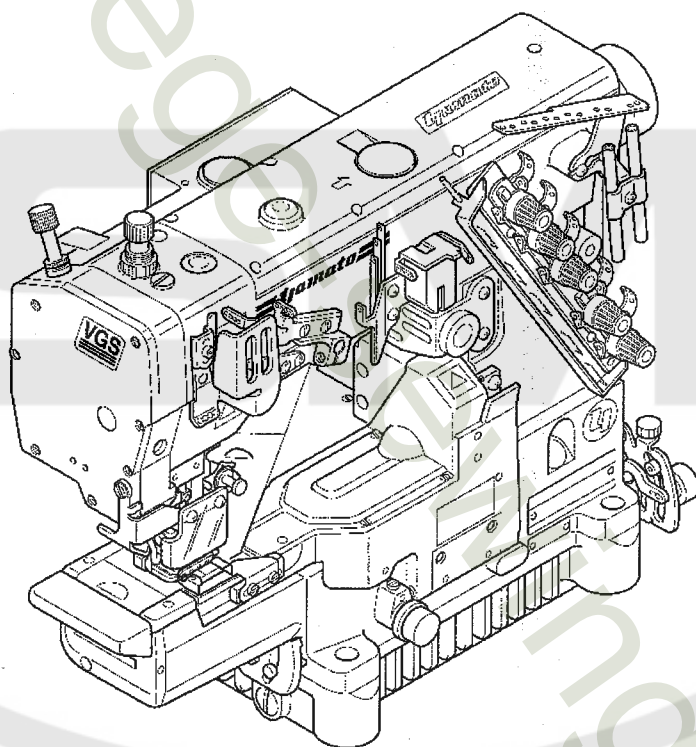


Yamato[®]

Parts List

HIGH SPEED TOP FEEDING
CYLINDER BED CHAINSTITCH MACHINE

VGS3721-8



MODEL & DEVICES

VGS3721-8

UT-A44 ST2-A



YAMATO SEWING MACHINE MFG. CO., LTD.

パーツリストの見方

このパーツリストはVGS3721-140S1-8, 156S1-8を基本モデルにしてイラストを作成しています。

項目1～18には基本モデルを記載しています。

項目19～付帯装置等を記載しています。

パーツリストに記載されているカラーの寸法は内径×外径×幅を表わしています。

記号の説明 (Parts No. の隣に記載されています。)

[] 前回のパーツリストに対して、今回変更された部品を表わしています。

[] 内は旧Parts No. 及びネジ類の形状

◆ 前回のパーツリストに対して、今回追加された部品及びモデルを表わしています。

部品注文の際のご注意

☆ このパーツリストに記載されている部品をご注文の際は、Parts No.(例えば、3500201)でお願いします。

☆ 0068011の場合は、0068011又は68011でご注文下さい。

☆ エアチューブ御注文の際は品番と長さをお知らせ下さい。

なお、このパーツリストの記載事項は、改良により変更される場合がありますのでご了承下さい。

How to use this Parts List

The illustrations on this Parts List are drawn on the basis of VGS3721-140S1-8, 156S1-8.

The items from No.1 to No.18 contain the standard model.

The following items included No.19 contain the submodel and Devices.

The dimension of Collar on this Parts List shows Inside diameter X Outside diameter X Width.

Explanation of Marks (marked at the Side of Part No.)

[] means this part is changed from the previous Parts List.

Inside of [] shows the previous Part No. and the shape of screw or the like.

◆ means this part and model is added to the previous Parts List.

How to place an order for the parts

☆ When placing an order for the parts from this Parts List, please clearly state the Parts No. (e.g.3500201) which you require so that we can deliver the correct Parts to you.

☆ When the Part No. is "0068011", please place an order for the part by showing "0068011" or "68011".

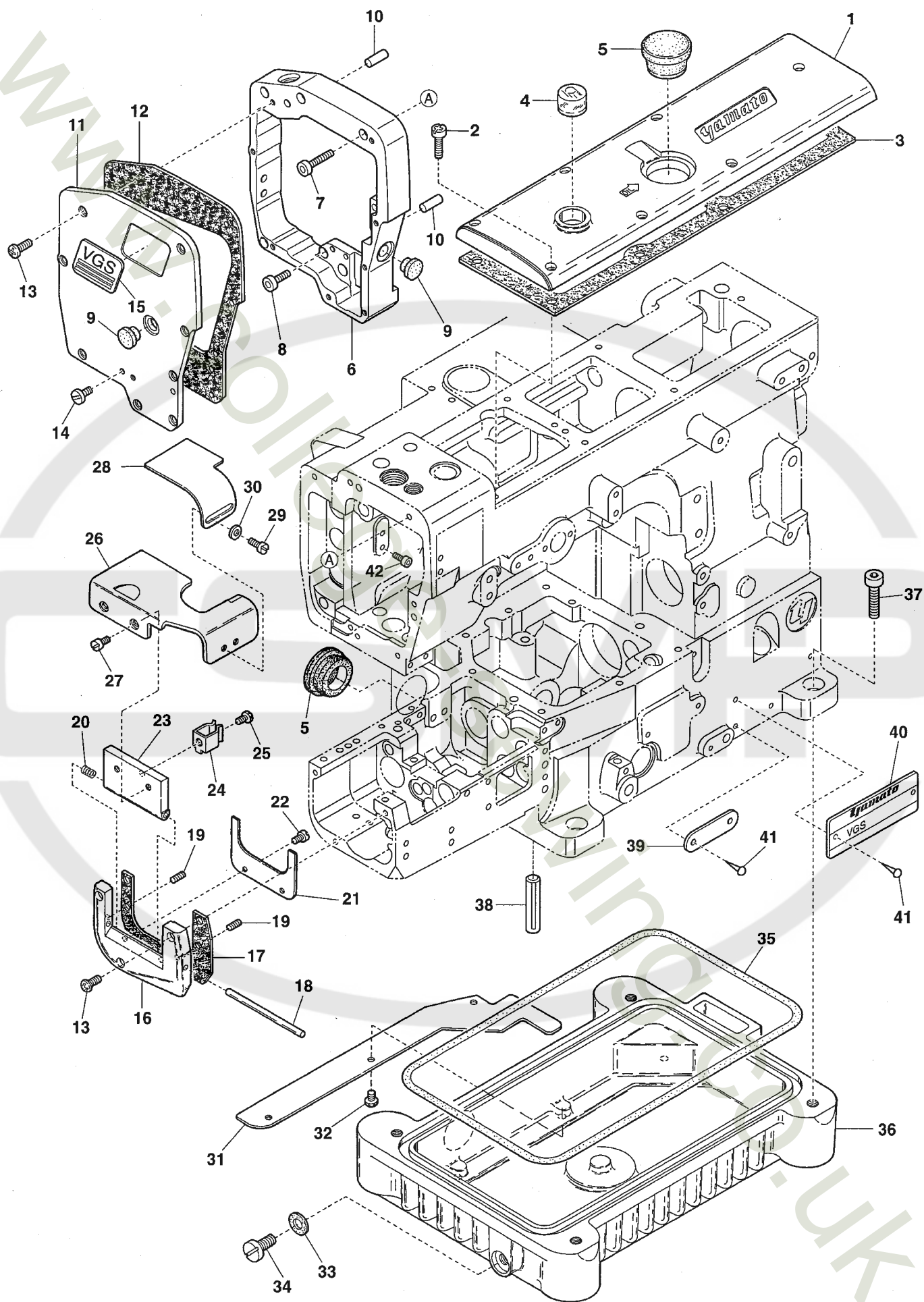
☆ When ordering Air Tube, please inform us of the Part No. and the length.

This Parts List is subject to change without notice.

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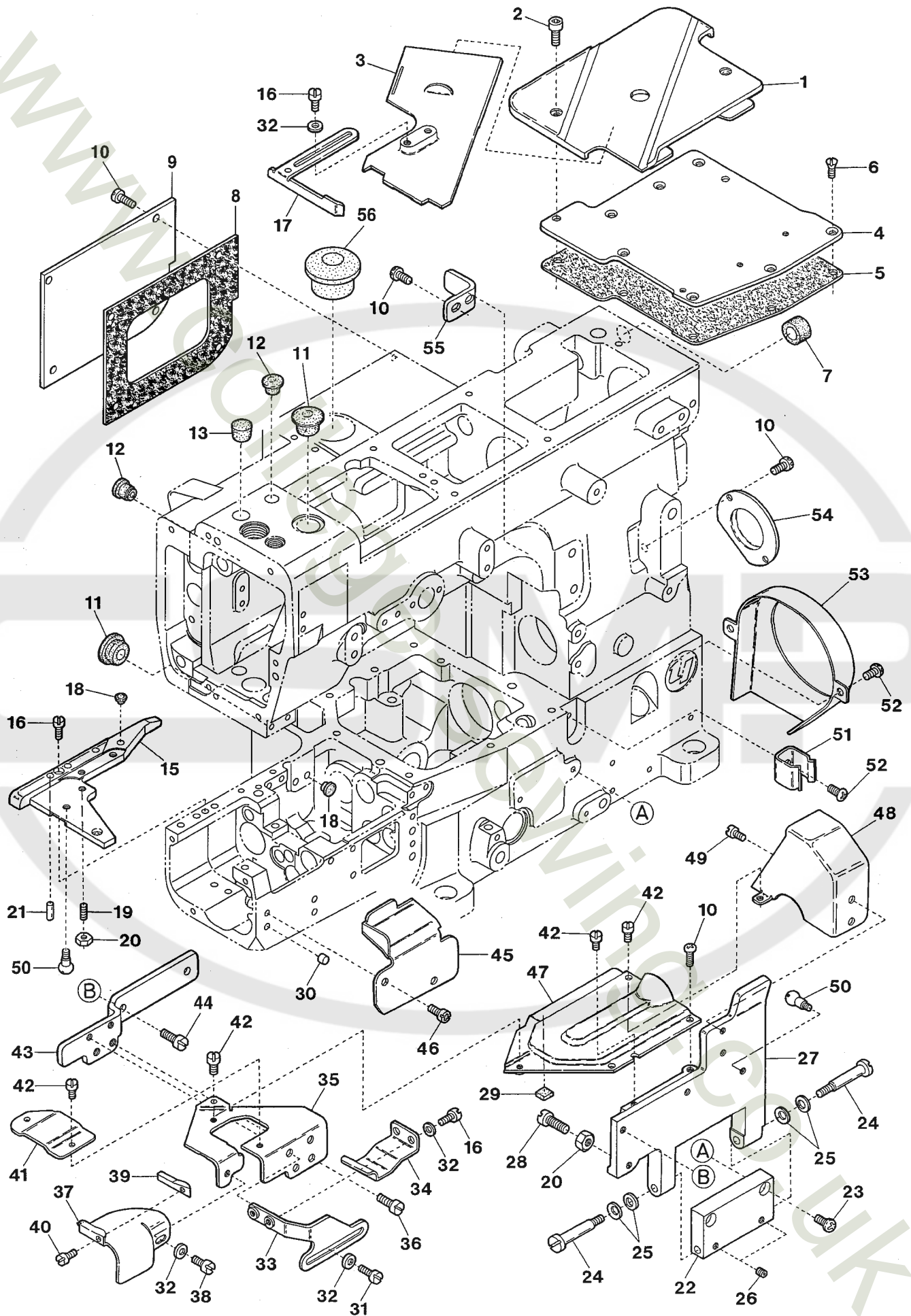
| | | |
|---|--------------|----|
| MISCELLANEOUS COVERS(1) | カバー関係 (1) | 1 |
| MISCELLANEOUS COVERS(2) | カバー関係 (2) | 2 |
| MISCELLANEOUS THREAD EYELETS | 糸道関係 | 3 |
| MISCELLANEOUS BUSHINGS | ブッシュ関係 | 4 |
| NEEDLE GUARD & MAIN SHAFT DRIVING MECHANISM | 針受ケ及び下軸機構 | 5 |
| UPPER SHAFT & NEEDLE THREAD TAKE-UP MECHANISM | 上軸及び針糸繰り機構 | 6 |
| NEEDLE BAR MECHANISM | 針棒機構 | 7 |
| PRESSER FOOT MECHANISM | 押エ機構 | 8 |
| TOP FEED VERTICAL MECHANISM | 上送り上下機構 | 9 |
| TOP FEED ROCKER MECHANISM | 上送り前後機構 | 10 |
| TOP FEED DIFFERENTIAL MECHANISM | 上送り差動機構 | 11 |
| SPREADER MECHANISM | 飾り糸ルーバ機構 | 12 |
| LOOPER DRIVING MECHANISM | ルーバ機構 | 13 |
| FEED DRIVING CONTROL MECHANISM | 前送り調節機構 | 14 |
| FEED DRIVING MECHANISM | 送り機構 | 15 |
| KNIFE DRIVING MECHANISM | メス機構 | 16 |
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| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|------------------------------|-------------|----------|
| 1 | 3500201 | Top Cover | 上カバー | 1 |
| 2 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 7 |
| 3 | 3500430 | Top Cover Gasket | 上カバーパッキン | 1 |
| 4 | 0068011 | Oil Sight Window | オイル確認窓 | 1 |
| 5 | 0020759 | Top Cover Seal Plug | 上カバー詰栓 | 2 |
| 6 | 3510008 | Top Feed Dog Bracket | 上送り台ブラケット | 1 |
| 7 | 120027 | Screw(M4-0.7 × 25) | 止ネジ | 4 |
| 8 | 009748 | Screw(M4-0.7 × 12) | 止ネジ | 2 |
| 9 | 0093864 | Seal Plug | 詰栓 | 2 |
| 10 | 3100207 | Pin(5 × 12mm) | ピン | 2 |
| 11 | 3510011 | Head Cover | ヘッドカバー | 1 |
| 12 | 3510012 | Head Cover Gasket | ヘッドカバーパッキン | 1 |
| 13 | 110048 | Screw(M4-0.7 × 10) | 止ネジ | 11 |
| 14 | 110060 | Screw(M4-0.7 × 4.8) | 止ネジ | 2 |
| 15 | 390198 | "VGS" Emblem | VGS エンブレム | 1 |
| 16 | 3501566 | Side Cover(Lower) | 横開キカバー(下) | 1 |
| 17 | 3500215 | Side Cover Gasket | 横開キカバーパッキン | 1 |
| 18 | 3500213 | Side Cover Hinge Pin | 横開キカバーヒンジピン | 1 |
| 19 | 160000 | Screw(M3-0.5 × 3) | 止ネジ | 2 |
| 20 | 0037164 | Spring | バネ | 1 |
| 21 | 3500216 | Oil Defender | 防油板 | 1 |
| 22 | 006233 | Screw(M3-0.5 × 5) | 止ネジ | 2 |
| 23 | 3501563 | Side Cover(Upper) | 横開キカバー(上) | 1 |
| 24 | 0094201 | Side Cover Hook | 横開キカバーフック | 1 |
| 25 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 26 | 3501564 | Extension Cover | エクステンションカバー | 1 |
| 27 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 2 |
| 28 | 3501565 | Suction Pipe Cover | 吸込管カバー | 1 |
| 29 | 007627 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 30 | 000538 | Washer | ワッシャ | 2 |
| 31 | 3500007 | Wind Guide Plate | 風案内板 | 1 |
| 32 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 3 |
| 33 | 0020137 | Drain Hole Seal | 油抜キネジパッキン | 1 |
| 34 | 005075 | Screw(3/8-24 × 8) | 油抜キネジ | 1 |
| 35 | 3500005 | Oil Reservoir Gasket | 油受ケパッキン | 1 |
| 36 | 3500004 | Oil Reservoir | 油受ケ | 1 |
| 37 | 120016 | Screw(M8-1.25 × 20) | 止ネジ | 4 |
| 38 | 340000 | Machine Frame Supporting Bar | ベッド支工棒 | 4 |
| 39 | 2049401 | Serial Number Plate | 機番プレート | 1 |
| 40 | 4109403 | Model Plate(See the below) | 型式板(下記参照) | 1 |
| 41 | 000726 | Rivet | 止メ鋲 | 4 |
| 42 | 006202 | Screw(M4-0.7 × 6) | 止ネジ | 2 |

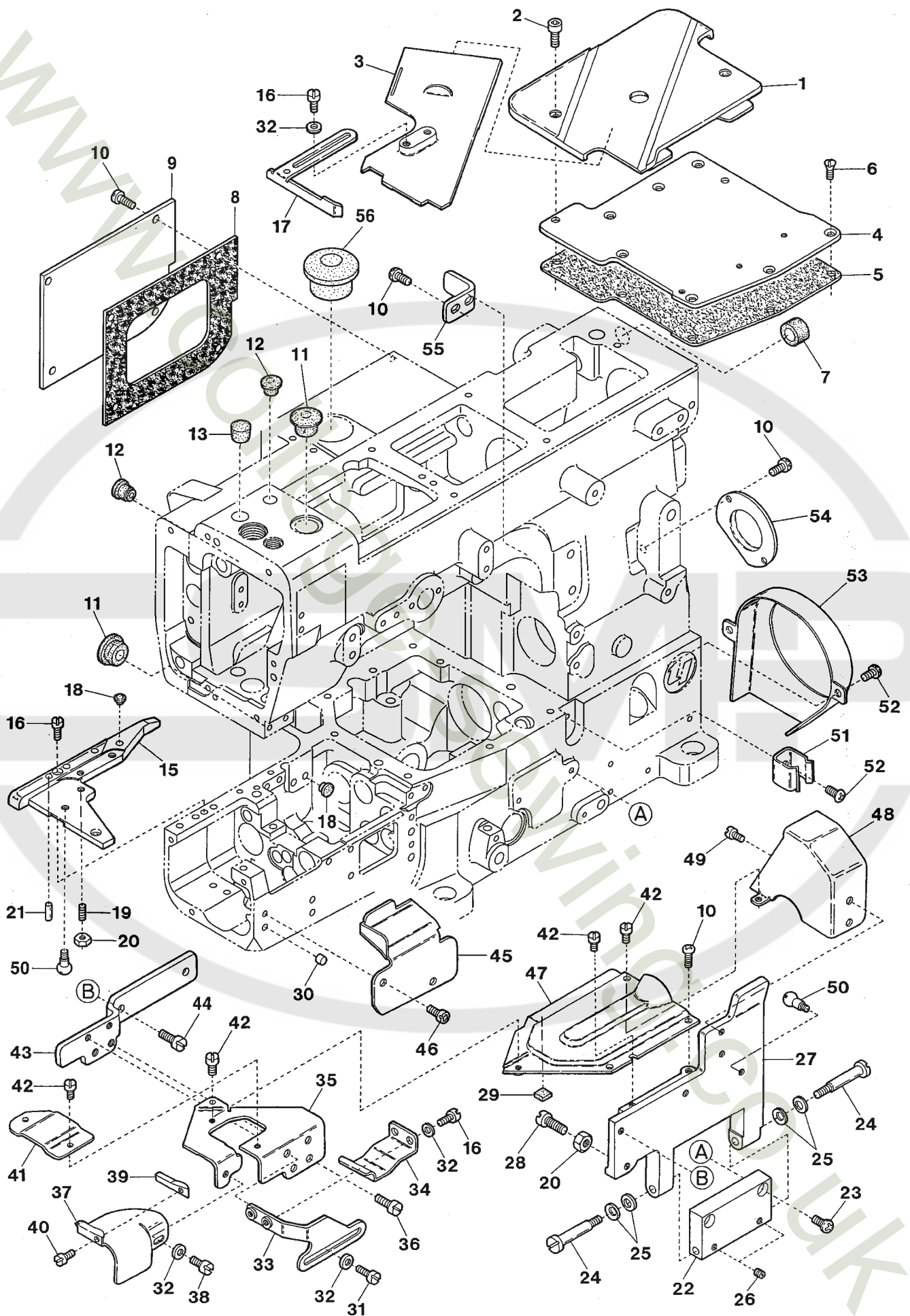
Note : Order for Model Plate must be accompanied by model designation(including symbols of gauge and devices).

(注) 型式板を御注文の際は機種名(ゲージ記号、附帯装置含む)をお知らせください。

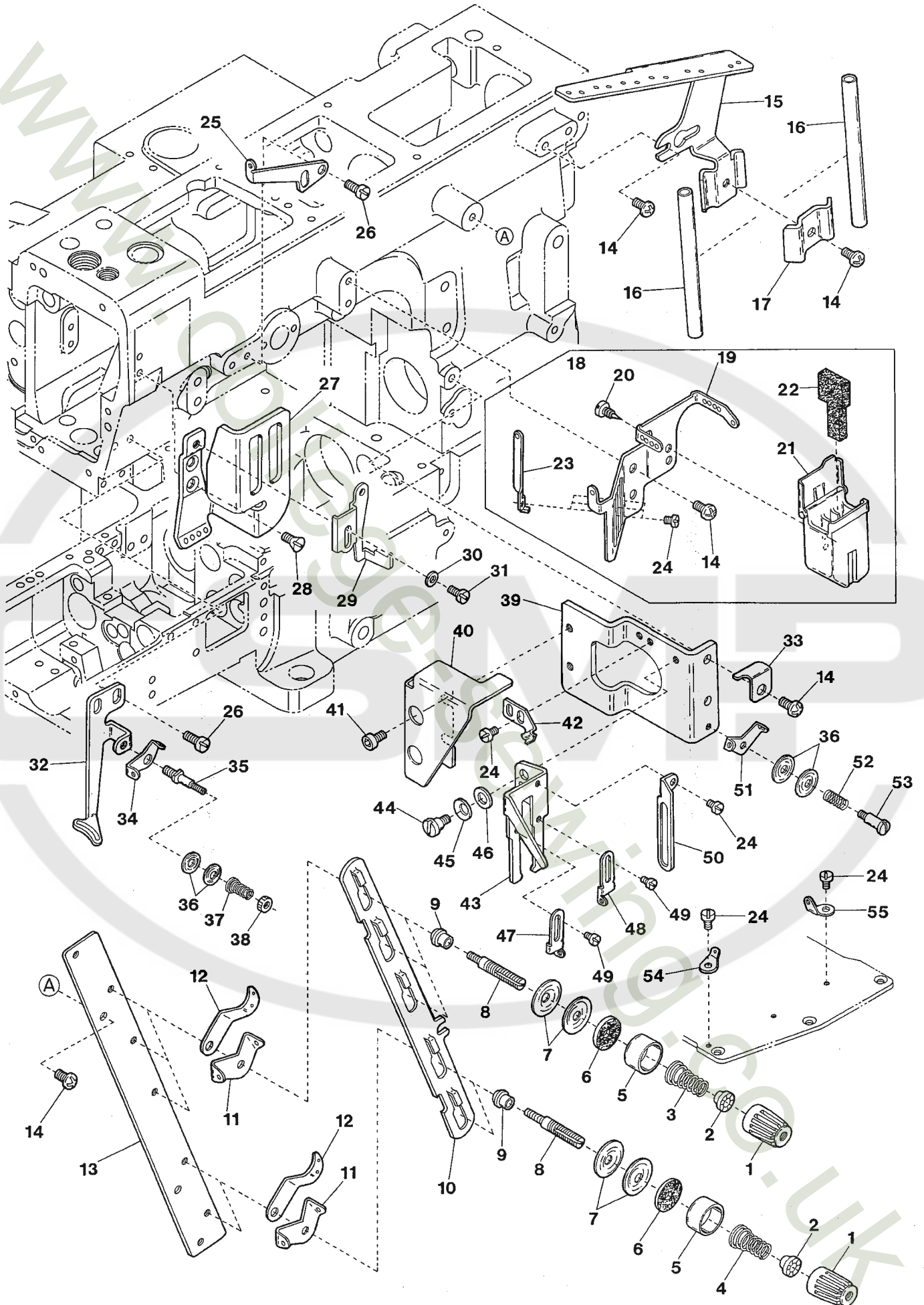


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------|--------------|----------|
| 1 | 3500224 | Cloth Plate(Large) | クロスプレート(大) | 1 |
| 2 | 120009 | Screw(M4-0.7 × 12) | 止ネジ | 2 |
| 3 | 3501575 | Slide Cover | 滑り板 | 1 |
| 4 | 3500227 | Crank Chamber Cover | ナカカバー | 1 |
| 5 | 3500228 | Crank Chamber Cover Gasket | ナカカバーパッキン | 1 |
| 6 | 130003 | Screw(M4-0.7 × 7.3) | 止ネジ | 7 |
| 7 | 0020052 | Seal Plug | 詰栓 | 1 |
| 8 | 3160009 | Bracket Cover Gasket | ブラケットカバーパッキン | 1 |
| 9 | 3160008 | Bracket Cover | ブラケットカバー | 1 |
| 10 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 9 |
| 11 | 3500012 | Seal Plug | 詰栓 | 2 |
| 12 | 0093864 | Seal Plug | 詰栓 | 2 |
| 13 | 0065275 | Seal Plug | 詰栓 | 1 |
| 14 | | | | |
| 15 | 3501779 | Stitch Plate Holder | 針板台 | 1 |
| 16 | 110041 | Screw(M4-0.7 × 8) | 止ネジ | 7 |
| 17 | 3501584 | Fabric Guide | 布ガイド | 1 |
| 18 | 330011 | Seal Plug | 詰栓 | 3 |
| 19 | 003655 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 20 | 000015 | Nut | ナット | 2 |
| 21 | 000651 | Knock Pin | ノックピン | 2 |
| 22 | 3500223 | Front Cover Hinge | 前開キカバーヒンジ | 1 |
| 23 | 110016 | Screw(M4-0.7 × 14) | 止ネジ | 2 |
| 24 | 170001 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 25 | 300100 | Conical Spring Washer | 皿バネワッシャ | 4 |
| 26 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 27 | 3501570 | Front Cover(Lower) | 前開キカバー(下) | 1 |
| 28 | 110031 | Screw(M4-0.7 × 12) | 止ネジ | 1 |
| 29 | 3500226 | Cushion | クッション | 2 |
| 30 | 000924 | Seal Plug | 詰栓 | 2 |
| 31 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 32 | 000538 | Washer | ワッシャ | 7 |
| 33 | 3501585 | Folder(Right) Holder | 定規(右)台 | 1 |
| 34 | 3501583 | Folder(Right) | 裾引定規(右) | 1 |
| 35 | 3501573 | Folder Support | 定規取付板 | 1 |
| 36 | 110017 | Screw(M5-0.8 × 8) | 止ネジ | 2 |
| 37 | 3501580 | Folder(Left) | 裾引定規(左) | 1 |
| 38 | 110008 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 39 | 3501581 | Folder Spacer | 定規スパーサ | 1 |
| 40 | 004173 | Screw(3/32-56 × 2.4) | 止ネジ | 1 |

Ref. No. 41 to 56 See the following page.

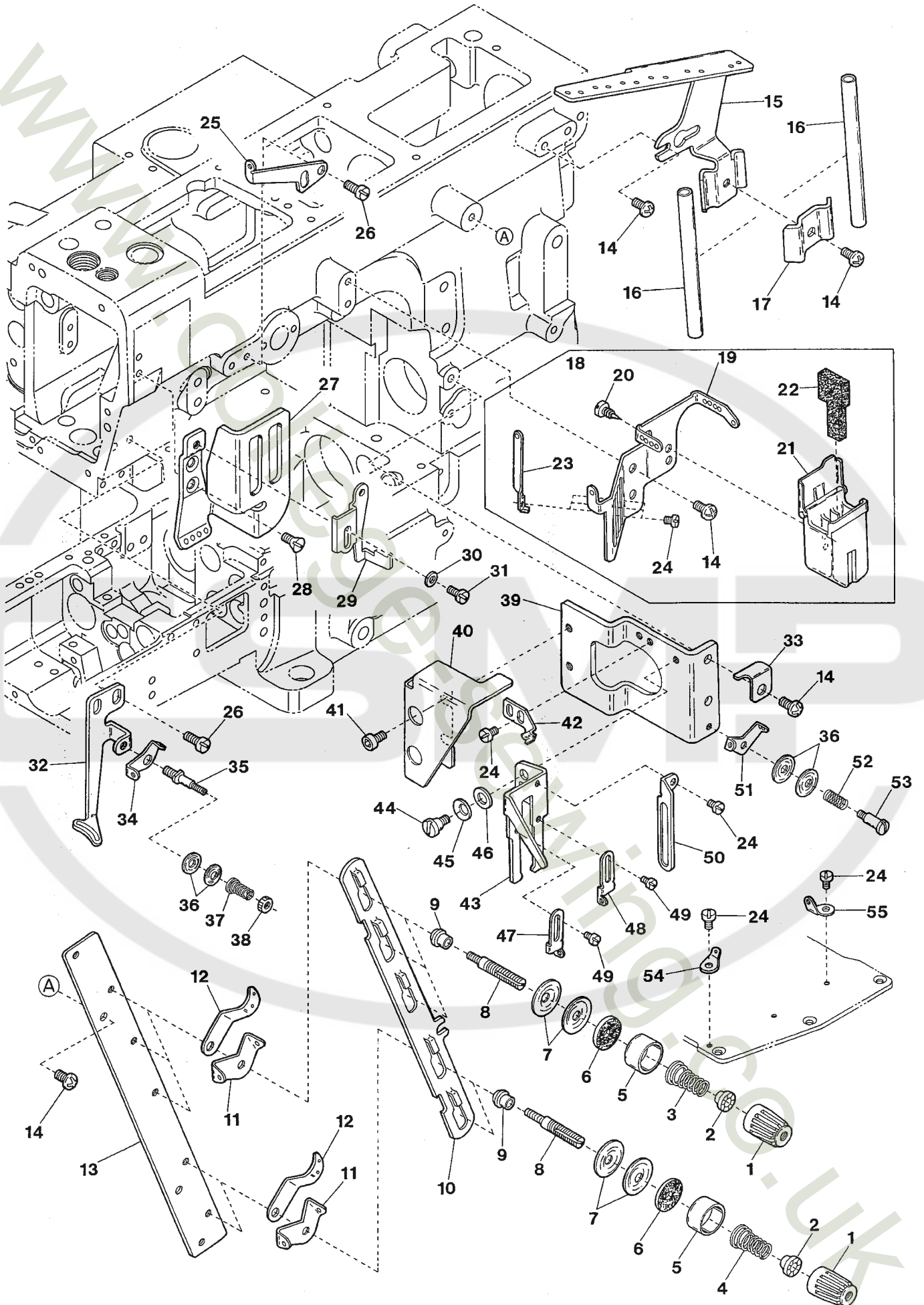


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-----------------------------|-----------|----------|
| 41 | 3501574 | Supplementary Cover | 補助カバー | 1 |
| 42 | 110002 | Screw(M3-0.5 × 5) | 止ネジ | 5 |
| 43 | 3501571 | Folder Bracket | 定規ブラケット | 1 |
| 44 | 110011 | Screw(M5-0.8 × 10) | 止ネジ | 2 |
| 45 | 3501539 | Chip Guard | 切屑落シ板 | 1 |
| 46 | 110079 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 47 | 3501572 | Front Cover(Upper) | 前開キカバー(上) | 1 |
| 48 | 3500233 | Thread Take-up Cover(Front) | カムカバー(前) | 1 |
| 49 | 007627 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 50 | 190078 | Screw(M4-0.7 × 5) | バネ掛ケネジ | 2 |
| 51 | 0094201 | Cover Latch Spring | カバーラッチバネ | 1 |
| 52 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 3 |
| 53 | 3500008 | Oil Cooling Fan Cover | 冷却ファンカバー | 1 |
| 54 | 3500230 | Ball Bearing Holder | ベアリング押エ | 1 |
| 55 | 3200013 | Belt Cover Support | ベルトカバー支エ | 1 |
| 56 | 0020759 | Seal Plug | 詰栓 | 1 |

