

A large, light gray watermark of the Singer logo is centered on the page. It features a semi-circular arch at the top and bottom, with the word "SINGER" in a bold, sans-serif font in the middle. Below "SINGER" is the text "457U135,U140" in a smaller, bold, sans-serif font. The entire logo is partially obscured by the text of the first block.

**SINGER**  
**457U135,U140**

ILLUSTRATED

PARTS LIST

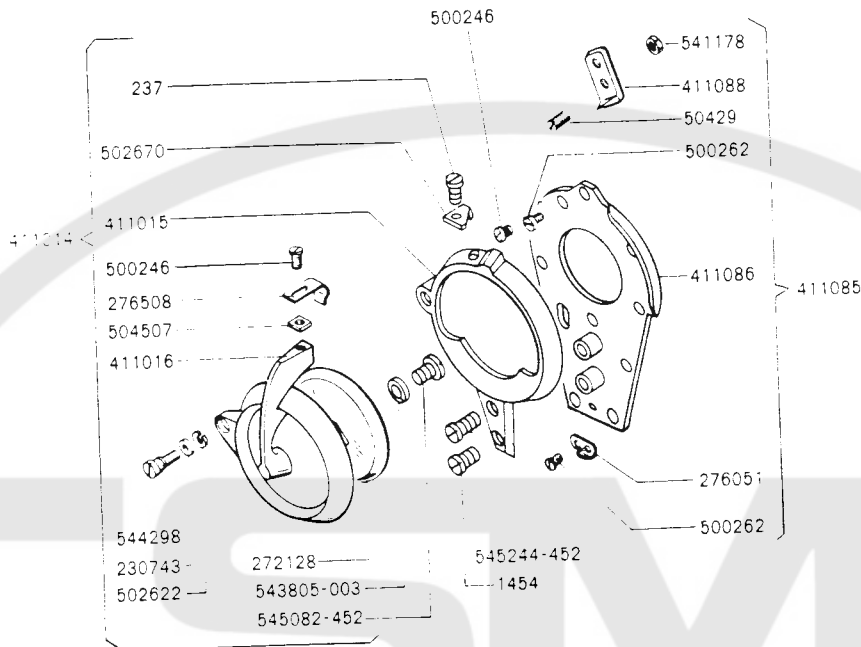
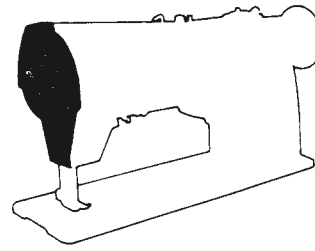
FOR

**SINGER\***

MACHINE

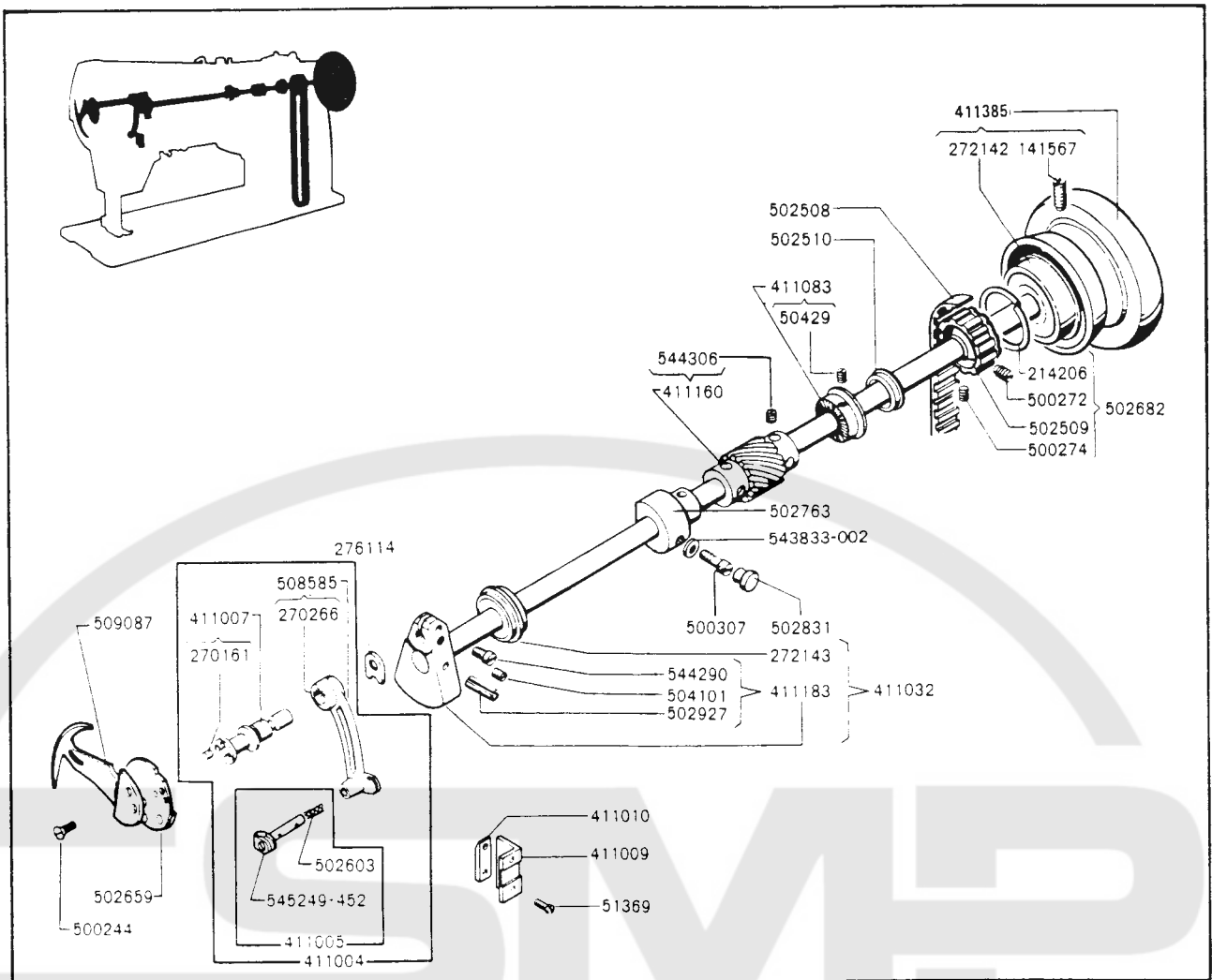
457U135

457U140



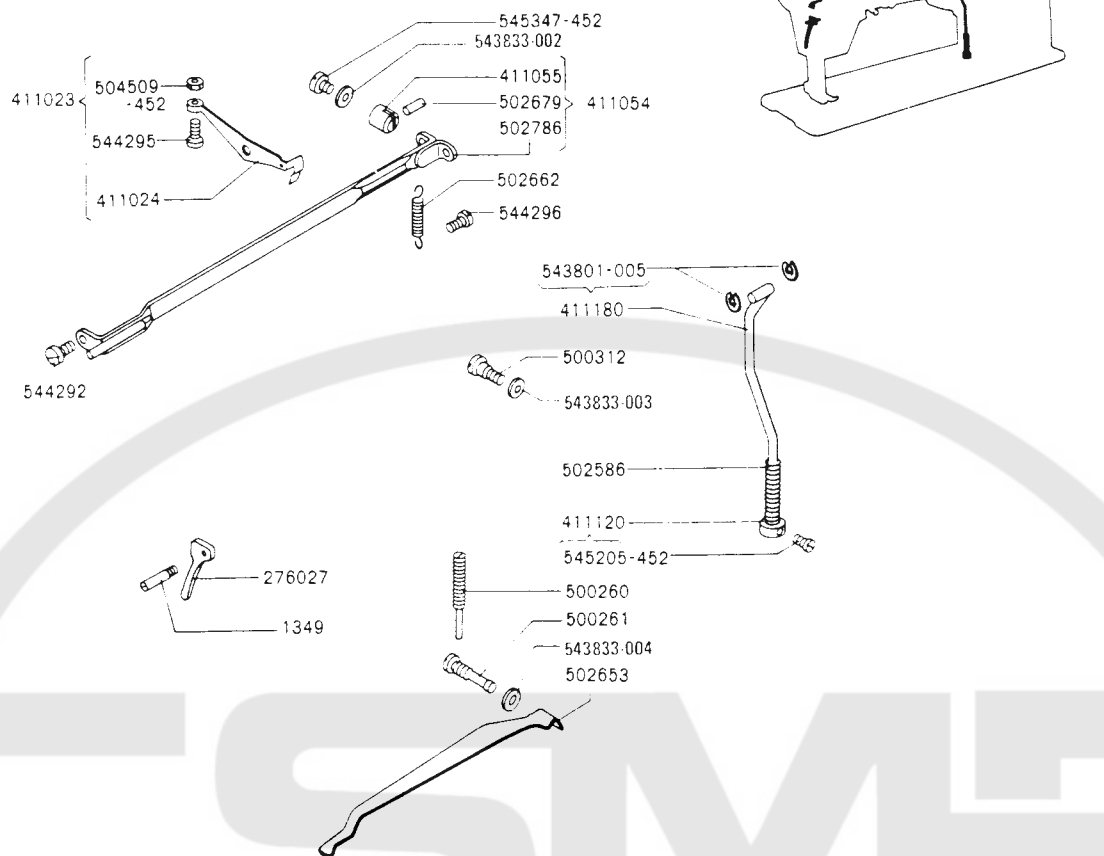
|           |                                                                                                                                        |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------|
| 237-833   | THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW                                                                                          |
| 1454-850  | ROTARY TAKE-UP GUARD SCREW (SHORT)                                                                                                     |
| 50429-833 | THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW                                                                                          |
| 230743    | ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER                                                                                         |
| 272128    | ROTARY TAKE-UP GUARD COVER WINDOW                                                                                                      |
| 276051    | THREAD GUIDE (ON FACE PLATE)                                                                                                           |
| 276508    | ROTARY TAKE-UP GUARD SPRING CATCH                                                                                                      |
| 411014    | ROTARY TAKE-UP GUARD CPL. NOS., 237, 230743, 272128, 276508, 411015, 500246, 502622, 502670, 504507, 543805-003, 544298 AND 545082-452 |
| 411015    | ROTARY TAKE-UP GUARD                                                                                                                   |
| 411016    | ROTARY TAKE-UP GUARD COVER                                                                                                             |
| 411085    | FACE PLATE CPL. NOS., 50429, 276051, 411086, 411088, 541178 AND TWO 500262                                                             |

|            |                                                   |
|------------|---------------------------------------------------|
| 411086     | FACE PLATE                                        |
| 411088     | THREAD CUTTER (ON FACE PLATE)                     |
| 500246-850 | FACE PLATE SCREW (8)                              |
| 500246-850 | ROTARY TAKE-UP GUARD SPRING CATCH SCREW           |
| 500262-833 | THREAD GUIDE (ON FACE PLATE) SCREW                |
| 500262-833 | THREAD CUTTER (ON FACE PLATE) SCREW               |
| 502622     | ROTARY TAKE-UP GUARD HINGE SCREW SPRING WASHER    |
| 502670     | THREAD CUTTER (ON ROTARY TAKE-UP GUARD)           |
| 504507     | SPRING CATCH SCREW NUT                            |
| 541178     | THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT |
| 543805-003 | ROTARY TAKE-UP COVER WINDOW WASHER                |
| 544298     | ROTARY TAKE-UP GUARD HINGE SCREW                  |
| 545082-452 | ROTARY TAKE-UP GUARD COVER WINDOW SCREW           |
| 545244-452 | ROTARY TAKE-UP GUARD SCREW (LONG)                 |



