

SIRUBA®

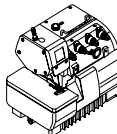
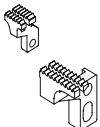
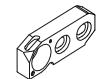
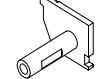
銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

700K

零件圖 PARTS LIST

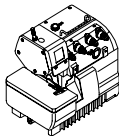
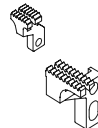


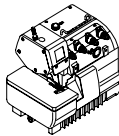
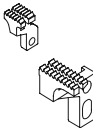
高林股份有限公司
KAULIN MFG. CO., LTD.

															
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG	送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE	
737K-504F1-04	E206	D201	D207	H201	P201-4A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#9
737K-504M1-15	E207	D201	D209	H201	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#9
737K-504M1-15VT	E207	D201	D209	H201	P211-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#9
737K-504M2-04	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04CT	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04EC	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04LFC-2	E222	D210	D207	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04LFC-2/EC	E222	D210	D207	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04TR	E231	D210	D214	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04TR/EC	E231	D210	D214	H204	P215-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04VT	E222	D210	D207	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M2-04WR/LF-B	E231					LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M3-04	E220	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M3-05	E221	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
737K-504M3-05CT	E221	D210	D209	H204	P201-A	LP225	KG231K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR209	DC27#11
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747K-512M1-25	E208	D210	D207	H204	P201-5A	LP228	KG242K-E	KJ234+KL15	KF215-E	KJ203-E	KD201	KJ208	KJ219	KR209	DC27#11*2
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規格件表 CONVERSION CHART-1

規格件表 CONVERSION CHART-2

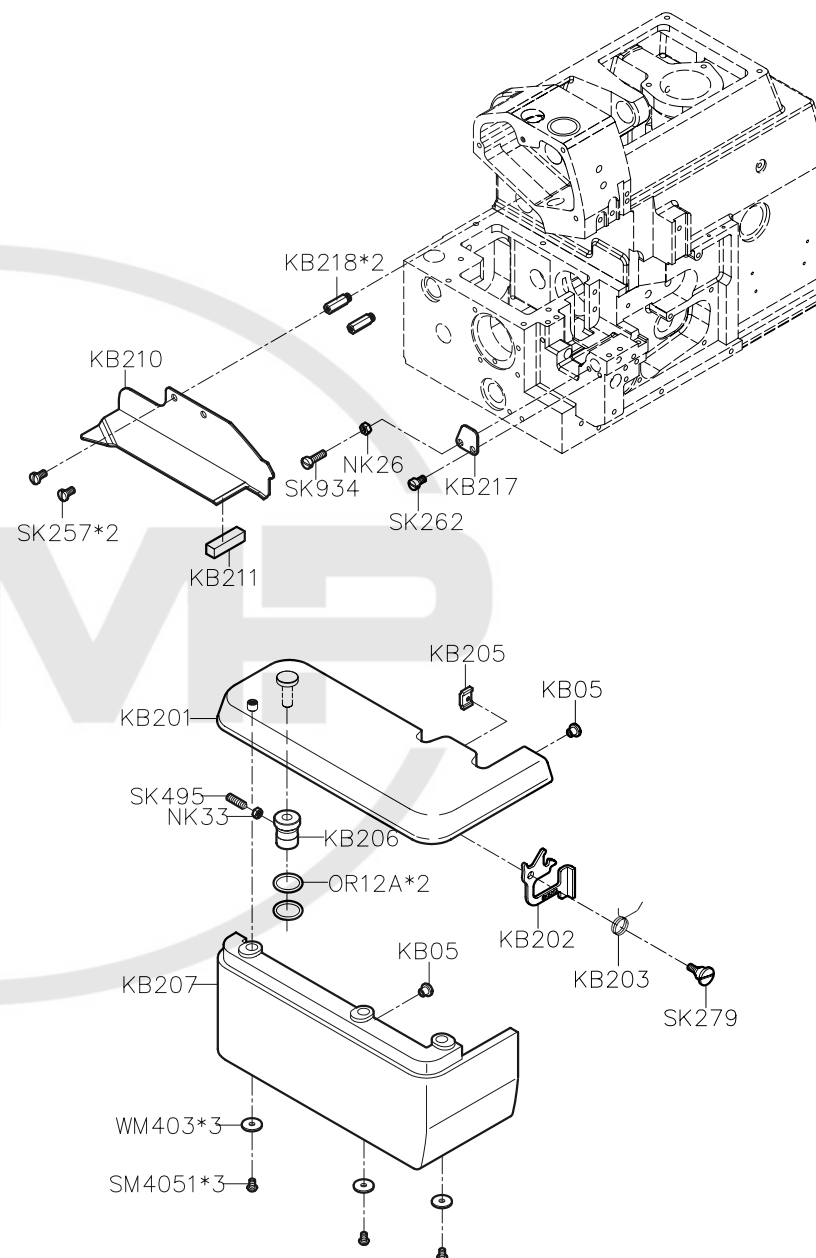
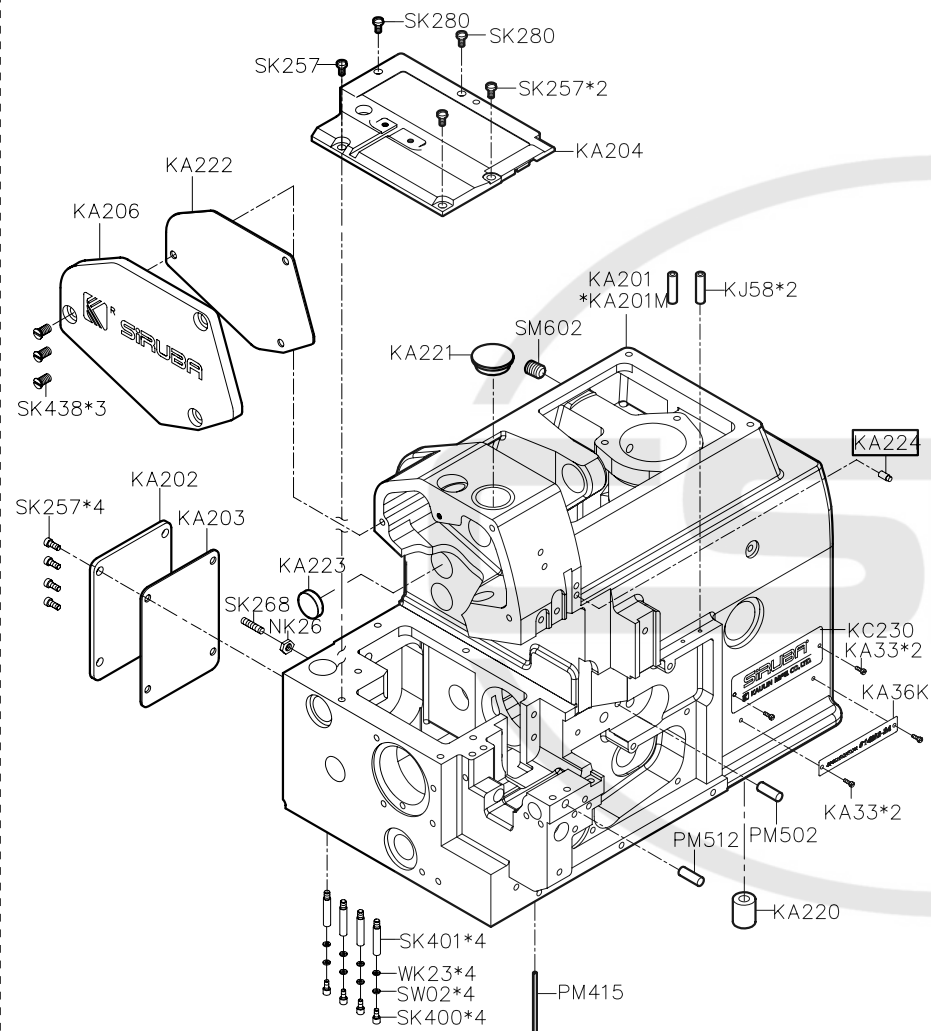
															