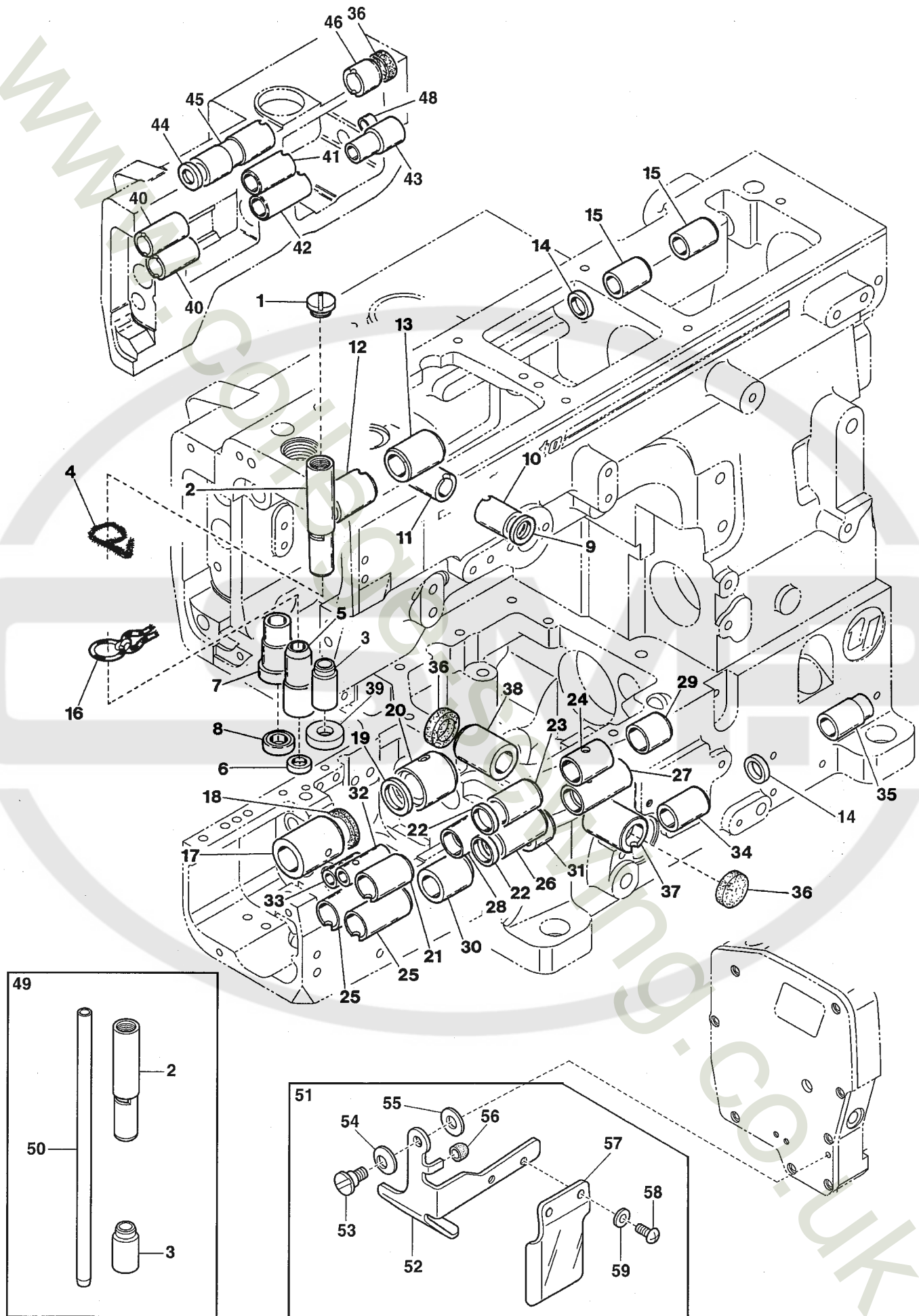


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-----------------------------------|----------------|----------|
| 1 | 0024084 | Thread Tension Spring Cap | 糸調子バネキャップ(上) | 5 |
| 2 | 0024083 | Tension Spring Bushing | 糸調子ナット回り止メ | 5 |
| 3 | 0030255 | Tension Spring(Needle) | 糸調子バネ(針糸) | 3 |
| 4 | 0032952 | Tension Spring(Looper, Top Cover) | 糸調子バネ(ルーパー、飾り) | 2 |
| 5 | 0090071 | Thread Tension Spring Retainer | 糸調子バネキャップ(下) | 5 |
| 6 | 000177 | Felt | フェルト | 5 |
| 7 | 0031111 | Tension Disc | 糸調子皿 | 10 |
| 8 | 290029 | Tension Post | 糸調子棒 | 5 |
| 9 | 0090812 | Tension Post Ferrule | 糸調子棒糸摺レ | 5 |
| 10 | 3500287 | Tension Disc Separator | 糸緩メ板 | 1 |
| 11 | 0090856 | Tension Disc Eyelet | 糸調子皿糸道 | 5 |
| 12 | 0090807 | Thread Lead-in Guide | 糸調子台糸道 | 5 |
| 13 | 3500286 | Tension Post Support | 糸調子台 | 1 |
| 14 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 9 |
| 15 | 3500284 | Thread Guide Plate | 糸案内板 | 1 |
| 16 | 0020119 | Thread Eyelet Pipe(Short) | 糸道パイプ(短) | 2 |
| 17 | 3500285 | Thread Eyelet Pipe Holder | 糸道パイプ押エ | 1 |
| 18 | 3500450 | SP Device, C. Set | S P 装置(組) | 1 |
| 19 | 3500281 | Needle Thread Eyelet Bracket | 針糸道台 | 1 |
| 20 | 350009 | Tapping Screw(3 × 6mm) | タッピンネジ | 2 |
| 21 | 3100384 | SP Container | S P タンク | 1 |
| 22 | 3100386 | Felt | S P フェルト | 1 |
| 23 | 3500451 | Needle Thread Eyelet | 針糸道 | 3 |
| 24 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 8 |
| 25 | 3500269 | Top Cover Thread Eyelet(Upper) | 飾り糸道(上) | 1 |
| 26 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 4 |
| 27 | 3500202 | Needle Thread Take-up Guard | 針糸繰りガード | 1 |
| 28 | 130003 | Screw(M3-0.5 × 6) | 止ネジ | 2 |
| 29 | 3500466 | Needle Thread Guide | 針糸受ケ | 1 |
| 30 | 000538 | Washer | ワッシャ | 1 |
| 31 | 007627 | Screw(M4-0.7 × 6) | 止ネジ | 1 |
| 32 | 3500270 | Top Cover Thread Guide | 飾り糸案内 | 1 |
| 33 | 3500238 | Eyelet Holder Stopper | カム糸道板ストッパ | 1 |
| 34 | 3500271 | Top Cover Thread Eyelet | 飾り小調子糸道 | 1 |
| 35 | 001818 | Tension Post | 糸調子棒 | 1 |
| 36 | 0037108 | Top Cover Tension Disc | 小調子皿 | 4 |
| 37 | 0035813 | Top Cover Tension Spring | 飾り糸調子バネ | 1 |
| 38 | 000360 | Nut | ナット | 1 |
| 39 | 3500232 | Thread Take-up Eyelet Bracket | カム糸道台 | 1 |
| 40 | 3500234 | Thread Take-up Cover(Rear) | カムカバー(後) | 1 |

Ref. No. 41 to 55 See the following page.

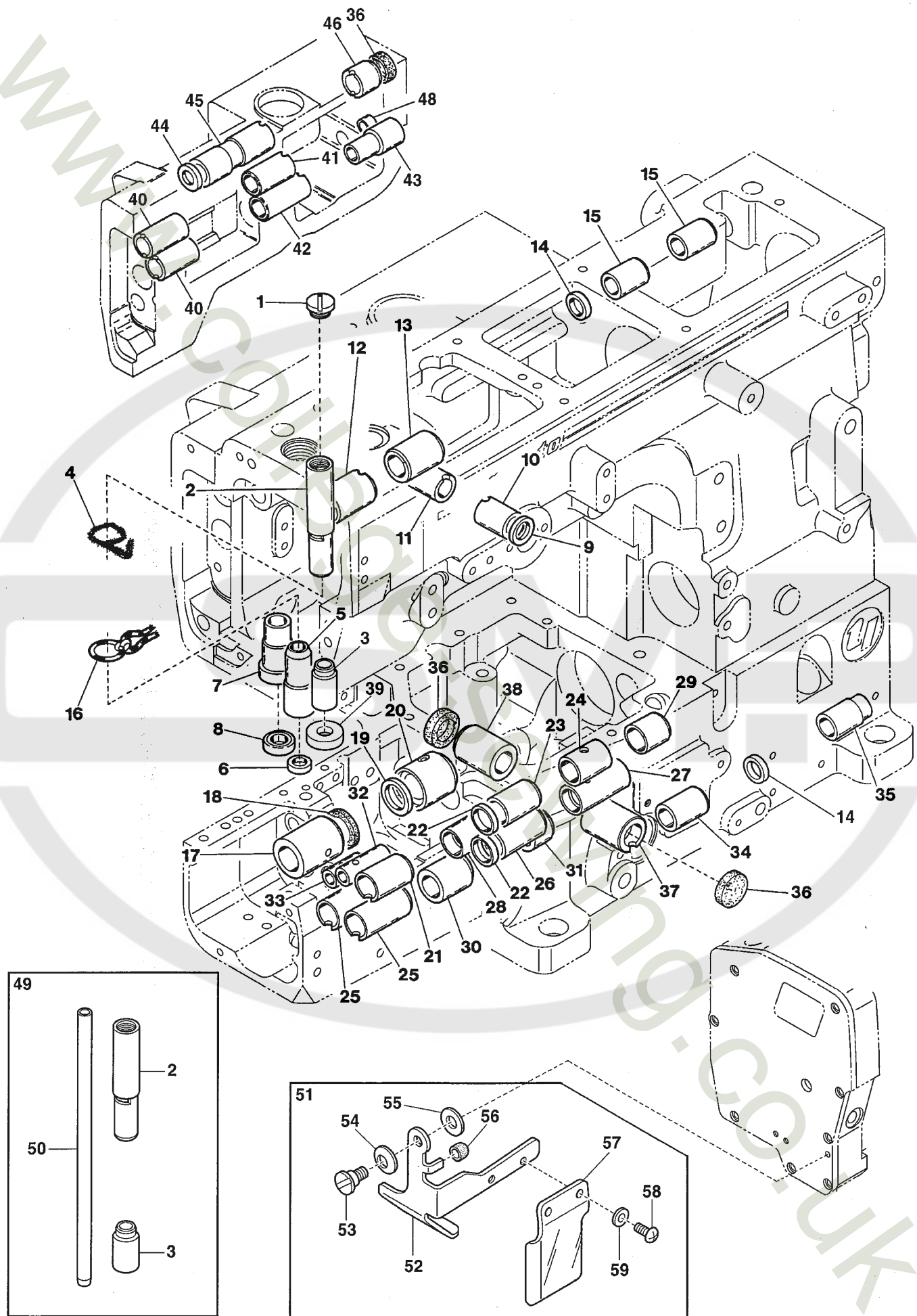


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------|----------|----------|
| 41 | 006202 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 42 | 3500237 | Latch Spring | ラッチバネ | 1 |
| 43 | 3500240 | Thread Take-up Eyelet Holder | カム糸道板 | 1 |
| 44 | 170010 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 45 | 300100 | Conical Spring Washer | 皿バネワッシャ | 1 |
| 46 | 000669 | Washer | ワッシャ | 1 |
| 47 | 3500245 | Thread Take-up Eyelet(Left) | カム糸道(左) | 1 |
| 48 | 3500246 | Thread Take-up Eyelet(Right) | カム糸道(右) | 1 |
| 49 | 110027 | Screw(M2.5-0.45 × 3.5) | 止ネジ | 2 |
| 50 | 3500242 | Looper Thread Guide | ルーバ糸案内 | 1 |
| 51 | 3500247 | Looper Thread Eyelet | ルーパ小調子糸道 | 1 |
| 52 | 0032426 | Looper Thread Retainer Spring | 小調子バネ | 1 |
| 53 | 170042 | Screw(M3-0.5 × 5) | 止ネジ | 1 |
| 54 | 3500250 | Looper Thread Eyelet(Center) | ルーバ糸道(中) | 1 |
| 55 | 3500249 | Looper Thread Eyelet(Right) | ルーバ糸道(右) | 1 |

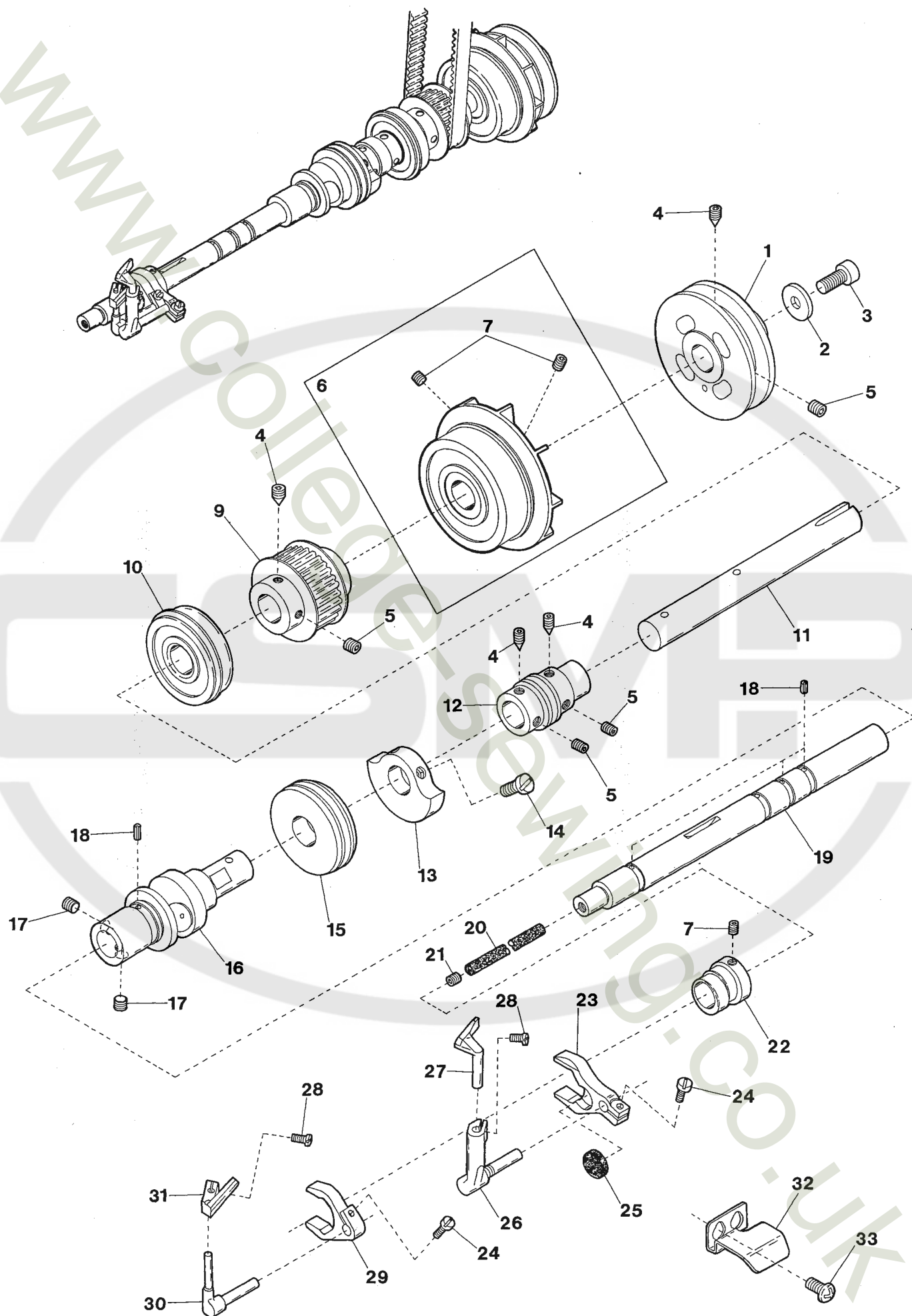


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|---|----------------|----------|
| 1 | 110116 | Screw(M10-1.5 × 4) | 止ネジ | 1 |
| 2 | 3500042 | Needle Bar Bushing(Upper) | 針棒ブッシュ(上) | 1 |
| 3 | 3500088 | Needle Bar Bushing(Lower) | 針棒ブッシュ(下) | 1 |
| 4 | 310106 | Laced Wire(Φ 3 × 130mm) | モール | 1 |
| 5 | 3160158 | Presser Bar Bushing | 押エ棒ブッシュ | 1 |
| 6 | 3204021 | Oil Seal | オイルシール | 1 |
| 7 | 3100100 | Spreader Driving Bar Bushing | 飾り糸ルーパ棒ブッシュ | 1 |
| 8 | 0063055 | Oil Seal | オイルシール | 1 |
| 9 | 3500050 | Oil Seal | オイルシール | 1 |
| 10 | 3500044 | Needle Thread Take-up Bushing(Front) | 針糸繰り軸ブッシュ(前) | 1 |
| 11 | 3500045 | Needle Thread Take-up Bushing(Rear) | 針糸繰り軸ブッシュ(後) | 1 |
| 12 | 3500047 | Spreader Driving Shaft Bushing(Left) | 飾り糸ルーパ棒ブッシュ(左) | 1 |
| 13 | 3500048 | Spreader Driving Shaft Bushing(Right) | 飾り糸ルーパ棒ブッシュ(右) | 1 |
| 14 | 3500041 | Oil Seal | オイルシール | 2 |
| 15 | 3500046 | Foot Lifter Lever Bushing | 押エ揚ゲ軸ブッシュ | 2 |
| 16 | 000195 | Oil Wick(No. 4-175mm) | 油芯 | 1 |
| 17 | 3500021 | Lower Shaft Bushing(Left) | 下軸ブッシュ(左) | 1 |
| 18 | 3500407 | Oiling Felt | 給油フェルト | 1 |
| 19 | 3500040 | Oil Seal | オイルシール | 1 |
| 20 | 3500022 | Lower Shaft Bushing(Right) | 下軸ブッシュ(右) | 1 |
| 21 | 3500030 | Feed Bar Lift Shaft Bushing(Left) | 送り上下軸ブッシュ(左) | 1 |
| 22 | 3500039 | Oil Seal | オイルシール | 2 |
| 23 | 3500031 | Feed Bar Lift Shaft Bushing(Middle) | 送り上下軸ブッシュ(中) | 1 |
| 24 | 3500032 | Feed Bar Lift Shaft Bushing(Right) | 送り上下軸ブッシュ(右) | 1 |
| 25 | 3500025 | Feed Bar Shaft Bushing(Left) | 送り軸ブッシュ(左) | 2 |
| 26 | 3500028 | Differential Feed Bar Shaft Bushing(Middle) | 前送り軸ブッシュ(中) | 1 |
| 27 | 3500029 | Differential Feed Bar Shaft Bushing(Right) | 前送り軸ブッシュ(右) | 1 |
| 28 | 3500026 | Feed Bar Shaft Bushing(Middle) | 送り軸ブッシュ(中) | 1 |
| 29 | 3500027 | Feed Bar Shaft Bushing(Right) | 送り軸ブッシュ(右) | 1 |
| 30 | 3500023 | Main Feed Lever Shaft Bushing(Left) | 後送りレバー軸ブッシュ(左) | 1 |
| 31 | 3500024 | Main Feed Lever Shaft Bushing(Right) | 後送りレバー軸ブッシュ(右) | 1 |
| 32 | 3500033 | Needle Guard Holder Bushing(Front) | 針受ケ台ブッシュ(前) | 1 |
| 33 | 3500034 | Needle Guard Holder Bushing(Rear) | 針受ケ台ブッシュ(後) | 1 |
| 34 | 3500035 | Differential Lever Shaft Bushing(Left) | 差動レバー軸ブッシュ(左) | 1 |
| 35 | 3500036 | Differential Lever Shaft Bushing(Right) | 差動レバー軸ブッシュ(右) | 1 |
| 36 | 3100006 | Seal Plug | 詰栓 | 3 |
| 37 | 3500037 | Looper Driving Shaft Bushing(Front) | ルーパ軸ブッシュ(前) | 1 |
| 38 | 3500038 | Looper Driving Shaft Bushing(Rear) | ルーパ軸ブッシュ(後) | 1 |
| 39 | 3204020 | Oil Seal | オイルシール | 1 |
| 40 | 3160022 | Top Feed Shaft Bushing | 上送り軸ブッシュ | 2 |

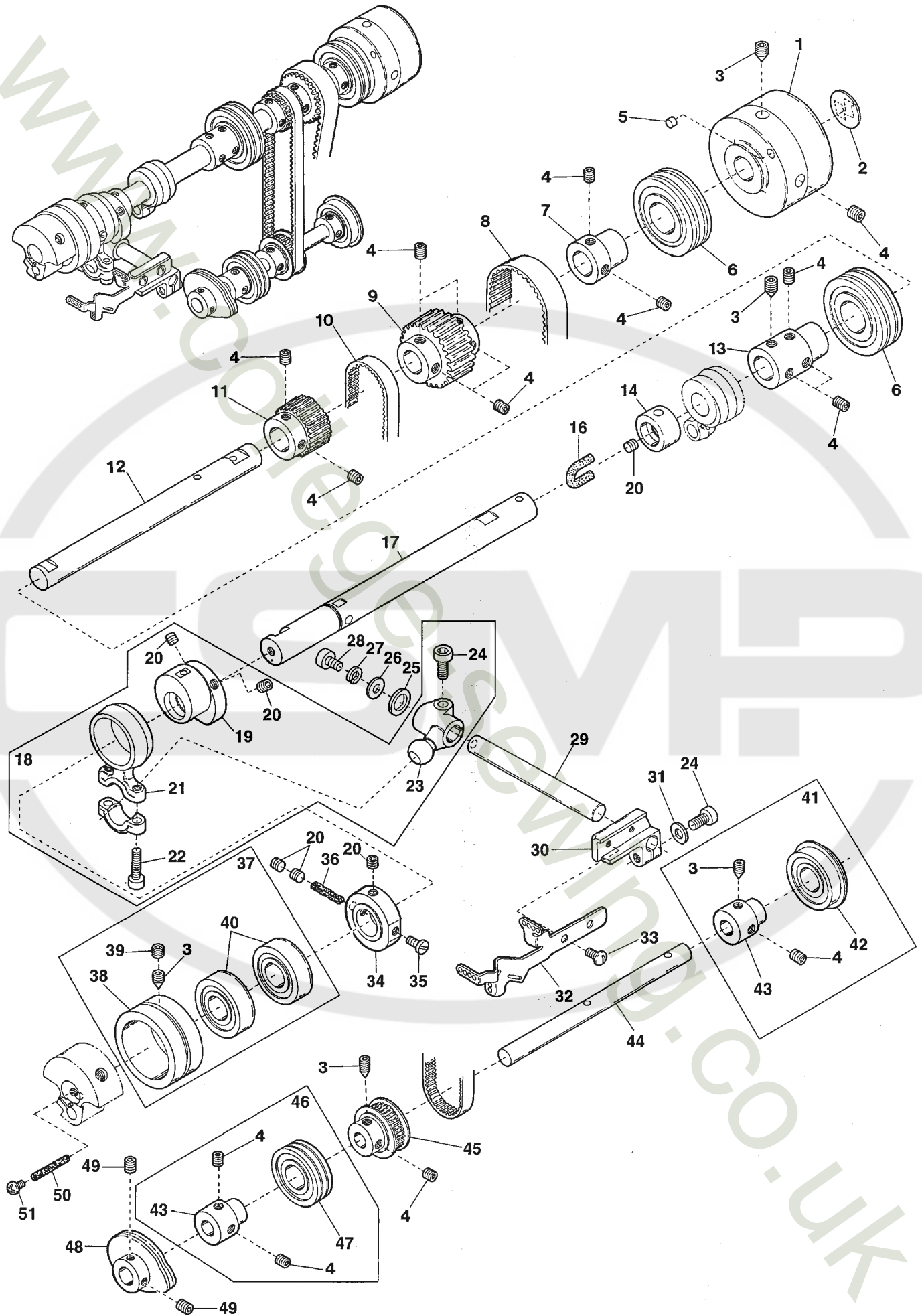
Ref. No. 41 to 59 See the following page.



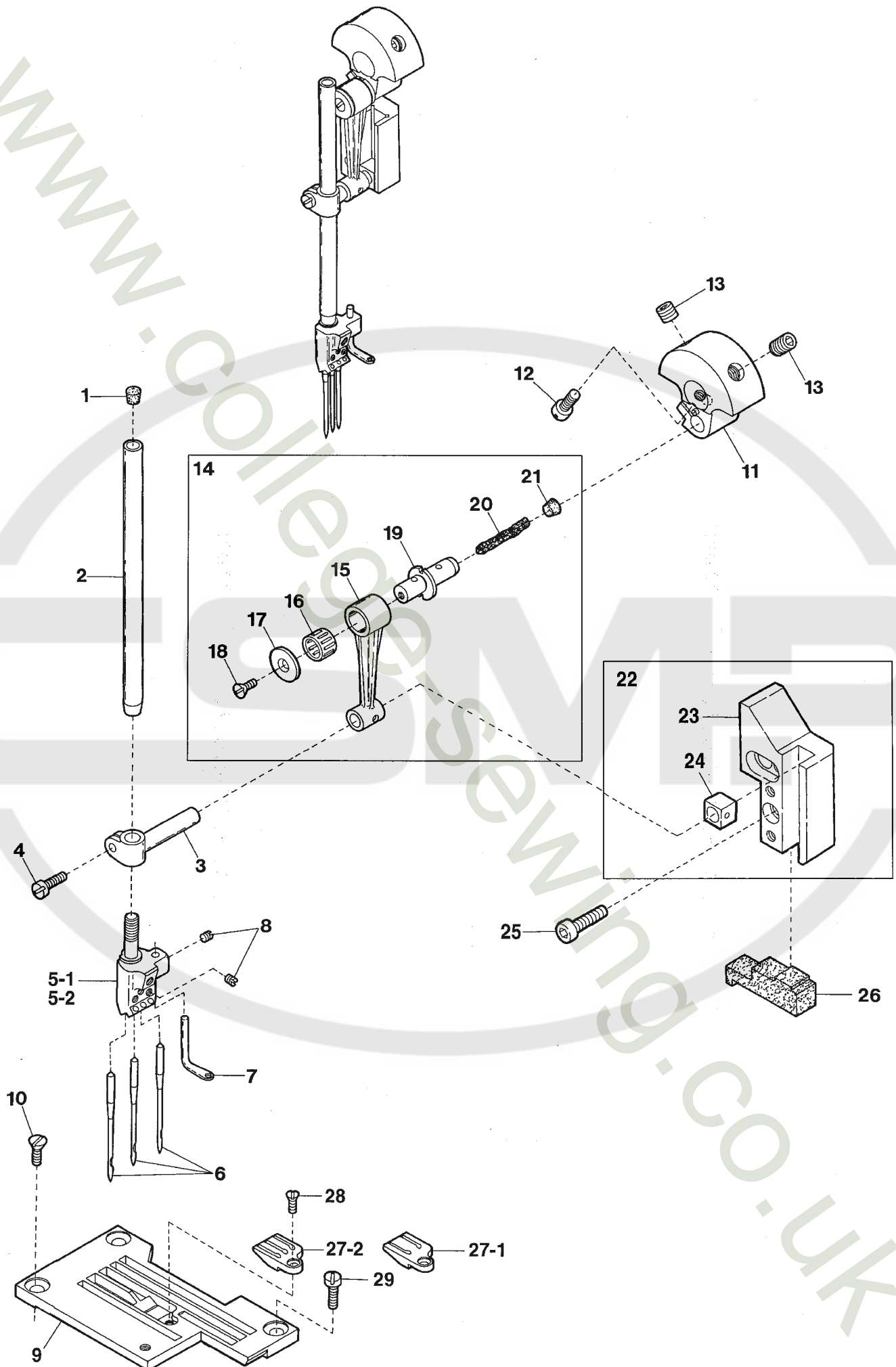
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|---|---------------|----------|
| 41 | 3160023 | Vertical Motion Shaft Bushing(Right) | 上送り上下軸ブッシュ(右) | 1 |
| 42 | 3160024 | Top Feed Rocker Shaft Bushing(Right) | 上送り前後軸ブッシュ(右) | 1 |
| 43 | 3160027 | Adjusting Shaft Bushing | 前後調節軸ブッシュ | 1 |
| 44 | 0032684 | Oil Seal | オイルシール | 1 |
| 45 | 3160025 | Rocker Drive Shaft Bushing(Left) | 前後駆動軸ブッシュ(左) | 1 |
| 46 | 3160026 | Rocker Drive Shaft Bushing(Right) | 前後駆動軸ブッシュ(右) | 1 |
| 47 | | | | |
| 48 | 0020051 | Seal Plug | 詰栓 | 1 |
| 49 | 3500089 | Needle Bar & Needle Bar Bushing, C. Set | 針棒・針棒ブッシュ(組) | 1 |
| 50 | 3500078 | Needle Bar | 針棒 | 1 |
| 51 | 3510050 | Eye Guard, C. Set | アイガード(組) | 1 |
| 52 | 3510051 | Finger Guard | フィンガガード | 1 |
| 53 | 170010 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 54 | 300100 | Conical Spring Washer | 皿バネワッシャ | 1 |
| 55 | 000669 | Washer | ワッシャ | 1 |
| 56 | 3100272 | Cushion | クッション | 1 |
| 57 | 3510052 | Eye Guard | アイガード | 1 |
| 58 | 110076 | Screw(M3-0.5 × 6) | 止ネジ | 2 |
| 59 | 000014 | Washer | ワッシャ | 2 |



