-211-C, Hinge Spring 6-125-C
6-71-58	Rigid Foot used with single row Feed and 6-90-D Cutter on Style 60 Q Machine
6-71-58	Complete with Finger 6-106-H, Screw 7 1/8
6-71-59	Use 6-71-36
6-71-59	Use 6-71-36
6-71-61	Rear hinged Foot, used with double row Feed and 6-90-D Cutter with Shank 6-124 or Shank 6-124-F (specify which)
6-71-61	Complete with Shank 6-124 or 6-124-F (specify which) Screw 3 1/8, Finger 6-106-K, Uncurling Block 6-114-E, Hinge Spring 6-125-C, Screw 2 3/32
6-71-64	Center hinged Foot, used with single row Feed and 6-90-D, Cutter — bottom part only
6-71-64	Complete with Shank 6-124-J, Finger 6-106-12, Hinge Spring 6-125-B, Screw 9 1/8
6-71-66	Rigid Foot used on Style 60 AD Machine, adapted to carry an adjustable Edge Guide on toe of Foot
6-71-66	Complete with Finger 6-106-K, Guide 6-103-L, Clamp 6-166, 2-Screws 1 3/32, Screw 3 1/8
6-71-71	Center hinged Foot, used with double row Feed and 6-90-D Cutter—bottom part only
6-71-71	Complete with Shank 6-124-J, Finger 6-106-8, Hinge Spring 6-125-B, Screw 9 1/8
6-71-77	Rear hinged Foot, similar to 6-71-21, but feeding surface over Feed Dog Ear is not relieved, with Shank 6-124
6-71-77	Complete with Shank 6-124, Finger 6-106-C, Screw 3 1/8, Uncurling Block 6-114-A, Hinge Spring 6-125-C, Screw 2 3/32
6-71-78	Center hinged Foot, used with single row Feed and 6-90-E Cutter and Presser Foot Finger 6-106-17 on Style 60 RD Machine—bottom part only
6-71-78	Complete with Shank 6-124-H, Finger 6-106-17, Hinge Spring 6-125-B, Screw 9 1/8



6-71-56



6-71-57



6-71-58



6-71-59



6-71-61



6-71-64



6-71-66



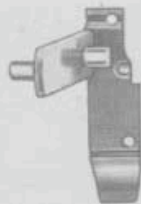
6-71-71



6-71-77



6-71-78



6-71-79



6-71-80



6-71-81



6-71-82



6-71-84



6-71-85



6-71-87



6-71-89



6-71-90



6-71-92



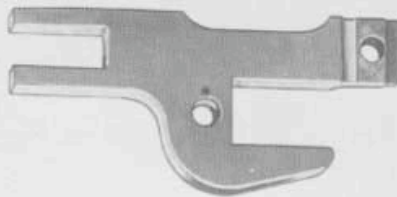
6-71-93



6-71-94

Model

6-71-79	Rigid Foot used on Style 60 ADW-1 Machine
6-71-79	Complete with Finger 6-106-18, Screw 1 1/8, Presser Foot Extension (Heel) 6-249, Screw 7 1/8
6-71-80	Center hinged Foot used on Style 60 AD and 60 ADW Machines—bottom part only
6-71-80	Complete with Shank 6-124-G, Finger 6-106-10, Hinge Spring 6-125-B, Screw 9 1/8
6-71-81	Use 6-71-98
6-71-82	Rigid Foot used on Style 60 ABB and 60 ABBY Machines
6-71-82	Complete with Finger 6-106-15, Screw 3 1/8
6-71-84	Center hinged Foot, used with double row Feed, 6-90-F Cutter, Finger 6-106-19 on Style 60 RDB or 60 RDBW Machines—bottom part only
6-71-84	Complete with Shank 6-124-H, Finger 6-106-19, Hinge Spring 6-125-B, Screw 9 1/8
6-71-85	Center hinged Foot, used with single row Feed, 6-90 Cutter on Style 60 B-1 Machine — bottom part only
6-71-85	Complete with Shank EXB-681, Finger 6-106-25 and Screw 1 1/8
6-71-87	Rigid cording or taping Foot, otherwise similar to 6-71-57
6-71-87	Complete for 3/16" tape, tape to be pierced by Needle, with Finger 6-106-21, Guide 6-211-C, Screw 9 1/8
6-71-89	Rigid taping Foot similar to 6-71-49 but with Heel extended, used on Style 60 QB Machine
6-71-89	Complete with Finger 6-106-K, Guides 6-211 and 6-211-A, Screw 8 1/8
6-71-90	Center hinged Foot similar to 6-71-71, but feeding surface over Feed Dog Ear is not relieved—bottom part only
6-71-90	Complete with Shank 6-124-J, Finger 6-106-8, Hinge Spring 6-125-B, Screw 9 1/8
6-71-92	Center hinged Foot used with double row Feed and 6-90-D Cutter—bottom part only
6-71-92	Complete with Shank 6-124-J, Finger 6-106-10, Hinge Spring 6-125-B, Screw 9 1/8
6-71-93	Center hinged Foot used with double row Feed and 6-90 Cutter—bottom part only
6-71-93	Complete for Style 60 Machines with Shank 6-124-H, Finger A-106-2, Hinge Spring 6-125-B, Screw 9 1/8, Uncurling Block 6-114-D, Screw 12 3/32
6-71-94	Rigid taping Foot, used without Cutters on Style 60 EDT or 60 BEDT Machines
6-71-94	Complete with Finger 6-106-30, Screw 7 1/8
6-71-97	Rigid Foot used on Style 60 D3B Machine similar to 6-71-81 but relieved to permit Cutters to be set narrower
6-71-97	Complete with Finger 6-106-L, Screw 3 1/8
6-71-98	Rigid foot used on Style 60-D3B and 60-Y3B
6-71-98	Complete with Finger 6-106-L, Screw 3 1/8



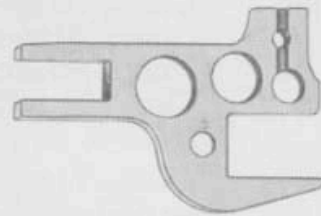
6-74-F



6-74-H



6-74-J



6-74-M



6-74-P



6-75-B



6-75-C



6-76-B



6-76-D



6-77-A



6-77-B



6-77-C



6-79-A



6-79-C



6-79-D



6-80



6-80-B

Model**FEED CARRIER**

- 6-74-F Use A-74-1 for non-differential feed (including Pin 36-40)
6-74-H For 60 Q Shell Machine
6-74-J For 60 ABBY
6-74-M Use A-74-3 for rear differential (including Pin 36-39)
6-74-P Use A-74-2 for front differential (including Pin 36-39)
6-74-R For 60-Y3B

FEED CARRIER BLOCK

- 6-75-B Generally used
6-75-C Use 6-75-E for 60-ABBY and 60-Y3B

FEED CARRIER LINK

- 6-76-B For rear differential Feed or non-differential Feed
6-76-D For front differential Feed

FEED CARRIER LINK BOLT

- 6-77-A $\frac{55}{64}$ " long used with 6-74-P or 6-74-F
6-77-B $\frac{58}{64}$ " long used with 6-74-M
6-77-C Used on style 60 ABBY
Feed Carrier Link Bolt Nut 2 $\frac{3}{16}$
Feed Carrier Link Bolt Pin 36-39
Feed Carrier Link Bolt Pin 36-39

FEED CARRIER LINK BUSHING

- 6-79-A Used with 6-74-P .471" Long
6-79-C Used with 6-74-M .516" Long
6-79-D Non-differential .254" long

FEED RAISING ECCENTRIC BLOCK

- 6-80 Generally used
6-80-B Used on Style 60 ABBY

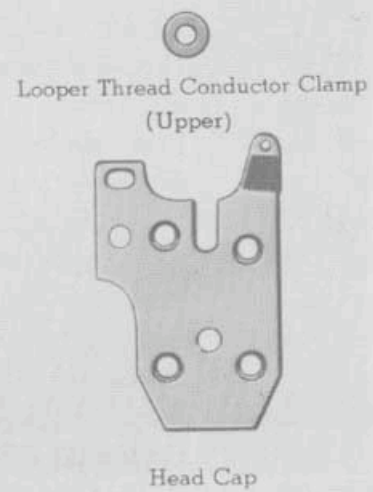
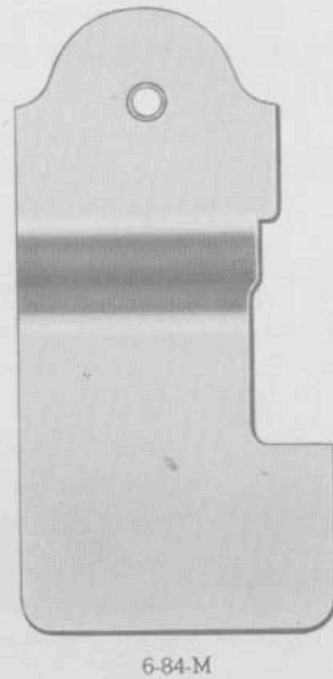
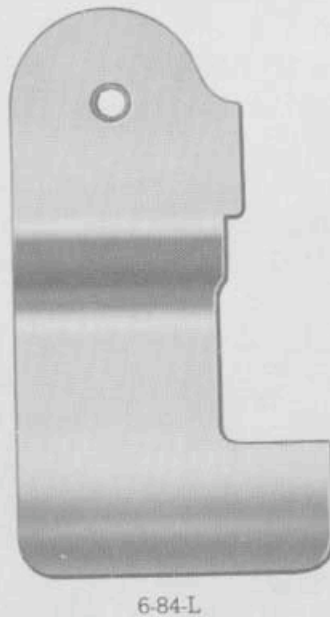
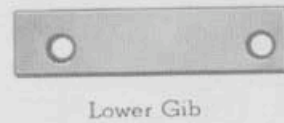
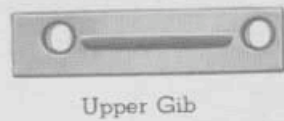
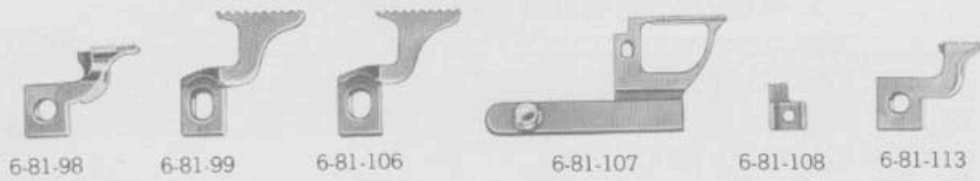
FEED DOG

- 6-81-L Use 6-81-Y
6-81-V Non-differential, single row, fine teeth
6-81-X Feed Dog Ear, Screw 1 $\frac{1}{8}$
6-81-Y Non-differential, double row, fine teeth, accommodates
Feed Dog Ear 6-81-X
6-81-10 Non-differential, single row, fine teeth, accommodates
Feed Dog Ear 6-81-X
6-81-11 Non-differential, single row, fine teeth, short Feed
-



Model

6-81-19	Non-differential, single row, coarse teeth, short Feed
6-81-22	Non-differential, single row, coarse teeth, accommodates Feed Dog Ear 6-81-X
6-81-23	Non-differential, double row, coarse teeth, accommodates Feed Dog Ear 6-81-X
6-81-27	Non-differential, single row, coarse teeth, accommodates Feed Dog Ear 6-81-X. Used on Machine Styles 60 AB, 60 ABW, 60 ABB
6-81-28	Use 6-81-107
6-81-32	Non-differential, single row, fine teeth, Screw 11 $\frac{5}{32}$ Used on Style 60 ABBY
6-81-33	Non-differential, single row, coarse teeth, Screw 11 $\frac{5}{32}$ Used on Style 60 ABBY Feed Dog Screw non-differential Feed 16 $\frac{3}{16}$
6-81-51	Rear differential, double row, fine teeth without feeding Ear
6-81-52	Front differential, double row, coarse teeth
6-81-53	Rear differential, double row, coarse teeth without feeding Ear
6-81-56	Rear differential, double row, fine teeth with feeding Ear
6-81-62	Rear differential, single row, fine teeth
6-81-67	Front differential, single row, fine teeth
6-81-70	Front differential, double row, fine teeth
6-81-72	Front differential, double row, fine teeth Used on Machine Styles 60 ABD, 60 ABDW
6-81-73	Rear differential, double row, fine teeth without feeding Ear, used on Machine Styles 60 ABD, 60 ABDW
6-81-74	Rear differential, coarse teeth, used on Machine Styles 60 ADW, 60 ADW-1 and 60 ADSS
6-81-77	Front differential, double row, coarse teeth, used on Machine Styles 60 ABD, 60 ABDW
6-81-80	Front differential, coarse teeth, used on Machine Style 60 ADSS
6-81-82	Front differential, coarse teeth, used with 6-81-83 on Machine Styles 60 ADW, and 60 ADW-1
6-81-83	Use 6-81-116 in place of 6-81-82 and 6-81-83
6-81-84	Rear differential, double row, coarse teeth without feeding Ear, used on Machine Styles 60 ABD, 60 ABDW.
6-81-87	Rear Differential, single row, fine teeth used on Machine Styles 60 ABD, 60 ABDW
6-81-88	Front differential, single row, fine teeth, used on Machine Styles 60 ABD, 60 ABDW
6-81-89	Rear differential, double row, fine teeth with feeding Ear, used on Machine Styles 60 ABD, 60 ABDW



