



SINGER
591V200,V300

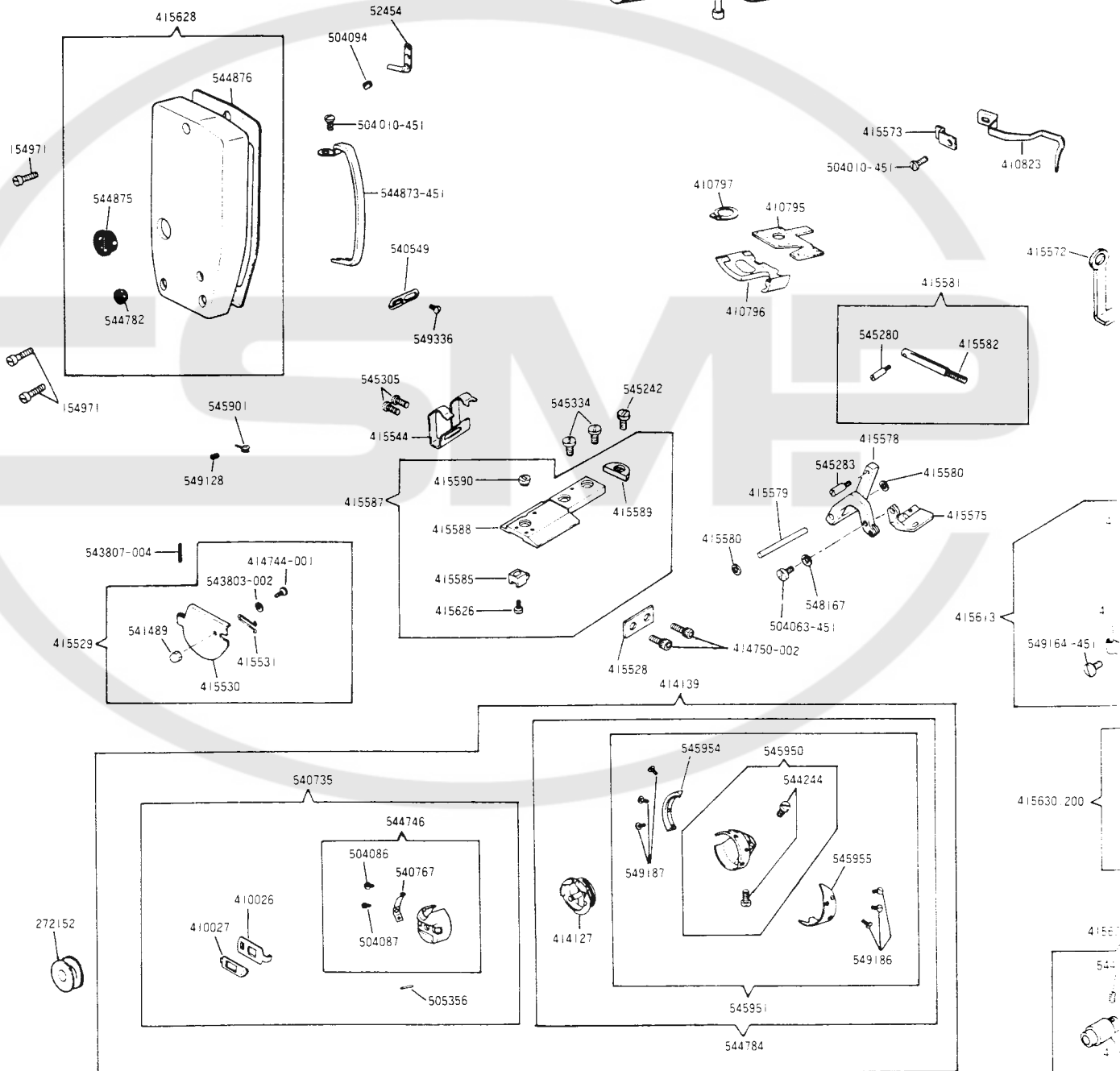
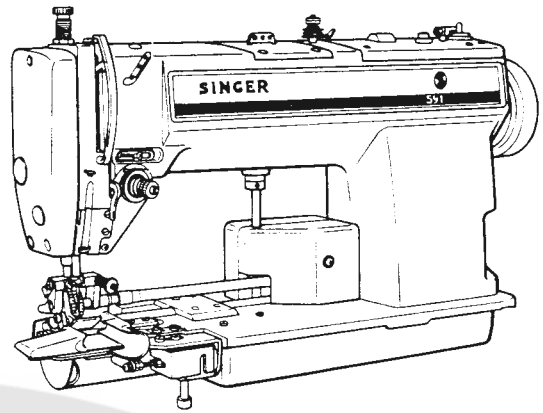
MACHINE PARTS CHART **for**