機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE
747K-514M2-24LFC-2	E229	D210	D207	H204	P216-A	LP225	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DC27#11*2
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747K-514M2-24TG	E229	D210	D207	H204	P201-A	LP226	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR209	DC27#11*2
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747K-514M7-25CT	E244	D218	D217	H213	P201-5A	LP227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DC27#16*2
747K-514M7-25TG	E244	D218	D217	H213	P201-5A	LP227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DC27#16*2
747K-514M7-25TG/AN	E244	D218	D217	H213	P201-5A	LP227	KG242K-E	KJ234+KL15	KF203-E	KJ203-E	KD201A	KJ228	KJ238	KR209	DC27#16*2
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757K-401M1/TW	E237			H215	P215-A	LP226	KG242K-E	KJ204	KF203-E	KJ206-E	KD201	KJ208	KJ219	KR219	DC27#14*2
757K-401M1/TW/CT	E237			H215	P215-A	LP226	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
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757K-401M2-50TA/EC	E238	D211	D222	H216	P223-A	LP226	KG256K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
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機 型 MODEL	針板 NEEDLE PLATE	送 具 FEED DOG		送 具 FEED DOG	押 具 PRESSER FOOT	勾 針 LOOPER	針留 NEEDLE CLAMP	束 子 COLLER	衝 程 CRANK	衝 程 CRANK	大 心 Crankshaft	勾針連桿座 Upper Looper Holder	過線器 Bracket	下刀架 Lower Knife Holder	針 號 NEEDLE
757K-516H4-35GA/P/EC	E213	D204	D207	H205	P508J-A	LP226	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
757K-516H4-55GA	E214	D205	D207	H206	P509J-A	LP226	KG255K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
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757K-516L1-24	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
757K-516L1-24CT	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
757K-516L1-35	E216	D206	D207	H212	P504J-A	LP225	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
757K-516L1-35CT	E216	D206	D207	H212	P504J-A	LP225	KG253K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
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757K-516M2-55PS/EC	E218	D208	D207	H209	P502J-A	LP226	KG255K-E	KJ204	KF203-E	KJ206-E	KD201	KJ236	KJ219	KR219	DC27#14*2
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767K-516M2-524/CT	E224	D208	D207	H209	P255J-A	LP226	KG455K-E	KJ234+KL15	KF203-E	KJ203-E	KD201	KJ208	KJ219	KR219	DC27#11*3

PARTS LIST FOR KA GROUP

PARTS LIST FOR KB GROUP

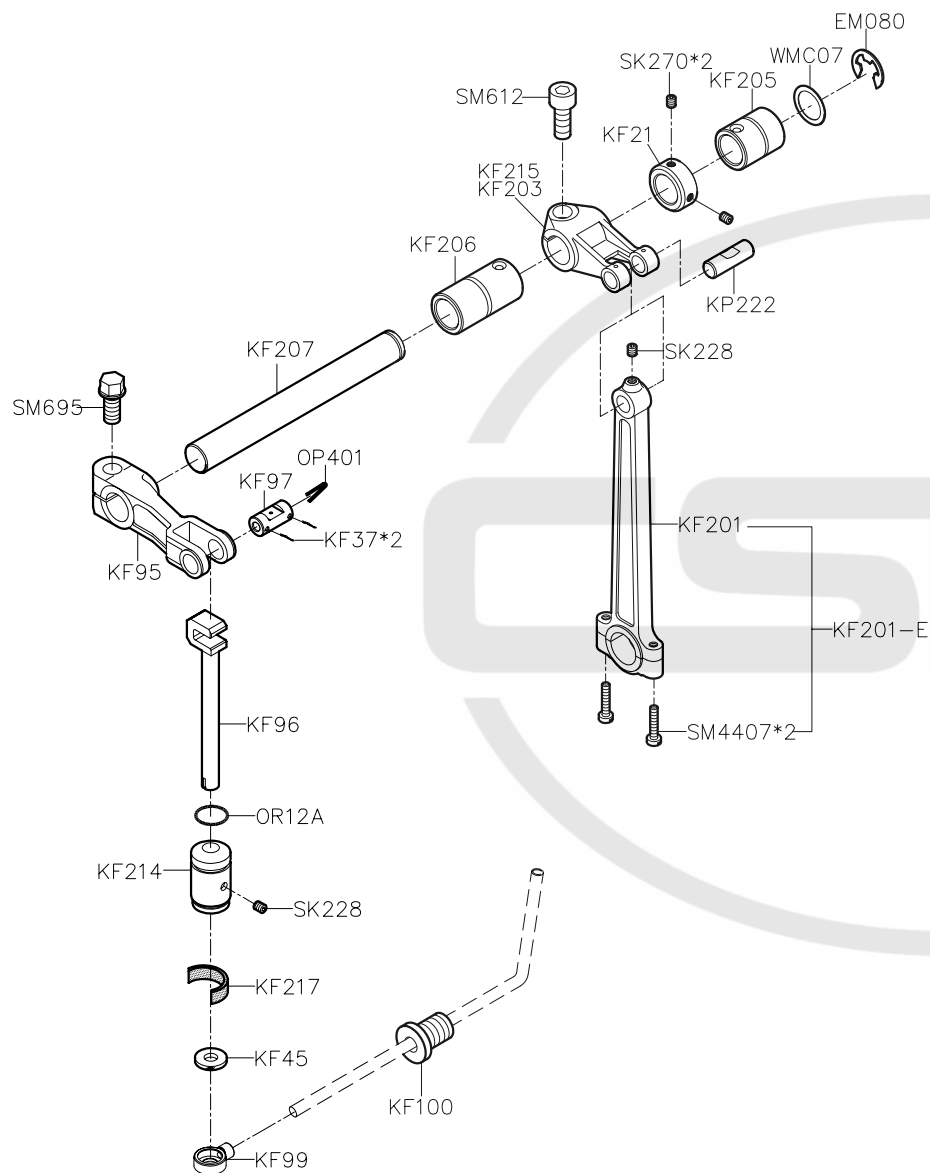
MODEL	3線/4線	5線/6線
PARTS NO	KA224	



FOR 700K
*USE FOR 700KD

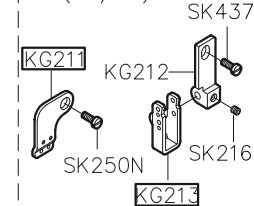
PARTS LIST FOR KF GROUP

PARTS LIST FOR KG GROUP

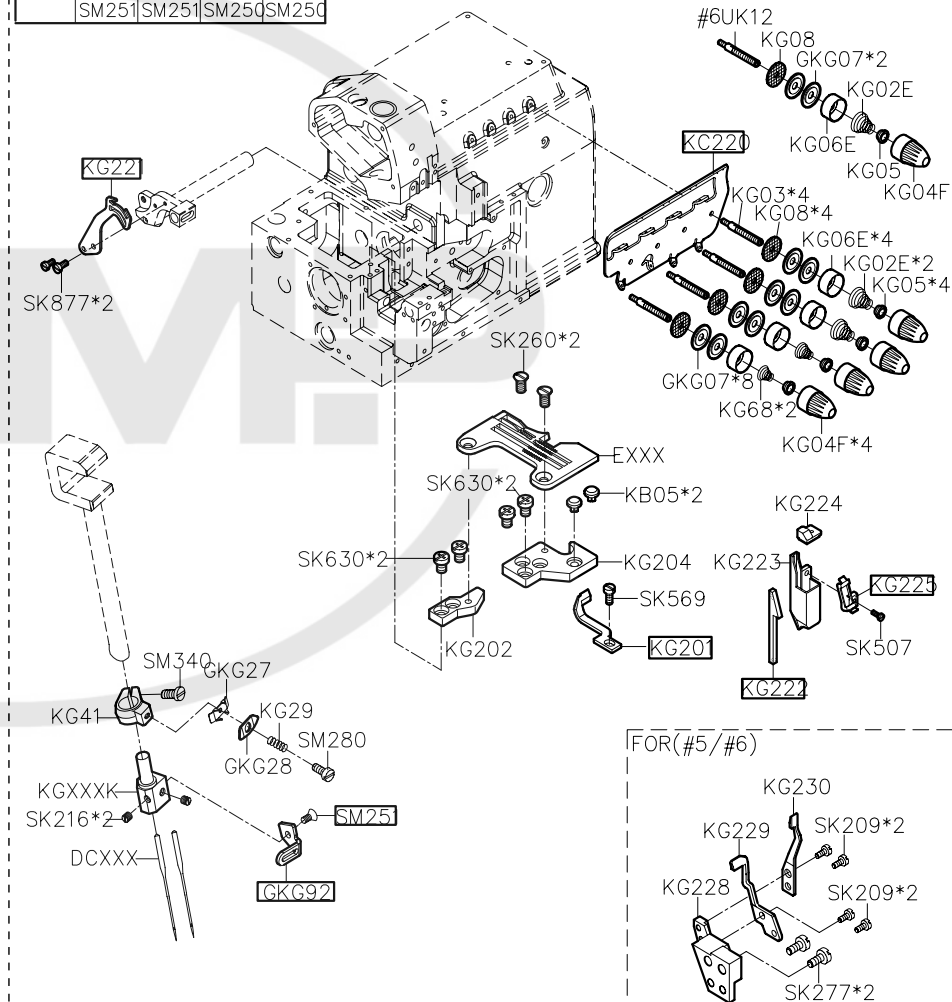
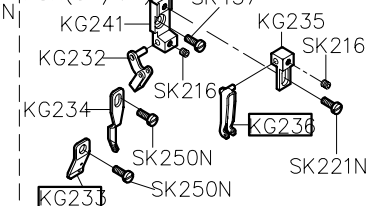