Model

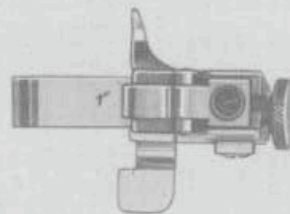
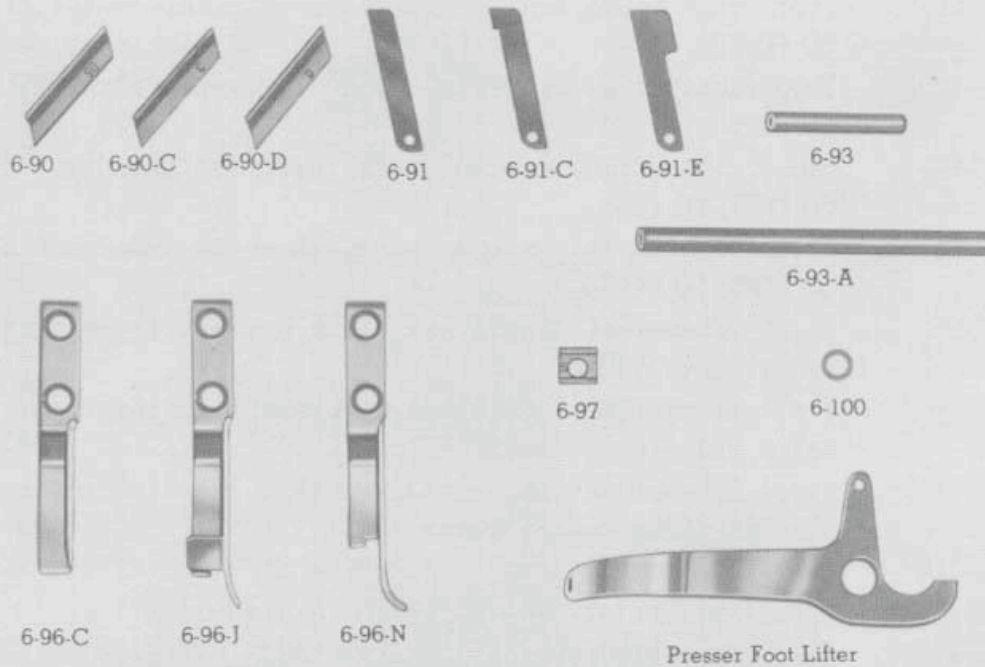
- 6-81-92 Front differential, fine teeth, used on Machine Styles 60 D3B, 60 D3B-1
- 6-81-93 Rear differential, fine teeth, used on Machine Styles 60 D3B, 60 D3B-1
- 6-81-94 Rear differential, coarse teeth, used on Machine Styles 60 D3B, 60 D3B-1
- 6-81-95 Front differential, coarse teeth, used on Machine Styles 60 D3B, 60 D3B-1
- 6-81-98 Rear differential, single row, fine teeth, with feeding Ear longer than 6-81-62
- 6-81-99 Front differential, double row with right hand feeding surface extra wide, coarse teeth
- 6-81-106 Front differential, double row with right hand feeding surface medium wide, coarse teeth
- 6-81-107 Non differential, used on Machine Styles 60 Q and 60 QB
- 6-81-108 Feed Dog Ear for use with 6-81-107, use Screw 1 1/8
- 6-81-112 Rear differential, double row, fine teeth, with feeding Ear
- 6-81-115 Front differential, coarse teeth with narrow right hand feeding surface used on Style 60 D3B Machine with Needle Plate 6-70-160
- Feed Dog Screw (differential Feed) 11 5/32
- 6-82 **Feed Eccentrics**, Key-on (Stitches to the Inch) 3, 4, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34, 36, 40

WORK PLATE

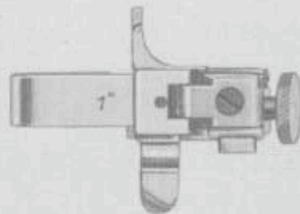
- 6-84-L Curved front
- 6-84-M Straight front
- 6-84-N Straight front used on Style 60 AD Machine
- 6-84-P Straight front used on Style 60 AD, 60 ADW and 60 ADW-1 Machines
- 6-84-V Straight front, similar to 6-84-M but lower
- 6-84-W Curved front, similar to 6-84-L but lower
- 6-84-7 Straight front, used on Style 60 D3B Machine
- Work Plate Stud 37-53
- Work Plate Plunger 37-55
- Work Plate Spring 27-11
- Work Plate Screw 6 3/16

UPPER GIB

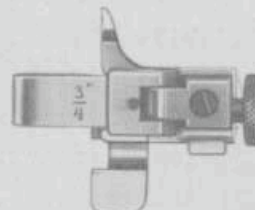
- 6-85-C Used with Gib Key 14-15
- Screw 4 3/16



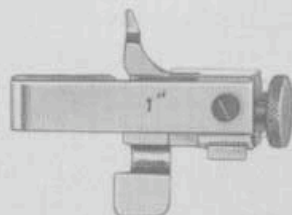
Hemming Assembly #1



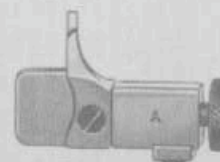
Hemming Assembly #2



Hemming Assembly #3



Hemming Assembly #5



Welting Attachment

Model**LOWER GIB**

6-86 Use Screw 4 $\frac{3}{16}$

DUST SHIELD

6-87-E Used on Style 60 ADW-1 Machine
 6-87-F Used on Machine Styles 60 U, 60 UD, 60 S, and 60 BU
 6-87-L Used on Machine Styles 60 D, 60 W, 60 WD, 60 B, 60 BW, 60 ABW, 60 AD, and 60 ADW
 6-87-M Used on Machine Style 60 ADSS
 6-87-S Used on Machine Style 60 ABB. Use with Thread Shield 6-139-L
 6-87-U Used on Machine Style 60 D3B. Use with Thread Shield 6-139-L
 6-87-V Used on Machine Styles 60 ABB-4 and 60 ABBY-4. Use with Thread Shield 6-139-L
 Dust Shield Screw 2 $\frac{1}{8}$

LOOPER THREAD CONDUCTOR CLAMP (UPPER)

6-88 (Fits into front end of Frame)
 Looper Thread Conductor Clamp Screw 4 $\frac{3}{16}$

HEAD CAP

6-89-F Generally used
 6-89-G Use with large wheel Presser Foot
 6-89-J Used on Machine Styles 60 ABB and 60 D3B
 Use with Stop Screw 10 $\frac{3}{32}$
 Head Cap Screw 5 $\frac{3}{16}$
 Head Cap Adjusting Screw 20 $\frac{1}{4}$
 Head Cap Adjusting Screw Nut 3 $\frac{1}{4}$

UPPER CUTTER

6-90 Generally used
 6-90-C Like 6-90 but narrower
 6-90-D "Wide Upper Cutter"
 6-90-E Similar to 6-90 but shorter
 6-90-F Similar to 6-90-D but shorter
 6-90-G Similar to 6-90 but with serrated cutting edge
 6-90-H Similar to 6-90-D but with serrated cutting edge
 6-90-J Similar to 6-90-H but shorter
 6-90-K Similar to 6-90-C but shorter
 6-90-L Similar to 6-90-G but shorter
 6-90-M Similar to 6-90 with flange added on front

Model

LOWER CUTTER

- 6-91 Generally used
- 6-91-C Used with Upper Cutter 6-90-C
- 6-91-E Used with Upper Cutter 6-90-D
- 6-91-F Very wide lower cutter
- 6-91-G Similar to 6-91-F except thicker

LOOPER THREAD CONDUCTOR

- 6-93 Used on Machine Styles 60 U, 60 UD, and 60 S
- 6-93-A Used on Machine Styles 60 D, 60 WD, 60 B, 60 BD, 60 BWD, 60 AD, 60 ADW, 60 ABB and 60 D3B

FABRIC GUARD

- 6-96-C
- 6-96-J Generally used
- 6-96-L Used on Machine Styles 60 Q and 60 QB
- 6-96-M Used on Machine Style 60 D3B
- 6-96-N

Fabric Guard Screw 4 $\frac{3}{16}$

UPPER CUTTER HOLDER CLAMP

- 6-97
- Upper Cutter Holder Clamp Screw 13 $\frac{5}{32}$

PRESSER FOOT LIFTER

- 6-99-A (Foot operated)
- 6-99-A Complete with Head Cap 6-89-F, Bushing 6-100, Screws 42 $\frac{3}{16}$ and 20 $\frac{1}{4}$, Nuts 2 $\frac{3}{16}$ and 3 $\frac{1}{4}$, and Spring 27-17
- Presser Foot Lifter Treadle Complete 10-3
- Presser Foot Lifter Treadle Spring 27-18
- Presser Foot Lifter Treadle Chain 6-195

PRESSER FOOT LIFTER BUSHING

- 6-100
- Presser Foot Lifter Nut 2 $\frac{3}{16}$
- Presser Foot Lifter Screw 42 $\frac{3}{16}$

HEMMING ATTACHMENTS (See cut page 34)

- Hemming Assembly #1
- Hemming Assembly #2
- Hemming Assembly #3
- Hemming Assembly #5
- Welting Attachment

HEM GUIDE SUPPORT

- 6-101
- Hem Guide Support Screw 16 $\frac{5}{32}$

Model
HEM GUIDE HOLDER

- 6-102 Used with Hemming Assembly #1-3-5
6-102-A Used with Welting Attachment
6-102-D Used with Hemming Assembly #2

HEM EDGE GUIDE

- 6-103-A Used with Hemming Assembly #1-3 or 5
Hem Edge Guide Screw 7 $\frac{5}{32}$
6-103-B Guide for small tubular work
Screw 6 $\frac{5}{32}$
6-103-C Used with Welting Attachment
Screw 7 $\frac{3}{32}$
6-103-F Guide for use on Presser Foot 6-71-V, use with Uncurling
Block 6-114-C
Screw 5 $\frac{3}{32}$
6-103-H Guide used when Hemming or Welting shear fabrics without
seams—use with Presser Foot 6-71-48
Screw 7 $\frac{5}{32}$
6-103-O Guide pivotally supported and spring controlled, used with
Hemming Assembly #2
Bushing 6-229, Spring 27-25, Plunger 6-198-C, Spring Screw
(2) 27 $\frac{3}{16}$
Hem Edge Guide Screw 7 $\frac{5}{32}$

HEM FOLD GUIDE

Rigid Hem Fold Guides used on Hemming Assembly #5 (also may be used
in place of Hinged Hem Fold Guide Assembly on Hemming Assembly
#1, 2 or 3)

$\frac{3}{8}$ "—6-104	1" —6-104-E	$1\frac{3}{4}$ "—6-104-U
$\frac{1}{2}$ "—6-104-A	$1\frac{1}{8}$ "—6-104-F	2" —6-104-X
$\frac{5}{8}$ "—6-104-B	$1\frac{1}{4}$ "—6-104-G	$2\frac{1}{2}$ "—6-104-W
$\frac{3}{4}$ "—6-104-C	$1\frac{3}{8}$ "—6-104-H	4" —6-104-S
$\frac{7}{8}$ "—6-104-D	$1\frac{1}{2}$ "—6-104-J	

Rigid Hem Fold Guide Screw 1 $\frac{5}{32}$

Hinged Hem Fold Guide used on Hemming Assembly #1, 2 or 3

Generally used (straight Shank see cut page 39)

$\frac{3}{8}$ "—6-104-3	$1\frac{1}{8}$ "—6-104-L	3" —6-104-O
$\frac{1}{2}$ "—6-104-T	$1\frac{1}{4}$ "—6-104-Y	$3\frac{1}{2}$ "—6-104-24
$\frac{5}{8}$ "—6-104-23	$1\frac{1}{2}$ "—6-104-P	4" —6-104-N
$\frac{3}{4}$ "—6-104-Q	$1\frac{3}{4}$ "—6-104-Z	$4\frac{1}{2}$ "—6-104-31
1" —6-104-R	2" —6-104-V	5" —6-104-4
	$2\frac{1}{2}$ "—6-104-M	

Model

Alternate Style (offset Shank see cut page 39)

$\frac{1}{2}$ "—6-104-25	$\frac{7}{8}$ "—6-104-27	$1\frac{1}{4}$ "—6-104-37
$\frac{5}{8}$ "—6-104-26	1"—6-104-28	$1\frac{1}{2}$ "—6-104-36
$\frac{3}{4}$ "—6-104-30	$1\frac{1}{8}$ "—6-104-32	2"—6-104-33

$\frac{9}{32}$ " Open Style use with Hem Fold Guide Hinge Block 6-131-B when hemming medium materials. The hem fold guides listed above will be supplied with the $\frac{9}{32}$ " opening when specified. Two guides of the widths most commonly required are available in $\frac{9}{32}$ " opening without special designation.

