

SINGER
591V200,V300

MACHINE PARTS CHART

for

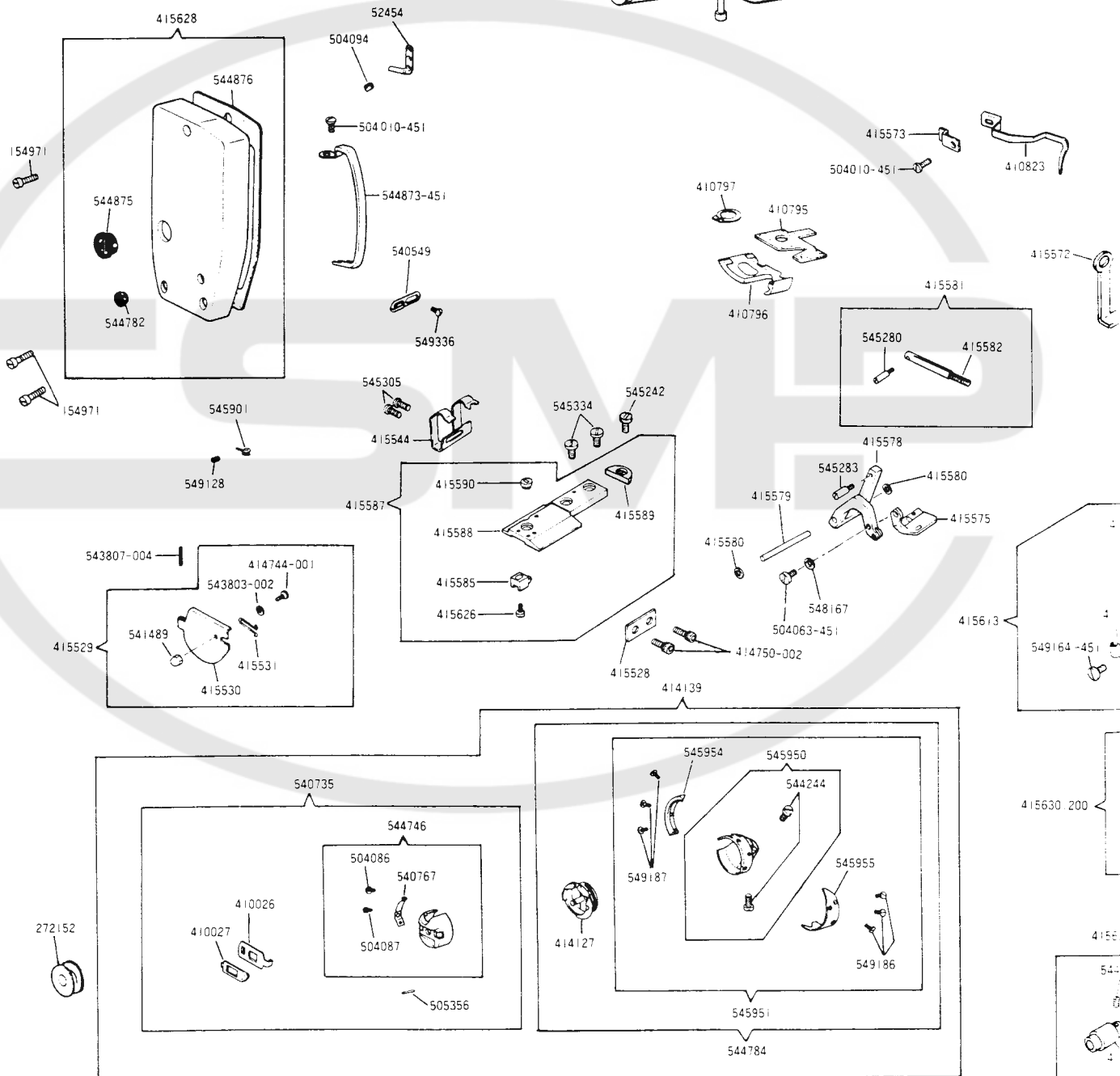
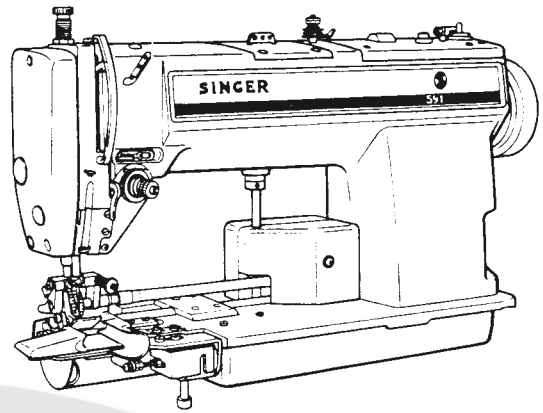
SINGER^{*}