MODEL	3線	4線	5線	6線
PARTS NO	KG233	KG211	KG233	KG247
	KG248	KG213	KG236	KG249
	KG250	KG221	KG243	KG251
	KG222	KG222	KG245	KG245
	KG225	KG225	KG261	KG261
	KG220	KG220	KG220	KG226
	KG201	KG201	KG244	KG244
	GKG93	GKG92	GKG94	GKG94
	SK216	SK216	SK216*2	SK216*2
	SK250N	SK250N	SK250N*2	SK250N*2
	SK437N	SK437N	SK437	SK437
			SK221N	SK221N
	SM251	SM251	SM250	SM250

FOR(3線/4線)

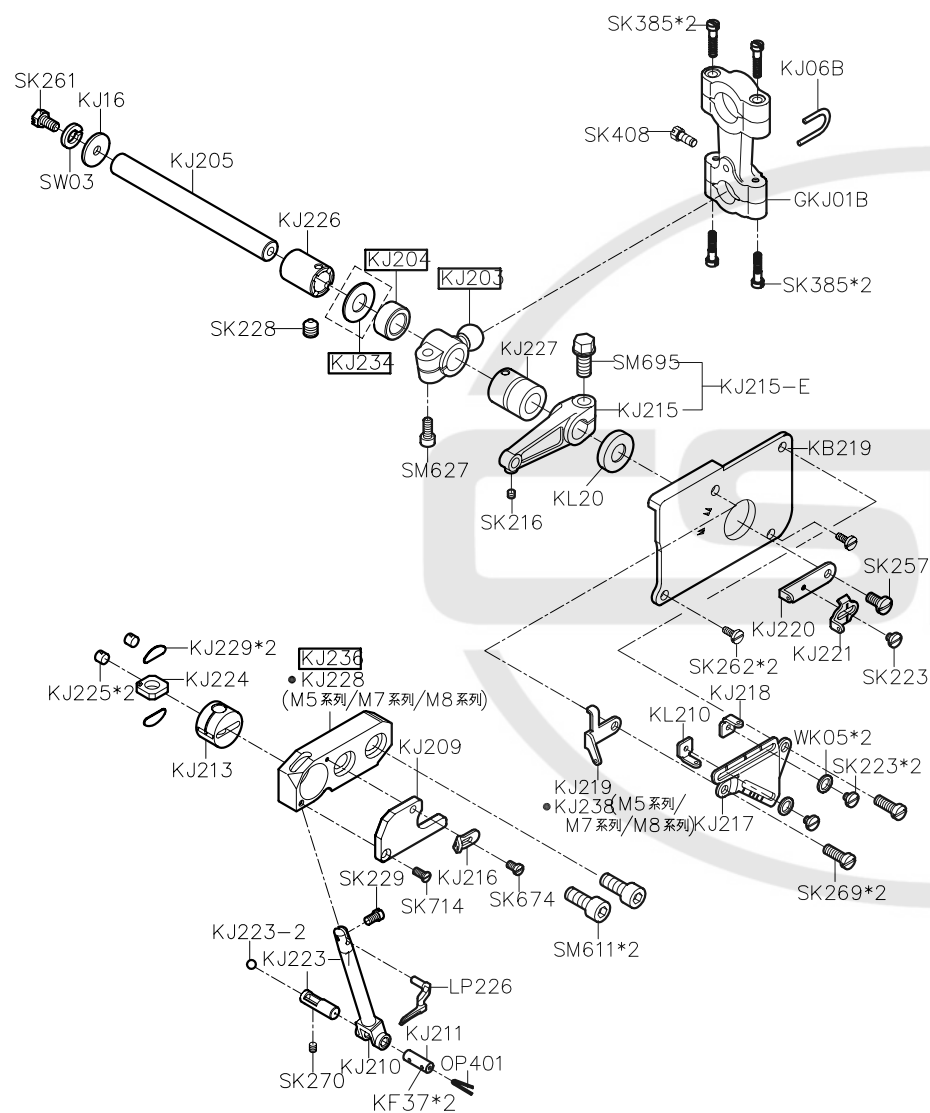


FOR(5線/6線)



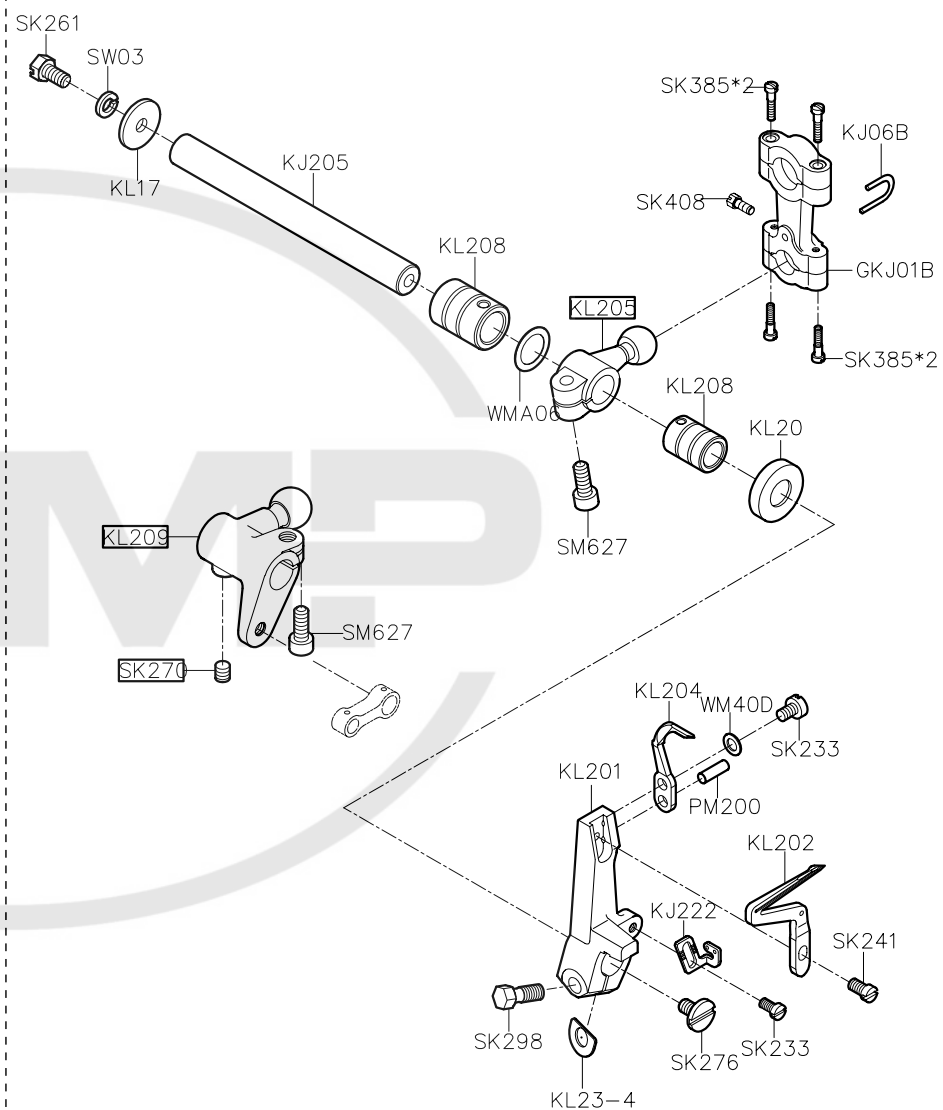
FOR(#5/#6)