$1\frac{1}{4}$ " — 6-104-2 $1\frac{1}{2}$ " — 6-104-1
 $\frac{15}{32}$ " Open Style use with Hem Fold Guide Hinge Block 6-131-A and Shim EXB-873-19 when hemming heavy materials with Hemming Assembly #3.

$\frac{1}{2}$ " — 6-104-38	$1\frac{1}{2}$ " — 6-104-35
$\frac{3}{4}$ " — 6-104-39	$1\frac{3}{4}$ " — 6-104-41
1" — 6-104-34	2" — 6-104-42
$1\frac{1}{4}$ " — 6-104-40	$2\frac{3}{4}$ " — 6-104-43

Hinged Hem Fold Guide Screw $5\frac{1}{8}$ with 6-130-C
 Hinged Hem Fold Guide Screw $6\frac{1}{8}$ with 6-130-D

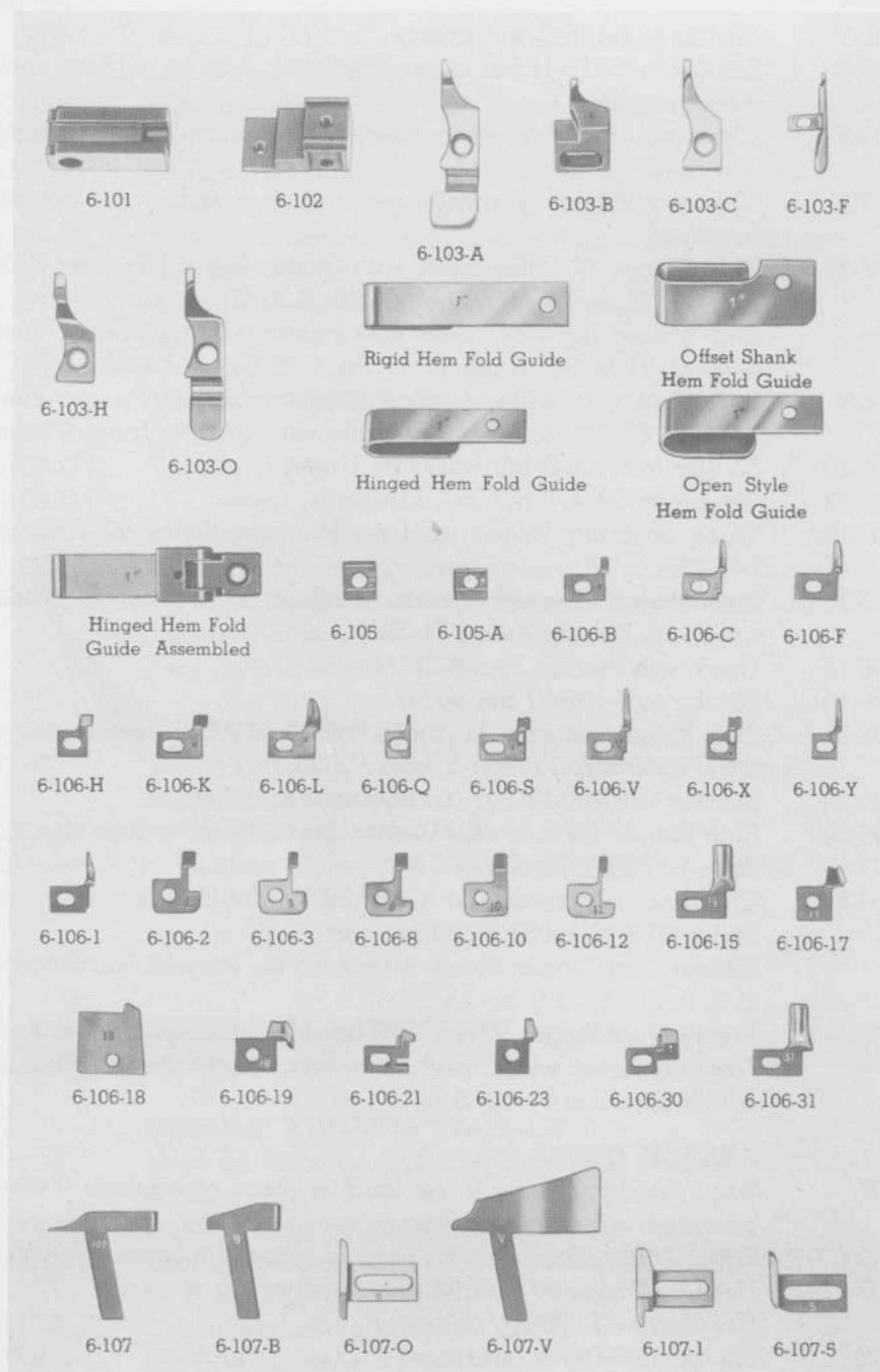
HEM GUIDE HOLDER CLAMP

- 6-105 Used with Hemming Assemblies #1, 2, 3 or 5
 6-105-A Used with Welting Attachment

PRESSER FOOT FINGER

- 6-106-B Stub Finger $\frac{3}{32}$ wide, used with Presser Feet for double row Feed
 6-106-C Chaining Finger $\frac{3}{32}$ wide, used with Presser Feet for double row Feed
 6-106-F Chaining Finger $\frac{1}{8}$ wide, used with Presser Feet for double row Feed
 6-106-H Stub Finger $\frac{5}{32}$ wide, used with Presser Feet for single row Feed
 6-106-K Stub Finger $\frac{5}{32}$ wide, used with Presser Feet for double row Feed
 6-106-L Chaining Finger $\frac{3}{16}$ wide, used with Presser Feet for double row Feed
 6-106-Q Stub Finger $\frac{3}{64}$ wide, used with Presser Feet for single row Feed
 6-106-S Similar to 6-106-K but is provided with hole to guide a cord under stitching

DESCRIPTIVE PARTS LIST — CLASS 60



Model

6-106-V	Similar to 6-106-C but longer
6-106-X	Similar to 6-106-H but is provided with hole to guide a cord under stitching
6-106-Y	Chaining Finger $\frac{5}{64}$ wide, used with Presser Feet for single row Feed
6-106-1	Chaining Finger $\frac{3}{32}$ wide, used with Presser Feet for double row Feed
6-106-2	Stub Finger $\frac{5}{32}$ wide, used with center hinged Presser Feet 6-71-50, 71, or 90 on machine with 6-90 Upper Cutter
6-106-3	Stub Finger $\frac{7}{64}$ wide, used with center hinged Presser Feet 6-71-50, 71 or 90 on machine with 6-90 Upper Cutter
6-106-8	Stub Finger $\frac{5}{32}$ wide, used with center hinged Presser Feet 6-71-56, 64, 80, or 92 on machine with 6-90-D Upper Cutter
6-106-10	Similar to 6-106-8 but wider by Upper Cutter
6-106-12	Similar to 6-106-8 but stub Finger $\frac{7}{64}$ wide
6-106-15	Thick chaining Finger used on Machine Styles 60 ABB or 60 D3B
6-106-17	Stub Finger adapted to make a rolled edge finish $\frac{5}{32}$ " wide used with Presser Foot 6-71-78
6-106-18	Used with Presser Foot 6-71-79
6-106-19	Similar to 6-106-17 but wider
6-106-21	Stub Finger, adapted to run $\frac{3}{16}$ " tape and have Needle pierce tape, used with Presser Foot 6-71-57 or 87
6-106-23	Similar to 6-106-17 but considerably narrower
6-106-30	Stub Finger for use with Presser Foot 6-71-94 to run tape on Style 60 BEDT Machine
6-106-31	Chaining Finger similar to 6-106-15 but thinner, used on Styles 60 ABB or 60 D3B Machine Presser Foot Finger Screw $9 \frac{1}{8}$ used for Presser Foot Fingers 2, 3, 8, 10, 12, 17, 19, 23 Presser Foot Finger Screw $7 \frac{1}{8}$ used for all other Presser Foot Fingers except when used on a rear hinged Presser Foot in which case use Screw $3 \frac{1}{8}$

FABRIC GUIDE

6-107	Edge Guide adapted to be used in place of a Lower Cutter provided with chaining Finger
6-107-B	Edge Guide adapted to be used in place of a Lower Cutter
6-107-O	Used on Styles 60 E or 60 BE Machine Use Screw (2) $26 \frac{5}{32}$
6-107-V	Similar to 6-107-B but larger
6-107-1	Similar to 6-107-0 but provided with hole to guide cord to edge of fabric. Use Screw (2) $26 \frac{5}{32}$

Model

- 6-107-5 Similar to 6-107-0 but front portion removed
 Use Screw (2) 26 $\frac{5}{32}$
- 6-107-6 Similar to 6-107-1 but with added groove at guiding edge
 Use Screw (2) 26 $\frac{5}{32}$
- 6-107-9 Used on Machine Style 60 ADW-1
 Use Screw (2) 16 $\frac{3}{16}$
- 6-107-10 Used on Machine Style 60 ABB-4 or Style 60 ABBY-4
 Use Screw 1 $\frac{1}{8}$
- 6-107-20 Guard for use with Upper Cutter 6-90-D adapted to divert
 cut ends of material

TENSION ROD SHELL

- 6-109-B $\frac{1}{2}$ " long
- 6-109-D $1\frac{1}{32}$ " long
- 6-109-H $\frac{1}{8}$ " long
- 6-109-L 1" long
- 6-109-M Used on Lower Looper Thread Tension Rod on Machine
 Styles 60 U, 60 UD or 60 S, use with Tension Rod 6-113-H and
 Thread Guide 6-61-Z
 Tension Rod Shell 37-178

NEEDLE CARRIER

- 6-110-F Assembled with Collar 6-126-B, Bolt 6-128-B, Nut #4 $\frac{3}{16}$, and
 Pin 36-6, generally used
- 6 Assembly 7 Used on Styles 60 D3B or 60 D3B-1 Machine
- 6 Assembly 9 Used on Styles 60 ADW-1, 60 ADN-1 or 60 ADSS Machine
 Needle Carrier Screw 1 $\frac{9}{32}$ (taper Stud)
 Needle Carrier Screw Set Screw 4 $\frac{1}{4}$
 Needle Carrier Screw Set Screw Plunger 37-85

NEEDLE CARRIER LINK

- 6-111-E Generally used

NEEDLE THREAD TAKE-UP

- 6-112-F Used on Machine Styles 60 D, 60 UD, 60 U, 60 S, 60 HD or
 60 RD
- 6-112-M Used on Style 60 F Machine
- 6-112-N Used on Machine Styles 60 W, 60 WD, 60 BW, 60 BWD,
 60 ADW-1 or 60 ABW
- 6-112-0 Used on Machine Styles 60 ABB or 60 ADW
- 6-112-S Used on Machine Styles 60 B, 60 BD, 60 AB, 60 ABD, or
 60 BU
 Needle Thread Take-Up Screw 1 $\frac{7}{64}$
-



Model
TENSION ROD

- 6-113-A Used on Machine Styles 60 D, 60 WD, 60 W, 60 B, 60 BW, 60 AD, 60 ADW, 60 ABB and 60 D3B for the Lower Looper Thread
Tension Rod Nut 2 1/4
- 6-113-H Used on Machine Styles 60 U, 60 UD, 60 S, 60 BU, and 60 RD for the Lower Looper Thread. Used with Tension Rod Shell 6-109-M, Thread Guide 6-61-Z, Plunger 6-198-A and Screw 1 3/16
See Tension Rod 37-177 generally used for Upper Looper Thread and Tension Rod 14-523 generally used for Needle Thread.