|            |                                                                                  |
|------------|----------------------------------------------------------------------------------|
| 50429-833  | BOBBIN WINDER DRIVING WHEEL SCREW(2)                                             |
| 51369-850  | NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW(2)                               |
| 141567-833 | MACHINE PULLEY SET SCREW(2)                                                      |
| 214206     | ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE                                   |
| 270161     | NEEDLE BAR CRANK STUD PIN                                                        |
| 270266     | NEEDLE BAR CONNECTING LINK NEEDLE BEARING                                        |
| 272142     | MACHINE PULLEY BALL BEARING                                                      |
| 272143     | ARM SHAFT BALL BEARING                                                           |
| 276114     | NEEDLE BAR CONNECTING LINK THRUST WASHER                                         |
| 411004     | NEEDLE BAR CONNECTING STUD, CONNECTING LINK CPL. NOS., 411005, 411007 AND 508585 |
| 411005     | NEEDLE BAR CONNECTING STUD WITH 502603 AND 545249-452                            |
| 411007     | NEEDLE BAR CRANK STUD WITH 270161                                                |
| 411009     | NEEDLE BAR CONNECTING LINK GUIDE BLOCK                                           |
| 411010     | NEEDLE BAR CONNECTING LINK CLAMP PLATE                                           |
| 411032     | ARM SHAFT CPL. NOS., 272143 AND 411183                                           |
| 411083     | BOBBIN WINDER DRIVING WHEEL WITH TWO 50429                                       |
| 411160     | NEEDLE VIBRATING WORM GEAR WITH FOUR 544306                                      |
| 411183     | ARM SHAFT AND NEEDLE BAR CRANK WITH 502927, 504101 AND 544290                    |

|            |                                                                               |
|------------|-------------------------------------------------------------------------------|
| 411385     | MACHINE PULLEY WITH 272142 AND TWO 141567                                     |
| 500244     | ROTARY TAKE-UP SCREW(2)                                                       |
| 500272-830 | ARM SHAFT CONNECTION BELT PULLEY SET SCREW                                    |
| 500274-833 | ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW                               |
| 500307-850 | ARM SHAFT BUSHING (CENTER) SCREW                                              |
| 502508     | ARM SHAFT CONNECTION BELT                                                     |
| 502509     | ARM SHAFT CONNECTION BELT PULLEY                                              |
| 502510     | ARM SHAFT OIL SHIELD                                                          |
| 502603     | NEEDLE BAR CONNECTING STUD OIL WICK                                           |
| 502659     | ROTARY TAKE-UP MOUNTING DISC                                                  |
| 502682     | ARM SHAFT CONNECTION BELT PULLEY CPL. NOS., 214206, 500272, 500274 AND 502509 |
| 502763     | ARM SHAFT BUSHING (CENTER)                                                    |
| 502831     | ARM SHAFT BUSHING (CENTER) SCREW PLUG                                         |
| 504101     | NEEDLE BAR CRANK STUD POSITION SCREW                                          |
| 508585     | NEEDLE BAR CONNECTING LINK WITH 270266                                        |
| 509087     | ROTARY TAKE-UP                                                                |
| 543833-002 | ARM SHAFT BUSHING (CENTER) SCREW GASKET                                       |
| 544290     | NEEDLE BAR CRANK STUD PINCH SCREW                                             |
| 544306     | NEEDLE VIBRATING WORM GEAR SET SCREW(4)                                       |
| 545249-452 | NEEDLE BAR CONNECTING STUD SCREW                                              |



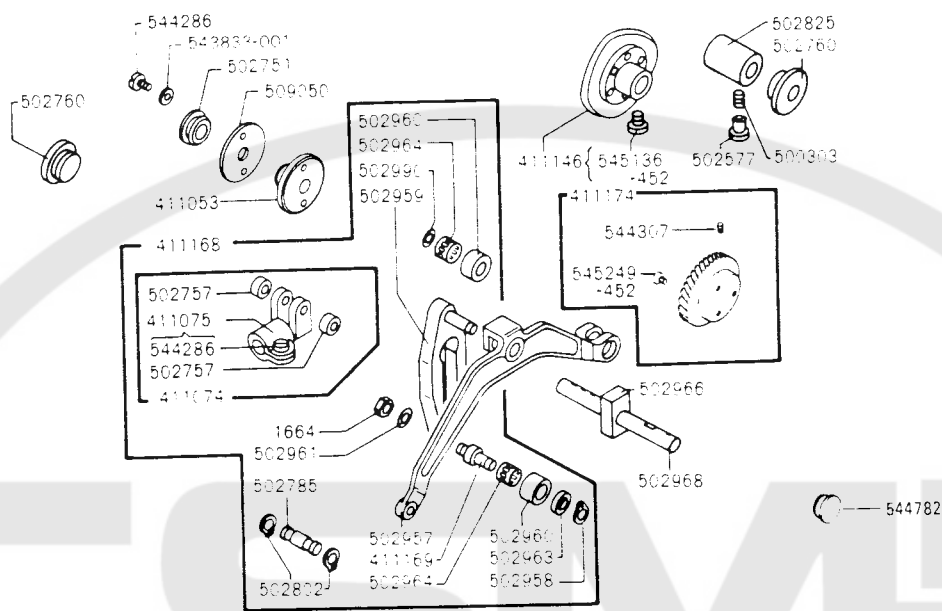
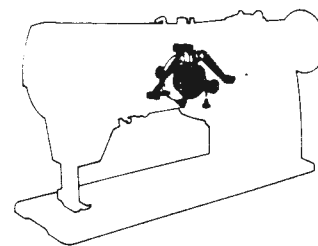
1349-850 PRESSER BAR LIFTER HINGE SCREW  
 276027 PRESSER BAR LIFTER  
 411023 TENSION RELEASE CPL. NOS., 411024,  
 504509-452 AND 544295  
 411024 TENSION RELEASE  
 411054 KNEE LIFTER ROCK FRAME CPL. NOS., 411055,  
 502679 AND 502786  
 411055 KNEE LIFTER ROCK FRAME HINGE STUD  
 411120 KNEE LIFTER LIFTING ROD SPRING COLLAR  
 WITH 545205-452  
 411180 KNEE LIFTER LIFTING ROD WITH TWO  
 543801-005  
 500260-833 PRESSER BAR SPRING ADJUSTING SCREW  
 500261-850 PRESSER BAR SPRING SCREW STUD  
 500312-850 LIGHT STUD HOLE SCREW PLUG (FOR UN-USED  
 HOLE)  
 502586 KNEE LIFTER LIFTING ROD SPRING

502653 PRESSER BAR SPRING  
 502662 TENSION RELEASE SPRING  
 502679 KNEE LIFTER ROCK FRAME HINGE STUD PIN  
 502786 KNEE LIFTER ROCK FRAME  
 504509-452 TENSION RELEASE ADJUSTING SCREW LOCK  
 NUT  
 543801-005 KNEE LIFTER LIFTING ROD GRIP RING (2)  
 543833-002 KNEE LIFTER LOCK FRAME HINGE STUD  
 GASKET  
 543833-003 LIGHT STUD HOLE SCREW PLUG GASKET  
 543833-004 PRESSER BAR SPRING SCREW STUD GASKET  
 544292 KNEE LIFTER ROCK FRAME HINGE SCREW  
 544295 TENSION RELEASE ADJUSTING SCREW  
 544296 TENSION RELEASE HINGE SCREW  
 545205-452 KNEE LIFTER LIFTING ROD COLLAR SET SCREW  
 545347-452 KNEE LIFTER ROCK FRAME HINGE STUD LOCK  
 SCREW

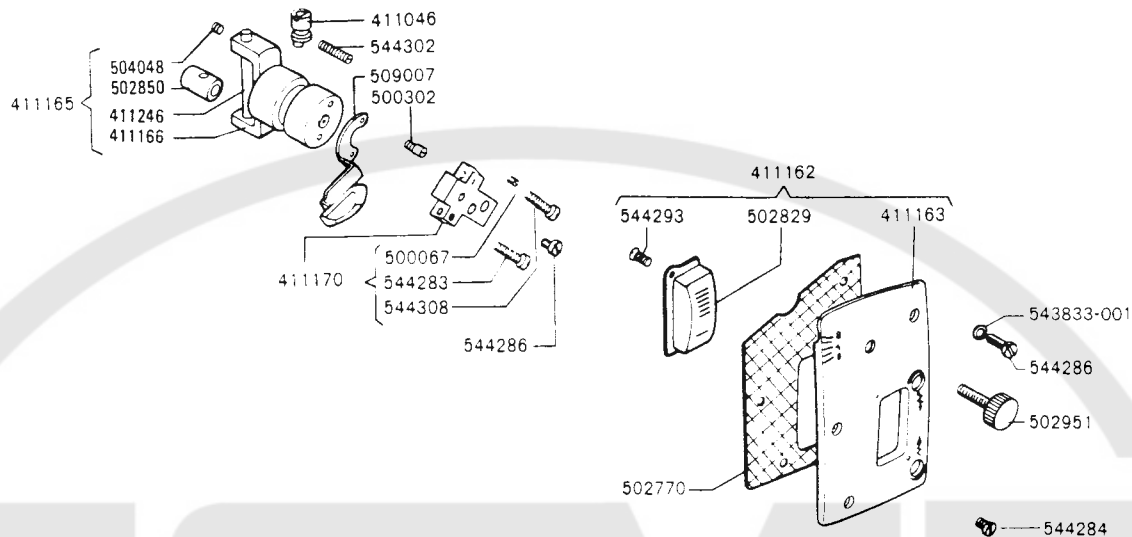
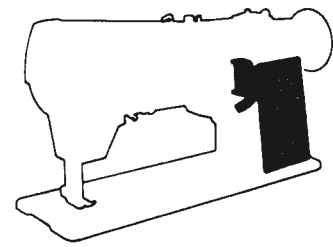


| PART NO. | DESCRIPTION | PART NO. | DESCRIPTION |
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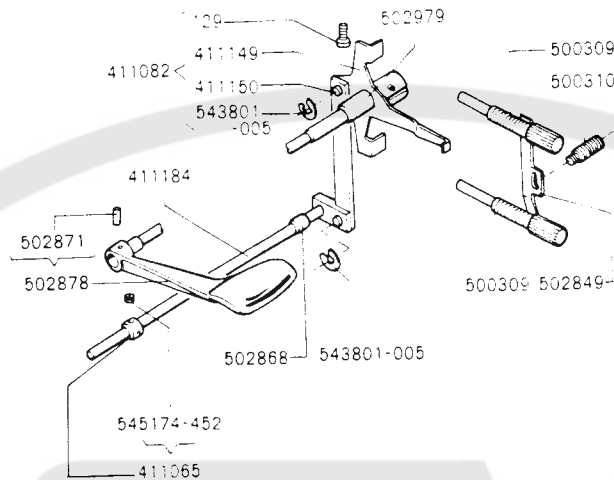
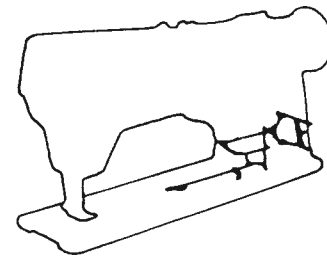