MODEL	3線/5線	4線/6線
PARTS NO	KJ204 KJ206 KJ236	KJ234+KL15 KJ203 KJ208



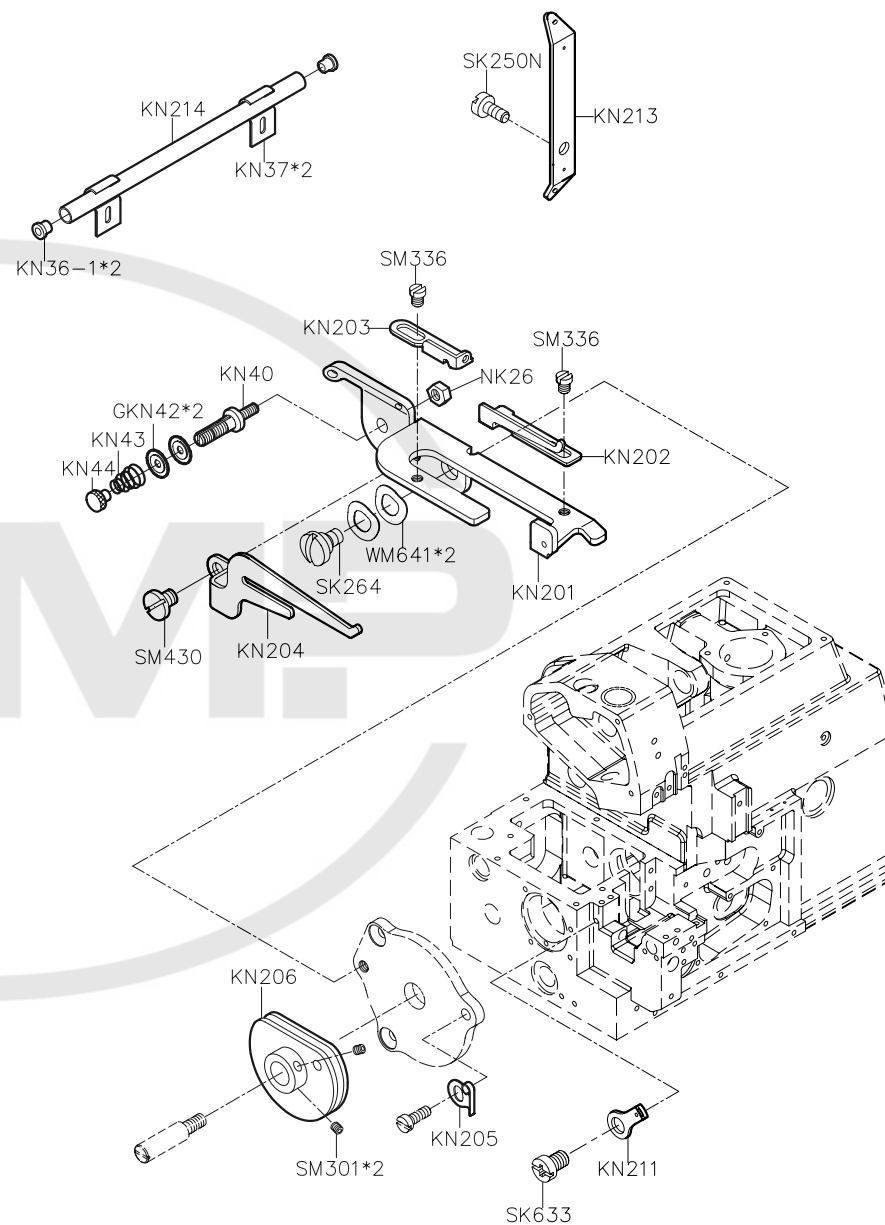
PARTS LIST FOR KJ GROUP

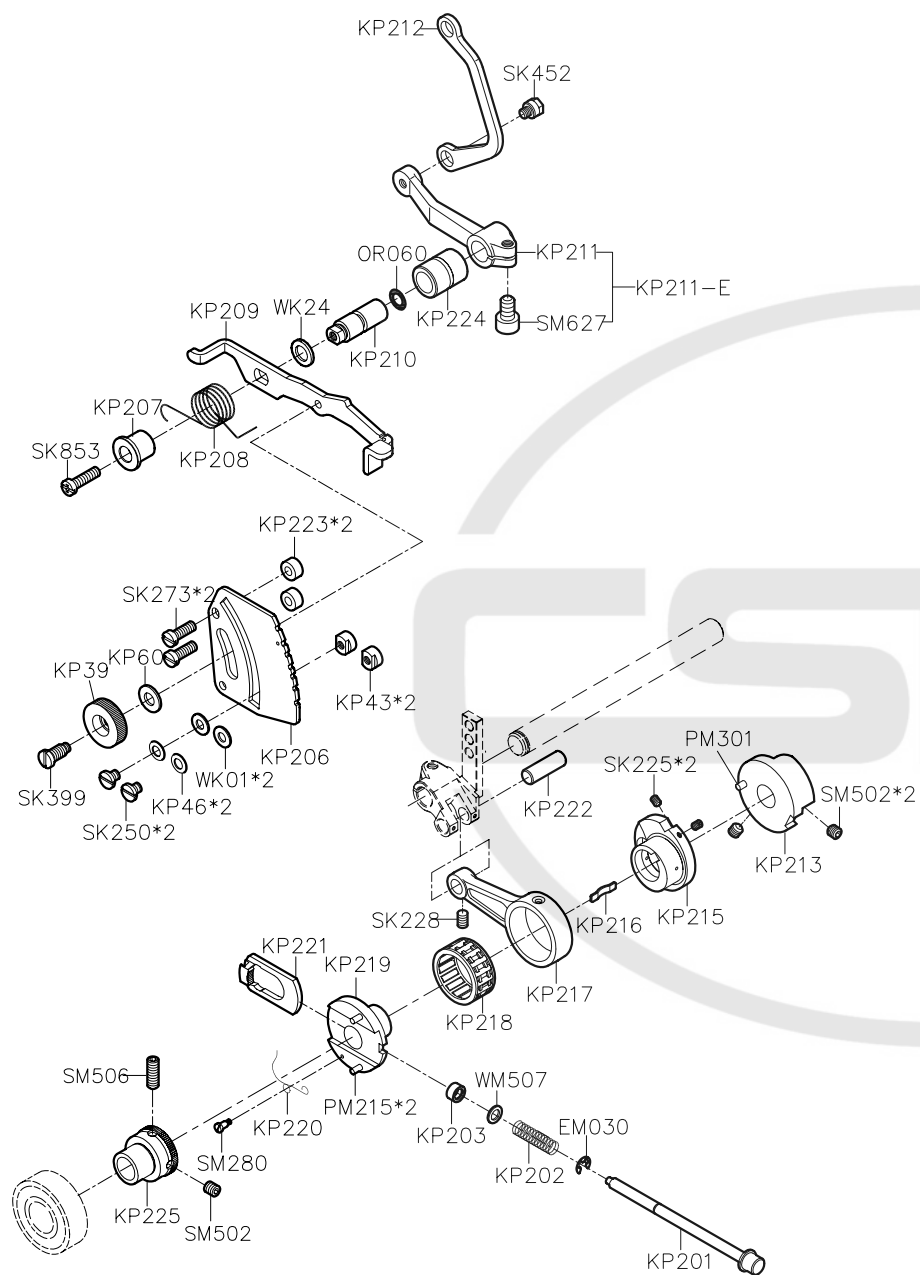
MODEL	3線/4線	5線/6線
PARTS NO	KL205 KL209 SK270	KL209 SK270



