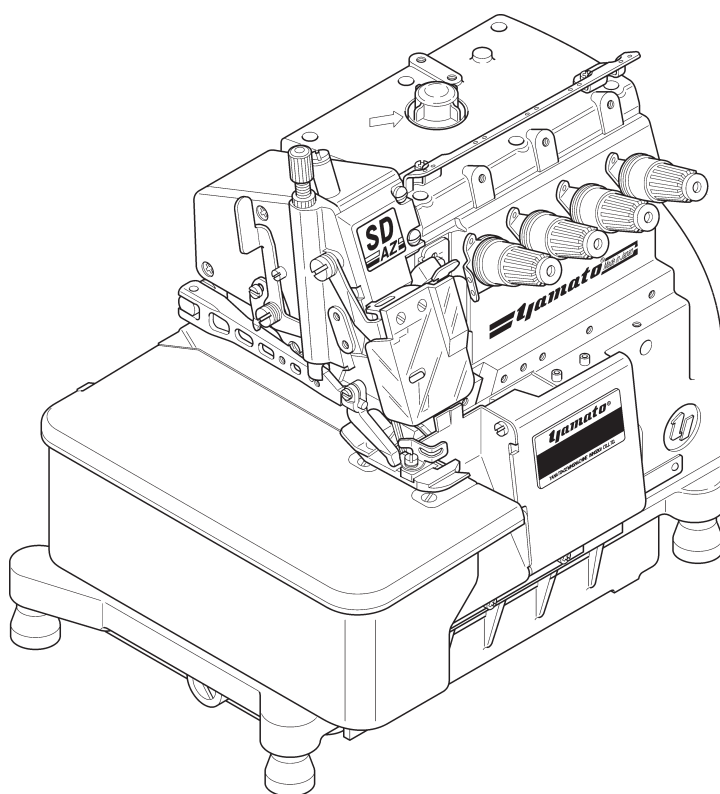




## Parts List

SUPPER HIGHT SPEED SAFETY STITCH MACHINE

# AZ7500SDR-8



### MODELS & DEVICES

|                  |                |
|------------------|----------------|
| AZ7500SDR-A-8    | AZ7500SDR-C-8  |
| AZ7500SDR-C-8-53 | AZ7520SDR-AY-8 |
| AZ7500SDR-A-31   | AZ7500SDR-C-31 |
| AZ7520SDR-AY-31  |                |

K1

MT22

SC10



**YAMATO SEWING MACHINE MFG. CO., LTD.**

# パーツリストの見方

このパーツリストは、AZ7500SDR-A4DF-8 を基本モデルにしてイラストを作成しています。項目1～13には基本モデルを記載しています。

項目14～サブモデル等を記載しています。

パーツリストに記載されているカラーの寸法は内径× 外径× 幅を表わしています。

コネクタに表記してある数字は、接続部のサイズです。

**記号の説明 (Parts No.の隣に記載されています。)**

[ ] 前回のパーツリストに対して、今回変更された部品を表わしています。

[ ]内は旧Parts No.及びネジ類の形状

◆ 前回のパーツリストに対して、今回追加された部品及びモデルを表わしています。

**部品注文の際のご注意**

☆ このパーツリストに記載されている部品をご注文の際は、Parts No.(例えば、3150023) をお願いします。

☆ 0063538 の場合は、0063538 又は63538 でご注文下さい。

☆ エアチューブ御注文の際は品番と長さをお知らせ下さい。

なお、このパーツリストの記載事項は、改良により変更される場合がありますのでご了承下さい。

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## How to use this Parts List

The illustrations on this Parts List are drawn on the basis of AZ7500SDR-A4DF-8.

The items from No.1 to No.13 contain the standard model.

The following items included No.14 contain the submodel.

The dimension of Collar on this Parts List shows Inside diameter X Outside diameter X Width.

Numbers on a connector show sizes of joints.

**Explanation of Marks (marked at the Side of Part No.)**

[ ] means this part is changed from the previous Parts List.

Inside of [ ] shows the previous Part No. and the shape of screw or the like.

◆ means this part and model is added to the previons Parts List.

**How to place an order for the parts**

☆ When placing an order for the parts from this Parts List, please clearly state the Parts No. (e.g.3150023) which you require so that we can deliver the correct Parts to you.

☆ When the Part No. is "0063538", please place an order for the part by showing "0063538" or "63538".

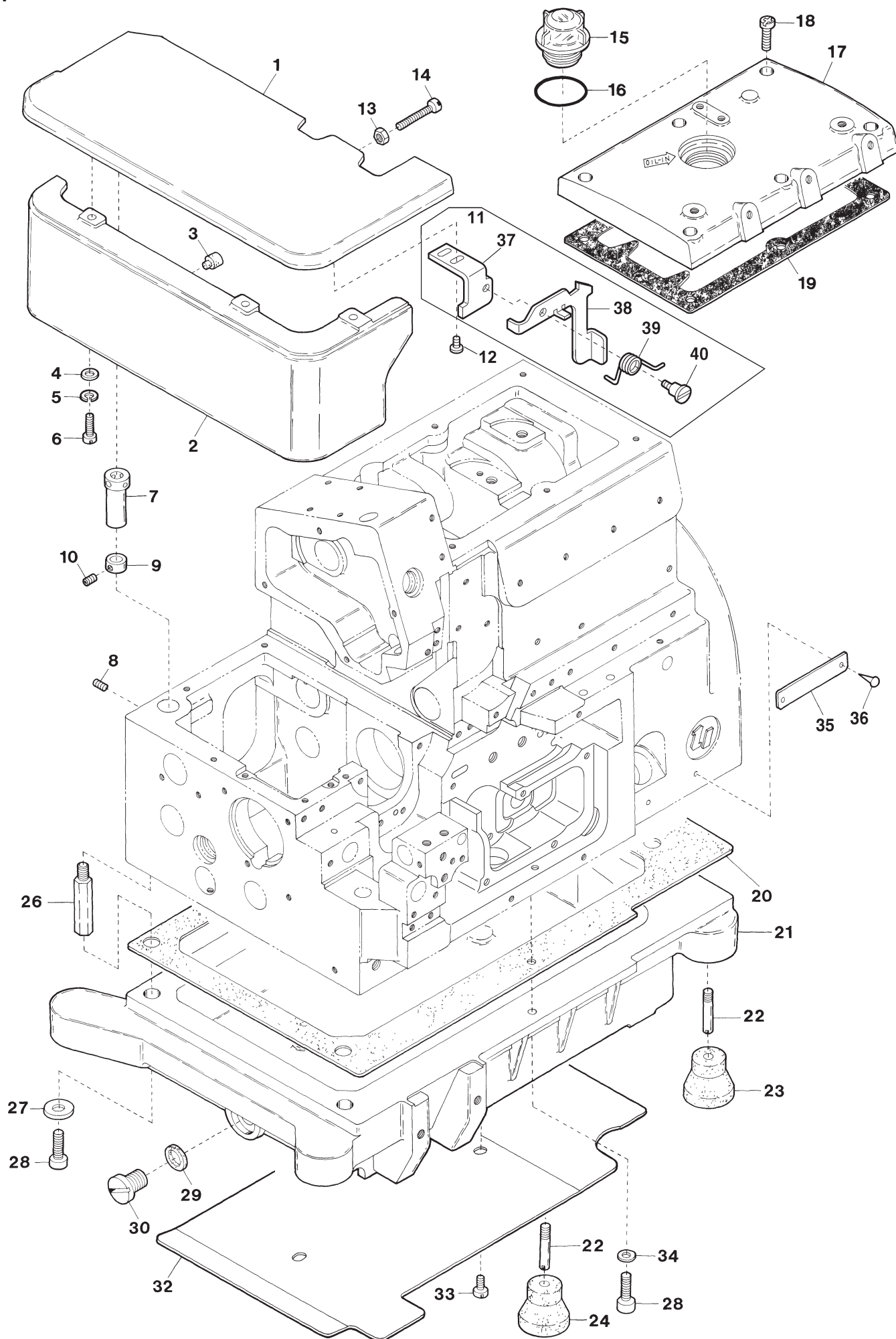
☆ When ordering Air Tube, please inform us of the Part No. and the length.

This Parts List is subject to change without notice.

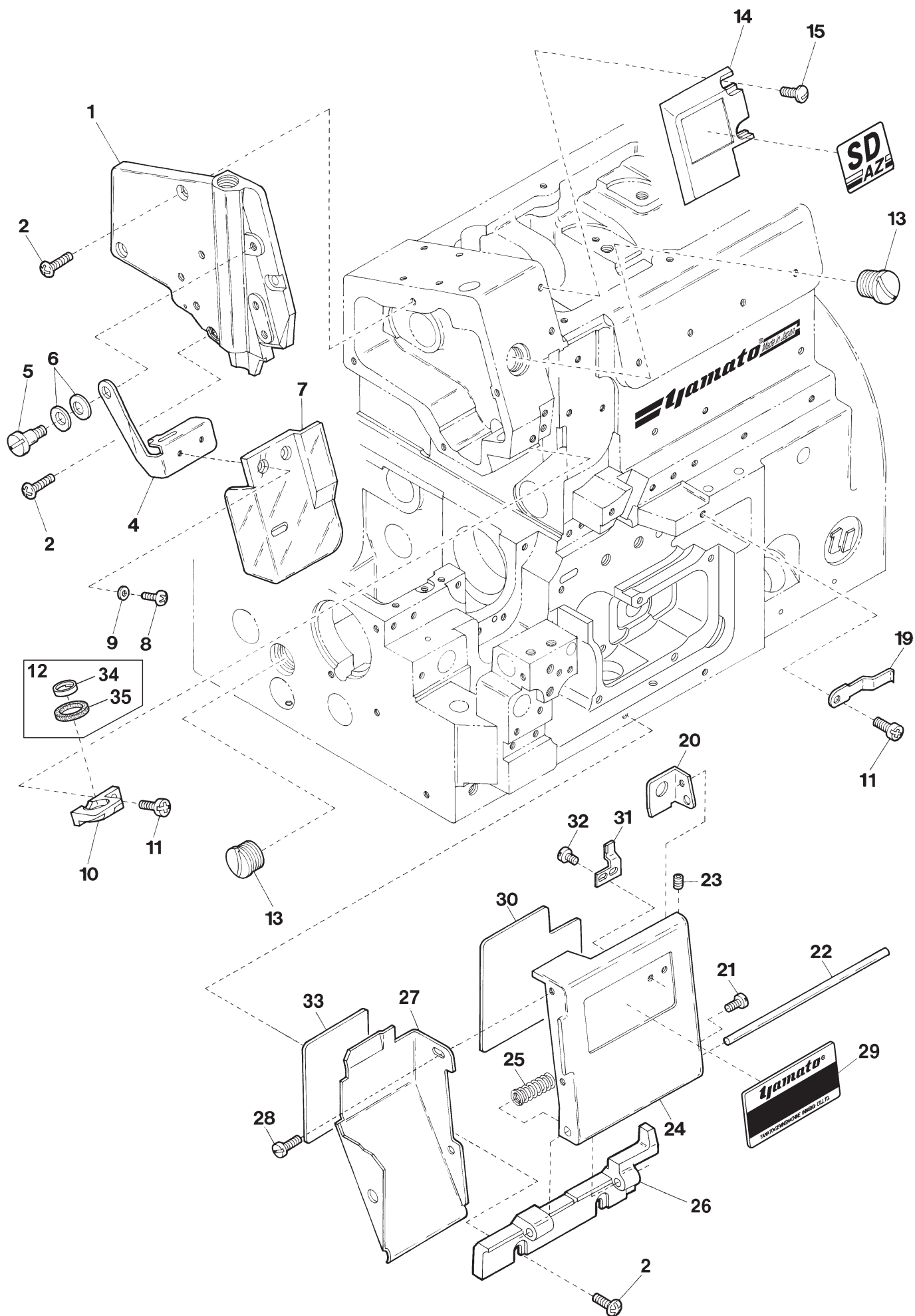
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| Ref.No | Parts No. | Description                                 | 品 名               | Amt. Req |
|--------|-----------|---------------------------------------------|-------------------|----------|
| 1      | 2100006   | Cloth Plate                                 | クロスプレート           | 1        |
| 2      | 2150735   | Cloth Plate(Lower)                          | クロスプレート ( 下 )     | 1        |
| 3      | 2100014   | Rubber Cushion                              | クロスプレート ( 下 ) 埋メ座 | 1        |
| 4      | 001123    | Washer                                      | ワッシャ              | 3        |
| 5      | 000644    | Spring Washer                               | スプリングワッシャ         | 3        |
| 6      | 110045    | Screw(M4-0.7×12)                            | 止ネジ               | 3        |
| 7      | 2100011   | Cloth Plate Eccentric Bushing               | エキセンブッシュ          | 1        |
| 8      | 160001    | Screw(M4-0.7×4)                             | 止ネジ               | 1        |
| 9      | 2100012   | Collar(4 × 9×6mm)                           | カラー               | 1        |
| 10     | 003637    | Screw(1/8-44×2.5)                           | 止ネジ               | 1        |
| 11     | 2150326   | Cloth Plate Latch, C. Set                   | 開閉レバー ( 組 )       | 1        |
| 12     | 110073    | Screw(M4-0.7×5)                             | 止ネジ               | 2        |
| 13     | 100001    | Lock Nut                                    | ロックナット            | 1        |
| 14     | 110031    | Stop Screw(M4-0.7×12)                       | ストップネジ            | 1        |
| 15     | 0020004   | Oil Cap                                     | オイルキャップ           | 1        |
| 16     | 2150580   | O-ring(P28)                                 | O リング             | 1        |
| 17     | 2150287   | Top Cover                                   | 上カバー              | 1        |
| 18     | 110016    | Screw(M4-0.7×15)                            | 止ネジ               | 6        |
| 19     | 2150026   | Top Cover Gasket                            | 上カバーパッキン          | 1        |
| 20     | 2100864   | Oil Reservoir Gasket                        | 油受ケパッキン           | 1        |
| 21     | 2151054   | Oil Reservoir                               | 油受ケ               | 1        |
| 22     | 006816    | Screw(1/4-24×8)                             | 止ネジ               | 4        |
| 23     | 0032879   | Oil Reservoir Rubber Cushion(Black-colored) | 防振ゴム ( 黒色 )       | 3        |
| 24     | 0033627   | Oil Reservoir Rubber Cushion(Green-colored) | 防振ゴム ( 緑色 )       | 1        |
| 25     |           |                                             |                   |          |
| 26     | 2100875   | Oil Reservoir Positioning Bar               | 油受ケ固定棒            | 4        |
| 27     | 300004    | Washer                                      | ワッシャ              | 4        |
| 28     | 120017    | Screw(M5-0.8×15)                            | 止ネジ               | 6        |
| 29     | 0020137   | Drain Hole Seal                             | パッキン              | 1        |
| 30     | 005075    | Drain Hole Screw(3/8-24×8)                  | 油抜きネジ             | 1        |
| 31     |           |                                             |                   |          |
| 32     | 2151056   | Wind Guide Plate                            | 風案内板              | 1        |
| 33     | 110013    | Screw(M4-0.7×8)                             | 止ネジ               | 2        |
| 34     | 300043    | Washer                                      | ワッシャ              | 2        |
| 35     | 6209401   | Serial Number Plate                         | 機番プレート            | 1        |
| 36     | 000726    | Rivet                                       | 止メ鋲               | 2        |
| 37     | 2150327   | Cloth Plate Latch Holder                    | 開閉レバー台            | 1        |
| 38     | 2150328   | Cloth Plate Latch                           | 開閉レバー             | 1        |
| 39     | 2150329   | Cloth Plate Latch Spring                    | 開閉レバーバネ           | 1        |
| 40     | 170067    | Screw(M5-0.8×6)                             | 止ネジ               | 1        |



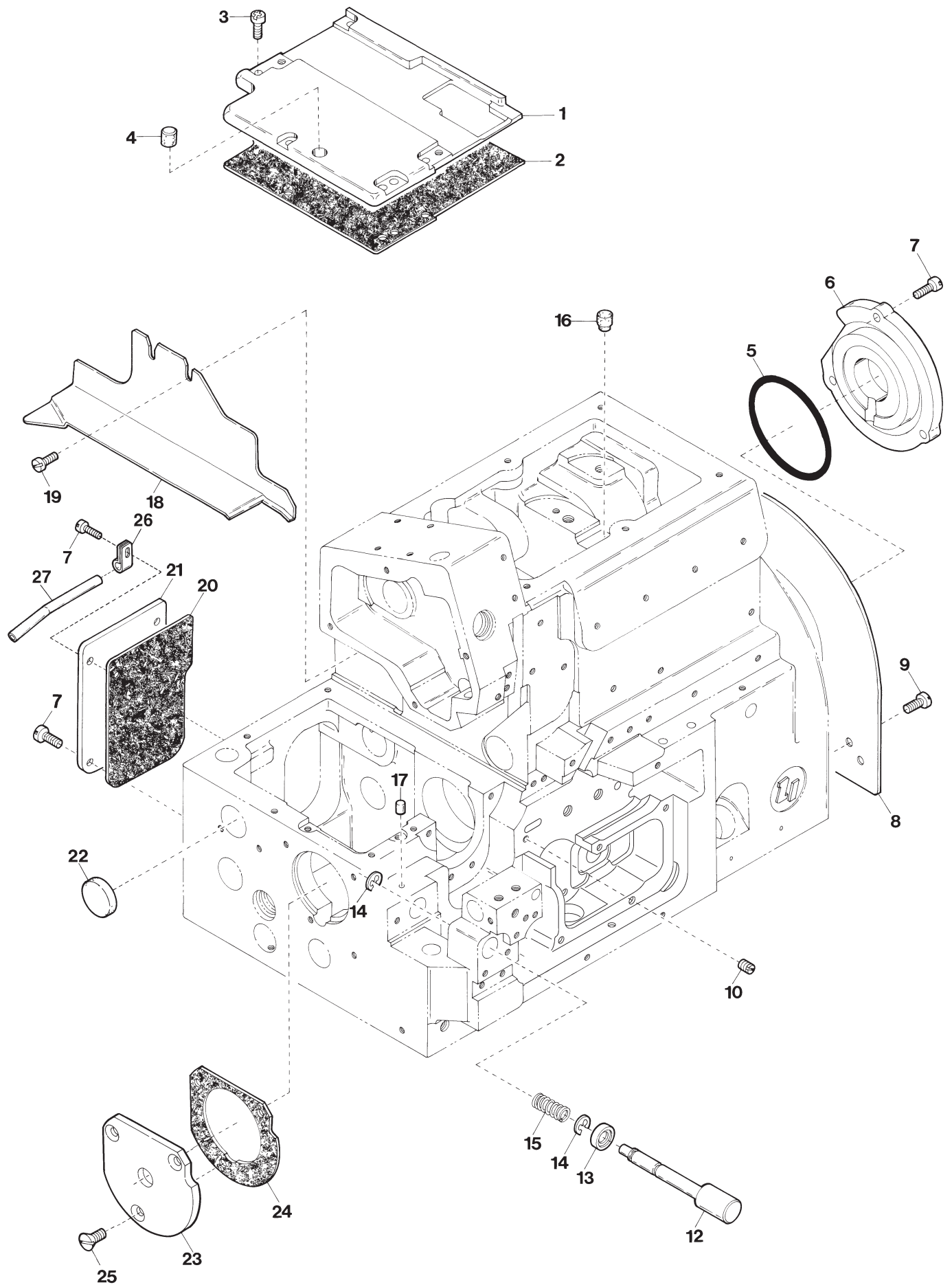
| Ref.No | Parts No. | Description                    | 品 名           | Amt. Req |
|--------|-----------|--------------------------------|---------------|----------|
| 1      | 2150286   | Side Cover                     | 側面カバー         | 1        |
| 2      | 110013    | Screw(M4-0.7×8)                | 止ネジ           | 6        |
| 3      |           |                                |               |          |
| 4      | 2150018   | Eye Guard Holder               | アイガード板        | 1        |
| 5      | 170032    | Screw(M4-0.7×5)                | 止ネジ           | 1        |
| 6      | 000010    | Conical Spring Washer          | 皿バネワッシャ       | 2        |
| 7      | 2150125   | Eye Guard                      | アイガード         | 1        |
| 8      | 110076    | Screw(M3-0.5×6)                | 止ネジ           | 2        |
| 9      | 000444    | Washer                         | ワッシャ          | 2        |
| 10     | 2150023   | Needle Bar Oil Defender        | 針棒油受ケ         | 1        |
| 11     | 110012    | Screw(M4-0.7×5)                | 止ネジ           | 4        |
| 12     | 2150024   | Needle Bar Oil Seal, C. Set    | 針棒シール ( 組 )   | 1        |
| 13     | 190015    | Screw(M14-2×6)                 | 止ネジ           | 2        |
| 14     | 2150733   | Logo Plate                     | ロゴマーク板        | 1        |
| 15     | 110106    | Screw(M4-0.7×8)                | 止ネジ           | 2        |
| 16     |           |                                |               |          |
| 17     |           |                                |               |          |
| 18     |           |                                |               |          |
| 19     | 2100538   | Front Cover Latch Spring       | 前開キカバーラッチバネ   | 1        |
| 20     | 0024446   | Front Cover Hook               | 前開キカバーフック     | 1        |
| 21     | 001203    | Screw(9/64-40×4.5)             | 止ネジ           | 1        |
| 22     | 0020016   | Front Cover Hinge Pin          | 前開キカバーヒンジピン   | 1        |
| 23     | 003637    | Screw(1/8-44×2.5)              | 止ネジ           | 2        |
| 24     | 2150734   | Front Cover                    | 前開キカバー        | 1        |
| 25     | 0024095   | Front Cover Hinge Spring       | 前開キカバーヒンジバネ   | 1        |
| 26     | 2151055   | Front Cover Hinge              | 前開キカバーヒンジ     | 1        |
| 27     | 2100703   | Chip Guard(Openable)           | 切屑落シ板         | 1        |
| 28     | 110003    | Screw(M3.5-0.6×6)              | 止ネジ           | 2        |
| 29     | 2129415   | Model Plate                    | 型式板           | 1        |
| 30     | —         | Threading Chart(See the Table) | 糸通シ図 ( 下表参照 ) | 1        |
| 31     | 2100856   | Front Cover Latch              | 前開キカバーラッチ     | 1        |
| 32     | 110054    | Screw(M3-0.5×3.5)              | 止ネジ           | 2        |
| 33     | 390513    | Threading Chart(Left)          | 糸通シ図 ( 左 )    | 1        |
| 34     | 2150028   | Needle Bar Oil Seal            | 針棒シール         | 1        |
| 35     | 2150029   | Needle Bar Oil Seal Long       | 針棒シールリング      | 1        |

Note : Order for Model Plate must be accompanied by model designation(including symbols of gauge and devices).

( 注 ) 型式板を御注文の際は機種名 ( ゲージ記号、附帯装置含む ) をお知らせください。

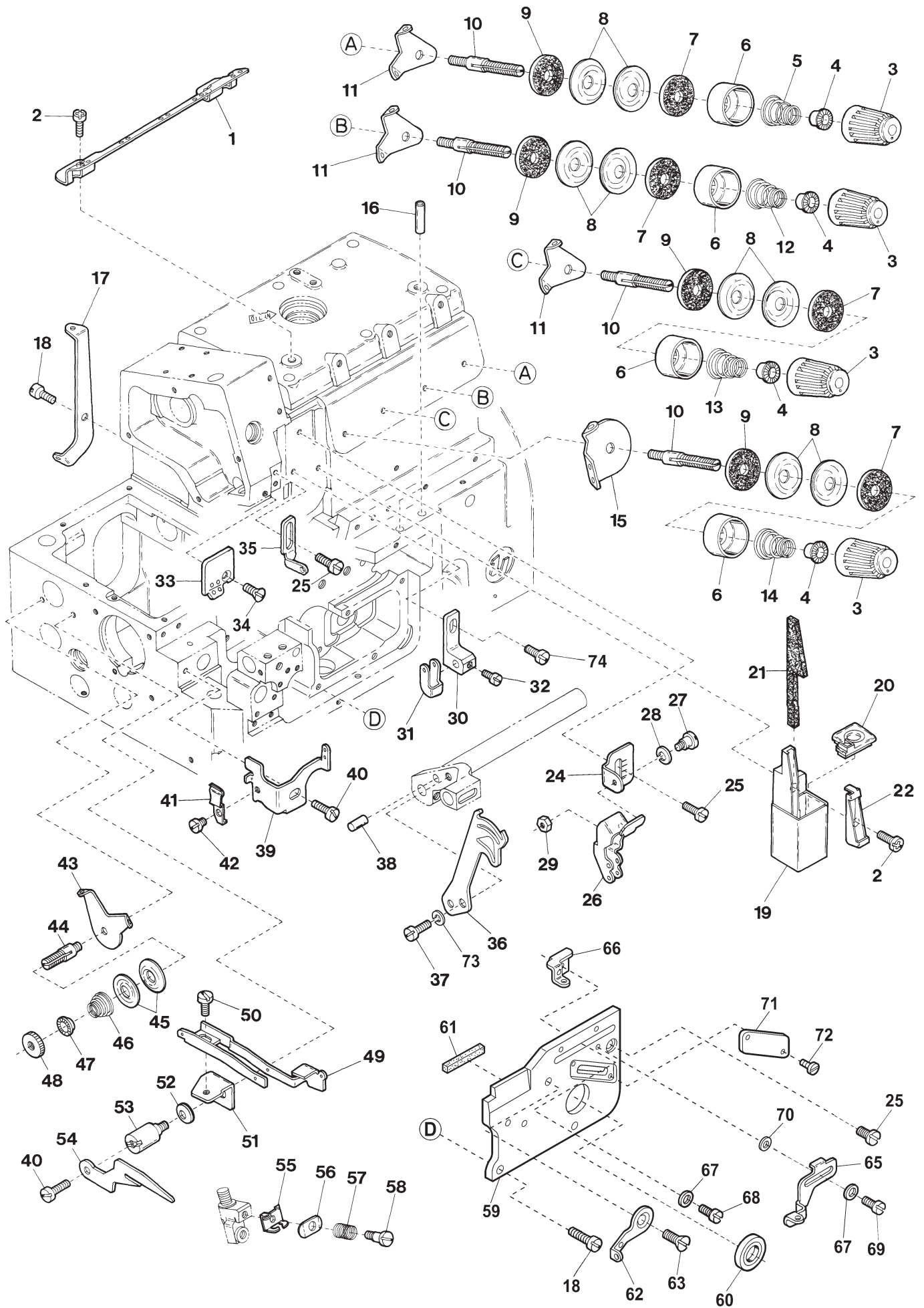
| Models         | Preta No.<br>Threading Chart |
|----------------|------------------------------|
| AZ7500SDR-8    | 390678                       |
| AZ7500SDR-8-53 | 390678                       |
| AZ7500SDR-31   | 390678                       |
| AZ7520SDR-8    | 390687                       |
| AZ7520SDR-31   | 390687                       |





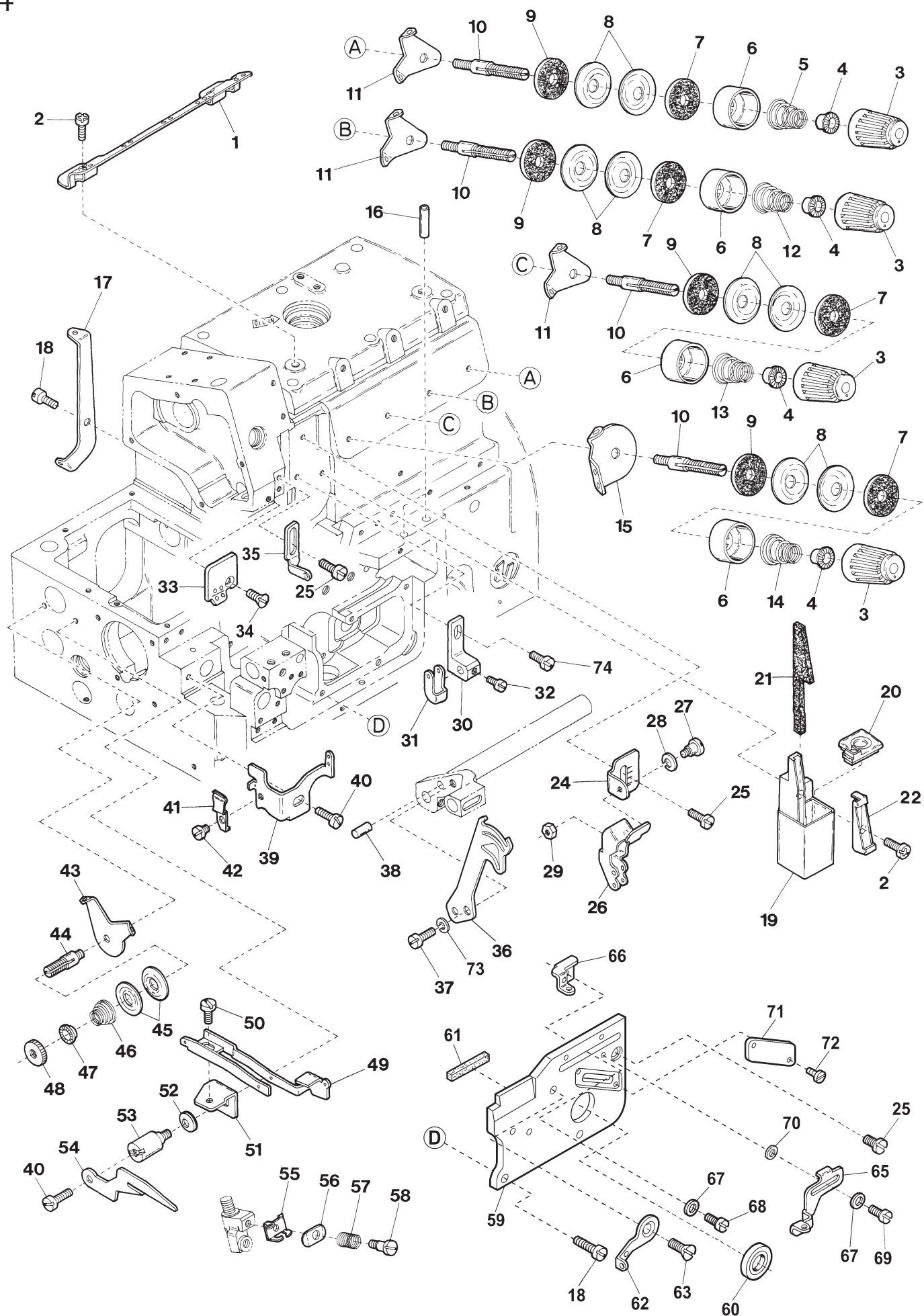


| Ref.No | Parts No. | Description                 | 品 名        | Amt. Req |
|--------|-----------|-----------------------------|------------|----------|
| 1      | 2100035   | Feed Mechanism Cover        | 送リ上カバー     | 1        |
| 2      | 2100921   | Feed Mechanism Cover Gasket | 送リ上カバーパッキン | 1        |
| 3      | 110048    | Screw(M4-0.7×10)            | 止ネジ        | 5        |
| 4      | 2100047   | Rubber Cushion              | 埋メ座 ( 中 )  | 1        |
| 5      | 2110027   | O-ring(P52)                 | O リング      | 1        |
| 6      | 2110026   | Ball Bearing Holder         | ベアリング押エ    | 1        |
| 7      | 110013    | Screw(M4-0.7×8)             | 止ネジ        | 7        |
| 8      | 2100318   | Fan Cover                   | ファンカバー     | 1        |
| 9      | 110012    | Screw(M4-0.7×5)             | 止ネジ        | 2        |
| 10     | 150004    | Screw(M4-0.7×6)             | 止ネジ        | 1        |
| 11     |           |                             |            |          |
| 12     | 2150022   | Pushbutton                  | プッシュボタン    | 1        |
| 13     | 2150583   | Oil Seal                    | オイルシール     | 1        |
| 14     | 0033024   | Retaining Ring              | ストップリング    | 2        |
| 15     | 0068517   | Pushbutton Spring           | プッシュボタンバネ  | 1        |
| 16     | 330008    | Seal Plug                   | 詰栓         | 1        |
| 17     | 330000    | Seal Plug                   | 詰栓         | 1        |
| 18     | 2150017   | Fabric Guide Plate          | 布案内板       | 1        |
| 19     | 110064    | Screw(M4-0.7×8)             | 止ネジ        | 2        |
| 20     | 2100918   | Tail Cover Gasket           | 後カバーパッキン   | 1        |
| 21     | 2100037   | Tail Cover                  | 後カバー       | 1        |
| 22     | 2150069   | Seal Plug                   | 詰栓         | 1        |
| 23     | 2100960   | Ball Bearing Housing        | ハウジング      | 1        |
| 24     | 2100874   | Ball Bearing Housing Gasket | ハウジングパッキン  | 1        |
| 25     | 130003    | Screw(M4-0.7×7.3)           | 止ネジ        | 3        |
| 26     | 0093528   | Looper Thread Pipe Stay     | 糸道パイプ支エ    | 1        |
| 27     | 0021735   | Looper Thread Pipe          | 糸道パイプ      | 1        |