|            |                                                                                                                                                             |            |                                                            |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|------------------------------------------------------------|
| 1664-850   | NEEDLE VIBRATING CAM ROLLER STUD NUT                                                                                                                        | 502802     | NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING (2)   |
| 411053     | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)                                                                                                                   | 502825     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)                 |
| 411074     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075 AND TWO 502757                                                                              | 502957     | NEEDLE BAR YOKE CONNECTING LINK                            |
| 411075     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544826                                                                                                   | 502958     | NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)              |
| 411146     | NEEDLE VIBRATING CAM WITH TWO 545136-452                                                                                                                    | 502959     | NEEDLE VIBRATING CAM ROLLER GUIDE                          |
| 411168     | NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411074, 411169, 502785, 502957, 502959, 502961, 502963, 502990, TWO EACH 502802, 502958, 502960 AND 502964 | 502960     | NEEDLE VIBRATING CAM ROLLER (2)                            |
| 411169     | NEEDLE VIBRATING CAM ROLLER STUD                                                                                                                            | 502961     | NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER             |
| 411174     | NEEDLE VIBRATING WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452                                                                                      | 502963     | NEEDLE VIBRATING CAM ROLLER STUD WASHER                    |
| 500303-869 | NEEDLE VIBRATING CFM SHAFT BUSHING (FRONT) SET SCREW                                                                                                        | 502964     | NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)        |
| 502577     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG                                                                                                   | 502966     | NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK                     |
| 502751     | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG                                                                                                              | 502968     | NEEDLE VIBRATING CAM SHAFT                                 |
| 502757     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2)                                                                                                   | 502990     | NEEDLE VIBRATING CAM ROLLER SPRING WASHER                  |
| 502760     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG                                                                                                             | 509050     | NEEDLE VIBRATING CAM SHAFT BUSHING SPACER                  |
| 502760     | ARM HOLE PLUG                                                                                                                                               | 543833-001 | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW GASKET (2) |
| 502785     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD                                                                                                          | 544286     | NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)  |
|            |                                                                                                                                                             | 544286     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW  |
|            |                                                                                                                                                             | 544307     | NEEDLE VIBRATING WORM WHEEL SET SCREW (2)                  |
|            |                                                                                                                                                             | 544782     | NEEDLE POSITION FINE ADJUSTMENT HOLE PLUG                  |
|            |                                                                                                                                                             | 545136-452 | NEEDLE VIBRATING CAM SET SCREW (2)                         |
|            |                                                                                                                                                             | 545249-452 | NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)                 |

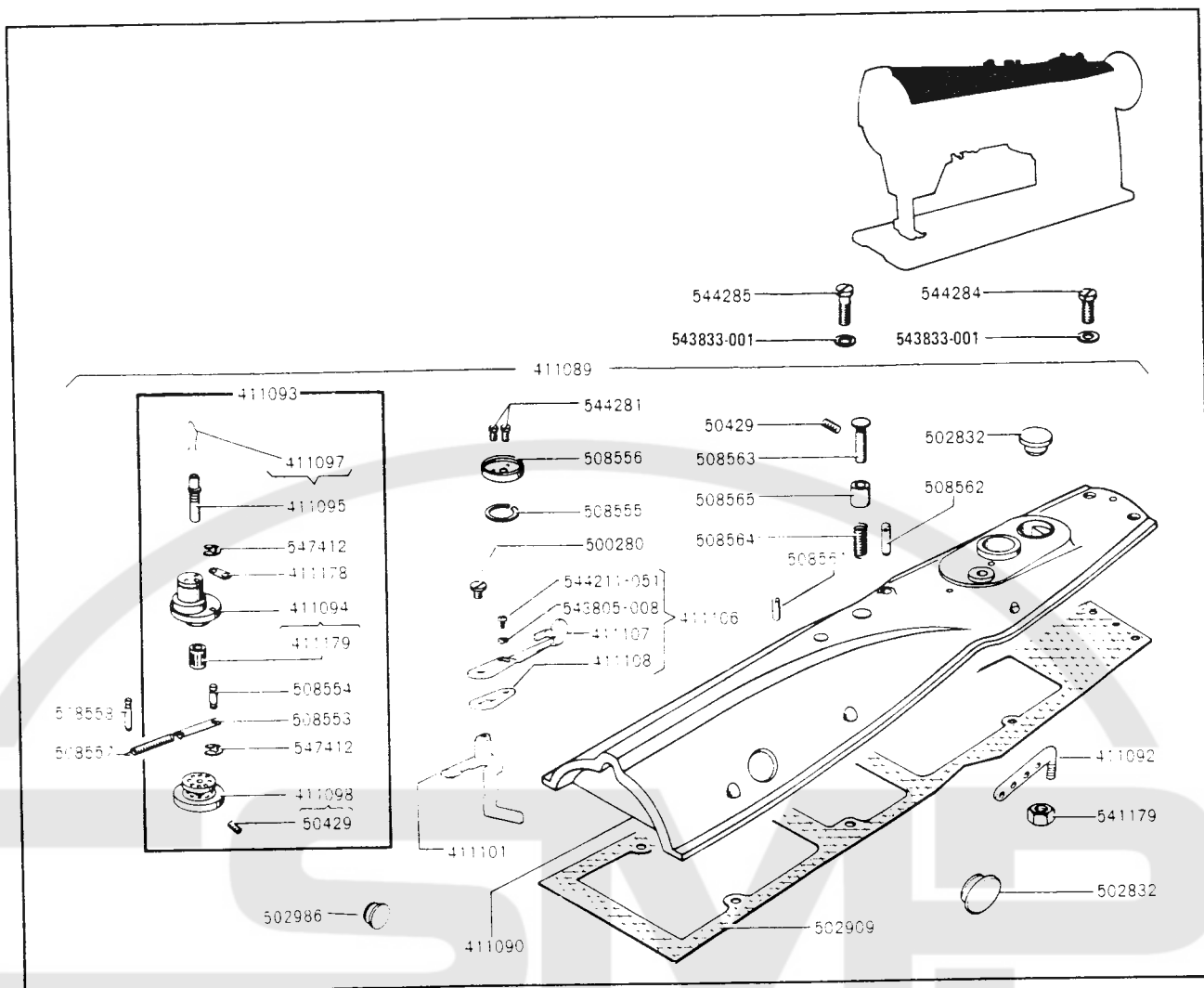


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|------------|----------------------------------------------------------------------------------------------------------|------------|------------------------------------------------------------------------|
| 411046     | NEEDLE POSITION ADJUSTING CAM REGULATING STUD                                                            | 502829     | STITCH LENGTH INDICATOR PLATE                                          |
| * 411162   | ARM COVER (FRONT) CPL. NOS., 411163, 502829 AND TWO 544293                                               | 502850     | NEEDLE BAR YOKE CONNECTING LINK SLIDE BEARING                          |
| * 411163   | ARM COVER (FRONT)                                                                                        | 502951-850 | NEEDLE POSITION ADJUSTING CAM SET SCREW                                |
| 411165     | NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME AND BLOCK CPL. NOS., 411166, 502850, 411246 AND TWO 504048 | 504048     | NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2) |
| 411166     | NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME                                                            | 509007     | NEEDLE POSITION ADJUSTING LEVER                                        |
| 411170     | NEEDLE POSITION ADJUSTING CAM SLIDE BLOCK BRACKET CPL. NOS., 544283, 544308 AND TWO 500067               | 543833-001 | ARM COVER (FRONT) SCREW GASKET RING (3)                                |
| 411246     | NEEDLE BAR YOKE CONNECTING LINK SLIDE STUD                                                               | 544283     | NEEDLE POSITION ADJUSTING CAM STOP SCREW (UPPER)                       |
| 500067-833 | NEEDLE POSITION ADJUSTING CAM STOP SCREW SET SCREW (2)                                                   | 544284     | ARM COVER (FRONT) PLUG SCREW                                           |
| 500302-850 | NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW (2)                                                       | 544286     | NEEDLE POSITION ADJUSTING CAM SLIDING BLOCK BRACKET SCREW (2)          |
| 502770     | ARM COVER (FRONT) GASKET                                                                                 | 544286     | ARM COVER (FRONT) SCREW (3)                                            |
|            |                                                                                                          | 544293     | STITCH LENGTH INDICATOR PLATE SCREW (2)                                |
|            |                                                                                                          | 544302     | NEEDLE POSITION ADJUSTING CAM REGULATING STUD SET SCREW                |
|            |                                                                                                          | 544308     | NEEDLE POSITION ADJUSTING CAM STOP SCREW (LOWER)                       |