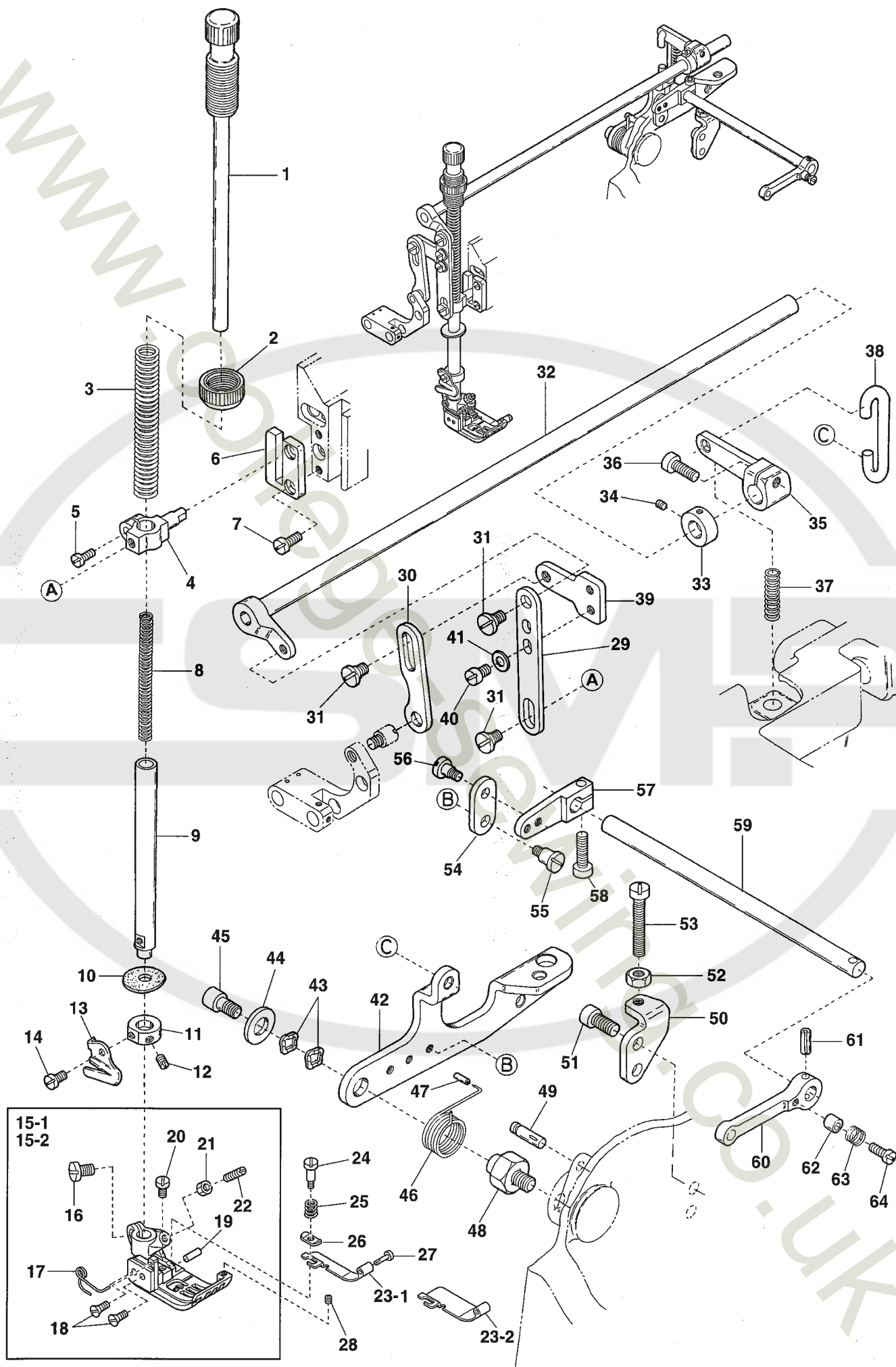
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------|-------------|----------|
| 1 | 3500101 | Pulley | プーリ | 1 |
| 2 | 300005 | Washer | ワッシャ | 1 |
| 3 | 120012 | Screw(M6-1 × 20) | 止ネジ | 1 |
| 4 | 160005 | Screw(M6-1 × 8) | 止ネジ | 4 |
| 5 | 160007 | Screw(M6-1 × 6) | 止ネジ | 4 |
| 6 | 3500104 | Oil Cooling Fan Unit | 冷却ファン(組) | 1 |
| 7 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 4 |
| 8 | | | | |
| 9 | 3260010 | Main Shaft Sprocket(Lower) | ベルトプーリ(下) | 1 |
| 10 | 3100131 | Ball Bearing(Middle) | ボールベアリング(中) | 1 |
| 11 | 3100132 | Lower Shaft(Right) | 下軸(右) | 1 |
| 12 | 3100122 | Oil Pump Driving Worm | ウォーム | 1 |
| 13 | 3100127 | Counterweight(Small) | バランスウエイト(小) | 1 |
| 14 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 15 | 3100123 | Ball Bearing(Left) | ボールベアリング(左) | 1 |
| 16 | 3500109 | Lower Shaft(Middle) | 下軸(中) | 1 |
| 17 | 160004 | Screw(M6-1 × 4.8) | 止ネジ | 2 |
| 18 | 001107 | Spring Pin(Φ 2 × 6mm) | スプリングピン | 4 |
| 19 | 3500456 | Lower Shaft(Left) | 下軸(左) | 1 |
| 20 | 310100 | Oil Wick(Φ 4.4 × 100mm) | 油芯 | 1 |
| 21 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 1 |
| 22 | 3500165 | Needle Guard Eccentric | 針受ケエキセン | 1 |
| 23 | 3500166 | Needle Guard(Front) Lever | 針受ケ(前)腕 | 1 |
| 24 | 110022 | Screw(M3-0.5 × 10) | 止ネジ | 2 |
| 25 | 3500413 | Felt | フェルト | 1 |
| 26 | 3100241 | Needle Guard(Front) Holder | 針受ケ(前)台 | 1 |
| 27 | 3139200 | Needle Guard(Front) | 針受ケ(前) | 1 |
| 28 | 110036 | Screw(M3-0.5 × 6.5) | 止ネジ | 2 |
| 29 | 3500167 | Needle Guard(Rear) Lever | 針受ケ(後)腕 | 1 |
| 30 | 3100245 | Needle Guard(Rear) Holder | 針受ケ(後)台 | 1 |
| 31 | 3109201 | Needle Guard(Rear) | 針受ケ(後) | 1 |
| 32 | 3500419 | Needle Guard Lever Cover | 針受ケ腕カバー | 1 |
| 33 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 2 |



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------------|------------|----------|
| 1 | 3500051 | Handwheel | ハンドホイール | 1 |
| 2 | 000989 | Handwheel Mark | ハンドホイールマーク | 1 |
| 3 | 160005 | Screw(M6-1 × 8) | 止ネジ | 5 |
| 4 | 160007 | Screw(M6-1 × 6) | 止ネジ | 16 |
| 5 | 0092305 | Magnet | マグネット | 1 |
| 6 | 3500054 | Ball Bearing | ボールベアリング | 2 |
| 7 | 3100129 | Handwheel Adapter | アダプタ | 1 |
| 8 | 3510045 | Timing Belt(550-5GT-12) | タイミングベルト | 1 |
| 9 | 3260011 | Upper Shaft Sprocket(Upper) | ベルトプーリ(上) | 1 |
| 10 | 3500069 | Timing Belt(384-3GT-8) | タイミングベルト | 1 |
| 11 | 3500068 | Upper Shaft Sprocket(Upper) | ベルトプーリ(上) | 1 |
| 12 | 3100275 | Upper Shaft(Right) | 上軸(右) | 1 |
| 13 | 3100283 | Upper Shaft Joint | 上軸継手 | 1 |
| 14 | 3500448 | Oil Sleeve | オイルスリーブ | 1 |
| 15 | | | | |
| 16 | 310040 | Oil Wick | 油芯 | 1 |
| 17 | 3510025 | Upper Shaft(Left) | 上軸(左) | 1 |
| 18 | 3500444 | Connecting Rod, C. Set | 針糸繰りロッド(組) | 1 |
| 19 | 3500445 | Needle Thread Take-up Eccentric | 針糸リエキセン | 1 |
| 20 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 6 |
| 21 | 3500446 | Connecting Rod | 針糸繰りロッド | 1 |
| 22 | 120001 | Screw(M4-0.7 × 14) | 止ネジ | 2 |
| 23 | 3500066 | Driving Lever | 針糸繰り軸腕 | 1 |
| 24 | 120013 | Screw(M6-1 × 15) | 止ネジ | 2 |
| 25 | 2100218 | Driving Shaft Thrust Ring | スラストリング | 1 |
| 26 | 000555 | Washer | ワッシャ | 1 |
| 27 | 000600 | Spring Washer | スプリングワッシャ | 1 |
| 28 | 120015 | Screw(M5-0.8 × 10) | 止ネジ | 1 |
| 29 | 3500065 | Driving Shaft | 針糸繰り軸 | 1 |
| 30 | 3500067 | Bracket | 針糸繰り台 | 1 |
| 31 | 000667 | Spring Washer | スプリングワッシャ | 1 |
| 32 | 3500465 | Needle Thread Take-up | 針糸繰り糸道 | 1 |
| 33 | 110106 | Screw(M4-0.7 × 5.7) | 止ネジ | 2 |
| 34 | 3500442 | Collar | カラー | 1 |
| 35 | 110135 | Screw(M5-0.8 × 7) | 止ネジ | 1 |
| 36 | 310124 | Oil Wick(Φ 4.2 × 20mm) | 油芯 | 1 |
| 37 | 3500062 | Upper Shaft Sleeve, C. Set | 上軸スリーブ(組) | 1 |
| 38 | 3500064 | Upper Shaft Sleeve | 上軸スリーブ | 1 |
| 39 | 160004 | Screw(M6-1 × 4.8) | 止ネジ | 1 |
| 40 | 0093154 | Ball Bearing | ボールベアリング | 2 |
| 41 | 3500072 | Adapter(Right), C. Set | アダプタ(右)(組) | 1 |
| 42 | 3500073 | Ball Bearing | ボールベアリング | 1 |
| 43 | 3500076 | Adapter | アダプタ | 2 |
| 44 | 3500071 | Looper Thread Take-up Shaft | 糸繰りカム軸 | 1 |
| 45 | 3500070 | Thread Take-up Shaft Sprocket(Lower) | ベルトプーリ(下) | 1 |
| 46 | 3500074 | Adapter(Left), C. Set | アダプタ(左)(組) | 1 |
| 47 | 3500075 | Ball Bearing | ボールベアリング | 1 |
| 48 | 3120072 | Looper Thread Take-up | ルーバ糸調子カム | 1 |
| 49 | 006212 | Screw(M5-0.8 × 6) | 止ネジ | 2 |
| 50 | 310099 | Oil Wick(Φ 3.3 × 30mm) | 油芯 | 1 |
| 51 | 110067 | Screw(M5-0.8 × 5) | 止ネジ | 1 |

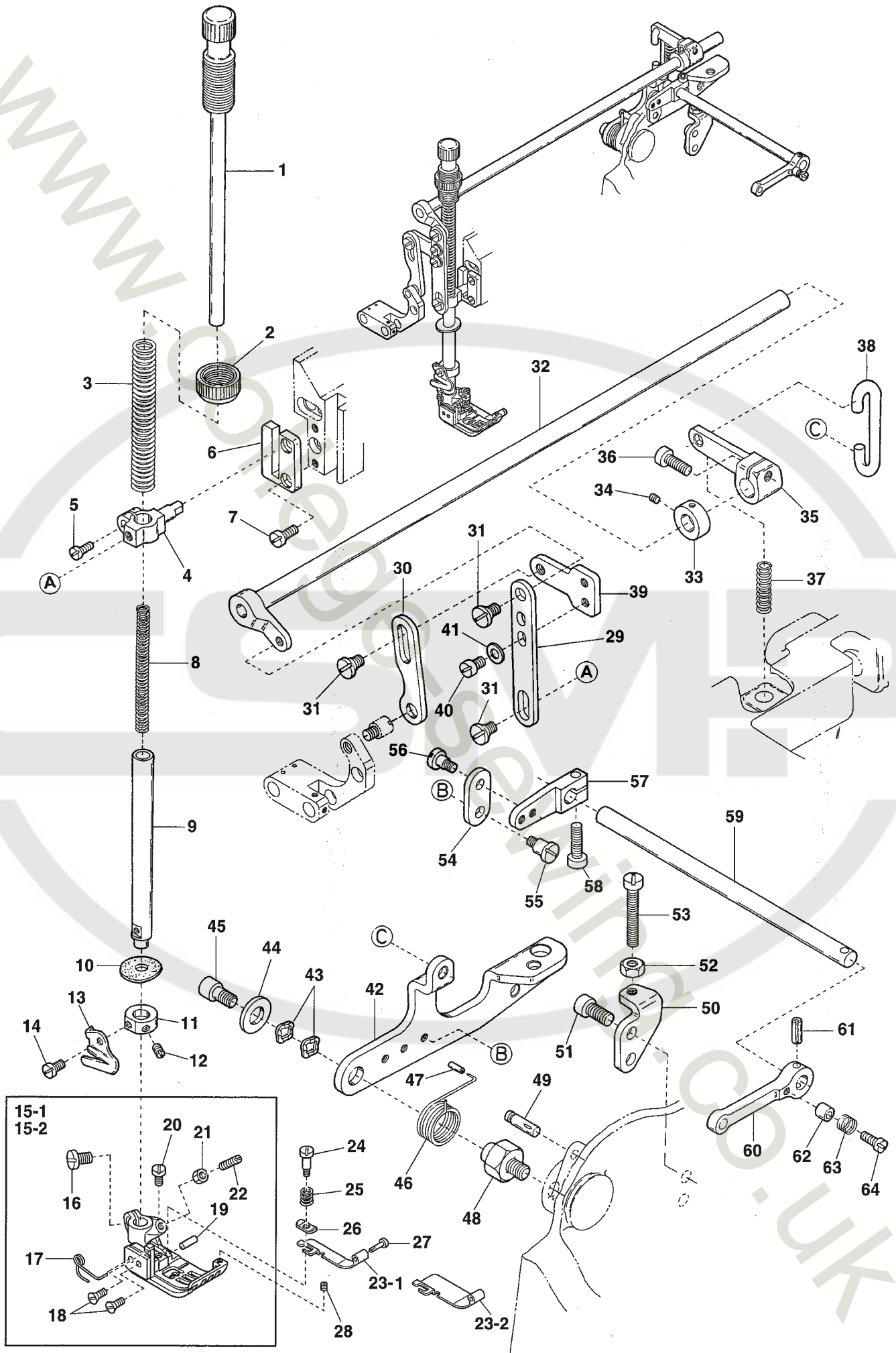


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|---------------------------|------------|----------|
| 1 | 330017 | Seal Plug | 詰栓 | 1 |
| 2 | 3500078 | Needle Bar | 針棒 | 1 |
| 3 | 3200111 | Needle Bar Bracket | 針棒抱キ | 1 |
| 4 | 110035 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 5-1 | 0093352 | Needle Clamp(40) | 針止メ | 1 |
| 5-2 | 0093357 | Needle Clamp(56) | 針止メ | 1 |
| 6 | ----- | Needle(UY × 128 GAS) | 針 | 3 |
| 7 | 0093365 | Top Cover Thread Eyelet | 飾り糸道 | 1 |
| 8 | 001900 | Screw(1/8-44 × 2.4) | 止ネジ | 4 |
| 9 | 3508160 | Stitch Plate | 針板 | 1 |
| 10 | 009142 | Screw(9/64-40 × 4.8) | 止ネジ | 2 |
| 11 | 3500615 | Counterweight | バランスウエイト | 1 |
| 12 | 110011 | Screw(M5-0.8 × 10) | 止ネジ | 1 |
| 13 | 160029 | Screw(M8-1.25 × 8) | 止ネジ | 2 |
| 14 | 3500091 | Connecting Rod, C. Set | 針棒ロッド(組) | 1 |
| 15 | 3200112 | Connecting Rod | 針棒ロッド | 1 |
| 16 | 0093212 | Roller Bearing | ニードルベアリング | 1 |
| 17 | 3500617 | Eccentric Pin Plate0 | エキセンピンプレート | 1 |
| 18 | 130002 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 19 | 3500616 | Eccentric Pin | 針棒エキセンピン | 1 |
| 20 | 000309 | Felt(2.5 × 3 × 30mm) | フェルト | 1 |
| 21 | 330000 | Seal Plug | 詰栓 | 1 |
| 22 | 3240015 | Needle Bar Guide, C. Set | 針棒案内(組) | 1 |
| 23 | 3240016 | Needle Bar Guide | 針棒案内 | 1 |
| 24 | 0093186 | Slide Block | 針棒案内駒 | 1 |
| 25 | 009750 | Screw(M4-0.7 × 20) | 止ネジ | 2 |
| 26 | 3100338 | Sponge | 給油スポンジ | 1 |
| 27-1 | 3508181 | Stitch Plate Tongue(40S1) | 針板爪 | 1 |
| 27-2 | 3508183 | Stitch Plate Tongue(56S1) | 針板爪 | 1 |
| 28 | 004182 | Screw(3/32-56 × 2) | 止ネジ | 1 |
| 29 | 110059 | Screw(M3.5-0.6 × 7) | 止ネジ | 1 |

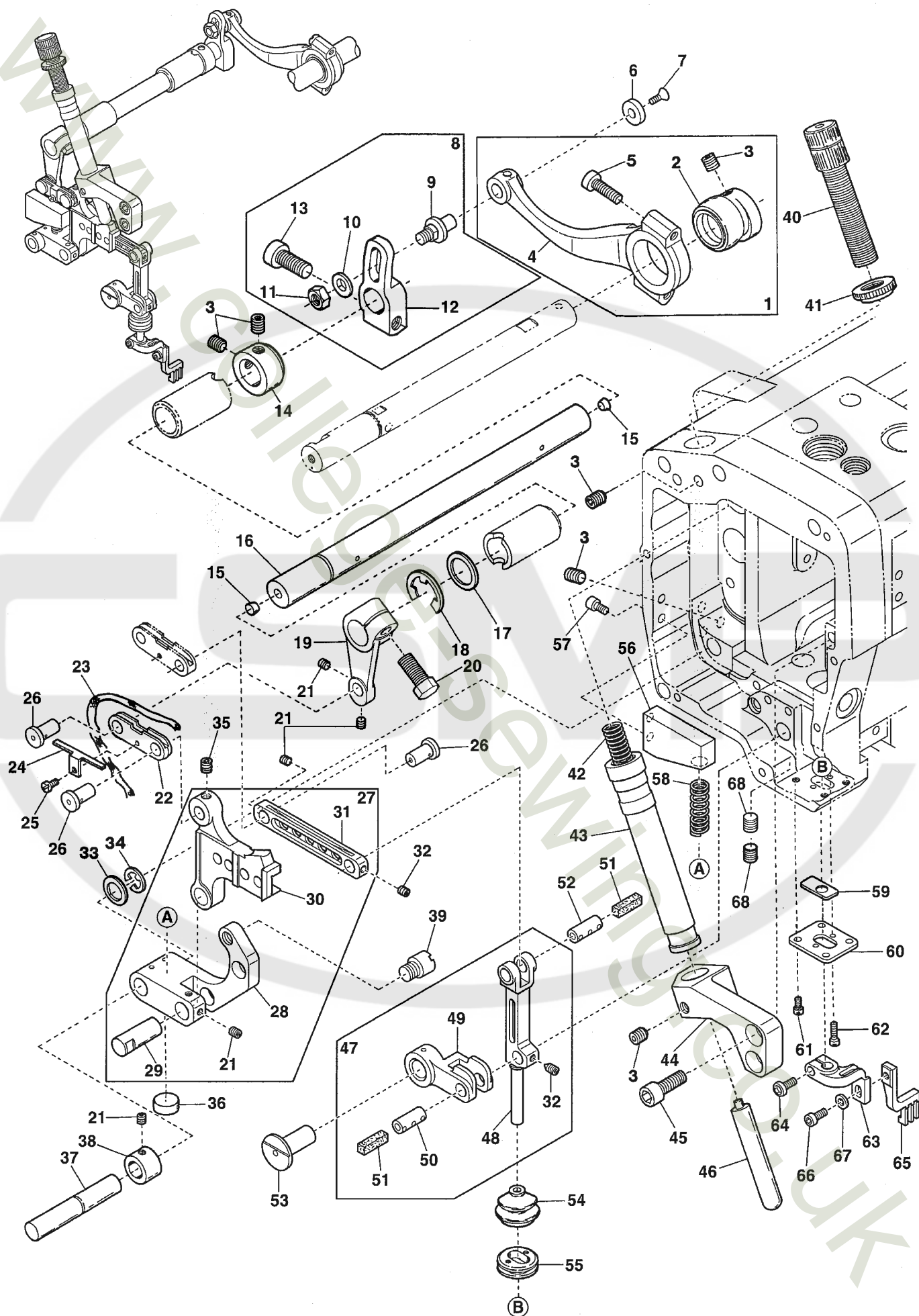


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------|--------------|----------|
| 1 | 0077270 | Presser Spring Regulator | 押工調節ネジ | 1 |
| 2 | 000445 | Lock Nut | ロックナット | 1 |
| 3 | 0065372 | Presser Bar Spring(Outer) | 押工棒バネ(太) | 1 |
| 4 | 3160163 | Presser Bar Connecting Bracket | 押工棒抱キ | 1 |
| 5 | 110035 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 6 | 3240026 | Presser Bar Guide | 押工棒案内 | 1 |
| 7 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 2 |
| 8 | 0060142 | Presser Bar Spring(Inner) | 押工棒バネ(細) | 1 |
| 9 | 3100110 | Presser Bar | 押工棒 | 1 |
| 10 | 0093611 | Oil Protector Ring | 油切りリング | 1 |
| 11 | 3100310 | Collar(9 × 17 × 7mm) | カラー | 1 |
| 12 | 150001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 13 | 0020271 | Thread Chain Cutting Knife | チェーンカッター | 1 |
| 14 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 1 |
| 15-1 | 3517001 | Presser Foot, C. Set (40) | 押工(組) | 1 |
| 15-2 | 3517003 | Presser Foot, C. Set (56) | 押工(組) | 1 |
| 16 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 1 |
| 17 | 3107303 | Presser Foot Spring(Left) | 小押工バネ(左) | 1 |
| 18 | 130016 | Screw(M2.5-0.45 × 6) | 止ネジ | 2 |
| 19 | 3247022 | Presser Foot Hinge Pin(56) | 押工ヒンジピン | 1 |
| 20 | 110084 | Screw(M3.5-0.5 × 4.2) | 止ネジ | 1 |
| 21 | 000327 | Lock Nut | ロックナット | 1 |
| 22 | 003302 | Adjusting Screw(1/8-44 × 11) | 調節ネジ | 1 |
| 23-1 | 3517038 | Fabric Presser (width 19mm) | 布押工 | 1 |
| 23-2 | 3517039 | Fabric Presser (width 25.4mm) | 布押工 | 1 |
| 24 | 170058 | Screw(M2-0.4 × 2.5) | 止ネジ | 1 |
| 25 | 3517031 | Fabric Presser Spring | 布押工バネ | 1 |
| 26 | 2150112 | Spring Holder | バネ受ケ | 1 |
| 27 | 3517032 | Fabric Presser Shaft | 布押工軸 | 1 |
| 28 | 160033 | Screw(M2.5-0.45 × 3) | 止ネジ | 1 |
| 29 | 3160090 | Presser Bar Lifter Link | 押工釣り | 1 |
| 30 | 3510063 | Guide Lifter Link | 上送り台ガイド釣り | 1 |
| 31 | 170041 | Screw(M5-0.8 × 3.5) | 止ネジ | 3 |
| 32 | 3500300 | Lifter Shaft | 押工揚げ軸 | 1 |
| 33 | 2100267 | Collar(10 × 17 × 8mm) | カラー | 1 |
| 34 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 35 | 3500293 | Lifter Shaft Lever | 押工揚げ軸レバー | 1 |
| 36 | 005650 | Screw(M5-0.8 × 14) | 止ネジ | 1 |
| 37 | 0068181 | Spring | バネ | 1 |
| 38 | 3500294 | Lever Link | レバーリンク | 1 |
| 39 | 3160091 | Guide Lifter Link(Upper) | 上送り台ガイド吊り(上) | 1 |
| 40 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |

Ref. No. 41 to 64 See the following page.

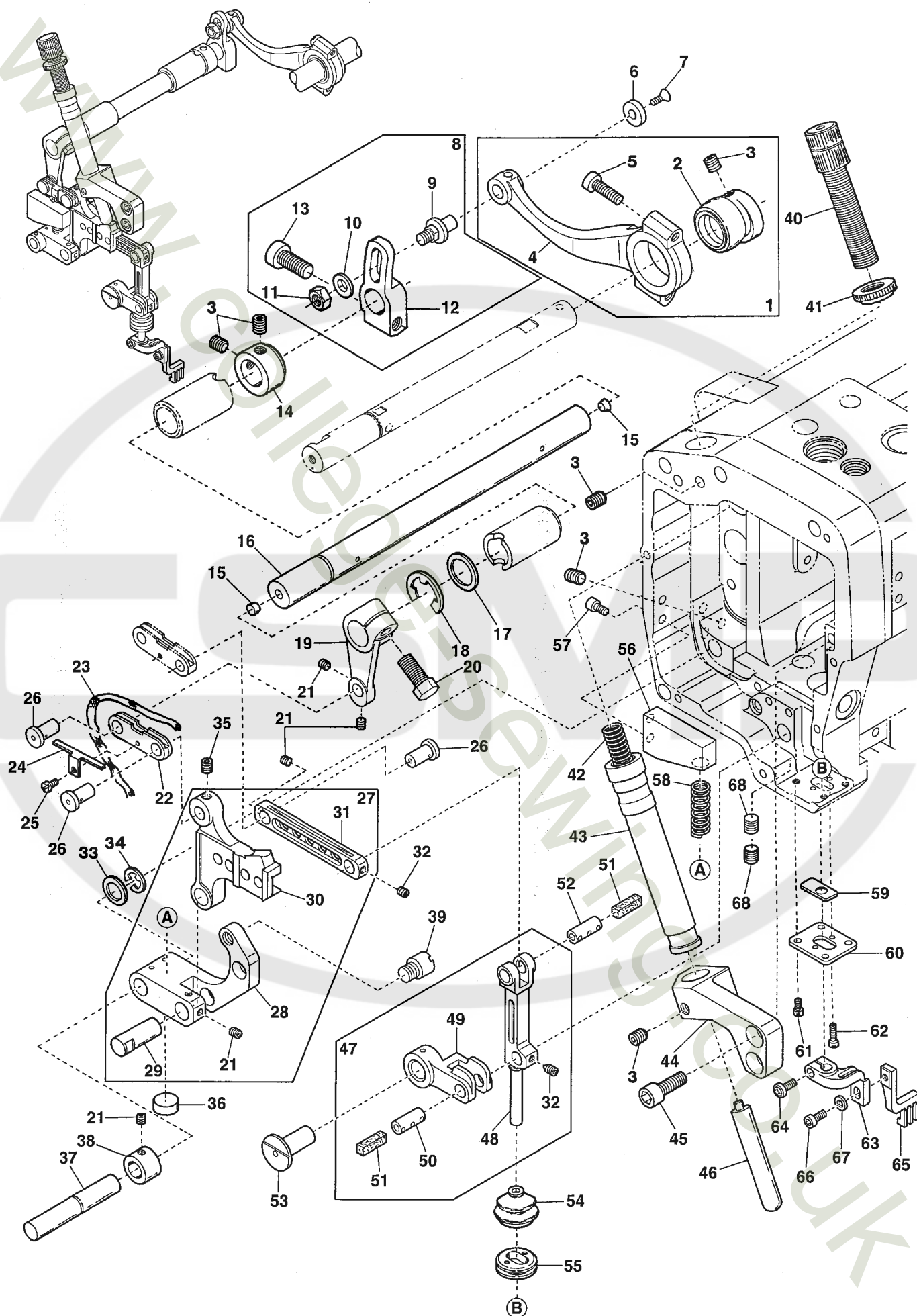


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------------|-------------|----------|
| 41 | 000538 | Washer | ワッシャ | 2 |
| 42 | 3500291 | Lifter Lever | 押工揚ゲレバー | 1 |
| 43 | 000487 | Wave Washer | 波形ワッシャ | 2 |
| 44 | 300005 | Washer | ワッシャ | 1 |
| 45 | 120010 | Screw(M6-1 × 10) | 止ネジ | 1 |
| 46 | 2110361 | Spring | バネ | 1 |
| 47 | 3500305 | Cap | キャップ | 1 |
| 48 | 2100194 | Lifter Lever Holder | 押工揚ゲレバー台 | 1 |
| 49 | 340003 | Knock Pin(Φ 5 × 20mm) | ノックピン | 1 |
| 50 | 3500295 | Lifter Lever Stopper | 押工揚ゲレバーストッパ | 1 |
| 51 | 120006 | Screw(M6-1 × 12) | 止ネジ | 2 |
| 52 | 000206 | Lock Nut | ロックナット | 1 |
| 53 | 110021 | Screw(M5-0.8 × 18) | 止ネジ | 1 |
| 54 | 3500299 | Tension Release Lever Connector | 糸緩メ腕連結板 | 1 |
| 55 | 170038 | Screw(M4-0.7 × 5) | 止ネジ | 1 |
| 56 | 170009 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 57 | 3100533 | Tension Release Lever | 糸緩メ腕 | 1 |
| 58 | 120001 | Screw(M4-0.7 × 14) | 止ネジ | 1 |
| 59 | 3500292 | Tension Release Shaft | 糸緩メ軸 | 1 |
| 60 | 0063515 | Thread Pull-off Lever | 糸緩メレバー | 1 |
| 61 | 000690 | Spring Pin(4 × 16mm) | スプリングピン | 1 |
| 62 | 0094390 | Tension Release Adjusting Eccentric | 糸緩メ板調節コロ | 1 |
| 63 | 0095334 | Swing-proof Spring | 防振バネ | 1 |
| 64 | 001170 | Screw(9/64-40 × 12) | 止ネジ | 1 |

