

A large, light gray watermark of the Singer logo is centered on the page. It features a semi-circular arc at the top and bottom, with the word "SINGER" in a bold, serif font in the middle. Below "SINGER" are the model numbers "861A, 862A, 872A" in a smaller, bold, serif font. The entire logo is rendered in a light gray color, serving as a background element.

SINGER
861A,862A,872A

SINGER

PARTS LIST

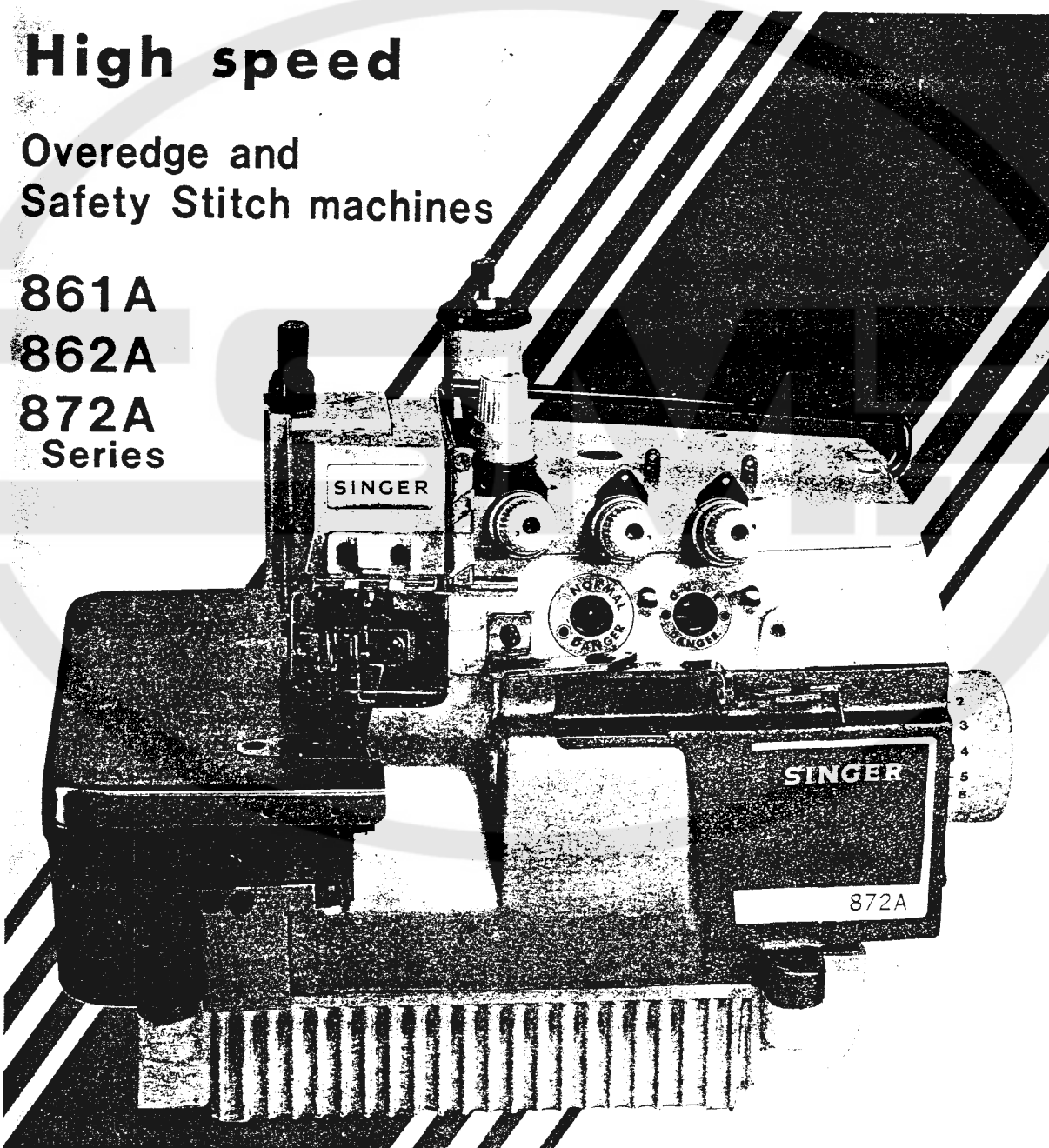
High speed

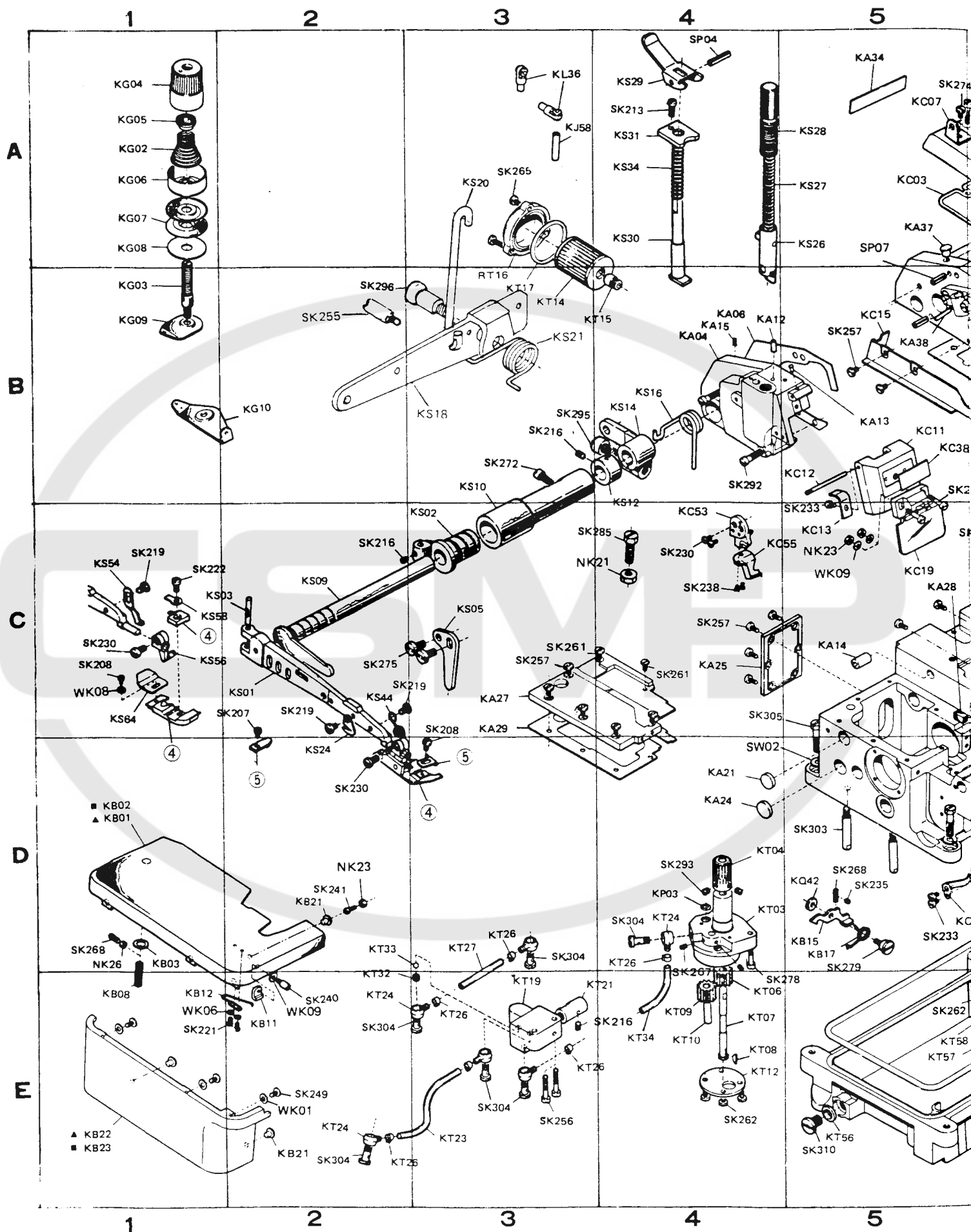
**Overedge and
Safety Stitch machines**

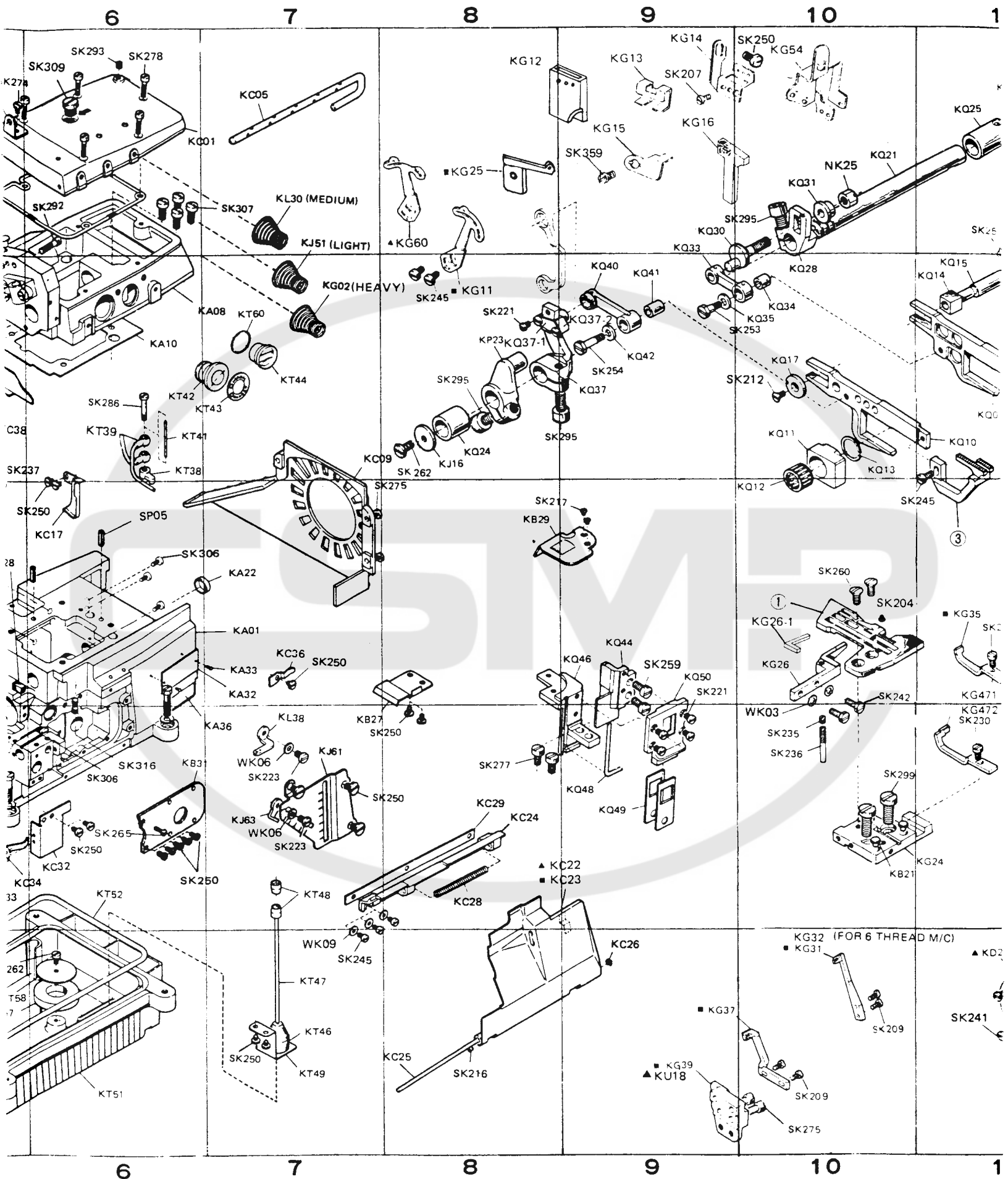