591 v200

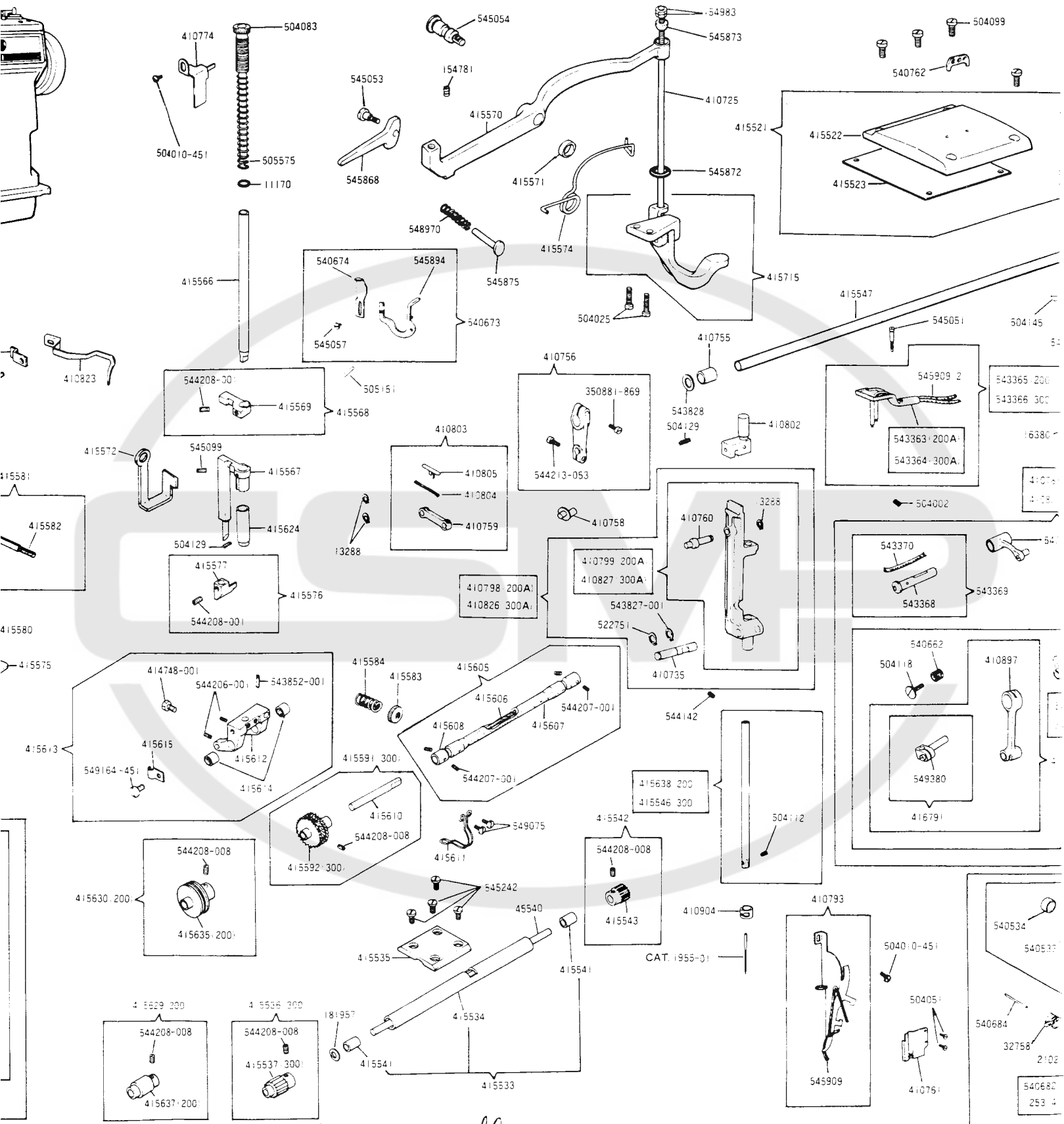
591 v300

SINGER*

591 V200/300

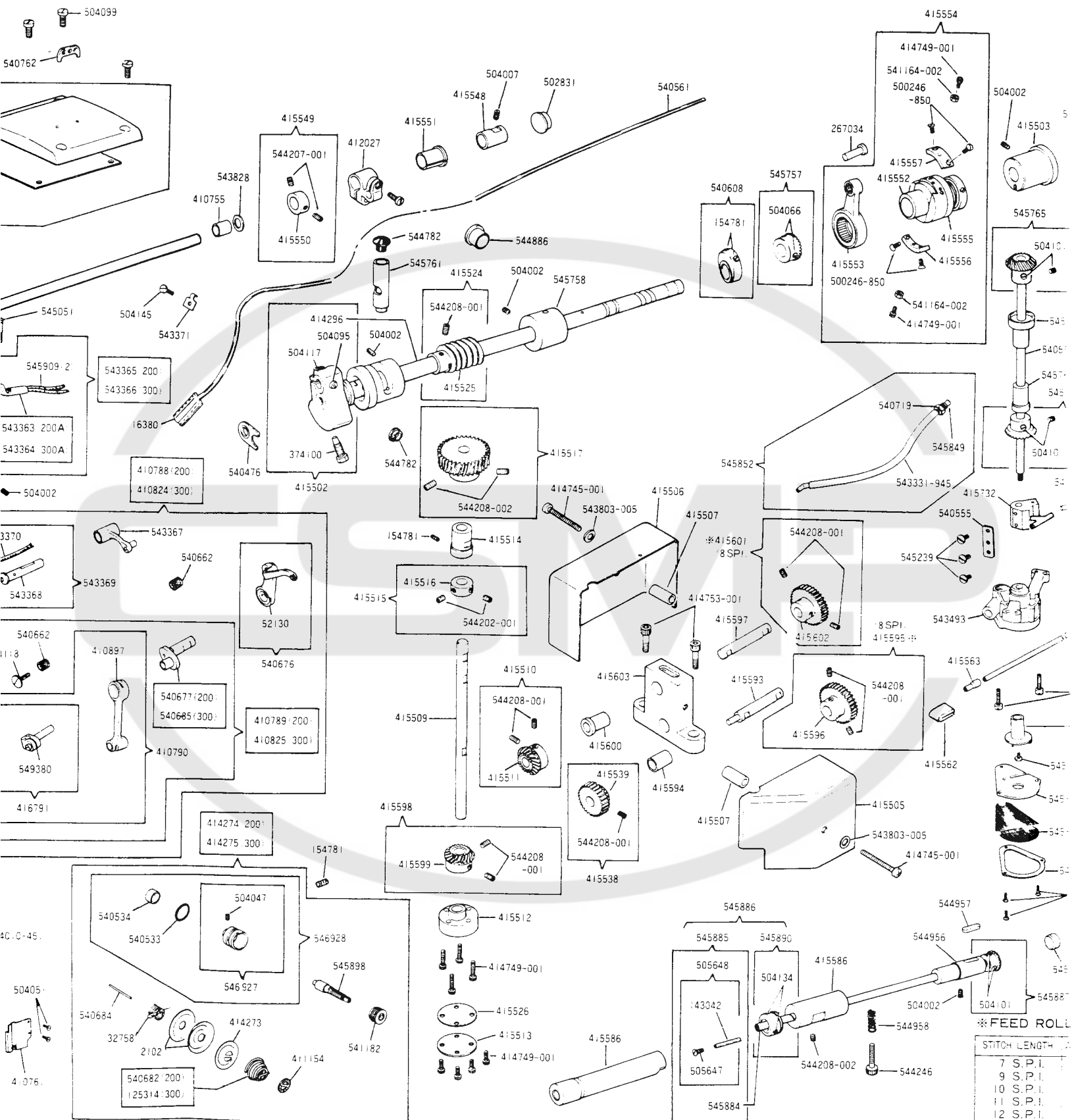


with U.T.T. same Hook as 591D. U.T.T.