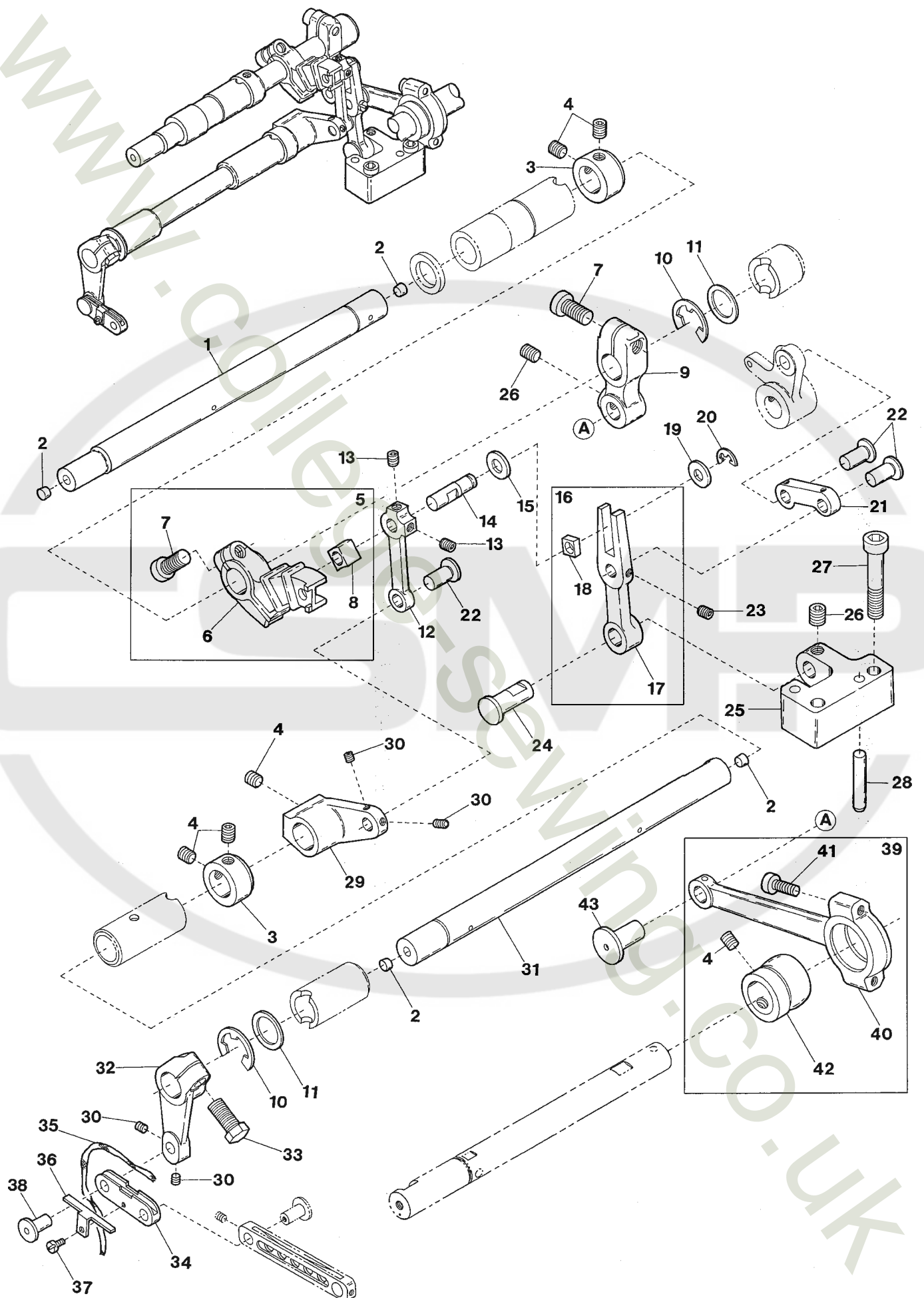


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--|-------------|----------|
| 1 | 3510017 | Vertical Motion Connecting Rod, C. Set | 上下ロッド(組) | 1 |
| 2 | 3160034 | Vertical Motion Eccentric | 上下エキセン | 1 |
| 3 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 6 |
| 4 | 3510018 | Vertical Motion Connecting Rod | 上下ロッド | 1 |
| 5 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 6 | 3510029 | Connecting Rod Pin Plate | ロッドピンプレート | 1 |
| 7 | 130002 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 8 | 3510027 | Vertical Motion Adjusting Arm, C. Set | 上下調節腕(組) | 1 |
| 9 | 3510028 | Connecting Rod Pin | 上下ロッドピン | 1 |
| 10 | 300000 | Washer | ワッシャ | 1 |
| 11 | 000206 | Nut | ナット | 1 |
| 12 | 3160036 | Vertical Motion Adjusting Arm | 上下調節腕 | 1 |
| 13 | 120013 | Screw(M6-1 × 15) | 止ネジ | 1 |
| 14 | 2100137 | Collar(12 × 20 × 10mm) | カラー | 1 |
| 15 | 000740 | Seal Plug | 詰栓 | 2 |
| 16 | 3160037 | Vertical Motion Shaft | 上送り上下軸 | 1 |
| 17 | 3160039 | Thrust Plate | スラストプレート | 1 |
| 18 | 3160038 | Retaining Ring | ストップリング | 1 |
| 19 | 3510038 | Vertical Motion Rocking Arm | 上送り上下振り腕 | 1 |
| 20 | 140004 | Screw(M6-1 × 16) | 止ネジ | 1 |
| 21 | 160000 | Screw(M3-0.5 × 3) | 止ネジ | 6 |
| 22 | 3510039 | Rocking Arm Link | 振り腕リンク | 1 |
| 23 | 310068 | Oil Wick(No.2-120mm) | 油芯 | 1 |
| 24 | 3160098 | Oil Wick Presser | 油芯押エ | 1 |
| 25 | 110023 | Screw(M2-0.4 × 3.5) | 止ネジ | 1 |
| 26 | 3510037 | Link Pin | リンクピン | 3 |
| 27 | 3510020 | Top Feed Dog Bar Guide, C. Set | 上送り台ガイド(組) | 1 |
| 28 | 3510021 | Top Feed Dog Bar Guide Arm | 上送り台ガイド腕 | 1 |
| 29 | 2100288 | Guide Arm Pin | ガイド腕ピン | 1 |
| 30 | 3510022 | Top Feed Dog Bar Guide | 上送り台ガイド | 1 |
| 31 | 3510024 | Top Feed Dog Bar | 上送り台 | 1 |
| 32 | 160006 | Screw(M3-0.5 × 6) | 止ネジ | 2 |
| 33 | 3160104 | Thrust Plate | スラストプレート | 1 |
| 34 | 0068202 | Retaining Ring | ストップリング | 1 |
| 35 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 36 | 3160092 | Guide Stop | 上送り台ガイドストップ | 1 |
| 37 | 3160103 | Guide Arm Shaft | ガイド腕軸 | 1 |
| 38 | 3200086 | Collar(8 × 13 × 6mm) | カラー | 1 |
| 39 | 180033 | Screw(M6-1 × 5) | 止ネジ | 1 |
| 40 | 004272 | Adjusting Screw(M10-0.75 × 44) | 調節ネジ | 1 |

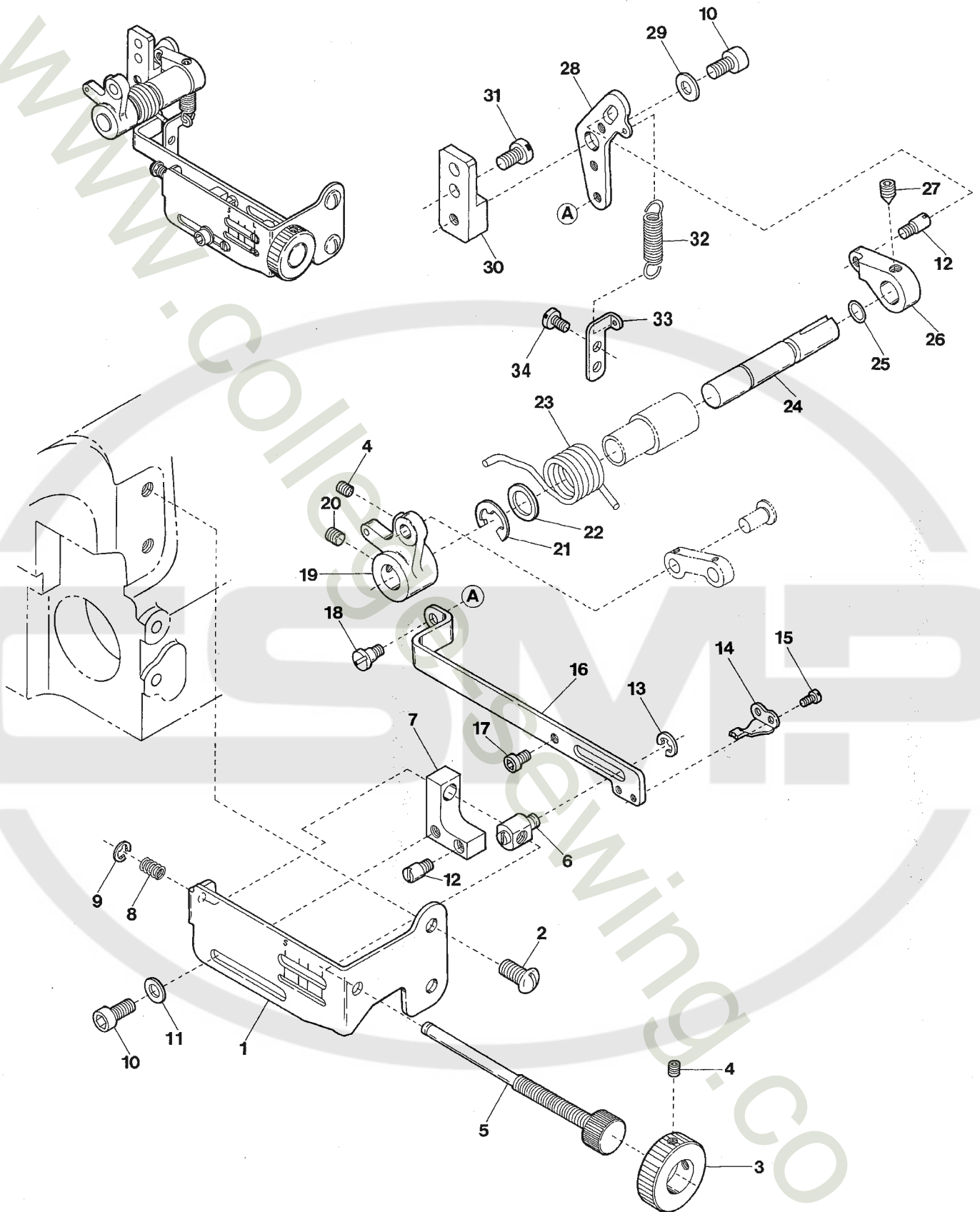
Ref. No. 41 to 68 See the following page.



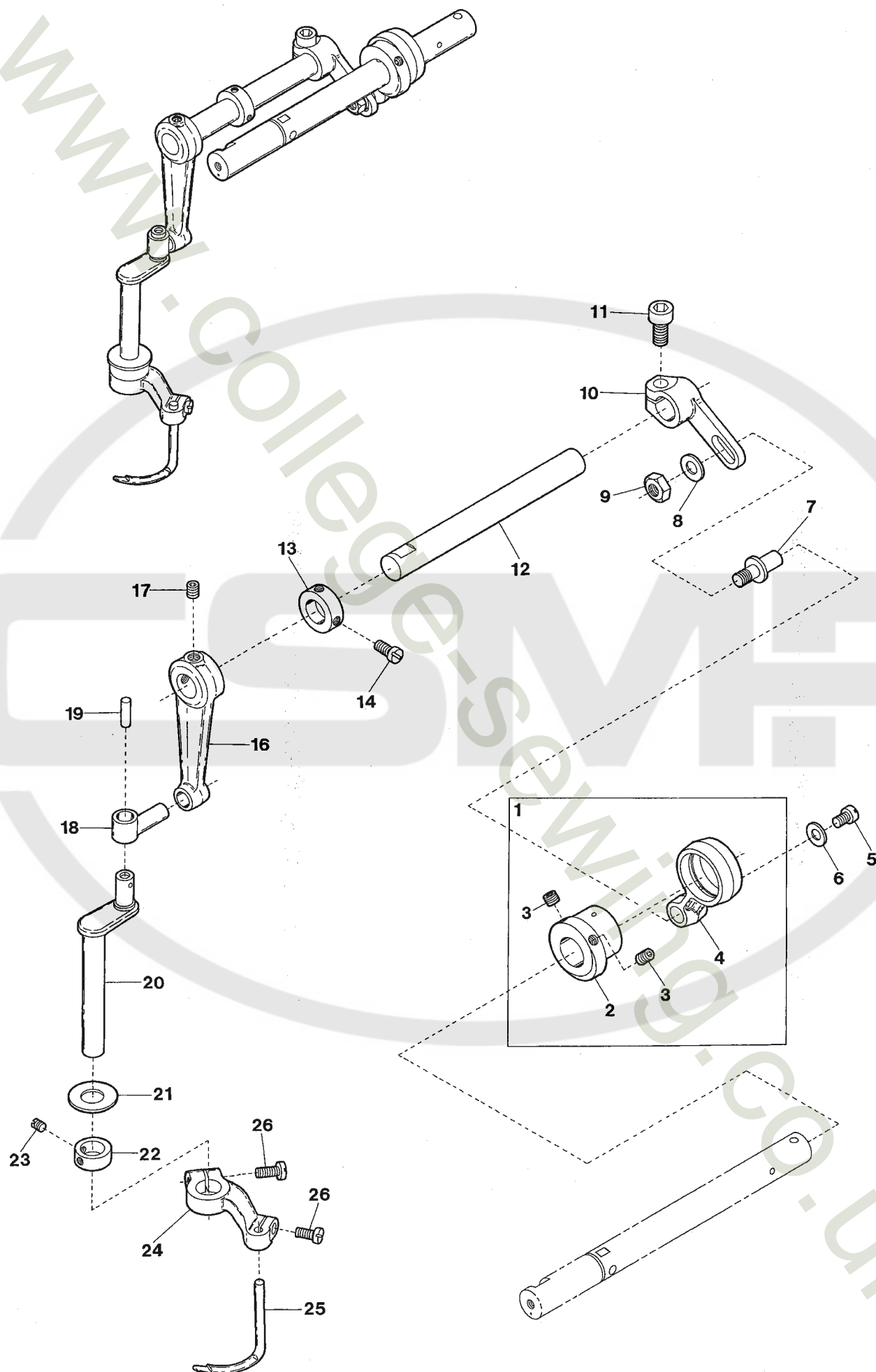
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|---------------------------------|-----------|----------|
| 41 | 100007 | Lock Nut | ロックナット | 2 |
| 42 | 3510062 | Top Feed Dog Press Spring | 上送り押エバネ | 1 |
| 43 | 3510059 | Top Feed Dog Bar Bushing | 上送り棒ブッシュ | 1 |
| 44 | 3510060 | Top Feed Dog Bar Bushing Holder | 上送り棒ブッシュ台 | 1 |
| 45 | 005650 | Screw(M5-0.8 × 14) | 止ネジ | 2 |
| 46 | 3160124 | Top Feed Dog Presser Bar | 上送り台押エ棒 | 1 |
| 47 | 3510030 | Top Feed Dog Bar, C. Set | 上送り棒(組) | 1 |
| 48 | 3510031 | Top Feed Dog Bar | 上送り棒 | 1 |
| 49 | 3510032 | Top Feed Dog Bar Link | 上送り棒リンク | 1 |
| 50 | 3510034 | Top Feed Dog Bar Link Pin | 上送り棒リンクピン | 1 |
| 51 | 000278 | Oil Wick(2.5 × 2.5 × 18mm) | 油芯 | 2 |
| 52 | 2100176 | Top Feed Dog Bar Pin | 上送り棒ピン | 1 |
| 53 | 3510033 | Top Feed Dog Link Pin | 上送りリンクピン | 1 |
| 54 | 3160120 | Oil Leakage Proof Cover | 防油カバー | 1 |
| 55 | 3160114 | Cover Support | 防油カバーサポート | 1 |
| 56 | 3510040 | Spring Holder | バネ受け台 | 1 |
| 57 | 009747 | Screw(M4-0.7 × 10) | 止ネジ | 2 |
| 58 | 3510041 | Auxiliary Top Feed Dog Spring | 上送り補助バネ | 1 |
| 59 | 3160116 | Top Feed Dog Bar Seal | 上送り棒シール | 1 |
| 60 | 3510057 | Seal Support | シールサポート | 1 |
| 61 | 110002 | Screw(M2-0.4 × 5) | 止ネジ | 4 |
| 62 | 110115 | Screw(M2-0.4 × 8.5) | 止ネジ | 2 |
| 63 | 3510035 | Top Feed Dog Holder | 上送り取付台 | 1 |
| 64 | 190077 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 65 | 3519010 | Top Feed Dog | 上送り | 1 |
| 66 | 009779 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 67 | 000014 | Washer | ワッシャー | 1 |
| 68 | 160007 | Screw(M6-1 × 6) | 止ネジ | 2 |



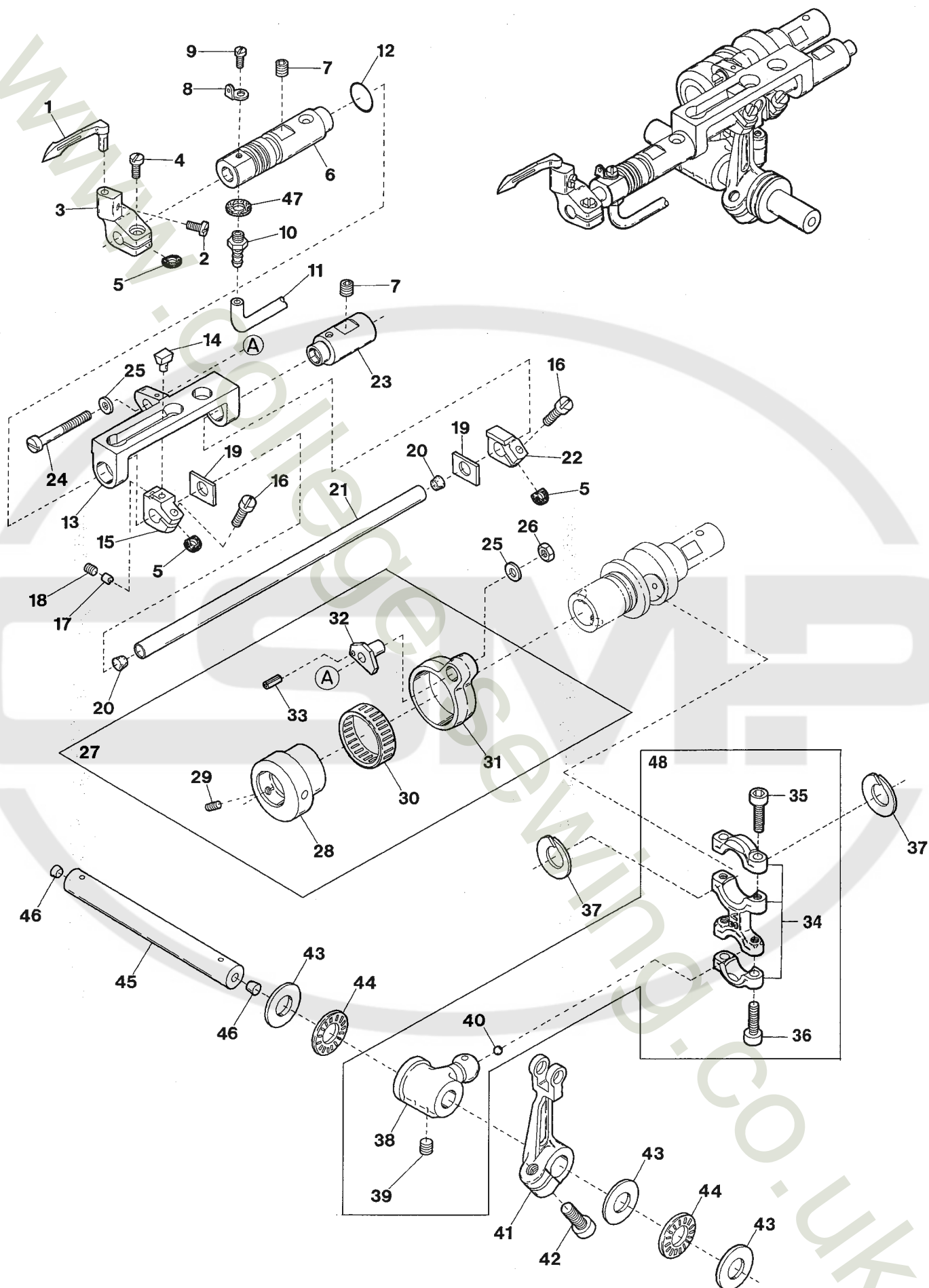
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------|-------------|----------|
| 1 | 3160173 | Top Feed Rocker Drive Shaft | 上送り前後駆動軸 | 1 |
| 2 | 000740 | Seal Plug | 詰栓 | 4 |
| 3 | 2100137 | Collar(12 × 20 × 10mm) | カラー | 2 |
| 4 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 8 |
| 5 | 3160056 | Top Feed Arm, Complete Set | 上送り調節腕(組) | 1 |
| 6 | 3160057 | Top Feed Regulator Arm | 上送り調節腕 | 1 |
| 7 | 120013 | Screw(M6-1 × 15) | 止ネジ | 2 |
| 8 | 3160058 | Slider | スライダ | 1 |
| 9 | 3160051 | Rocker Shaft Lever | 上送り前後軸腕 | 1 |
| 10 | 3160038 | Retaining Ring | ストップリング | 2 |
| 11 | 3160039 | Thrust Plate | スラストプレート | 2 |
| 12 | 3160064 | Top Feed Rocker Arm Link | 前後送り腕リンク | 1 |
| 13 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 14 | 2120082 | Slider Pin | スライダピン | 1 |
| 15 | 0026413 | Spacer | スペーサ | 1 |
| 16 | 3160061 | Slider Lever, C. Set | スライダレバー(組) | 1 |
| 17 | 3160062 | Slider Lever | スライダレバー | 1 |
| 18 | 0026099 | Slider Lever Block | 角駒 | 1 |
| 19 | 2120083 | Spacer | スペーサ | 1 |
| 20 | 0033024 | Retaining Ring | ストップリング | 1 |
| 21 | 3160063 | Slider Link | スライダリンク | 1 |
| 22 | 0026081 | Link Pin | リンクピン | 3 |
| 23 | 160030 | Screw(M3.5-0.6 × 3) | 止ネジ | 1 |
| 24 | 3160071 | Slider Lever Pin | スライダレバーピン | 1 |
| 25 | 3160070 | Slider Lever Holder | スライダレバー台 | 1 |
| 26 | 160007 | Screw(M6-1 × 6) | 止ネジ | 2 |
| 27 | 009977 | Screw(M6-1 × 25) | 止ネジ | 2 |
| 28 | 3100207 | Pin(5 × 12mm) | ピン | 2 |
| 29 | 3160065 | Top Feed Rocker Arm(Right) | 上送り前後腕(右) | 1 |
| 30 | 160000 | Screw(M3-0.5 × 3) | 止ネジ | 4 |
| 31 | 3160066 | Top Feed Rocker Shaft | 上送り前後軸 | 1 |
| 32 | 3510023 | Top Feed Rocking Arm | 上送り前後振り腕 | 1 |
| 33 | 140004 | Screw(M6-1 × 16) | 止ネジ | 1 |
| 34 | 3510039 | Rocking Arm Link | 振り腕リンク | 1 |
| 35 | 310068 | Oil Wick(No.2-120mm) | 油芯 | 1 |
| 36 | 3160098 | Oil Wick Presser | 油芯押エ | 1 |
| 37 | 110023 | Screw(M2-0.4 × 3.5) | 止ネジ | 1 |
| 38 | 3510037 | Link Pin | リンクピン | 1 |
| 39 | 3160049 | Driving Connecting Rod, C. Set | 上送り前後ロッド(組) | 1 |
| 40 | 3160050 | Driving Connecting Rod | 上送り前後ロッド | 1 |
| 41 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 42 | 3160054 | Top Feed Eccentric | 送りエキセン | 1 |
| 43 | 3160052 | Top Feed Dog Link Pin | 上送りリンクピン | 1 |



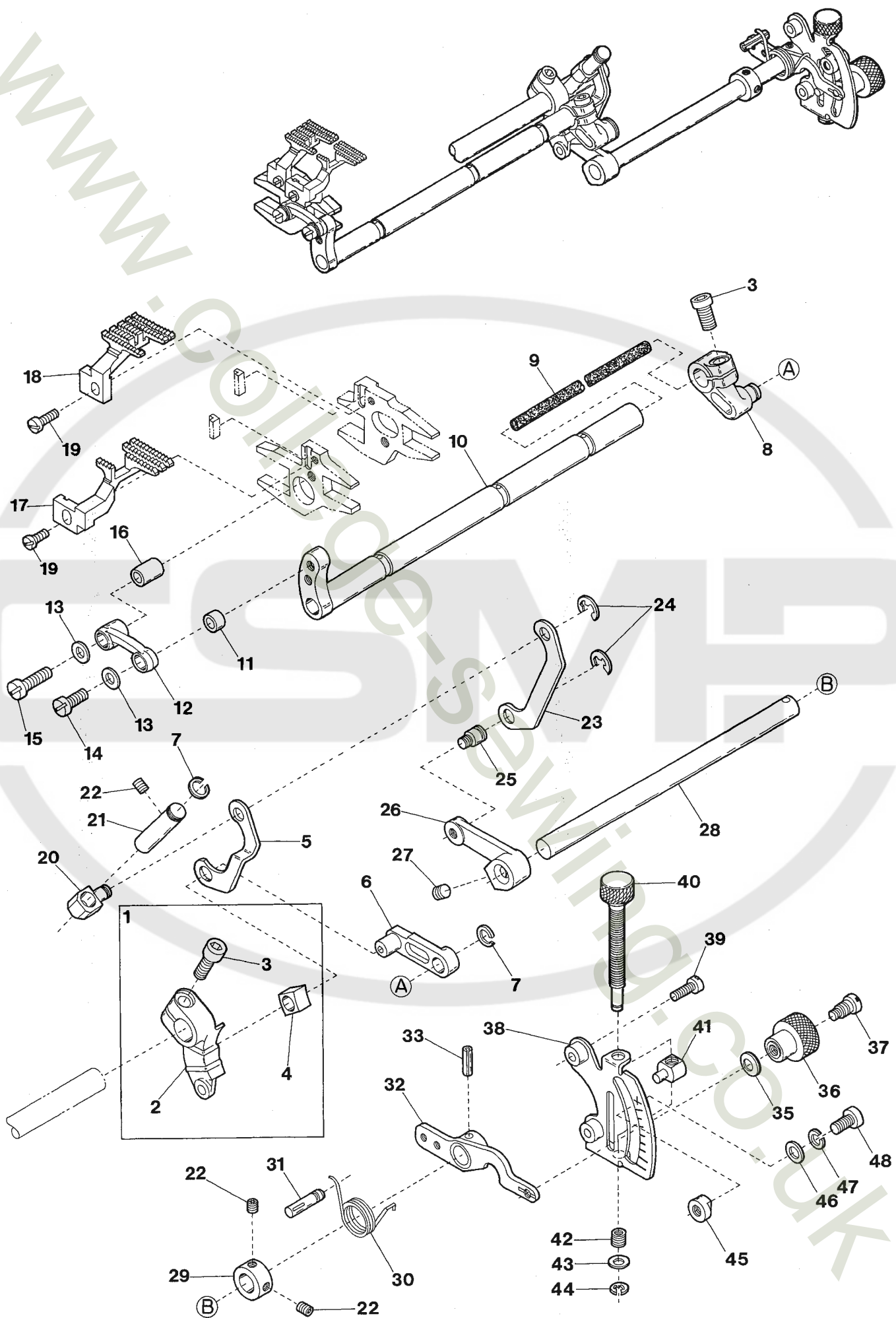
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|------------------------------|-------------|----------|
| 1 | 3160085 | Differential Feed Graduation | 上送り目盛板 | 1 |
| 2 | 009784 | Screw(M6-1 × 10) | 止ネジ | 2 |
| 3 | 3160086 | Adjusting Knob | 調節ツマミ | 1 |
| 4 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 3 |
| 5 | 3240091 | Adjusting Screw | 調節ネジ | 1 |
| 6 | 3240087 | Adjusting Pin | 調節ピン | 1 |
| 7 | 3160088 | Stop Block | ストップブロック | 1 |
| 8 | 2100259 | Adjusting Spring | 調節バネ | 1 |
| 9 | 0034293 | Retaining Ring | ストップリング | 1 |
| 10 | 009751 | Screw(M5-0.8 × 10) | 止ネジ | 2 |
| 11 | 000669 | Washer | ワッシャ | 1 |
| 12 | 180012 | Screw(M4-0.7 × 3) | ピンネジ | 2 |
| 13 | 0077179 | Retaining Ring | ストップリング | 1 |
| 14 | 3240086 | Differential Feed Pointer | 上送り量指針 | 1 |
| 15 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 2 |
| 16 | 3160084 | Adjusting Outer Link | 上送り前後外リンク | 1 |
| 17 | 006202 | Screw(M4-0.7 × 6) | 止ネジ | 1 |
| 18 | 170010 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 19 | 3160073 | Slider Link Lever | スライダリンクレバー | 1 |
| 20 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 2 |
| 21 | 0095027 | Retaining Ring | ストップリング | 1 |
| 22 | 3160077 | Thrust Plate | スラストプレート | 1 |
| 23 | 3160074 | Adjusting Lever Spring | レバーバネ | 1 |
| 24 | 3160076 | Adjusting Shaft | 前後調節軸 | 1 |
| 25 | 0020538 | O-ring(P7) | Oリング | 1 |
| 26 | 3160080 | Top Feed Dog Adjusting Lever | 上送り前後レバー | 1 |
| 27 | 160021 | Screw(M5-0.8 × 6) | 止ネジ | 1 |
| 28 | 3160082 | Adjusting Lever Hinge | 上送り前後レバーヒンジ | 1 |
| 29 | 000426 | Washer | ワッシャ | 1 |
| 30 | 3160081 | Hinge Holder | ヒンジ台 | 1 |
| 31 | 110011 | Screw(M5-0.8 × 10) | 止ネジ | 2 |
| 32 | 0085710 | Spring | バネ | 1 |
| 33 | 3510055 | Spring Latch | バネ掛け | 1 |
| 34 | 110094 | Screw(M4-0.7 × 6) | 止ネジ | 2 |



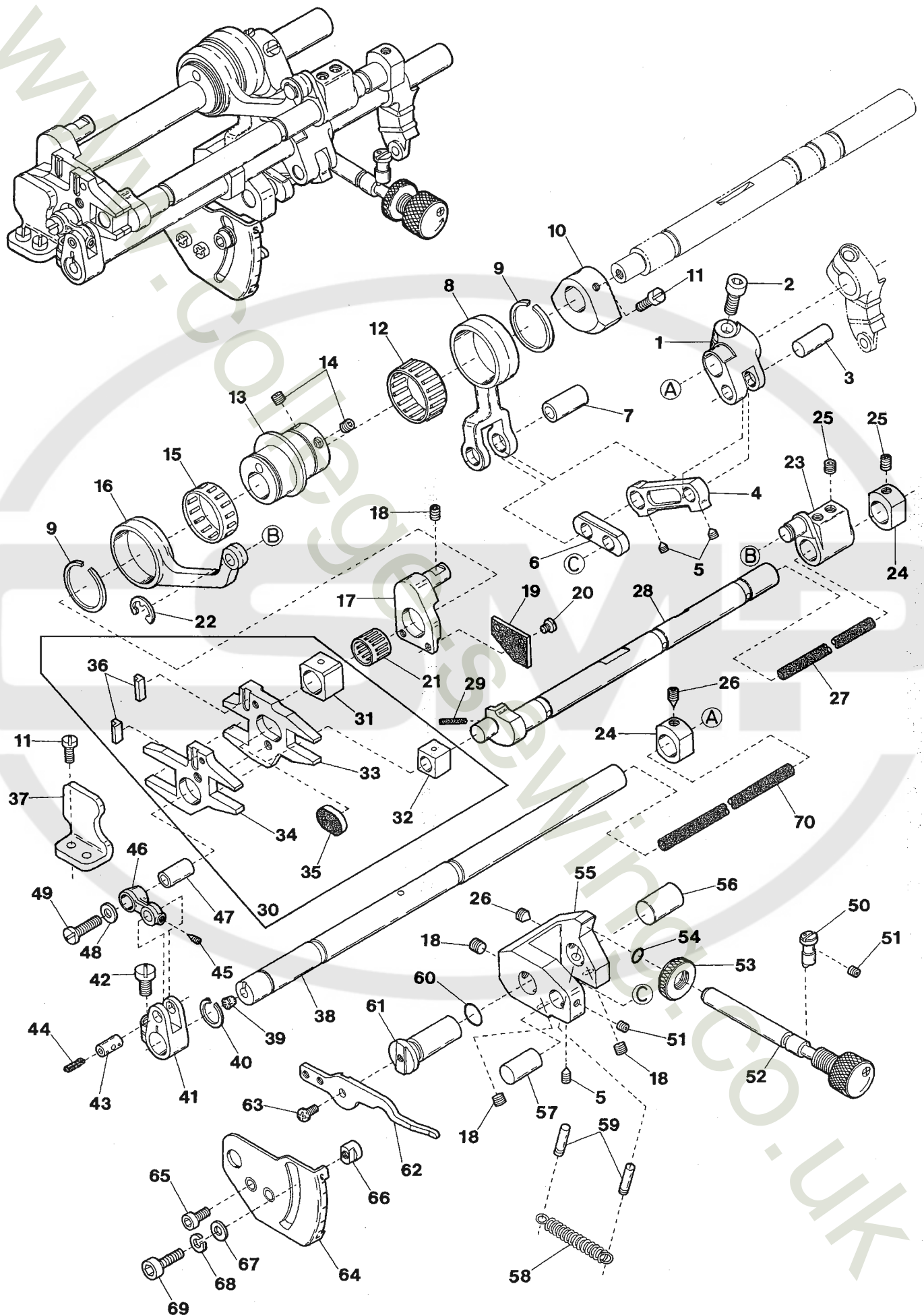
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------|-----------|----------|
| 1 | 3500081 | Spreader Eccentric, C. Set | 飾リエキセン(組) | 1 |
| 2 | 3500082 | Spreader Eccentric | 飾リエキセン | 1 |
| 3 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 2 |
| 4 | 3500084 | Spreader Connecting Rod | 飾リロッド | 1 |
| 5 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 6 | 300006 | Washer | ワッシャ | 1 |
| 7 | 3100309 | Adjusting Lever Pin | 調節レバーピン | 1 |
| 8 | 000528 | Washer | ワッシャ | 1 |
| 9 | 100003 | Nut(M6-1.0) | ナット | 1 |
| 10 | 3500086 | Spreader Adjusting Lever | 飾リ調節レバー | 1 |
| 11 | 120013 | Screw(M6-1 × 15) | 止ネジ | 1 |
| 12 | 3160138 | Driving Shaft | ルーパ軸 | 1 |
| 13 | 0032646 | Collar(12 × 20 × 8mm) | カラー | 1 |
| 14 | 009604 | Screw(11/64-40 × 5.5) | 止ネジ | 2 |
| 15 | | | | |
| 16 | 3100305 | Rocking Arm | ルーパ振り腕 | 1 |
| 17 | 160007 | Screw(M6-1 × 6) | 止ネジ | 2 |
| 18 | 0063051 | Rocking Pin | ルーパ振りピン | 1 |
| 19 | 310094 | Oil Wick(φ 3.3 × 15mm) | 油芯 | 1 |
| 20 | 0063053 | Spreader Bar | ルーパ棒 | 1 |
| 21 | 0063056 | Bushing Ring | ブッシュリング | 1 |
| 22 | 0063057 | Collar(10 × 18 × 7mm) | カラー | 1 |
| 23 | 009526 | Screw(9/64-40 × 4.4) | 止ネジ | 2 |
| 24 | 3100307 | Spreader Holder | 飾り糸ルーパ台 | 1 |
| 25 | 3509320 | Spreader | 飾り糸ルーパ | 1 |
| 26 | 110031 | Screw(M4-0.7 × 12) | 止ネジ | 2 |