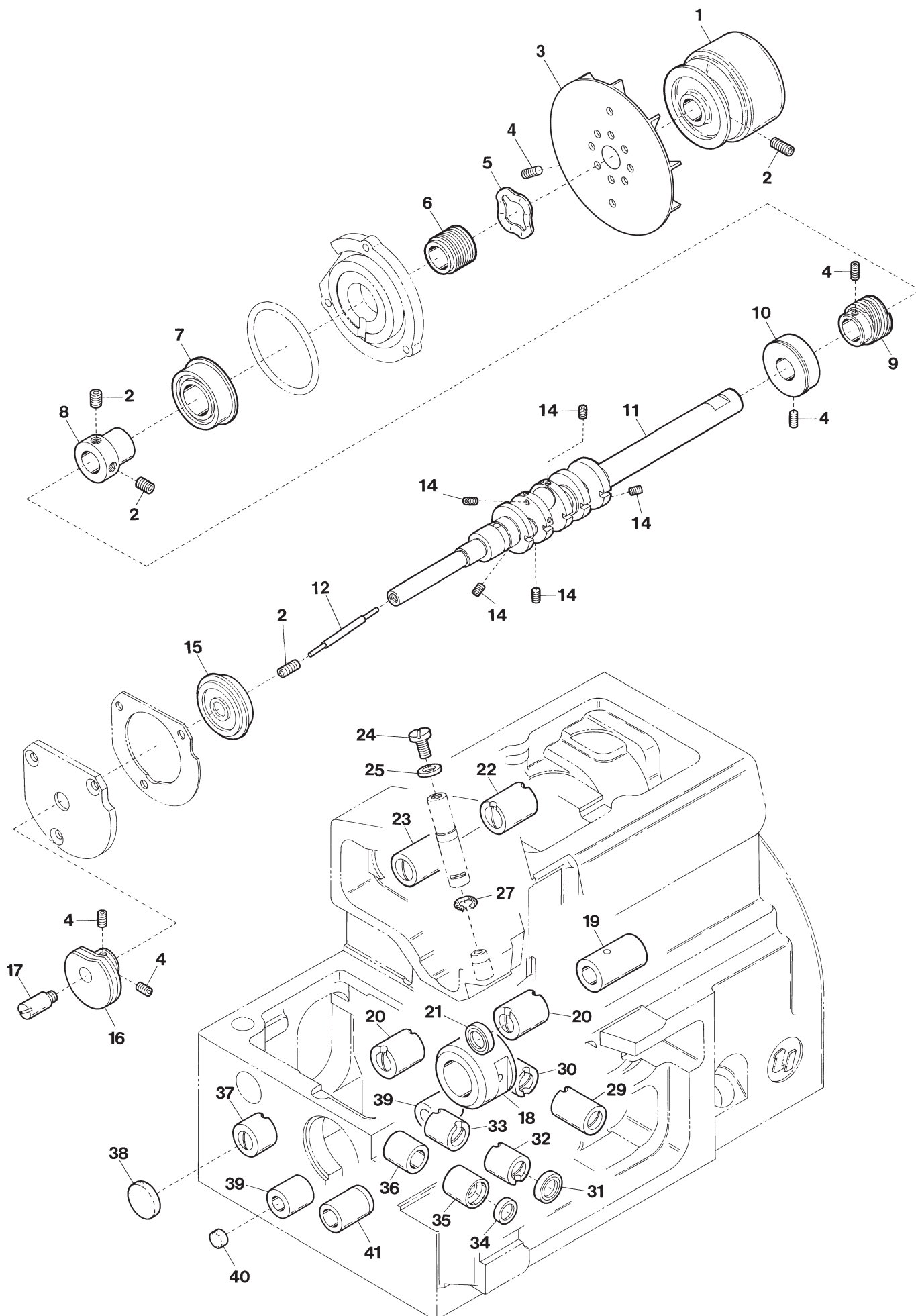


| Ref.No | Parts No. | Description                                | 品 名          | Amt. Req |
|--------|-----------|--------------------------------------------|--------------|----------|
| 1      | 2160122   | Thread Guide Plate                         | 糸案内板         | 1        |
| 2      | 110013    | Screw(M4-0.7×8)                            | 止ネジ          | 3        |
| 3      | 0024084   | Thread Tension Spring Cap                  | 糸調子バネキャップ(上) | 4        |
| 4      | 0024083   | Tension Spring Bushing                     | 糸調子ナット回り止メ   | 4        |
| 5      | 0024157   | Tension Spring(Lower Looper Thread)        | 下ルーバ糸調子バネ    | 1        |
| 6      | 0020118   | Thread Tension Spring Retainer             | 糸調子バネキャップ(下) | 4        |
| 7      | 000178    | Felt                                       | フェルト         | 4        |
| 8      | 0031111   | Tension Disc                               | 糸調子皿         | 8        |
| 9      | 000177    | Felt                                       | フェルト         | 4        |
| 10     | 190016    | Tension Post                               | 糸調子棒         | 4        |
| 11     | 0032962   | Tension Disc Eyelet                        | 糸調子台糸道       | 3        |
| 12     | 0032952   | Tension Spring(Upper Looper Thread)        | 上ルーバ糸調子バネ    | 1        |
| 13     | 0030255   | Tension Spring(Double Chain Thread)        | 針糸調子バネ(二重環)  | 1        |
| 14     | 0024156   | Tension Spring(Needle Thread)              | 針糸調子バネ       | 1        |
| 15     | 2150116   | Tension Disc Eyelet for Needle Thread      | 針糸調子台糸道      | 1        |
| 16     | 0022215   | Looper Thread Pipe                         | 糸道パイプ        | 2        |
| 17     | 2100404   | Double Chaining Looper Thread Eyelet(Rear) | 二重環ルーバ糸道(後)  | 1        |
| 18     | 110009    | Screw(M4-0.7×8)                            | 止ネジ          | 3        |
| 19     | 2150030   | Oil Container                              | SP タンク       | 1        |
| 20     | 2150031   | Oil Container Plug                         | 詰栓           | 1        |
| 21     | 310105    | Felt                                       | SP フェルト      | 1        |
| 22     | 2150032   | Felt Holder                                | SP フェルト押エ    | 1        |
| 23     |           |                                            |              |          |
| 24     | 2150124   | Needle Thread Eyelet Holder                | 針糸道取付板       | 1        |
| 25     | 110001    | Screw(M4-0.7×5.4)                          | 止ネジ          | 3        |
| 26     | 2150115   | Needle Thread Eyelet(Right)                | 針糸道(右)       | 1        |
| 27     | 006035    | Screw(9/64-40×7)                           | 止ネジ          | 1        |
| 28     | 000644    | Spring Washer                              | スプリングワッシャ    | 1        |
| 29     | 000322    | Nut                                        | ナット          | 1        |
| 30     | 2150167   | Needle Thread Eyelet Holder(Double Chain)  | 二重環針糸道取付台    | 1        |
| 31     | 2150162   | Needle Thread Eyelet(Right)(Double Chain)  | 二重環針糸道(右)    | 1        |
| 32     | 110002    | Screw(M3-0.5×5)                            | 止ネジ          | 1        |
| 33     | 2150131   | Needle Thread Eyelet(Left)                 | 針糸道(左)       | 1        |
| 34     | 130026    | Screw(M4-0.7×5.8)                          | 止ネジ          | 1        |
| 35     | 2150173   | Needle Thread Eyelet(Left)(Double Chain)   | 二重環針糸道(左)    | 1        |
| 36     | 2150284   | Needle Thread Pull-off                     | 針糸繰リ         | 1        |
| 37     | 110064    | Screw(M4-0.7×8)                            | 止ネジ          | 1        |
| 38     | 000653    | Knock Pin                                  | ノックピン        | 1        |
| 39     | 2150165   | Double Chaining Looper Thread Eyelet(Left) | 二重環ルーバ糸道(左)  | 1        |
| 40     | 110008    | Screw(M4-0.7×5)                            | 止ネジ          | 2        |

Ref. No 41 to 74 See the following page.

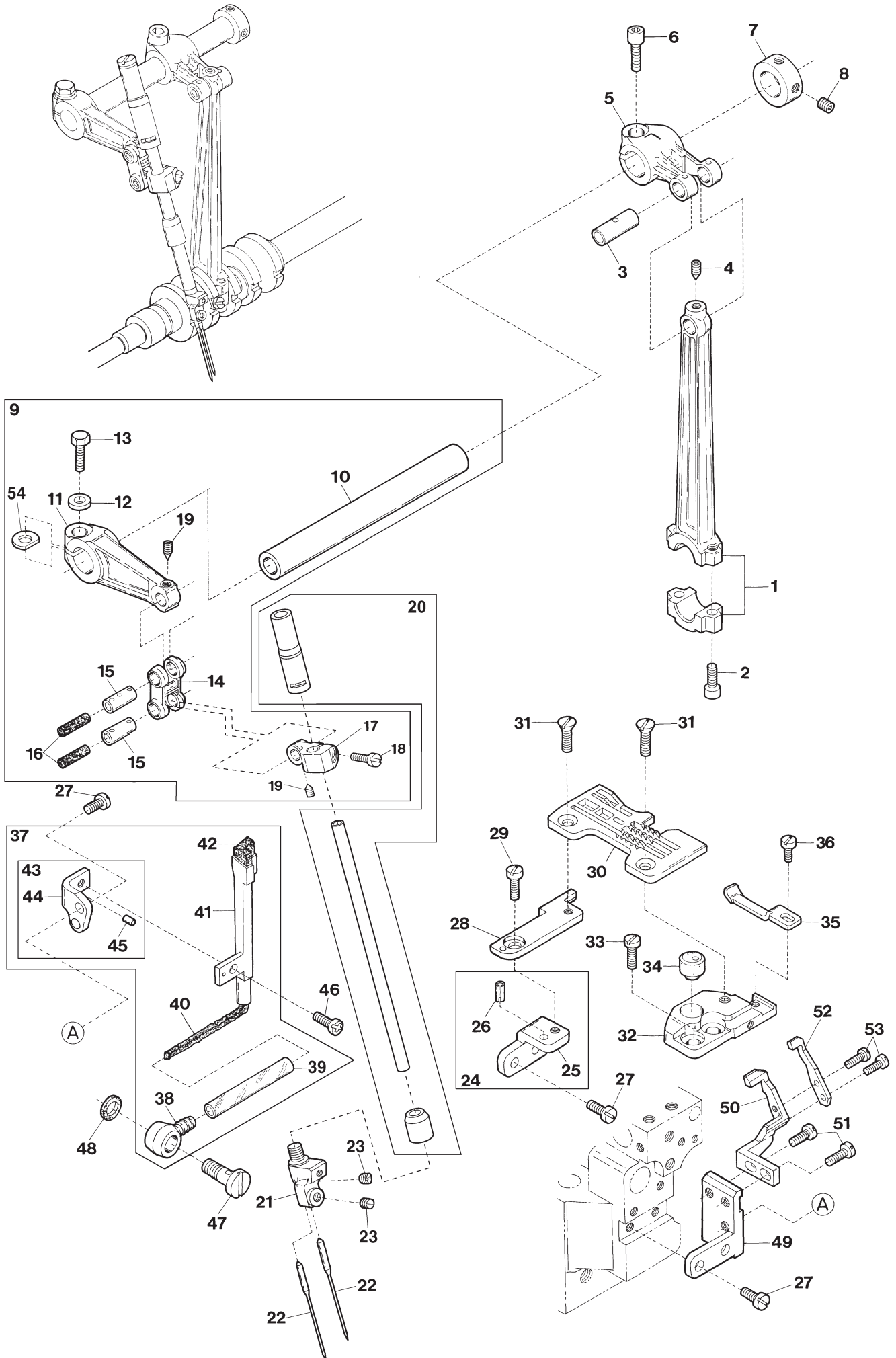


| Ref.No | Parts No. | Description                          | 品 名           | Amt. Req |
|--------|-----------|--------------------------------------|---------------|----------|
| 41     | 2150151   | Thread Eyelet Stopper                | 二又糸道ストッパ      | 1        |
| 42     | 110091    | Screw(M3-0.5×3)                      | 止ネジ           | 1        |
| 43     | 0020123   | Tension Disc Eyelet                  | 二重環糸調子台糸道     | 1        |
| 44     | 190002    | Tension Post                         | 糸調子棒          | 1        |
| 45     | 0020124   | Tension Disc                         | 二重環糸調子皿       | 2        |
| 46     | 0020125   | Double Chaining Looper Tension       | 二重環糸調子バネ      | 1        |
| 47     | 0020126   | Tension Spring Bushing               | 二重環糸調子ナット回り止メ | 1        |
| 48     | 000182    | Adjusting Nut                        | 調節ナット         | 1        |
| 49     | 0020167   | Double Chaining Looper Thread Eyelet | 二又糸道          | 1        |
| 50     | 009853    | Screw(1 1/64-40×6.5)                 | 止ネジ           | 1        |
| 51     | 0020165   | Thread Eyelet Bracket                | 二又糸道台         | 1        |
| 52     | 000010    | Conical Spring Washer                | 皿バネワッシャ       | 1        |
| 53     | 190000    | Screw(M4-0.7×7)                      | 止ネジ           | 1        |
| 54     | 0020166   | Thread Retaining Finger              | 糸案内           | 1        |
| 55     | 2150176   | Thread Retainer Plate Support        | 小調子板          | 1        |
| 56     | 2150107   | Thread Retainer Plate                | 小調子皿          | 1        |
| 57     | 2150108   | Thread Retainer Spring               | 小調子皿バネ        | 1        |
| 58     | 170060    | Screw(M2.5-0.45×4)                   | 止ネジ           | 1        |
| 59     | 2150478   | Looper Holder Cover                  | ルーパ台カバー       | 1        |
| 60     | 2150582   | Looper Driving Shaft Oil Seal        | ルーパ軸オイルシール    | 1        |
| 61     | 2100229   | Looper Holder Cover Spacer(Rubber)   | ルーパ台カバースペーサ   | 1        |
| 62     | 2150425   | Looper Thread Eyelet(Left)           | ルーパ糸道 ( 左 )   | 1        |
| 63     | 130020    | Screw(M4-0.7×6.3)                    | 止ネジ           | 1        |
| 64     |           |                                      |               |          |
| 65     | 2150481   | Lower Looper Thread Eyelet           | 下ルーパ糸道        | 1        |
| 66     | 2150422   | Upper Looper Thread Eyelet           | 上ルーパ糸道        | 1        |
| 67     | 000014    | Washer                               | ワッシャ          | 2        |
| 68     | 110026    | Screw(M3-0.5×6)                      | 止ネジ           | 1        |
| 69     | 110036    | Screw(M3-0.5×6.5)                    | 止ネジ           | 1        |
| 70     | 2150482   | Spacer                               | スペーサ          | 1        |
| 71     | 2150479   | Looper Holder Auxiliary Cover        | ルーパ台補助カバー     | 1        |
| 72     | 110085    | Screw(M3-0.5×4.5)                    | 止ネジ           | 2        |
| 73     | 000644    | Spring Washer                        | スプリングワッシャ     | 1        |
| 74     | 110064    | Screw(M4-0.7×8)                      | 止ネジ           | 1        |



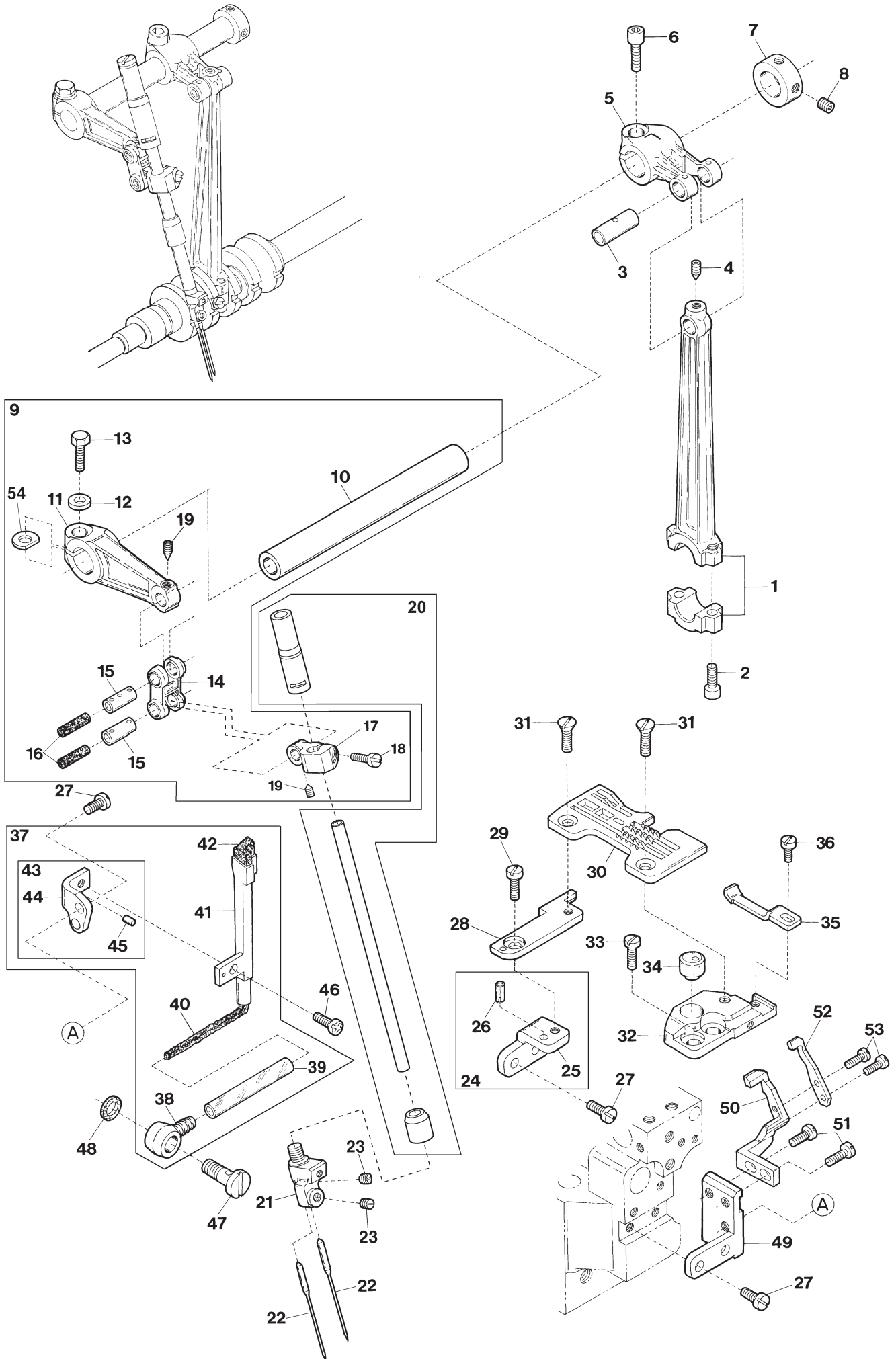


| Ref.No | Parts No. | Description                                  | 品 名               | Amt. Req |
|--------|-----------|----------------------------------------------|-------------------|----------|
| 1      | 2150738   | Machine Pulley                               | ミシンプーリ            | 1        |
| 2      | 160007    | Screw(M6-1 × 6)                              | 止ネジ               | 5        |
| 3      | 2150461   | Oil Cooling Fan                              | 冷却ファン             | 1        |
| 4      | 160001    | Screw(M4-0.7 × 4)                            | 止ネジ               | 7        |
| 5      | 2110184   | Wave Washer                                  | 波形ワッシャ            | 1        |
| 6      | 2110183   | Mechanical Oil Shield                        | 油切り               | 1        |
| 7      | 3100131   | Crankshaft Ball Bearing(Right)               | ボールベアリング ( 右 )    | 1        |
| 8      | 3100129   | Bearing Adapter                              | ベアリング受ケ           | 1        |
| 9      | 2150096   | Oil Pump Driving Worm                        | ウォーム              | 1        |
| 10     | 2150602   | Crankshaft Bushing                           | 中ブッシュ             | 1        |
| 11     | 2150712   | Crankshaft                                   | クランクシャフト          | 1        |
| 12     | 2150209   | Pin                                          | 油量制限ピン            | 1        |
| 13     |           |                                              |                   |          |
| 14     | 160027    | Screw(M3-0.5 × 3)                            | 詰ネジ               | 5        |
| 15     | 2100872   | Crankshaft Ball Bearing(Left)                | ボールベアリング ( 左 )    | 1        |
| 16     | 2150551   | Double Chaining Looper Thread Take-up        | 糸調子カム             | 1        |
| 17     | 2100410   | Thread Take-up Pin                           | 糸調子カムピン           | 1        |
| 18     | 2150187   | Crankshaft Bushing                           | 小ブッシュ             | 1        |
| 19     | 2100105   | Upper Knife Driving Shaft Bushing(Right)     | 上メス軸ブッシュ ( 右 )    | 1        |
| 20     | 2150043   | Upper Knife · Feed Bar Driving Shaft Bushing | 上メス軸・送り軸ブッシュ      | 2        |
| 21     | 2100117   | Upper Knife Driving Shaft Oil Seal           | 上メス軸オイルシール        | 1        |
| 22     | 2150049   | Needle Bar Driving Shaft Bushing(Right)      | 針棒クランク軸ブッシュ ( 右 ) | 1        |
| 23     | 2150048   | Needle Bar Driving Shaft Bushing(Left)       | 針棒クランク軸ブッシュ ( 左 ) | 1        |
| 24     | 003636    | Cap Screw(5/16-32 × 3.5)                     | 蓋ネジ               | 1        |
| 25     | 000526    | Gasket                                       | パッキン              | 1        |
| 26     |           |                                              |                   |          |
| 27     | 310109    | Oil Wick                                     | 油芯                | 1        |
| 28     |           |                                              |                   |          |
| 29     | 2150046   | Upper Looper Driving Shaft Bushing(Front)    | 上ルーバ軸ブッシュ ( 前 )   | 1        |
| 30     | 2150047   | Upper Looper Driving Shaft Bushing(Rear)     | 上ルーバ軸ブッシュ ( 後 )   | 1        |
| 31     | 2150581   | Looper Driving Shaft Oil Seal                | ルーバ軸オイルシール        | 1        |
| 32     | 2150044   | Lower Looper Driving Shaft Bushing(Front)    | 下ルーバ軸ブッシュ ( 前 )   | 1        |
| 33     | 2150045   | Lower Looper Driving Shaft Bushing(Rear)     | 下ルーバ軸ブッシュ ( 後 )   | 1        |
| 34     | 2150584   | Looper Shaft Oil Seal                        | ルーバ軸オイルシール        | 1        |
| 35     | 2100412   | Double Chaining Looper Shaft Bushing(Front)  | 二重環ルーバ軸ブッシュ ( 前 ) | 1        |
| 36     | 2100413   | Double Chaining Looper Shaft Bushing(Rear)   | 二重環ルーバ軸ブッシュ ( 後 ) | 1        |
| 37     | 2150042   | Feed Bar Driving Shaft Bushing(Left)         | 送り軸ブッシュ ( 左 )     | 1        |
| 38     | 2150069   | Seal Plug                                    | 詰栓                | 1        |
| 39     | 2100414   | Looper Rocker Shaft Bushing                  | ルーバ前後軸ブッシュ        | 2        |
| 40     | 2100417   | Seal Plug                                    | 詰栓                | 1        |
| 41     | 2100098   | Control Lever Shaft Bushing                  | 送り調節レバー軸ブッシュ      | 1        |

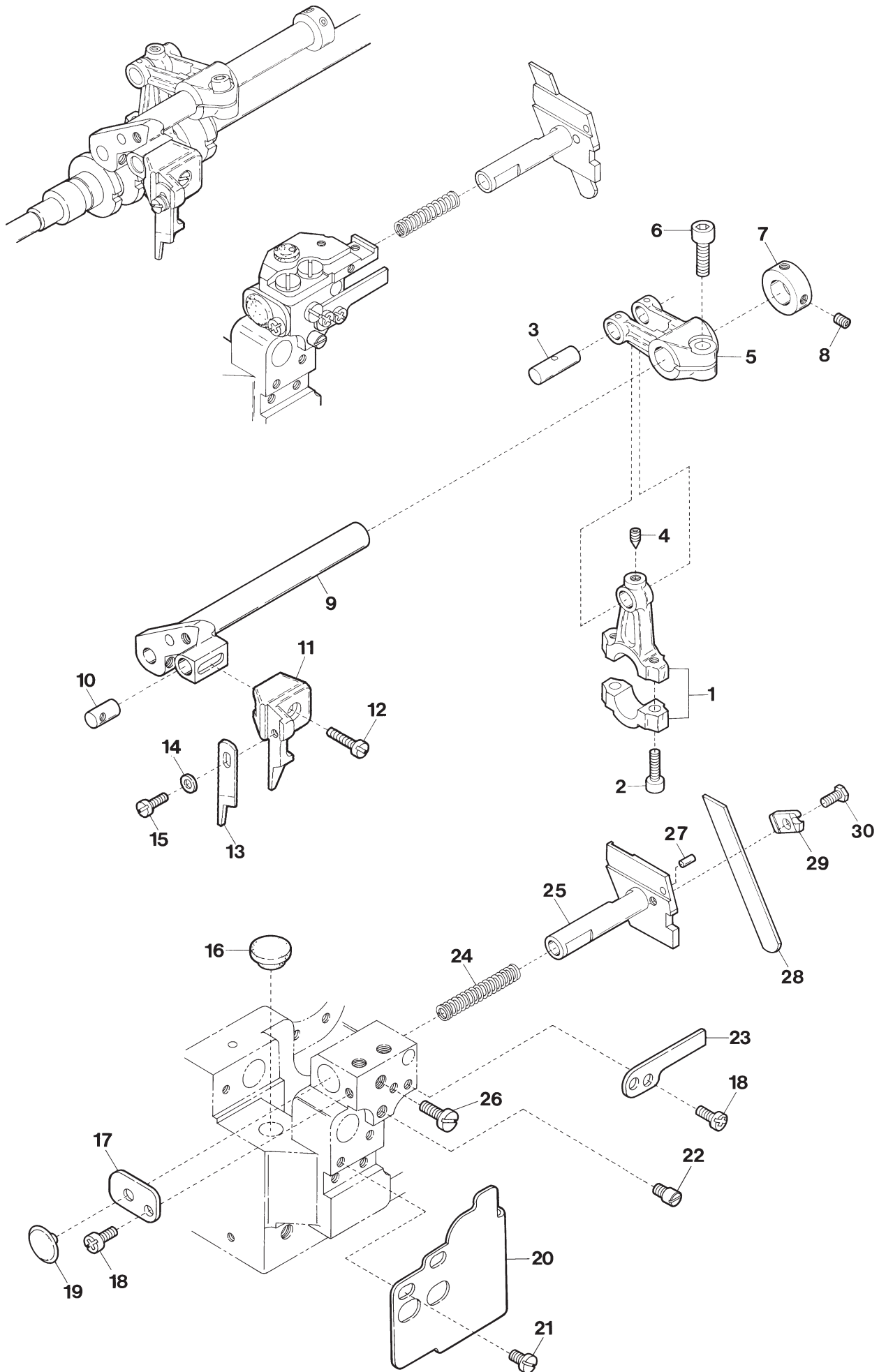


| Ref.No | Parts No. | Description                              | 品 名             | Amt. Req |
|--------|-----------|------------------------------------------|-----------------|----------|
| 1      | 2150105   | Needle Bar Driving Connecting Rod        | 針棒ロッド           | 1        |
| 2      | 120049    | Screw(M4-0.7×16)                         | 止ネジ             | 2        |
| 3      | 2100144   | Needle Bar Driving Connecting Rod Pin    | 針棒クランクピン        | 1        |
| 4      | 160002    | Screw(M4-0.7×5)                          | 止ネジ             | 1        |
| 5      | 2150512   | Needle Bar Driving Lever                 | 針棒クランク軸腕        | 1        |
| 6      | 120006    | Screw(M6-1 × 12)                         | 止ネジ             | 1        |
| 7      | 2100137   | Collar(12 × 20×10mm)                     | カラー             | 1        |
| 8      | 160003    | Screw(M5-0.8×5)                          | 止ネジ             | 2        |
| 9      | 2150054   | Needle Bar Crank Arm, C. Set             | 針棒クランク (組)      | 1        |
| 10     | 2150053   | Needle Bar Driving Shaft                 | 針棒クランク軸         | 1        |
| 11     | 2100136   | Needle Bar Crank Arm                     | 針棒クランク          | 1        |
| 12     | 300008    | Washer                                   | ワッシャ            | 1        |
| 13     | 140003    | Screw(M6-1×18)                           | 止ネジ             | 1        |
| 14     | 2100138   | Needle Bar Connecting Link               | 針棒リンク           | 1        |
| 15     | 2100176   | Needle Bar Connecting Link Pin           | 針棒リンクピン         | 2        |
| 16     | 310089    | Oil Wick                                 | 油芯              | 2        |
| 17     | 2150051   | Needle Bar Connecting Bracket            | 針棒抱キ            | 1        |
| 18     | 110006    | Screw(M3.5-0.6×10)                       | 止ネジ             | 1        |
| 19     | 160016    | Screw(M4-0.7×4.5)                        | 止ネジ             | 2        |
| 20     | 2150050   | Needle Bar & Needle Bar Bushing, C. Set  | 針棒 & 針棒ブッシュ (組) | 1        |
| 21     | 2159115   | Needle Clamp(A)                          | 針止メ             | 1        |
| 22     | —         | Needle(System : DC×27)                   | 針               | 2        |
| 23     | 001900    | Screw(1/8-44×2.4)                        | 止ネジ             | 2        |
| 24     | 2150057   | Stitch Plate Support Stay, C. Set        | 針板取付台支エ (組)     | 1        |
| 25     | 2150058   | Stitch Plate Support Stay                | 針板取付台支エ         | 1        |
| 26     | 000035    | Roll Pin                                 | ロールピン           | 1        |
| 27     | 110009    | Screw(M4-0.7×8)                          | 止ネジ             | 6        |
| 28     | 2100502   | Stitch Plate Support(Rear)               | 針板取付台 (後)       | 1        |
| 29     | 110001    | Screw(M4-0.7×5.4)                        | 止ネジ             | 1        |
| 30     | 2158050   | Stitch Plate(A4)                         | 針板              | 1        |
| 31     | 005345    | Screw(1 1/64-40×8.3)                     | 止ネジ             | 2        |
| 32     | 2100145   | Stitch Plate Support(Front)              | 針板取付台 (前)       | 1        |
| 33     | 110011    | Screw(M5-0.8×10)                         | 止ネジ             | 2        |
| 34     | 0032604   | Rubber Cushion                           | 埋メ座             | 1        |
| 35     | 2109211   | Needle Guard(Front)(Double Chain Stitch) | インタ針受ケ (前)      | 1        |
| 36     | 110002    | Screw(M3-0.5×5)                          | 止ネジ             | 1        |
| 37     | 2150035   | HR Unit, Complete Set                    | HR 装置 (組)       | 1        |
| 38     | 3100370   | Tube Joint                               | パイプ継手           | 1        |
| 39     | 2100152   | Oil Tube(70mm)                           | 給油パイプ (70mm)    | 1        |
| 40     | 310005    | Oil Wick                                 | 油芯              | 1        |

Ref. No 41 to 54 See the following page.