PRESSER FOOT UNCURLING BLOCK

- 6-114-A Generally used on Presser Foot arranged for Hemming or Welting
- 6-114-B Used with Presser Foot 6-71-R, 6-71-23, or 6-71-57
- 6-114-C Used with Hemming Edge Guide 6-103-F
Use Screw 5 3/32
- 6-114-D Used with Presser Foot 6-71-48 or 6-71-93
- 6-114-E Used with Presser Foot 6-71-61
Presser Foot Uncurling Block Screw 2 3/32 for models except 6-114-C

SWING EDGE GUIDE BUSHING

6-117

SWING EDGE GUIDE SUPPORT

6-119

Swing Edge Guide Support Screw (2) 38 3/16 (for Class 60 Machines)
Swing Edge Guide Nut 1 3/16
Swing Edge Guide Washer 1 3/16

HEMMING GUIDE PLATE

- 6-120 Used with Welting Attachment

THREAD CUTTER

6-121

Thread Cutter Screw 45 3/16

PRESSER FOOT SHANK

- 6-124 For rear hinged Presser Feet (generally used)
- 6-124-F For use with rear hinged Presser Feet on Machine Styles 60 AB, 60 ABW, 60 ABWD

Model

- 6-124-G For use with center hinged Presser Feet on Machine Styles 60 AB, 60 ABW, 60 ABWD, 60 AD or 60 ADW
 6-124-H Used with center hinged Presser Feet 6-71-78, 6-71-84, or 6-71-93
 6-124-J For center hinge Presser Feet (generally used)

PRESSER FOOT HINGE SPRING

- 6-125 For rear hinged Presser Feet (generally used)
 Use Screw 3 1/8
 6-125-B For center hinged Presser Feet
 Use Screw 9 1/8
 6-125-C Similar to 6-125 but heavier Spring
 Use Screw 3 1/8

NEEDLE CLAMP COLLAR

- 6-126-B Generally used
 6-126-C Used with Needle Carrier 6 Assembly 9

NEEDLE CLAMP BOLT

- 6-128-B Generally used
 6-128-C Used with Needle Carrier 6 Assembly 7 on Style 60 D3B Machine
 Needle Carrier Bolt Nut 4 3/16

HEM FOLD GUIDE HINGE

- 6-130-C Used with Hem Fold Guide Hinge Block 6-131-A or 6-131-B
 Use Screw 5 1/8
 6-130-D (Spring controlled) used with Hem Fold Guide Hinge Block 6-131-C
 Hem Fold Guide Hinge Spring 6-268
 Use Screw 6 1/8
 Hem Fold Guide Hinge Pin 36-9

HEM FOLD GUIDE HINGE BLOCK

- 6-131-A Used with Hem Fold Guide Hinge 6-130-C
 6-131-B Similar to 6-131-A but holds Hem Fold Guide higher to accommodate "open" type Hem Fold Guide
 6-131-C Used with Hem Fold Guide Hinge 6-130-D
 Use adjusting Screw 29 5/32 and Spring 27-32
 Hem Fold Guide Hinge Block Screw 8 5/32, Washer 1 5/32

LOWER LOOPER THREAD TAKE-UP CARRIER

- 6-133

Model

**LOWER LOOPER THREAD TAKE-UP CARRIER
STUD**

6-134-A

Clamp Screw 8 $\frac{3}{16}$

LOWER LOOPER THREAD TAKE-UP

6-135-B

Used on Machine Styles 60 E or 60 BE

6-135-C

Used on Machine Styles 60 AD, 60 ADW, 60 ADW-1 or 60 D3B-1

6-135-D

Generally used

Lower Looper Thread Take-Up Screw (2) 6 $\frac{1}{8}$

OIL COLLECTOR

6-137-A

Oil Collector Screw (2) 6 $\frac{1}{8}$

THREAD SHIELD

6-139-F

Used on Machine Styles 60 E or 60 BE

Use Screw (2) 2 $\frac{1}{8}$

6-139-G

Used on Machine Styles 60 F

Use Screw (2) 2 $\frac{1}{8}$

6-139-L

Used on Machine Styles 60 ABB or 60 D3B

Use Screw (2) 6 $\frac{1}{8}$

NEEDLE PLATE SUPPORT

6-145-E

Used on Machine Style 60 ADW-1

Needle Plate Support Screw (2) 8 $\frac{3}{16}$

WHEEL PRESSER FOOT

6-146-D

(Large Wheel)

6-146-D

Wheel Presser Foot (Large) complete with P. W. Shank 6-147-E, P. W. Shank Pin Screw 6 $\frac{3}{32}$, P. W. Shank Pin Screw Clamp 10 $\frac{1}{8}$, P. W. Guard 6-148-F, P. W. Guard Screw 1 $\frac{5}{32}$, P. W. Taper Stud 59 $\frac{3}{16}$, P. W. Taper Stud Nut 4 $\frac{3}{16}$
Use with Head 6-2-3 and Head Cap 6-89-G

6-146-C

(Small Wheel)

6-146-C

Wheel Presser Foot (small) complete with P. W. Shank 6-147-F, P. W. Guard 6-148-E, P. W. Guard Screw 2 $\frac{5}{32}$, P. W. Retainer 6-243, P. W. Retainer Screw 6 $\frac{1}{8}$
Use with Head Cap 6-89G

PRESSER WHEEL SHANK

6-147-E

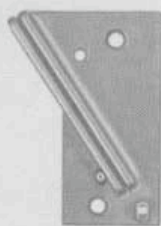
Used with Presser Wheel 6-146-D

P. W. Shank Pin Screw 6 $\frac{3}{32}$

P. W. Shank Pin Clamp Screw 10 $\frac{1}{8}$

6-147-F

Used with Presser Wheel 6-146-C



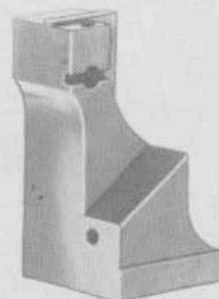
6-139-F



6-139-G



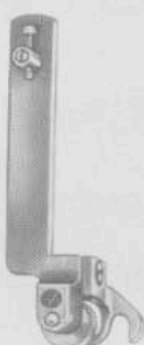
6-139-L



Needle Plate Support



6-146 Complete



6-146-C Complete



6-147-E



6-147-F



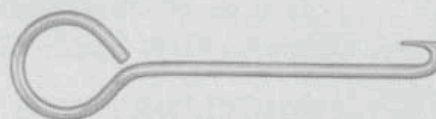
6-148-E



6-148-F



Feed
Eccentric
Key



Feed Eccentric Extractor



6-156-J



6-156-M



Frame Cap Plate



6-179-A



6-180-A



6-184



6-184-B



6-185-A

Model
PRESSER WHEEL GUARD

- 6-148-E Used with Presser Wheel 6-146-C
 6-148-F Used with Presser Wheel 6-146-D
 Presser Wheel Guard Screw 1 $\frac{5}{32}$

FEED ECCENTRIC KEY

- 6-152 Used with Shaft 6-63-D or 6-63-M
 6-152-A Used with Lower Shafts 6-63-E or 6-63-L
 6-152-B Used with Shaft 6-63-F
 6-152-C Used with Shaft 6-63-G or 6-63-K

FEED ECCENTRIC EXTRACTOR

6-155

NEEDLE PLATE SUPPORT BLOCK

- 6-156-J Used on Machine Styles 60 E or 60 BE
 Screw 39 $\frac{3}{16}$
 6-156-M Used on Machine Styles 60 AD or 60 ADW
 Screw 41 $\frac{3}{16}$

FRAME CAP PLATE

- 6-177 Generally used
 6-177-A Used on Machine Styles 60 B, 60 BD, 60 BWD, 60 AB,
 60 ABD, 60 ABDW, 60 ABB, 60 ABBY
 6-177-B Used on Machine Styles 60 D3B or 60 D3B-1

UPPER CUTTER LEVER DETENT

6-179-A

Use Screw 24 $\frac{5}{32}$

UPPER CUTTER LEVER DETENT PLATE

6-180-A

Use Screw 2 $\frac{5}{32}$

THREAD TUBE CLAMP

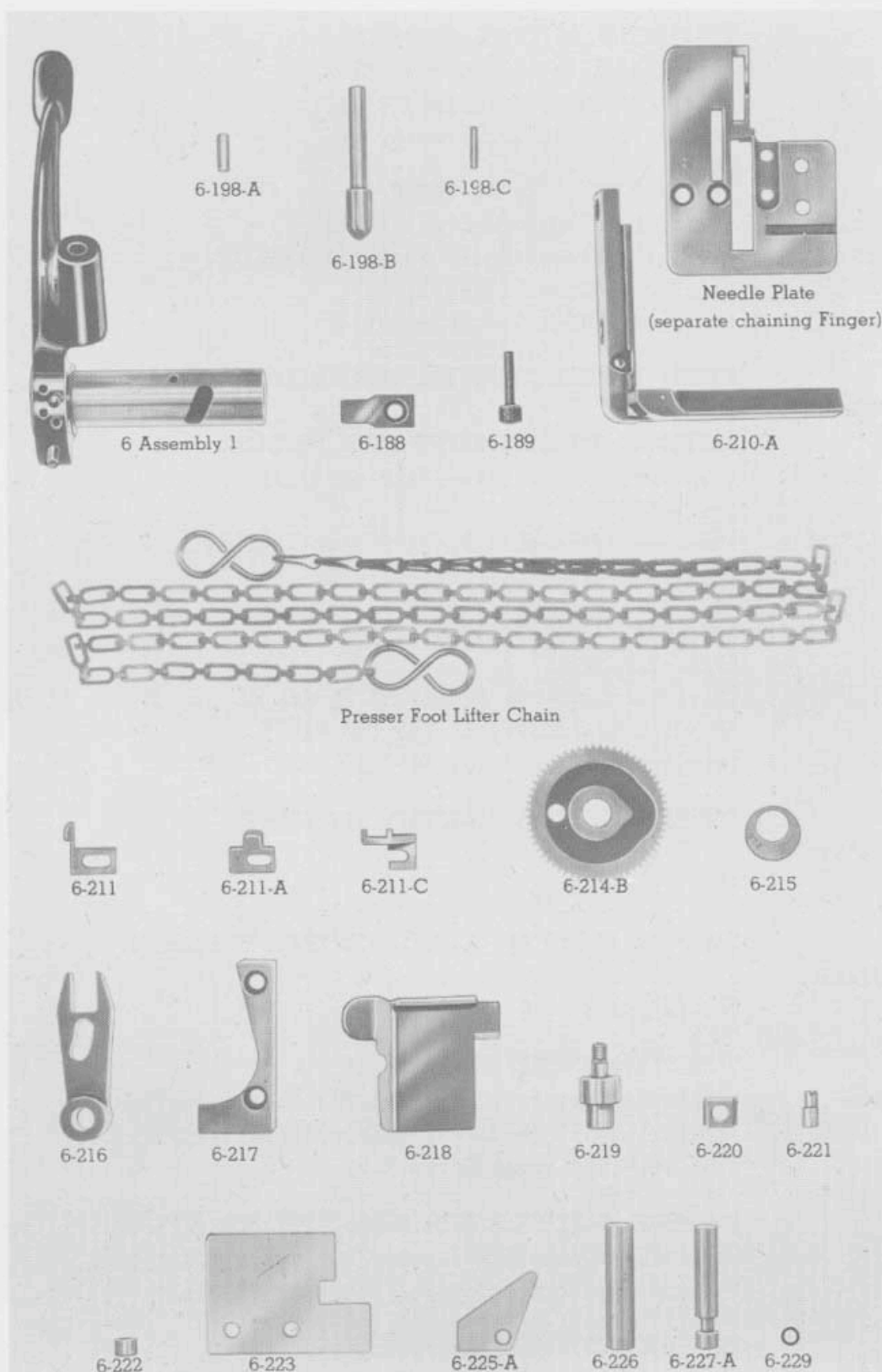
- 6-184 Used on spring type Lower Cutter Holder Support
 6-184-B Used on rigid type Lower Cutter Holder Support
 Thread Tube Clamp Screw 6 $\frac{5}{32}$