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------------|-------------|----------|
| 1 | 3109300 | Looper(56) | ルーパ | 1 |
| 2 | 110120 | Screw(M3.5-0.6 × 5) | 止ネジ | 1 |
| 3 | 3100555 | Looper Holder | ルーパ台 | 1 |
| 4 | 110039 | Screw(M3.5-0.6 × 10) | 止ネジ | 1 |
| 5 | 300500 | Spacer(Fiber) | スペーサ(ファイバ) | 3 |
| 6 | 3500175 | Looper Bar Bushing(Left) | ルーパ棒ブッシュ(左) | 1 |
| 7 | 160024 | Screw(M6-1 × 8) | 止ネジ | 2 |
| 8 | 3500274 | Looper Thread Eyelet(Left) | ルーパ糸道(左) | 1 |
| 9 | 110101 | Screw(M3-0.5 × 3) | 止ネジ | 1 |
| 10 | 0010017 | Bamboo Joint | バンブ継手 | 1 |
| 11 | 3500426 | Oil Tube(3 × 5 × 110mm) | オイルチューブ | 1 |
| 12 | 3100205 | O-ring(P12) | Oリング | 1 |
| 13 | 3500179 | Looper Bar Guide | ルーパ棒ガイド | 1 |
| 14 | 3100157 | Slider | スライダ | 1 |
| 15 | 3100158 | Slider Holder | スライダ取付台 | 1 |
| 16 | 110005 | Screw(M3.5-0.6 × 12) | 止ネジ | 2 |
| 17 | 3100159 | Slider Presser | スライダ押し | 1 |
| 18 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 19 | 3500180 | Thrust Washer | スラストワッシャ | 2 |
| 20 | 330016 | Seal Plug | 詰栓 | 2 |
| 21 | 3500177 | Looper Bar | ルーパ棒 | 1 |
| 22 | 3500178 | Slide Block | スライドブロック | 1 |
| 23 | 3500176 | Looper Bar Bushing(Right) | ルーパ棒ブッシュ(右) | 1 |
| 24 | 110019 | Screw(M5-0.8 × 3.5) | 止ネジ | 1 |
| 25 | 300000 | Washer | ワッシャ | 2 |
| 26 | 100002 | Nut | ナット | 1 |
| 27 | 3500458 | Looper Rocker Connecting Rod, C. Set | ルーパ前後ロッド(組) | 1 |
| 28 | 3500459 | Looper Rocker Regulating Eccentric | ルーパ前後エキセン | 1 |
| 29 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 1 |
| 30 | 0065389 | Roller Bearing | ニードルベアリング | 1 |
| 31 | 3100149 | Looper Rocker Connecting Rod | ルーパ前後ロッド | 1 |
| 32 | 3100151 | Looper Rocker Adjusting Pin | ルーパ前後調節ピン | 1 |
| 33 | 340001 | Spring Pin(φ 1.5 × 4mm) | スプリングピン | 1 |
| 34 | 3500460 | Looper Connecting Rod | ルーパロッド | 1 |
| 35 | 110043 | Screw(M4-0.7 × 14) | 止ネジ | 2 |
| 36 | 120049 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 37 | 2110191 | Connecting Rod Swing-proof | 振れ止め | 2 |
| 38 | 3100142 | Looper Driving Lever | ルーパ軸腕 | 1 |
| 39 | 160029 | Screw(M8-1.25 × 8) | 止ネジ | 2 |
| 40 | 000637 | Seal Plug | 詰栓 | 1 |
| 41 | 3500174 | Looper Rocker Arm | ルーパ振り腕 | 1 |
| 42 | 120013 | Screw(M6-1 × 15) | 止ネジ | 1 |
| 43 | 3100146 | Thrust Washer | スラストワッシャ | 3 |
| 44 | 3100145 | Thrust Roller Bearing | スラストベアリング | 2 |
| 45 | 3500172 | Looper Shaft | ルーパ軸 | 1 |
| 46 | 000740 | Seal Plug | 詰栓 | 2 |
| 47 | 000623 | Gasket | パッキン | 1 |
| 48 | 3500461 | Looper Connecting Rod, C. Set | ルーパロッド(組) | 1 |

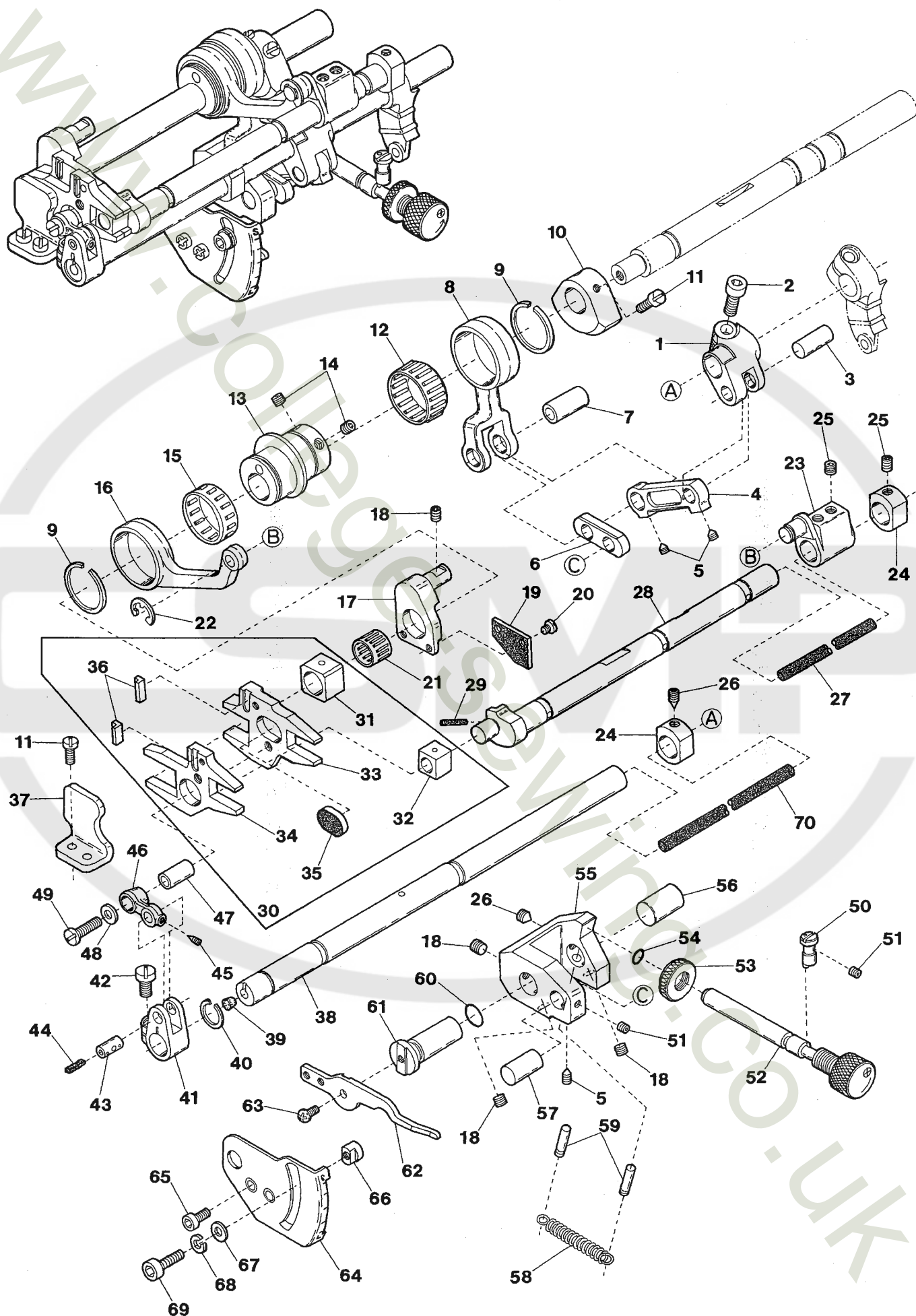


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------------|---------------|----------|
| 1 | 3500147 | Differential Feed Rocker Arm, C. Set | 前送り調節腕(組) | 1 |
| 2 | 3500148 | Differential Feed Rocker Arm | 前送り調節腕 | 1 |
| 3 | 120011 | Screw(M6-1 × 18) | 止ネジ | 2 |
| 4 | 3500149 | Differential Regulating Slider | 前送り調節スライダ | 1 |
| 5 | 3500152 | Differential Link | 差動リンク | 1 |
| 6 | 3500154 | Differential Feed Regulating Link | 前送り調節リンク | 1 |
| 7 | 3200215 | Retaining Ring | ストップリング | 2 |
| 8 | 3500146 | Differential Feed Shaft Arm | 前送り軸腕 | 1 |
| 9 | 310096 | Oil Wick(φ 5 × 130mm) | 油芯 | 1 |
| 10 | 3501818 | Differential Feed Shaft | 前送り軸 | 1 |
| 11 | 2100249 | Connection Bushing(Front) | 前送りリンクブッシュ(前) | 1 |
| 12 | 3500143 | Differential Feed Bar Connection | 前送りリンク | 1 |
| 13 | 300000 | Washer | ワッシャ | 2 |
| 14 | 110046 | Screw(M5-0.8 × 12) | 止ネジ | 1 |
| 15 | 110021 | Screw(M5-0.8 × 18) | 止ネジ | 1 |
| 16 | 3500142 | Connection Bushing(Rear) | 前送りリンクブッシュ(後) | 1 |
| 17 | 3509075 | Differential Feed Dog | 前送り | 1 |
| 18 | 3509037 | Main Feed Dog | 後送り | 1 |
| 19 | 110004 | Screw(M3.5-0.6 × 8) | 止ネジ | 2 |
| 20 | 3500151 | Linear Block | リニアブロック | 1 |
| 21 | 3500150 | Linear Guide | リニアガイド | 1 |
| 22 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 3 |
| 23 | 3500153 | Linear Link | リニアリンク | 1 |
| 24 | 0068202 | Retaining Ring | ストップリング | 2 |
| 25 | 2100253 | Linear Link Pin | リニアリンクピン | 1 |
| 26 | 3500155 | Differential Feed Lever(Left) | 差動レバー(左) | 1 |
| 27 | 160007 | Screw(M6-1 × 6) | 止ネジ | 1 |
| 28 | 3500156 | Differential Feed Lever Shaft | 差動レバー軸 | 1 |
| 29 | 2100267 | Collar(10 × 17 × 8mm) | カラー | 1 |
| 30 | 3500157 | Spring | バネ | 1 |
| 31 | 340003 | Knock Pin(φ 5 × 20mm) | ノックピン | 1 |
| 32 | 3500158 | Differential Feed Lever (Right) | 差動レバー(右) | 1 |
| 33 | 000690 | Spring Pin(φ 4 × 16mm) | スプリングピン | 1 |
| 34 | | | | |
| 35 | 000010 | Conical Spring Washer | 皿バネワッシャ | 1 |
| 36 | 3500161 | Lock Nut | ロックナット | 1 |
| 37 | 190004 | Screw(M6-1 × 8.5, M4.5-0.5 × 3) | 止ネジ | 1 |
| 38 | 3500160 | Differential Feed Graduations | 差動目盛板 | 1 |
| 39 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 2 |
| 40 | 3101754 | Adjusting Screw | アジャスタ | 1 |
| 41 | 2100264 | Adjusting Block | アジャスタ駒 | 1 |
| 42 | 2100259 | Spring | バネ | 1 |
| 43 | 001123 | Washer | ワッシャ | 1 |
| 44 | 0034293 | Retaining Ring | ストップリング | 1 |
| 45 | 0020350 | Differential Feed Lever Stopper | 差動レバーストップパ | 1 |
| 46 | 000669 | Washer | ワッシャ | 1 |
| 47 | 000600 | Spring Washer | スプリングワッシャ | 1 |
| 48 | 005049 | Screw(M5-0.8 × 8) | 止ネジ | 1 |

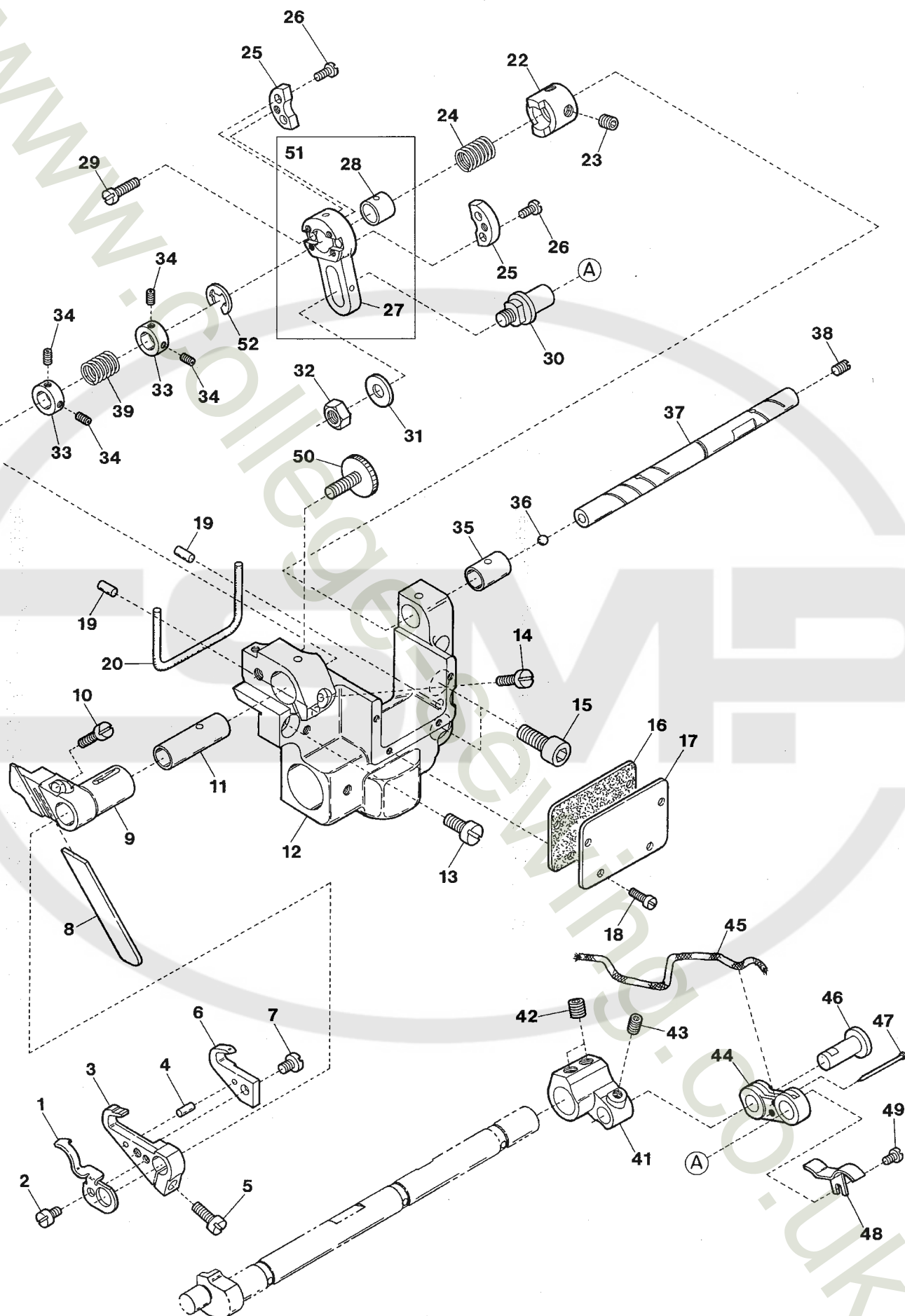


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|------------------------------|-----------|----------|
| 1 | 3500131 | Feed Bar Driving Shaft Lever | 送り軸腕 | 1 |
| 2 | 120013 | Screw(M6-1 × 15) | 止ネジ | 1 |
| 3 | 3500130 | Feed Bar Link Pin | 送りリンクピン | 1 |
| 4 | 3500129 | Feed Bar Link(Long) | 送りリンク(長) | 1 |
| 5 | 160002 | Screw(M4-0.7 × 5) | 止ネジ | 3 |
| 6 | 3100195 | Feed Bar Link(Short) | 送りリンク(短) | 1 |
| 7 | 3100193 | Feed Bar Connecting Rod Pin | 送りロッドピン | 1 |
| 8 | 3500128 | Feed Bar Connecting Rod | 送りロッド | 1 |
| 9 | 3100192 | Retaining Ring | ストップリング | 2 |
| 10 | 3500105 | Counterweight | バランスウエイト | 1 |
| 11 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 4 |
| 12 | 3100623 | Roller Bearing | ニードルベアリング | 1 |
| 13 | 3500127 | Main Feed Eccentric | 送りエキセン | 1 |
| 14 | 006212 | Screw(M5-0.8 × 6) | 止ネジ | 2 |
| 15 | 3100190 | Roller Bearing | ニードルベアリング | 1 |
| 16 | 3500162 | Feed Lift Connecting Rod | 送り上下ロッド | 1 |
| 17 | 3500119 | Feed Bar Guide(Right) | 送り台ガイド(右) | 1 |
| 18 | 160007 | Screw(M6-1 × 6) | 止ネジ | 4 |
| 19 | 3500411 | Oiling Felt | 給油フェルト | 1 |
| 20 | 110030 | Screw(M3-0.5 × 2.6) | 止ネジ | 2 |
| 21 | 3201355 | Roller Bearing | ニードルベアリング | 1 |
| 22 | 0013208 | Retaining Ring | ストップリング | 1 |
| 23 | 3500163 | Feed Lift Shaft Lever | 送り上下軸腕 | 1 |
| 24 | 3500124 | Collar(12 × 20 × 10mm) | カラー | 2 |
| 25 | 160004 | Screw(M6-1 × 4.8) | 止ネジ | 3 |
| 26 | 160005 | Screw(M6-1 × 8) | 止ネジ | 2 |
| 27 | 310096 | Oil Wick(φ 5 × 130mm) | 油芯 | 1 |
| 28 | 3501532 | Feed Lift Shaft | 送り上下軸 | 1 |
| 29 | 000397 | Oil Wick(φ 2 × 11mm) | 油芯 | 1 |
| 30 | 3500113 | Feed Bar, Complete Set | 送り台(組) | 1 |
| 31 | 3500116 | Feed Lift Block(Rear) | 角駒(後) | 1 |
| 32 | 0032867 | Feed Lift Block(Front) | 角駒(前) | 1 |
| 33 | 3500115 | Main Feed Bar | 後送り台 | 1 |
| 34 | 3500114 | Differential Feed Bar | 前送り台 | 1 |
| 35 | 3500408 | Oiling Felt | 給油フェルト | 1 |
| 36 | 3100231 | Feed Dog Key | キー | 2 |
| 37 | 3500118 | Feed Bar Guide(Left) | 送り台ガイド(左) | 1 |
| 38 | 3500122 | Main Feed Bar Driving Shaft | 後送り軸 | 1 |
| 39 | 000750 | Seal Plug | 詰栓 | 1 |
| 40 | 2020002 | Retaining Ring | ストップリング | 1 |

Ref. No. 41 to 70 See the following page.

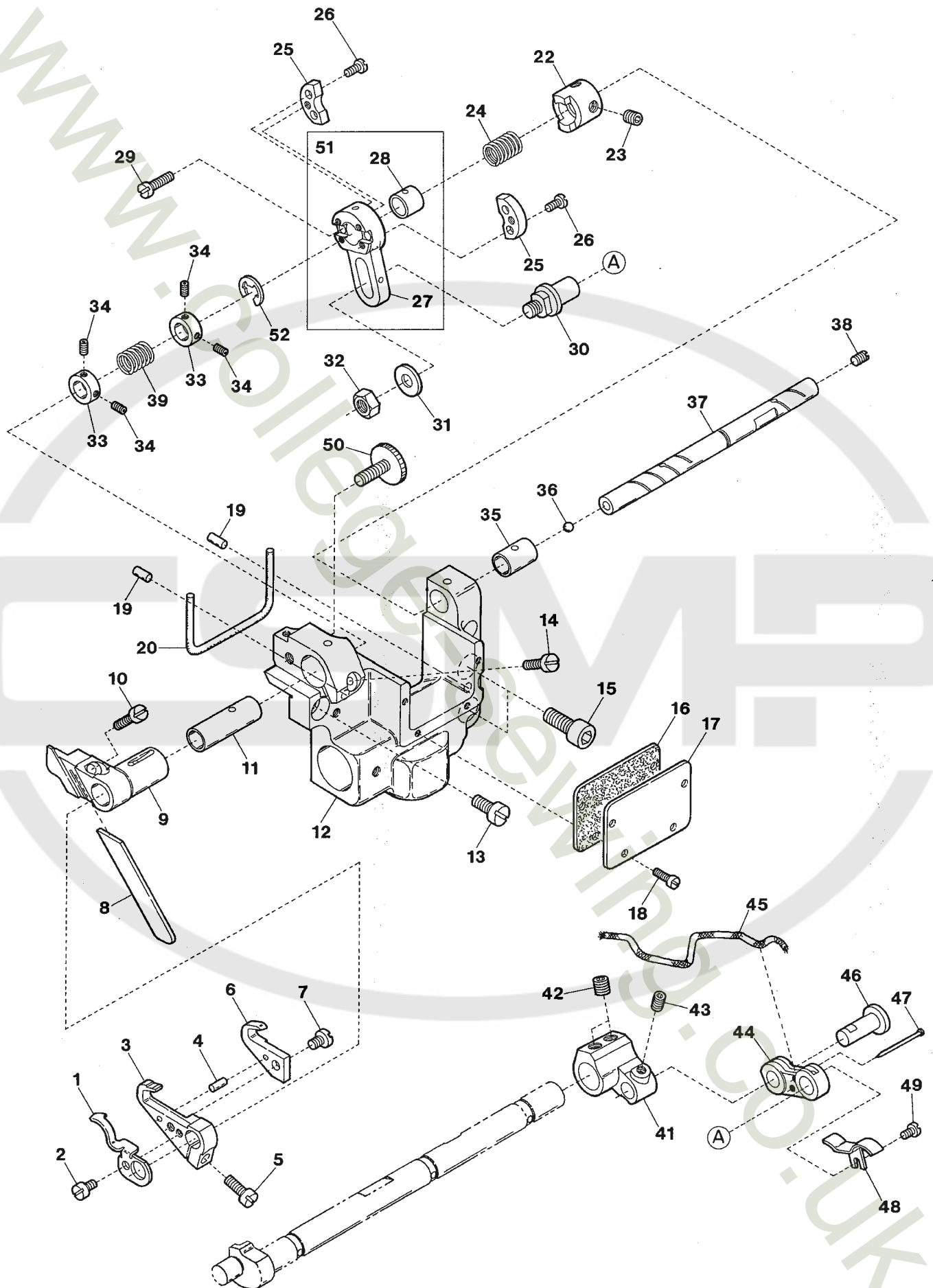


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-----------------------------------|------------|----------|
| 41 | 3500123 | Main Feed Bar Driving Shaft Lever | 後送り軸腕 | 1 |
| 42 | 110117 | Screw(M5-0.8 × 9.5) | 止ネジ | 1 |
| 43 | 3100214 | Link Pin | リンクピン | 1 |
| 44 | 000199 | Oil Wick(2.3 × 2.3 × 13mm) | 油芯 | 1 |
| 45 | 160006 | Screw(M3-0.5 × 4) | 止ネジ | 1 |
| 46 | 3500121 | Main Feed Bar Connection | 後送りリンク | 1 |
| 47 | 3500120 | Connection Bushing | 後送りリンクブッシュ | 1 |
| 48 | 300000 | Washer | ワッシャ | 1 |
| 49 | 110118 | Screw(M5-0.8 × 22) | 止ネジ | 1 |
| 50 | 3500136 | Adjusting Screw Stopper | 送り調節ネジストッパ | 1 |
| 51 | 160001 | Screw(M4-0.5 × 3) | 止ネジ | 2 |
| 52 | 3500133 | Main Feed Bar Adjusting Screw | 送り調節ネジ | 1 |
| 53 | 100067 | Lock Nut | ロックナット | 1 |
| 54 | 0020551 | O-ring(P5) | Oリング | 1 |
| 55 | 3500132 | Main Feed Bar Bracket | 送りブラケット | 1 |
| 56 | 3500138 | Main Feed Lever Shaft(Right) | 後送りレバー軸(右) | 1 |
| 57 | 3500126 | Connecting Shaft | 連結軸 | 1 |
| 58 | 3240072 | Spring | バネ | 1 |
| 59 | 340003 | Knock Pin(φ 5 × 20mm) | ノックピン | 2 |
| 60 | 0068079 | O-ring(P16) | Oリング | 1 |
| 61 | 3500137 | Main Feed Lever Shaft(Left) | 後送りレバー軸(左) | 1 |
| 62 | 3500139 | Main Feed Lever | 送りレバー | 1 |
| 63 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 64 | 3500141 | Main Feed Graduations | 送り目盛板 | 1 |
| 65 | 009749 | Screw(M4-0.7 × 16) | 止ネジ | 2 |
| 66 | 0020350 | Main Feed Lever Stopper | 送りレバーストッパ | 1 |
| 67 | 000669 | Washer | ワッシャ | 1 |
| 68 | 000600 | Spring Washer | スプリングワッシャ | 1 |
| 69 | 005049 | Screw(M5-0.8 × 8) | 止ネジ | 1 |
| 70 | 310102 | Oil Wick(φ 4.8 × 150mm) | 油芯 | 1 |

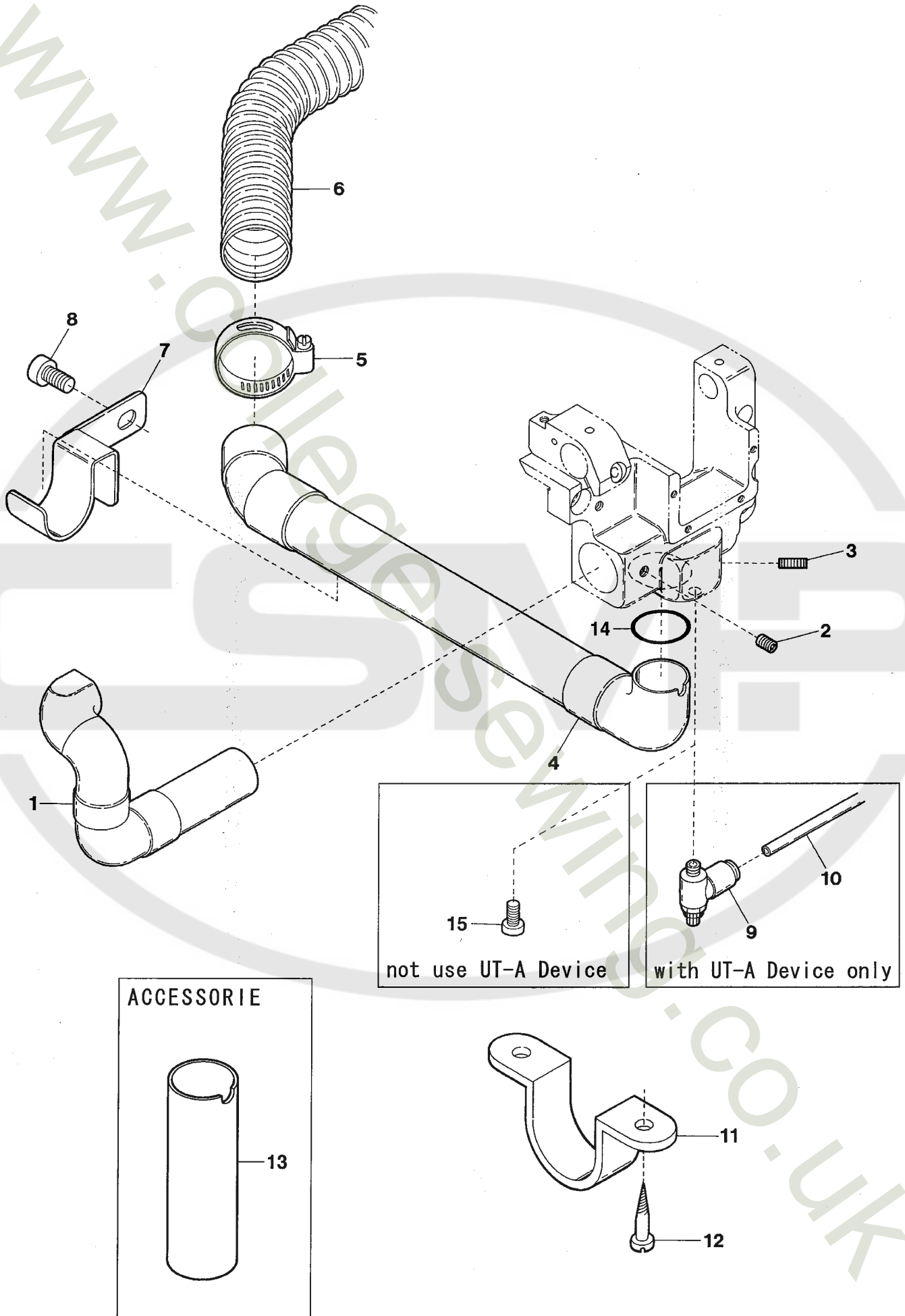


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-----------------------------|--------------|----------|
| 1 | 3501598 | Chip Receiver | 切屑受ケ | 1 |
| 2 | 110050 | Screw(M3.5-0.6 × 4.5) | 止ネジ | 1 |
| 3 | 3501596 | Upper Knife Holder | 上メス台 | 1 |
| 4 | 000687 | Knock Pin | ノックピン | 1 |
| 5 | 110031 | Screw(M4-0.7 × 12) | 止ネジ | 1 |
| 6 | 3501597 | Upper Knife | 上メス | 1 |
| 7 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 1 |
| 8 | 3110038 | Lower Knife | 下メス | 1 |
| 9 | 3501533 | Lower Knife Holder | 下メス台 | 1 |
| 10 | 110043 | Screw(M4-0.7 × 14) | 止ネジ | 1 |
| 11 | 3110033 | Lower Knife Holder Bushing | 下メス台ブッシュ | 1 |
| 12 | 3501503 | Lower Knife Holder Bracket | 下メス台ブラケット | 1 |
| 13 | 110046 | Screw(M5-0.8 × 12) | 止ネジ | 1 |
| 14 | 110039 | Screw(M3.5-0.6 × 10) | 止ネジ | 1 |
| 15 | 120013 | Screw(M6-1 × 15) | 止ネジ | 2 |
| 16 | 3501558 | Bracket Cover Gasket | ブラケットカバーパッキン | 1 |
| 17 | 3501557 | Bracket Cover | ブラケットカバー | 1 |
| 18 | 009995 | Screw(M3-0.5 × 5) | 止ネジ | 4 |
| 19 | 000652 | Knock Pin | ノックピン | 2 |
| 20 | 3501560 | Bracket Gasket | ブラケットパッキン | 1 |
| 21 | | | | |
| 22 | 3501529 | Knife Drop Collar | メスドロップカラー | 1 |
| 23 | 160003 | Screw(M5-0.8 × 5) | 止ネジ | 2 |
| 24 | 3501523 | Spring | スプリング | 1 |
| 25 | 3501521 | Adjusting Lever Guide | 調節レバーガイド | 2 |
| 26 | 110032 | Screw(M3-0.5 × 6.5) | 止ネジ | 4 |
| 27 | 3501519 | Upper Knife Adjusting Lever | 上メス調節レバー | 1 |
| 28 | 3501520 | Adjusting Lever Bushing | 調節レバーブッシュ | 1 |
| 29 | 110006 | Screw(M3.5-0.6 × 10) | 止ネジ | 2 |
| 30 | 3100309 | Adjusting Lever Pin | 調節レバーピン | 1 |
| 31 | 000528 | Washer | ワッシャ | 1 |
| 32 | 100003 | Nut | ナット | 1 |
| 33 | 3200086 | Collar(8 × 13 × 6mm) | カラー | 2 |
| 34 | 160000 | Screw(M3-0.5 × 3) | 止ネジ | 4 |
| 35 | 3501528 | Upper Knife Shaft Bushing | 上メス軸ブッシュ | 1 |
| 36 | 000638 | Seal Plug | 詰栓 | 1 |
| 37 | 3501527 | Upper Knife Shaft | 上メス軸 | 1 |
| 38 | 003657 | Screw(M4-0.7 × 3) | 止ネジ | 1 |
| 39 | 0094577 | Upper Knife Spring | 上メスバネ | 1 |
| 40 | | | | |