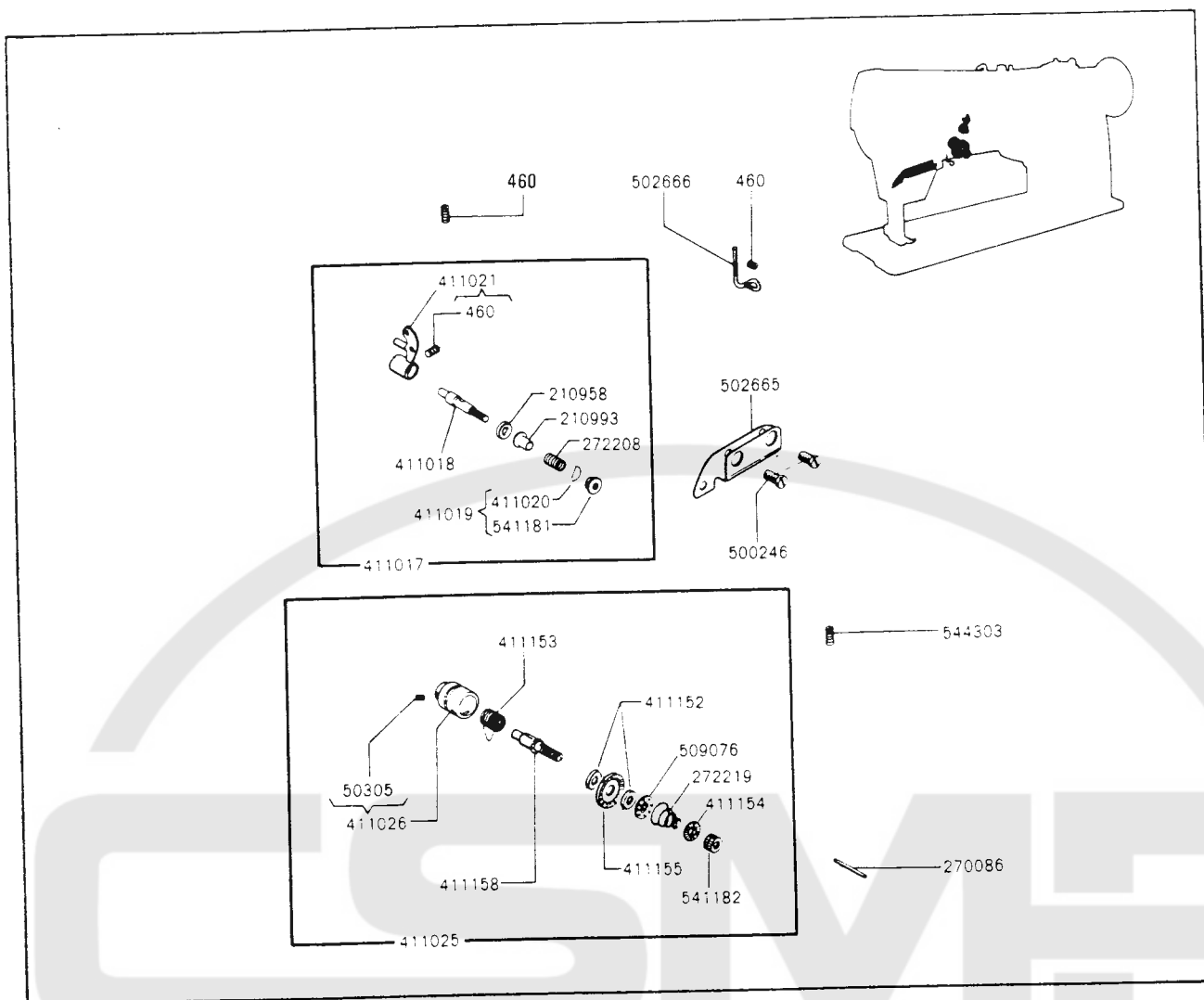




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|--------------|-------------------------------------------------------------------------------|--------------|------------------------------------------------------------|
| • 129-850    | FEED REGULATING SHAFT INDICATOR LEVER SCREW                                   | • 502849     | FEED REGULATING SHAFT INDICATOR STOP SCREW                 |
| • 411065     | FEED REGULATING CONNECTION SHAFT COLLAR WITH TWO 545174-452                   | • 502868     | FEED REGULATING CONNECTION SHAFT BUSHING                   |
| • 411082     | FEED REGULATING SHAFT INDICATOR CPL. NOS., 129, 411149, 411150 AND 543801-005 | • 502871     | FEED REGULATING SHAFT LEVER POSITION PIN                   |
| • 411149     | FEED REGULATING SHAFT INDICATOR LEVER                                         | • 502878     | FEED REGULATING SHAFT LEVER WITH 502871                    |
| • 411150     | FEED REGULATING SHAFT INDICATOR LEVER CONNECTING LINK                         | • 502979     | FEED REGULATING SHAFT SPACER                               |
| • 411184     | FEED REGULATING CONNECTION SHAFT                                              | 543801-005   | FEED REGULATING SHAFT INDICATOR LEVER HINGE STUD RETAINER  |
| • 500309-850 | FEED REGULATING SHAFT INDICATOR STOP SCREW (2)                                | 543801-005   | FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING |
| • 500310-833 | FEED REGULATING RETAINING SPRING SCREW                                        | • 545174-452 | FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2)      |

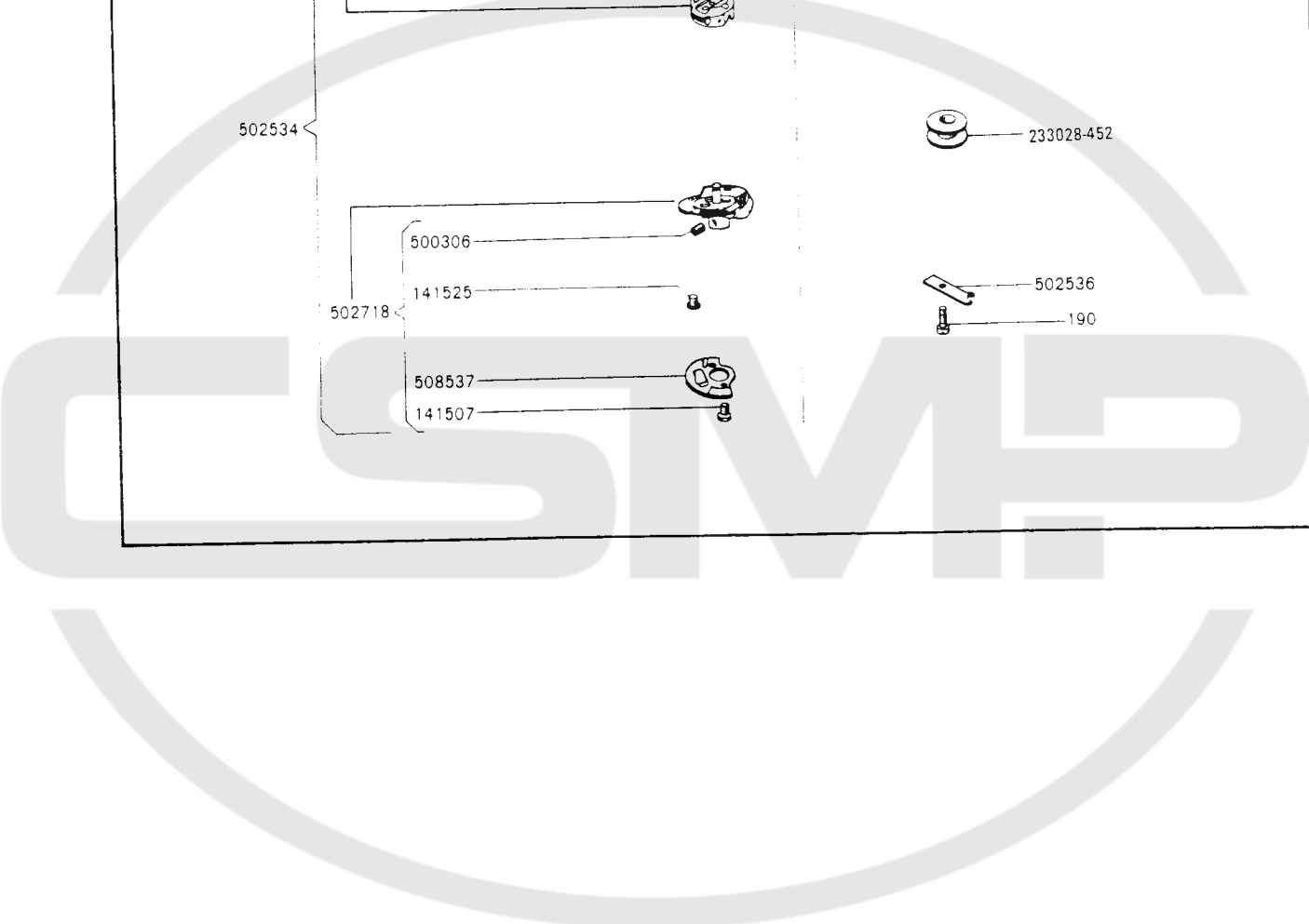


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|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|--------------------------------------------------------------------------|
| 50429-833  | BOBBIN WINDER SHAFT FRICTION WHEEL SET SCREW (2)                                                                                                                                  | 502832     | ARM COVER (TOP) PLUG (2)                                                 |
| 50429-833  | ARM COVER (TOP) THREAD TENSION STUD SET SCREW                                                                                                                                     | 502909     | ARM COVER (TOP) GASKET                                                   |
| 411089     | ARM COVER (TOP) CPL. NOS., 50429, 411090, 411092, 411093, 411101, 411106, 500280, 502909, 502986, 508555 TO 508558, 508562 TO 508565, 541179, TWO EACH 502832, 508561, AND 544281 | 502986     | PRESSER FOOT PRESSURE ADJ. HOLE                                          |
| 411090     | ARM COVER (TOP)                                                                                                                                                                   | 508553     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SPRING SHACKLE                   |
| 411092     | THREAD RETAINER                                                                                                                                                                   | 508554     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD                        |
| 411093     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CPL. NOS., 411094, 411095, 411098, 411178, 508553, 508554 AND TWO 547412                                                                  | 508555     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) SNAP RING                        |
| 411094     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) WITH 411179                                                                                                                               | 508556     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD                     |
| 411095     | BOBBIN WINDER SHAFT WITH 411097                                                                                                                                                   | 508557     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING                      |
| 411097     | BOBBIN SNAP SPRING                                                                                                                                                                | 508558     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) COIL SPRING STUD                 |
| 411098     | BOBBIN WINDER SHAFT FRICTION WHEEL WITH TWO 50429                                                                                                                                 | 508561     | ARM COVER (TOP) POSITION PIN (2)                                         |
| 411101     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) ROCKING LEVER                                                                                                                             | 508562     | ARM COVER (TOP) THREAD GUIDE STUD                                        |
| 411106     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CPL. NOS., 411107, 411108, 543805-008 AND 544211-051                                                                           | 508563     | ARM COVER (TOP) THREAD TENSION STUD                                      |
| 411107     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (LONG)                                                                                                                         | 508564     | ARM COVER (TOP) THREAD TENSION STUD SPRING                               |
| 411108     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER (SHORT)                                                                                                                        | 508565     | ARM COVER (TOP) THREAD TENSION STUD DISC                                 |
| 411178     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) CONNECTING LEVER                                                                                                                          | 541179     | THREAD RETAINER LOCK NUT                                                 |
| 411179     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) BEARING                                                                                                                                   | 543805-008 | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW WASHER          |
| 500280-850 | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER CAP SCREW                                                                                                                      | 543833-001 | ARM COVER (TOP) SCREW GASKET RING (8)                                    |
|            |                                                                                                                                                                                   | 544211-051 | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) TRIP LEVER SCREW                 |
|            |                                                                                                                                                                                   | 544281     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) THREAD GUARD FASTENING SCREW (2) |
|            |                                                                                                                                                                                   | 544284     | ARM COVER (TOP) SCREW (SHORT) (4)                                        |
|            |                                                                                                                                                                                   | 544285     | ARM COVER (TOP) SCREW (LONG) (4)                                         |
|            |                                                                                                                                                                                   | 547412     | BOBBIN WINDER SHAFT BUSHING (ECCENTRIC) LINK STUD LOCKING WASHER (2)     |

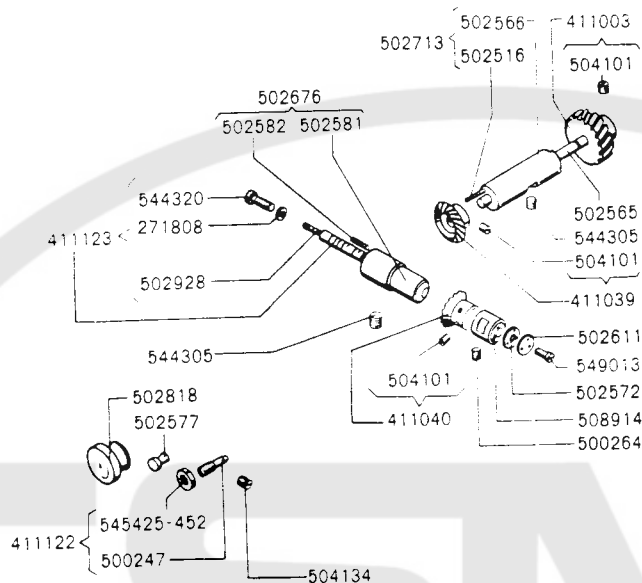
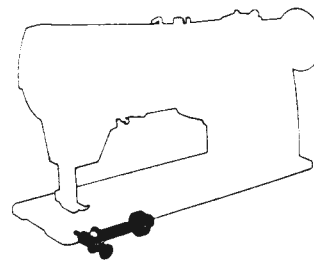


460-833 THREAD PULL OFF SET SCREW  
 460-833 PRETENSION BRACKET SCREW  
 460-833 PRETENSION BRACKET SET SCREW  
 50305-850 TENSION STUD SET SCREW  
 210958 PRETENSION STUD COLLAR  
 210993 PRETENSION SLEEVE  
 270086 TENSION RELEASING PIN  
 272208 TENSION SPRING  
 272219 TENSION SPRING  
 411017 TENSION CPL. NOS., 210958, 210993, 272208  
 411018, 411019 AND 411021  
 411018 PRETENSION STUD  
 411019 PRETENSION ADJUSTING NUT CPL. NOS., 411020  
 AND 541181  
 411020 PRETENSION ADJUSTING NUT SPRING  
 411021 PRETENSION BRACKET WITH 460