LOWER CUTTER HOLDER SPRING STOP

- 6-185-A Used with spring type Lower Cutter Holder Support
 Lower Cutter Holder Spring Stop Screw 2 $\frac{5}{32}$

UPPER CUTTER LEVER SLEEVE

- 6-187 Complete with 6-14
 Supplied as 6 Assembly 1
-



Model
UPPER CUTTER LEVER STOP

6-188

Use Screw 22 $\frac{5}{32}$
UPPER CUTTER LEVER STOP PIN

6-189

NEEDLE PLATE (separate chaining Finger)

6-193-D

Used with Needle Plate Fingers 6-70-60, 6-70-73, or 6-70-142
on Machine Styles 60 ADW-1 or 60 ADSS

Needle Plate Screw (2) 7 $\frac{5}{32}$
PRESSER FOOT LIFTER CHAIN

6-195

PLUNGER

6-198-A

Used with Tension Rod 6-113-H

6-198-B

Used with Feed Adjusting Lever 6-21-A

6-198-C

Used inside Spring 27-25 with Hemming Assembly #2

UPPER LOOPER CARRIER GUIDE

6-210-A

Used with Machine Styles 60 D3B or 60 D3B-1

Front adjusting Screw 10 $\frac{3}{16}$

Clamp Screw (on end of machine) 64 $\frac{3}{16}$
TAPE GUIDE (PRESSER FOOT)

6-211

6-211-A

Used with 6-211 on Presser Foot 6-71-49

Use Screw 8 $\frac{1}{8}$

6-211-C

Used with Presser Foot 6-71-57

Use Screw 9 $\frac{1}{8}$
FEED GEAR

6-214-B

Used with Machine Styles 60 Q or 60 QB

FEED ECCENTRIC (SCALLOP)

6-215

Used with Machine Styles 60 Q or 60 QB

Feed Eccentric Screw 4 $\frac{7}{32}$
FEED LEVER

6-216

Used with Machine Styles 60 Q or 60 QB

FEED DOG GUIDE

6-217

Used with Machine Styles 60 Q or 60 QB

Feed Dog Guide Screw (2) 8 $\frac{5}{32}$

Model

DUST CAP

6-218 Use A-218-1

FEED LEVER STUD

6-219 Used with Machine Styles 60 Q or 60 QB
Feed Lever Stud Clamp Screw 27 $\frac{3}{16}$
Feed Lever Stud Washer 1 $\frac{3}{16}$
Feed Lever Stud Nut 4 $\frac{3}{16}$

FEED LEVER BLOCK

6-220 Used with Feed Lever 6-216 in Machine Styles 60 Q or 60 QB

FEED RAISING PIN

6-221 Used with Feed Raising Roll 6-222 in Machine Styles 60 Q or 60 QB
Feed Raising Pin Clamp Screw 3 $\frac{5}{32}$

FEED RAISING ROLL

6-222 Used with Feed Raising Pin 6-221 in Machine Styles 60 Q or 60 QB

FEED GEAR CASE PLATE

6-223 Used on Machine Styles 60 Q or 60 QB
Feed Gear Case Plate Screws (2) 6 $\frac{1}{8}$

LOWER CUTTER HOLDER SUPPORT PLATE

6-225-A Used with Lower Cutter Holder Support 6-64-W on Machine Styles 60 Q or 60 QB
Lower Cutter Holder Support Plate Screw 6 $\frac{1}{8}$

FEED GEAR STUD

6-226 Used on Machine Styles 60 Q or 60 QB

FEED LEVER PIN

6-227-A Used on Machine Styles 60 Q or 60 QB

HEM EDGE GUIDE BUSHING

6-229 Used with pivoting Hem Edge Guide 6-103-0

FEED ROCKER

6-230-A Used on Machine Style 60 ABBY

Model

FEED ROCKER LINK

6-231-A Used on Machine Style 60 ABBY

FEED ADJUSTING LEVER STUD

6-233 Used on Machine Style 60 ABBY
Feed Adjusting Lever Stud Clamp Screw 2 1/4

PRESSER WHEEL RETAINER

6-243 Used with Presser Wheel 6-146-C
Presser Wheel Retainer Screw 6 1/8

KNEE LEVER ARM (UPPER)

6-247 Used with Knee Lever Rocker 6-23

KNEE LEVER (LOWER)

6-248 Used with Knee Lever Rocker 6-23

PRESSER FOOT EXTENSION (HEEL)

6-249 Used on Presser Foot 6-71-79 with Machine Style 60 ADW-1
for heavy materials

6-249-A Used on Presser Foot 6-71-79 with Machine Style 60 ADW-1
for medium weight materials

6-249-B Used on Presser Foot 6-71-79 with Machine Style 60 ADW-1
for light weight materials
Presser Foot Extension Screw 7 1/8

NEEDLE CLAMP SPACER

6-250 Used on Needle Carrier 6 Assembly 7 on Machine Styles 60
D3B or 60 D3B-1

Needle Clamp Spacer Locating Pin 36-29

Needle Locating Pin 36-7

THREAD TUBE SPACER

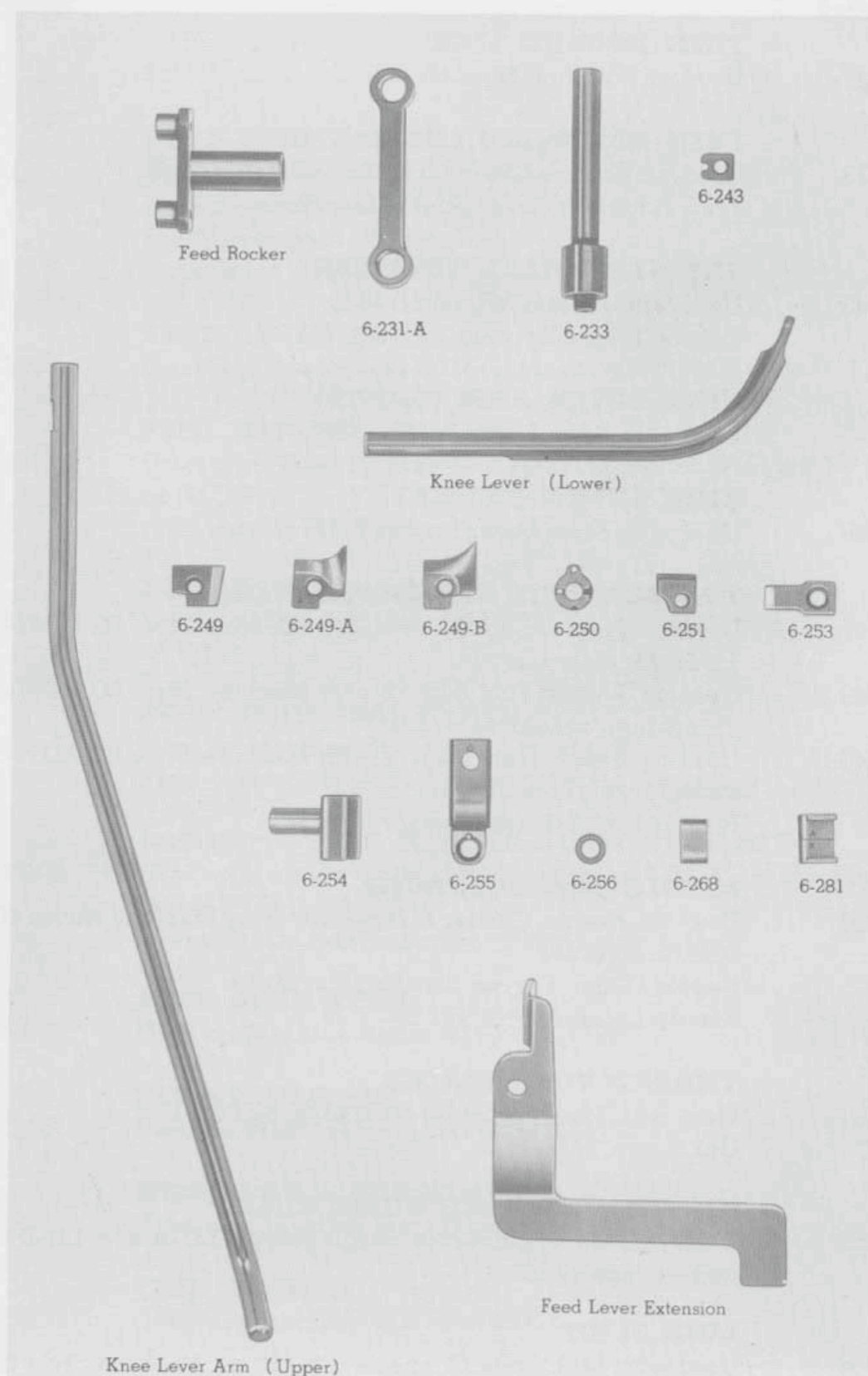
6-251 Used with Machine Styles 60 D3B or 60 D3B-1
Use Screw 35 5/32

HINGED HEM FOLD GUIDE CLAMP

6-253 Used with Hem Fold Guide Hinge Block 6-131-A or 6-131-B to
make Hinge rigid

LINK SLIDE

6-254 Used with Link Slide Connection 6-255 on Machine Style 60
ABBY



Model**LINK SLIDE CONNECTION**

- 6-255 Used with Link Slide 6-254 on Machine Style 60 ABBY
Link Slide Connection Pin 36-5, Upper Bushing 6-256, Lower
Bushing 6-79-D, (2) Feed Carrier Link Bolts 6-77-C, and (2)
Nuts 2 $\frac{3}{16}$

FEED CARRIER BUSHING

- 6-256 Used with Link Slide Connection 6-255
6-256-A Use with feed carrier on Style 60-ABBY

HEM FOLD GUIDE HINGE SPRING

- 6-268 Used with Hem Fold Guide Hinge 6-130-D

HEM FOLD GUIDE ADJUSTING SPACER

- 6-281 Used with either rigid or hinged (short Shank) Hem Fold
Guides to adjust the width of resultant Hem Fold

FEED LEVER EXTENSION

- 6-303 Secured to Feed Lever 6-21-A on Machine Style 60 ABBY
Feed Lever Extension Screw (2) 38 $\frac{5}{32}$
Feed Lever Extension Nut (2) 1 $\frac{5}{32}$