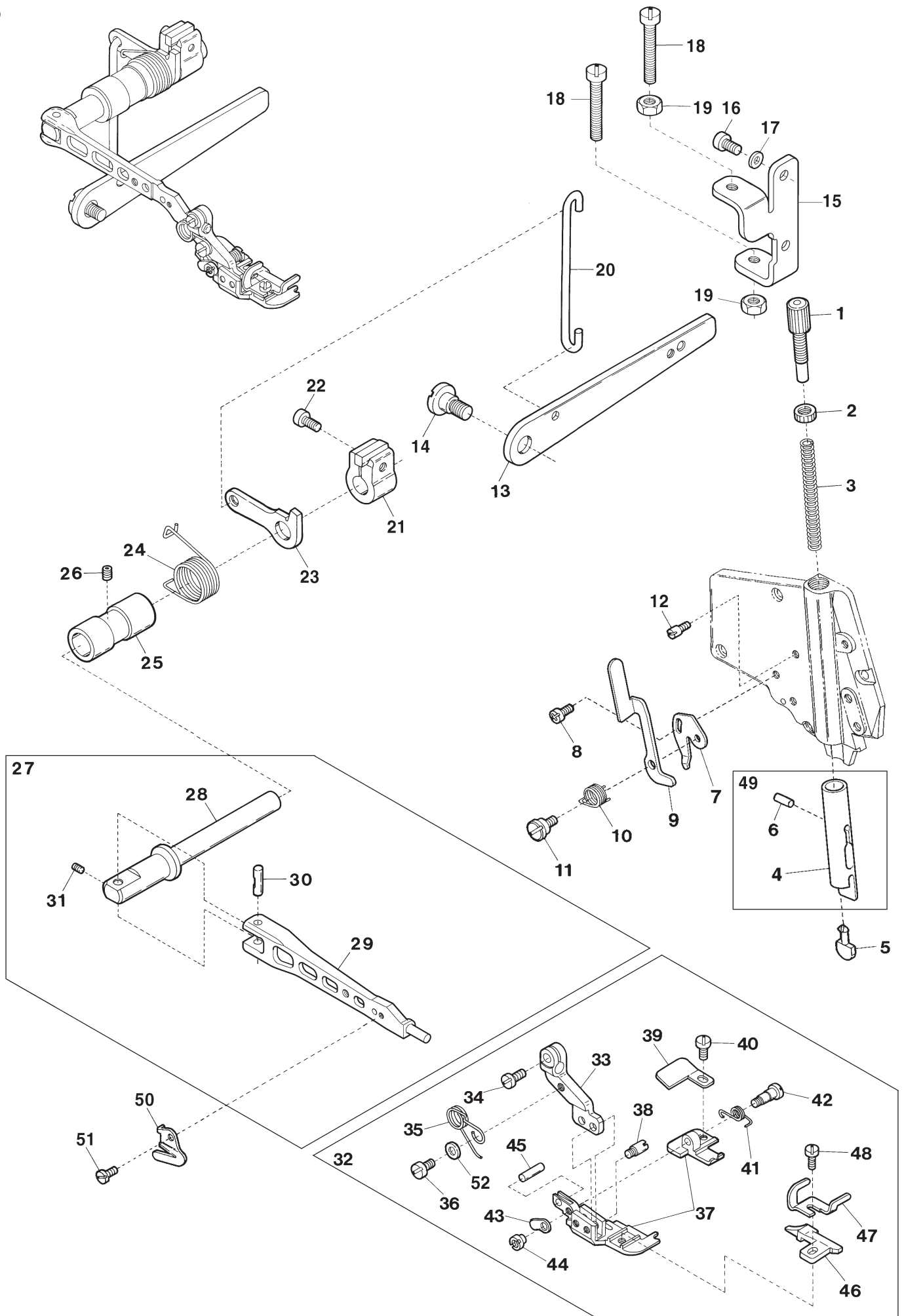


| Ref.No | Parts No. | Description                             | 品 名        | Amt. Req |
|--------|-----------|-----------------------------------------|------------|----------|
| 41     | 2100533   | HR Felt Holder                          | HR フェルト受ケ  | 1        |
| 42     | 310001    | HR Felt                                 | HR フェルト    | 1        |
| 43     | 2100535   | HR Felt Holder Bracket, C. Set          | HR 取付台 (組) | 1        |
| 44     | 2100536   | HR Felt Holder Bracket                  | HR 取付台     | 1        |
| 45     | 000393    | Roll Pin                                | ロールピン      | 1        |
| 46     | 110013    | Screw(M4-0.7×8)                         | 止ネジ        | 1        |
| 47     | 320018    | Fitting Stud(Short)                     | 管継手ボルト (短) | 1        |
| 48     | 000567    | Seal                                    | パッキン       | 1        |
| 49     | 2150150   | HR Unit Bracket                         | HR 装置台     | 1        |
| 50     | 2109212   | Needle Guard(Rear)(Double Chain Stitch) | インタ針受ケ (後) | 1        |
| 51     | 007627    | Screw(M4-0.7×6)                         | 止ネジ        | 2        |
| 52     | 2129200   | Needle Guard(Front)(Overlock Stitch)    | オーバ針受ケ (前) | 1        |
| 53     | 110027    | Screw(M2.5-0.45×3.5)                    | 止ネジ        | 2        |
| 54     | 300067    | Spacer                                  | スペーサ       | 1        |

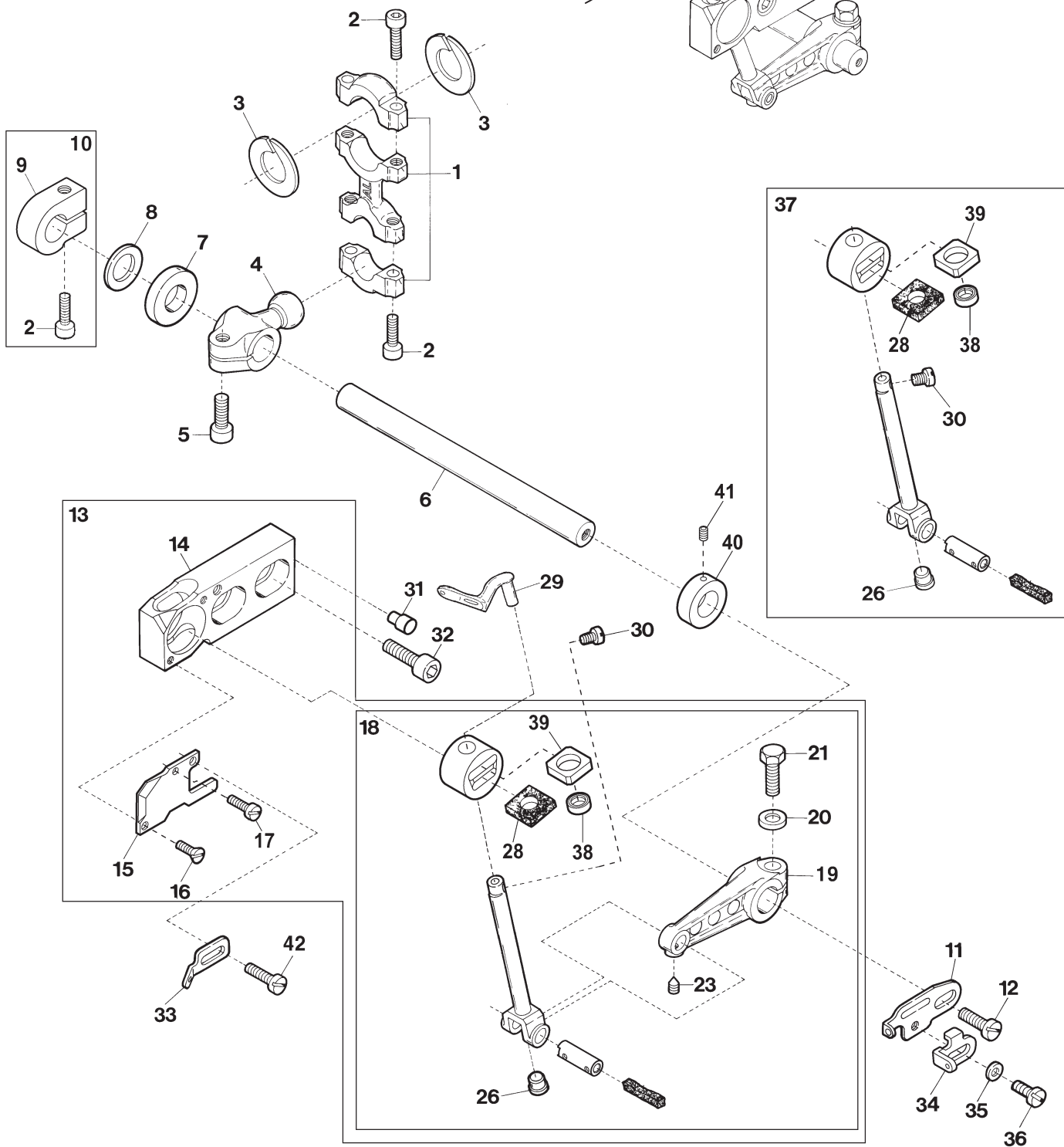
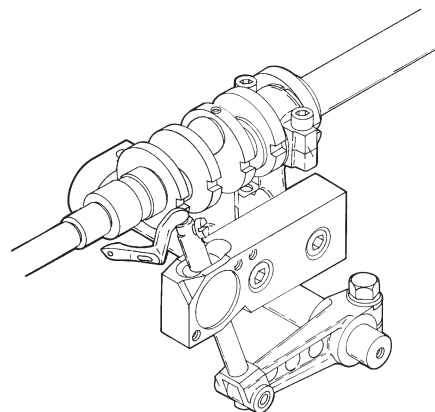




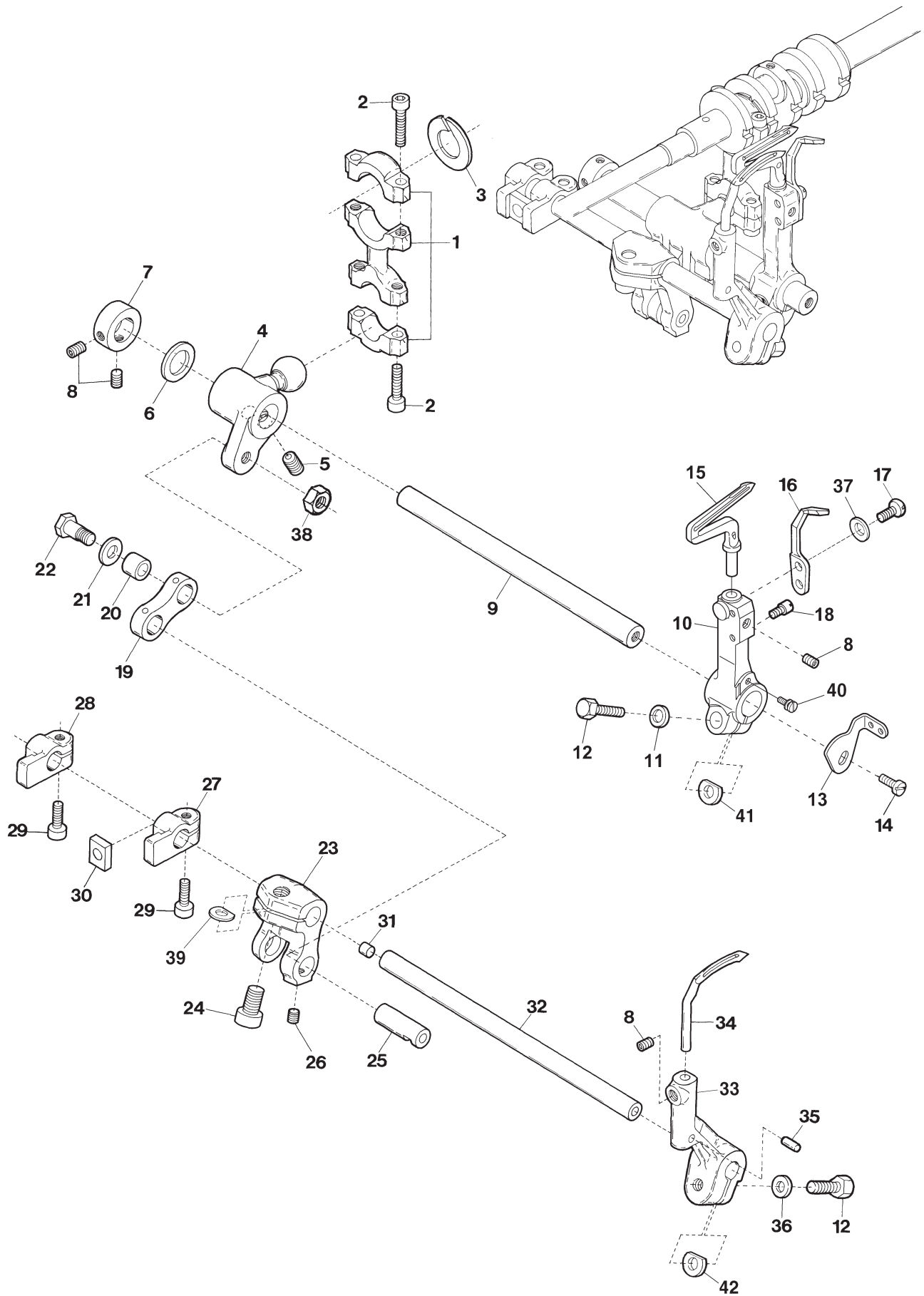
| Ref.No | Parts No. | Description                        | 品 名          | Amt. Req |
|--------|-----------|------------------------------------|--------------|----------|
| 1      | 2150428   | Upper Knife Driving Connecting Rod | 上メスロッド       | 1        |
| 2      | 120049    | Screw(M4-0.7×16)                   | 止ネジ          | 2        |
| 3      | 2100173   | Driving Lever Pin                  | 上メス軸腕ピン      | 1        |
| 4      | 160002    | Screw(M4-0.7×5)                    | 止ネジ          | 1        |
| 5      | 2100162   | Upper Knife Driving Lever          | 上メス軸腕        | 1        |
| 6      | 120006    | Screw(M6-1 × 12)                   | 止ネジ          | 1        |
| 7      | 2100161   | Collar(10 × 19×9mm)                | カラー          | 1        |
| 8      | 160003    | Screw(M5-0.8×5)                    | 止ネジ          | 2        |
| 9      | 2150060   | Upper Knife Driving Shaft          | 上メス軸         | 1        |
| 10     | 2100165   | Upper Knife Holder Positioner      | 上メスホルダピン     | 1        |
| 11     | 2100418   | Upper Knife Holder(Flat Type)      | 上メスホルダ ( 平 ) | 1        |
| 12     | 110043    | Screw(M4-0.7×14)                   | 止ネジ          | 1        |
| 13     | 0020496   | Upper Knife(Flat Type)             | 上メス ( 平 )    | 1        |
| 14     | 000532    | Washer                             | ワッシャ         | 1        |
| 15     | 110004    | Screw(M3.5-0.6×8)                  | 止ネジ          | 1        |
| 16     | 3500015   | Seal Plug                          | 詰栓           | 1        |
| 17     | 2150020   | Lower Knife Holder Spring Stop     | 下メスバネ受ケ      | 1        |
| 18     | 110012    | Screw(M4-0.7×5)                    | 止ネジ          | 3        |
| 19     | 2100174   | Cloth Plate Rubber Cushion         | 緩衝ゴム         | 1        |
| 20     | 2150019   | Front Cover                        | 前カバー         | 1        |
| 21     | 110001    | Screw(M4-0.7×5.4)                  | 止ネジ          | 2        |
| 22     | 180040    | Screw Pin                          | ピンネジ         | 1        |
| 23     | 2150021   | Lower Knife Holder Locking Plate   | 下メス台回り止め     | 1        |
| 24     | 0032919   | Lower Knife Holder Spring          | 下メスバネ        | 1        |
| 25     | 2100419   | Lower Knife Holder                 | 下メス台         | 1        |
| 26     | 110046    | Screw(M5-0.8×12)                   | 止ネジ          | 1        |
| 27     | 000688    | Guide Pin                          | ガイドピン        | 1        |
| 28     | 2100167   | Lower Knife                        | 下メス          | 1        |
| 29     | 2100168   | Lower Knife Clamp                  | 下メス押エ        | 1        |
| 30     | 140014    | Screw(M4-0.7×8)                    | 止ネジ          | 1        |



| Ref.No | Parts No. | Description                        | 品 名               | Amt. Req |
|--------|-----------|------------------------------------|-------------------|----------|
| 1      | 190088    | Adjusting Screw(M10-0.75×30)       | 調節ネジ              | 1        |
| 2      | 100073    | Lock Nut                           | ロックナット            | 1        |
| 3      | 2150149   | Presser Spring                     | 押エバネ              | 1        |
| 4      | 2150159   | Presser Bar                        | 押工棒               | 1        |
| 5      | 2100580   | Presser Arm Positioning Guide Pin  | 押工腕案内ピン           | 1        |
| 6      | 340061    | Pin                                | ピン                | 1        |
| 7      | 2150156   | Presser Arm Stop                   | 押工腕ストッパ           | 1        |
| 8      | 110012    | Screw(M4-0.7×5)                    | 止ネジ               | 1        |
| 9      | 2150155   | Presser Foot Release Lever         | 手揚げ               | 1        |
| 10     | 2152027   | Presser Foot Release Lever Spring  | 手揚げバネ             | 1        |
| 11     | 170045    | Screw(M4-0.7×5)                    | 止ネジ               | 1        |
| 12     | 180001    | Screw(M4-0.7×4.5)                  | バネ掛けネジ            | 1        |
| 13     | 2150143   | Presser Foot Lifter Lever          | 押工揚げレバー           | 1        |
| 14     | 170065    | Screw(M8-1.25×10)                  | 止ネジ               | 1        |
| 15     | 2150540   | Presser Foot Lifter Lever Stop     | 押工揚げレバーストッパ       | 1        |
| 16     | 009747    | Screw(M4-0.7×10)                   | 止ネジ               | 2        |
| 17     | 000665    | Washer                             | ワッシャ              | 2        |
| 18     | 110021    | Stop Screw(M5-0.8×18)              | ストップネジ            | 2        |
| 19     | 000206    | Lock Nut                           | ロックナット            | 2        |
| 20     | 2150144   | Presser Foot Lifter Lever Link     | 押工揚げレバーリンク        | 1        |
| 21     | 2100518   | Presser Foot Shaft Collar          | 押工軸カラー            | 1        |
| 22     | 120017    | Screw(M5-0.8×15)                   | 止ネジ               | 1        |
| 23     | 2100192   | Intermediate Lever                 | 押工軸レバー            | 1        |
| 24     | 2150139   | Presser Foot Lifter Lever Spring   | 押工揚げレバーバネ         | 1        |
| 25     | 2100099   | Presser Foot Shaft Bushing         | 押工軸ブッシュ           | 1        |
| 26     | 160007    | Screw(M6-1×6)                      | 止ネジ               | 1        |
| 27     | 2150729   | Presser Arm, Complete Set          | 押工腕 (組)           | 1        |
| 28     | 2100189   | Presser Foot Shaft                 | 押工軸               | 1        |
| 29     | 2150730   | Presser Arm                        | 押工腕               | 1        |
| 30     | 2100199   | Presser Arm Hinge Pin              | 押工腕ヒンジピン          | 1        |
| 31     | 160001    | Screw(M4-0.7×4)                    | 止ネジ               | 1        |
| 32     | 2157310   | Presser Foot, C. Set(A4)           | 押工 (組)            | 1        |
| 33     | 2157300   | Presser Foot Hinge                 | 押工ヒンジ             | 1        |
| 34     | 110004    | Screw(M3.5-0.6×8)                  | 止ネジ               | 1        |
| 35     | 2157305   | Presser Foot Spring(Large)         | 押エバネ (大)          | 1        |
| 36     | 110002    | Screw(M3-0.5×5)                    | 止ネジ               | 1        |
| 37     | 2107409   | Presser Foot(Front/Rear) Unit(A4)  | 押工 (前・後) (組) (A4) | 1        |
| 38     | 004136    | Screw(1/8-44×2.7)                  | 止ネジ               | 1        |
| 39     | 0022156   | Thread Chain Guide                 | 空環ガイド             | 1        |
| 40     | 004141    | Screw(3/32-56×2.1)                 | 止ネジ               | 1        |
| 41     | 0025035   | Presser Foot Spring(Small)         | 押エバネ (小)          | 1        |
| 42     | 006093    | Screw(3/32-56×5.6)                 | 止ネジ               | 1        |
| 43     | 0033529   | Presser Foot(Rear) Adjusting Plate | 押工調節片             | 1        |
| 44     | 000216    | Nut                                | ナット               | 1        |
| 45     | 000747    | Pin                                | ピン                | 1        |
| 46     | 2107104   | Presser Foot Stitch Tongue(A4)     | 爪                 | 1        |
| 47     | 2107163   | Presser Foot Adjusting Plate       | 押工調節板             | 1        |
| 48     | 005036    | Screw(1/8-44×5.6)                  | 止ネジ               | 1        |
| 49     | 2150158   | Presser Bar, Complete Set          | 押工棒 (組)           | 1        |
| 50     | 0020271   | Thread Chain Cutting Knife         | チェーンカッタ           | 1        |
| 51     | 004097    | Screw(3/32-56×4.2)                 | 止ネジ               | 1        |
| 52     | 000531    | Washer                             | ワッシャ              | 1        |

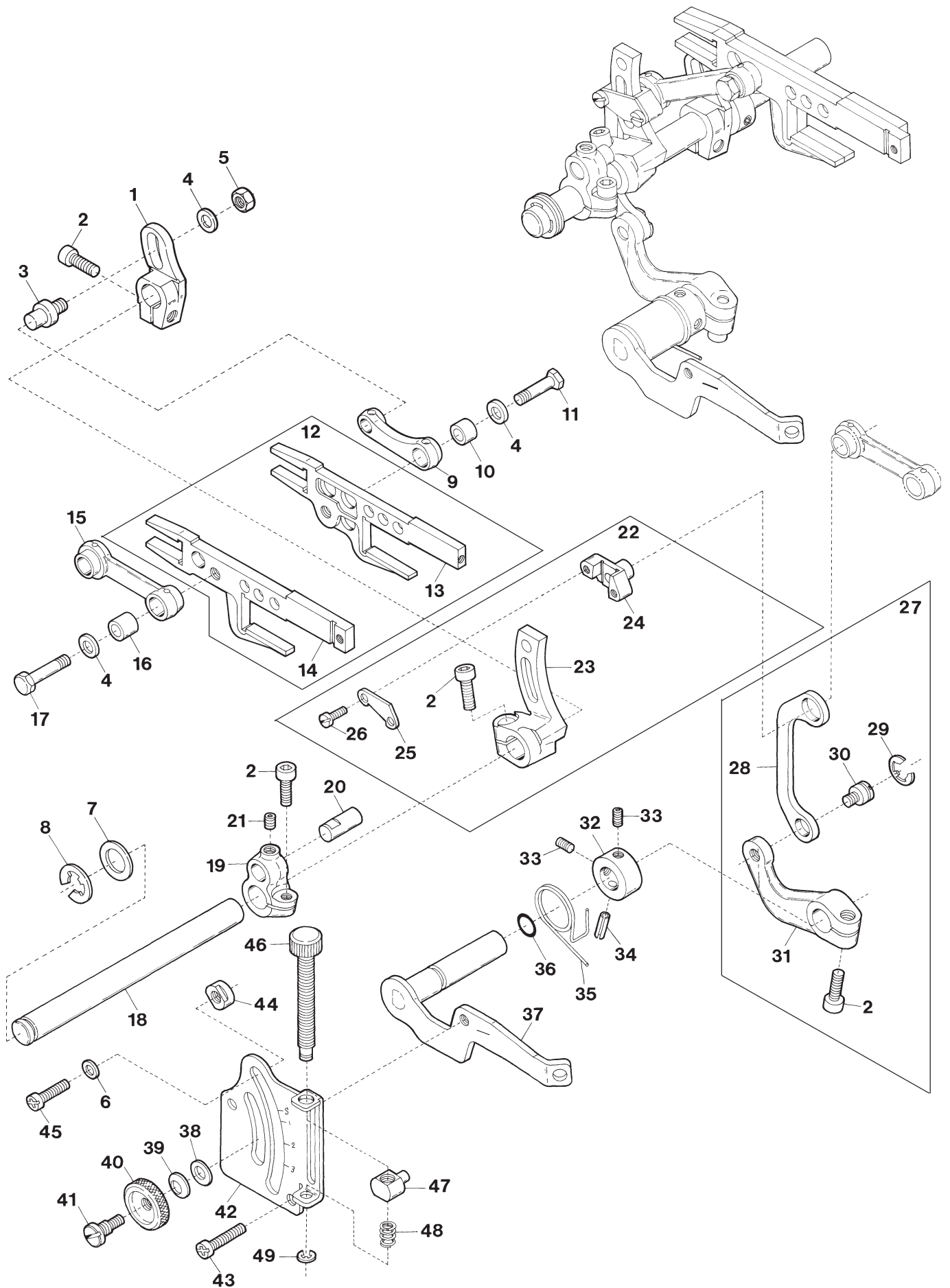


| Ref.No | Parts No. | Description                              | 品 名                  | Amt. Req |
|--------|-----------|------------------------------------------|----------------------|----------|
| 1      | 2100900   | Looper Driving Lever Connecting Rod      | ルーパロッド               | 1        |
| 2      | 120049    | Screw(M4-0.7×16)                         | 止ネジ                  | 5        |
| 3      | 2100087   | Connecting Rod Swing-proof               | 振レ止メ                 | 2        |
| 4      | 2101141   | Upper Looper Driving Lever               | 上ルーパ軸腕               | 1        |
| 5      | 120006    | Screw(M6-1 × 12)                         | 止ネジ                  | 1        |
| 6      | 2150070   | Looper Driving Shaft                     | 上ルーパ軸                | 1        |
| 7      | 2150078   | Driving Shaft Thrust Ring                | スラストリング              | 1        |
| 8      | 2100902   | Driving Shaft Thrust Ring                | スラストリング              | 1        |
| 9      | 2150133   | Collar                                   | カラー                  | 1        |
| 10     | 2150129   | Collar, Complete Set                     | カラー (組)              | 1        |
| 11     | 2150130   | Upper Looper Thread Pull-off             | 上ルーパ糸繰り              | 1        |
| 12     | 110009    | Screw(M4-0.7×8)                          | 止ネジ                  | 1        |
| 13     | 2150554   | Upper Looper Bar Crank Arm, C. Set       | 上ルーパクランク (組)         | 1        |
| 14     | 6200114   | Upper Looper Bar Guide Bushing           | ルーパ案内メタル             | 1        |
| 15     | 2100227   | Upper Looper Bar Guide Cover             | ルーパ案内蓋               | 1        |
| 16     | 130001    | Screw(M2.5-0.45×6)                       | 止ネジ                  | 1        |
| 17     | 110071    | Screw(M2.5-0.45×6)                       | 止ネジ                  | 1        |
| 18     | 2150555   | Upper Looper Bar Guide, Complete Set     | ルーパ案内 (組)            | 1        |
| 19     | 2100221   | Upper Looper Bar Crank Arm               | 上ルーパクランク             | 1        |
| 20     | 300008    | Washer                                   | ワッシャ                 | 1        |
| 21     | 140004    | Screw(M6-1×16)                           | 止ネジ                  | 1        |
| 22     |           |                                          |                      |          |
| 23     | 160002    | Screw(M4-0.7×5)                          | 止ネジ                  | 1        |
| 24     |           |                                          |                      |          |
| 25     |           |                                          |                      |          |
| 26     | 000629    | Seal Plug                                | 詰栓                   | 1        |
| 27     |           |                                          |                      |          |
| 28     | 310065    | Oiling Felt                              | フェルト                 | 1        |
| 29     | 2109320   | Upper Looper(for Needle Size #9 - 14)    | 上ルーパ (針番手 #9 ~ 14 用) | 1        |
| 30     | 210009    | Screw(1/8-44×3.2)                        | 止ネジ                  | 1        |
| 31     | 2150533   | Standard Pin                             | 基準ピン                 | 1        |
| 32     | 120013    | Screw(M6-1×15)                           | 止ネジ                  | 2        |
| 33     | 2100854   | Upper Looper Supplementary Thread Eyelet | 上ルーパ補助糸道             | 1        |
| 34     | 2100851   | Lower Looper Thread Pull-off             | 下ルーパ糸繰り              | 1        |
| 35     | 000014    | Washer                                   | ワッシャ                 | 1        |
| 36     | 110002    | Screw(M3-0.5×5)                          | 止ネジ                  | 1        |
| 37     | 2150556   | Upper Looper Bar, C. Set                 | ルーパ棒 (組)             | 1        |
| 38     | 2153053   | Upper Looper Bar Guide Oil Seal          | オイルシール               | 1        |
| 39     | 2150732   | Sponge                                   | オイルシールスポンジ           | 1        |
| 40     | 2150477   | Collar(10×16×6mm)                        | カラー                  | 1        |
| 41     | 003657    | Screw(M4-0.7×3)                          | 止ネジ                  | 1        |
| 42     | 110001    | Screw(M4-0.7×5.4)                        | 止ネジ                  | 1        |