SINGER^{*}

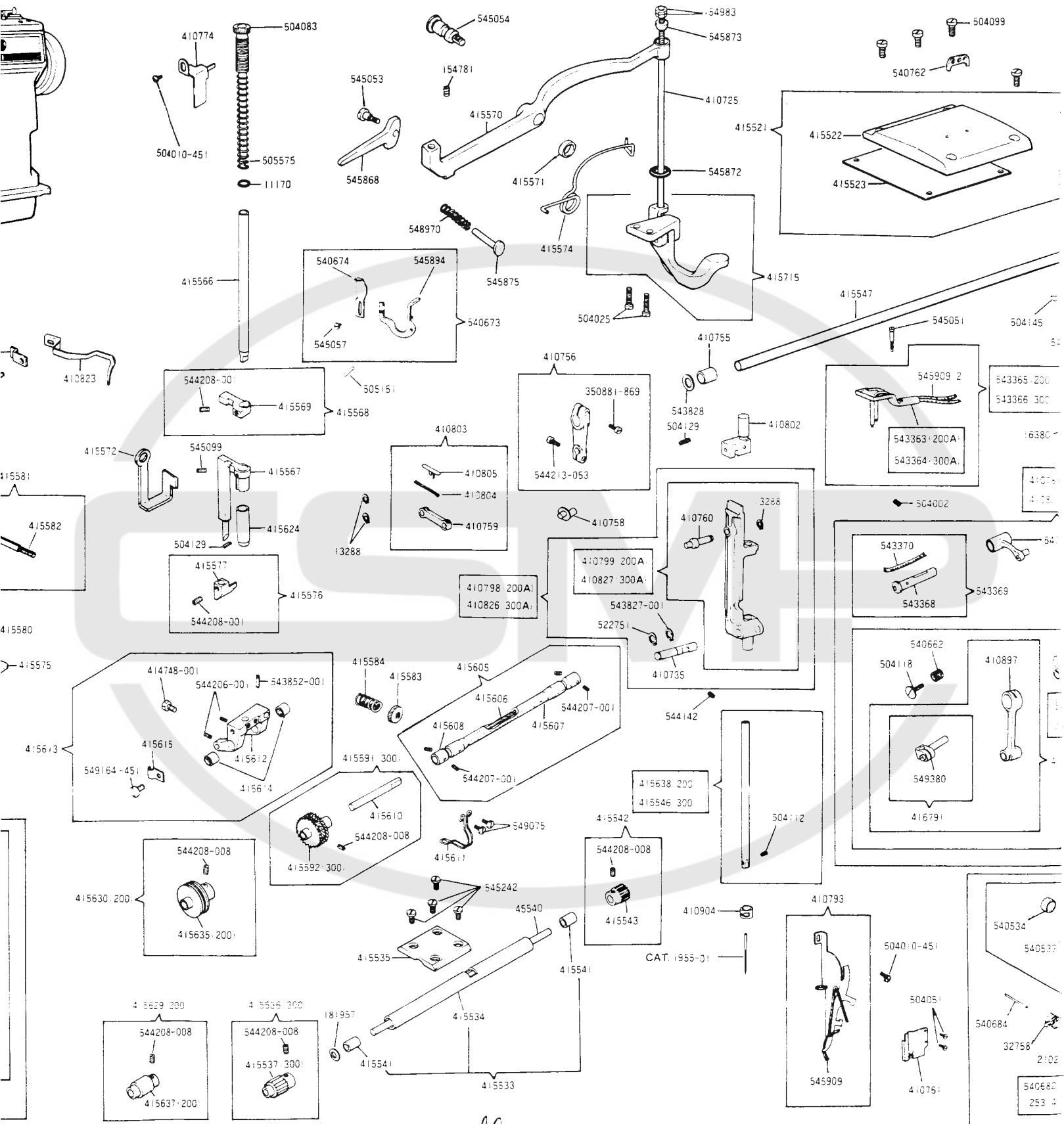
591 v200
591 v300

SINGER*

591 V200/300

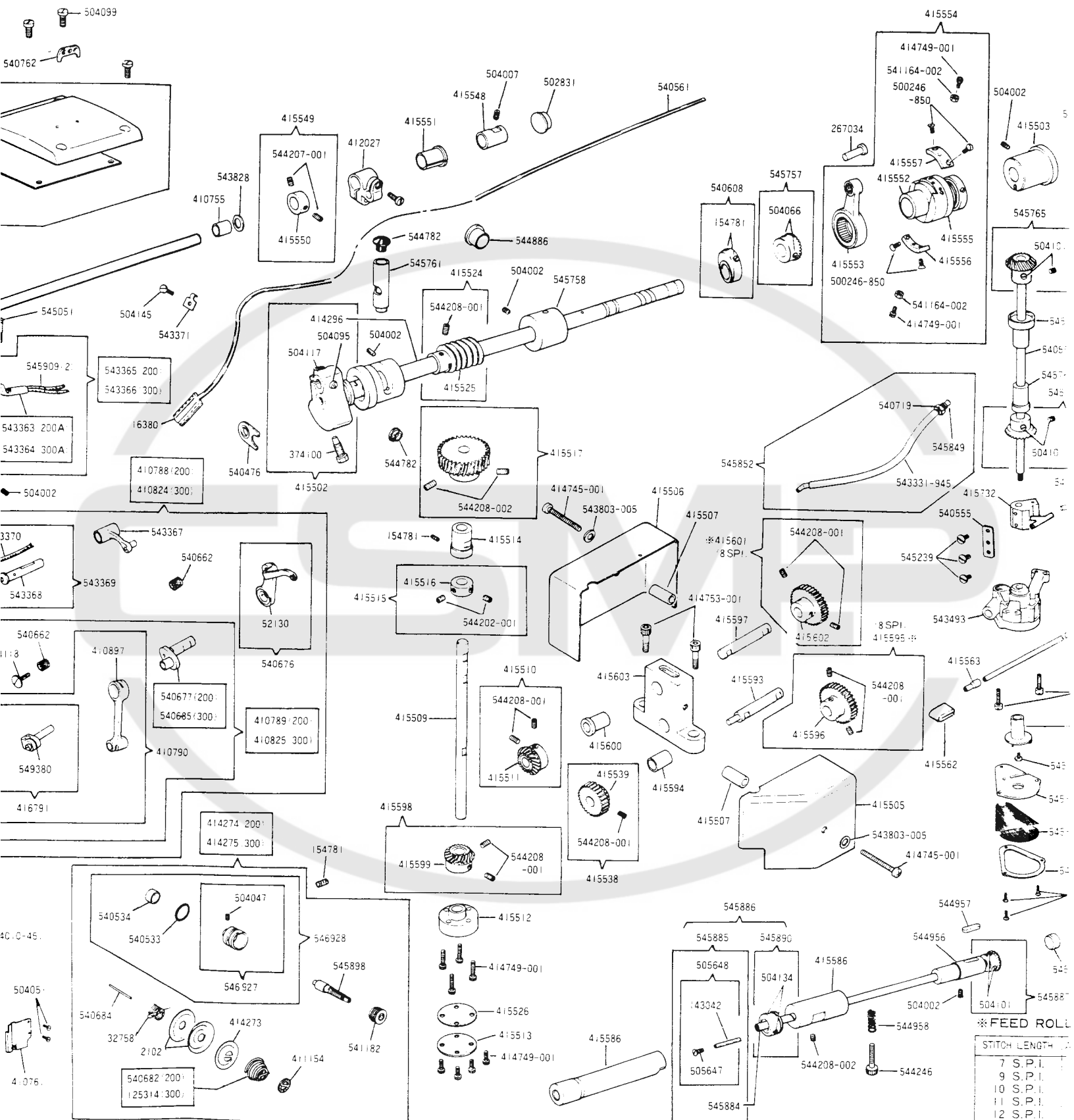