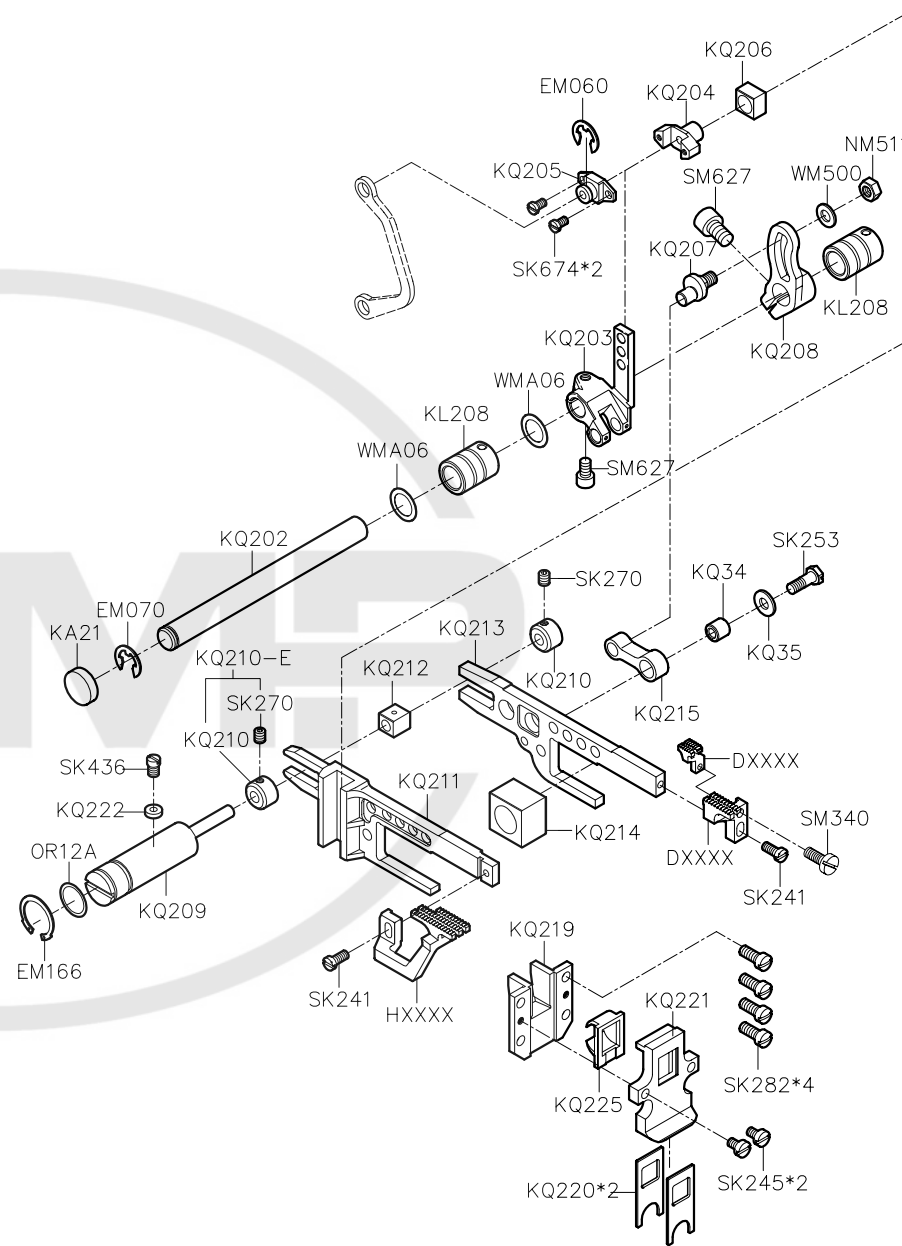
PARTS LIST FOR KL GROUP

PARTS LIST FOR KN GROUP





PARTS LIST FOR KP GROUP

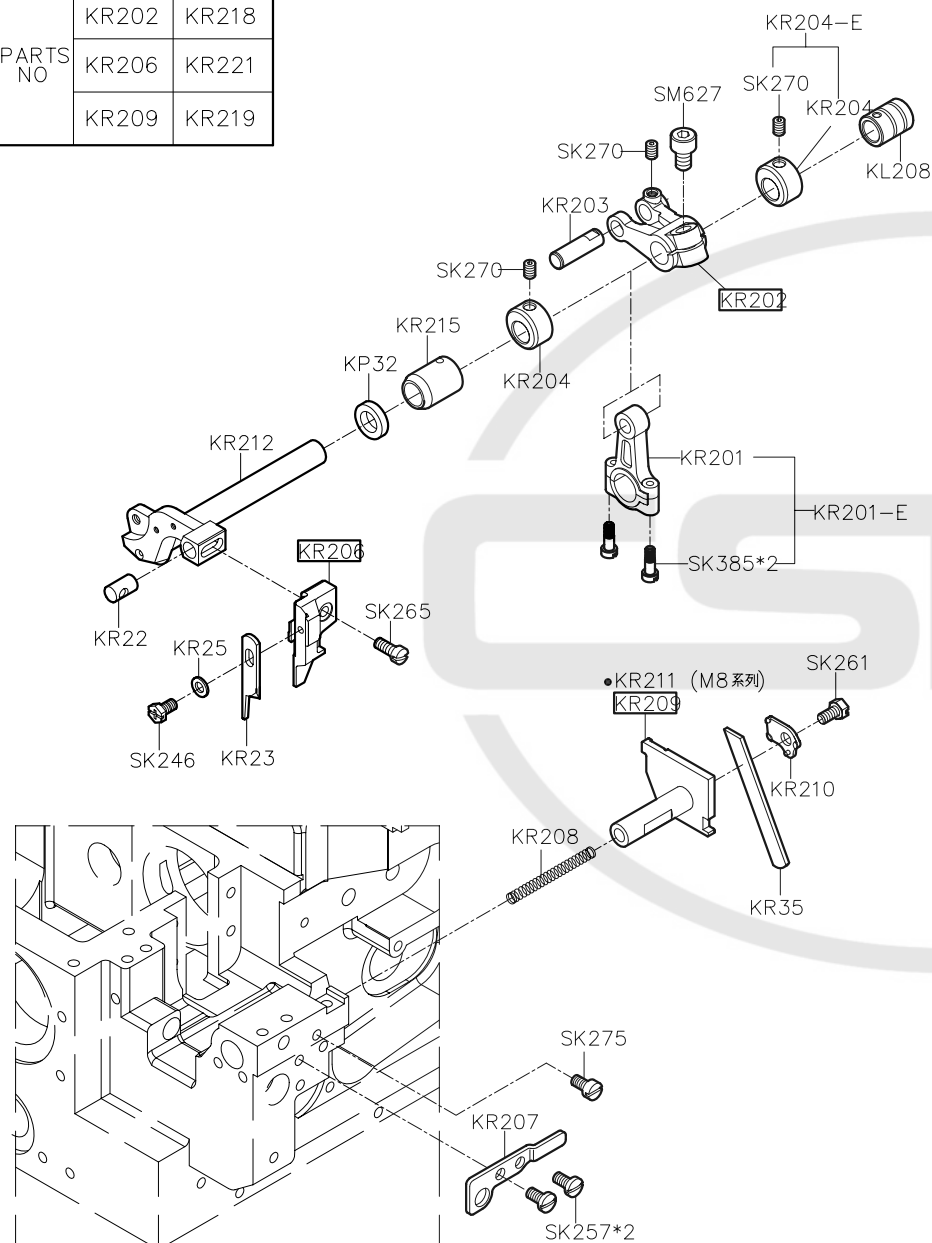


PARTS LIST FOR KQ GROUP

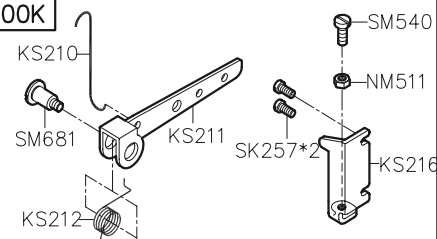
PARTS LIST FOR KR GROUP

PARTS LIST FOR KS GROUP

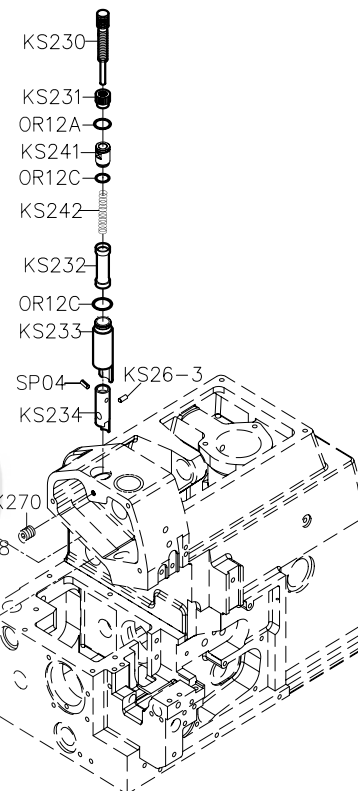
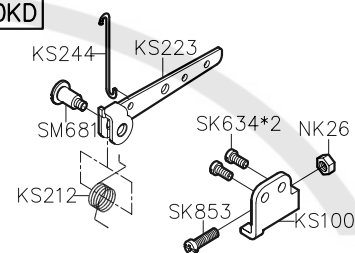
MODEL	3線/4線	5線/6線
PARTS NO	KR202	KR218
	KR206	KR221
	KR209	KR219