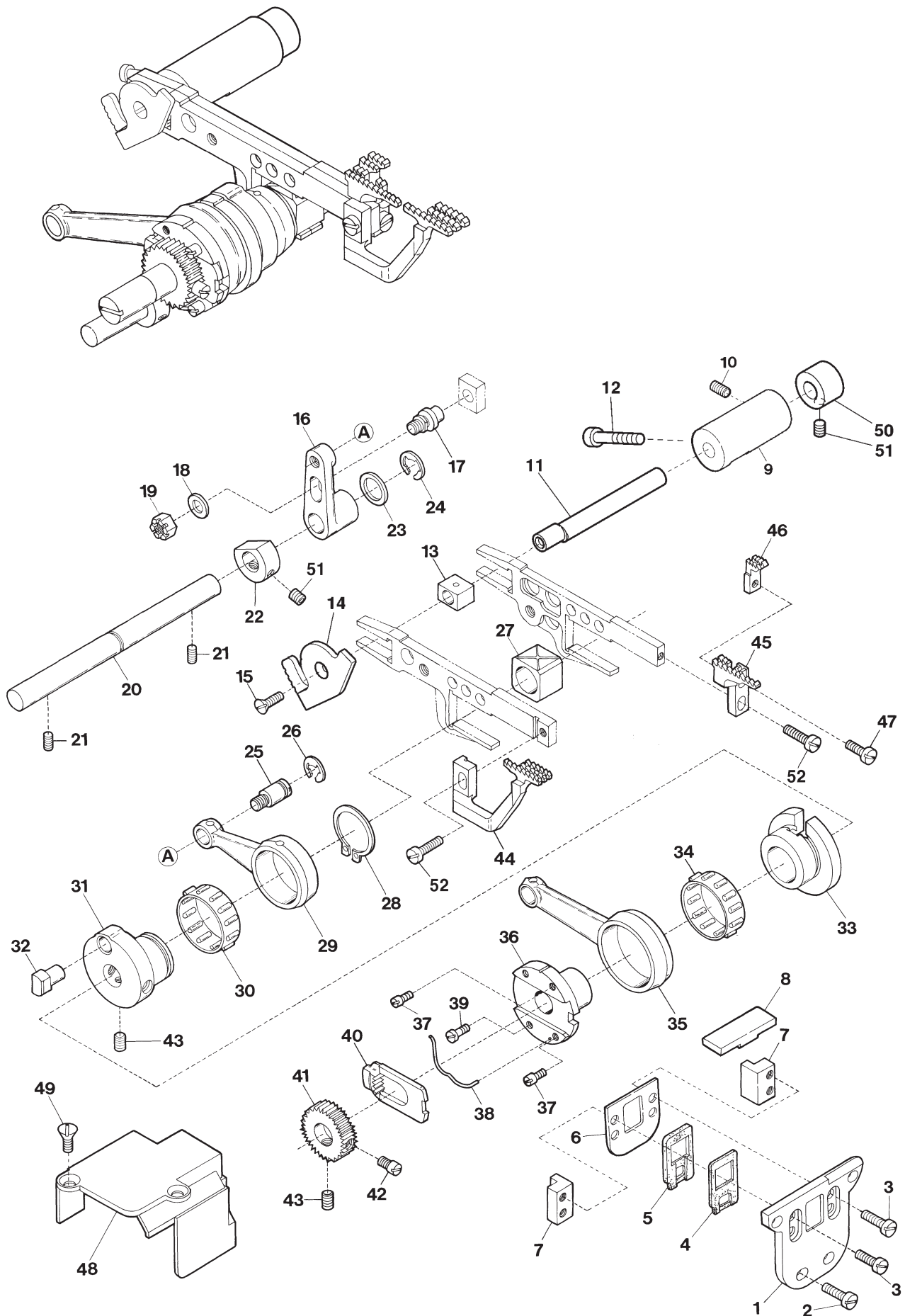


| Ref.No | Parts No. | Description                               | 品 名          | Amt. Req |
|--------|-----------|-------------------------------------------|--------------|----------|
| 1      | 2100215   | Looper Driving Lever Connecting Rod       | ルーパーロッド      | 1        |
| 2      | 120049    | Screw(M4-0.7×16)                          | 止ネジ          | 4        |
| 3      | 2100088   | Connecting Rod Swing-proof                | 振レ止メ         | 1        |
| 4      | 6200360   | Lower Looper Driving Lever                | 下ルーパー軸腕      | 1        |
| 5      | 160024    | Screw(M6-1 × 8)                           | 止ネジ          | 2        |
| 6      | 2100902   | Driving Shaft Thrust Ring                 | スラストプレート     | 1        |
| 7      | 2100161   | Collar(10 × 19×9mm)                       | カラー          | 1        |
| 8      | 160003    | Screw(M5-0.8×5)                           | 止ネジ          | 4        |
| 9      | 2150170   | Looper Driving Shaft                      | ルーパー軸        | 1        |
| 10     | 2150570   | Lower Looper Holder Arm                   | 下ルーパー台       | 1        |
| 11     | 300008    | Washer                                    | ワッシャ         | 1        |
| 12     | 140002    | Screw(M6-1 × 14)                          | 止ネジ          | 2        |
| 13     | 2150572   | Thread Pull-off                           | 下ルーパー台糸繰リ    | 1        |
| 14     | 110009    | Screw(M4-0.7×8)                           | 止ネジ          | 1        |
| 15     | 2109347   | Lower Looper                              | 下ルーパー        | 1        |
| 16     | 2159207   | Needle Guard(Rear)                        | 針受ケ(後)       | 1        |
| 17     | 110036    | Screw(M3-0.5×6.5)                         | 止ネジ          | 1        |
| 18     | 180014    | Screwed Pin(M3-0.5×4.5)                   | ピンネジ         | 1        |
| 19     | 2150169   | Double Chaining Looper Driving Connection | 二重環ルーパーリンク   | 1        |
| 20     | 2100249   | Bushing                                   | ブッシュ         | 1        |
| 21     | 300000    | Washer                                    | ワッシャ         | 1        |
| 22     | 140005    | Screw(M5-0.5×17)                          | 止ネジ          | 1        |
| 23     | 2150168   | Double Chaining Looper Driving Lever      | 二重環ルーパー軸腕    | 1        |
| 24     | 120006    | Screw(M6-1 × 10)                          | 止ネジ          | 1        |
| 25     | 2100433   | Looper Driving Connecting Pin(Left)       | ルーパーリンクピン(左) | 1        |
| 26     | 160001    | Screw(M4-0.7×4)                           | 止ネジ          | 1        |
| 27     | 2100436   | Looper Slide Block Holder(Front)          | ルーパー前後駒抱キ(前) | 1        |
| 28     | 2100438   | Looper Slide Block Holder(Rear)           | ルーパー前後駒抱キ(後) | 1        |
| 29     | 120018    | Screw(M4-0.7×10)                          | 止ネジ          | 2        |
| 30     | 2100437   | Looper Slide Block                        | ルーパー前後駒      | 1        |
| 31     | 000740    | Seal Plug                                 | 詰栓           | 1        |
| 32     | 2101434   | Double Chaining Looper Driving Shaft      | 二重環ルーパー軸     | 1        |
| 33     | 2100441   | Double Chaining Looper Holder Arm         | 二重環ルーパー台     | 1        |
| 34     | 2109302   | Double Chaining Looper                    | 二重環ルーパー      | 1        |
| 35     | 000035    | Position Pin                              | 位置決メピン       | 1        |
| 36     | 300032    | Washer                                    | ワッシャ         | 1        |
| 37     | 300106    | Conical Spring Washer                     | 皿バネワッシャ      | 1        |
| 38     | 100044    | Nut                                       | ナット          | 1        |
| 39     | 300067    | Spacer                                    | スペーサ         | 1        |
| 40     | 180004    | Screw(M4-0.7×10.8)                        | 止ネジ          | 1        |
| 41     | 300067    | Spacer                                    | スペーサ         | 1        |
| 42     | 300076    | Spacer                                    | スペーサ         | 1        |

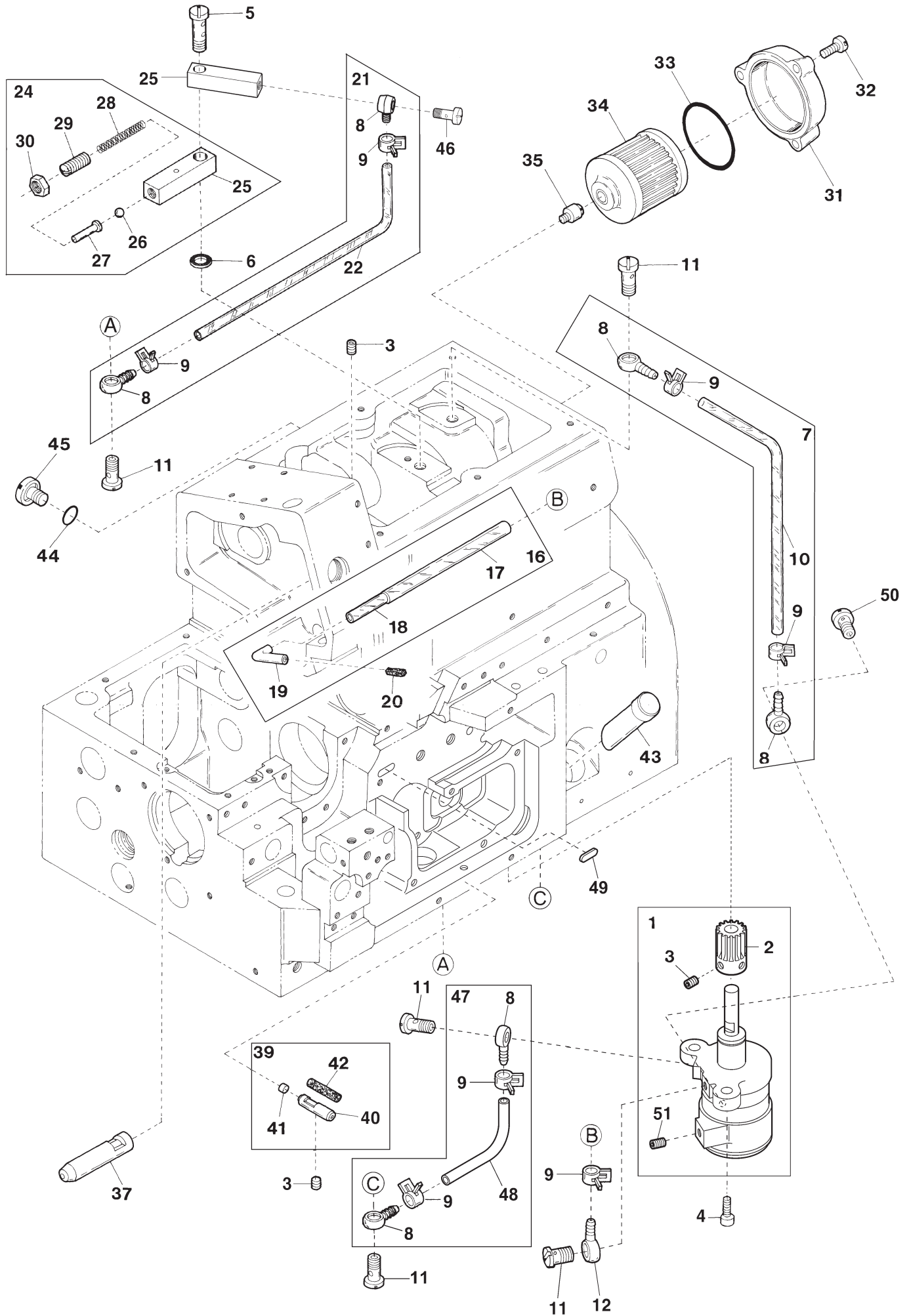




| Ref.No | Parts No. | Description                                | 品 名           | Amt. Req |
|--------|-----------|--------------------------------------------|---------------|----------|
| 1      | 2150064   | Main Feed Bar Lever                        | 後送りレバー        | 1        |
| 2      | 120006    | Screw(M6-1 × 12)                           | 止ネジ           | 4        |
| 3      | 2100251   | Main Feed Bar Lever Pin                    | 後送りレバーピン      | 1        |
| 4      | 300000    | Washer                                     | ワッシャ          | 3        |
| 5      | 100002    | Nut                                        | ナット           | 1        |
| 6      | 000669    | Washer                                     | ワッシャ          | 2        |
| 7      | 2150075   | Thrust Plate                               | スラストプレート      | 1        |
| 8      | 0095027   | Retaining Ring                             | ストップリング       | 1        |
| 9      | 2100248   | Main Feed Bar Connection                   | 後送りリンク        | 1        |
| 10     | 2100249   | Connection Bushing                         | 後送りリンクブッシュ    | 1        |
| 11     | 140001    | Screw(M5-0.5 × 12)                         | 止ネジ           | 1        |
| 12     | 2100266   | Feed Bar, Complete Set                     | 前後送り台 (組)     | 1        |
| 13     | 2100242   | Main Feed Bar                              | 後送り台          | 1        |
| 14     | 2100241   | Differential Feed Bar                      | 前送り台          | 1        |
| 15     | 2100243   | Differential Feed Bar Connection           | 前送りリンク        | 1        |
| 16     | 2100244   | Connection Bushing                         | 前送りリンクブッシュ    | 1        |
| 17     | 140000    | Screw(M5-0.5 × 15.5)                       | 止ネジ           | 1        |
| 18     | 2150065   | Feed Bar Driving Shaft                     | 送り軸           | 1        |
| 19     | 2150066   | Feed Bar Driving Shaft Lever               | 送り軸腕          | 1        |
| 20     | 2100288   | Connecting Rod Pin                         | 送りロッドピン       | 1        |
| 21     | 160007    | Screw(M6-1 × 6)                            | 止ネジ           | 1        |
| 22     | 2100671   | Differential Rocker, Complete Set          | 前送り腕 (組)      | 1        |
| 23     | 2100672   | Differential Rocker                        | 前送り腕          | 1        |
| 24     | 2100673   | Differential Regulating Slider             | スライダ          | 1        |
| 25     | 2100674   | Differential Regulating Slider Cap         | スライダ蓋         | 1        |
| 26     | 110033    | Screw(M3-0.5 × 6)                          | 止ネジ           | 2        |
| 27     | 2100269   | Differential Lever(Right), C. Set          | 差動レバー (右) (組) | 1        |
| 28     | 2100252   | Slider Link                                | スライダリンク       | 1        |
| 29     | 0068202   | Retaining Ring                             | ストップリング       | 1        |
| 30     | 2100253   | Slider Link Pin                            | スライダリンクピン     | 1        |
| 31     | 2100262   | Differential Lever(Right)                  | 差動レバー (右)     | 1        |
| 32     | 2100267   | Collar(10 × 17 × 8mm)                      | カラー           | 1        |
| 33     | 160001    | Screw(M4-0.7 × 4)                          | 止ネジ           | 2        |
| 34     | 000690    | Spring Pin                                 | スプリングピン       | 1        |
| 35     | 2100256   | Differential Lever Spring                  | 差動レバーバネ       | 1        |
| 36     | 3500365   | O-ring(P7)                                 | O リング         | 1        |
| 37     | 2100263   | Differential Lever(Left)                   | 差動レバー (左)     | 1        |
| 38     | 000528    | Washer                                     | ワッシャ          | 1        |
| 39     | 000561    | Conical Spring Washer                      | 皿バネワッシャ       | 1        |
| 40     | 100000    | Adjusting Nut                              | 調節ナット         | 1        |
| 41     | 190001    | Adjusting Screw(M6-1 × 11.5, M4.5-0.5 × 4) | 調節ネジ          | 1        |
| 42     | 2100271   | Differential Feed Graduation               | 送り目盛板         | 1        |
| 43     | 110016    | Screw(M4-0.7 × 15)                         | 止ネジ           | 2        |
| 44     | 0020350   | Differential Lever Stop                    | 差動レバーストップ     | 2        |
| 45     | 110017    | Screw(M5-0.8 × 8)                          | 止ネジ           | 2        |
| 46     | 2100257   | Adjusting Screw                            | アジャスタ         | 1        |
| 47     | 2100264   | Adjusting Block                            | アジャスタ駒        | 1        |
| 48     | 2100259   | Adjusting Block Spring                     | アジャスタバネ       | 1        |
| 49     | 0034293   | Retaining Ring                             | ストップリング       | 1        |

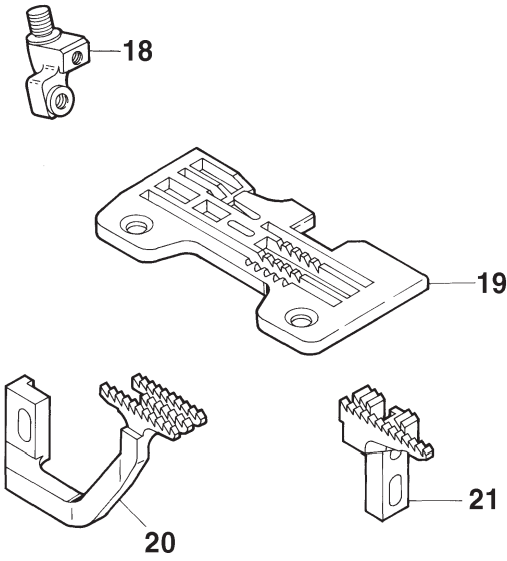
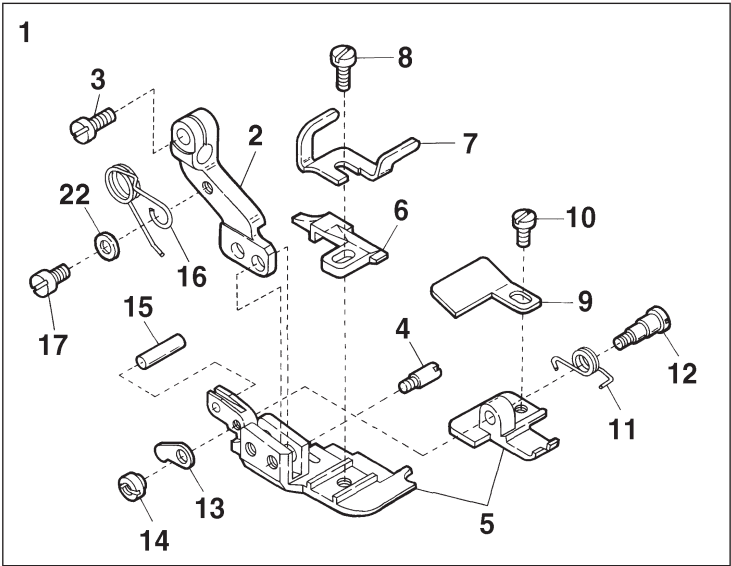


| Ref.No | Parts No. | Description                      | 品 名        | Amt. Req |
|--------|-----------|----------------------------------|------------|----------|
| 1      | 2100865   | Feed Bar Guide Support           | 送り台ガイドサポート | 1        |
| 2      | 110064    | Screw(M4-0.7×8)                  | 止ネジ        | 4        |
| 3      | 110004    | Screw(M3.5-0.6×8)                | 止ネジ        | 4        |
| 4      | 2100866   | Feed Bar Shield(Front)           | 送り台シール (前) | 1        |
| 5      | 2100867   | Feed Bar Shield(Rear)            | 送り台シール (後) | 1        |
| 6      | 2100869   | Feed Bar Shield Guide            | 送り台シールガイド  | 1        |
| 7      | 2100870   | Feed Bar Guide                   | 送り台ガイド     | 2        |
| 8      | 2100868   | Feed Bar Shield(Upper)           | 送り台シール (上) | 1        |
| 9      | 2150063   | Feed Bar Guide Bushing           | 送り台ガイドブッシュ | 1        |
| 10     | 160007    | Screw(M6-1×6)                    | 止ネジ        | 1        |
| 11     | 2150290   | Feed Bar Block(Rear) Shaft       | 角駒 (後) 軸   | 1        |
| 12     | 120027    | Screw(M4-0.7×25)                 | 止ネジ        | 1        |
| 13     | 2100283   | Feed Bar Block(Rear)             | 角駒 (後)     | 1        |
| 14     | 2150289   | Feed Bar Block(Rear) Lid         | 角駒 (後) 蓋   | 1        |
| 15     | 130002    | Screw(M3-0.5×6)                  | 止ネジ        | 1        |
| 16     | 2100434   | Looper Rocker Shaft Lever        | 二重環ルーバ前後軸腕 | 1        |
| 17     | 2100251   | Looper Slide Block Pin           | ルーバ前後駒ピン   | 1        |
| 18     | 300000    | Washer                           | ワッシャ       | 1        |
| 19     | 100072    | Nut                              | ナット        | 1        |
| 20     | 2100442   | Looper Rocker Shaft              | 二重環ルーバ前後軸  | 1        |
| 21     | 003655    | Screw(M4-0.7×10)                 | 止ネジ        | 2        |
| 22     | 2100443   | Collar(9 × 17×8mm)               | ルーバ前後軸カラー  | 1        |
| 23     | 300001    | Washer                           | ワッシャ       | 1        |
| 24     | 0013208   | Retaining Ring                   | ストップリング    | 1        |
| 25     | 2100435   | Looper Rocker Connecting Rod Pin | ルーバ前後ロッドピン | 1        |
| 26     | 2100444   | Petaining Ring                   | ストップリング    | 1        |
| 27     | 2100280   | Feed Bar Block(Front)            | 角駒 (前)     | 1        |
| 28     | 2100451   | Retaining Ring                   | ストップリング    | 1        |
| 29     | 2100452   | Looper Rocker Connecting Rod     | ルーバ前後ロッド   | 1        |
| 30     | 0068146   | Roller Bearing                   | ニードルベアリング  | 1        |
| 31     | 2100450   | Looper Rocker Eccentric          | ルーバ前後エキセン  | 1        |
| 32     | 0020401   | Feed Dog Eccentric Pin           | 送りエキセンピン   | 1        |
| 33     | 2100277   | Feed Dog Eccentric               | 送りエキセン     | 1        |
| 34     | 2100278   | Roller Bearing                   | ニードルベアリング  | 1        |
| 35     | 2100275   | Feed Dog Driving Connecting Rod  | 送りロッド      | 1        |
| 36     | 2100276   | Feed Dog Regulating Eccentric    | 送り調節エキセン   | 1        |
| 37     | 180002    | Screw(M3-0.5×4)                  | 止ネジ        | 2        |
| 38     | 2100289   | Feed Dog Regulating Plate Spring | 送り調節プレートバネ | 1        |
| 39     | 110070    | Screw(M3-0.5×6.3)                | 止ネジ        | 1        |
| 40     | 0023473   | Feed Dog Regulating Plate        | 送り調節プレート   | 1        |
| 41     | 2100279   | Feed Dog Regulating Gear         | 送り調節ギア     | 1        |
| 42     | 180003    | Screw(M5-0.8×8)                  | 止ネジ        | 1        |
| 43     | 160003    | Screw(M5-0.8×5)                  | 止ネジ        | 3        |
| 44     | 2109050   | Differential Feed Dog(A4)        | 前送り        | 1        |
| 45     | 2109051   | Main Feed Dog                    | 後送り        | 1        |
| 46     | 2109067   | Auxiliary Feed Dog               | 小送り        | 1        |
| 47     | 110026    | Screw(M3-0.5×6)                  | 止ネジ        | 1        |
| 48     | 2150067   | Connecting Rod Cover             | 送りロッドカバー   | 1        |
| 49     | 130003    | Screw(M4-0.7×7.3)                | 止ネジ        | 2        |
| 50     | 2150291   | Collar(7 × 15×10mm)              | カラー        | 1        |
| 51     | 160001    | Screw(M4-0.7×25)                 | 止ネジ        | 3        |
| 52     | 110140    | Screw(M3.5-0.6×6)                | 止ネジ        | 2        |