411025 TENSION CPL. NOS., 272219, 411026, 411153 TO  
 411155, 411158, 509076, 541182 AND TWO 411152  
 411026 THREAD TAKE-UP SPRING REGULATOR WITH 50305  
 411152 TENSION FELT WASHER (2)  
 411153 THREAD TAKE-UP SPRING  
 411154 TENSION THUMB NUT LOCK WASHER  
 411155 TENSION WHEEL  
 411158 TENSION STUD  
 500246-850 THREAD GUIDE SCREW (2)  
 502665 THREAD GUIDE  
 502666 THREAD PULL OFF  
 509076 TENSION RELEASING DISC  
 541181 PRETENSION ADJUSTING NUT  
 541182 TENSION THUMB NUT  
 544303 THREAD REGULATOR SET SCREW

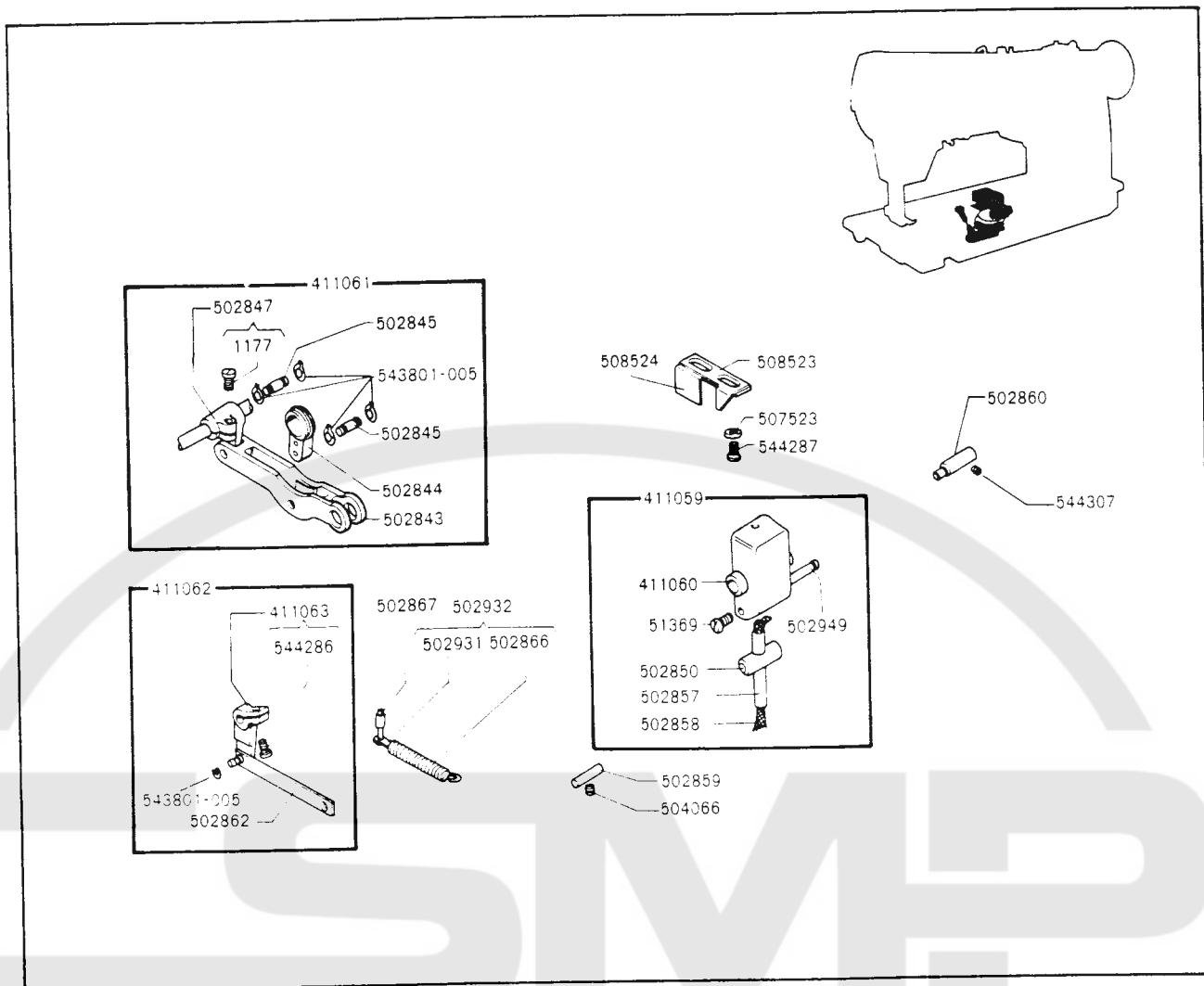


500306-869 HOOK SET SCREW (2)  
502530 BOBBIN CASE CAP WITH 200592, 200964, 201016,  
210735, 210736, 210913, 502717 AND 508530  
502534 HOOK AND BOBBIN CASE CPL. NOS., 502530 AND  
502718  
502536 BOBBIN CASE STOP  
502717 BOBBIN CASE LATCH LEVER  
502718 HOOK WITH 141507, 508537, TWO 500306 AND THREE  
141525  
508530 BOBBIN CASE CAP TENSION SPRING  
508537 HOOK NEEDLE GUARD AND COUNTERBALANCE

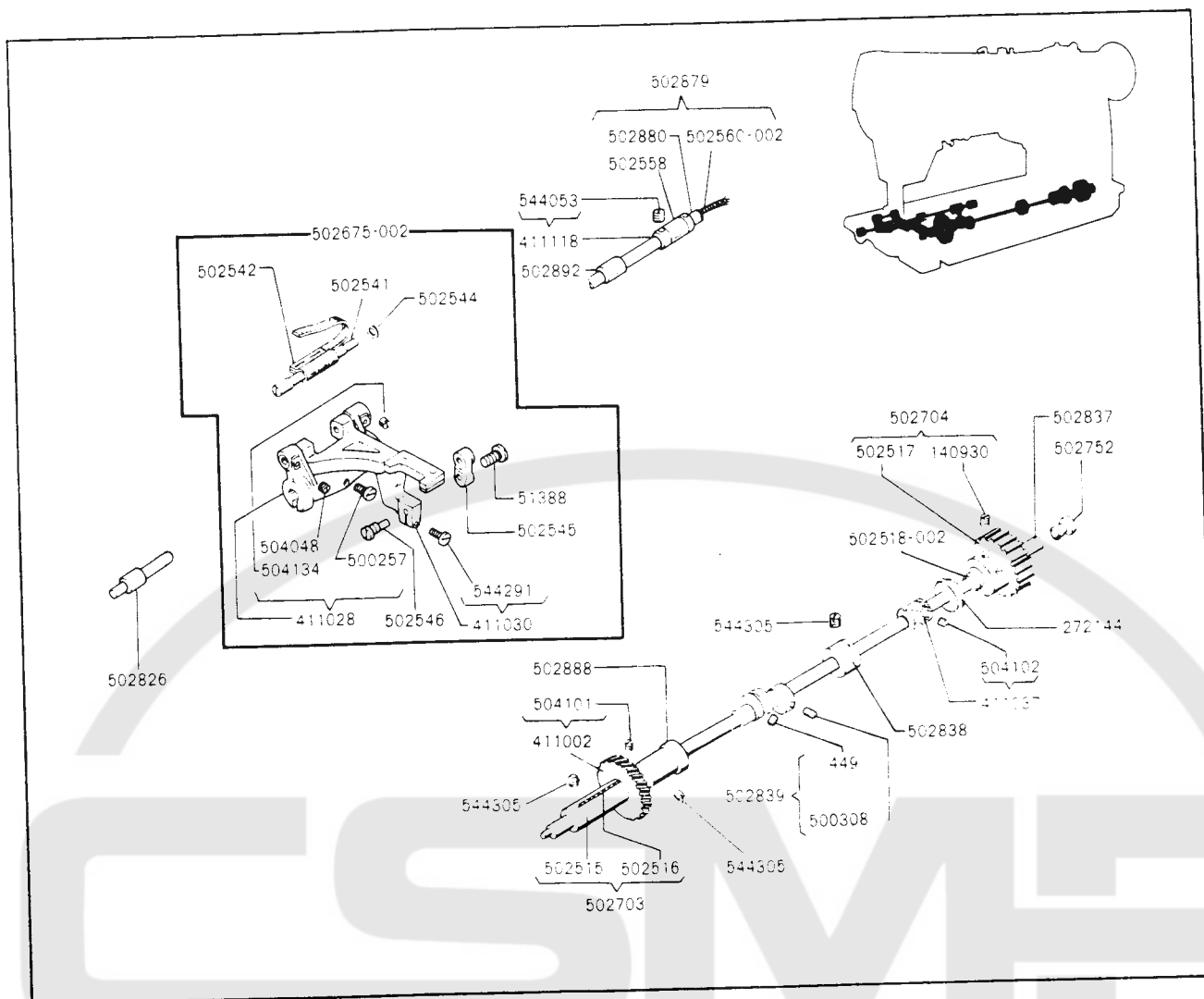


|            |                                                            |
|------------|------------------------------------------------------------|
| 271808     | HOOK SHAFT OIL FILTER WICK HOLDER SEAL                     |
| 411003     | HOOK DRIVING SHAFT HELICAL GEAR WITH TWO 504101            |
| 411039     | HOOK DRIVING SHAFT BEVEL GEAR WITH TWO 504101              |
| 411040     | HOOK SHAFT BEVEL GEAR WITH TWO 504101                      |
| 411122     | HOOK OIL REGULATING SCREW CPL. NOS., 500247 AND 545425-452 |
| 411123     | HOOK SHAFT WITH 271808, 502928 AND 544320                  |
| 500247-833 | HOOK OIL REGULATING SCREW                                  |
| 500264-833 | HOOK SHAFT BUSHING (FRONT) SET SCREW                       |
| 502516     | HOOK DRIVING SHAFT BUSHING WICK                            |
| 502565     | HOOK DRIVING SHAFT                                         |
| 502566     | HOOK DRIVING SHAFT BUSHING                                 |
| 502572     | HOOK SHAFT BUSHING CAP GASKET                              |
| 502577     | HOOK SHAFT GEAR BOX PLUG                                   |
| 502581     | HOOK SHAFT BUSHING (BACK)                                  |
| 502582     | HOOK SHAFT BUSHING (BACK) WICK                             |

|            |                                                         |
|------------|---------------------------------------------------------|
| 502611     | HOOK SHAFT BUSHING CAP                                  |
| 502676     | HOOK SHAFT BUSHING (BACK) CPL. NOS., 502581 AND 502582  |
| 502713     | HOOK DRIVING SHAFT BUSHING CPL. NOS., 502516 AND 502566 |
| 502818     | HOOK SHAFT GEAR BOX VENT CAP                            |
| 502928     | HOOK SHAFT OIL FILTER FELT                              |
| 504101     | HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2)           |
| 504101     | HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2)             |
| 504101     | HOOK SHAFT BEVEL GEAR SET SCREW (2)                     |
| 504134     | HOOK OIL BYPASS PLUG SCREW                              |
| 508914     | HOOK SHAFT BUSHING (FRONT)                              |
| 544305     | HOOK DRIVING SHAFT BUSHING SET SCREW                    |
| 544305     | HOOK SHAFT BUSHING (FRONT) SET SCREW                    |
| 544320     | HOOK SHAFT OIL FILTER WICK HOLDER                       |
| 545425-452 | HOOK OIL REGULATING SCREW LOCK NUT                      |
| 549013     | HOOK SHAFT BUSHING (FRONT) CAP SCREW (3)                |