861A

862A

**872A
Series**







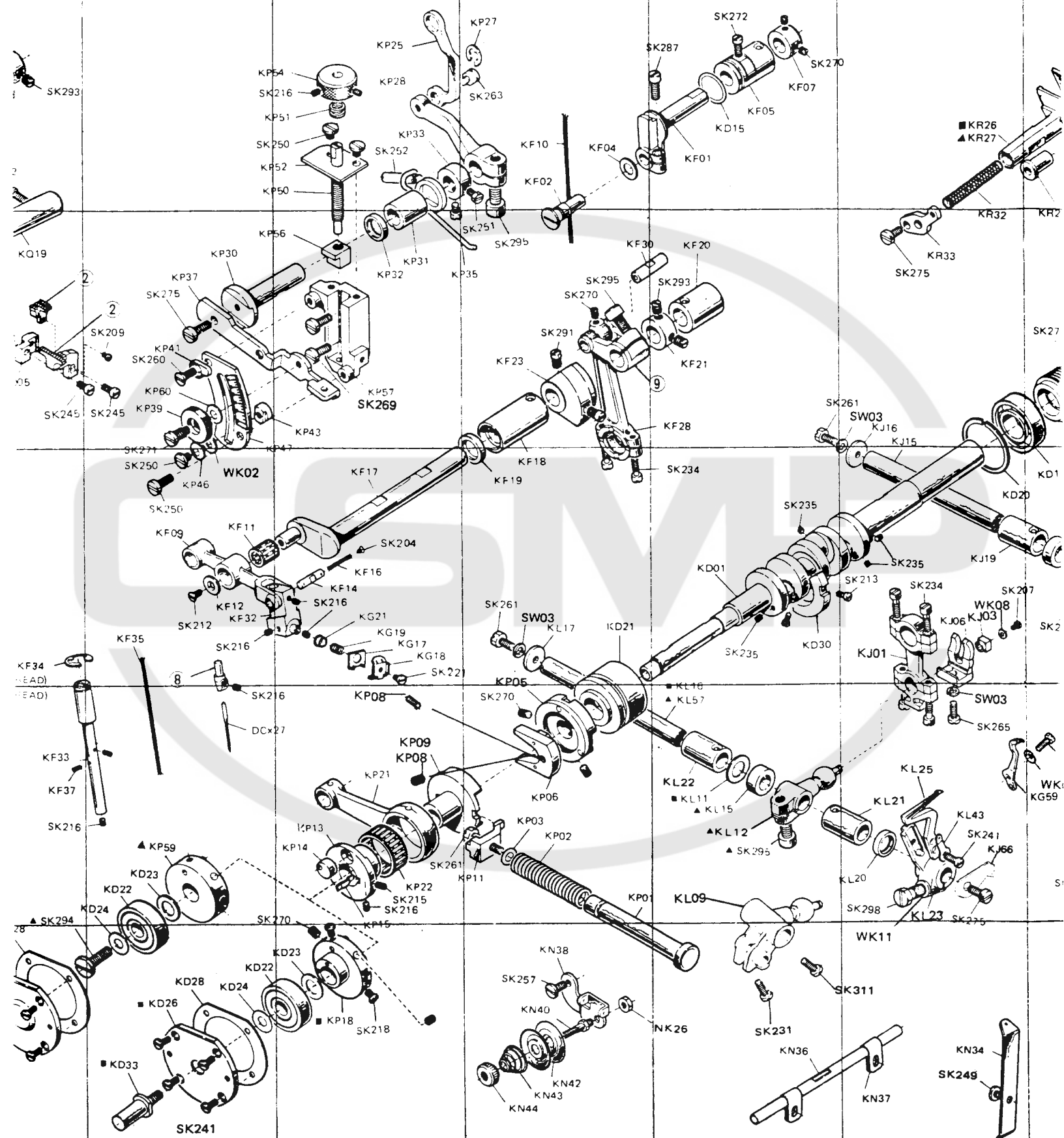
12

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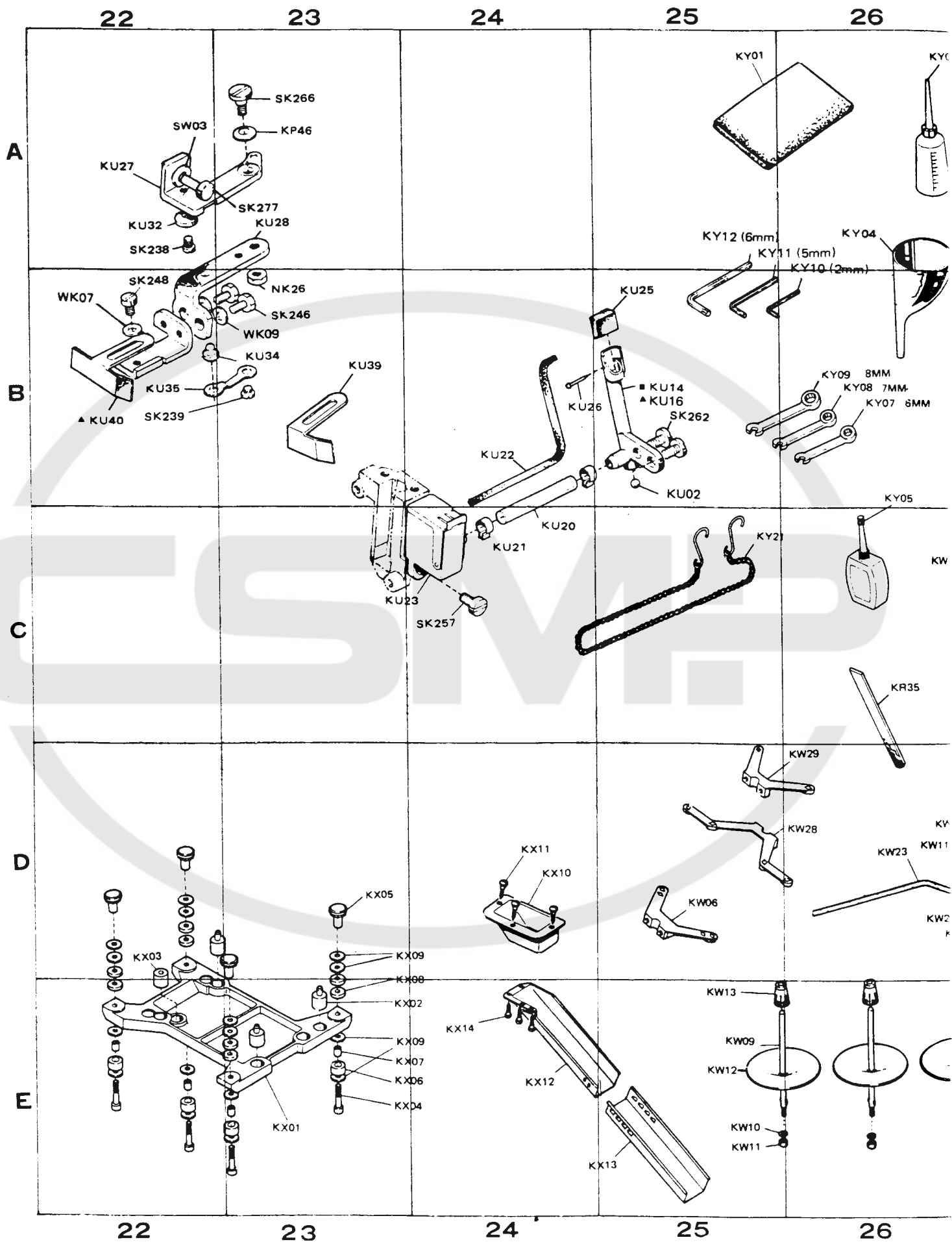
12