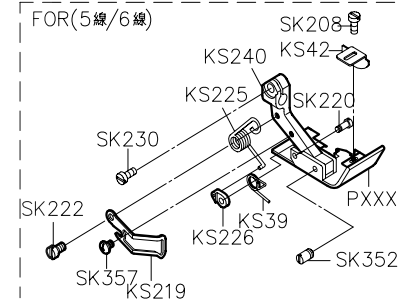
FOR 700K

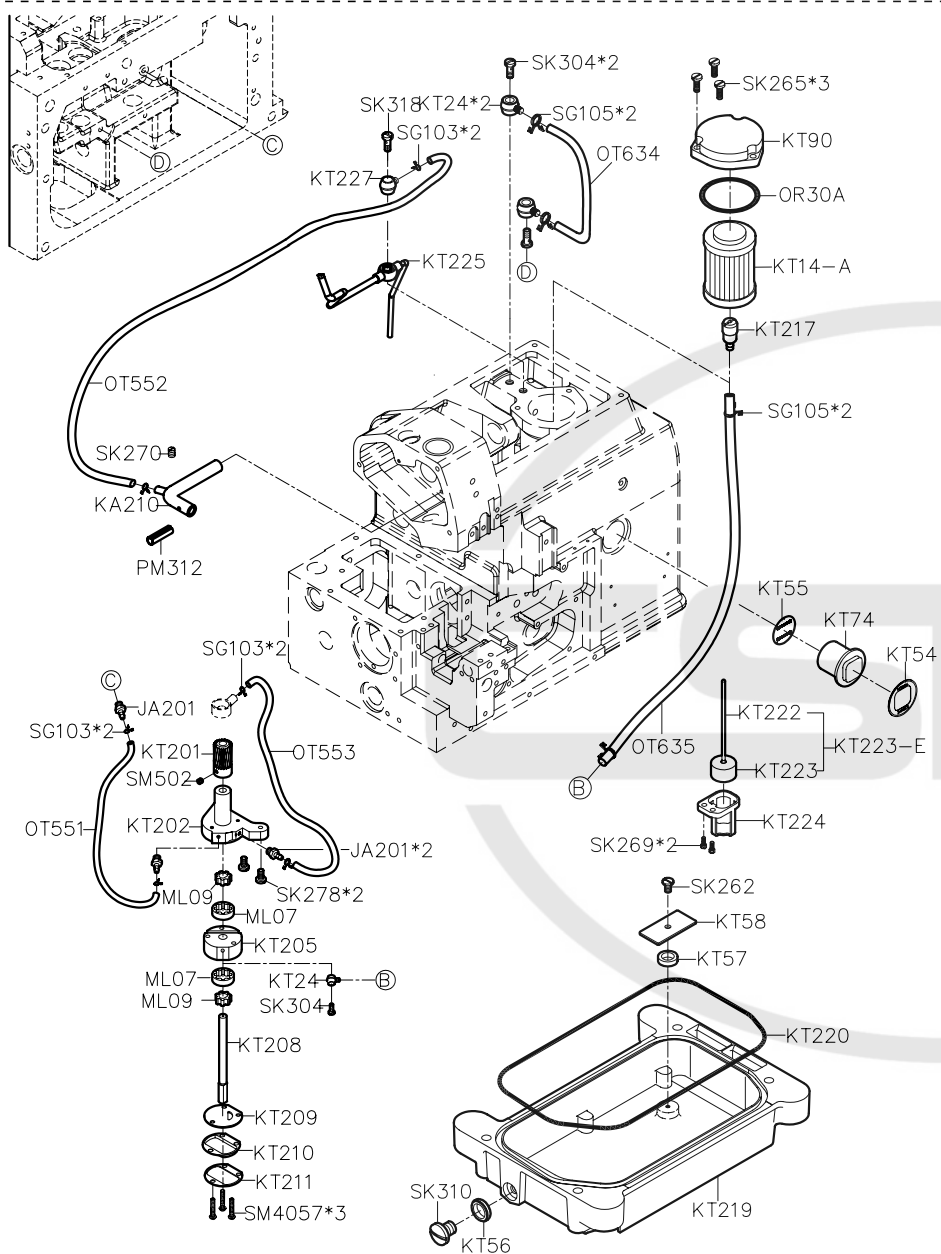


FOR 700KD



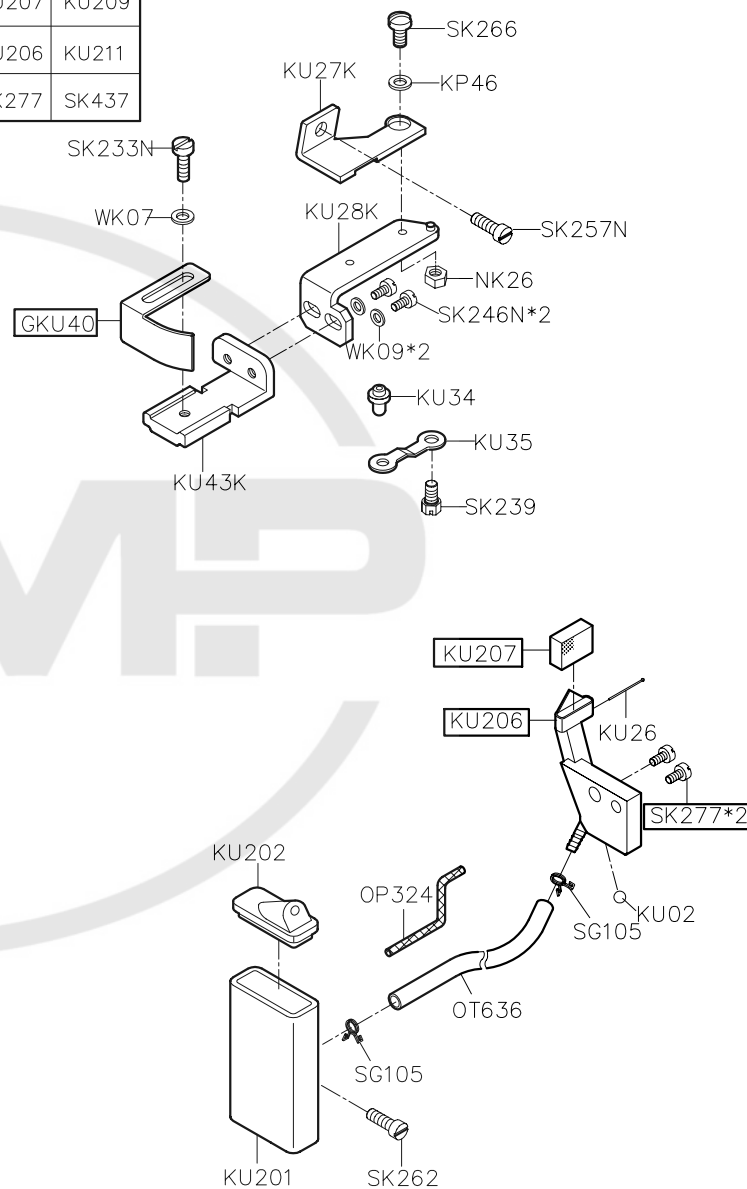
FOR (5線/6線)