is used. i.e. P/N. 544784

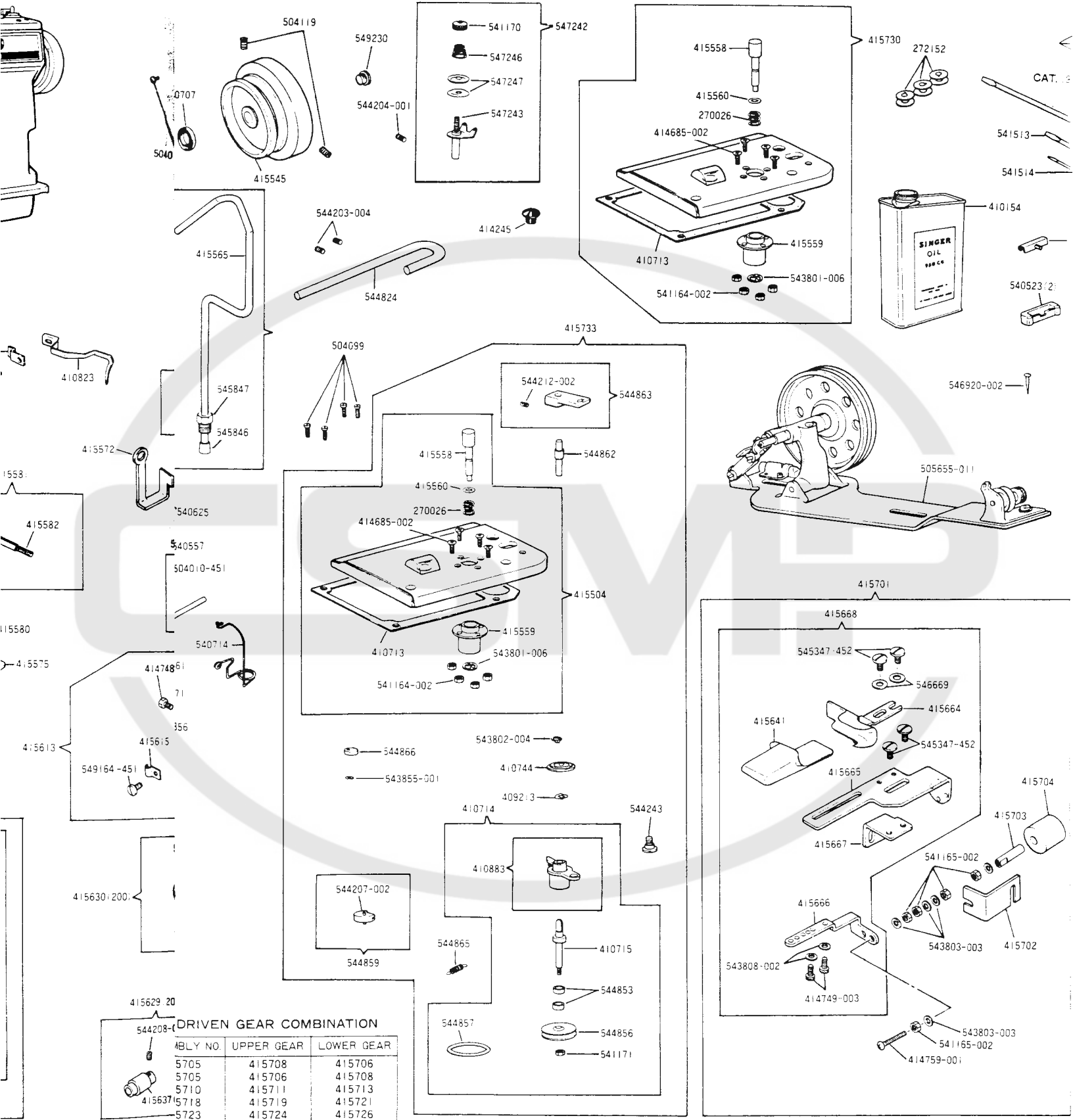


10. U.T.T.

optional knurled rollers.
 Top. 415736
 Bottom. 417737.



STITCH LENGTH	
7	S.P.I.
9	S.P.I.
10	S.P.I.
11	S.P.I.
12	S.P.I.



DRIVEN GEAR COMBINATION

MBLY NO.	UPPER GEAR	LOWER GEAR
5705	415708	415706
5705	415706	415708
5710	415711	415713
5718	415719	415721
5723	415724	415726