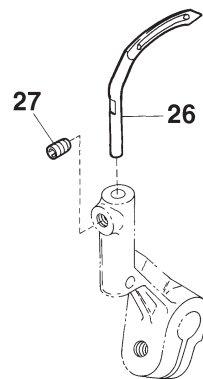
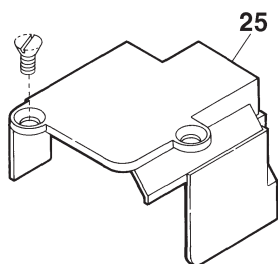
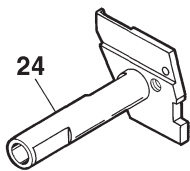
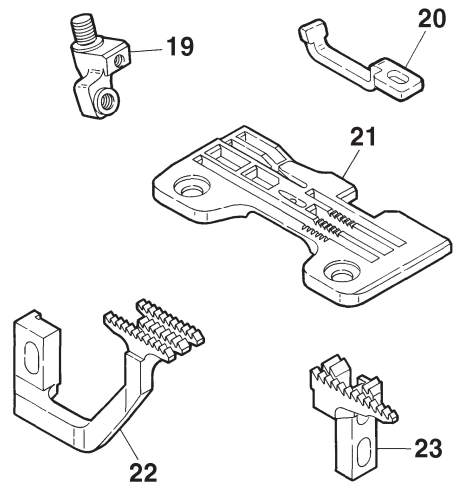
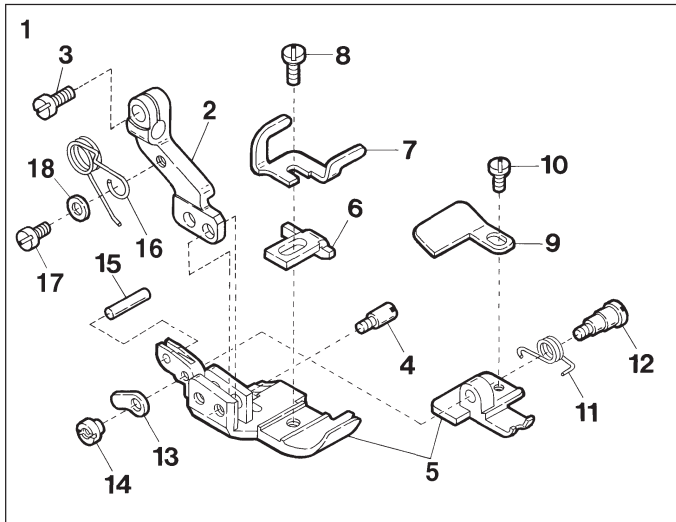
| Ref.No | Parts No. | Description                           | 品 名          | Amt. Req |
|--------|-----------|---------------------------------------|--------------|----------|
| 1      | 2150194   | Oil Pump, Complete Set                | ポンプ (組)      | 1        |
| 2      | 2150109   | Worm Wheel                            | ウオームホイール     | 1        |
| 3      | 160001    | Screw(M4-0.7×4)                       | 止ネジ          | 4        |
| 4      | 120049    | Screw(M4-0.7×16)                      | 止ネジ          | 2        |
| 5      | 320019    | Oil Tube Fitting Stud(Long)(M6-1)     | 管継手ボルト (長)   | 1        |
| 6      | 000567    | Seal                                  | パッキン         | 1        |
| 7      | 2150723   | Oil Tube, Complete Set                | 給油パイプ (組)    | 1        |
| 8      | 3100370   | Oil Tube Fitting One Way End          | 片口管継手        | 6        |
| 9      | 0031831   | Oil Tube Clamp                        | 緊束環          | 7        |
| 10     | 2150724   | Oil Tube(4.6×6.4×235mm)               | 給油パイプ        | 1        |
| 11     | 320018    | Oil Tube Fitting Stud(M6-1)           | 管継手ボルト       | 5        |
| 12     | 3100370   | Oil Tube Fitting One Way End          | 片口管継手        | 1        |
| 13     |           |                                       |              |          |
| 14     |           |                                       |              |          |
| 15     |           |                                       |              |          |
| 16     | 2100926   | Suction Pipe(Upper), C. Set           | 吸入パイプ (上)(組) | 1        |
| 17     | 2100927   | Suction Tube(4×6×180mm)               | 吸入パイプ        | 1        |
| 18     | 2100928   | Suction Tube(2.5×4×60mm)              | 吸入パイプ        | 1        |
| 19     | 2100929   | Suction Pipe(Upper)                   | 吸入パイプ (上)    | 1        |
| 20     | 310141    | Felt                                  | フェルト         | 1        |
| 21     | 2150202   | Oil Tube, Complete Set                | 給油パイプ (組)    | 1        |
| 22     | 2150207   | Oil Tube(4.6×6.4×320mm)               | 給油パイプ        | 1        |
| 23     |           |                                       |              |          |
| 24     | 2150710   | Oil Pressure Regulating Valve, C. Set | 調圧弁 (組)      | 1        |
| 25     | 2150713   | Oil Pressure Regulating Valve         | 調圧弁          | 2        |
| 26     | 0080503   | Oil Pressure Regulating Ball          | 調圧ボール弁       | 1        |
| 27     | 0030748   | Guide Pin                             | ガイドピン        | 1        |
| 28     | 2150102   | Spring                                | バネ           | 1        |
| 29     | 006861    | Adjusting Screw(1/4-40×5)             | 調節ネジ         | 1        |
| 30     | 000419    | Nut                                   | ナット          | 1        |
| 31     | 2150325   | Oil Filter Cap                        | オイルフィルタキャップ  | 1        |
| 32     | 110045    | Screw(M4-0.7×12)                      | 止ネジ          | 3        |
| 33     | 3500368   | O-ring(P42)                           | O リング        | 1        |
| 34     | 3100345   | Oil Filter                            | オイルフィルタ      | 1        |
| 35     | 3100329   | Filter Housing                        | オイルフィルタ継手    | 1        |
| 36     |           |                                       |              |          |
| 37     | 2150056   | Oil Pipe                              | オイルパイプ       | 1        |
| 38     |           |                                       |              |          |
| 39     | 2100896   | Oil Pipe, C. Set                      | オイルパイプ (組)   | 1        |
| 40     | 2100895   | Oil Pipe                              | オイルパイプ       | 1        |
| 41     | 000456    | Seal Plug                             | 詰栓           | 1        |
| 42     | 310144    | Oil Wick                              | 油芯           | 1        |
| 43     | 2100032   | Oil Sight Gauge                       | オイルゲージ       | 1        |
| 44     | 3500365   | O-ring(P7)                            | O リング        | 1        |
| 45     | 110053    | Screw(M6-1×8)                         | 止ネジ          | 1        |
| 46     | 320021    | Oil Tube Fitting Stud(1/4-40)         | 管継手ボルト       | 1        |
| 47     | 2150575   | Suction Tube, C. Set                  | 吸込パイプ (組)    | 1        |
| 48     | 2150576   | Oil Tube(4.6×6.4×100mm)               | 吸込パイプ        | 1        |
| 49     | 2150577   | Felt                                  | フェルト         | 1        |
| 50     | 320022    | Oil Tube Fitting Stud(M6-1)           | 管継手ボルト       | 1        |
| 51     | 160015    | Screw(M6-1×6)                         | 止ネジ          | 1        |

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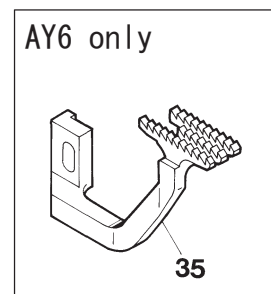
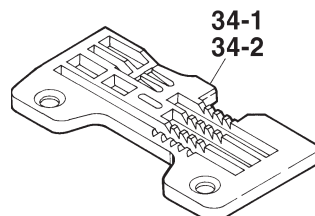
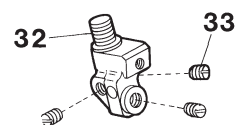
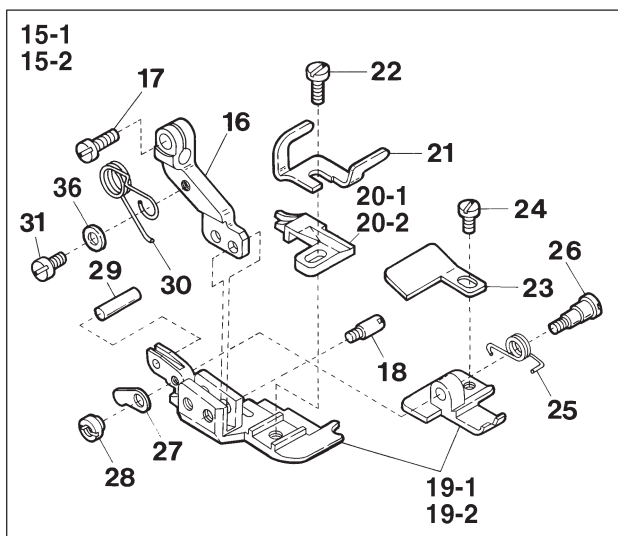
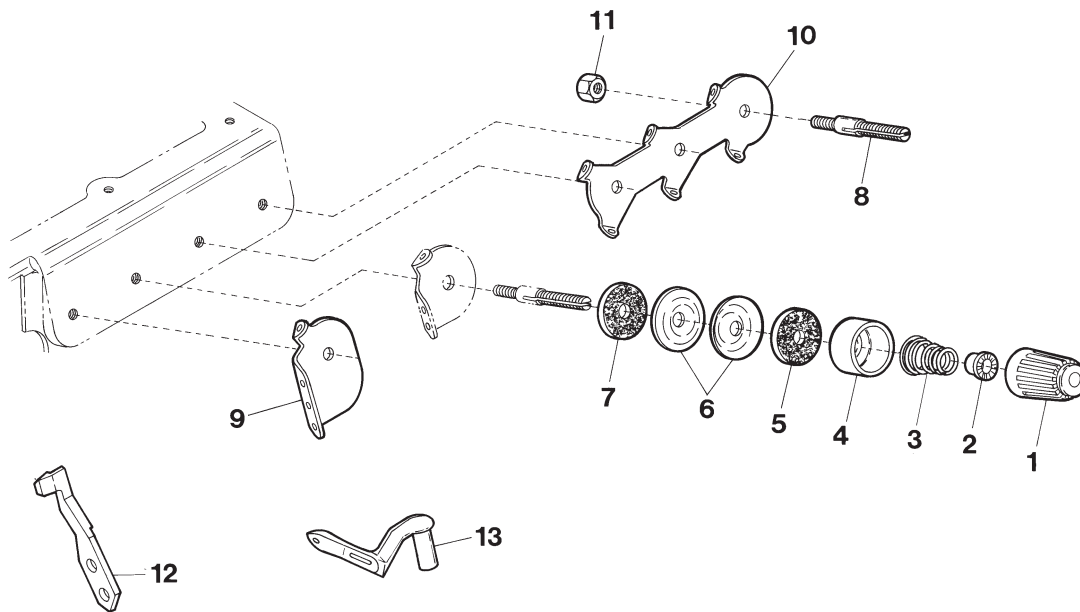


| Ref.No | Parts No. | Description                        | 品 名         | Amt. Req |
|--------|-----------|------------------------------------|-------------|----------|
| 1      | 2157315   | Presser Foot, C. Set(C5)           | 押エ (組)      | 1        |
| 2      | 2157301   | Presser Foot Hinge(C)              | 押エヒンジ       | 1        |
| 3      | 110004    | Screw(M3.5-0.6×8)                  | 止ネジ         | 1        |
| 4      | 004136    | Screw(1/8-44×2.7)                  | 止ネジ         | 1        |
| 5      | 2107412   | Presser Foot(Front/Rear) Unit(C5)  | 押エ (前・後)(組) | 1        |
| 6      | 2107105   | Presser Foot Stitch Tongue(C5)     | 爪           | 1        |
| 7      | 2107163   | Presser Foot Adjusting Plate       | 押エ調節板       | 1        |
| 8      | 005036    | Screw(1/8-44×5.6)                  | 止ネジ         | 1        |
| 9      | 0020501   | Thread Chain Guide(C)              | 空環ガイド       | 1        |
| 10     | 004141    | Screw(3/32-56×2.1)                 | 止ネジ         | 1        |
| 11     | 0025035   | Presser Foot Spring(Small)         | 押エバネ (小)    | 1        |
| 12     | 006093    | Screw(3/32-56×5.6)                 | 止ネジ         | 1        |
| 13     | 0033529   | Presser Foot(Rear) Adjusting Plate | 押エ調節片       | 1        |
| 14     | 000216    | Nut                                | ナット         | 1        |
| 15     | 000747    | Pin                                | ピン          | 1        |
| 16     | 2157305   | Presser Foot Spring(Large)         | 押エバネ (大)    | 1        |
| 17     | 110002    | Screw(M3-0.5×5)                    | 止ネジ         | 1        |
| 18     | 2159116   | Needle Clamp(C)                    | 針止メ         | 1        |
| 19     | 2158051   | Stitch Plate(C5)                   | 針板          | 1        |
| 20     | 2109055   | Differential Feed Dog              | 前送り         | 1        |
| 21     | 2109056   | Main Feed Dog                      | 後送り         | 1        |
| 22     | 000531    | Washer                             | ワッシャ        | 1        |

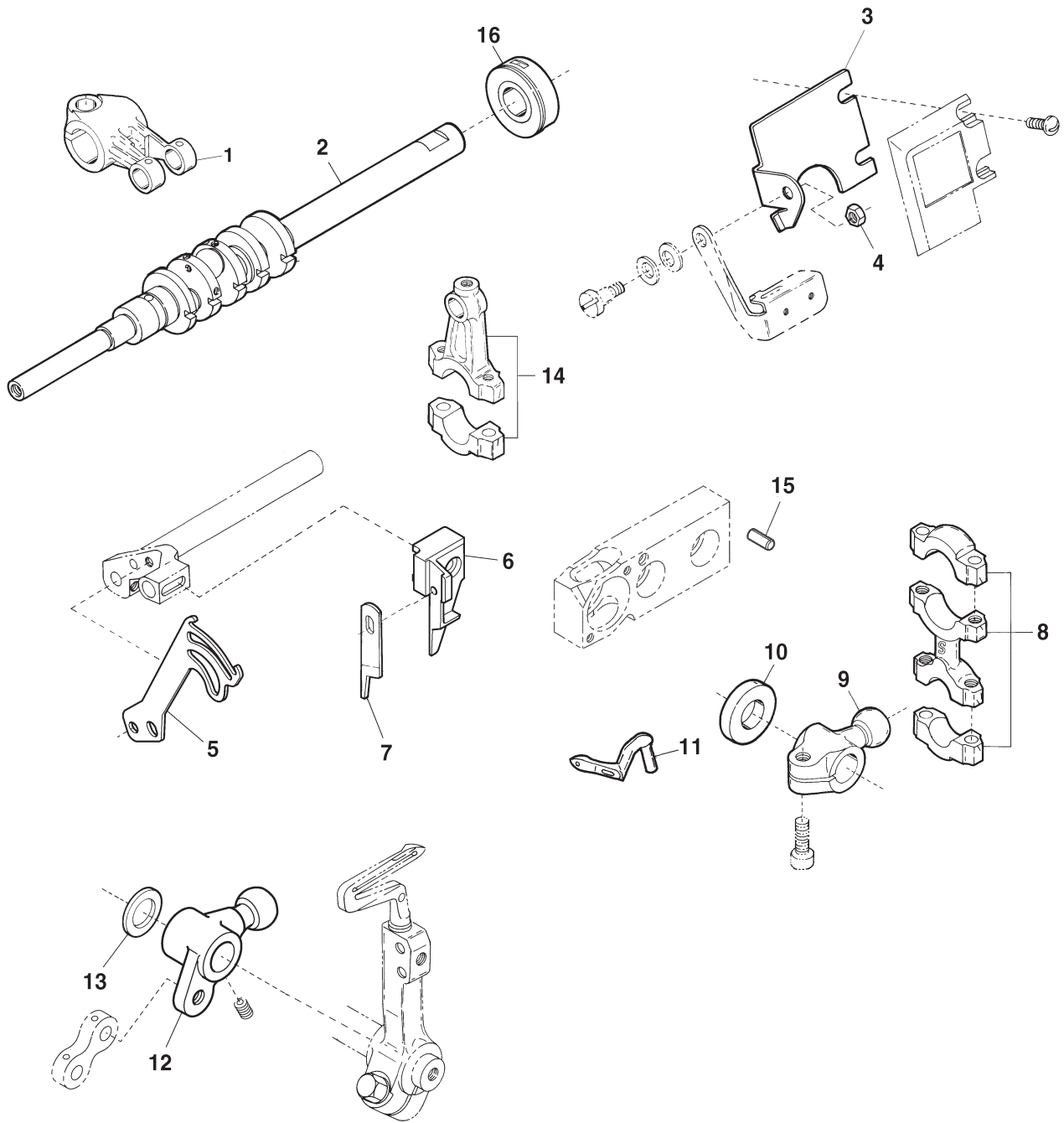


| Ref.No | Parts No. | Description                              | 品 名         | Amt. Req |
|--------|-----------|------------------------------------------|-------------|----------|
| 1      | 2157326   | Presser Foot, C. Set(C5)                 | 押エ (組)      | 1        |
| 2      | 2157301   | Presser Foot Hinge                       | 押エヒンジ       | 1        |
| 3      | 110004    | Screw(M3.5-0.6×8)                        | 止ネジ         | 1        |
| 4      | 004136    | Screw(1/8-44×2.7)                        | 止ネジ         | 1        |
| 5      | 2107501   | Presser Foot(Front/Rear) Unit            | 押エ (前・後)(組) | 1        |
| 6      | 2107503   | Presser Foot Fabric Guard                | 押エチップ       | 1        |
| 7      | 2107504   | Presser Foot Adjusting Plate             | 押エ調節板       | 1        |
| 8      | 004138    | Screw(1/8-44×5)                          | 止ネジ         | 1        |
| 9      | 0022156   | Thread Chain Guide                       | 空環ガイド       | 1        |
| 10     | 004141    | Screw(3/32-56×2.1)                       | 止ネジ         | 1        |
| 11     | 0025035   | Presser Foot Spring(Small)               | 押エバネ (小)    | 1        |
| 12     | 006093    | Screw(3/32-56×5.6)                       | 止ネジ         | 1        |
| 13     | 0033529   | Presser Foot(Rear) Adjusting Plate       | 押エ調節片       | 1        |
| 14     | 000216    | Nut                                      | ナット         | 1        |
| 15     | 000747    | Pin                                      | ピン          | 1        |
| 16     | 2157305   | Presser Foot Spring(Large)               | 押エバネ (大)    | 1        |
| 17     | 110002    | Screw(M3-0.5×5)                          | 止ネジ         | 1        |
| 18     | 000531    | Washer                                   | ワッシャ        | 1        |
| 19     | 2159116   | Needle Clamp(C)                          | 針止メ         | 1        |
| 20     | 2109216   | Needle Guard(Front)(Double Chain Stitch) | インタ針受ケ (前)  | 1        |
| 21     | 2108075   | Stitch Plate(C5)                         | 針板          | 1        |
| 22     | 2109058   | Differential Feed Dog                    | 前送り         | 1        |
| 23     | 2109059   | Main Feed Dog                            | 後送り         | 1        |
| 24     | 2100424   | Lower Knife Holder                       | 下メス台        | 1        |
| 25     | 2150152   | Connecting Rod Cover                     | 送りロッドカバー    | 1        |
| 26     | 2109318   | Double Chaining Looper                   | 二重環ルーパ      | 1        |
| 27     | 160009    | Screw(M5-0.8×5)                          | 止ネジ         | 1        |

## AZ7520SDR-AY5-8, AY6-8



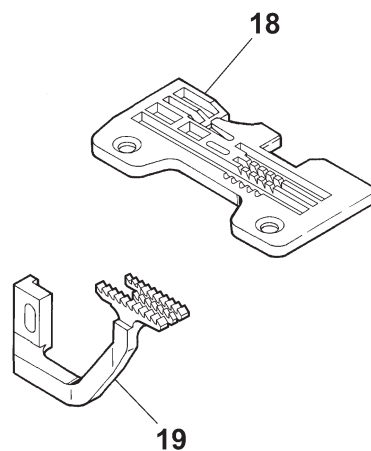
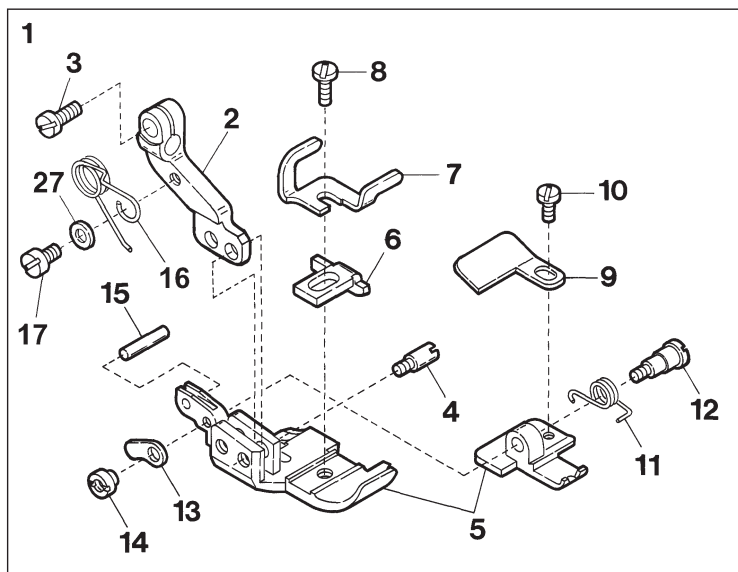
| Ref.No | Parts No. | Description                           | 品 名                  | Amt. Req |
|--------|-----------|---------------------------------------|----------------------|----------|
| 1      | 0024084   | Thread Tension Spring Cap             | 糸調子バネキャップ (上)        | 1        |
| 2      | 0024083   | Tension Spring Bushing                | 糸調子ナット回り止メ           | 1        |
| 3      | 0030255   | Tension Spring(Needle Thread)         | 針糸調子バネ               | 1        |
| 4      | 0020118   | Thread Tension Spring Retainer        | 糸調子バネキャップ (下)        | 1        |
| 5      | 000178    | Felt(2.5mm)                           | フェルト                 | 1        |
| 6      | 0031111   | Tension Disc                          | 糸調子皿                 | 2        |
| 7      | 000177    | Felt(1.0mm)                           | フェルト                 | 1        |
| 8      | 190016    | Tension Post                          | 糸調子棒                 | 1        |
| 9      | 2150164   | Tension Disc Eyelet for Needle Thread | 針糸調子台糸道              | 1        |
| 10     | 2150172   | Tension Disc Eyelet(Right)            | 糸調子台糸道 (右)           | 1        |
| 11     | 100001    | Nut                                   | ナット                  | 1        |
| 12     | 2159208   | Needle Guide(Front)(Overlock Stitch)  | オーバ針受ケ (前)           | 1        |
| 13     | 2109323   | Upper Looper(for Needle Size #9 ~ 14) | 上ルーパ (針番手 #9 ~ 14 用) | 1        |
| 14     |           |                                       |                      |          |
| 15-1   | 2157319   | Presser Foot, Complete Set(AY5)       | 押エ (組)               | 1        |
| 15-2   | 2157320   | Presser Foot, Complete Set(AY6)       | 押エ (組)               | 1        |
| 16     | 2157300   | Presser Foot Hinge                    | 押エヒンジ                | 1        |
| 17     | 110004    | Screw(M3.5-0.6×8)                     | 止ネジ                  | 1        |
| 18     | 004136    | Screw(1/8-44×2.7)                     | 止ネジ                  | 1        |
| 19-1   | 2107417   | Presser Foot(Front/Rear) Unit(AY5)    | 押エ (前・後) (組)         | 1        |
| 19-2   | 2107418   | Presser Foot(Front/Rear) Unit(AY6)    | 押エ (前・後) (組)         | 1        |
| 20-1   | 2107118   | Presser Foot Stitch Tongue(AY5)       | 爪                    | 1        |
| 20-2   | 2107113   | Presser Foot Stitch Tongue(AY6)       | 爪                    | 1        |
| 21     | 2107163   | Presser Foot Adjusting Plate          | 押エ調節板                | 1        |
| 22     | 005036    | Screw(1/8-44×5.6)                     | 止ネジ                  | 1        |
| 23     | 0022156   | Thread Chain Guide                    | 空環ガイド                | 1        |
| 24     | 004141    | Screw(3/32-56×2.1)                    | 止ネジ                  | 1        |
| 25     | 0025035   | Presser Foot Spring(Small)            | 押エバネ (小)             | 1        |
| 26     | 006093    | Screw(3/32 - 56×5.6)                  | 止ネジ                  | 1        |
| 27     | 0033529   | Presser Foot(Rear) Adjusting Plate    | 押エ調節片                | 1        |
| 28     | 000216    | Nut                                   | ナット                  | 1        |
| 29     | 000747    | Pin                                   | ピン                   | 1        |
| 30     | 2157305   | Presser Foot Spring(Large)            | 押エバネ (大)             | 1        |
| 31     | 110002    | Screw(M3-0.5×5)                       | 止ネジ                  | 1        |
| 32     | 2159123   | Needle Clamp(AY)                      | 針止メ                  | 1        |
| 33     | 001900    | Screw(1/8-44×2.4)                     | 止ネジ                  | 1        |
| 34-1   | 2158078   | Stitch Plate(AY5)                     | 針板                   | 1        |
| 34-2   | 2108058   | Stitch Plate(AY6)                     | 針板                   | 1        |
| 35     | 2109057   | Differential Feed Dog(AY6)            | 前送り                  | 1        |
| 36     | 000531    | Washer                                | ワッシャ                 | 1        |



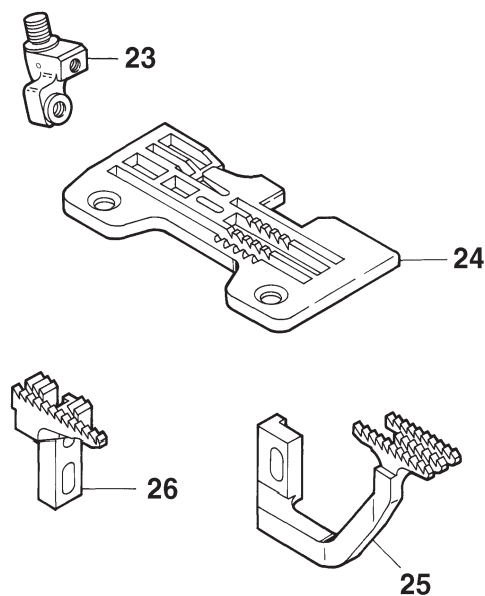
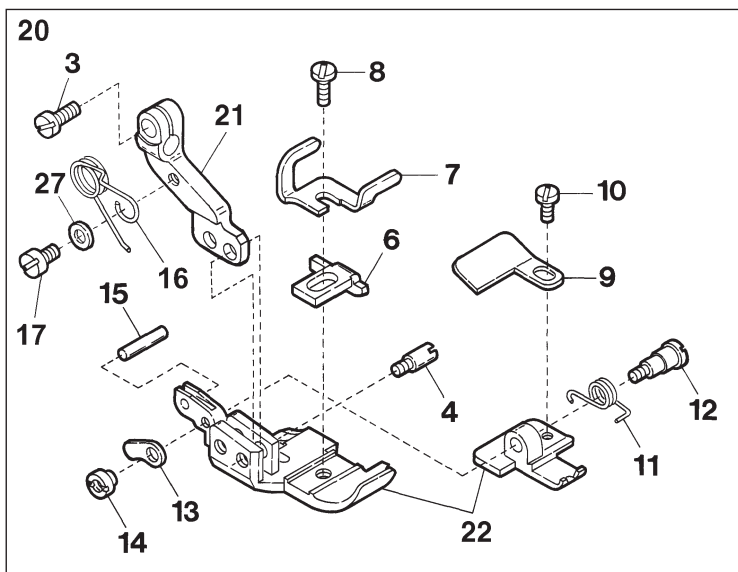
| Ref.No | Parts No. | Description                         | 品 名          | Amt. Req |
|--------|-----------|-------------------------------------|--------------|----------|
| 1      | 2100134   | Needle Bar Driving Lever            | 針棒クランク軸腕     | 1        |
| 2      | 2150255   | Crankshaft                          | クランクシャフト     | 1        |
| 3      | 2150259   | Eye Guard Spacer                    | アイガードスペーサ    | 1        |
| 4      | 100001    | Nut                                 | ナット          | 1        |
| 5      | 2150483   | Needle Thread Pull-off              | 針糸繰リ         | 1        |
| 6      | 2150471   | Upper Knife Holder(Flat Type)       | 上メスホルダ ( 平 ) | 1        |
| 7      | 2150256   | Upper Knife(Flat Type)              | 上メス ( 平 )    | 1        |
| 8      | 2100215   | Looper Driving Lever Connecting Rod | ルーパロッド       | 1        |
| 9      | 2101416   | Upper Looper Driving Lever          | 上ルーパ軸腕       | 1        |
| 10     | 2101418   | Driving Shaft Thrust Ring           | スラストリング      | 1        |
| 11     | 2159323   | Upper Looper                        | 上ルーパ         | 1        |
| 12     | 2150472   | Lower Looper Driving Lever          | 下ルーパ軸腕       | 1        |
| 13     | 2100218   | Driving Shaft Thrust Ring           | スラストリング      | 1        |
| 14     | 2100160   | Upper Knife Driving Connecting Rod  | 上メスロッド       | 1        |
| 15     | 000779    | Pin                                 | ピン           | 1        |
| 16     | 2150602   | Crankshaft Bushing                  | 中ブッシュ        | 1        |



### AZ7500SDR-A4-31



### AZ7500SDR-C5-31

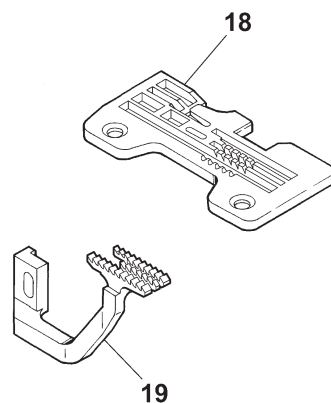
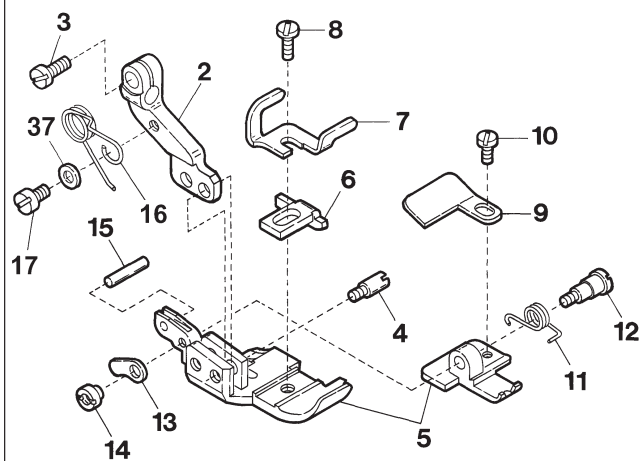


| Ref.No | Parts No. | Description                        | 品 名         | Amt. Req |
|--------|-----------|------------------------------------|-------------|----------|
| 1      | 2157325   | Presser Foot, C. Set(A4)           | 押エ (組)      | 1        |
| 2      | 2157300   | Presser Foot Hinge                 | 押エヒンジ       | 1        |
| 3      | 110004    | Screw(M3.5-0.6×8)                  | 止ネジ         | 1        |
| 4      | 004136    | Screw(1/8-44×2.7)                  | 止ネジ         | 1        |
| 5      | 2107509   | Presser Foot(Front/Rear) Unit      | 押エ (前・後)(組) | 1        |
| 6      | 2107503   | Presser Foot Fabric Guard          | 押エチップ       | 1        |
| 7      | 2107504   | Presser Foot Adjusting Plate       | 押エ調節板       | 1        |
| 8      | 004138    | Screw(1/8-44×5)                    | 止ネジ         | 1        |
| 9      | 0022156   | Thread Chain Guide                 | 空環ガイド       | 1        |
| 10     | 004141    | Screw(3/32-56×2.1)                 | 止ネジ         | 1        |
| 11     | 0025035   | Presser Foot Spring(Small)         | 押エバネ (小)    | 1        |
| 12     | 006093    | Screw(3/32-56×5.6)                 | 止ネジ         | 1        |
| 13     | 0033529   | Presser Foot(Rear) Adjusting Plate | 押エ調節片       | 1        |
| 14     | 000216    | Nut                                | ナット         | 1        |
| 15     | 000747    | Pin                                | ピン          | 1        |
| 16     | 2157305   | Presser Foot Spring(Large)         | 押エバネ (大)    | 1        |
| 17     | 110002    | Screw(M3-0.5×5)                    | 止ネジ         | 1        |
| 18     | 2158056   | Stitch Plate(A4)                   | 針板          | 1        |
| 19     | 2159023   | Differential Feed Dog(A)           | 前送り         | 1        |
| 20     | 2157326   | Presser Foot, C. Set(C5)           | 押エ (組)      | 1        |
| 21     | 2157301   | Presser Foot(Upper)                | 押エ (上)      | 1        |
| 22     | 2157501   | Presser Foot(Front/Rear) Unit      | 押エ (前・後)(組) | 1        |
| 23     | 2159116   | Needle Clamp(C)                    | 針止メ         | 1        |
| 24     | 2158051   | Stitch Plate(C5)                   | 針板          | 1        |
| 25     | 2109055   | Differential Feed Dog(C)           | 前送り         | 1        |
| 26     | 2109056   | Main Feed Dog                      | 後送り         | 1        |
| 27     | 000531    | Washer                             | ワッシャ        | 1        |