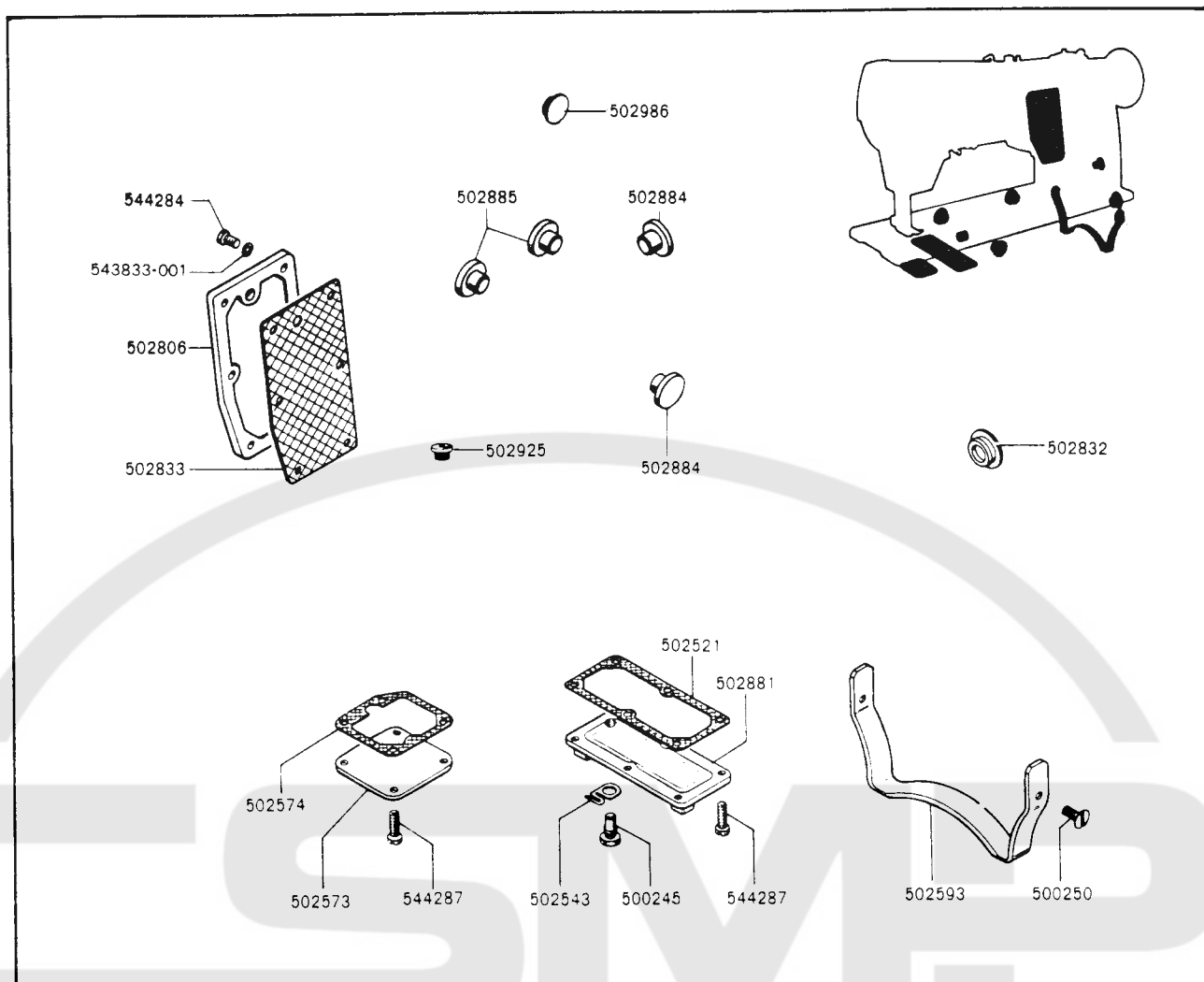


|           |                                                                                                   |            |                                                                           |
|-----------|---------------------------------------------------------------------------------------------------|------------|---------------------------------------------------------------------------|
| 1177-850  | FEED DRIVING CONNECTION CRANK PINCH SCREW                                                         | 502866     | FEED DRIVING CONNECTION CARRIER FRAME SPRING                              |
| 51369-850 | FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW                                        | 502867     | FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD (BED SIDE)              |
| * 411059  | FEED DRIVING CONNECTION CARRIER FRAME CPL. NOS., 51369, 411060, 502850, 502857, 502858 AND 502949 | 502931     | FEED DRIVING CONNECTION CARRIER FRAME SPRING RETAINER                     |
| * 411060  | FEED DRIVING CONNECTION CARRIER FRAME                                                             | 502932     | FEED DRIVING CONNECTION CARRIER FRAME SPRING CPL. NOS., 502866 AND 502931 |
| * 411061  | FEED DRIVING CONNECTION CPL. NOS., 502843, 502844, 502847, TWO 502845 AND FOUR 543801-005         | 502949     | FEED DRIVING CONNECTION CARRIER FRAME SPRING STUD                         |
| * 411062  | FEED REGULATING CONNECTION SHAFT CRANK AND LINK CPL. NOS., 411063, 502862 AND 543801-005          | 504066-452 | FEED DRIVING CONNECTION CARRIER FRAME STUD (LEFT) SET SCREW               |
| * 411063  | FEED REGULATING CONNECTION SHAFT CRANK WITH 544286                                                | 507523     | FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW WASHER (2)               |
| * 502843  | FEED DRIVING CONNECTION LEVER                                                                     | 508523     | FEED DRIVING CONNECTION CARRIER FRAME STOP (BACK)                         |
| * 502844  | FEED DRIVING CONNECTION LINK                                                                      | 508524     | FEED DRIVING CONNECTION CARRIER FRAME STOP (FRONT)                        |
| * 502845  | FEED DRIVING CONNECTION LEVER HINGE PIN (2)                                                       | 543801-005 | FEED DRIVING CONNECTION LEVER HINGE PIN RETAINER (4)                      |
| * 502847  | FEED DRIVING CONNECTION CRANK WITH 1177                                                           | 543801-005 | FEED REGULATING CONNECTION SHAFT CRANK LINK RETAINING RING                |
| * 502850  | FEED DRIVING CONNECTION LEVER SLIDE BEARING                                                       | 544286     | FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW                        |
| * 502857  | FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD                                                  | 544287     | FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2)                      |
| * 502858  | FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD OIL WICK                                         | 544307     | FEED DRIVING CONNECTION CARRIER FRAME STUD (RIGHT) SET SCREW              |
| * 502859  | FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT)                                         |            |                                                                           |
| * 502860  | FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (RIGHT)                                        |            |                                                                           |
| 502862    | FEED REGULATING CONNECTION SHAFT CRANK LINK                                                       |            |                                                                           |



- 449-833 FEED DRIVING ECCENTRIC SET SCREW
- 51388-850 FEED BAR LIFTING LINK PIN CAP SCREW
- 140930-869 BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)
- 272144 BED SHAFT BALL BEARING
- 411002 BED SHAFT GEAR WITH TWO 504101
- 411028 FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134
- 411030 FEED BAR WITH 544291
- 411037 OIL PUMP DRIVING GEAR WITH TWO 504102
- 411118 FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO 544053
- 500257-850 FEED DRIVING ROCK SHAFT CRANK PINCH SCREW
- 500308-833 FEED DRIVING ECCENTRIC POSITION SCREW
- 502515 BED SHAFT BUSHING (FRONT)
- 502516 BED SHAFT BUSHING (FRONT) OIL WICK
- 502517 BED CONNECTION BELT PULLEY
- 502518-002 BED CONNECTION BELT PULLEY SPACER
- 502541 FEED BAR HINGE PIN
- 502542 FEED BAR HINGE PIN OILING FELT
- 502544 FEED BAR HINGE PIN THRUST WASHER (2)
- 502545 FEED BAR LIFTING LINK
- 502546 FEED BAR LIFTING LINK HINGE PIN
- 502558 FEED DRIVING ROCK SHAFT BUSHING (BACK)
- 502560-002 FEED DRIVING ROCK SHAFT OIL WICK

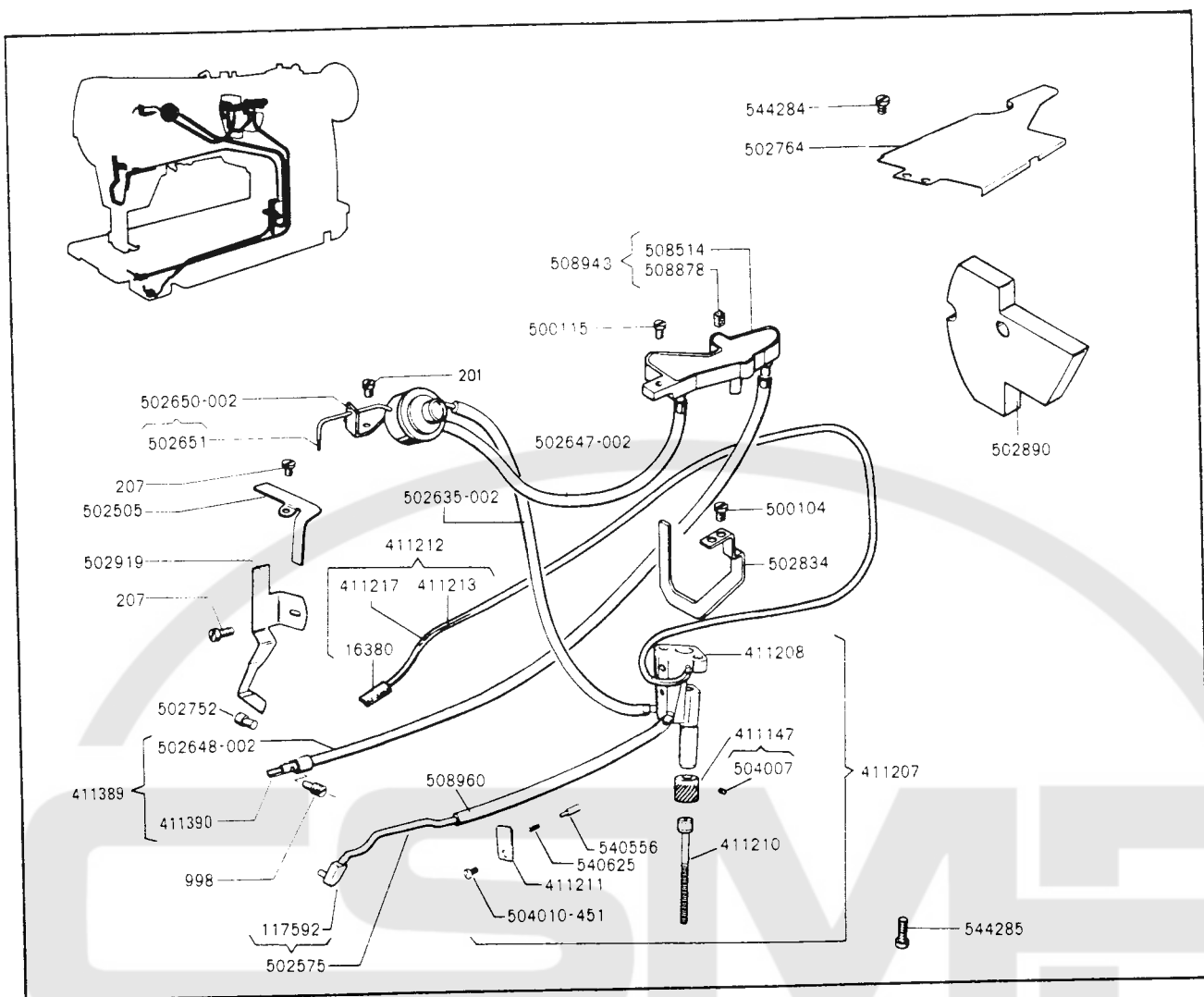
- 502675-002 FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544
- 502703 BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516
- 502704 BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930
- 502752 BED SHAFT OIL HOLE PLUG
- 502826 FEED DRIVING ROCK SHAFT BUSHING (FRONT)
- 502837 BED SHAFT
- 502838 BED SHAFT BUSHING (BACK)
- 502839 FEED DRIVING ECCENTRIC WITH 449 AND 500308
- 502879 FEED DRIVING ROCK SHAFT CPL. NOS., 502560-002 AND 502880
- 502880 FEED DRIVING ROCK SHAFT
- 502888 BED SHAFT BUSHING (CENTER)
- 502892 FEED DRIVING ROCK SHAFT BUSHING (CENTER)
- 504048 FEED BAR HINGE PIN SET SCREW (SHORT)
- 504101 BED SHAFT GEAR SET SCREW (2)
- 504102 OIL PUMP DRIVING GEAR SET SCREW (2)
- 504134 FEED BAR HINGE PIN SET SCREW (LONG)
- 544053 FEED DRIVING SHAFT COLLAR SET SCREW (4)
- 544291 FEED BAR LIFTING LINK HINGE PIN SCREW
- 544305 BED SHAFT BUSHING SET SCREW (3)