FEED CARRIER SPACER

- 6-313 Use on Style 60-ABBY

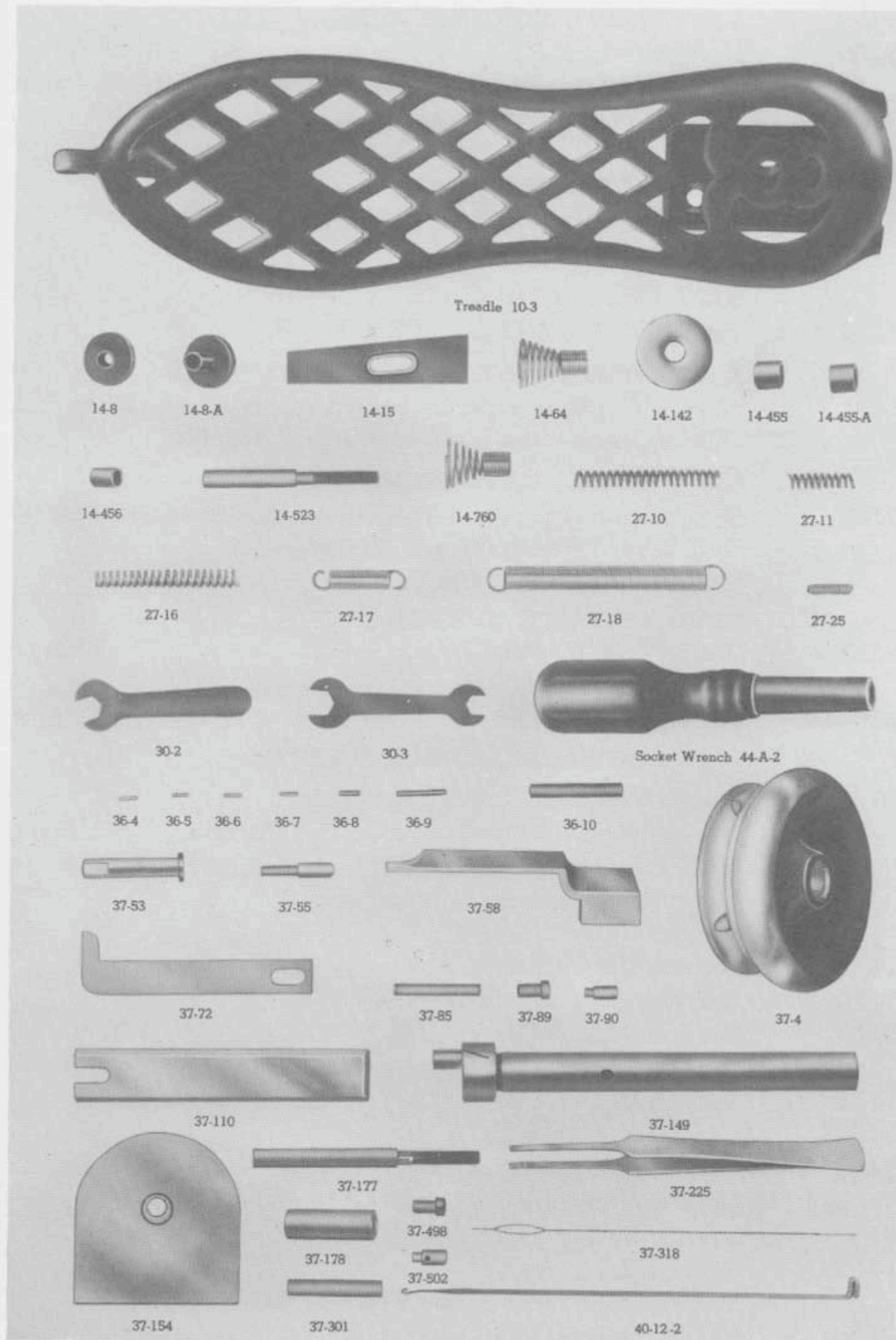
SPACER

- 6-326-1 Use on Style 60-Y3B

MISCELLANEOUS PARTS

- 10-3 Presser Foot Lifter Treadle Assembly
(including 10-3 Presser Foot Lifter Treadle, 10-4 Hinge,
10-53 Pin (large), 36-26 Pin)
Order Chain and Spring separately
- 14-8 Tension Nut
- 14-8-A Tension Nut
- 14-15 Gib Key, Gib Key Screw 4 $\frac{3}{16}$
- 14-64 Tension Spring (heavy)
- 14-64-A Tension Spring (very heavy) see 14-760 Tension Spring (light)
- 14-142 Tension Disc
- 14-455 Cam Roll
- 14-455-D Cam Roll (barrel shape) copper colored hole for identification
Used with Machine Styles 60 ABB or 60 D3B
- 14-456 Tension Spring Bushing
- 14-523 Tension Rod
Tension Rod Clamp Screw 1 $\frac{3}{16}$
- 14-760 Tension Spring (light)
- 27-10 Presser Foot Spring (light)

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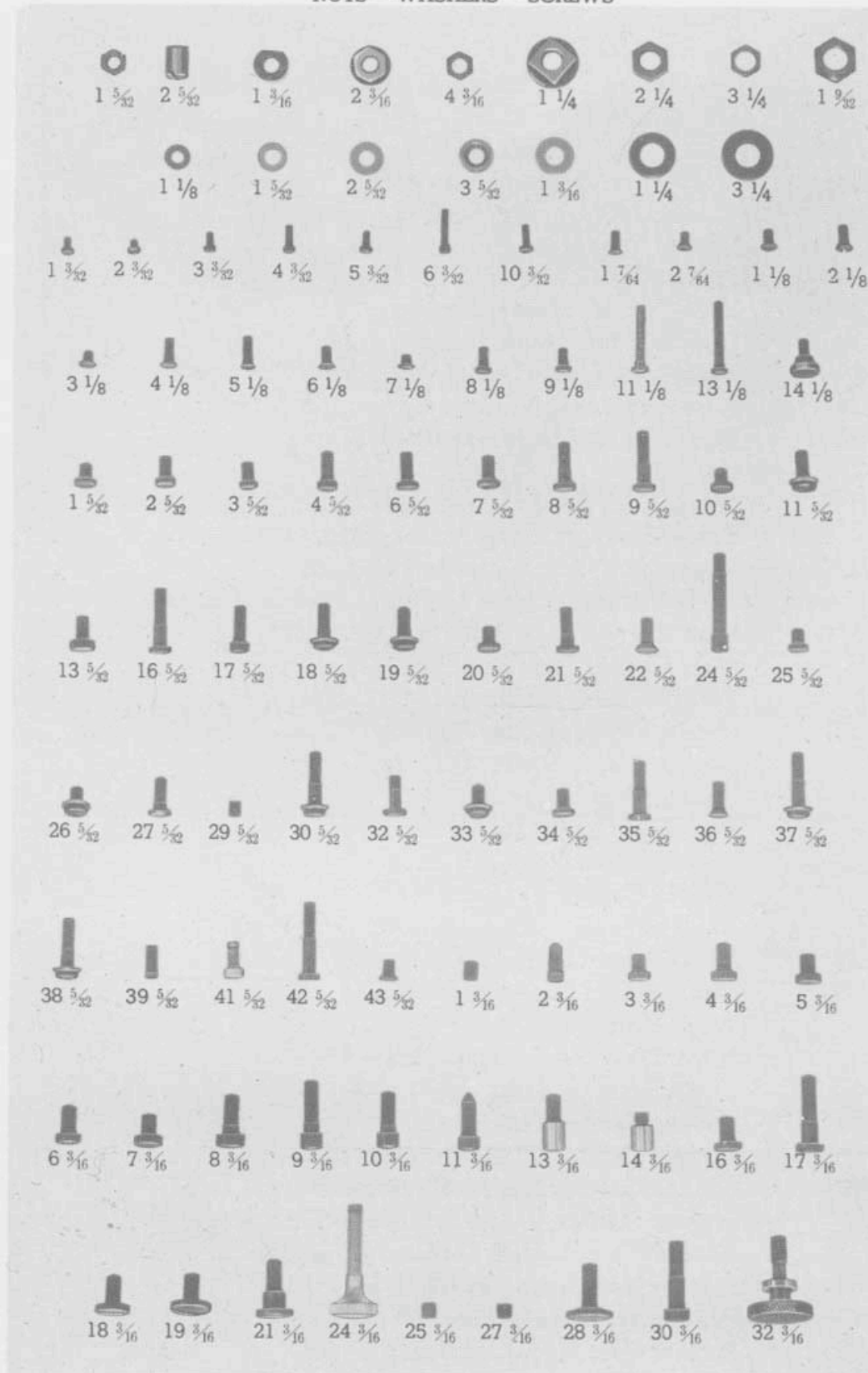


Model

27-10	Presser Foot Spring (light) with Plungers (2)
	Presser Foot Spring Plunger 37-89
	See Presser Foot Spring 27-16 (heavy)
27-11	Work Plate Plunger Spring
27-16	Presser Foot Spring (heavy)
27-16	Presser Foot Spring (heavy) with Plungers (2)
	Presser Foot Spring Plunger 37-498
27-17	Presser Foot Lifter Spring
27-18	Presser Foot Lifter Treadle Spring
27-21	Lower Cutter Holder Spring
27-22	Upper Cutter Lever Detent Spring
27-25	Hem Edge Guide Spring
27-29	Adjusting Lever Plunger Spring (60 ABBY)
27-32	Hem Fold Guide Hinge Block Spring
30-2	Use 30-1
30-3	Wrench for Feed Carrier Link Bolt Nut and Upper
	Cutter Holder Clamp Screw 13 $\frac{5}{32}$
30-7	Wrench (30-3 with one end angled)
44-2	Socket Wrench, for 4 $\frac{3}{16}$ Nut on Needle Carrier
36-4	Feed Carrier Link Bolt Pin
36-5	Feed Carrier Link Bolt Pin
36-6	Needle Clamp Collar Pin
36-6-A	Needle Clamp Collar Pin
36-7	Needle Clamp Collar Stop Pin
36-8	Presser Foot Hinge Pin
36-9	Hem Fold Guide Hinge Pin
36-10	Feed Carrier Block Pin
36-29	Needle Carrier Spacer Pin
37-4	Hand Wheel
	Hand Wheel Screw 9 $\frac{1}{4}$
	Hand Wheel Screw pointed 8 $\frac{1}{4}$
37-53	Work Plate Stud
	Work Plate Stud Clamp Screw 6 $\frac{3}{16}$
37-55	Work Plate Plunger
37-58	Looper Carrier Guide
	Looper Carrier Guide Screw 9 $\frac{3}{16}$
37-72	Looper Carrier Guide Adjusting Slide
	Looper Carrier Guide Adjusting Slide Screw 62 $\frac{3}{16}$
37-85	Needle Carrier Stud Set Screw Plunger
37-89	Presser Foot Spring Plunger (for 27-10)
37-90	Presser Foot Shank Pin
37-97	Presser Foot Screw Plunger
37-110	Dovetail Slide
	Dovetail Slide Screw 16 $\frac{3}{16}$

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NUTS — WASHERS — SCREWS



DESCRIPTIVE PARTS LIST — CLASS 60

Model

37-149	Upper Shaft
37-154	Work Plate Cover
37-177	Tension Rod
37-178	Tension Rod Shell
37-225-B	Tweezers with Hook
37-301	Thread Conductor
37-318	Threading Wires
37-498	Presser Foot Spring Plunger (for 27-16)
37-502	Presser Foot Shank Pin for Adjusting Screw
	Presser Foot Shank Pin Screw 6 $\frac{3}{32}$
	Presser Foot Shank Pin Clamp Screw 10 $\frac{1}{8}$
40-12-2	Threading Hook

NUTS

1 $\frac{5}{32}$	2 $\frac{3}{16}$	2 $\frac{1}{4}$
2 $\frac{5}{32}$	4 $\frac{3}{16}$	3 $\frac{1}{4}$
1 $\frac{3}{16}$	1 $\frac{1}{4}$	1 $\frac{9}{32}$

WASHERS

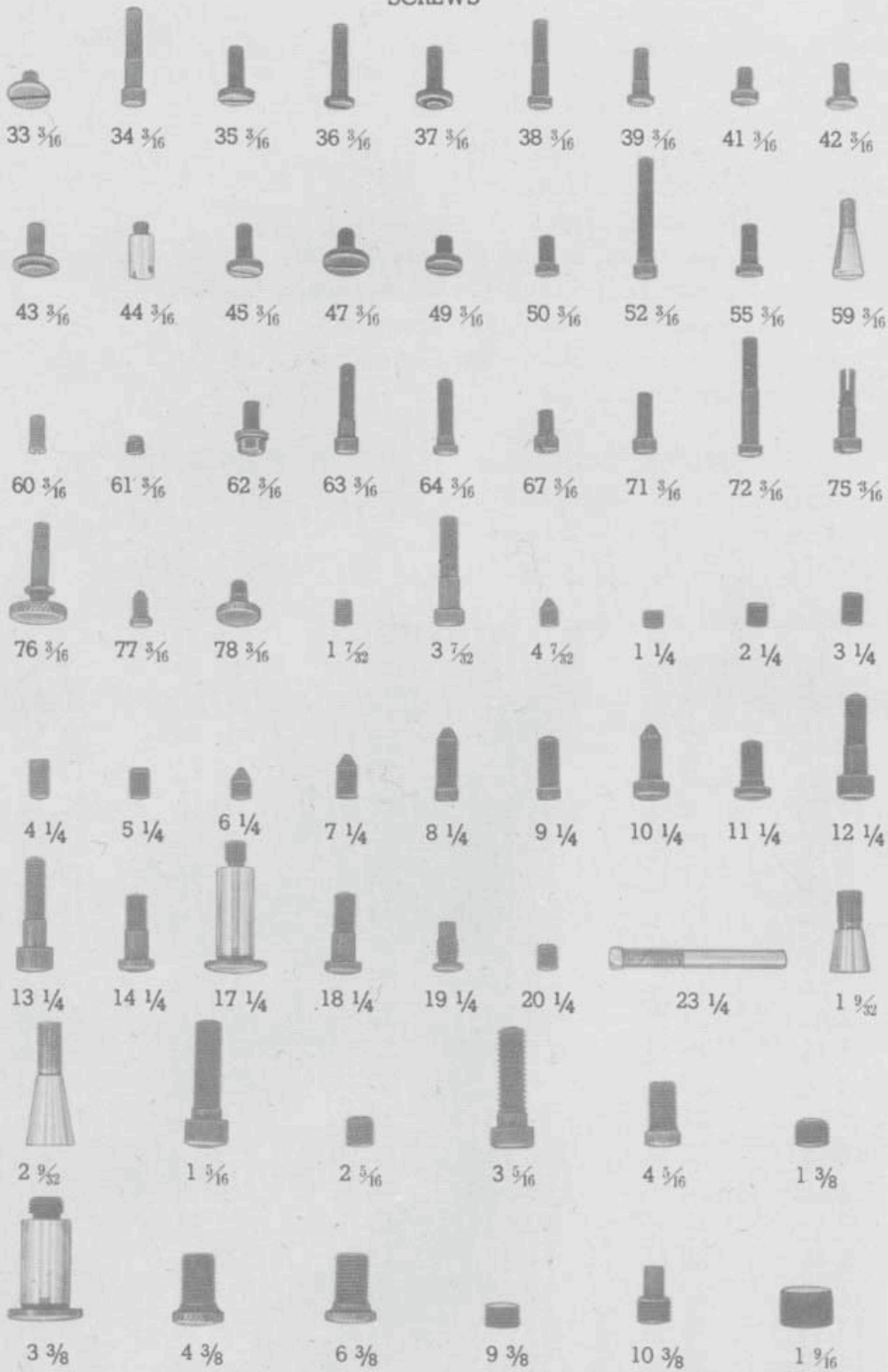
1 $\frac{1}{8}$	1 $\frac{3}{16}$
1 $\frac{5}{32}$	1 $\frac{1}{4}$
3 $\frac{5}{32}$	3 $\frac{1}{4}$