## EXTRA PARTS

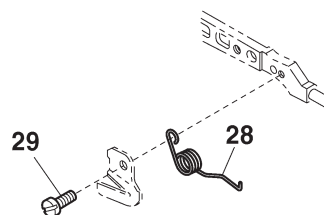
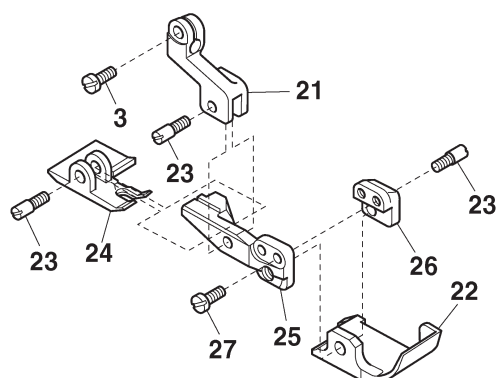
AZ7500SDR-A5-31

### 1 Pin Hinged Type

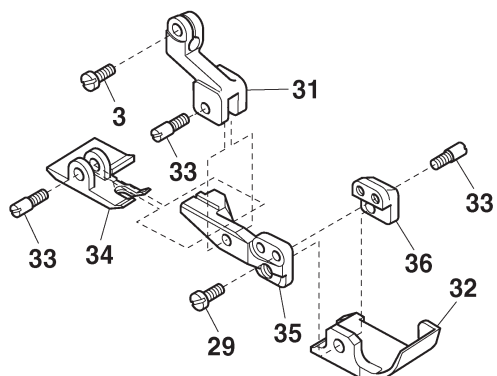


AZ7500SDR-C5-31

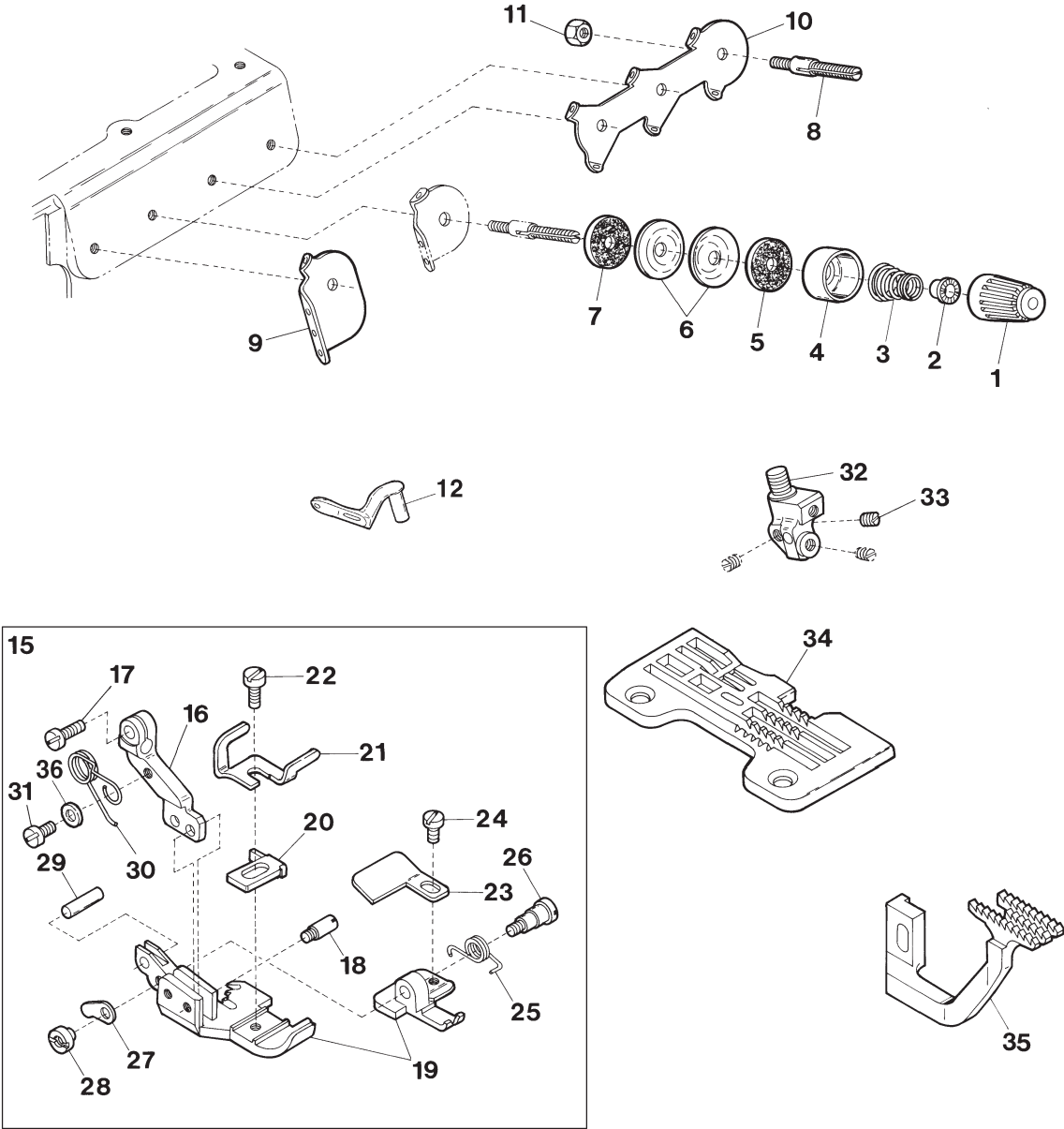
|    |                    |
|----|--------------------|
| 20 | Small Tractor Type |
|----|--------------------|



## 30 Tractor Type

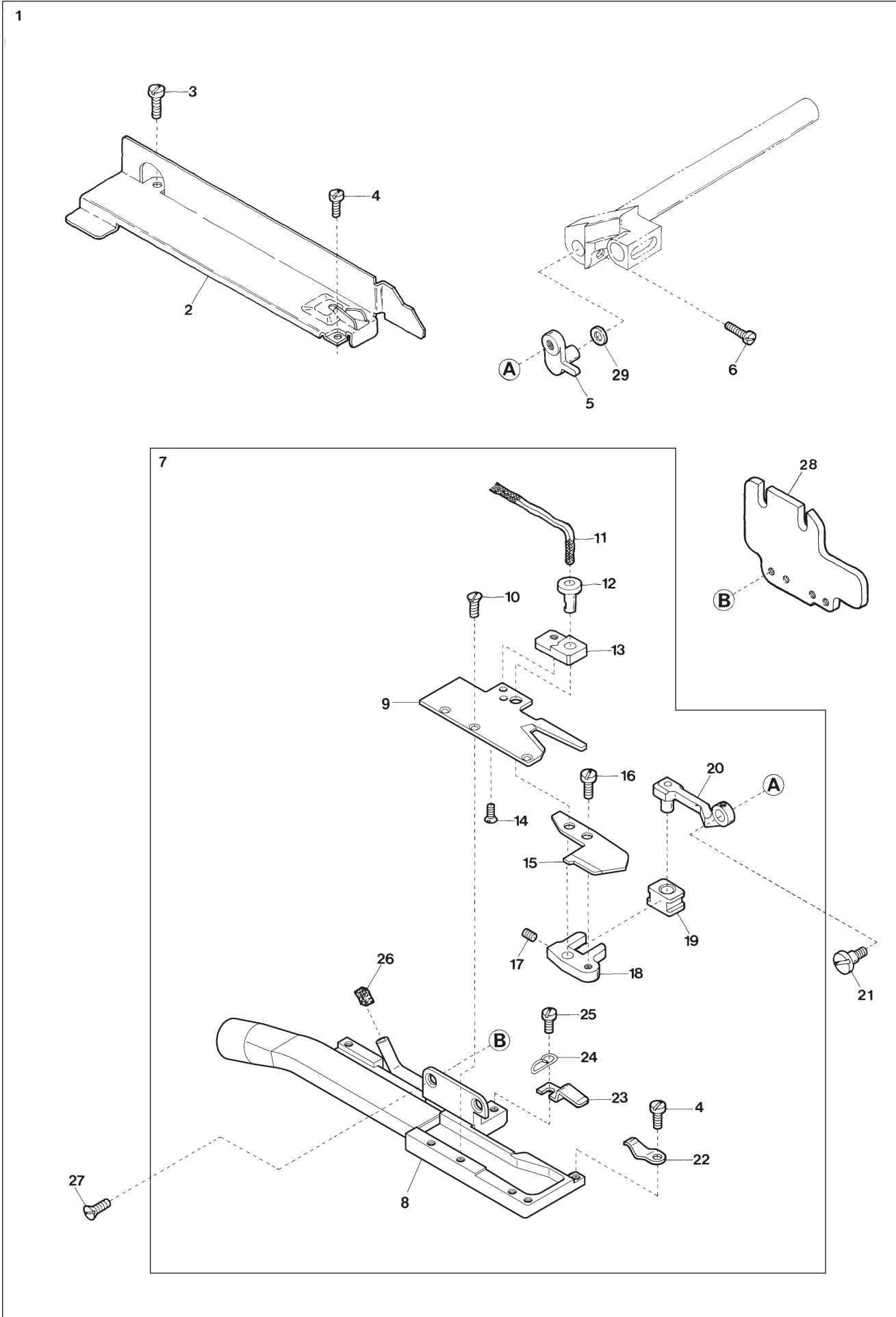


| Ref.No | Parts No. | Description                        | 品 名          | Amt. Req |
|--------|-----------|------------------------------------|--------------|----------|
| 1      | 2157332   | Presser Foot, C. Set(A5)           | 押エ (組)       | 1        |
| 2      | 2157300   | Presser Foot Hinge                 | 押エヒンジ        | 1        |
| 3      | 110004    | Screw(M3.5-0.6×8)                  | 止ネジ          | 1        |
| 4      | 004136    | Screw(1/8-44×2.7)                  | 止ネジ          | 1        |
| 5      | 2157339   | Presser Foot(Front/Rear) Unit      | 押エ (前・後) (組) | 1        |
| 6      | 2107503   | Presser Foot Fabric Guard          | 押エチップ        | 1        |
| 7      | 2107504   | Presser Foot Adjusting Plate       | 押エ調節板        | 1        |
| 8      | 004138    | Screw(1/8-44×5)                    | 止ネジ          | 1        |
| 9      | 0022156   | Thread Chain Guide                 | 空環ガイド        | 1        |
| 10     | 004141    | Screw(3/32-56×2.1)                 | 止ネジ          | 1        |
| 11     | 0025035   | Presser Foot Spring(Small)         | 押エバネ (小)     | 1        |
| 12     | 006093    | Screw(3/32-56×5.6)                 | 止ネジ          | 1        |
| 13     | 0033529   | Presser Foot(Rear) Adjusting Plate | 押エ調節片        | 1        |
| 14     | 000216    | Nut                                | ナット          | 1        |
| 15     | 000747    | Pin                                | ピン           | 1        |
| 16     | 2157305   | Presser Foot Spring(Large)         | 押エバネ (大)     | 1        |
| 17     | 110002    | Screw(M3-0.5×5)                    | 止ネジ          | 1        |
| 18     | 2158057   | Stitch Plate(A5)                   | 針板           | 1        |
| 19     | 2159023   | Differential Feed Dog(A)           | 前送り          | 1        |
| 20     | 2157373   | Presser Foot, C. Set(C5)           | 押エ (組)       | 1        |
| 21     | 2157374   | Presser Foot(Upper)                | 押エ (上)       | 1        |
| 22     | 2107515   | Presser Foot(Front)(C5)            | 押エ (前)       | 1        |
| 23     | 006094    | Screw(1/8-44×3)                    | 止ネジ          | 3        |
| 24     | 2107516   | Presser Foot(Rear)                 | 押エ (後)       | 1        |
| 25     | 2127576   | Presser Foot Connector             | 押エ連結桿        | 1        |
| 26     | 2127578   | Presser Foot Connector(Right)      | 押エ連結桿 (右)    | 1        |
| 27     | 004404    | Screw(3/32-56×5.1)                 | 止ネジ          | 2        |
| 28     | 2157375   | Presser Foot Spring                | 押エバネ         | 1        |
| 29     | 004404    | Screw(3/32-56×5.1)                 | 止ネジ          | 3        |
| 30     | 2157420   | Presser Foot, C. Set(C5)           | 押エ (組)       | 1        |
| 31     | 2157421   | Presser Foot(Upper)                | 押エ (上)       | 1        |
| 32     | 2107498   | Presser Foot(Front)(C5)            | 押エ (前)       | 1        |
| 33     | 006094    | Screw(1/8-44×3)                    | 止ネジ          | 3        |
| 34     | 2127570   | Presser Foot(Rear)                 | 押エ (後)       | 1        |
| 35     | 2127575   | Presser Foot Connector             | 押エ連結桿        | 1        |
| 36     | 2127578   | Presser Foot Connector(Right)      | 押エ連結桿 (右)    | 1        |
| 37     | 000531    | Washer                             | ワッシャ         | 1        |



| Ref.No | Parts No. | Description                           | 品 名           | Amt. Req |
|--------|-----------|---------------------------------------|---------------|----------|
| 1      | 0024084   | Thread Tension Spring Cap             | 糸調子バネキャップ (上) | 1        |
| 2      | 0024083   | Tension Spring Bushing                | 糸調子ナット回り止メ    | 1        |
| 3      | 0030255   | Tension Spring(Needle Thread)         | 針糸調子バネ        | 1        |
| 4      | 0020118   | Thread Tension Spring Retainer        | 糸調子バネキャップ (下) | 1        |
| 5      | 000178    | Felt(2.5mm)                           | フェルト          | 1        |
| 6      | 0031111   | Tension Disc                          | 糸調子皿          | 2        |
| 7      | 000177    | Felt(1.0mm)                           | フェルト          | 1        |
| 8      | 190016    | Tension Post                          | 糸調子棒          | 1        |
| 9      | 2150164   | Tension Disc Eyelet for Needle Thread | 針糸調子台糸道       | 1        |
| 10     | 2150172   | Tension Disc Eyelet(Right)            | 糸調子台糸道 (右)    | 1        |
| 11     | 100001    | Nut                                   | ナット           | 1        |
| 12     | 2119323   | Upper Looper                          | 上ルーバ          | 1        |
| 13     |           |                                       |               |          |
| 14     |           |                                       |               |          |
| 15     | 2157328   | Presser Foot, C. Set(AY6)             | 押エ (組)        | 1        |
| 16     | 2157300   | Presser Foot Hinge                    | 押エヒンジ         | 1        |
| 17     | 110004    | Screw(M3.5-0.6×8)                     | 止ネジ           | 1        |
| 18     | 004136    | Screw(1/8-44×2.7)                     | 止ネジ           | 1        |
| 19     | 2107603   | Presser Foot (Front/Rear) Unit        | 押エ (前・後) (組)  | 1        |
| 20     | 2107503   | Presser Foot Fabric Guard             | 押エチップ         | 1        |
| 21     | 2107504   | Presser Foot Adjusting Plate          | 押エ調節板         | 1        |
| 22     | 004138    | Screw(1/8-44×5)                       | 止ネジ           | 1        |
| 23     | 0022156   | Thread Chain Guide                    | 空環ガイド         | 1        |
| 24     | 004141    | Screw(3/32-56×2.1)                    | 止ネジ           | 1        |
| 25     | 0025035   | Presser Foot Spring(Small)            | 押エバネ (小)      | 1        |
| 26     | 006093    | Screw(3/32-56×5.6)                    | 止ネジ           | 1        |
| 27     | 0033529   | Presser Foot(Rear) Adjusting Plate    | 押エ調節片         | 1        |
| 28     | 000216    | Nut                                   | ナット           | 1        |
| 29     | 000747    | Pin                                   | ピン            | 1        |
| 30     | 2157305   | Presser Foot Spring(Large)            | 押エバネ (大)      | 1        |
| 31     | 110002    | Screw(M3-0.5×5)                       | 止ネジ           | 1        |
| 32     | 2159123   | Needle Clamp(AY)                      | 針止メ           | 1        |
| 33     | 001900    | Screw(1/8-44×2.4)                     | 止ネジ           | 1        |
| 34     | 2108058   | Stitch Plate(AY6)                     | 針板            | 1        |
| 35     | 2109057   | Differential Feed Dog                 | 前送り           | 1        |
| 36     | 000531    | Washer                                | ワッシャ          | 1        |

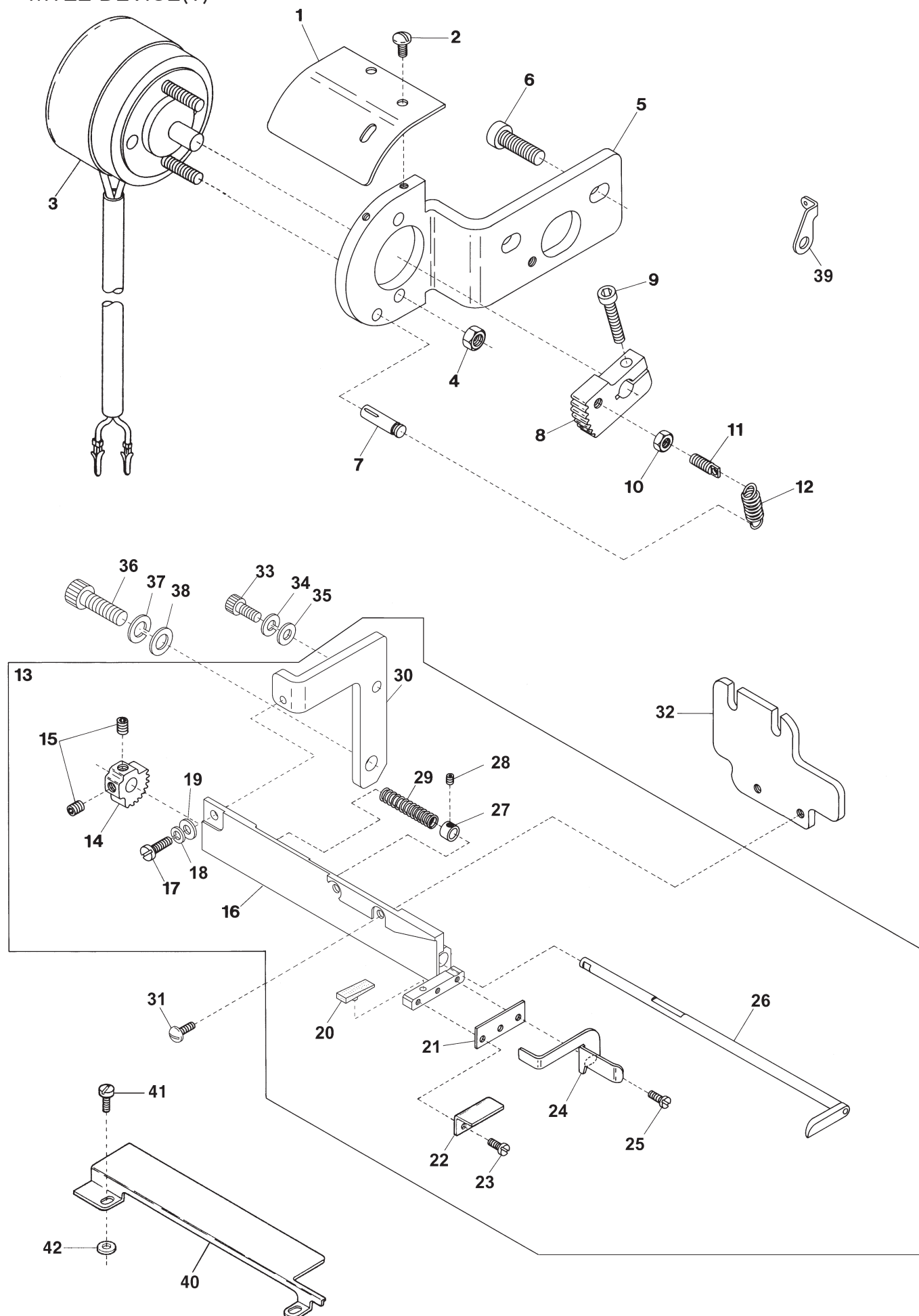
K1 DEVICE





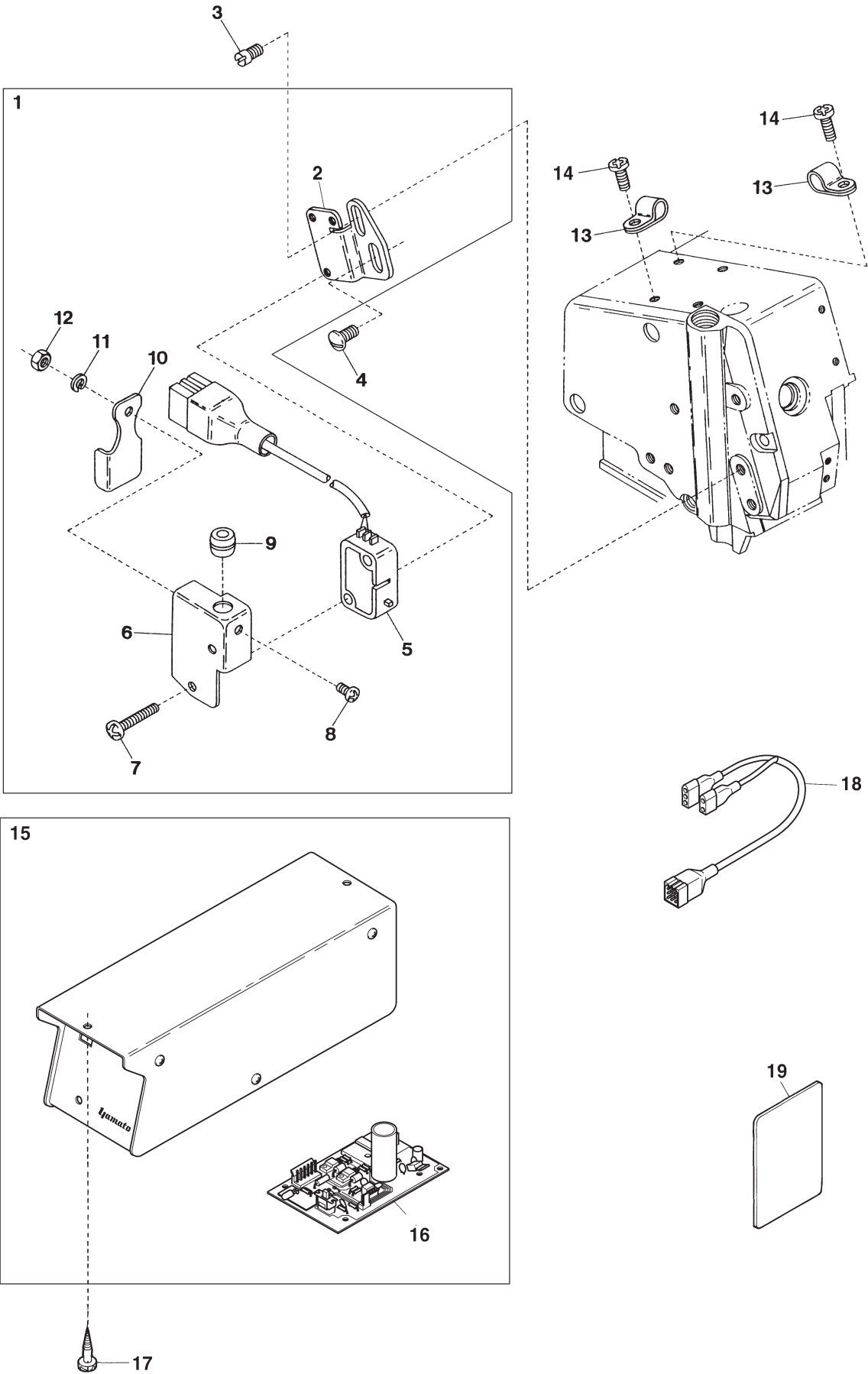
| Ref.No | Parts No. | Description                        | 品 名       | Amt. Req |
|--------|-----------|------------------------------------|-----------|----------|
| 1      | 2159927   | K1 Device, Complete Set            | K1 装置 (組) | 1        |
| 2      | 2101167   | Suction Pipe Cover                 | 吸込管カバー    | 1        |
| 3      | 004314    | Screw(1/8-44×5.6)                  | 止ネジ       | 1        |
| 4      | 001230    | Screw(3/32-56×3.8)                 | 止ネジ       | 2        |
| 5      | 2101163   | Lower Trimming Knife Driving Arm   | 下刃駆動腕     | 1        |
| 6      | 110006    | Screw(M3.5-0.6×10)                 | 止ネジ       | 1        |
| 7      | 2151020   | Suction Pipe, Complete Set         | 吸込管 (組)   | 1        |
| 8      | 2151021   | Suction Pipe                       | 吸込管本体     | 1        |
| 9      | 2151024   | Upper Trimming Knife               | 上刃        | 1        |
| 10     | 005112    | Screw(3/32-56×6)                   | 止ネジ       | 3        |
| 11     | 000240    | Oil Wick                           | 油芯        | 1        |
| 12     | 2101160   | Trimming Knife Holder Pin          | 刃支持ピン     | 1        |
| 13     | 2101161   | Holder Pin Support                 | 刃支持ピン取付台  | 1        |
| 14     | 004139    | Screw(3/32-56×3)                   | 止ネジ       | 2        |
| 15     | 2151025   | Lower Trimming Knife               | 下刃        | 1        |
| 16     | 110036    | Screw(M3-0.5×6.5)                  | 止ネジ       | 1        |
| 17     | 160001    | Screw(M4-0.7×4)                    | 止ネジ       | 1        |
| 18     | 2101157   | Guide Block Holder                 | 下刃ガイド駒ホルダ | 1        |
| 19     | 2101158   | Lower Trimming Knife Guide Block   | 下刃ガイド駒    | 1        |
| 20     | 2101164   | Lower Trimming Knife Driving Link  | 下刃駆動リンク   | 1        |
| 21     | 170010    | Screw(M4-0.7×4)                    | 止ネジ       | 1        |
| 22     | 2101159   | Lower Trimming Knife Pushing Plate | 下刃圧着バネ    | 1        |
| 23     | 2101166   | Driving Link Presser               | 駆動リンク押エ   | 1        |
| 24     | 2101165   | Oil Wick Clamp                     | 油芯止メ      | 1        |
| 25     | 001196    | Screw(1/8-44×6)                    | 止ネジ       | 1        |
| 26     | 310011    | Felt                               | フェルト      | 1        |
| 27     | 001202    | Screw(9/64-40×6.6)                 | 止ネジ       | 2        |
| 28     | 2151001   | Suction Pipe Support               | 吸込管取付台    | 1        |
| 29     | 000528    | Washer                             | ワッシャ      | 1        |