PARTS LIST FOR KT GROUP

MODEL	3線/4線	5線/6線
PARTS NO	GKU40	GKU39
	KU207	KU209
	KU206	KU211
	SK277	SK437



PARTS LIST FOR KU GROUP

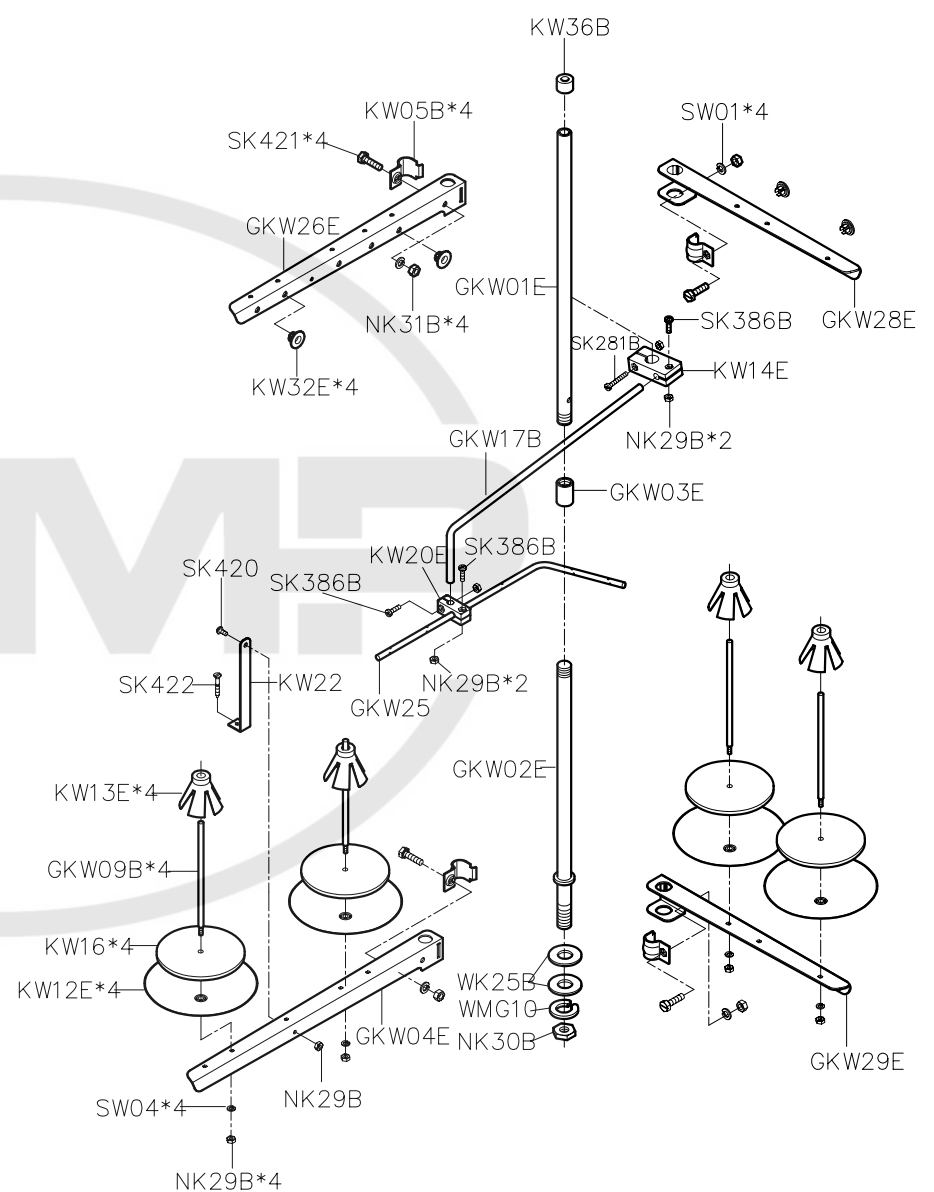
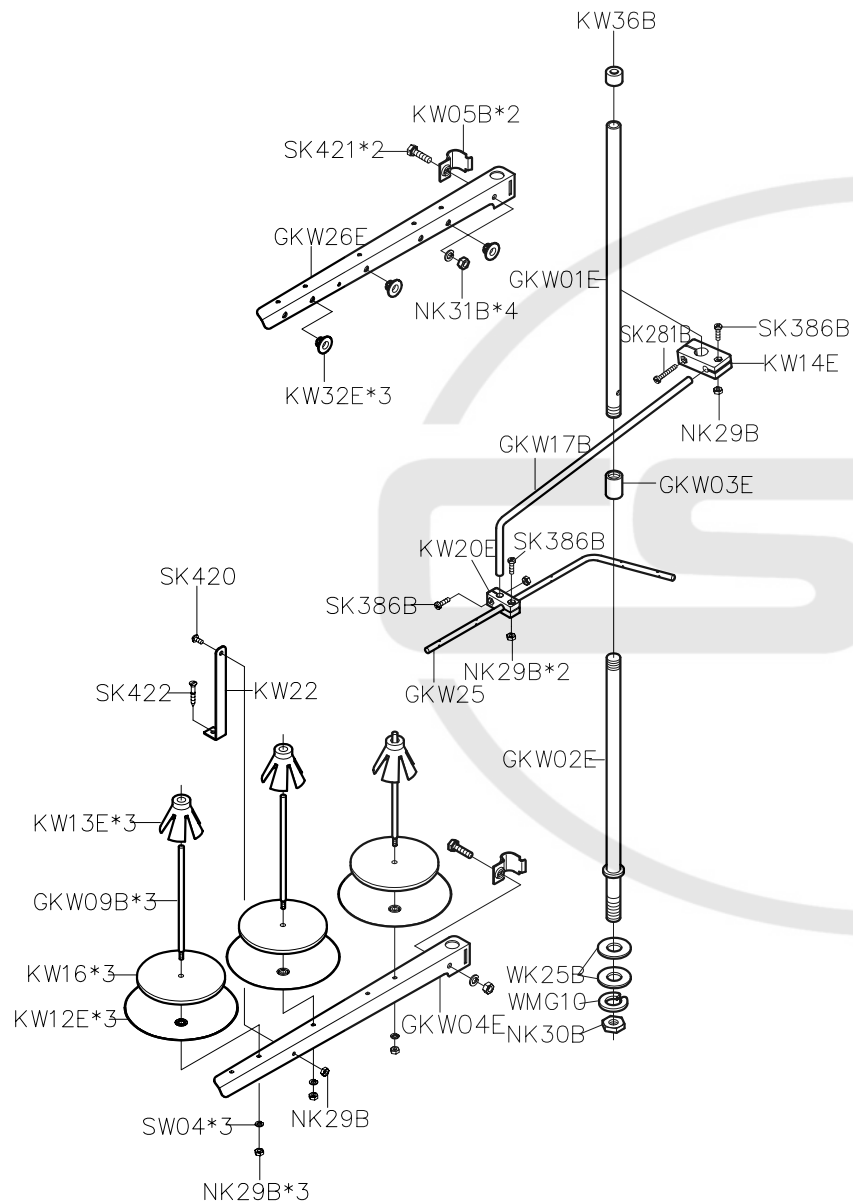
PARTS LIST FOR KW (1) GROUP

PARTS LIST FOR KW (2) GROUP

12

KW40E-3

KW40E-4



This diagram illustrates the exploded view of a mechanical assembly, showing the following components and their assembly sequence:

- Top Section:**
 - SK421*4** and **KW05B*4** are shown at the top left.
 - SW01*4** is shown at the top right.
 - GKW26E** is a long horizontal bar.
 - NK31B*4** and **KW32E*5** are small components below **GKW26E**.
 - GKW01E** is a vertical rod.
 - SK281B** and **SK386B** are small components near the top right.
 - KW14E** is a small component below **SK386B**.
 - GKW28E** is a long horizontal bar on the right.
- Middle Section:**
 - GKW17B** is a vertical rod.
 - NK29B*2** is a small component below **GKW17B**.
 - GKW03E** is a small component below **NK29B*2**.
 - KW20E** and **SK386B** are small components in the center.
 - GKW23** is a vertical rod.
 - NK29B*2** is a small component below **GKW23**.
 - GKW02E** is a vertical rod.
- Bottom Section:**
 - SK420** and **SK422** are small components on the left.
 - KW22** is a small component below **SK422**.
 - KW13E*5** and **GKW09B*5** are components on the left.
 - KW16*5** and **KW12E*5** are components on the left.
 - SW04*5** and **NK29B** are components at the bottom left.
 - NK29B*5** is a component at the bottom left.
 - WK25B**, **WMG10**, and **NK30B** are components at the bottom right.
 - GKW04E** is a component at the bottom right.
 - GKW29E** is a component at the bottom right.

This exploded view diagram illustrates the assembly of the M4000 speaker system. The components are labeled as follows:

- Top Section:** KW36B, SW01*4, GKW28E, SK421*4, KW05B*4, GKW26E, NK31B*4, KW32E*6, KW01E, SK386B, KW14E, SK281B, NK29B, GKW03E, GKW17B, KW20B, SK386B, NK29B*2, GKW23, KW24, SK420, SK422, KW22.
- Middle Section:** GKW02E, KW13E*6, GKW09B*6, KW16*6, KW12E*6, SW04*6, NK29B, NK29B*6, WK25B, WMG10, NK30B, GKW04E.
- Bottom Section:** GKW29E, GKW29B, GKW00E.