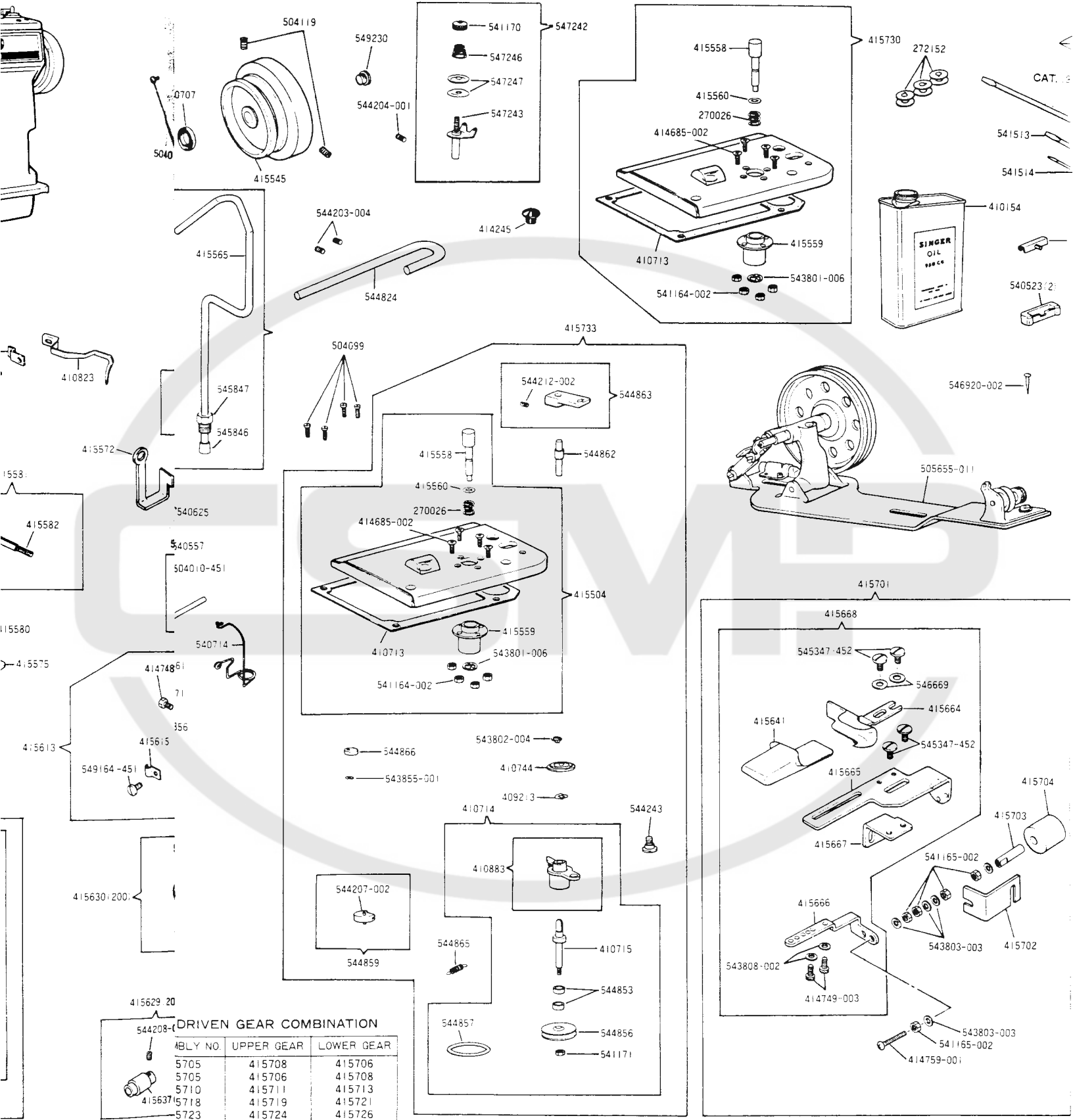
with U.T.T. same Hook as 591D. U.T.T.
is used. i.e. P/N. 544784



10. U.T.T.

optional knurled rollers.
 Top. 415736
 Bottom. 417737.





DRIVEN GEAR COMBINATION

MBLY NO.	UPPER GEAR	LOWER GEAR
5705	415708	415706
5705	415706	415708
5710	415711	415713
5718	415719	415721
5723	415724	415726