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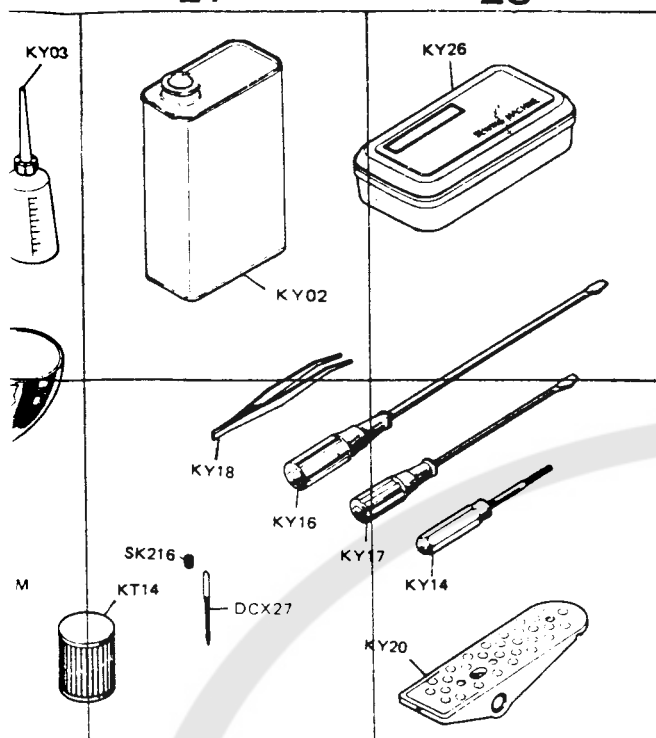
16