|            |                                      |
|------------|--------------------------------------|
| 500245-850 | BED SHAFT GEAR BOX COVER DRAIN SCREW |
| 500250     | MACHINE LEG SCREW (2)                |
| 502521     | BED SHAFT GEAR BOX COVER GASKET      |
| 502543     | FEED BAR HINGE PIN OILING FELT CLAMP |
| 502573     | HOOK SHAFT GEAR BOX COVER            |
| 502574     | HOOK SHAFT GEAR BOX COVER GASKET     |
| 502593     | MACHINE LEG                          |
| 502806     | ARM COVER (BACK)                     |
| 502832     | FEED REGULATING SHAFT PLUG           |
| 502833     | ARM COVER (BACK) GASKET              |

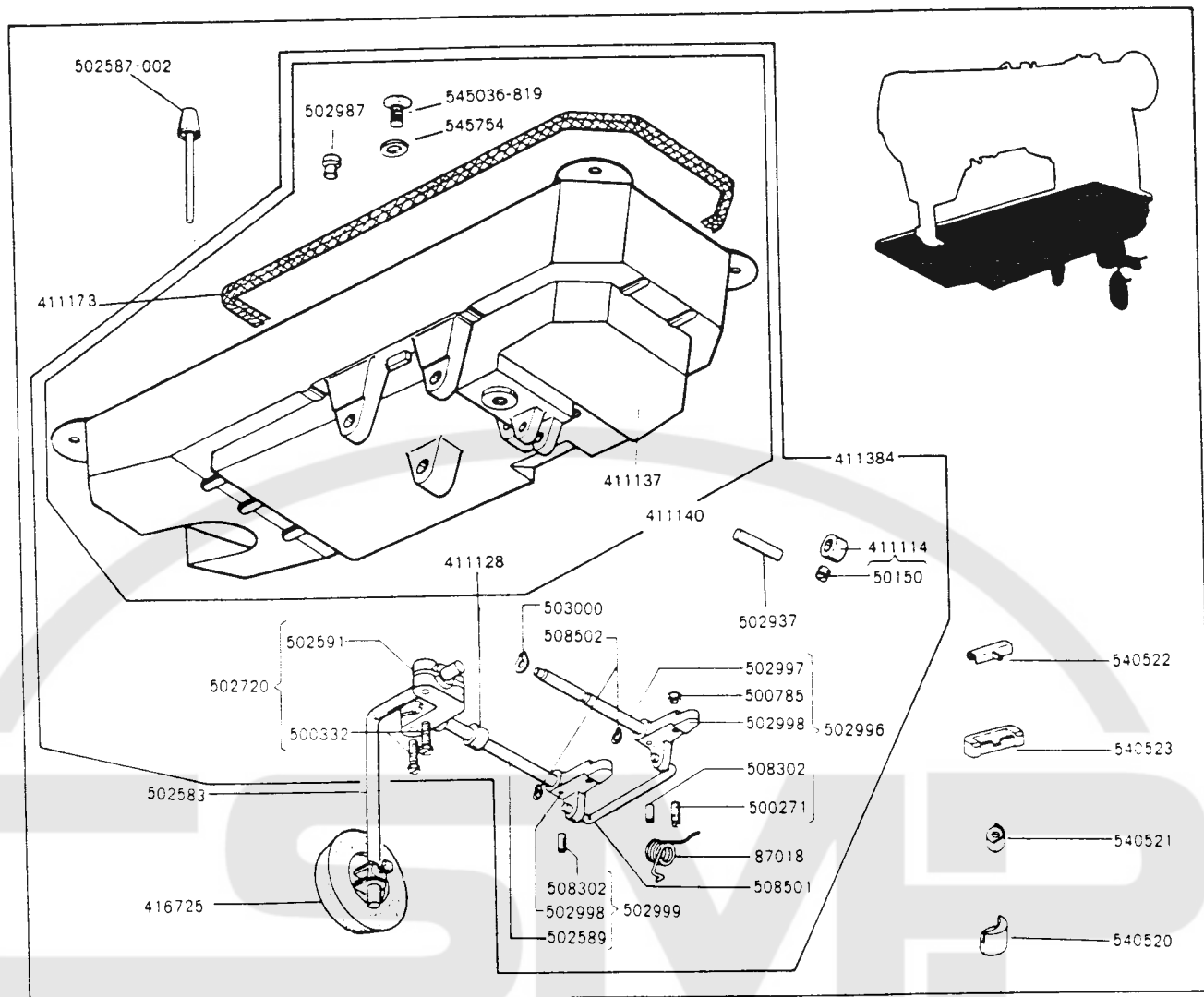
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| 502881     | BED SHAFT GEAR BOX COVER                             |
| 502884     | BED PLUG (FRONT AND REAR SIDE) (2)                   |
| 502885     | BED PLUG (BACK) (2)                                  |
| 502925     | BED PLUG SCREW                                       |
| 502986     | NEEDLE VIBRATING ADJUSTING CRANK SHAFT HOLE PLUG (2) |
| 543833-001 | ARM COVER (BACK) SCREW GASKET (6)                    |
| 544284     | ARM COVER SCREW (6)                                  |
| 544287     | BED SHAFT GEAR BOX COVER SCREW (6)                   |
| 544287     | HOOK SHAFT GEAR BOX COVER SCREW (4)                  |





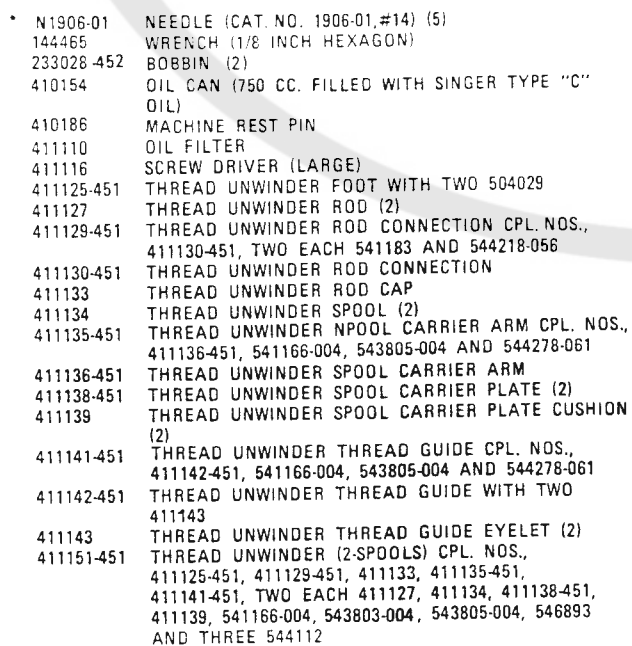
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|------------|-----------------------------------------------------------------------------------------|
| 201-850    | OIL SIGHT BODY SCREW (2)                                                                |
| 207-850    | HEAD END OIL DRAIN WICK CLAMP SCREW (2)                                                 |
| 998-833    | OIL RETURN TUBE SCREW                                                                   |
| 16380      | OIL REMOVING LINT SCREEN                                                                |
| 117592     | HOOK SHAFT GEAR BOX OIL PIPE CONNECTOR                                                  |
| 411147     | OIL PUMP GEAR WITH TWO 504007                                                           |
| 411207     | OIL PUMP BODY CPL. NOS., 411147, 411208, 411210, 411211, 504010-451, 540556, AND 540625 |
| 411208     | OIL PUMP BODY                                                                           |
| 411210     | OIL PUMP SCREW SHAFT                                                                    |
| 411211     | OIL REMOVING PUMP PISTON SPRING BRACKET                                                 |
| 411212     | OIL REMOVING TUBE, OIL REMOVING LINT SCREEN CPL. NOS., 16380, 411213 AND 411217         |
| 411213     | OIL REMOVING TUBE                                                                       |
| 411217     | OIL REMOVING TUBE WIRE                                                                  |
| 411389     | OIL RETURN TUBE LOWER (LONG) CPL. NOS., 502648-002 AND 411390                           |
| 411390     | OIL RETURN TUBE                                                                         |
| 500104-850 | ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2)                                     |
| 500115-850 | OIL DISTRIBUTOR PLATE SCREW                                                             |
| 502505     | HEAD END OIL DRAIN WICK CLAMP (FRONT)                                                   |
| 502575     | HOOK SHAFT GEAR BOX OIL PIPE WITH 117592                                                |

|            |                                                    |
|------------|----------------------------------------------------|
| 502575     | HOOK SHAFT GEAR BOX OIL PIPE WITH 117592           |
| 502635-002 | OIL DELIVERY TUBE                                  |
| 502647-002 | OIL RETURN TUBE UPPER (SHORT)                      |
| 502648-002 | OIL RETURN TUBE LOWER (LONG)                       |
| 502650-002 | OIL SIGHT BODY WITH 502651                         |
| 502651     | OIL SIGHT WICK                                     |
| 502752     | BED SHAFT BUSHING (CENTER) OIL HOLE PLUG           |
| 502764     | OIL GUARD                                          |
| 502834     | ARM OIL SHIELD (AERATED PLASTIC) RETAINER          |
| 502890     | ARM OIL SHIELD (AERATED PLASTIC)                   |
| 502919     | HEAD END OIL DRAIN CLAMP (BACK)                    |
| 504007     | OIL PUMP GEAR SET SCREW (2)                        |
| 504010-451 | OIL REMOVING PUMP PISTON SPRING BRACKET SET SCREW  |
| 508514     | OIL DISTRIBUTOR PLATE                              |
| 508878     | OIL DISTRIBUTOR PLATE FOAM PAD                     |
| 508943     | OIL DISTRIBUTOR PLATE CPL. NOS., 508514 AND 508878 |
| 508960     | HOOK SHAFT GEAR BOX OIL PIPE                       |
| 540556     | OIL REMOVING PUMP PISTON                           |
| 540625     | OIL REMOVING PUMP PISTON SPRING                    |
| 544284     | OIL GUARD SCREW (2)                                |
| 544285     | OIL PUMP MOUNTING SCREW (2)                        |