SCREWS

1 $\frac{3}{32}$	4 $\frac{5}{32}$	35 $\frac{5}{32}$	21 $\frac{3}{16}$	59 $\frac{3}{16}$	9 $\frac{1}{4}$
2 $\frac{3}{32}$	6 $\frac{5}{32}$	36 $\frac{5}{32}$	24 $\frac{3}{16}$	60 $\frac{3}{16}$	10 $\frac{1}{4}$
3 $\frac{3}{32}$	7 $\frac{5}{32}$	37 $\frac{5}{32}$	25 $\frac{3}{16}$	61 $\frac{3}{16}$	11 $\frac{1}{4}$
4 $\frac{3}{32}$	8 $\frac{5}{32}$	38 $\frac{5}{32}$	27 $\frac{3}{16}$	62 $\frac{3}{16}$	12 $\frac{1}{4}$
5 $\frac{3}{32}$	9 $\frac{5}{32}$	41 $\frac{5}{32}$	28 $\frac{3}{16}$	63 $\frac{3}{16}$	13 $\frac{1}{4}$
6 $\frac{3}{32}$	10 $\frac{5}{32}$	42 $\frac{5}{32}$	30 $\frac{3}{16}$	64 $\frac{3}{16}$	14 $\frac{1}{4}$
10 $\frac{3}{32}$	11 $\frac{5}{32}$	43 $\frac{5}{32}$	32 $\frac{3}{16}$	67 $\frac{3}{16}$	17 $\frac{1}{4}$
1 $\frac{7}{64}$	13 $\frac{5}{32}$	1 $\frac{3}{16}$	33 $\frac{3}{16}$	71 $\frac{3}{16}$	18 $\frac{1}{4}$
2 $\frac{7}{64}$	16 $\frac{5}{32}$	2 $\frac{3}{16}$	34 $\frac{3}{16}$	72 $\frac{3}{16}$	19 $\frac{1}{4}$
1 $\frac{1}{8}$	17 $\frac{5}{32}$	3 $\frac{3}{16}$	35 $\frac{3}{16}$	75 $\frac{3}{16}$	20 $\frac{1}{4}$
2 $\frac{1}{8}$	18 $\frac{5}{32}$	4 $\frac{3}{16}$	36 $\frac{3}{16}$	76 $\frac{3}{16}$	23 $\frac{1}{4}$
3 $\frac{1}{8}$	19 $\frac{5}{32}$	5 $\frac{3}{16}$	37 $\frac{3}{16}$	77 $\frac{3}{16}$	1 $\frac{9}{32}$
4 $\frac{1}{8}$	20 $\frac{5}{32}$	6 $\frac{3}{16}$	38 $\frac{3}{16}$	78 $\frac{3}{16}$	2 $\frac{9}{32}$
5 $\frac{1}{8}$	21 $\frac{5}{32}$	7 $\frac{3}{16}$	39 $\frac{3}{16}$	1 $\frac{7}{32}$	1 $\frac{5}{16}$
6 $\frac{1}{8}$	22 $\frac{5}{32}$	8 $\frac{3}{16}$	41 $\frac{3}{16}$	3 $\frac{7}{32}$	2 $\frac{5}{16}$
7 $\frac{1}{8}$	24 $\frac{5}{32}$	9 $\frac{3}{16}$	42 $\frac{3}{16}$	4 $\frac{7}{32}$	3 $\frac{5}{16}$
8 $\frac{1}{8}$	25 $\frac{5}{32}$	10 $\frac{3}{16}$	43 $\frac{3}{16}$	1 $\frac{1}{4}$	4 $\frac{5}{16}$
9 $\frac{1}{8}$	26 $\frac{5}{32}$	11 $\frac{3}{16}$	44 $\frac{3}{16}$	2 $\frac{1}{4}$	1 $\frac{3}{8}$
11 $\frac{1}{8}$	27 $\frac{5}{32}$	13 $\frac{3}{16}$	45 $\frac{3}{16}$	3 $\frac{1}{4}$	3 $\frac{3}{8}$
13 $\frac{1}{8}$	29 $\frac{5}{32}$	14 $\frac{3}{16}$	47 $\frac{3}{16}$	4 $\frac{1}{4}$	4 $\frac{3}{8}$
14 $\frac{1}{8}$	30 $\frac{5}{32}$	16 $\frac{3}{16}$	49 $\frac{3}{16}$	5 $\frac{1}{4}$	6 $\frac{3}{8}$
1 $\frac{5}{32}$	32 $\frac{5}{32}$	17 $\frac{3}{16}$	50 $\frac{3}{16}$	6 $\frac{1}{4}$	9 $\frac{3}{8}$
2 $\frac{5}{32}$	33 $\frac{5}{32}$	18 $\frac{3}{16}$	52 $\frac{3}{16}$	7 $\frac{1}{4}$	10 $\frac{3}{8}$
3 $\frac{5}{32}$	34 $\frac{5}{32}$	19 $\frac{3}{16}$	55 $\frac{3}{16}$	8 $\frac{1}{4}$	1 $\frac{9}{16}$

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SCREWS



Model
LOOPERS

43	Upper Looper
44	Upper Looper
47	Upper Looper
48	Lower Looper
50	Lower Looper
53	Lower Looper
56	Lower Looper
57	Upper Looper
58	Upper Looper
60	Lower Looper
62	Lower Looper
66	Lower Looper
67	Upper Looper
68	Lower Looper
69	Upper Looper
70	Lower Looper
71	Upper Looper
72	Lower Looper
74	Lower Looper
76	Lower Looper
	Looper Set Screw 3 $\frac{3}{16}$

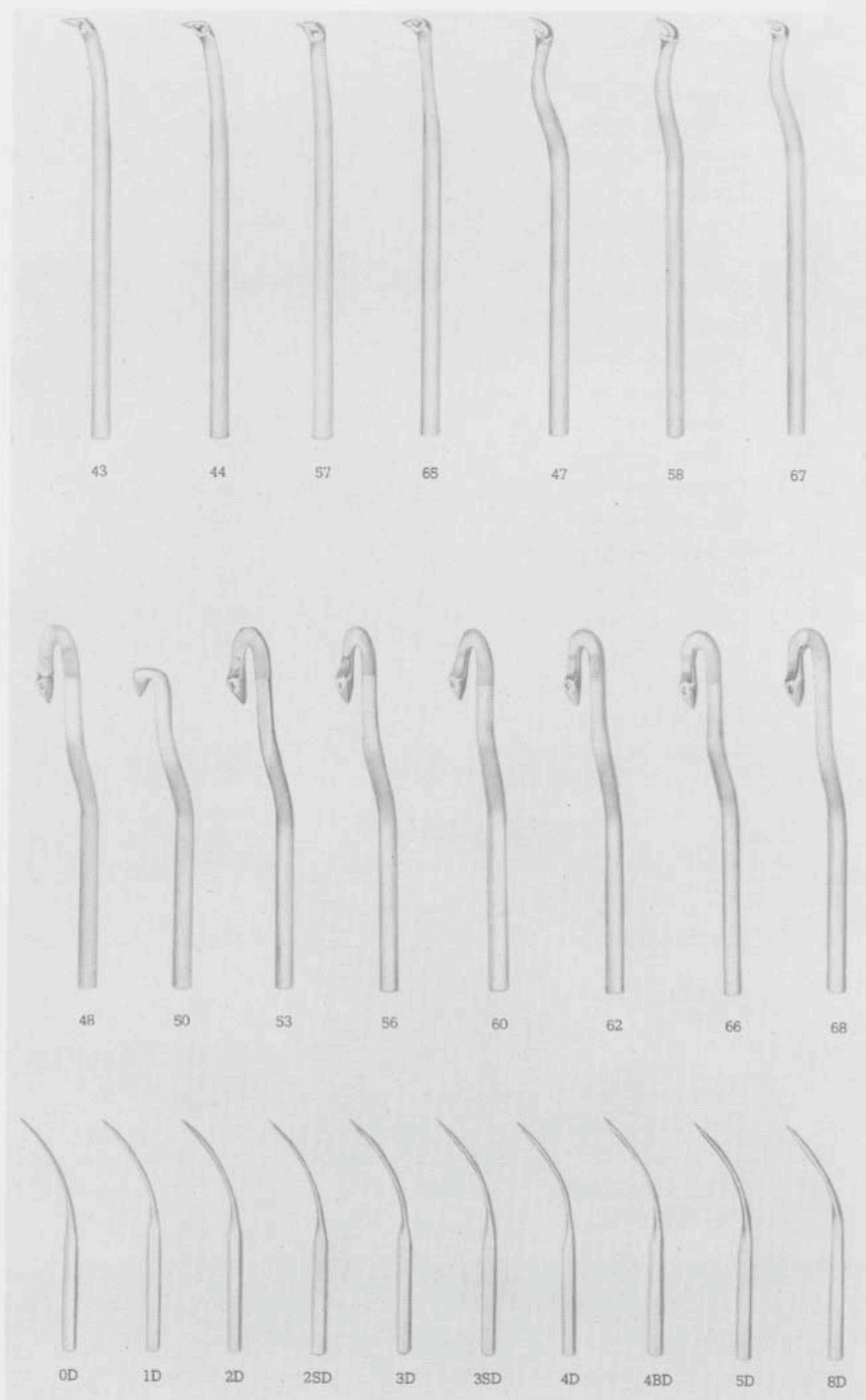
NEEDLES
Model

000D	
00D	
00D	Chrome Plate
00DE	
0D	
0D	Chrome Plate
0DE	Chrome Plate
1D	
1D	Chrome Plate
1DE	Chrome Plate
2D	

Model

2DF	(Ball Point)
2SD	(Spotted)
3D	
3SD	(Spotted)
3SDF	(Ball Point)
4BD	(Bulge Eye)
4D	
5D	
8D	
8SD	

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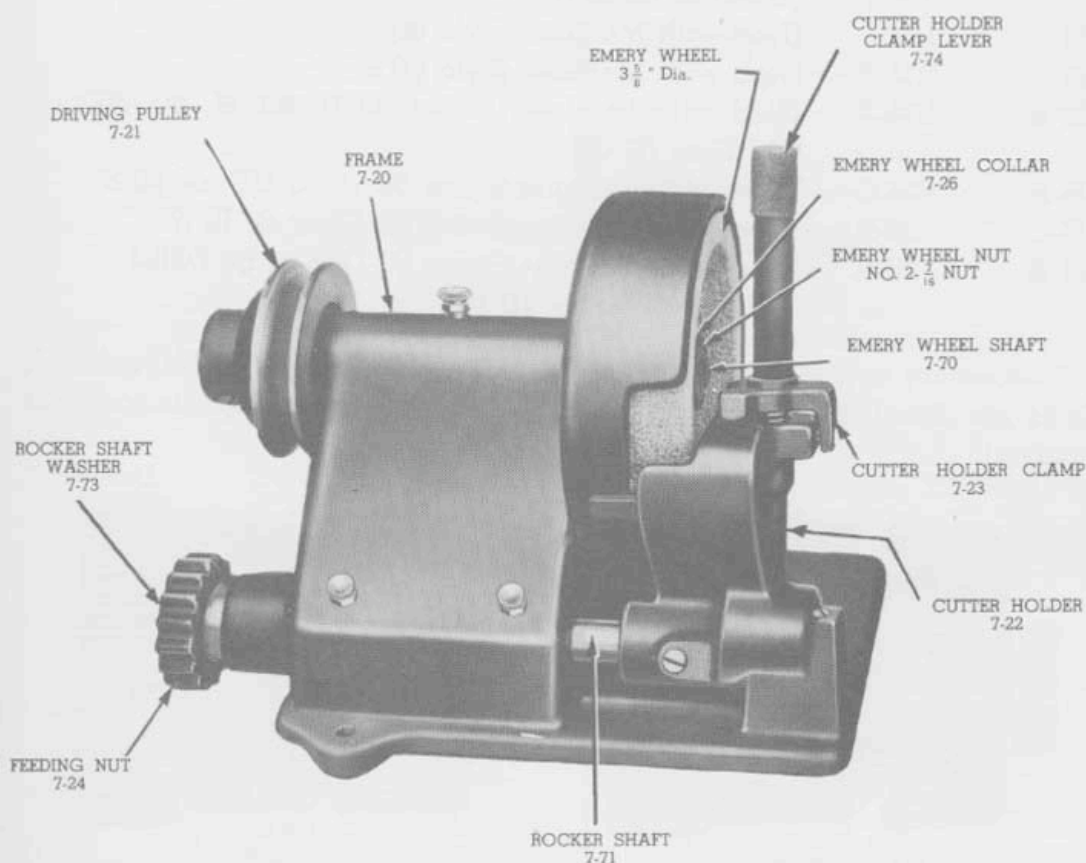