* PARTS FOR SEWING TYPE 505F1 ONLY

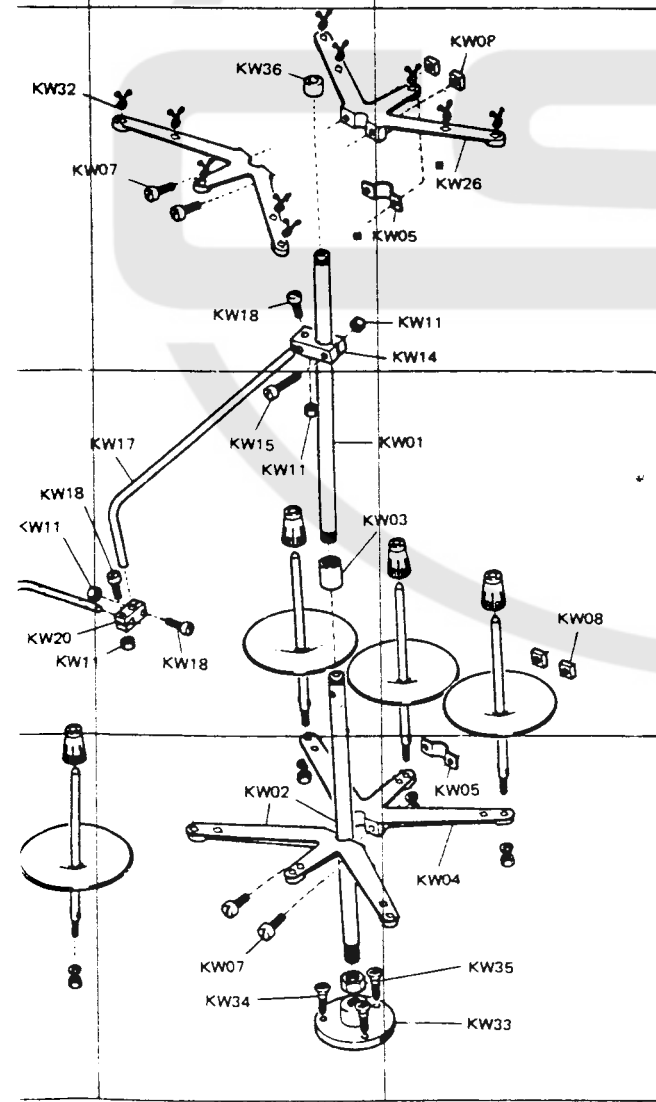
27

28



A

B



C

D

E

27

28

MODEL	GAUGE NG SM	NEEDLE PLATE ①	(FEED COMP.) MAIN + AUX. ②	DIFF. FEED DOG ③	SHAPE	PITCH	PRESS FOOT ④
861A-001-1	1.5	E934	(D290) D438 + D912	H442		1.6	P152E F5
861A-001-4	4	E800	(D574) D440 + D674	H445		1.6	P23 F3
861A-001-5	5	E797	(D574) D440 + D674	H445		1.6	P230C F3
861A-006-4BK	4	E589	(D390) D675 + D969	H974		1.6	AP9
861A-003-4	4	E784	(D569) D438 + D674	H442		1.6	P152E F1
862A-023-5	2 5	E810	(D575) D440 + D095	H445		1.6	P253 F3
862A-021-4 5	2 4 2 5	E809 E810	(D575) D440 + D095	H445		1.6	P253 P253
862A-022-3BK	2 3	E591	(D390) D675 + D969	H974		1.6	AP9
862A-033-4	2 4	E809	(D996) D958 + D095	H959		1.6	P10
872A-061-4 063-5	2 4 3 5	E834 E839	(D579) D487 + D060	H492		1.6	P50
872A-083-5	5 5	E851	(D581) D489 + D502	H494		1.6	P5
872A-065-5	5 5	E851	(D582) D490 + D502	H495		2.5	P5
872A-069-5	3 5	E982	(D002) D008 + D502	H957		1.6	P50
872A-071-5	5 5	E986	(D003) D490 + D502	H957		1.6	P50
872A-092-6	5 6	E854	(D582) D490 + D502	H495		2.5	P9