## MT22 DEVICE(1)



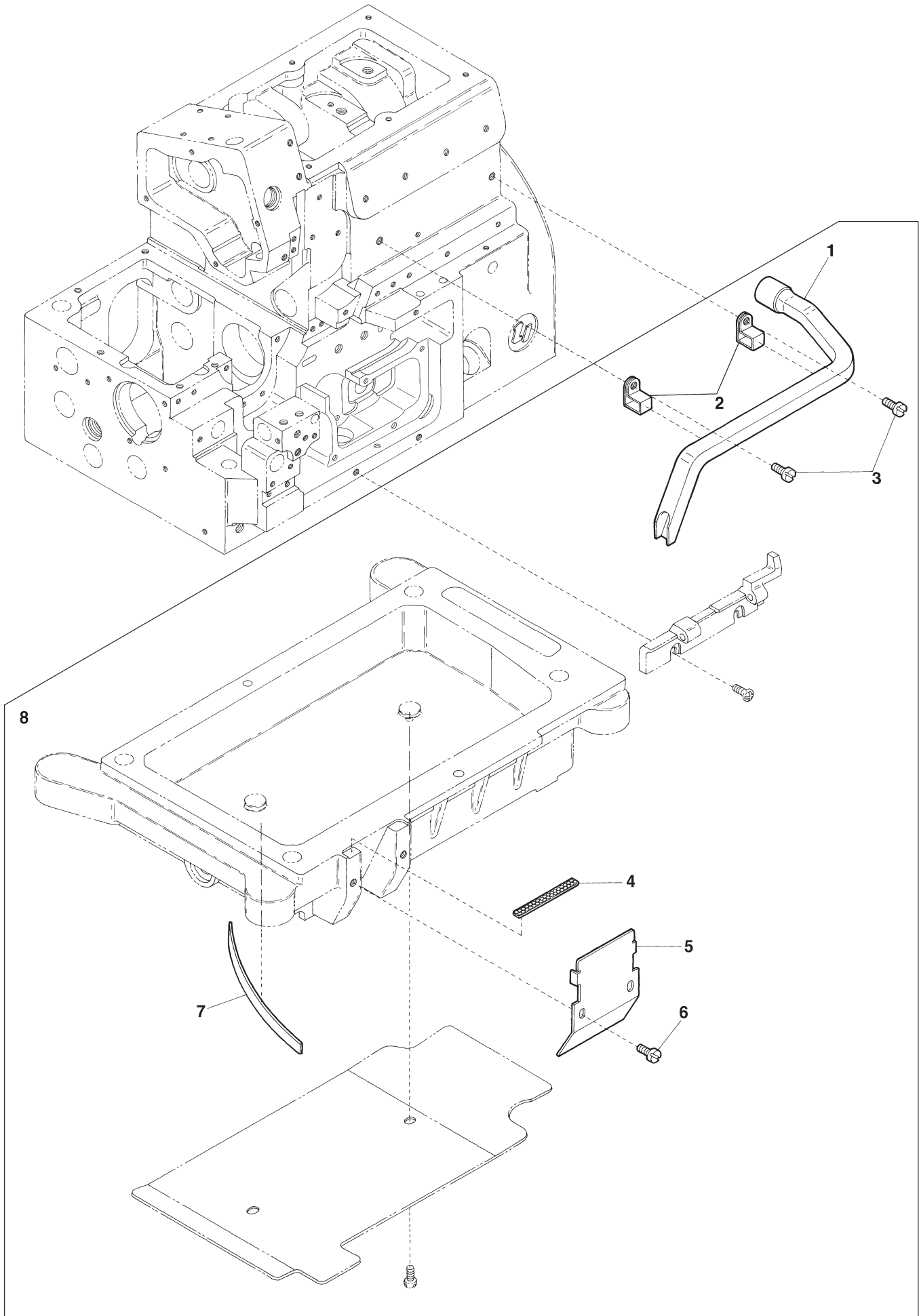
| Ref.No | Parts No. | Description                     | 品 名         | Amt. Req |
|--------|-----------|---------------------------------|-------------|----------|
| 1      | 2151147   | Solenoid Cover                  | ソレノイドカバー    | 1        |
| 2      | 006233    | Screw(M3-0.5×5)                 | 止ネジ         | 2        |
| 3      | 1062039   | Solenoid                        | ソレノイド       | 1        |
| 4      | 000206    | Nut                             | ナット         | 2        |
| 5      | 2151143   | Solenoid Holder                 | ソレノイド取付台    | 1        |
| 6      | 009976    | Screw(M6-1 × 15)                | 止ネジ         | 2        |
| 7      | 340003    | Pin                             | バネ掛ケピン      | 1        |
| 8      | 2151146   | Drive Gear                      | 駆動ギヤ        | 1        |
| 9      | 009749    | Screw(M4-0.7×16)                | 止ネジ         | 1        |
| 10     | 000339    | Nut                             | ナット         | 1        |
| 11     | 006638    | Screw(5/32-40×9.5)              | 止ネジ         | 1        |
| 12     | 2151144   | Solenoid Spring                 | ソレノイドバネ     | 1        |
| 13     | 2151153   | Trimming Device C. Set          | メス装置 (組)    | 1        |
| 14     | 2151145   | Driven Gear                     | 従ギヤ         | 1        |
| 15     | 160001    | Screw(M4-0.7×10)                | 止ネジ         | 2        |
| 16     | 2151151   | Upper Knife Holder              | 上メス台        | 1        |
| 17     | 110039    | Screw(M3.5-0.6×10)              | 止ネジ         | 1        |
| 18     | 300050    | Spring Washer                   | スプリングワッシャ   | 1        |
| 19     | 000532    | Washer                          | ワッシャ        | 1        |
| 20     | 2151159   | Upper Knife Rubber Cushion      | 上メスクッション    | 1        |
| 21     | 0023370   | Lower Knife                     | 下メス         | 1        |
| 22     | 0023399   | Lower Knife Fabric Guide        | 下メス布案内      | 1        |
| 23     | 001230    | Screw(3/32-56×3.8)              | 止ネジ         | 2        |
| 24     | 2151150   | Fabric Guide(Finger guard)      | 布ガイド        | 1        |
| 25     | 004404    | Screw(3/32-56×5.1)              | 止ネジ         | 1        |
| 26     | 2151141   | Upper Knife                     | 上メス         | 1        |
| 27     | 0023368   | Collar(6 × 9×5mm)               | カラー         | 1        |
| 28     | 003637    | Screw(1/8-44×2.5)               | 止ネジ         | 1        |
| 29     | 0023369   | Upper Knife Spring              | 上メスバネ       | 1        |
| 30     | 2151149   | Upper Knife Holder Fixing Block | 上メス固定台      | 1        |
| 31     | 004358    | Screw(9/64-40×5.6)              | 止ネジ         | 2        |
| 32     | 2151001   | Trimming Device Support         | メス装置取付板     | 1        |
| 33     | 009748    | Screw(M4-0.7×12)                | 止ネジ         | 1        |
| 34     | 000644    | Spring Washer                   | スプリングワッシャ   | 1        |
| 35     | 000665    | Washer                          | ワッシャ        | 1        |
| 36     | 009976    | Screw(M6-1 × 15)                | 止ネジ         | 1        |
| 37     | 000661    | Spring Washer                   | スプリングワッシャ   | 1        |
| 38     | 000425    | Washer                          | ワッシャ        | 1        |
| 39     | 0080393   | Looper Thread Eyelet            | ルーパー糸道      | 1        |
| 40     | 2101122   | Cloth Plate Spacer              | クロスプレートスペーサ | 1        |
| 41     | 110042    | Screw(M3.5-0.6×4)               | 止ネジ         | 2        |
| 42     | 001123    | Washer                          | ワッシャ        | 2        |

MT22 DEVICE(2)

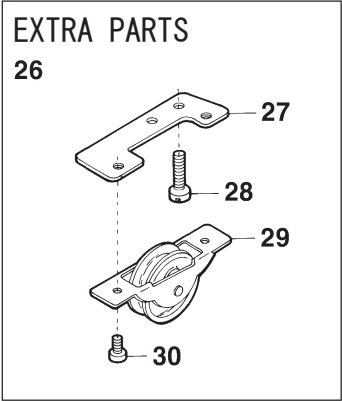
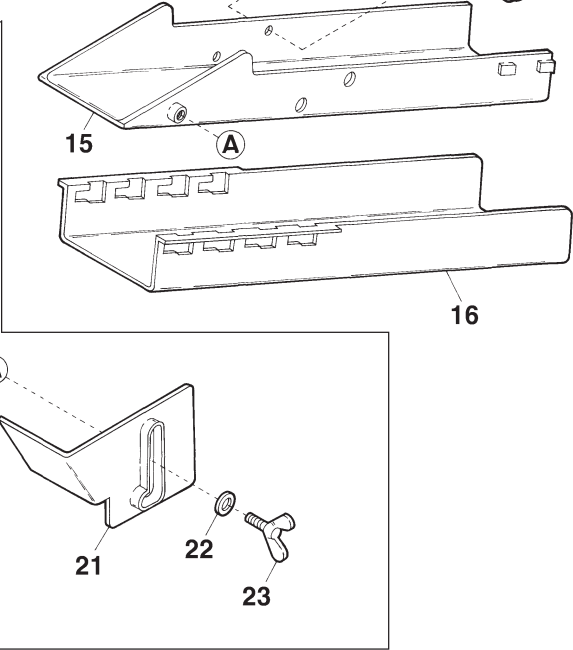
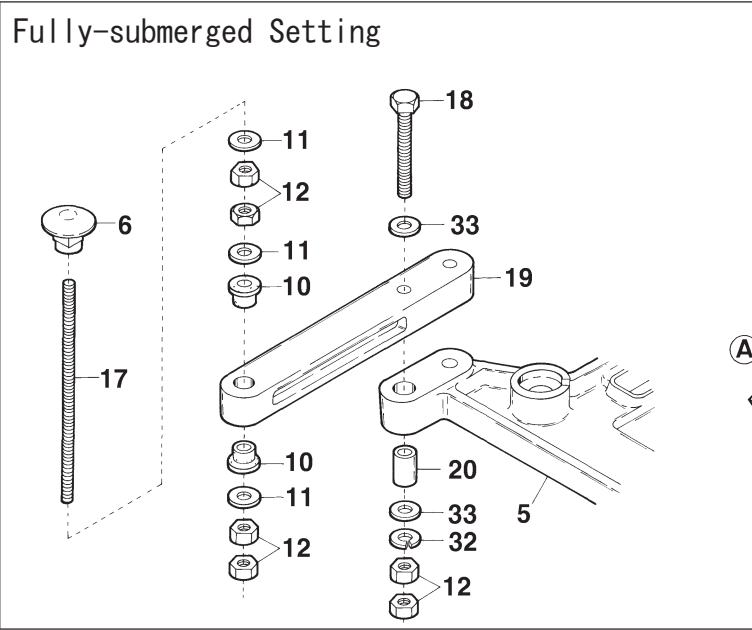
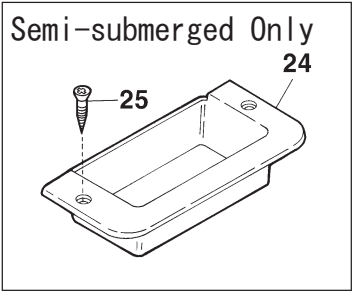
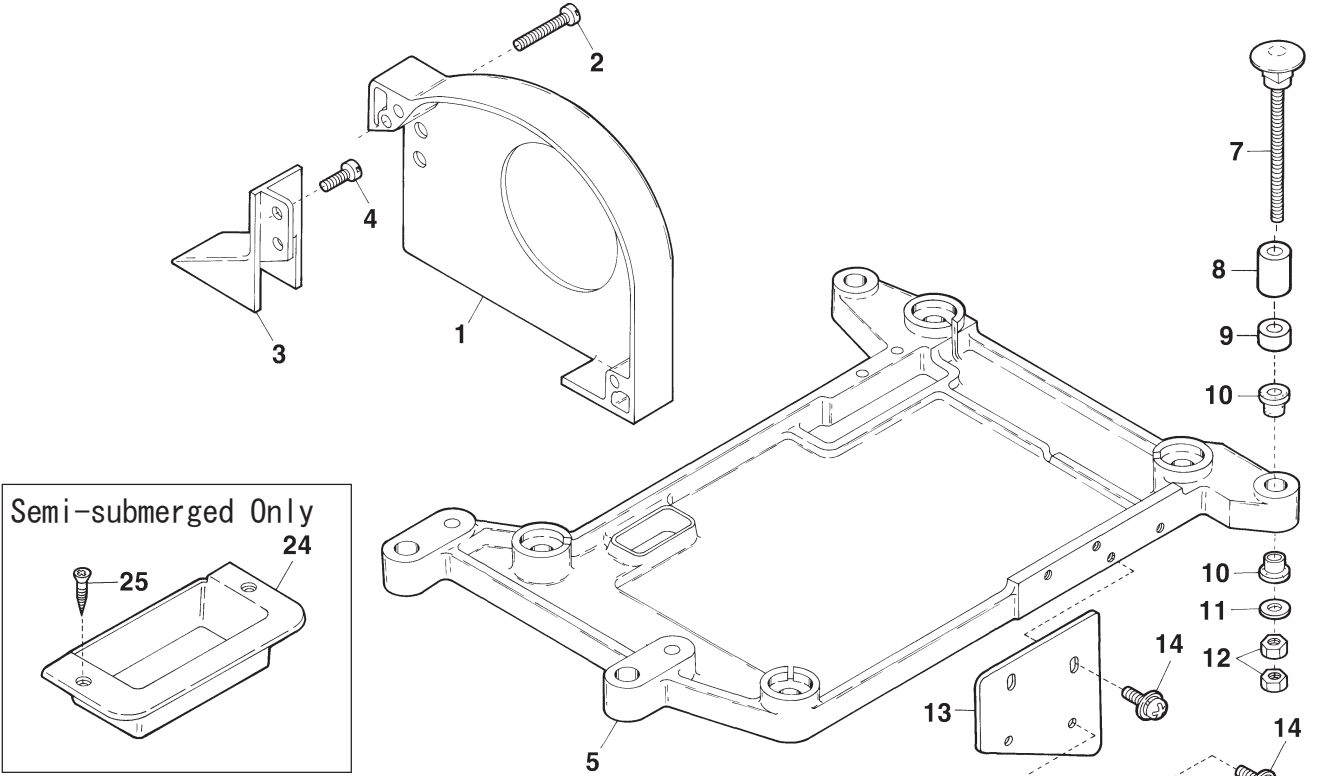


| Ref.No | Parts No. | Description               | 品 名       | Amt. Req |
|--------|-----------|---------------------------|-----------|----------|
| 1      | 1200359   | Manual Switch, C. Set     | スイッチ (組)  | 1        |
| 2      | 2151121   | Switch Support            | スイッチ取付板   | 1        |
| 3      | 180025    | Screw(M4-0.7×4.5)         | 止ネジ       | 1        |
| 4      | 110106    | Screw(M4-0.7×8)           | 止ネジ       | 2        |
| 5      | 1200336   | Switch                    | スイッチ      | 1        |
| 6      | 2151120   | Switch Cover              | スイッチカバー   | 1        |
| 7      | 009993    | Screw(M3-0.6×16)          | 止ネジ       | 1        |
| 8      | 0035722   | Cord Bushing              | コードブッシュ   | 1        |
| 9      | 009995    | Screw(M3-0.6×5)           | 止ネジ       | 1        |
| 10     | 0035719   | Manual Switch Plate       | スイッチ板     | 1        |
| 11     | 000002    | Spring Washer             | スプリングワッシャ | 1        |
| 12     | 000488    | Nut                       | ナット       | 1        |
| 13     | 0094491   | Cord Clamp(3.4-2N)        | コードクランプ   | 2        |
| 14     | 110012    | Screw(M4-0.7×5)           | 止ネジ       | 2        |
| 15     | 1249236   | Control Box, Complete Set | 制御装置 (組)  | 1        |
| 16     | 1057168   | Control Board             | 制御基板      | 1        |
| 17     | 006905    | Wood Screw(Φ5.1×5)        | 木ネジ       | 2        |
| 18     | 1200522   | Intermediate Cable        | 中継ケーブル    | 1        |
| 19     | 390684    | Threading Chart(Left)     | 糸通シ図 (左)  | 1        |

SC10 DEVICE



| Ref.No | Parts No. | Description             | 品 名           | Amt. Req |
|--------|-----------|-------------------------|---------------|----------|
| 1      | 2151400   | Lint Removal Pipe       | 集塵パイプ         | 1        |
| 2      | 2151066   | Pipe Clamp              | パイプ固定バンド      | 2        |
| 3      | 110094    | Screw(M4-0.7×6)         | 止ネジ           | 2        |
| 4      | 2151059   | Blowing Hole Screen     | 吹き出し口板        | 1        |
| 5      | 2151057   | Wind Guide Plate(Front) | 風案内板 ( 前 )    | 1        |
| 6      | 110001    | Screw(M4-0.7×5.4)       | 止ネジ           | 2        |
| 7      | 2151058   | Air Deflector           | 風調整板          | 1        |
| 8      | 2159987   | SC10 Device, C. Set     | SC10 装置 ( 組 ) | 1        |

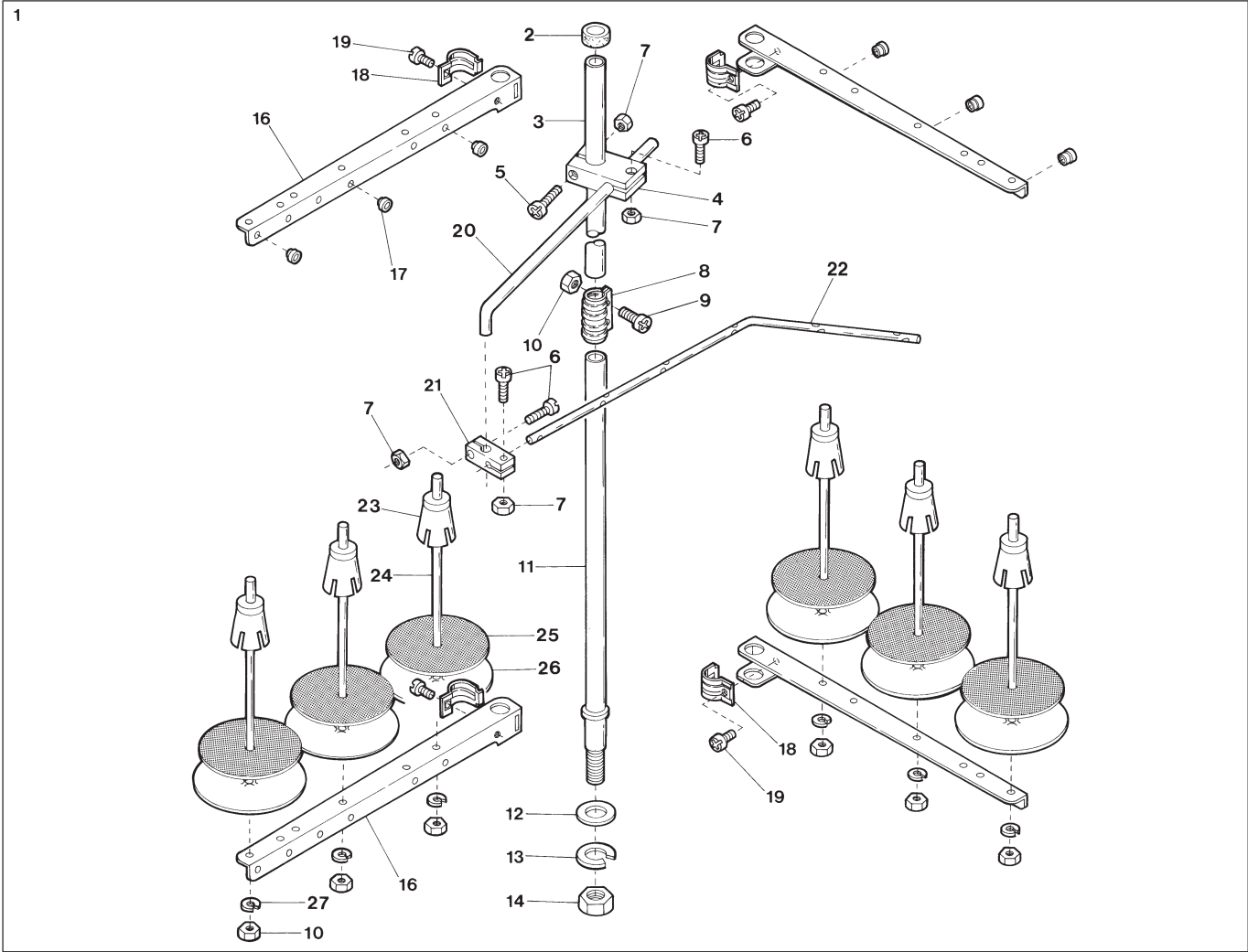




| Ref.No | Parts No. | Description                                     | 品 名             | Amt. Req |
|--------|-----------|-------------------------------------------------|-----------------|----------|
| 1      | 2150736   | Belt Cover                                      | ベルトカバー          | 1        |
| 2      | 110015    | Screw(M4-0.7×25)                                | 止ネジ             | 2        |
| 3      | 2150737   | Supplementary Belt Cover                        | ベルト補助カバー        | 1        |
| 4      | 110013    | Screw(M4-0.7×8)                                 | 止ネジ             | 2        |
| 5      | 2100339   | Supporting Board                                | 受ケ板             | 1        |
| 6      | 000010    | Hanging Nut(Full-submerged only)                | 吊リナット (全沈式のみ)   | 4        |
| 7      | 190109    | Hanging Bolt(Semi-submerged only)               | 吊リボルト (半沈式のみ)   | 4        |
| 8      | 2101450   | Spacer(15mm)                                    | 受ケ板スペーサ         | 4        |
| 9      | 2101451   | Spacer(5mm)(See the below)                      | 受ケ板スペーサ (下記参照)  | 4        |
| 10     | 0020064   | Supporting Board Rubber Cushion                 | 受ケ板ゴム座          | 8        |
| 11     | 000162    | Washer(Semi-submerged)                          | ワッシャ (半沈式)      | 4        |
| 11     | 000162    | Washer(Full-submerged)                          | ワッシャ (全沈式)      | 12       |
| 12     | 000016    | Nut(Semi-submerged)                             | ナット (半沈式)       | 8        |
| 12     | 000016    | Nut(Full-submerged)                             | ナット (全沈式)       | 24       |
| 13     | 2100375   | Chute(Upper) Support                            | シュート (上) 取付板    | 1        |
| 14     | 005624    | Screw(M4-0.7×10)                                | 止ネジ             | 4        |
| 15     | 2100337   | Chute(Upper)                                    | シュート (上)        | 1        |
| 16     | 2100338   | Chute(Lower)                                    | シュート (下)        | 1        |
| 17     | 009864    | Hanging Bolt(Full-submerged only)               | 吊リボルト (全沈式のみ)   | 4        |
| 18     | 009871    | Bolt(Full-submerged only)                       | ボルト (全沈式のみ)     | 4        |
| 19     | 0020057   | Supporting Board Connector(Full-submerged only) | 受ケ板支工具 (全沈式のみ)  | 2        |
| 20     | 0020045   | Supporting Board Sleeve(Full-submerged only)    | 受ケ板スリーブ (全沈式のみ) | 2        |
| 21     | 2100336   | Supplementary Chute Cover                       | シュート補助カバー       | 1        |
| 22     | 000538    | Washer                                          | ワッシャ            | 1        |
| 23     | 140011    | Wing Bolt(M4-0.7×6)                             | チョウボルト          | 1        |
| 24     | 2100374   | Chip Receiver(Semi-submerged only)              | 切屑受ケ (半沈のみ)     | 1        |
| 25     | 350007    | Wood Screw(φ3.5×16)                             | 木ネジ             | 2        |
| 26     | 0020078   | Idler, C. Set(for Left Footing Pedal)           | アイドラ (組)        | 1        |
| 27     | 0020077   | Idler Support                                   | アイドラ取付板         | 1        |
| 28     | 009992    | Screw(M4-0.7×10)                                | 止ネジ             | 2        |
| 29     | 0020076   | Idler                                           | アイドラ            | 1        |
| 30     | 009995    | Screw(M3-0.5×5)                                 | 止ネジ             | 2        |
| 31     |           |                                                 |                 |          |
| 32     | 000676    | Spring Washer                                   | スプリングワッシャ       | 4        |
| 33     | 000666    | Washer                                          | ワッシャ            | 8        |

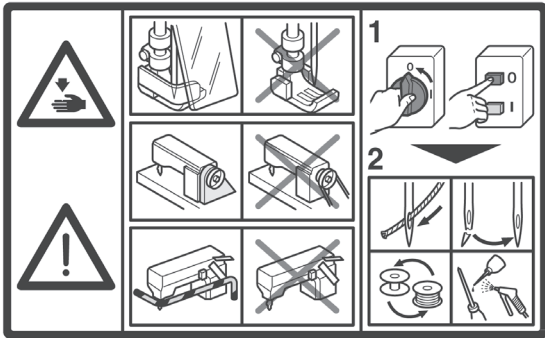
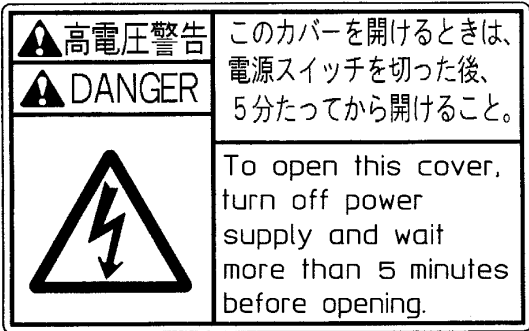
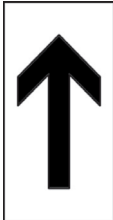
Note : Not necessary when the thickness of Table is 45mm.

(注) テーブルの厚さ 45mm のときは不要。



| Ref.No | Parts No. | Description                         | 品 名             | Amt. Req |
|--------|-----------|-------------------------------------|-----------------|----------|
| 1      | 9620696   | Thread Stand, C. Set(6 Spools Type) | 糸立台 (組)(6 本糸用)  | 1        |
| 2      | 9620631   | Column Cap                          | コラムキャップ         | 1        |
| 3      | 9620670   | Column Pipe(Upper)                  | コラムパイプ (上)      | 1        |
| 4      | 9620689   | Thread Guide Holder(Large)          | ガイドホルダ (大)      | 1        |
| 5      | 911002    | Screw(M4-0.7×20)                    | 止ネジ             | 1        |
| 6      | 911001    | Screw(M4-0.7×12)                    | 止ネジ             | 3        |
| 7      | 910001    | Nut                                 | ナット             | 4        |
| 8      | 9620673   | Column Pipe Connector               | コラムパイプ継手        | 1        |
| 9      | 911006    | Screw(M5-0.8×13)                    | 止ネジ             | 2        |
| 10     | 910000    | Nut                                 | ナット             | 8        |
| 11     | 9620675   | Column Pipe(Lower)                  | コラムパイプ (下)      | 1        |
| 12     | 930052    | Washer                              | ワッシャ            | 1        |
| 13     | 930053    | Spring Washer                       | スプリングワッシャ       | 1        |
| 14     | 910003    | Nut(M16-1.5)                        | ナット             | 1        |
| 15     |           |                                     |                 |          |
| 16     | 9620703   | Thread Hanger(3 Spools Type)        | スレッドハンガ (3 本糸用) | 4        |
| 17     | 9620700   | Thread Eyelet                       | アイレット           | 6        |
| 18     | 9620688   | Thread Hanger Holder                | スレッドハンガ抱キ       | 4        |
| 19     | 911060    | Screw(M6-1×15)                      | 止ネジ             | 4        |
| 20     | 9620691   | Thread Guide Arm                    | ガイドアーム          | 1        |
| 21     | 9620690   | Thread Guide Holder(Small)          | ガイドホルダ (小)      | 1        |
| 22     | 9620666   | Thread Guide(6 Spools Type)         | スレッドガイド (6 本糸用) | 1        |
| 23     | 9620678   | Spool Cushion                       | スプールクッション       | 6        |
| 24     | 9620679   | Spool Pin                           | スプール軸           | 6        |
| 25     | 9620680   | Spool Mat                           | スプールマット         | 6        |
| 26     | 9620681   | Spool Seat Disc                     | 受ケ皿             | 6        |
| 27     | 930055    | Spring Washer                       | スプリングワッシャ       | 6        |

# WARNING LABEL 警告ラベル

| LABEL<br>ラベル                                                                        | Parts No.<br>品番 | Description<br>品名                                                                               |
|-------------------------------------------------------------------------------------|-----------------|-------------------------------------------------------------------------------------------------|
|    | 390220          | SAFETY INSTRUCTION LABEL                                                                        |
|    | 390144          | DANGER : WARNING OF ELECTRIC SHOCK BY HIGH-VOLTAGE<br>感電注意ラベル                                   |
|  | 390145          | "Be sure to connect earth line"<br>アースラベル                                                       |
|  | 390146          | ROTATING-DIRECTION<br>SYMBOL : CHECK CORRECT ROTATING DIRECTION<br>回転方向表示ラベル                    |
|  | 390147          | EYE GUARD : TAKE CARE NOT CAUSE INJURY TO EYES<br>BELT COVER : DO NOT INSERT FINGERS<br>ケガ注意ラベル |
|  | 390148          | CAUTION FOR HIGHT TEMPERATURE : DO NOT TOUCH STEPPING MOTOR AND SOLENOID<br>高温注意ラベル             |

LIST of MAIN SPARE PARTS  
( 主要部品リスト )