CUTTER GRINDER

Emery Wheel 3 5/8"

Model

	Cutter Grinder Complete
7-20	Frame
7-21	Driving Pulley
	Driving Pulley Screw 3 1/4
	Driving Pulley Screw 5 1/4
7-22	Cutter Holder (including Pin 36-15)
	Cutter Holder Screw 7 1/4
7-23	Cutter Holder Clamp
	Cutter Holder Clamp Spring 27-14
7-24	Feeding Nut
7-25	Emery Wheel Nut—use Nut 2 7/16
7-26	Emery Wheel Collar
7-70	Emery Wheel Shaft
7-71	Rocker Shaft
7-72	Rocker Shaft Collar
7-73	Rocker Shaft Washer
	Rocker Shaft Washer Screw 6 3/16
7-74	Cutter Holder Clamp Lever



Model

CUTTER GRINDERS (Cont'd)

7-76

Friction Leather
Friction Leather Screw 1 $\frac{3}{8}$ "
Emery Wheel 3 $\frac{5}{8}$ " diameter
Oil Hole Screw 27 $\frac{3}{16}$ "
Pin 36-15 (fits 7-22)
Oiler A1 (lubricates Rocker Shaft)
Oiler A2 (lubricates Emery Wheel Shaft)

Emery Wheel 4 $\frac{1}{2}$ " diameter
(used only on Old Style Cutter Grinder not illustrated)
Read "How to Order"—Page 4

Model

MAIN CAMS

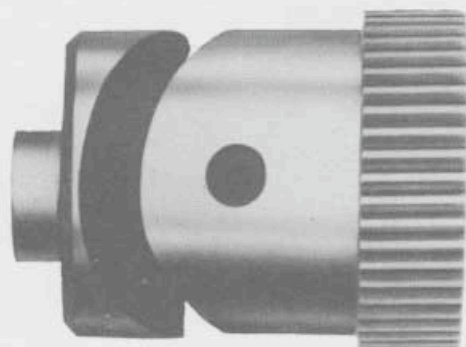
Upper

Lower

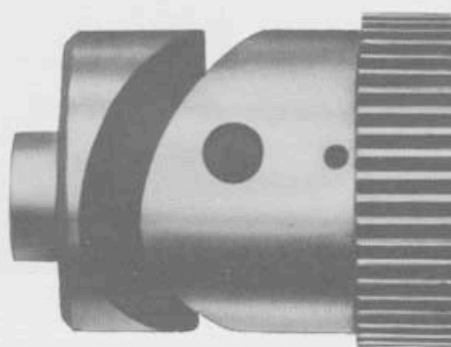
81	82-A	Used with Machine Style 60 BE
81-B	82-A	Used with Machine Styles 60 B, 60 BW, 60 BD, 60 BWD or 60 QB
98	99-A	Used with Machine Style 60 ADW-1
98-A	99-A	Used with Machine Styles 60 AB, 60 ABB, 60 ABBY, 60 AD or 60 ADW
103	104	Used with Machine Style 60 F
103	104-A	Used with Machine Style 60 E
103-A	104-A	Used with Machine Styles 60 D, 60 W, 60 WD, 60 HD or 60 Q
103-A	104-C	Used with Machine Styles 60 U, 60 UD, or 60 S
103-C	104-B	Used with Machine Styles 60 JD or 60 JDW
124-A	125-A	Used with Machine Styles 60 D3B or 60 D3B-1

Main Cam Screw 10 $\frac{1}{4}$ "

If necessary to replace Cams, both upper and lower should be replaced. Cams are fitted in pairs at the factory and should be used in pairs as received.



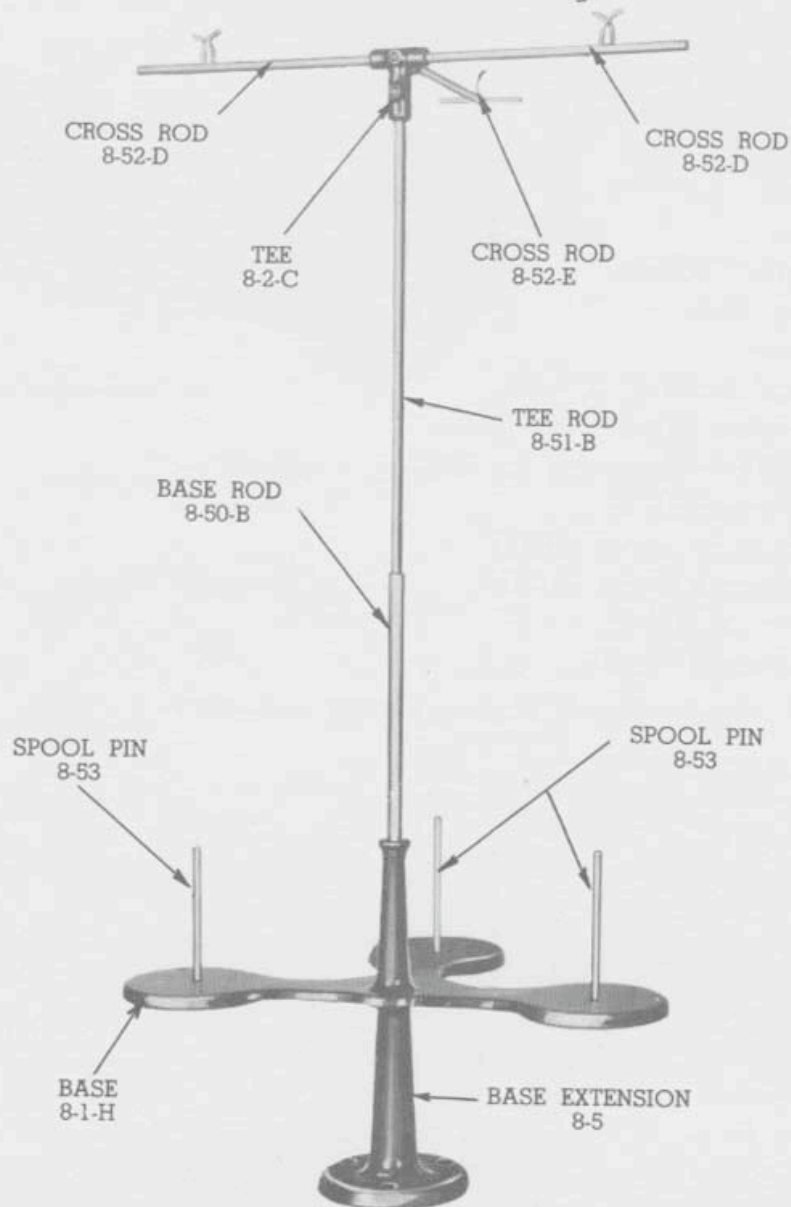
103-A



104-A

THREAD STAND

Read "How to Order"—Page 4



Model	Two Thread
	Thread Stand Complete
8-1-G	Base
8-2-B	Tee
8-5	Base Extension
8-50-B	Base Rod
8-51-B	Tee Rod
8-52-D	Cross Rod
8-53	Spool Pin
	Screws 1 1/4

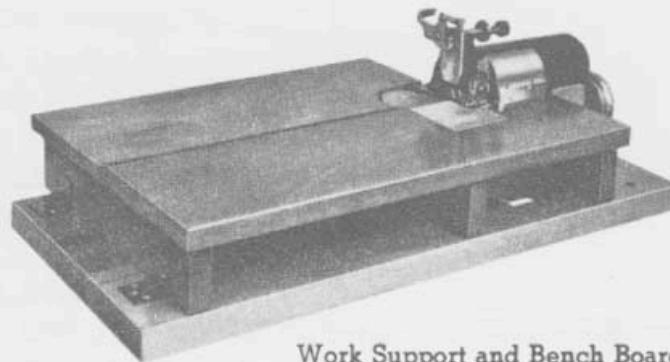
Model	Three Thread
	Thread Stand Complete
8-1-H	Base
8-2-C	Tee
8-5	Base Extension
8-50-B	Base Rod
8-51-B	Tee Rod
8-52-D	Cross Rod
8-52-E	Cross Rod
8-53	Spool Pin
	Screws 1 1/4

Model

MISCELLANEOUS ACCESSORIES

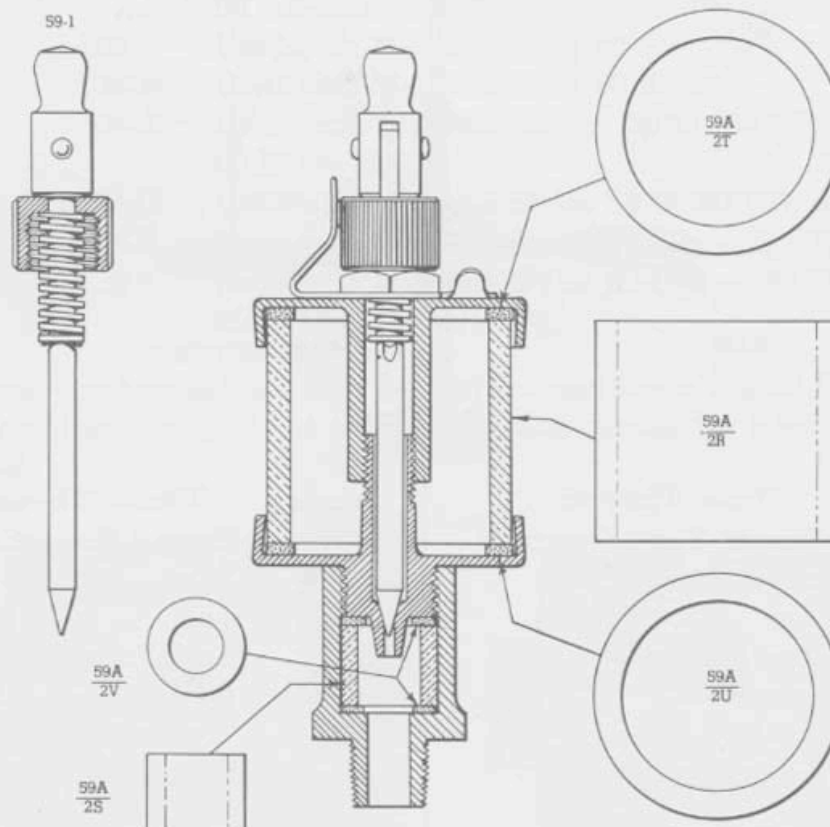
Belting $\frac{1}{4}$ " round per foot
 Belting $\frac{5}{16}$ " round per foot
 Belting $\frac{3}{8}$ " round per foot
 Belt Hooks 15-A
 Bench Board
 Felt Pad 40-4
 Oil Can (spring bottom)
 Screw Driver 48-2
 Work Support
 Raising Wood Block 61-3
 Sight Feed Oiler 59A2

Needle Valve Assembly for 59A2
 Glass, large 59A2R
 Gasket, large upper 59A2T
 Gasket, large lower 59A2U
 Glass, small 59A2S
 Gasket, small 59A2V



Work Support and Bench Board

Read "How to Order"—Page 4



Sight Feed Oiler 59A2

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