- KA -

7C KA01
6D SK306
6C SK135
4B KA04
4B SK292
4B KA06

5A KA07
6B KA08
7A SK307
6B KA10
6C KA11

4B KA12
5B KA13
5C KA14
4B KA15
5D SK303

4D KA21
7C KA22
4D KA24
4C KA25
4C SK257

3C KA27
3C KA28
3C KA29
3C SK257
4C SK261

7C KA32
7C KA33
5A KA34
7D KA36
5A KA37

5B KA38
1D KB01
1D KB02
1D KB03
2D SK241
2D NK23

1D SK268
1D NK26
1C KD00
2E SK240
2E WK09

2E KB11
1E KB12
1E SK221

1E WK06

5D KB15
5D SK279
5D KB17
5D SK268
5D SK235
10D KB21

1E KB22
1E KB23
2E SK249
2E WK01
2E KB26

7D KB27
8D SK250
8C KB29
9C SK217
6D KB31

6D SK265
10D SK240

6A KC01
6A SK278
5A KC03
6A SK309
7A KC05

6A SK293
5A KC07
5A SK274
6B KC09
7C SK275

5B KC11
5B KC12
5C KC13
5C SK233
5B CK15

5B SK257
6C KC17
6C SK250
5C KC19
5B SK237

5C NK23
5C WK09
9D KC23
8D KC24
8E KC25

8D KC28

8D KC29
7E WK09
7E SK245
6D KC32
6D SK250
5D KC34
5D SK233

7C KC36
7C SK250
5B KC38
4C KC53
4C SK230

4C KC55
5C SK238

15C KD01
15C SK235
19A SK302
19A KD04
19A KD05

18B KD09
18A KD10
17B KD12
18B SK274
17B KD13

17B KD14
17B KD15
15A KD15
17B KD16
17B KD17

17B SK270
17B KD19
16C KD20
14C KD21
12E KD22

12D KD22
13E KD23
12D KD23
12E KD24
12D KD24

19A KD24
11D SK204
12E KD26
11E KD27
11D KD28

12E SK241

15C KD30
16C SK213
12E KD33
15A KF01
14A KF02
15A SK287
14A KF04
15A KF05

15A SK272
15A SK272
15A KF07
18D KF07
15A SK270

12C KF09
14A KF10
12C KF11
12C KF12
12C SK212

13C KF14
13C SK216
13C KF16
13C KF17
14B KF18

20A KF19
14C KF19
15B KF20
15B KF21
21A KF21

11A KF21
15B SK293
14B KF23
14B SK291
14B KF25

14B KF26
14B SK295
15B KF28
15B SK234
14B KF30

11A KF21
15B SK293
14B KF23
14B SK291
14B KF25

14B SK270
12C KF32
11D KF33
11C KF34
12C KF35

13C SK204

2A KG01
1A KG02
1B KG03
1A KG04
1A KG05

1A KG06
1A KG07
1A KG08
1B KG09
2B KG10

8B KG11
8B SK245
12C SK216
12D DCX27
27B DCX27

12C SK216
13C KG17
13C KG18
13C KG19
13C SK221

13C KG21
10C SK260
11D KG24
10D SK299
10C KG26

10C KG26-1
10C SK242
10C WK03
10D SK236
10D SK235

10D KG31
10E SK209
10E KG33
10E SK209
11C KG35

11C SK230
10E KG37
10E SK209
9E KG39
10E SK275

8A KG41
8A SK250
11C KG47
11C SK230

17D KG59

17D SK243
17D WK05
8A KG60
1A KG25
3A KG12

3A KG13
9A KG15
9A SK359
9A KG16
9A KG14

9A SK207
10A KG54
10A SK250

17B KJ01
17B SK234
16C KJ03
18B WK08
18B SK207

18B KJ06
16C KJ06
18C SK265
18C SW03
17C KJ09

17C KJ10
17C KJ11
17C KJ12
17C SK295
16B KJ15

16B KJ16
8B KJ16
16B SK261
16B SW03
16C KJ19

17C KJ20
18C KJ21
17C KJ22
17C SK298
20D SK228

20E KJ26
20E KJ27
17C SK216
20E KJ29
20D KJ30

20D KJ31
20D KJ32

20D KJ31
20D KJ32

20D KJ31
20D KJ32

FABRIC MP GUARD ⑤	UPPER LOOPER ⑥	SPREA- DER ⑦	NEEDLE HOLDER ⑧	NEEDLE DRIVE CRANK ⑨	UPPER LOOPER DRIVE CRANK ⑩	WASHER ⑪	NDL SIZE	FOOT LIFT mm	STH TYPE
KS62	LP22		KG131	KF25 STD	KJ09	KJ10	11	5.5	504
KS62	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5	504
KS62	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5	504
KS62	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5	504
C	LP22		KG131	KF25 STD	KJ09	KJ10	9	5.5	505
KS62	LP34		KG142	KF26 HI	KJ11	KJ13	14	6.0	512
KS62	LP24		KG142	KF26 HI	KJ11	KJ13	11	6.0	514
KS62	LP24		KG142	KF26 HI	KJ11	KJ13	11	6.0	514
	LP24		KG142	KF26 GA, HI	KJ11	KJ13	11	6.0	514
KS42	LP22 (LP21)		KG152 KG153	KF25 STD	KJ11	KJ10	11	5.5	516
KS42	LP24 (LP23)		KG155	KF25 STD	KJ11	KJ10	14	5.5	516
KS42	LP24 (LP23)		KG155	KF26 HI	KJ11	KJ12	16	6.0	516
KS42B	LP24 (LP23)		KG153 KG155	KF25 GA, STD	KJ11	KJ10	14	5.5	516
KS47	LP24 (LP23)		KG155	KF26 HI	KJ11	KJ12	21	6.0	514

CODING SYSTEM 861A 001-4TG

(1) (2) (3) (4)

(1) BASIC MACHINE

- a. 861A: SINGLE NEEDLE, 3 THREAD.
- b. 862A: TWO NEEDLE, 4 THREAD.
- c. 872A: TWO NEEDLE, 5 THREAD.

(2) SUB-CLASS

(3) OVEREDGE BIGHT

(4) AVAILABLE DEVICE

BK :BACK LATCHING DEVICE

CT :PNEUMATIC (FLAT SUCTION) TYPE CHAIN CUTTER

EC :ELECTRIC TYPE TAPE CUTTER

ES :ELECTRIC HEMMING DEVICE

GA :GATHERING DEVICE

GB :GATHERING DEVICE (FOR TOP FEED MACHINE)

LF-A:ELASTIC FEEDING DEVICE (ELECTRIC TYPE)

LF-B:ELASTIC FEEDING DEVICE (MACHANIC TYPE)