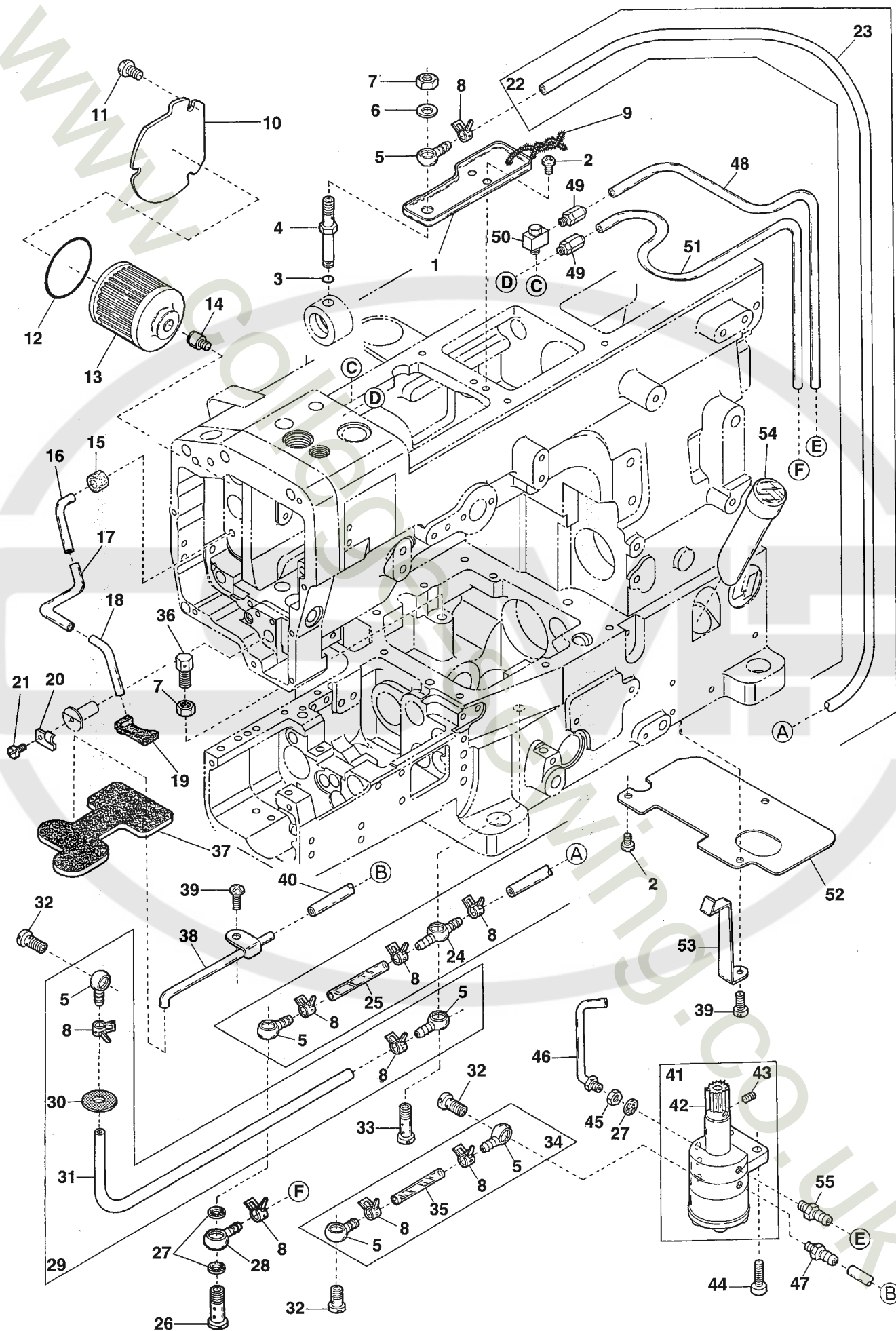
Ref. No. 41 to 52 See the following page.



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------------|-------------|----------|
| 41 | 3501526 | Upper Knife Driving Lever | 上メスレバー | 1 |
| 42 | 160007 | Screw(M6-1 × 6) | 止ネジ | 2 |
| 43 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 44 | 3501514 | Upper Knife Driving Link | 上メスリンク | 1 |
| 45 | 310017 | Oil Wick | 油芯 | 1 |
| 46 | 0063138 | Upper Knife Driving Link Pin | 上メスリンクピン | 1 |
| 47 | 000755 | Oil Wick Pin | 油芯止メピン | 1 |
| 48 | 3501530 | Upper Knife Driving Link Cover | 上メスリンクカバー | 1 |
| 49 | 110033 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 50 | 190089 | Adjusting Screw(M5-0.8 × 15) | 調節ネジ | 1 |
| 51 | 3501537 | Upper Knife Adjusting Lever, C. Set | 上メス調節レバー(組) | 1 |
| 52 | 0013208 | Stop Ring | ストップリング | 1 |

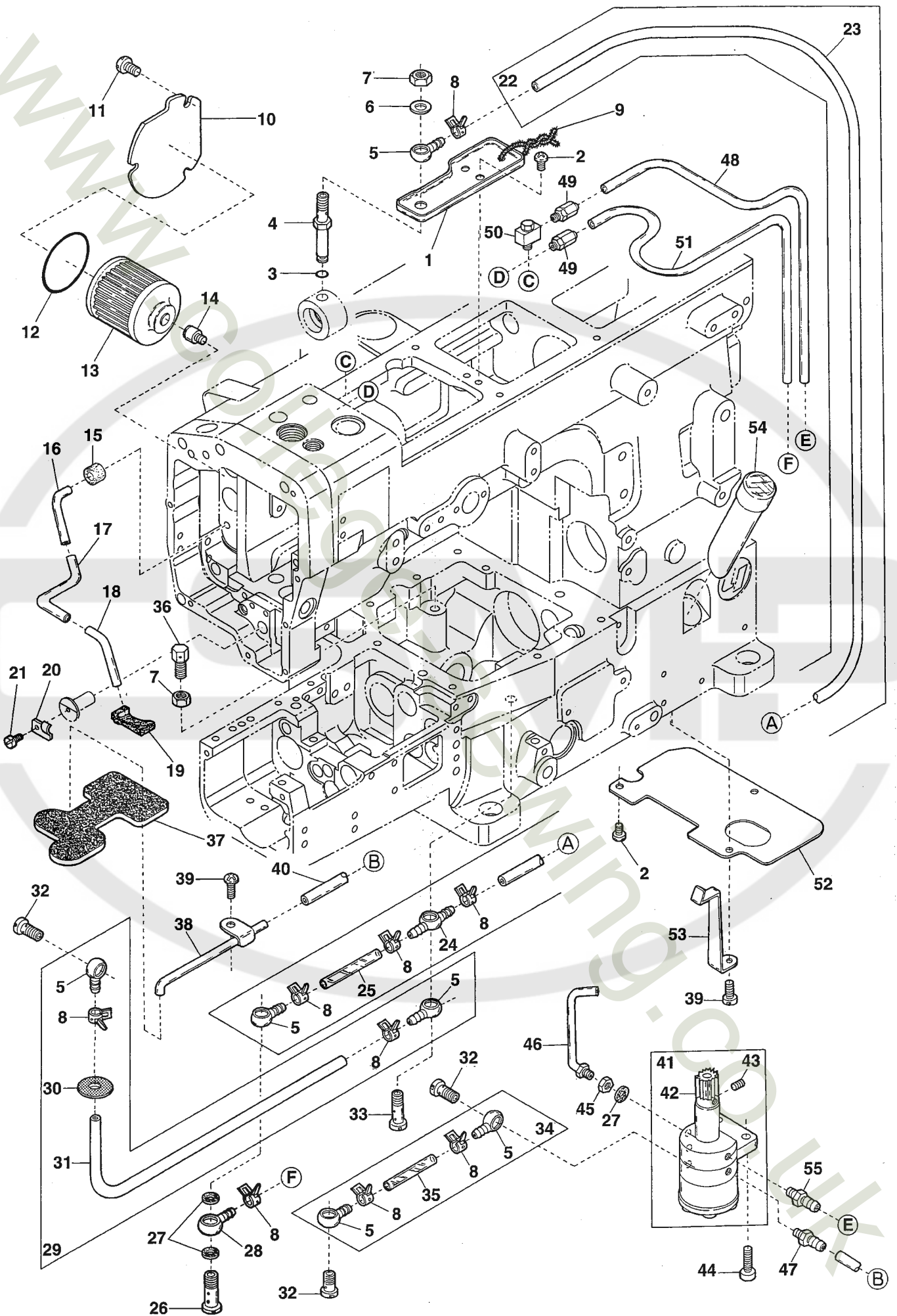


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-----------------------------|------------|----------|
| 1 | 3501542 | Suction Pipe | 吸込管 | 1 |
| 2 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 3 | 003655 | Screw(M4-0.7 × 10) | 止ネジ | 1 |
| 4 | 3501522 | Suction Pipe(Rear) | 吸込管(後) | 1 |
| 5 | 1253061 | Hose Clamp | ホースクランプ | 1 |
| 6 | 0012480 | Flexible Hose | 集塵ホース | 1 |
| 7 | 3501551 | Suction Pipe Holder | 吸込管支エ | 1 |
| 8 | 120006 | Screw(M6-1 × 12) | 止ネジ | 2 |
| 9 | 1095002 | Speed Controller | スピードコントローラ | 1 |
| 10 | 1096029 | Air Tube(4 × 2.5mm) (Black) | エアチューブ(黒) | 1 |
| 11 | 0013648 | Hose Band | ホースバンド | 2 |
| 12 | 006921 | Wood Screw(φ 4.8 × 25) | 木ネジ | 4 |
| 13 | 3501553 | Suction Pipe(Lower) | 吸込管(下) | 1 |
| 14 | 3501531 | O-ring | Oリング | 1 |
| 15 | 110067 | Screw(M5-0.8 × 5) | 止ネジ | 1 |

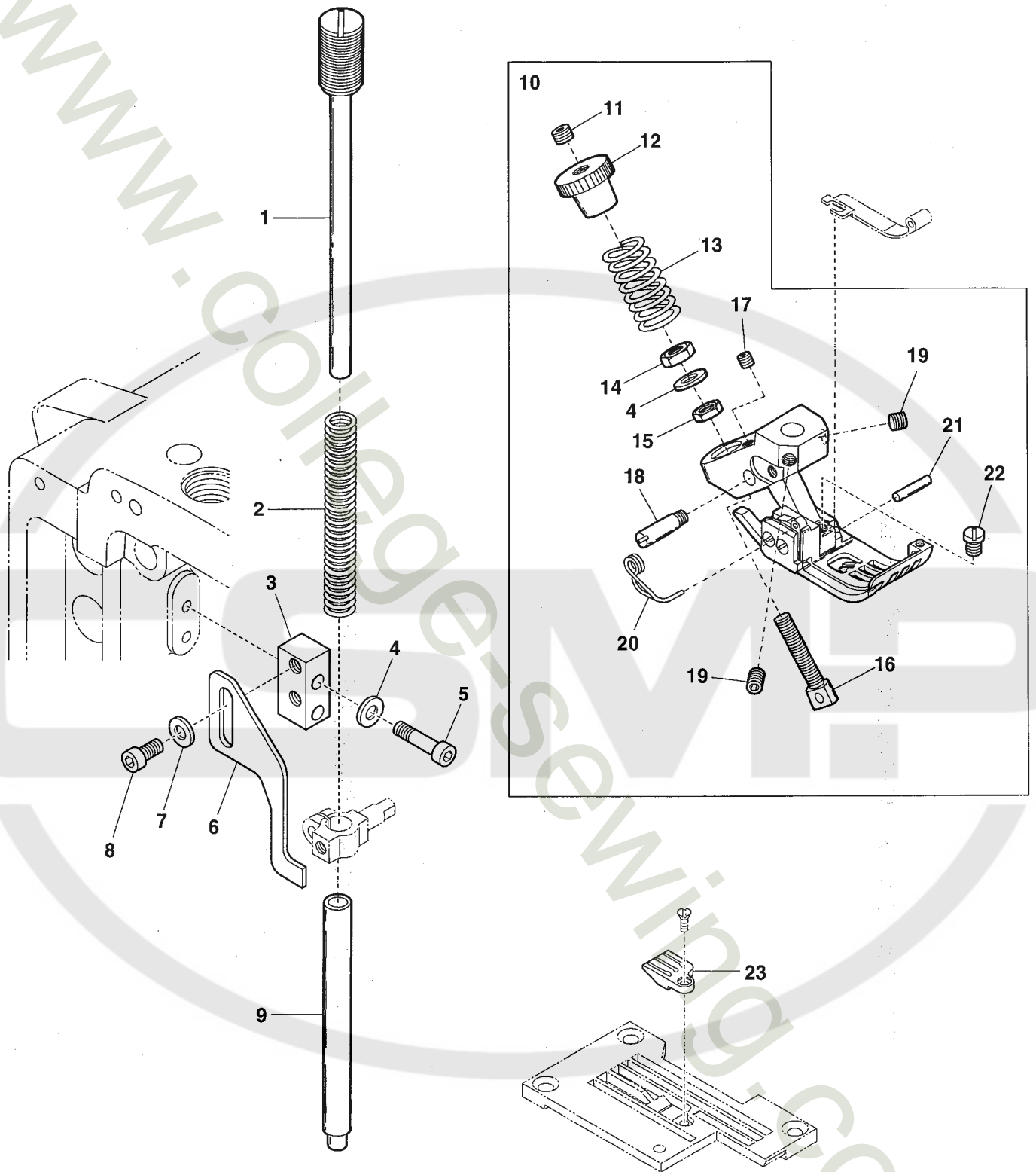


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------|-------------|----------|
| 1 | 3500412 | Oil Receiver | 油受ケ皿 | 1 |
| 2 | 110012 | Screw(M4-0.7 × 5) | 止ネジ | 4 |
| 3 | 0032518 | O-ring(P3) | Oリング | 1 |
| 4 | 3500402 | Oil Sight Top Nozzle | ノズル | 1 |
| 5 | 3100370 | Oil Tube Joint, One Way | 片口管継手 | 6 |
| 6 | 000425 | Washer | ワッシャ | 1 |
| 7 | 000234 | Nut | ナット | 2 |
| 8 | 0031831 | Oil Tube Clamp | 緊束環 | 9 |
| 9 | 000463 | Laced Wire(φ 3 × 260mm) | モール | 1 |
| 10 | 3500229 | Oil Filter Cover | オイルフィルタカバー | 1 |
| 11 | 110045 | Screw(M4-0.7 × 12) | 止ネジ | 3 |
| 12 | 3100061 | O-ring (P42) | Oリング | 1 |
| 13 | 3100345 | Oil Filter | オイルフィルタ | 1 |
| 14 | 3100329 | Oil Filter Connector | オイルフィルタ継手 | 1 |
| 15 | 0093617 | Suction Pipe Bushing | 吸入パイプブッシュ | 1 |
| 16 | 3160152 | Suction Pipe | 吸入パイプ | 1 |
| 17 | 3510067 | Oil Tube(3 × 5 × 60mm) | オイルパイプ | 1 |
| 18 | 3510065 | Suction Pipe(Lower) | 吸入パイプ(下) | 1 |
| 19 | 3160146 | Felt | フェルト | 1 |
| 20 | 3160153 | Suction Pipe Stay | 吸入パイプ支エ | 1 |
| 21 | 110038 | Screw(M2.5-0.45 × 4.5) | 止ネジ | 1 |
| 22 | 3500422 | Oil Tube(Long), Complete Set | 給油パイプ(長)(組) | 1 |
| 23 | 3400261 | Oil Tube(4 × 6 × 500mm) | オイルパイプ | 1 |
| 24 | 3100371 | Oil Tube Joint, Two Way | 両口管継手 | 1 |
| 25 | 3100332 | Oil Tube(4 × 6 × 37mm) | オイルパイプ | 1 |
| 26 | 320011 | Fitting Stud(Long) | 管継手ボルト(長) | 1 |
| 27 | 000567 | Seal | パッキン | 3 |
| 28 | 320001 | Oil Tube Joint, One Way | 片口管継手 | 1 |
| 29 | 3500423 | Oil Tube(Middle), Complete Set | 給油パイプ(中)(組) | 1 |
| 30 | 3500415 | Oil Filter Screen | 濾過網 | 1 |
| 31 | 3500424 | Oil Tube(4 × 6 × 190mm) | オイルパイプ | 1 |
| 32 | 320008 | Fitting Stud(Short) | 管継手ボルト(短) | 3 |
| 33 | 320009 | Fitting Stud(Long) | 管継手ボルト(長) | 1 |
| 34 | 3100356 | Oil Tube(Short), Complete Set | 給油パイプ(短)(組) | 1 |
| 35 | 3100331 | Oil Tube(4 × 6 × 31mm) | オイルパイプ | 1 |
| 36 | 3500418 | Oiling Shower | 給油シャワ | 1 |
| 37 | 3500410 | Draining Felt | 排油フェルト | 1 |
| 38 | 3500404 | Draining Pipe | 排油パイプ | 1 |
| 39 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 40 | 3500425 | Oil Tube(4 × 6 × 350mm) | オイルパイプ | 1 |

Ref. No. 41 to 55 See the following page.

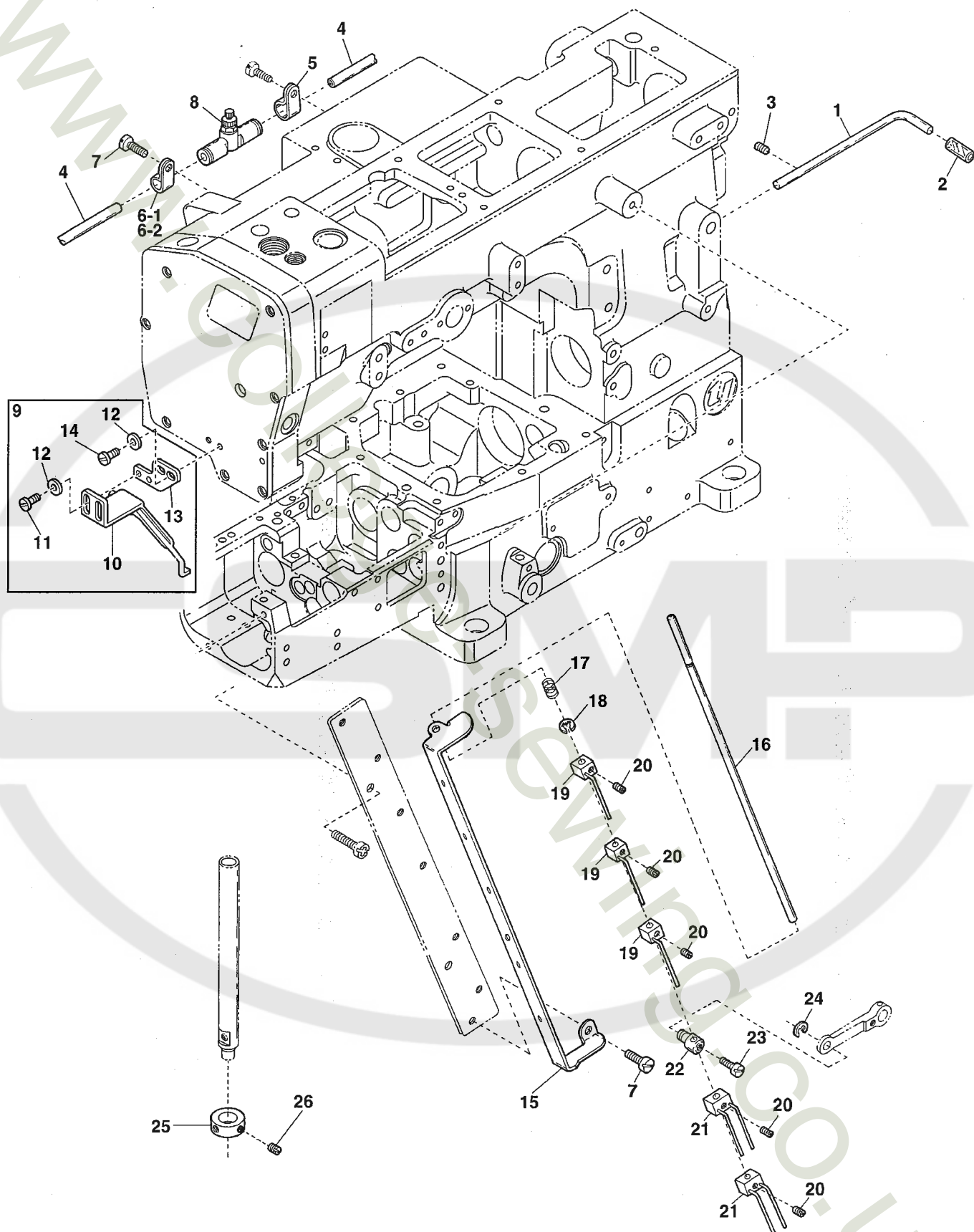


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------|-----------|----------|
| 41 | 3150143 | Oil Pump, Complete Set | ポンプ(組) | 1 |
| 42 | 0030711 | Oil Pump Driving Worm Gear | ウォームギア | 1 |
| 43 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 44 | 120011 | Screw(M6-1 × 18) | 止ネジ | 2 |
| 45 | 100004 | Nut | ナット | 1 |
| 46 | 3150151 | Oil Nozzle for Worm Gear | 給油パイプ | 1 |
| 47 | 0010017 | Bamboo Joint | バンブ継手 | 2 |
| 48 | 3510066 | Oil Tube(2.5 × 4 × 400mm) | オイルパイプ | 1 |
| 49 | 0010258 | Connector(φ 2.5-M5) | コネクタ | 2 |
| 50 | 0010019 | Universal Elbow(M5) | ユニバーサルエルボ | 1 |
| 51 | 3510064 | Oil Tube(2.5 × 4 × 550mm) | オイルパイプ | 1 |
| 52 | 3500236 | Dust Proof Plate | 防塵板 | 1 |
| 53 | 3100330 | Oil Tube Stay | オイルパイプ支エ | 1 |
| 54 | 3500006 | Oil Sight Gauge | オイルゲージ | 1 |
| 55 | 0010018 | Bamboo Joint | バンブ継手 | 1 |



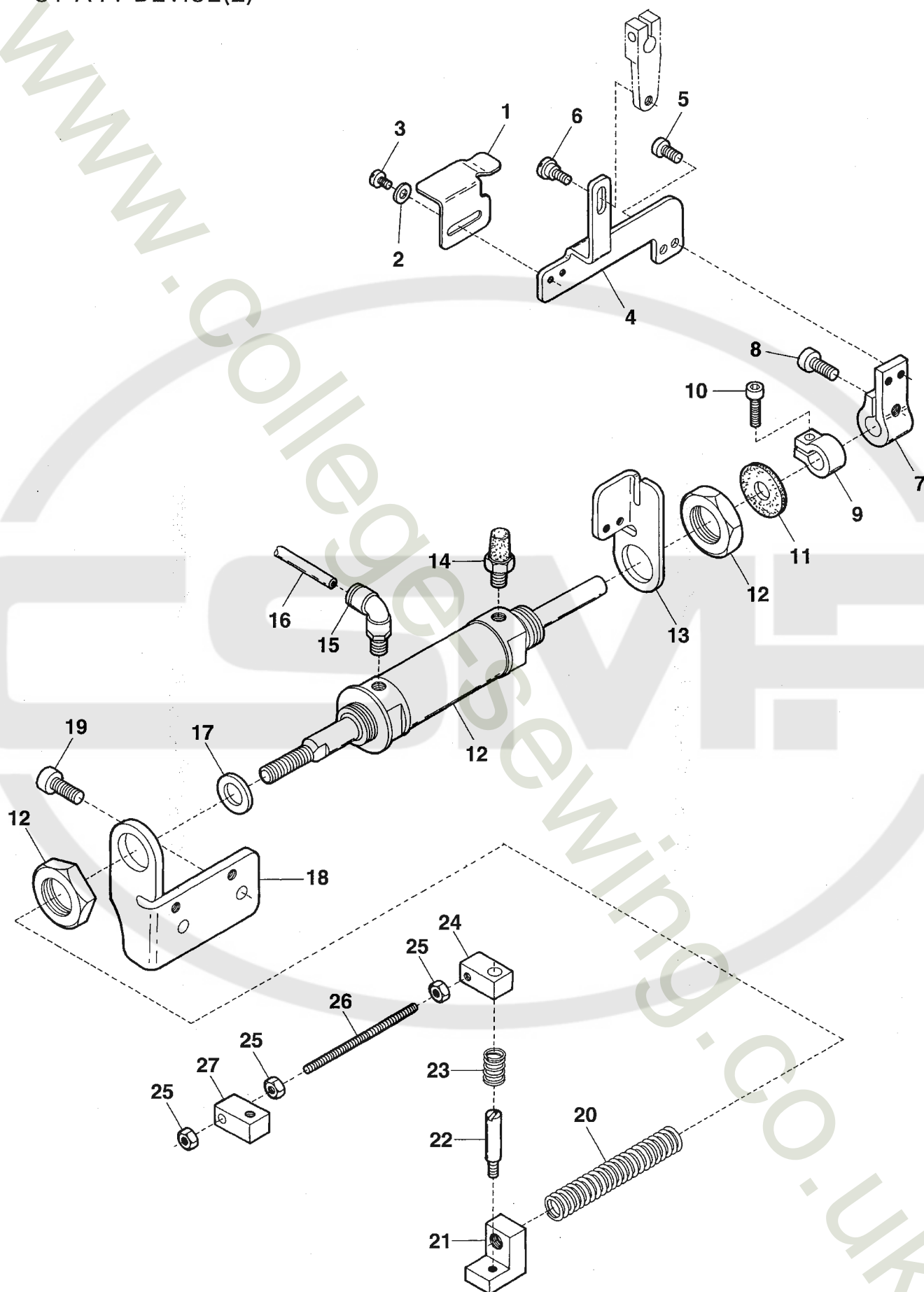
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------|-------------|----------|
| 1 | 3500297 | Presser Spring Regulator | 押エ調節ネジ | 1 |
| 2 | 3200132 | Presser Bar Spring(Outer) | 押エ棒バネ(太) | 1 |
| 3 | 3510047 | Presser Bar Stopper Holder | 押エ棒ストッパ台 | 1 |
| 4 | 000665 | Washer | ワッシャ | 3 |
| 5 | 120031 | Screw(M4-0.7 × 20) | 止ネジ | 2 |
| 6 | 3510048 | Presser Bar Stopper | 押エ棒ストッパ | 1 |
| 7 | 000669 | Washer | ワッシャ | 2 |
| 8 | 120030 | Screw(M5-0.8 × 12) | 止ネジ | 2 |
| 9 | 0093480 | Presser Bar | 押エ棒 | 1 |
| 10 | 3517009 | Walking Foot, C. Set(56) | ウォーキング押エ(組) | 1 |
| 11 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 12 | 100052 | Nut | ナット | 1 |
| 13 | 3207148 | Presser Foot Spring | 押エバネ | 1 |
| 14 | 100020 | Nut(M4-0.7) | ナット | 1 |
| 15 | 100057 | Nut(M4-0.7) | ナット | 1 |
| 16 | 3207146 | Adjusting Screw | 調節ネジ | 1 |
| 17 | 160025 | Screw(M3-0.5 × 6) | 止ネジ | 1 |
| 18 | 0060270 | Yoke Pin | 押エヨークピン | 1 |
| 19 | 160001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 20 | 3107303 | Presser Foot Spring(Left) | 小押エバネ(左) | 1 |
| 21 | 3247022 | Presser Foot Hinge Pin | 押エヒンジピン | 1 |
| 22 | 110084 | Screw(M3-0.5 × 4.2) | 止ネジ | 1 |
| 23 | 3508155 | Stitch Plate Tongue(56S8) | 針板爪 | 1 |

UT-A44 DEVICE(1)