# AZ7500SDR-8 Class LIST of MAIN SPARE PARTS(主要部品リスト)

| Main Parts<br>Models | Needle<br>Clamp | Presser<br>Foot,<br>C. Set | Presser<br>Foot<br>Hinge | Presser<br>Foot(Front/<br>Rear) Unit | Stitch<br>Tongue | Thread<br>Chain<br>Guide |
|----------------------|-----------------|----------------------------|--------------------------|--------------------------------------|------------------|--------------------------|
|                      | 針止メ             | 押エ (組)                     | 押エヒンジ                    | 押エ (前・後)(組)                          | 押エの爪             | 空環ガイド                    |
| AZ7500SDR-A4-8       | 2159115         | 2157310                    | 2157300                  | 2107409                              | 2107104          | 0022156                  |
| C5-8                 | 2159116         | 2157315                    | 2157301                  | 2107412                              | 2107105          | 0020501                  |
| C5-8-53              | 2159116         | 2157326                    | 2157301                  | 2107501                              | 2107503          | 0022156                  |
|                      |                 |                            |                          |                                      |                  |                          |
| AZ7520SDR-AY5-8      | 2159123         | 2157319                    | 2157300                  | 2107417                              | 2107118          | 0022156                  |
| AY6-8                | //              | 2157320                    | //                       | 2107418                              | 2107113          | //                       |
|                      |                 |                            |                          |                                      |                  |                          |
| AZ7500SDR-A4-31      | 2159115         | 2157325                    | 2157300                  | 2107509                              | 2107503          | 0022156                  |
| C5-31                | 2159116         | 2157326                    | 2157301                  | 2157501                              | //               | //                       |
|                      |                 |                            |                          |                                      |                  |                          |
| AZ7520SDR-AY6-31     | 2159123         | 2157328                    | 2157300                  | 2107603                              | 2107503          | 0022156                  |
|                      |                 |                            |                          |                                      |                  |                          |
|                      |                 |                            |                          |                                      |                  |                          |

| Stitch<br>Plate | Needle<br>Guard(Rear)<br>(Double<br>Chain Stitch) | Differential<br>Feed Dog | Main<br>Feed Dog | Auxiliary<br>Feed Dog | Upper<br>Looper | Lower<br>Looper | Double<br>Chaining<br>Looper |
|-----------------|---------------------------------------------------|--------------------------|------------------|-----------------------|-----------------|-----------------|------------------------------|
| 針板              | オーバ<br>針受ケ(前)                                     | 前送り                      | 後送り              | 小送り                   | 上ルーパ            | 下ルーパ            | 二重環ルーパ                       |
| 2158050         | 2129200                                           | 2109050                  | 2109051          | 2109067               | 2109320         | 2109347         | 2109302                      |
| 2158051         | //                                                | 2109055                  | 2109056          | //                    | //              | //              | //                           |
| 2108075         | //                                                | 2109058                  | 2109059          | //                    | //              | //              | 2109318                      |
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| 2158078         | 2159208                                           | 2109050                  | 2109051          | 2109067               | 2109323         | 2109347         | 2109302                      |
| 2108058         | //                                                | 2109057                  | //               | //                    | //              | //              | //                           |
|                 |                                                   |                          |                  |                       |                 |                 |                              |
| 2158056         | 2129200                                           | 2159023                  | 2109051          | 2109067               | 2119323         | 2109347         | 2109302                      |
| 2158051         | //                                                | 2109055                  | 2109056          | //                    | //              | //              | //                           |
|                 |                                                   |                          |                  |                       |                 |                 |                              |
| 2108058         | 2129200                                           | 2109057                  | 2109051          | 2109067               | 2159323         | 2109347         | 2109302                      |
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| 000010           | 2               | 6               |                  | 000538           | 25              | 22              |                  | 004136           | 8               | 38              |                  |
| 000010           | 4               | 52              |                  | 000561           | 11              | 39              |                  | 004136           | 14              | 4               |                  |
| 000010           | 25              | 6               |                  | 000567           | 6               | 48              |                  | 004136           | 15              | 4               |                  |
| 000014           | 4               | 67              |                  | 000567           | 13              | 6               |                  | 004136           | 16              | 18              |                  |
| 000014           | 9               | 35              |                  | 000629           | 9               | 26              |                  | 004136           | 18              | 4               |                  |
| 000016           | 25              | 12              |                  | 000644           | 1               | 5               |                  | 004136           | 19              | 4               |                  |
| 000016           | 25              | 12              |                  | 000644           | 4               | 28              |                  | 004136           | 20              | 18              |                  |
| 000035           | 6               | 26              |                  | 000644           | 4               | 73              |                  | 004138           | 15              | 8               |                  |
| 000035           | 10              | 35              |                  | 000644           | 22              | 34              |                  | 004138           | 18              | 8               |                  |
| 000162           | 25              | 11              |                  | 000653           | 4               | 38              |                  | 004138           | 19              | 8               |                  |
| 000162           | 25              | 11              |                  | 000661           | 22              | 37              |                  | 004138           | 20              | 22              |                  |
| 000177           | 4               | 9               |                  | 000665           | 8               | 17              |                  | 004139           | 21              | 14              |                  |
| 000177           | 16              | 7               |                  | 000665           | 22              | 35              |                  | 004141           | 8               | 40              |                  |
| 000177           | 20              | 7               |                  | 000666           | 25              | 33              |                  | 004141           | 14              | 10              |                  |
| 000178           | 4               | 7               |                  | 000669           | 11              | 6               |                  | 004141           | 15              | 10              |                  |
| 000178           | 16              | 5               |                  | 000676           | 25              | 32              |                  | 004141           | 16              | 24              |                  |
| 000178           | 20              | 5               |                  | 000688           | 7               | 27              |                  | 004141           | 18              | 10              |                  |
| 000182           | 4               | 48              |                  | 000690           | 11              | 34              |                  | 004141           | 19              | 10              |                  |
| 000206           | 8               | 19              |                  | 000726           | 1               | 36              |                  | 004141           | 20              | 24              |                  |
| 000206           | 22              | 4               |                  | 000740           | 10              | 31              |                  | 004314           | 21              | 3               |                  |
| 000216           | 8               | 44              |                  | 000747           | 8               | 45              |                  | 004358           | 22              | 31              |                  |
| 000216           | 14              | 14              |                  | 000747           | 14              | 15              |                  | 004404           | 19              | 27              |                  |
| 000216           | 15              | 14              |                  | 000747           | 15              | 15              |                  | 004404           | 19              | 29              |                  |
| 000216           | 16              | 28              |                  | 000747           | 16              | 29              |                  | 004404           | 22              | 25              |                  |
| 000216           | 18              | 14              |                  | 000747           | 18              | 15              |                  |                  |                 |                 |                  |
| 000216           | 19              | 14              |                  | 000747           | 19              | 15              |                  | 005036           | 8               | 48              |                  |
| 000216           | 20              | 28              |                  | 000747           | 20              | 29              |                  | 005036           | 14              | 8               |                  |
| 000240           | 21              | 11              |                  | 000779           | 17              | 15              |                  | 005036           | 16              | 22              |                  |
| 000322           | 4               | 29              |                  |                  |                 |                 |                  | 005075           | 1               | 30              |                  |
| 000339           | 22              | 10              |                  | 001123           | 1               | 4               |                  | 005112           | 21              | 10              |                  |
| 000393           | 6               | 45              |                  | 001123           | 22              | 42              |                  | 005345           | 6               | 31              |                  |
| 000419           | 13              | 30              |                  | 001196           | 21              | 25              |                  | 005624           | 25              | 14              |                  |
| 000425           | 22              | 38              |                  | 001202           | 21              | 27              |                  |                  |                 |                 |                  |
| 000444           | 2               | 9               |                  | 001203           | 2               | 21              |                  | 006035           | 4               | 27              |                  |
| 000456           | 13              | 41              |                  | 001230           | 21              | 4               |                  | 006093           | 8               | 42              |                  |
| 000488           | 23              | 12              |                  | 001230           | 22              | 23              |                  | 006093           | 14              | 12              |                  |
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| 000528           | 11              | 38              |                  | 001900           | 16              | 33              |                  | 006093           | 16              | 26              |                  |
| 000528           | 21              | 29              |                  | 001900           | 20              | 33              |                  | 006093           | 18              | 12              |                  |
| 000531           | 8               | 52              |                  |                  |                 |                 |                  | 006093           | 19              | 12              |                  |
| 000531           | 14              | 22              |                  | 003636           | 5               | 24              |                  | 006093           | 20              | 26              |                  |
| 000531           | 15              | 18              |                  | 003637           | 1               | 10              |                  | 006094           | 19              | 23              |                  |
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| 007627    | 6        | 51       |           | 0022156   | 16       | 23       |           | 0033024   | 3        | 14       |           |
|           |          |          |           | 0022156   | 18       | 9        |           | 0033529   | 8        | 43       |           |
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|           |          |          |           | 0022215   | 4        | 16       |           | 0033529   | 18       | 13       |           |
| 009853    | 4        | 50       |           |           |          |          |           | 0033529   | 19       | 13       |           |
| 009864    | 25       | 17       |           | 0023368   | 22       | 27       |           | 0033529   | 20       | 27       |           |
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| 009995    | 25       | 30       |           | 0024083   | 20       | 2        |           | 0068146   | 12       | 30       |           |
|           |          |          |           | 0024084   | 4        | 3        |           | 0068202   | 11       | 29       |           |
| 0013208   | 12       | 24       |           | 0024084   | 16       | 1        |           | 0068517   | 3        | 15       |           |
|           |          |          |           | 0024084   | 20       | 1        |           |           |          |          |           |
| 0020004   | 1        | 15       |           | 0024095   | 2        | 25       |           | 0080393   | 22       | 39       |           |
| 0020016   | 2        | 22       |           | 0024156   | 4        | 14       |           | 0080503   | 13       | 26       |           |
| 0020045   | 25       | 20       |           | 0024157   | 4        | 5        |           |           |          |          |           |
| 0020057   | 25       | 19       |           | 0024446   | 2        | 20       |           | 0093528   | 3        | 26       |           |
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| 0020124   | 4        | 45       |           |           |          |          |           | 100002    | 11       | 5        |           |
| 0020125   | 4        | 46       |           | 0030255   | 4        | 13       |           | 100044    | 10       | 38       |           |
| 0020126   | 4        | 47       |           | 0030255   | 16       | 3        |           | 100072    | 12       | 19       |           |
| 0020137   | 1        | 29       |           | 0030255   | 20       | 3        |           | 100073    | 8        | 2        |           |
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| 0020167   | 4        | 49       |           | 0031111   | 4        | 8        |           | 110001    | 6        | 29       |           |
| 0020271   | 8        | 50       |           | 0031111   | 16       | 6        |           | 110001    | 7        | 21       |           |
| 0020350   | 11       | 44       |           | 0031111   | 20       | 6        |           | 110001    | 9        | 42       |           |
| 0020401   | 12       | 32       |           | 0031831   | 13       | 9        |           | 110001    | 24       | 6        |           |
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| 0020501   | 14       | 9        |           | 0032604   | 6        | 34       |           | 110002    | 6        | 36       |           |
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| 110009    | 4        | 18       |           | 110094    | 24       | 3        |           | 160002    | 6        | 4        |           |
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| 110013    | 6        | 46       |           | 120027    | 12       | 12       |           | 160024    | 10       | 5        |           |
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| 110015    | 25       | 2        |           | 120049    | 7        | 2        |           |           |          |          |           |
| 110016    | 1        | 18       |           | 120049    | 9        | 2        |           | 170010    | 21       | 21       |           |
| 110016    | 11       | 43       |           | 120049    | 10       | 2        |           | 170032    | 2        | 5        |           |
| 110017    | 11       | 45       |           | 120049    | 13       | 4        |           | 170045    | 8        | 11       |           |
| 110021    | 8        | 18       |           |           |          |          |           | 170060    | 4        | 58       |           |
| 110026    | 4        | 68       |           | 130001    | 9        | 16       |           | 170065    | 8        | 14       |           |
| 110026    | 12       | 47       |           | 130002    | 12       | 15       |           | 170067    | 1        | 40       |           |
| 110027    | 6        | 53       |           | 130003    | 3        | 25       |           |           |          |          |           |
| 110031    | 1        | 14       |           | 130003    | 12       | 49       |           | 180001    | 8        | 12       |           |
| 110033    | 11       | 26       |           | 130020    | 4        | 63       |           | 180002    | 12       | 37       |           |
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| 110036    | 10       | 17       |           |           |          |          |           | 180004    | 10       | 40       |           |
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|                  |                 |                 |                  |                  |                 |                 |                  | 2100137          | 6               | 7               |                  |
| 190000           | 4               | 53              |                  | 340003           | 22              | 7               |                  | 2100138          | 6               | 14              |                  |
| 190001           | 11              | 41              |                  | 340061           | 8               | 6               |                  | 2100144          | 6               | 3               |                  |
| 190002           | 4               | 44              |                  |                  |                 |                 |                  | 2100145          | 6               | 32              |                  |
| 190015           | 2               | 13              |                  | 350007           | 25              | 25              |                  | 2100152          | 6               | 39              |                  |
| 190016           | 4               | 10              |                  |                  |                 |                 |                  | 2100160          | 17              | 14              |                  |
| 190016           | 16              | 8               |                  | 390513           | 2               | 33              |                  | 2100161          | 7               | 7               |                  |
| 190016           | 20              | 8               |                  | 390684           | 23              | 19              |                  | 2100161          | 10              | 7               |                  |
| 190088           | 8               | 1               |                  |                  |                 |                 |                  | 2100162          | 7               | 5               |                  |
| 190109           | 25              | 7               |                  | 910000           | 26              | 10              |                  | 2100165          | 7               | 10              |                  |
|                  |                 |                 |                  | 910001           | 26              | 7               |                  | 2100167          | 7               | 28              |                  |
| 210009           | 9               | 30              |                  | 910003           | 26              | 14              |                  | 2100168          | 7               | 29              |                  |
|                  |                 |                 |                  |                  |                 |                 |                  | 2100173          | 7               | 3               |                  |
| 300000           | 10              | 21              |                  | 911001           | 26              | 6               |                  | 2100174          | 7               | 19              |                  |
| 300000           | 11              | 4               |                  | 911002           | 26              | 5               |                  | 2100176          | 6               | 15              |                  |
| 300000           | 12              | 18              |                  | 911006           | 26              | 9               |                  | 2100189          | 8               | 28              |                  |
| 300001           | 12              | 23              |                  | 911060           | 26              | 19              |                  | 2100192          | 8               | 23              |                  |
| 300004           | 1               | 27              |                  |                  |                 |                 |                  | 2100199          | 8               | 30              |                  |
| 300008           | 6               | 12              |                  | 930052           | 26              | 12              |                  | 2100215          | 10              | 1               |                  |
| 300008           | 9               | 20              |                  | 930053           | 26              | 13              |                  | 2100215          | 17              | 8               |                  |
| 300008           | 10              | 11              |                  | 930055           | 26              | 27              |                  | 2100218          | 17              | 13              |                  |
| 300032           | 10              | 36              |                  |                  |                 |                 |                  | 2100221          | 9               | 19              |                  |
| 300043           | 1               | 34              |                  | 1057168          | 23              | 16              |                  | 2100227          | 9               | 15              |                  |
| 300050           | 22              | 18              |                  |                  |                 |                 |                  | 2100229          | 4               | 61              |                  |
| 300067           | 6               | 54              |                  | 1062039          | 22              | 3               |                  | 2100241          | 11              | 14              |                  |
| 300067           | 10              | 39              |                  |                  |                 |                 |                  | 2100242          | 11              | 13              |                  |
| 300067           | 10              | 41              |                  | 1200336          | 23              | 5               |                  | 2100243          | 11              | 15              |                  |
| 300076           | 10              | 42              |                  | 1200359          | 23              | 1               |                  | 2100244          | 11              | 16              |                  |
| 300106           | 10              | 37              |                  | 1200522          | 23              | 18              |                  | 2100248          | 11              | 9               |                  |
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| 310001           | 6               | 42              |                  | 1249236          | 23              | 15              |                  | 2100249          | 11              | 10              |                  |
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| 310089           | 6               | 16              |                  | 2100012          | 1               | 9               |                  | 2100253          | 11              | 30              |                  |
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| 310109           | 5               | 27              |                  | 2100032          | 13              | 43              |                  | 2100257          | 11              | 46              |                  |
| 310141           | 13              | 20              |                  | 2100035          | 3               | 1               |                  | 2100259          | 11              | 48              |                  |
| 310144           | 13              | 42              |                  | 2100037          | 3               | 21              |                  | 2100262          | 11              | 31              |                  |
|                  |                 |                 |                  | 2100047          | 3               | 4               |                  | 2100263          | 11              | 37              |                  |
| 320018           | 6               | 47              |                  | 2100087          | 9               | 3               |                  | 2100264          | 11              | 47              |                  |
| 320018           | 13              | 11              |                  | 2100088          | 10              | 3               |                  | 2100266          | 11              | 12              |                  |
| 320019           | 13              | 5               |                  | 2100098          | 5               | 41              |                  | 2100267          | 11              | 32              |                  |
| 320021           | 13              | 46              |                  | 2100099          | 8               | 25              |                  | 2100269          | 11              | 27              |                  |
| 320022           | 13              | 50              |                  | 2100105          | 5               | 19              |                  | 2100271          | 11              | 42              |                  |
|                  |                 |                 |                  | 2100117          | 5               | 21              |                  | 2100275          | 12              | 35              |                  |
| 330000           | 3               | 17              |                  | 2100134          | 17              | 1               |                  | 2100276          | 12              | 36              |                  |

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| 2100277   | 12       | 33       |           | 2100851   | 9        | 34       |           | 2107163   | 8        | 47       |           |
| 2100278   | 12       | 34       |           | 2100854   | 9        | 33       |           | 2107163   | 14       | 7        |           |
| 2100279   | 12       | 41       |           | 2100856   | 2        | 31       |           | 2107163   | 16       | 21       |           |
| 2100280   | 12       | 27       |           | 2100864   | 1        | 20       |           | 2107409   | 8        | 37       |           |
| 2100283   | 12       | 13       |           | 2100865   | 12       | 1        |           | 2107412   | 14       | 5        |           |
| 2100288   | 11       | 20       |           | 2100866   | 12       | 4        |           | 2107417   | 16       | 19-1     |           |
| 2100289   | 12       | 38       |           | 2100867   | 12       | 5        |           | 2107418   | 16       | 19-2     |           |
| 2100318   | 3        | 8        |           | 2100868   | 12       | 8        |           | 2107498   | 19       | 32       |           |
| 2100336   | 25       | 21       |           | 2100869   | 12       | 6        |           | 2107501   | 15       | 5        |           |
| 2100337   | 25       | 15       |           | 2100870   | 12       | 7        |           | 2107503   | 15       | 6        |           |
| 2100338   | 25       | 16       |           | 2100872   | 5        | 15       |           | 2107503   | 18       | 6        |           |
| 2100339   | 25       | 5        |           | 2100874   | 3        | 24       |           | 2107503   | 19       | 6        |           |
| 2100374   | 25       | 24       |           | 2100875   | 1        | 26       |           | 2107503   | 20       | 20       |           |
| 2100375   | 25       | 13       |           | 2100895   | 13       | 40       |           | 2107504   | 15       | 7        |           |
| 2100404   | 4        | 17       |           | 2100896   | 13       | 39       |           | 2107504   | 18       | 7        |           |
| 2100410   | 5        | 17       |           | 2100900   | 9        | 1        |           | 2107504   | 19       | 7        |           |
| 2100412   | 5        | 35       |           | 2100902   | 9        | 8        |           | 2107504   | 20       | 21       |           |
| 2100413   | 5        | 36       |           | 2100902   | 10       | 6        |           | 2107509   | 18       | 5        |           |
| 2100414   | 5        | 39       |           | 2100918   | 3        | 20       |           | 2107515   | 19       | 22       |           |
| 2100417   | 5        | 40       |           | 2100921   | 3        | 2        |           | 2107516   | 19       | 24       |           |
| 2100418   | 7        | 11       |           | 2100926   | 13       | 16       |           | 2107603   | 20       | 19       |           |
| 2100419   | 7        | 25       |           | 2100927   | 13       | 17       |           |           |          |          |           |
| 2100424   | 15       | 24       |           | 2100928   | 13       | 18       |           | 2108058   | 16       | 34-2     |           |
| 2100433   | 10       | 25       |           | 2100929   | 13       | 19       |           | 2108058   | 20       | 34       |           |
| 2100434   | 12       | 16       |           | 2100960   | 3        | 23       |           | 2108075   | 15       | 21       |           |
| 2100435   | 12       | 25       |           |           |          |          |           |           |          |          |           |
| 2100436   | 10       | 27       |           | 2101122   | 22       | 40       |           | 2109050   | 12       | 44       |           |
| 2100437   | 10       | 30       |           | 2101141   | 9        | 4        |           | 2109051   | 12       | 45       |           |
| 2100438   | 10       | 28       |           | 2101157   | 21       | 18       |           | 2109055   | 14       | 20       |           |
| 2100441   | 10       | 33       |           | 2101158   | 21       | 19       |           | 2109055   | 18       | 25       |           |
| 2100442   | 12       | 20       |           | 2101159   | 21       | 22       |           | 2109056   | 14       | 21       |           |
| 2100443   | 12       | 22       |           | 2101160   | 21       | 12       |           | 2109056   | 18       | 26       |           |
| 2100444   | 12       | 26       |           | 2101161   | 21       | 13       |           | 2109057   | 16       | 35       |           |
| 2100450   | 12       | 31       |           | 2101163   | 21       | 5        |           | 2109057   | 20       | 35       |           |
| 2100451   | 12       | 28       |           | 2101164   | 21       | 20       |           | 2109058   | 15       | 22       |           |
| 2100452   | 12       | 29       |           | 2101165   | 21       | 24       |           | 2109059   | 15       | 23       |           |
| 2100502   | 6        | 28       |           | 2101166   | 21       | 23       |           | 2109067   | 12       | 46       |           |
| 2100518   | 8        | 21       |           | 2101167   | 21       | 2        |           | 2109211   | 6        | 35       |           |
| 2100533   | 6        | 41       |           | 2101416   | 17       | 9        |           | 2109212   | 6        | 50       |           |
| 2100535   | 6        | 43       |           | 2101418   | 17       | 10       |           | 2109216   | 15       | 20       |           |
| 2100536   | 6        | 44       |           | 2101434   | 10       | 32       |           | 2109302   | 10       | 34       |           |
| 2100538   | 2        | 19       |           | 2101450   | 25       | 8        |           | 2109318   | 15       | 26       |           |
| 2100580   | 8        | 5        |           | 2101451   | 25       | 9        |           | 2109320   | 9        | 29       |           |
| 2100671   | 11       | 22       |           |           |          |          |           | 2109323   | 16       | 13       |           |
| 2100672   | 11       | 23       |           | 2107104   | 8        | 46       |           | 2109347   | 10       | 15       |           |
| 2100673   | 11       | 24       |           | 2107105   | 14       | 6        |           |           |          |          |           |
| 2100674   | 11       | 25       |           | 2107113   | 16       | 20-2     |           | 2110026   | 3        | 6        |           |
| 2100703   | 2        | 27       |           | 2107118   | 16       | 20-1     |           | 2110027   | 3        | 5        |           |

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| 2110183   | 5        | 6        |           | 2150066   | 11       | 19       |           | 2150209   | 5        | 12       |           |
| 2110184   | 5        | 5        |           | 2150067   | 12       | 48       |           | 2150255   | 17       | 2        |           |
|           |          |          |           | 2150069   | 3        | 22       |           | 2150256   | 17       | 7        |           |
| 2119323   | 20       | 12       |           | 2150069   | 5        | 38       |           | 2150259   | 17       | 3        |           |
|           |          |          |           | 2150070   | 9        | 6        |           | 2150284   | 4        | 36       |           |
| 2127570   | 19       | 34       |           | 2150075   | 11       | 7        |           | 2150286   | 2        | 1        |           |
| 2127575   | 19       | 35       |           | 2150078   | 9        | 7        |           | 2150287   | 1        | 17       |           |
| 2127576   | 19       | 25       |           | 2150096   | 5        | 9        |           | 2150289   | 12       | 14       |           |
| 2127578   | 19       | 26       |           | 2150102   | 13       | 28       |           | 2150290   | 12       | 11       |           |
| 2127578   | 19       | 36       |           | 2150105   | 6        | 1        |           | 2150291   | 12       | 50       |           |
|           |          |          |           | 2150107   | 4        | 56       |           | 2150325   | 13       | 31       |           |
| 2129200   | 6        | 52       |           | 2150108   | 4        | 57       |           | 2150326   | 1        | 11       |           |
| 2129415   | 2        | 29       |           | 2150109   | 13       | 2        |           | 2150327   | 1        | 37       |           |
|           |          |          |           | 2150115   | 4        | 26       |           | 2150328   | 1        | 38       |           |
| 2150017   | 3        | 18       |           | 2150116   | 4        | 15       |           | 2150329   | 1        | 39       |           |
| 2150018   | 2        | 4        |           | 2150124   | 4        | 24       |           | 2150422   | 4        | 66       |           |
| 2150019   | 7        | 20       |           | 2150125   | 2        | 7        |           | 2150425   | 4        | 62       |           |
| 2150020   | 7        | 17       |           | 2150129   | 9        | 10       |           | 2150428   | 7        | 1        |           |
| 2150021   | 7        | 23       |           | 2150130   | 9        | 11       |           | 2150461   | 5        | 3        |           |
| 2150022   | 3        | 12       |           | 2150131   | 4        | 33       |           | 2150471   | 17       | 6        |           |
| 2150023   | 2        | 10       |           | 2150133   | 9        | 9        |           | 2150472   | 17       | 12       |           |
| 2150024   | 2        | 12       |           | 2150139   | 8        | 24       |           | 2150477   | 9        | 40       |           |
| 2150026   | 1        | 19       |           | 2150143   | 8        | 13       |           | 2150478   | 4        | 59       |           |
| 2150028   | 2        | 34       |           | 2150144   | 8        | 20       |           | 2150479   | 4        | 71       |           |
| 2150029   | 2        | 35       |           | 2150149   | 8        | 3        |           | 2150481   | 4        | 65       |           |
| 2150030   | 4        | 19       |           | 2150150   | 6        | 49       |           | 2150482   | 4        | 70       |           |
| 2150031   | 4        | 20       |           | 2150151   | 4        | 41       |           | 2150483   | 17       | 5        |           |
| 2150032   | 4        | 22       |           | 2150152   | 15       | 25       |           | 2150512   | 6        | 5        |           |
| 2150035   | 6        | 37       |           | 2150155   | 8        | 9        |           | 2150533   | 9        | 31       |           |
| 2150042   | 5        | 37       |           | 2150156   | 8        | 7        |           | 2150540   | 8        | 15       |           |
| 2150043   | 5        | 20       |           | 2150158   | 8        | 49       |           | 2150551   | 5        | 16       |           |
| 2150044   | 5        | 32       |           | 2150159   | 8        | 4        |           | 2150554   | 9        | 13       |           |
| 2150045   | 5        | 33       |           | 2150162   | 4        | 31       |           | 2150555   | 9        | 18       |           |
| 2150046   | 5        | 29       |           | 2150164   | 16       | 9        |           | 2150556   | 9        | 37       |           |
| 2150047   | 5        | 30       |           | 2150164   | 20       | 9        |           | 2150570   | 10       | 10       |           |
| 2150048   | 5        | 23       |           | 2150165   | 4        | 39       |           | 2150572   | 10       | 13       |           |
| 2150049   | 5        | 22       |           | 2150167   | 4        | 30       |           | 2150575   | 13       | 47       |           |
| 2150050   | 6        | 20       |           | 2150168   | 10       | 23       |           | 2150576   | 13       | 48       |           |
| 2150051   | 6        | 17       |           | 2150169   | 10       | 19       |           | 2150577   | 13       | 49       |           |
| 2150053   | 6        | 10       |           | 2150170   | 10       | 9        |           | 2150580   | 1        | 16       |           |
| 2150054   | 6        | 9        |           | 2150172   | 16       | 10       |           | 2150581   | 5        | 31       |           |
| 2150056   | 13       | 37       |           | 2150172   | 20       | 10       |           | 2150582   | 4        | 60       |           |
| 2150057   | 6        | 24       |           | 2150173   | 4        | 35       |           | 2150583   | 3        | 13       |           |
| 2150058   | 6        | 25       |           | 2150176   | 4        | 55       |           | 2150584   | 5        | 34       |           |
| 2150060   | 7        | 9        |           | 2150187   | 5        | 18       |           | 2150602   | 5        | 10       |           |
| 2150063   | 12       | 9        |           | 2150194   | 13       | 1        |           | 2150602   | 17       | 16       |           |
| 2150064   | 11       | 1        |           | 2150202   | 13       | 21       |           | 2150710   | 13       | 24       |           |
| 2150065   | 11       | 18       |           | 2150207   | 13       | 22       |           | 2150712   | 5        | 11       |           |

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| 2150713   | 13       | 25       |           | 2157300   | 19       | 2        |           | 2159927   | 21       | 1        |           |
| 2150723   | 13       | 7        |           | 2157300   | 20       | 16       |           | 2159987   | 24       | 8        |           |
| 2150724   | 13       | 10       |           | 2157301   | 14       | 2        |           |           |          |          |           |
| 2150729   | 8        | 27       |           | 2157301   | 15       | 2        |           | 2160122   | 4        | 1        |           |
| 2150730   | 8        | 29       |           | 2157301   | 18       | 21       |           |           |          |          |           |
| 2150732   | 9        | 39       |           | 2157305   | 8        | 35       |           | 3100129   | 5        | 8        |           |
| 2150733   | 2        | 14       |           | 2157305   | 14       | 16       |           | 3100131   | 5        | 7        |           |
| 2150734   | 2        | 24       |           | 2157305   | 15       | 16       |           | 3100329   | 13       | 35       |           |
| 2150735   | 1        | 2        |           | 2157305   | 16       | 30       |           | 3100345   | 13       | 34       |           |
| 2150736   | 25       | 1        |           | 2157305   | 18       | 16       |           | 3100370   | 6        | 38       |           |
| 2150737   | 25       | 3        |           | 2157305   | 19       | 16       |           | 3100370   | 13       | 8        |           |
| 2150738   | 5        | 1        |           | 2157305   | 20       | 30       |           | 3100370   | 13       | 12       |           |
|           |          |          |           | 2157310   | 8        | 32       |           |           |          |          |           |
| 2151001   | 21       | 28       |           | 2157315   | 14       | 1        |           | 3500015   | 7        | 16       |           |
| 2151001   | 22       | 32       |           | 2157319   | 16       | 15-1     |           | 3500365   | 11       | 36       |           |
| 2151020   | 21       | 7        |           | 2157320   | 16       | 15-2     |           | 3500365   | 13       | 44       |           |
| 2151021   | 21       | 8        |           | 2157325   | 18       | 1        |           | 3500368   | 13       | 33       |           |
| 2151024   | 21       | 9        |           | 2157326   | 15       | 1        |           |           |          |          |           |
| 2151025   | 21       | 15       |           | 2157326   | 18       | 20       |           | 6200114   | 9        | 14       |           |
| 2151054   | 1        | 21       |           | 2157328   | 20       | 15       |           | 6200360   | 10       | 4        |           |
| 2151055   | 2        | 26       |           | 2157332   | 19       | 1        |           |           |          |          |           |
| 2151056   | 1        | 32       |           | 2157339   | 19       | 5        |           | 6209401   | 1        | 35       |           |
| 2151057   | 24       | 5        |           | 2157373   | 19       | 20       |           |           |          |          |           |
| 2151058   | 24       | 7        |           | 2157374   | 19       | 21       |           | 9620631   | 26       | 2        |           |
| 2151059   | 24       | 4        |           | 2157375   | 19       | 28       |           | 9620666   | 26       | 22       |           |
| 2151066   | 24       | 2        |           | 2157420   | 19       | 30       |           | 9620670   | 26       | 3        |           |
| 2151120   | 23       | 6        |           | 2157421   | 19       | 31       |           | 9620673   | 26       | 8        |           |
| 2151121   | 23       | 2        |           | 2157501   | 18       | 22       |           | 9620675   | 26       | 11       |           |
| 2151141   | 22       | 26       |           |           |          |          |           | 9620678   | 26       | 23       |           |
| 2151143   | 22       | 5        |           | 2158050   | 6        | 30       |           | 9620679   | 26       | 24       |           |
| 2151144   | 22       | 12       |           | 2158051   | 14       | 19       |           | 9620680   | 26       | 25       |           |
| 2151145   | 22       | 14       |           | 2158051   | 18       | 24       |           | 9620681   | 26       | 26       |           |
| 2151146   | 22       | 8        |           | 2158056   | 18       | 18       |           | 9620688   | 26       | 18       |           |
| 2151147   | 22       | 1        |           | 2158057   | 19       | 18       |           | 9620689   | 26       | 4        |           |
| 2151149   | 22       | 30       |           | 2158078   | 16       | 34-1     |           | 9620690   | 26       | 21       |           |
| 2151150   | 22       | 24       |           |           |          |          |           | 9620691   | 26       | 20       |           |
| 2151151   | 22       | 16       |           | 2159023   | 18       | 19       |           | 9620696   | 26       | 1        |           |
| 2151153   | 22       | 13       |           | 2159023   | 19       | 19       |           | 9620700   | 26       | 17       |           |
| 2151159   | 22       | 20       |           |           |          |          |           | 9620703   | 26       | 16       |           |
| 2151400   | 24       | 1        |           | 2159115   | 6        | 21       |           |           |          |          |           |
|           |          |          |           | 2159116   | 14       | 18       |           |           |          |          |           |
| 2152027   | 8        | 10       |           | 2159116   | 15       | 19       |           |           |          |          |           |
|           |          |          |           | 2159116   | 18       | 23       |           |           |          |          |           |
| 2153053   | 9        | 38       |           | 2159123   | 16       | 32       |           |           |          |          |           |
|           |          |          |           | 2159123   | 20       | 32       |           |           |          |          |           |
| 2157300   | 8        | 33       |           | 2159207   | 10       | 16       |           |           |          |          |           |
| 2157300   | 16       | 16       |           | 2159208   | 16       | 12       |           |           |          |          |           |
| 2157300   | 18       | 2        |           | 2159323   | 17       | 11       |           |           |          |          |           |





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