VT :PNEUMATIC (SIDE SUCTION) TYPE CHAIN CUTTER

TG :TAPE GUIDE

TU :VENTURI DEVICE

FT :FRONT TOP-FEED MECHANISM

RT :REAR TOP-FEED MECHANISM

SK270	16D KL23	18D KN08	13D KP13	- KQ -	9D KQ48	3B SK272	4E KT06	5E KT58	- KW -	24D KX10
KA21	16D KL25	18D SK295	13D KP14		9D KQ49	4B KS12	4E KT07			24D KX11
KJ35	16D WK11	19C KN10	13D KP15	12B SK209	9C KQ50		4E KT08	5E SK262	27D KW01	24D KX12
	16D SK298		13D SK216	11B KQ05		3B SK216	4E KT09	7B KT60	28E KW02	25E KX13
KJ36	16D SK241	18D KN11	13D SK215	11B SK245	9C SK221	4B KS14	4E KT10		28D KW03	24E KX14
KJ37	2A KL27	18D KN12		11B SK245		3B SK295		- KU -	28E KW04	
KJ38	3A KL36	18D KN13	13E KP18	11B KW07	- KR -	4B KS16			28E KW05	- KY -
KJ39	7D KL38	18D SK251	13D SK270			4C SK285	4E SK270			
KJ40	7D SK223	18D KN16	13E SK218	11B SK245	21B KR01		4E KT12	25B KU14	28C KW05	25A KY01
	7D WK06		13D KP21	11B KQ10	21B SK234	4C NK21	3B KT14	25B KU16	25D KW06	26A KY03
SK262	17D SK257	18D SK251	13D KP22	10B KQ11	21A KR03	3B KS18	4B KT15	25B SK262	27E KW07	26B KY05
KJ42	16D KL43	17E KN18		10B KQ12	21A KR04	3A KS20		9E KU18	27C KW07	26B KY07
SK300	16D SK275	17E SK216	8B KP23	10B KQ13	21A SK295	2B SK296	3B KT16	24B KU20	28D KW08	26B KY08
KJ44	17D KL46	18E KN20	8B SK295			3B KS22	3B KT17	24C KU21		
KJ45	15D KL57	18E SK233	13A SP25	11B KQ14	20A KR07		3A SK265	24B KU22	28C KW08	26B KY09
			14A SK263	11A KQ15	20A SK270	2B SK255	3E KT19		25E KW09	26A KY10
KJ46		19E KN22	14A KP27	11A SK251	20A KR09	2D KS24	3E SK256	24C KU23	25E KW10	26A KY11
SK221	- KM -	19E SK201		10B KQ17	20A KR12	2C SK219		24C SK257	25E KW11	25A KY12
KJ48		19E KN24	13A KP28	10B SK212	21A KR13	5A KS26	3E KT21	25B KU25	26D KW11	28B KY14
KG51	21C KM01	18E SK264	14B SK295			5A KS27	4E SK270	24B KU26		
KJ58	21C SK298	18E KN26	12B KP30	11B KQ19	21A KR14		3E KT23	22A KU27	27D KW11	27B KY16
	21C SW01		13B KP31	11A SK272	21A SK293	5A KS28	3E KT24	23A KU28	28C KW11	28B KY17
SK216	21C KM04	19E KN27	13B KP32	10A KQ21	20B KR19	4A KS29	2E KT24	23A KP46	25E KW12	27B KY18
KJ61	21C SK230	19E SK250		8B SK262	20B KR20	4A KS30		23A SK266	25D KW13	28B KY20
SK250		19E KN29	13A KP33	8B KQ24	20B SK277	4A KS31	2E SK304	23B NK26	28C KW14	25C KY21
KJ63	21C KM06	19E SK238	14A SK251			4A SK213	3E KT26	22A KU32		
SK223	21C SK209	19E WK09	14B KP35	11A KQ25	19B KR22		2E KT26	23B KU39	27D KW15	27B KT14
	20C KM08		13A SK252	11A SK293	20B KR23	4A SP04	4E KT26	22A SW03	26D KW17	28A KY26
WK06	20C SK295	17E KN32	12B KP37	10A KQ28	20B SK246	4A KS34	3D KT27	22B KU40	26D KW18	
KJ66	20C SW01	17E SK250		10A SK295	16A KR26	3D KS42	3D SK208	22B SK248	26D KW20	
KS275		16E KN34	12B SK275	9A KQ30	16A KR27	3C SK208		22B WK07		
KL -	20C KM11	15E SK249	12B KP39	10A KQ31	17A SK258				26D KW23	
	20C KM12	15E SK249	12B SK271	10A NK25	17A SK258	2C KS44			28C KW26	
KL01	20C SK251		12B KP41	9A KQ33	17A KR29	3C SK219			26D KW28	
SK234	19C KM16	16E KN37	12B SK260	10B KQ34	17A WK02	1C KS54			26C KW29	
KL03		14E SK257	13B KP43	10B KQ35	17A SK256	1C SK219			26C KW32	
WK08	21C KM17	14E KN40	12B SK250			1C KS56	6B KT38	22B KU43		
SK207	20C KM18	15E NK26	12B WK02	10B SK253	16A KR32		6B KT39	23B SK246	28E KW33	
SK265	19B KM20		12C KP46	9B KQ37	16B KR33	1C SK230	6B SK286	23B WK09	27E KW34	
SW03	19B SK270	14E KN42	12B KP47	9B SK295	16B SK275	1C KS58	6B KT42		28E KW35	
KL09	19B KM22	14E KN43		8B SK221	17A KR35	1C SK222			27C KW36	
SK231		14E KN44	12C SK250	9A KQ40	26C KR35	1C KS60	7B KT43			
SK311	19C KM23					1C KS61	7B KT44			
KL11	18B KM24	- KP -	13A KP50	9B KQ41	17A KR36		7E KT46	- KX -		
KL12	18B SK251		13A KP51	9B KQ42	17A SK261	2C KS62	7E KT47		23E KX01	
SK295	18B NK27	14D KP01	13A PF52	9B SK254		2C SK207	7E KT48		23E KX02	
KL15		14D KP02		9C KQ44	- KS -	1C KS64			23E KX03	
KL16	- KN -	14D KP03	13A SK250	9C SK259		1C WK08			23E KX04	
KL17		14C KP05	13A KP54		2C KS01	1C SK208	7E KT49		23D KX05	
SK261	17E KN01	14C SK270	13A SK216	9C KQ46	2C KS02		7E SK250			
SW03	17E KN03		13A KP56	8D SK277	2C SK216		6E KT51		23E KX06	
KL20	17D KN05	14D KP06	13B KP57		3C KS05		6D KT52		23E KX07	
KL20		13D KP08				4E SK278	4C SK305		23D KX08	
		13D KP09	3B SK269		2C SK275	4D KP03			23D KX09	
KL21	18D WK04	14D KP11	12B KP60		2C KS09	4D KT03			23D KX10	
KL22	18D NK25	13D SK261			3B KS10	4D SK293				