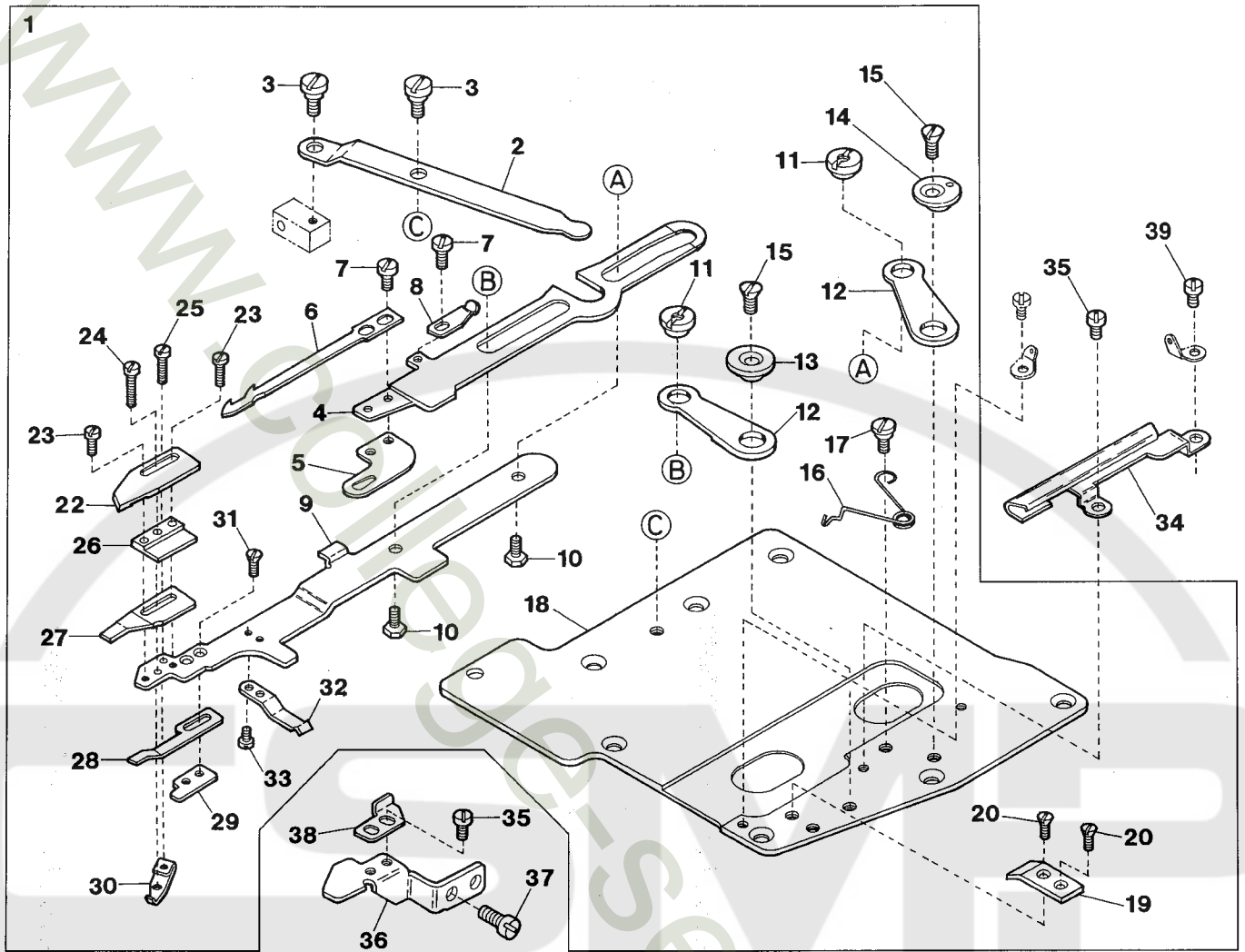
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|----------------------------------|--------------|----------|
| 1 | 0022836 | Synchronizer Positioning Pin | ポジショナピン | 1 |
| 2 | 0022837 | Synchronizer Cushion | ポジショナピンクッション | 1 |
| 3 | 009736 | Screw(M4-0.7 × 6) | 止ネジ | 1 |
| 4 | 1096029 | Air Tube(4 × 2.5mm)(Black) | エアチューブ(黒) | - |
| 5 | 0023381 | Cord Clamp(6N- φ 10.6) | コードクランプ | 1 |
| 6-1 | 0094491 | Cord Clamp(2N- φ 3.4) | コードクランプ | 1 |
| 6-2 | 0063612 | Cord Clamp(4N- φ 6.8)(for ST2-A) | コードクランプ | 1 |
| 7 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 3 |
| 8 | 1095007 | Speed Controller | スピードコントローラ | 1 |
| 9 | 3161003 | Air Wiper, C. Set | エアワイパ(組) | 1 |
| 10 | 3161004 | Air Wiper | エアワイパ | 1 |
| 11 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 12 | 000538 | Washer | ワッシャ | 4 |
| 13 | 3151011 | Air Wiper Support | エアワイパ取付板 | 1 |
| 14 | 110080 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 15 | 3100529 | Thread Pull-off Eyelet | 糸緩メ糸道 | 1 |
| 16 | 3500530 | Thread Pull-off Bar | 糸緩メ棒 | 1 |
| 17 | 0063076 | Swing-proof Spring | 糸緩メ棒防振バネ | 1 |
| 18 | 0077179 | Retaining Ring | ストップリング | 1 |
| 19 | 3500514 | Thread Pull-off Hook Unit | 糸緩メフック(組) | 3 |
| 20 | 003657 | Screw(M4-0.7 × 3) | 止ネジ | 5 |
| 21 | 3500516 | Thread Pull-off Hook Unit | 糸緩メフック(組) | 2 |
| 22 | 0094396 | Thread Pull-off Bar Holder | 糸緩メ棒連結片 | 1 |
| 23 | 007006 | Screw(9/64-40 × 4) | 止ネジ | 1 |
| 24 | 0033024 | Retaining Ring | ストップリング | 1 |
| 25 | 3500360 | Collar(9 × 15 × 7.5mm) | カラー | 1 |
| 26 | 150001 | Screw(M4-0.7 × 4) | 止ネジ | 2 |

UT-A44 DEVICE(2)



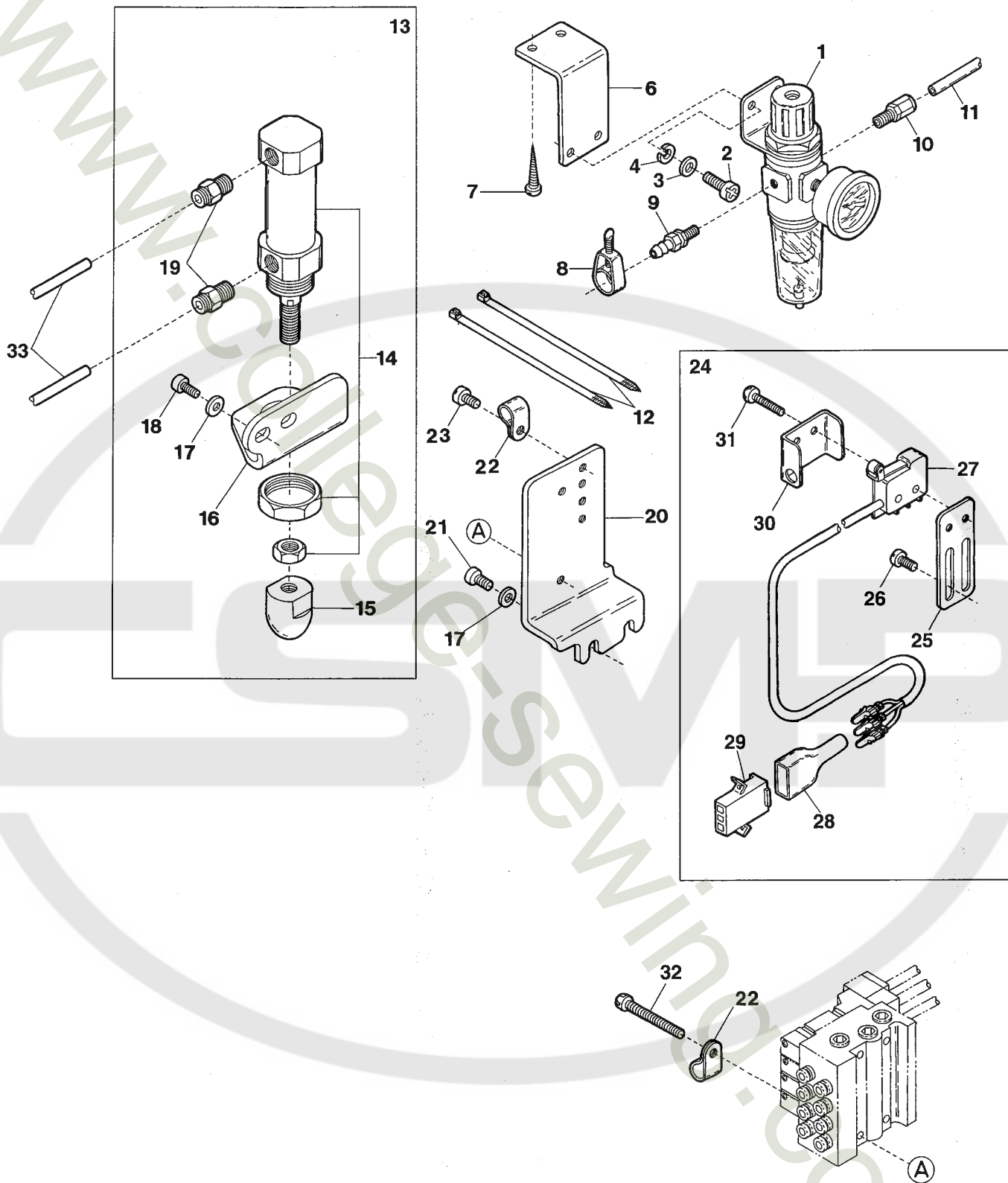
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------------|------------|----------|
| 1 | 0063608 | Switch Guide | スイッチガイド | 1 |
| 2 | 000014 | Washer | ワッシャ | 2 |
| 3 | 110002 | Screw(M3-0.5 × 5) | 止ネジ | 2 |
| 4 | 3101587 | Tension Release Connecting Plate | 糸緩メ連結板 | 1 |
| 5 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 6 | 170009 | Screw(M4-0.7 × 4) | 止ネジ | 1 |
| 7 | 3101588 | Tension Release Block | 糸緩メブロック | 1 |
| 8 | 009976 | Screw(M6-1 × 15) | 止ネジ | 1 |
| 9 | 3100567 | Collar | カラー | 1 |
| 10 | 120001 | Screw(M4-0.7 × 14) | 止ネジ | 1 |
| 11 | 0014120 | Anti-shock Rubber | 緩衝ゴム | 1 |
| 12 | 1091160 | Air Cylinder | エアシリンダ | 1 |
| 13 | 3101586 | Switch Holder | スイッチ台 | 1 |
| 14 | 1097007 | Silencer | サイレンサ | 1 |
| 15 | 0010057 | Elbow Connector(φ 4-PT1/8) | エルボコネクタ | 1 |
| 16 | 1096029 | Air Tube(4 × 2.5mm)(Black) | エアチューブ(黒) | - |
| 17 | 000498 | Washer | ワッシャ | 1 |
| 18 | 3101585 | Air Cylinder Bracket | エアシリンダ台 | 1 |
| 19 | 120006 | Screw(M6-1 × 12) | 止ネジ | 2 |
| 20 | 0012071 | Cylinder Return Spring | シリンダ戻シバネ | 1 |
| 21 | 3101590 | Plunger | プランジャ | 1 |
| 22 | 180006 | Screw Pin(M5-0.8 × 6) | ピンネジ | 1 |
| 23 | 3100523 | ConnectingBlock(Right)SupportSpring | 連結ブロック支エバネ | 1 |
| 24 | 3120157 | Connecting Block(Right) | 連結ブロック(右) | 1 |
| 25 | 100002 | Nut(M5-0.8) | ナット | 3 |
| 26 | 190029 | Connecting Rod(M5-0.8 × 40) | 連結棒 | 1 |
| 27 | 3100538 | Connecting Block(Left) | 連結ブロック(左) | 1 |

UT-A44 DEVICE(3)



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|---------------------------------------|----------------|----------|
| 1 | 3500501 | Trimming Machanism, C. Set | UT機構(組) | 1 |
| 2 | 3100506 | Lower Knife Driving Lever | 下メス駆動レバー | 1 |
| 3 | 170005 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 4 | 3100502 | Lower Knife Carrier | 下メス台 | 1 |
| 5 | 3500513 | Looper Thread Pull-off | ループ糸緩メ | 1 |
| 6 | 3100513 | Lower Knife | 下メス | 1 |
| 7 | 110030 | Screw(M3-0.5 × 2.6) | 止ネジ | 3 |
| 8 | 3100560 | Supplementary Spring | 上メス台補助バネ | 1 |
| 9 | 3500503 | Upper Knife Carrier | 上メス台 | 1 |
| 10 | 190006 | Screw(M4-0.7 × 4) | 止ネジ | 2 |
| 11 | 100006 | Nut | ナット | 2 |
| 12 | 3100503 | Knife Guide Lever | メスガイドレバー | 2 |
| 13 | 3100504 | Knife Guide Lever Ring(Left) | メスガイドレバーリング(左) | 1 |
| 14 | 3100505 | Knife Guide Lever Ring(Right) | メスガイドレバーリング(右) | 1 |
| 15 | 130003 | Screw(M4-0.7 × 7.3) | 止ネジ | 2 |
| 16 | 3100515 | Upper Knife Carrier Spring | 上メス台バネ | 1 |
| 17 | 170006 | Screw(M4-0.7 × 2.5) | 止ネジ | 1 |
| 18 | 3500502 | Crank Chamber Cover | ナカカバー | 1 |
| 19 | 3500510 | Upper Knife Carrier Stopper | 上メス台ストッパ | 1 |
| 20 | 130021 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 21 | | | | |
| 22 | 3100512 | Upper Knife | 上メス | 1 |
| 23 | 110024 | Screw(M2-0.4 × 6) | 止ネジ | 2 |
| 24 | 110025 | Screw(M2-0.4 × 10) | 止ネジ | 1 |
| 25 | 110023 | Screw(M2-0.4 × 3.5) | 止ネジ | 1 |
| 26 | 3100507 | Upper Knife Guide | 上メスガイド | 1 |
| 27 | 3100508 | Clamp Spring | 糸挟ミバネ | 1 |
| 28 | 3100509 | Clamp Spring Pressure | 糸挟ミバネ押シ | 1 |
| 29 | 3100510 | Clamp Spring Pressure Holder | 糸挟ミバネ押シ取付板 | 1 |
| 30 | 3100511 | Clamp Spring Pressure Adjusting Piece | 糸挟ミバネ押シ調節片 | 1 |
| 31 | 130005 | Screw(M2-0.4 × 4) | 止ネジ | 2 |
| 32 | 3100516 | Lower Knife Carrier Support Spring | 下メス台支エバネ | 1 |
| 33 | 110034 | Screw(M2-0.4 × 2) | 止ネジ | 2 |
| 34 | 3500511 | Thread Guide | 糸ガイド | 1 |
| 35 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 3 |
| 36 | 3500504 | Knife Carrier Guide | メス台ガイド | 1 |
| 37 | 110009 | Screw(M4-0.7 × 8) | 止ネジ | 2 |
| 38 | 3500506 | Lower Knife Carrier Stopper | 下メス台ストッパ | 1 |
| 39 | 110085 | Screw(M3-0.5 × 4.5) | 止ネジ | 1 |

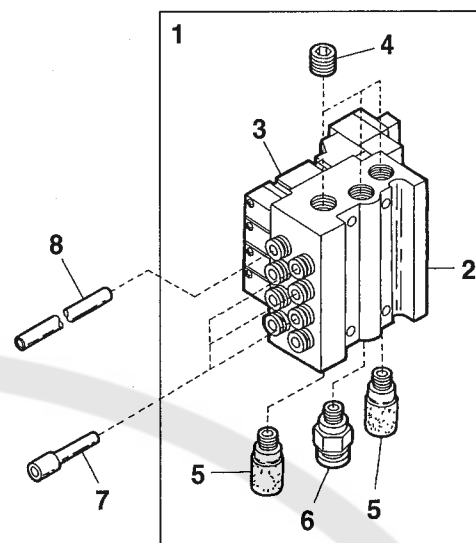
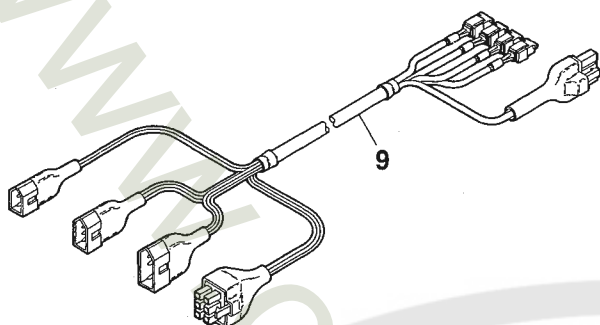
UT-A44 DEVICE(4)



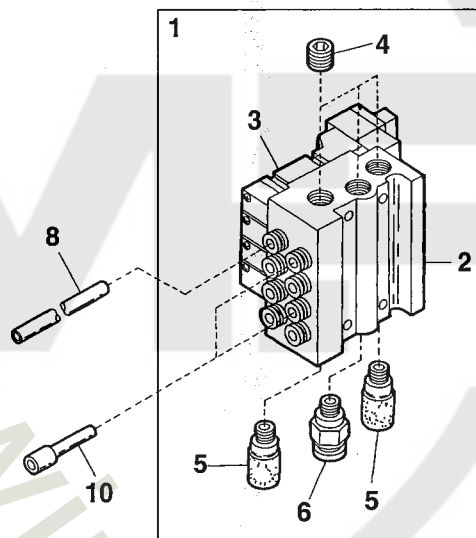
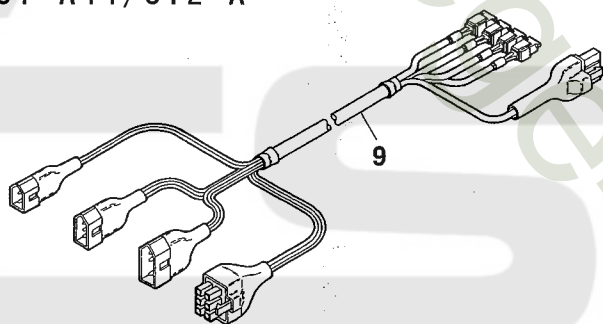
| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--------------------------------------|-------------|----------|
| 1 | 1097009 | Regulator | レギュレータ | 1 |
| 2 | 110017 | Screw(M5-0.8 × 8) | 止ネジ | 2 |
| 3 | 000426 | Washer | ワッシャ | 2 |
| 4 | 000600 | Spring Washer | スプリングワッシャ | 2 |
| 5 | | | | |
| 6 | 1253240 | Regulator Support | レギュレータ取付板 | 1 |
| 7 | 006905 | Wood Screw(φ 5.1 × 20) | 木ネジ | 2 |
| 8 | 0033939 | Hose Band | ホースバンド | 1 |
| 9 | 0010108 | Hose Union | ホースユニオン | 1 |
| 10 | 0010264 | Connector(φ 6-PT1/4) | コネクタ | 1 |
| 11 | 1096030 | Air Tube(6 × 4mm)(Black) | エアチューブ(黒) | - |
| 12 | 0011795 | Wrapping Band(2.3 × 92) | 束線バンド | 2 |
| 13 | 3500550 | Presser Foot Lifter Cylinder, C. Set | 押エ揚ゲシリンダ(組) | 1 |
| 14 | 1091146 | Air Cylinder | 押エ揚ゲシリンダ | 1 |
| 15 | 3201037 | Cylinder Rod Chip | シリンダロッドチップ | 1 |
| 16 | 3500505 | Cylinder Bracket | シリンダ台 | 1 |
| 17 | 000425 | Washer | ワッシャ | 4 |
| 18 | 120013 | Screw(M6-1 × 15) | 止ネジ | 2 |
| 19 | 0010055 | Connector(φ 4-PT1/8) | コネクタ | 2 |
| 20 | 3500551 | Solenoid Valve Holder | 電磁弁台 | 1 |
| 21 | 120006 | Screw(M6-1 × 12) | 止ネジ | 2 |
| 22 | 0023381 | Cord Clamp(6N- φ 10.6) | コードクランプ | 2 |
| 23 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 24 | 1066138 | Switch, Complete Set | スイッチ(組) | 1 |
| 25 | 0063607 | Switch Support | スイッチ取付板 | 1 |
| 26 | 110062 | Screw(M3.5-0.6 × 8) | 止ネジ | 2 |
| 27 | 1066127 | Switch | スイッチ | 1 |
| 28 | 0011720 | Connector Cover | コネクタカバー | 1 |
| 29 | 0010923 | Connector | コネクタ | 1 |
| 30 | 0063609 | Switch Cover | スイッチカバー | 1 |
| 31 | 009984 | Screw(M2.3-0.4 × 10) | 止ネジ | 2 |
| 32 | 110089 | Screw(M4-0.7 × 35) | 止ネジ | 2 |
| 33 | 1096029 | Air Tube(4 × 2.5mm)(Black) | エアチューブ(黒) | - |

UT-A44 DEVICE(5)

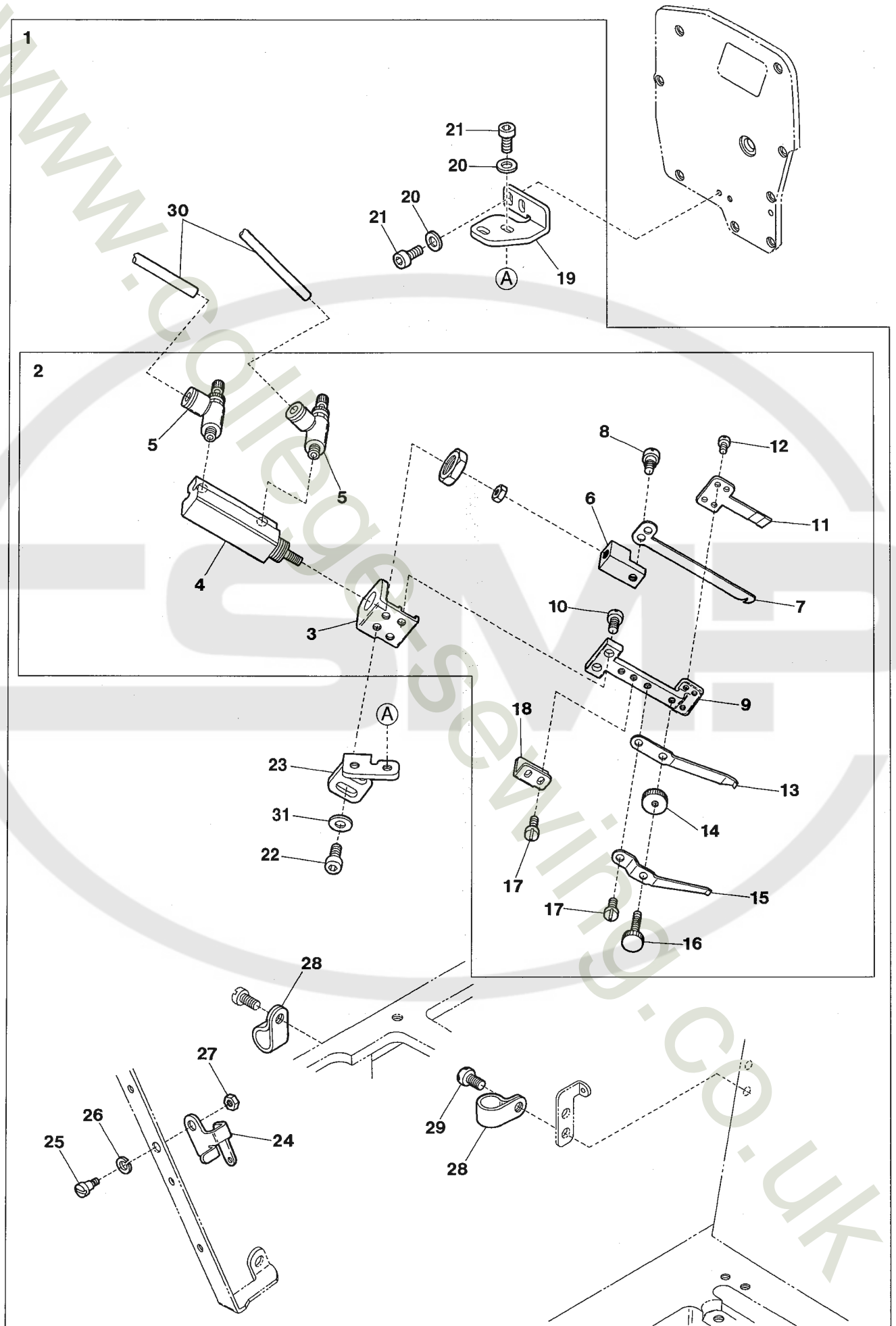
UT-A44



UT-A44/ST2-A

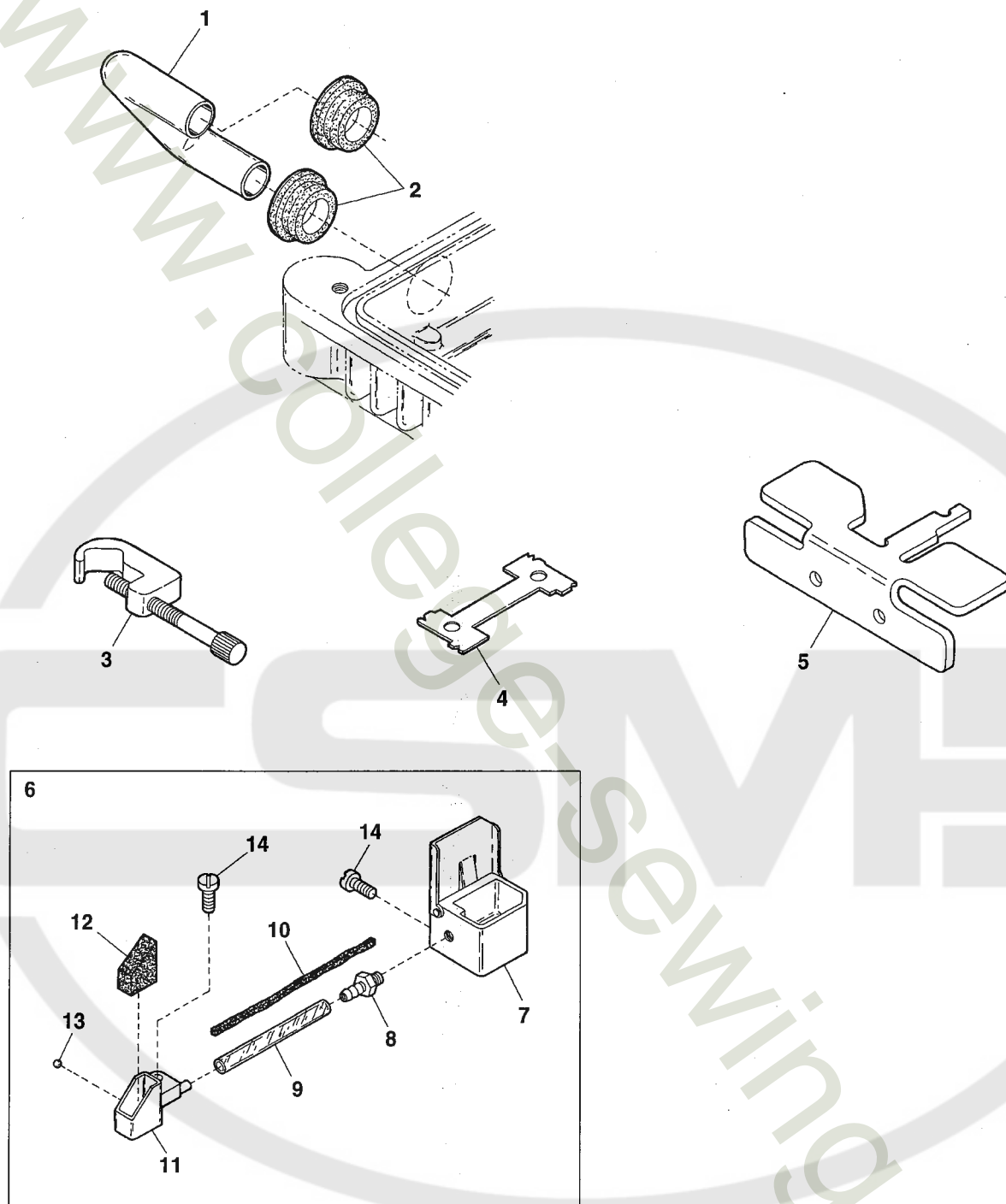


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--|-----------|----------|
| 1 | 1090249 | Solenoid Valve, C. Set | 電磁弁(組) | 1 |
| 2 | 1090187 | Manifold | マニフォルド | 1 |
| 3 | 1090242 | Solenoid Valve | 電磁弁 | 4 |
| 4 | 0010119 | Blank Plug | メクラプラグ | 3 |
| 5 | 1097007 | Silencer | サイレンサ | 2 |
| 6 | 1094056 | Connector(φ 6-PT1/8) | コネクタ | 1 |
| 7 | 1094055 | Plug | プラグ | 3 |
| 8 | 1096029 | Air Tube(4 × 2.5mm)(Black) | エアチューブ(黒) | - |
| 9 | 1200454 | Intermediate Cable(UT-A44, UT-A44/ST2-A) | 中継ケーブル | 1 |
| 10 | 1094055 | Plug | プラグ | 2 |