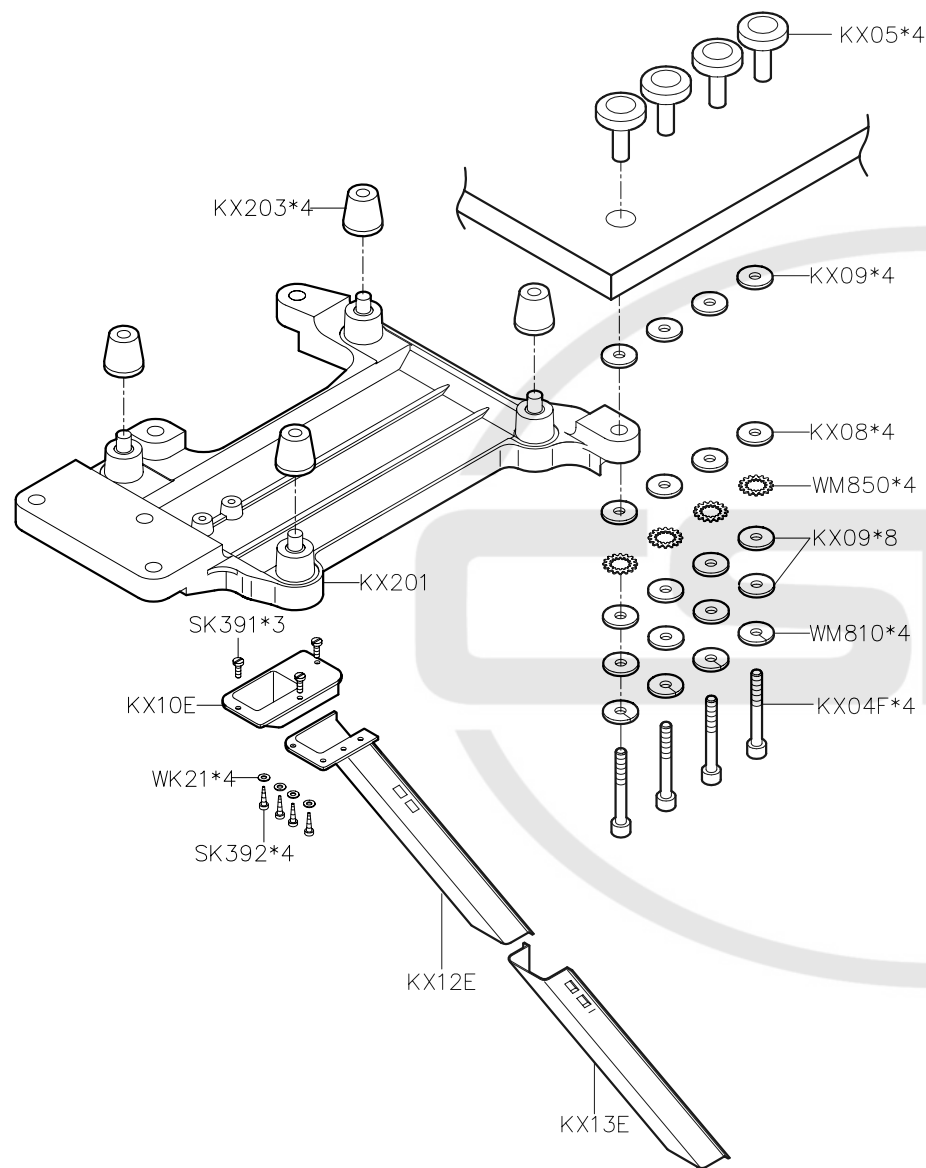
The diagram shows the assembly of the speaker cabinets, the mounting of the tweeters and midrange drivers, and the installation of the bass reflex port. The components are shown in their relative positions to facilitate assembly.

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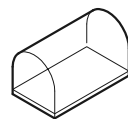
PARTS LIST FOR KX GROUP

PARTS LIST FOR KY GROUP

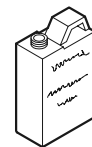
14



GKY01-1
防塵罩



KY02F-A
油罐



KY03
油壺



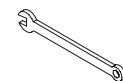
KY04
漏斗



KY05-A
油壺



KY07
開口板手



KY08
開口板手



KY09
開口板手



KY10
六角板手



KY11
六角板手



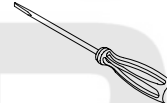
KY12
六角板手



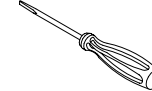
KY14
內六角螺絲起子



KY16
一字起子



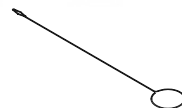
KY17
一字起子



KY18
鑷子



KY19
穿線器



GKY20D
腳踏板



KY21-A/MY21
鉤子/鍊條



GKY26F
工具袋



KR35
下刀片



KT14-A
濾油器



KY30
針板紙



KZ03
乾燥濟



針*5
車針



KZ08J
使用說明書

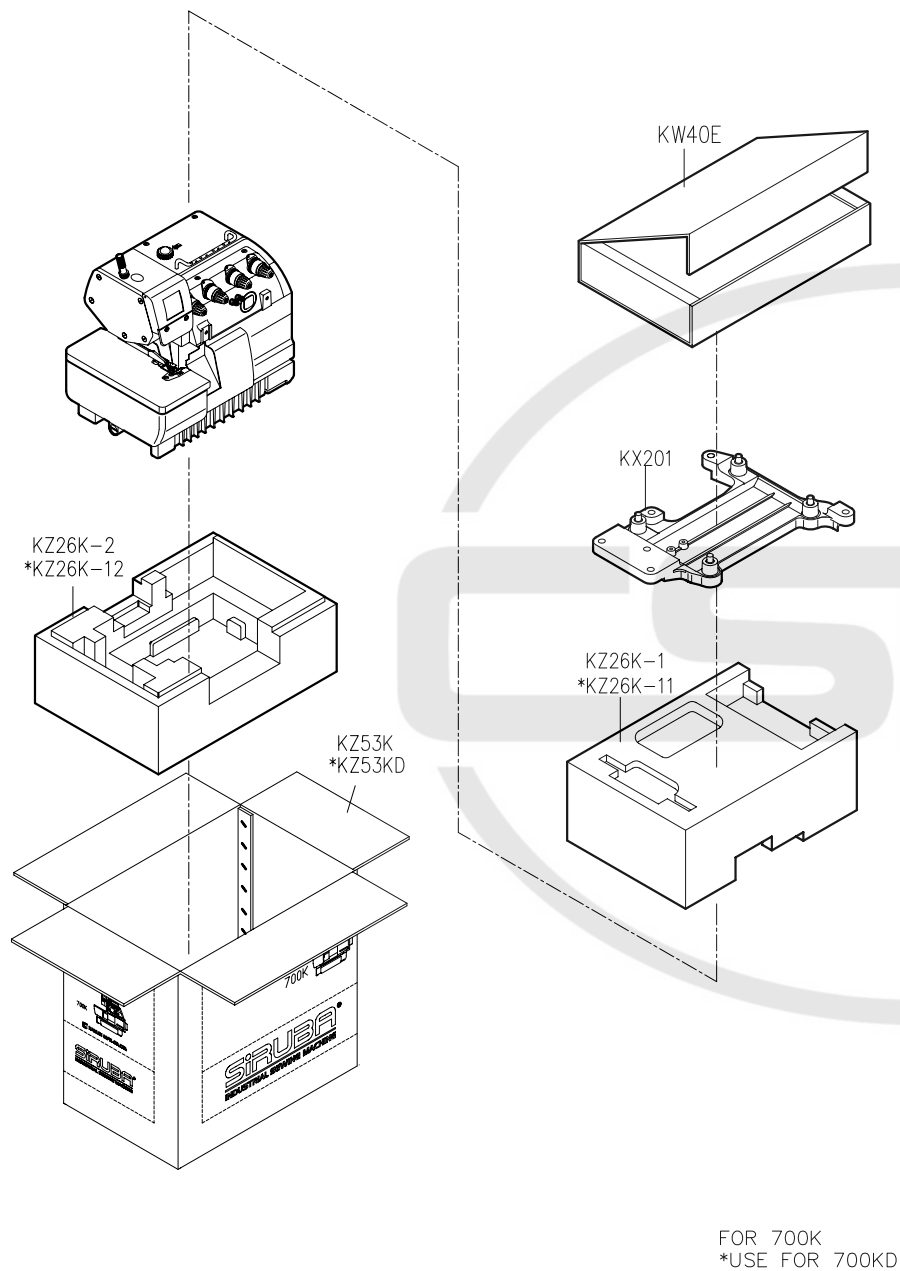


KZ08J-2
零件圖



SK216
螺絲





PARTS LIST FOR KZ GROUP



700K

高林股份有限公司 KAULIN MFG. CO., LTD.



The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

KZ08J-2. AUG. 2007