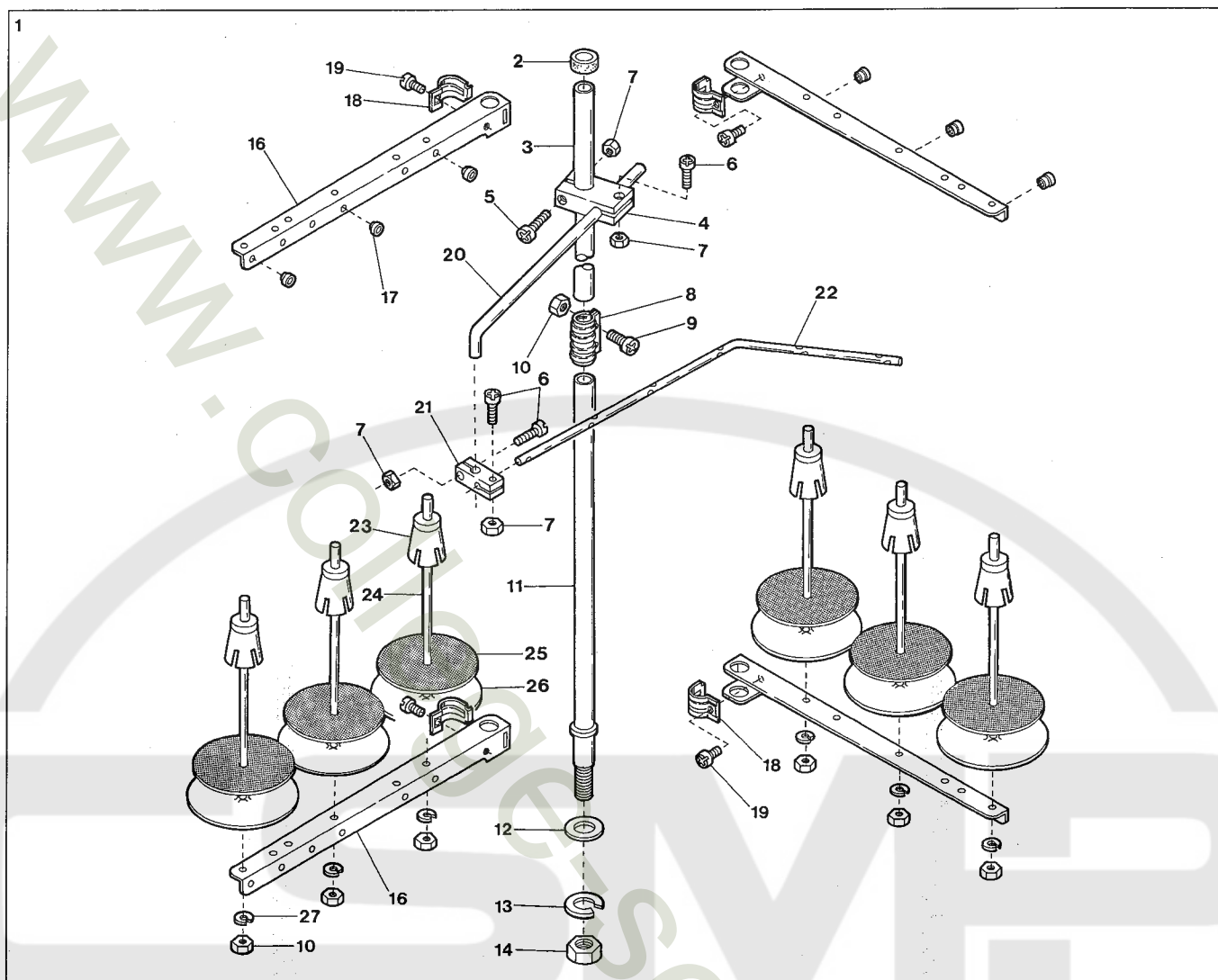


| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------|-------------|----------|
| 1 | 3519903 | ST2-A Device, C. Set | ST2-A 装置(組) | 1 |
| 2 | 3101800 | Trimming Device, Complete Set | メス装置(組) | 1 |
| 3 | 3101805 | Bracket | ブラケット | 1 |
| 4 | 1091145 | Air Cylinder | エアシリンダ | 1 |
| 5 | 1095001 | Speed Controller | スピードコントローラ | 2 |
| 6 | 3101809 | Movable Trimming Knife Holder | 動メス台 | 1 |
| 7 | 3101801 | Movable Trimming Knife | 動メス | 1 |
| 8 | 270019 | Screw(1/8-44 × 3) | 止ネジ | 1 |
| 9 | 3101806 | Knife Guide | メスガイド | 1 |
| 10 | 110001 | Screw(M4-0.7 × 5.4) | 止ネジ | 2 |
| 11 | 3101802 | Fixed Trimming Knife | 固定メス | 1 |
| 12 | 110023 | Screw(M2-0.4 × 3.5) | 止ネジ | 4 |
| 13 | 3101810 | Thread Clamp | 糸挟ミ | 1 |
| 14 | 100058 | Nut | ナット | 1 |
| 15 | 3101808 | Thread Clamp Spring | 糸挟ミバネ | 1 |
| 16 | 009791 | Adjusting Screw(M3-0.5 × 6) | 調節ネジ | 1 |
| 17 | 110054 | Screw(M3-0.5 × 3.5) | 止ネジ | 3 |
| 18 | 3101804 | Holder Support | 動メス台支エ | 1 |
| 19 | 3510101 | Positioning Plate(Upper) | 位置決め板(上) | 1 |
| 20 | 000665 | Washer | ワッシャ | 4 |
| 21 | 120052 | Screw(M4-0.7 × 10) | 止ネジ | 4 |
| 22 | 006202 | Screw(M4-0.7 × 6) | 止ネジ | 2 |
| 23 | 3161011 | Positioning Plate(Lower) | 位置決め板(下) | 1 |
| 24 | 3100711 | Top Cover Thread Eyelet | 飾り糸道 | 1 |
| 25 | 006035 | Screw(9/64-40 × 7) | 止ネジ | 1 |
| 26 | 000644 | Spring Washer | スプリングワッシャ | 1 |
| 27 | 000322 | Nut | ナット | 1 |
| 28 | 0036133 | Cord Clamp(5N- Φ 8.4) | コードクランプ | 2 |
| 29 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 1 |
| 30 | 1096029 | Air Tube(4 × 2.5mm)(Black) | エアチューブ(黒) | - |
| 31 | 001123 | Washer | ワッシャ | 2 |

EXTRA PARTS



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------|--------------|----------|
| 1 | 3500603 | Self-cleaning Pipe | セルフクリーニングパイプ | 1 |
| 2 | 3500605 | Pipe Holder | パイプホルダ | 2 |
| 3 | 0093690 | Timing Gauge | タイミングゲージ | 1 |
| 4 | 0095220 | Looper Timing Gauge | ルーパタイミングゲージ | 1 |
| 5 | 3500493 | Timing Gauge | タイミングゲージ | 1 |
| 6 | 3100256 | HR Device, Complete Set | HR装置(組) | 1 |
| 7 | 3100254 | HR Container | HRタンク | 1 |
| 8 | 1090190 | Pipe Joint | パイプ継手 | 1 |
| 9 | 3100253 | Oil Tube | 給油パイプ | 1 |
| 10 | 310007 | Felt(2.5 × 2.5 × 100mm) | フェルト | 1 |
| 11 | 3100250 | HR Cup | HRカップ | 1 |
| 12 | 310006 | HR Felt | HRフェルト | 1 |
| 13 | 000637 | Seal Plug | 詰栓 | 1 |
| 14 | 110013 | Screw(M4-0.7 × 8) | 止ネジ | 2 |



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|-------------------------------------|---------------|----------|
| 1 | 9620696 | Thread Stand, C. Set(6 Spools Type) | 糸立台(組)(6本糸用) | 1 |
| 2 | 9620631 | Column Cap | コラムキャップ | 1 |
| 3 | 9620670 | Column Pipe(Upper) | コラムパイプ(上) | 1 |
| 4 | 9620689 | Thread Guide Holder(Large) | ガイドホルダ(大) | 1 |
| 5 | 911002 | Screw(M4-0.7 × 20) | 止ネジ | 1 |
| 6 | 911001 | Screw(M4-0.7 × 12) | 止ネジ | 3 |
| 7 | 910001 | Nut | ナット | 4 |
| 8 | 9620673 | Column Pipe Connector | コラムパイプ継手 | 1 |
| 9 | 911006 | Screw(M5-0.8 × 13) | 止ネジ | 2 |
| 10 | 910000 | Nut | ナット | 8 |
| 11 | 9620675 | Column Pipe(Lower) | コラムパイプ(下) | 1 |
| 12 | 930052 | Washer | ワッシャ | 1 |
| 13 | 930053 | Spring Washer | スプリングワッシャ | 1 |
| 14 | 910003 | Nut(M16-1.5) | ナット | 1 |
| 15 | | | | |
| 16 | 9620703 | Thread Hanger(3 Spools Type) | スレッドハンガ(3本糸用) | 4 |
| 17 | 9620700 | Thread Eyelet | アイレット | 6 |
| 18 | 9620688 | Thread Hanger Holder | スレッドハンガ抱キ | 4 |
| 19 | 911060 | Screw(M6-1 × 15) | 止ネジ | 4 |
| 20 | 9620691 | Thread Guide Arm | ガイドアーム | 1 |
| 21 | 9620690 | Thread Guide Holder(Small) | ガイドホルダ(小) | 1 |
| 22 | 9620666 | Thread Guide(6 Spools Type) | スレッドガイド(6本糸用) | 1 |
| 23 | 9620678 | Spool Cushion | スプールクッション | 6 |
| 24 | 9620679 | Spool Pin | スプール軸 | 6 |
| 25 | 9620680 | Spool Mat | スプールマット | 6 |
| 26 | 9620681 | Spool Seat Disc | 受ケ皿 | 6 |
| 27 | 930055 | Spring Washer | スプリングワッシャ | 6 |

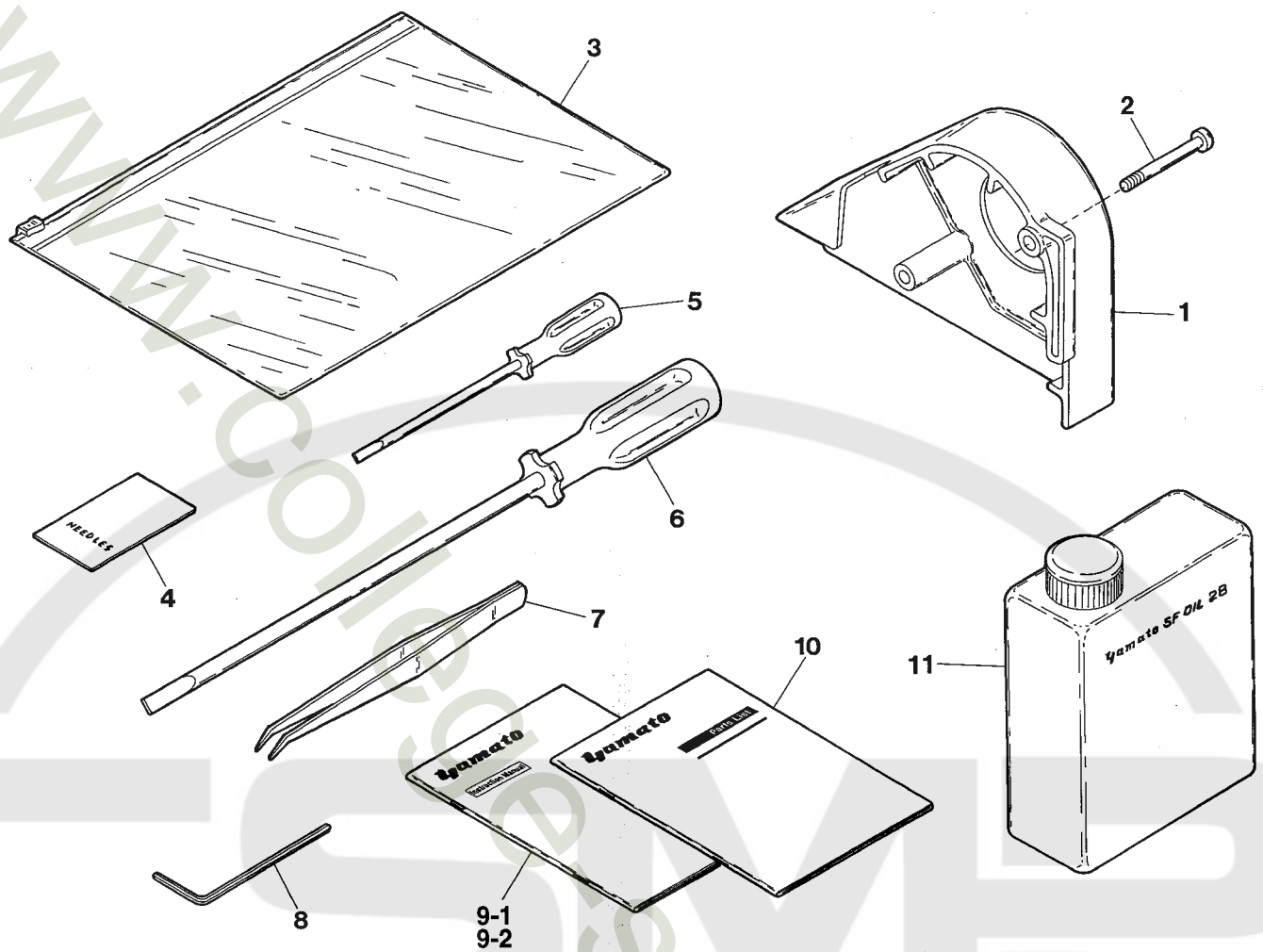
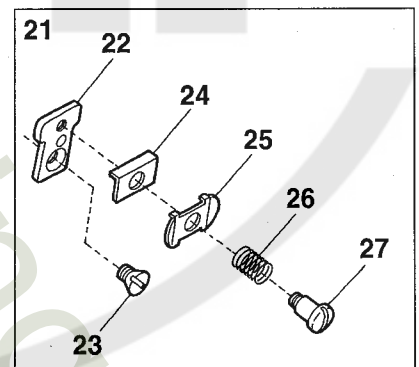
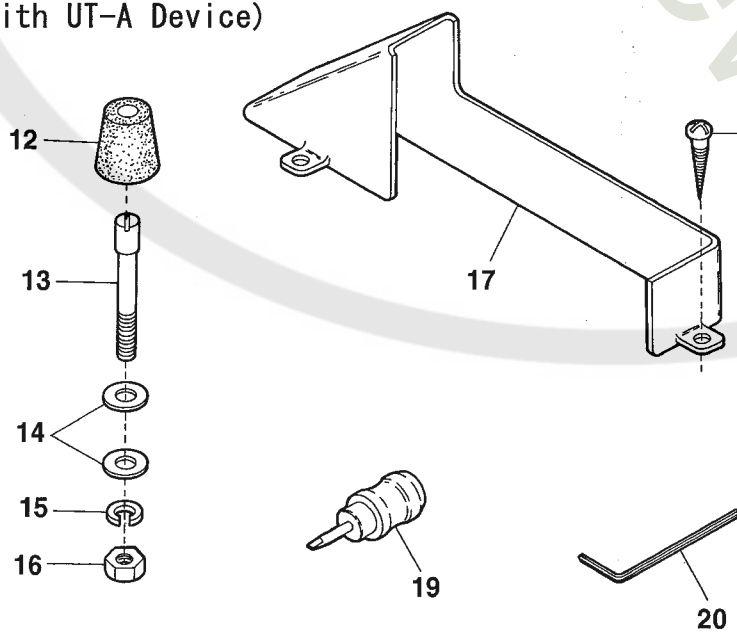


Table top installation 上乘せ式
(with UT-A Device)



| Ref.No | Parts No. | Description | 品 名 | Amt. Req |
|--------|-----------|--|-----------|----------|
| 1 | 3500700 | Belt Cover | ベルトカバー | 1 |
| 2 | 110028 | Screw(M6-1 × 46) | 止ネジ | 2 |
| 3 | 9620003 | Bag | 袋 | 1 |
| 4 | ----- | Needle(System : UY × 128GAS) | 針 | 5 |
| 5 | 0099094 | Screwdriver(2.5 × 75mm) | ドライバ | 1 |
| 6 | 0099091 | Screwdriver(5.5 × 200mm) | ドライバ | 1 |
| 7 | 0099051 | Thread Tweezers | ピンセット | 1 |
| 8 | 9620210 | Hexagonal Wrench(2.5mm) | 6角レンチ | 1 |
| 9-1 | 9722012 | Instructions Book | | 1 |
| 9-2 | 9722011 | | 取扱い説明書 | 1 |
| 10 | 9710107 | Parts Book | パーツブック | 1 |
| 11 | 9620008 | SF Oil 28(1ℓ) | 油 | 1 |
| 12 | 0063009 | Oil Reservoir Rubber Cushion | ゴム座 | 4 |
| 13 | 180008 | Setting Screw(M6-1 × 63) | 取付ケネジ | 4 |
| 14 | 000528 | Washer | ワッシャ | 8 |
| 15 | 000667 | Spring Washer | スプリングワッシャ | 4 |
| 16 | 000011 | Nut | ナット | 4 |
| 17 | 3500701 | Belt Cover(Lower) | ベルトカバー(下) | 1 |
| 18 | 006905 | Wood Screw(φ 5.1 × 20) | 木ネジ | 3 |
| 19 | 0037988 | Screwdriver(Short) | ミニドライバ | 1 |
| 20 | 9620202 | Hexagonal Wrench(2.0mm) | 6角レンチ | 1 |
| 21 | 3160190 | Needle Thread Retainer Support, C. Set | 小調子台(組) | 1 |
| 22 | 3160191 | Needle Thread Retainer Support | 小調子台 | 1 |
| 23 | 005431 | Screw(1/8-44 × 4.4) | 止ネジ | 1 |
| 24 | 0036175 | Thread Retainer Disc Support | 小調子板 | 1 |
| 25 | 0032425 | Needle Thread Retainer Dice | 小調子皿 | 1 |
| 26 | 0032426 | Needle Thread Retainer Spring | 小調子バネ | 1 |
| 27 | 001093 | Screw(1/8-44 × 2.2) | 止ネジ | 1 |

WARNING LABEL 警告ラベル

| LABEL ラベル | Parts No. 品番 | Description 品名 |
|---|-----------------|---|
|  <p>CAUTION</p> <p>Do not operate without eye guard and safety devices. Before threading, changing needle, cleaning etc. switch off main switch.</p> | 390140 | CAUTION IN OPERATION |
|  <p>注意</p> <p>動く部分でけがをする。 安全保護装置をつけて縫製作業をすること。 電源を切ってから、糸通し、ボビンや針の交換、掃除や調整をすること。</p> | 390143 | 操作注意ラベル |
|  <p>高電圧警告 DANGER</p> <p>このカバーを開けるときは、電源スイッチを切った後、5分たってから開けること。</p> <p>To open this cover, turn off power supply and wait more than 5 minutes before opening.</p> | 390144 | DANGER : WARNING OF ELECTRIC SHOCK BY HIGH-VOLTAGE 感電注意ラベル |
|  | 390145 | "Be sure to connect earth line". アースラベル |
|  | 390146 | ROTATING-DIRECTION SYMBOL : CHECK CORRECT ROTATING DIRECTION 回転方向表示ラベル |
|  <p>ケガ注意 CAUTION</p> | 390147 | EYE GUARD : TAKE CARE NOT CAUSE INJURY TO EYES BELT COVER : DO NOT INSERT FINGERS ケガ注意ラベル |
|  <p>高温注意 CAUTION</p> | 390148 | CAUTION FOR HIGH TEMPERATURE : DO NOT TOUCH STEPPING MOTOR AND SOLENOID 高温注意ラベル |

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| 000010 | 14 | 35 | | 000665 | 25 | 20 | | 006202 | 3 | 41 | |
| 000011 | 28 | 16 | | 000667 | 6 | 31 | | 006202 | 11 | 17 | |
| 000014 | 4 | 59 | | 000667 | 28 | 15 | | 006202 | 25 | 22 | |
| 000014 | 9 | 67 | | 000669 | 3 | 46 | | 006212 | 6 | 49 | |
| 000014 | 21 | 2 | | 000669 | 4 | 55 | | 006212 | 15 | 14 | |
| 000015 | 2 | 20 | | 000669 | 11 | 11 | | 006233 | 1 | 22 | |
| 000177 | 3 | 6 | | 000669 | 14 | 46 | | 006905 | 23 | 7 | |
| 000195 | 4 | 16 | | 000669 | 15 | 67 | | 006905 | 28 | 18 | |
| 000199 | 15 | 44 | | 000669 | 19 | 7 | | 006921 | 17 | 12 | |
| 000206 | 8 | 52 | | 000687 | 16 | 4 | | | | | |
| 000206 | 9 | 11 | | 000690 | 8 | 61 | | 007006 | 20 | 23 | |
| 000234 | 18 | 7 | | 000690 | 14 | 33 | | 007627 | 1 | 29 | |
| 000278 | 9 | 51 | | 000726 | 1 | 41 | | 007627 | 2 | 49 | |
| 000309 | 7 | 20 | | 000740 | 9 | 15 | | 007627 | 3 | 31 | |
| 000322 | 25 | 27 | | 000740 | 10 | 2 | | | | | |
| 000327 | 8 | 21 | | 000740 | 13 | 46 | | 009142 | 7 | 10 | |
| 000360 | 3 | 38 | | 000750 | 15 | 39 | | 009526 | 12 | 23 | |
| 000397 | 15 | 29 | | 000755 | 16 | 47 | | 009604 | 12 | 14 | |
| 000425 | 18 | 6 | | 000924 | 2 | 30 | | 009736 | 20 | 3 | |
| 000425 | 23 | 17 | | 000989 | 6 | 2 | | 009747 | 9 | 57 | |
| 000426 | 11 | 29 | | | | | | 009748 | 1 | 8 | |
| 000426 | 23 | 3 | | 001093 | 28 | 27 | | 009749 | 15 | 65 | |
| 000445 | 8 | 2 | | 001107 | 5 | 18 | | 009750 | 7 | 25 | |
| 000463 | 18 | 9 | | 001123 | 14 | 43 | | 009751 | 11 | 10 | |
| 000487 | 8 | 43 | | 001123 | 25 | 31 | | 009779 | 9 | 66 | |
| 000498 | 21 | 17 | | 001170 | 8 | 64 | | 009784 | 11 | 2 | |
| 000528 | 12 | 8 | | 001818 | 3 | 35 | | 009791 | 25 | 16 | |
| 000528 | 16 | 31 | | 001900 | 7 | 8 | | 009976 | 21 | 8 | |
| 000528 | 28 | 14 | | | | | | 009977 | 10 | 27 | |
| 000538 | 1 | 30 | | 003302 | 8 | 22 | | 009984 | 23 | 31 | |
| 000538 | 2 | 32 | | 003655 | 2 | 19 | | 009995 | 16 | 18 | |
| 000538 | 3 | 30 | | 003655 | 17 | 3 | | | | | |
| 000538 | 8 | 41 | | 003657 | 16 | 38 | | 0010017 | 13 | 10 | |
| 000538 | 20 | 12 | | 003657 | 20 | 20 | | 0010017 | 18 | 47 | |
| 000555 | 6 | 26 | | | | | | 0010018 | 18 | 55 | |
| 000567 | 18 | 27 | | 004173 | 2 | 40 | | 0010019 | 18 | 50 | |
| 000600 | 6 | 27 | | 004182 | 7 | 28 | | 0010055 | 23 | 19 | |
| 000600 | 14 | 47 | | 004272 | 9 | 40 | | 0010057 | 21 | 15 | |
| 000600 | 15 | 68 | | | | | | 0010108 | 23 | 9 | |
| 000600 | 23 | 4 | | 005049 | 14 | 48 | | 0010119 | 24 | 4 | |
| 000623 | 13 | 47 | | 005049 | 15 | 69 | | 0010258 | 18 | 49 | |
| 000637 | 13 | 40 | | 005075 | 1 | 34 | | 0010264 | 23 | 10 | |
| 000637 | 26 | 13 | | 005431 | 28 | 23 | | 0010923 | 23 | 29 | |
| 000638 | 16 | 36 | | 005650 | 8 | 36 | | | | | |
| 000644 | 25 | 26 | | 005650 | 9 | 45 | | 0011720 | 23 | 28 | |
| 000651 | 2 | 21 | | | | | | 0011795 | 23 | 12 | |
| 000652 | 16 | 19 | | 006035 | 25 | 25 | | | | | |
| 000665 | 19 | 4 | | 006202 | 1 | 42 | | 0012071 | 21 | 20 | |

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| 0013208 | 15 | 22 | | 0033024 | 20 | 24 | | 0090807 | 3 | 12 | |
| 0013208 | 16 | 52 | | 0033939 | 23 | 8 | | 0090812 | 3 | 9 | |
| 0013648 | 17 | 11 | | 0034293 | 11 | 9 | | 0090856 | 3 | 11 | |
| 0014120 | 21 | 11 | | 0034293 | 14 | 44 | | 0092305 | 6 | 5 | |
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| 0022836 | 20 | 1 | | 0063055 | 4 | 8 | | 0093864 | 2 | 12 | |
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| 0023381 | 20 | 5 | | 0063057 | 12 | 22 | | 0094201 | 2 | 51 | |
| 0023381 | 23 | 22 | | 0063076 | 20 | 17 | | 0094390 | 8 | 62 | |
| 0024083 | 3 | 2 | | 0063138 | 16 | 46 | | 0094396 | 20 | 22 | |
| 0024084 | 3 | 1 | | 0063515 | 8 | 60 | | 0094491 | 20 | 6-1 | |
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| 0026099 | 10 | 18 | | 0063608 | 21 | 1 | | 0095027 | 11 | 21 | |
| 0026413 | 10 | 15 | | 0063609 | 23 | 30 | | 0095220 | 26 | 4 | |
| 0030255 | 3 | 3 | | 0063612 | 20 | 6-2 | | 0095334 | 8 | 63 | |
| 0030711 | 18 | 42 | | 0065275 | 2 | 13 | | 0099051 | 28 | 7 | |
| 0031111 | 3 | 7 | | 0065372 | 8 | 3 | | 0099091 | 28 | 6 | |
| 0031831 | 18 | 8 | | 0065389 | 13 | 30 | | 0099094 | 28 | 5 | |
| 0032425 | 28 | 25 | | 0068011 | 1 | 4 | | 100002 | 13 | 26 | |
| 0032426 | 3 | 52 | | 0068079 | 15 | 60 | | 100002 | 21 | 25 | |
| 0032426 | 28 | 26 | | 0068181 | 8 | 37 | | 100003 | 12 | 9 | |
| 0032518 | 18 | 3 | | 0068202 | 9 | 34 | | 100003 | 16 | 32 | |
| 0032646 | 12 | 13 | | 0068202 | 14 | 24 | | 100004 | 18 | 45 | |
| 0032684 | 4 | 44 | | 0077179 | 11 | 13 | | 100006 | 22 | 11 | |
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| | | | | 0085710 | 11 | 32 | | 100052 | 19 | 12 | |
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| 110002 | 9 | 61 | | 110031 | 2 | 28 | | 110135 | 6 | 35 | |
| 110002 | 21 | 3 | | 110031 | 12 | 26 | | | | | |
| 110004 | 8 | 16 | | 110031 | 16 | 5 | | 120001 | 6 | 22 | |
| 110004 | 14 | 19 | | 110032 | 16 | 26 | | 120001 | 8 | 58 | |
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| 110009 | 2 | 31 | | 110035 | 8 | 5 | | 120006 | 21 | 19 | |
| 110009 | 3 | 26 | | 110036 | 5 | 28 | | 120006 | 23 | 21 | |
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| 110009 | 20 | 11 | | 110043 | 13 | 35 | | 120012 | 5 | 3 | |
| 110009 | 21 | 5 | | 110043 | 16 | 10 | | 120013 | 6 | 24 | |
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| 110011 | 2 | 44 | | 110045 | 2 | 10 | | 120013 | 10 | 7 | |
| 110011 | 7 | 12 | | 110045 | 14 | 39 | | 120013 | 12 | 11 | |
| 110011 | 11 | 31 | | 110045 | 18 | 11 | | 120013 | 13 | 42 | |
| 110012 | 1 | 25 | | 110046 | 14 | 14 | | 120013 | 15 | 2 | |
| 110012 | 2 | 52 | | 110046 | 16 | 13 | | 120013 | 16 | 15 | |
| 110012 | 5 | 33 | | 110048 | 1 | 13 | | 120013 | 23 | 18 | |
| 110012 | 18 | 2 | | 110050 | 16 | 2 | | 120015 | 6 | 28 | |
| 110013 | 1 | 32 | | 110054 | 3 | 24 | | 120016 | 1 | 37 | |
| 110013 | 3 | 14 | | 110054 | 8 | 14 | | 120027 | 1 | 7 | |
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| 110013 | 23 | 23 | | 110059 | 7 | 29 | | 120049 | 10 | 41 | |
| 110013 | 25 | 29 | | 110060 | 1 | 14 | | 120049 | 13 | 36 | |
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| 110017 | 2 | 36 | | 110067 | 17 | 15 | | 130002 | 7 | 18 | |
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| 110022 | 5 | 24 | | 110084 | 19 | 22 | | 130005 | 22 | 31 | |
| 110023 | 9 | 25 | | 110085 | 22 | 39 | | 130016 | 8 | 18 | |
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| | | | | 160029 | 7 | 13 | | 310040 | 6 | 16 | |
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| 160000 | 16 | 34 | | | | | | 310096 | 14 | 9 | |
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| 160001 | 14 | 22 | | 170010 | 11 | 18 | | 320001 | 18 | 28 | |
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| 160007 | 14 | 27 | | 300100 | 3 | 45 | | 930053 | 27 | 13 | |
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| 1091160 | 21 | 12 | | | | | | 3100330 | 18 | 53 | |
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| 1095002 | 17 | 9 | | 3100061 | 18 | 12 | | 3100371 | 18 | 24 | |
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| | | | | 3100110 | 8 | 9 | | 3100386 | 3 | 22 | |
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| 1096029 | 21 | 16 | | 3100127 | 5 | 13 | | 3100504 | 22 | 13 | |
| 1096029 | 23 | 33 | | 3100129 | 6 | 7 | | 3100505 | 22 | 14 | |
| 1096029 | 24 | 8 | | 3100131 | 5 | 10 | | 3100506 | 22 | 2 | |
| 1096029 | 25 | 30 | | 3100132 | 5 | 11 | | 3100507 | 22 | 26 | |
| 1096030 | 23 | 11 | | 3100142 | 13 | 38 | | 3100508 | 22 | 27 | |
| | | | | 3100145 | 13 | 44 | | 3100509 | 22 | 28 | |
| 1097007 | 21 | 14 | | 3100146 | 13 | 43 | | 3100510 | 22 | 29 | |
| 1097007 | 24 | 5 | | 3100149 | 13 | 31 | | 3100511 | 22 | 30 | |
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| | | | | 3100207 | 10 | 28 | | 3100567 | 21 | 9 | |
| 2100137 | 9 | 14 | | 3100214 | 15 | 43 | | 3100623 | 15 | 12 | |
| 2100137 | 10 | 3 | | 3100231 | 15 | 36 | | 3100711 | 25 | 24 | |
| 2100176 | 9 | 52 | | 3100241 | 5 | 26 | | | | | |
| 2100194 | 8 | 48 | | 3100245 | 5 | 30 | | 3101585 | 21 | 18 | |
| 2100218 | 6 | 25 | | 3100250 | 26 | 11 | | 3101586 | 21 | 13 | |
| 2100249 | 14 | 11 | | 3100253 | 26 | 9 | | 3101587 | 21 | 4 | |
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| 3101810 | 25 | 13 | | 3160064 | 10 | 12 | | | | | |
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| 3107303 | 8 | 17 | | 3160066 | 10 | 31 | | 3201355 | 15 | 21 | |
| 3107303 | 19 | 20 | | 3160070 | 10 | 25 | | | | | |
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| 3109300 | 13 | 1 | | 3160074 | 11 | 23 | | | | | |
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| 3110033 | 16 | 11 | | 3160077 | 11 | 22 | | 3207148 | 19 | 13 | |
| 3110038 | 16 | 8 | | 3160080 | 11 | 26 | | | | | |
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| 3120072 | 6 | 48 | | 3160082 | 11 | 28 | | 3240016 | 7 | 23 | |
| | | | | 3160084 | 11 | 16 | | 3240026 | 8 | 6 | |
| 3120157 | 21 | 24 | | 3160085 | 11 | 1 | | 3240072 | 15 | 58 | |
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| | | | | 3160090 | 8 | 29 | | 3240091 | 11 | 5 | |
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| | | | | 3160098 | 9 | 24 | | 3247022 | 19 | 21 | |
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| 3160027 | 4 | 43 | | 3160152 | 18 | 16 | | 3500007 | 1 | 31 | |
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| 3160038 | 9 | 18 | | 3160173 | 10 | 1 | | 3500022 | 4 | 20 | |
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| 3160050 | 10 | 40 | | 3161004 | 20 | 10 | | 3500027 | 4 | 29 | |
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| 3500032 | 4 | 24 | | 3500115 | 15 | 33 | | 3500177 | 13 | 21 | |
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| 3500047 | 4 | 12 | | 3500131 | 15 | 1 | | 3500229 | 18 | 10 | |
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| 3500051 | 6 | 1 | | 3500136 | 15 | 50 | | 3500233 | 2 | 48 | |
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| 3500065 | 6 | 29 | | 3500141 | 15 | 64 | | 3500238 | 3 | 33 | |
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| 3500069 | 6 | 10 | | 3500147 | 14 | 1 | | 3500246 | 3 | 48 | |
| 3500070 | 6 | 45 | | 3500148 | 14 | 2 | | 3500247 | 3 | 51 | |
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| 3500074 | 6 | 46 | | 3500152 | 14 | 5 | | 3500270 | 3 | 32 | |
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