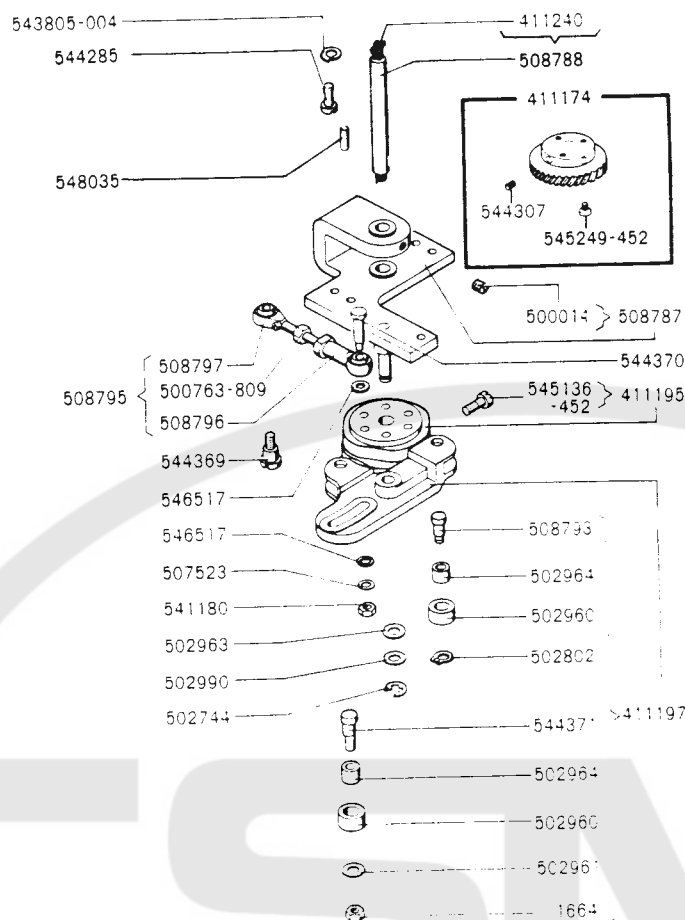


|            |                                                                                                 |
|------------|-------------------------------------------------------------------------------------------------|
| 50150-833  | FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW                                          |
| 87018      | KNEE LIFTER RETURNING SPRING                                                                    |
| 411114     | FEED REVERSING FOOT CONTROL LEVER PIN COLLAR WITH 50150                                         |
| 411128     | KNEE LIFTER ROCK SHAFT SPACER                                                                   |
| 411137     | MACHINE BASE AND OIL RESERVOIR                                                                  |
| 411140     | MACHINE BASE AND OIL RESERVOIR (CPL.) NOS., 411128, 411137, 502987, 545036-819 AND 545754       |
| 411173     | MACHINE BASE AND OIL RESERVOIR CUSHION                                                          |
| 411384     | OIL RESERVOIR AND KNEE LIFTER ASS'Y NOS., 87018, 411114, 411140, 502720, 502937, 502996, 502999 |
| 416725     | KNEE LIFTER KNEE PLATE CPL.                                                                     |
| 500271-833 | KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW                                                      |
| 500332-850 | KNEE LIFTER ROCK SHAFT HUB PINCH SCREW (2)                                                      |
| 500785-850 | KNEE LIFTER CONTROL SHAFT CRANK STOP SCREW NUT                                                  |
| 502583     | KNEE LIFTER KNEE PLATE ARM                                                                      |
| 502587-002 | KNEE LIFTER PLUNGER                                                                             |
| 502589     | KNEE LIFTER ROCK SHAFT                                                                          |
| 502591     | KNEE LIFTER ROCK SHAFT HUB                                                                      |
| 502720     | KNEE LIFTER ROCK SHAFT HUB WITH TWO 500332                                                      |
| 502937     | FEED REVERSING FOOT CONTROL LEVER PIN                                                           |

|            |                                                                                |
|------------|--------------------------------------------------------------------------------|
| 502987     | FEED REVERSING PLUNGER HOLE PLUG                                               |
| 502996     | KNEE LIFTER CONTROL SHAFT CPL. NOS., 500271, 500785, 502997, 502998 AND 508302 |
| 502997     | KNEE LIFTER CONTROL SHAFT                                                      |
| 502998     | KNEE LIFTER CONTROL SHAFT CRANK                                                |
| 502998     | KNEE LIFTER ROCK SHAFT CRANK                                                   |
| 502999     | KNEE LIFTER ROCK SHAFT CPL. NOS., 502589, 502998 AND 508302                    |
| 503000     | KNEE LIFTER CONTROL SHAFT GRIP RING                                            |
| 508302     | KNEE LIFTER CONTROL SHAFT CRANK PIN                                            |
| 508302     | KNEE LIFTER ROCK SHAFT CRANK PIN                                               |
| 508501     | KNEE LIFTER ROCK SHAFT CONNECTION                                              |
| 508502     | KNEE LIFTER ROCK SHAFT CONNECTION GRIP RING (2)                                |
| 540520     | MACHINE BASE AND OIL RESERVOIR CUSHION (FRONT) WITH TWO WIRE NAIL (2)          |
| 540521     | MACHINE BASE AND OIL RESERVOIR CUSHION (BACK) WITH TWO WIRE NAIL (2)           |
| 540522     | MACHINE HINGE (2)                                                              |
| 540523     | MACHINE HINGE CONNECTION CUSHION (2)                                           |
| 545036-819 | MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW                                |
| 545754     | MACHINE BASE AND OIL RESERVOIR DRAIN PLUG SCREW GASKET                         |

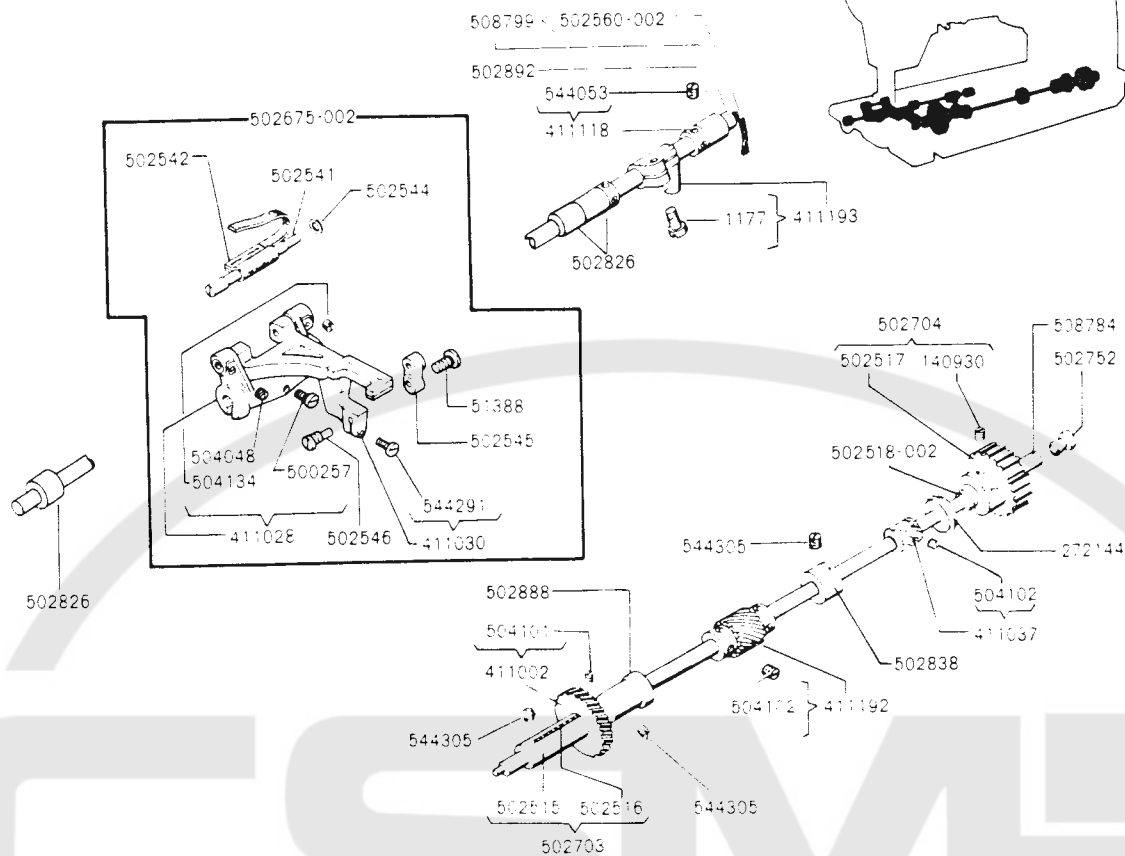
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# PARTS FOR MACHINE 457U140



|               |                                                                                                       |            |                                                              |
|---------------|-------------------------------------------------------------------------------------------------------|------------|--------------------------------------------------------------|
| 1664          | FEED CONTROL CAM FOLLOWER ARM RETAINING NUT                                                           | ** 508787  | FEED CONTROL CAM MOUNTING BRACKET WITH 500014                |
| 411174        | FEED CONTROL CAM SHAFT WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452                          | ** 508788  | FEED CONTROL CAM SHAFT WITH 411240                           |
| ** 411195     | FEED CONTROL CAM WITH TWO 545136-452                                                                  | ** 508793  | FEED CONTROL CAM FOLLOWER ARM HINGE PIN                      |
| ** 411197     | FEED CONTROL CAM FOLLOWER CPL. NOS., 1664, 502802, 502961, 508793, 544371, TWO EACH 502960 AND 502964 | ** 508795  | FEED CONTROL CONNECTION CPL. NOS., 500763, 508796 AND 508797 |
| ** 411240     | FEED CONTROL CAM SHAFT OIL WICK                                                                       | ** 508796  | FEED CONTROL CONNECTION BALL JOINT (FEMALE)                  |
| ** 500014-850 | FEED CONTROL CAM MOUNTING BRACKET BUSHING SET SCREW                                                   | ** 508797  | FEED CONTROL CONNECTION BALL JOINT (MALE)                    |
| ** 500763-809 | FEED CONTROL CONNECTION LOCK NUT                                                                      | ** 541180  | FEED CONTROL CONNECTION CRANK ADJUSTING LOCK NUT             |
| ** 502744     | FEED CONTROL CAM FOLLOWER ARM RETAINING RING                                                          | 543805-004 | FEED CONTROL CAM MOUNTING BRACKET SCREW                      |
| 502802        | FEED CONTROL CONNECTION LOCK ARM HINGE PIN RETAINING RING                                             | 544285     | LOCK WASHER (3)                                              |
| 502960        | FEED CONTROL CAM FOLLOWER ROLLER (2)                                                                  | 544307     | FEED CONTROL CAM MOUNTING BRACKET SCREW (3)                  |
| 502961        | FEED CONTROL CAM FOLLOWER BELLEVILLE WASHER                                                           | ** 544369  | FEED CONTROL CAM SHAFT WORM WHEEL SET SCREW (2)              |
| 502963        | FEED CONTROL CAM FOLLOWER ARM WASHER                                                                  | ** 544370  | FEED CONTROL CONNECTION HINGE SCREW                          |
| 502964        | FEED CONTROL CAM FOLLOWER ROLLER NEEDLE BEARING (2)                                                   | ** 544371  | FEED CONTROL CONNECTION ADJUSTING SCREW                      |
| 502990        | FEED CONTROL CAM FOLLOWER ARM BELLEVILLE WASHER                                                       | 545136-452 | FEED CONTROL CAM FOLLOWER ARM HINGE SCREW                    |
| 507523        | FEED CONTROL CONNECTION ADJUSTING SCREW BELLEVILLE WASHER                                             | 545249-452 | FEED CONTROL CAM SET SCREW (2)                               |
|               |                                                                                                       | ** 543517  | FEED CONTROL CAM WORM WHEEL DISC SCREW (3)                   |
|               |                                                                                                       | ** 548035  | FEED CONTROL CAM FOLLOWER ARM WASHER (2)                     |
|               |                                                                                                       |            | FEED CONTROL CAM MOUNTING BRACKET DOWEL PIN (2)              |

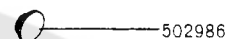
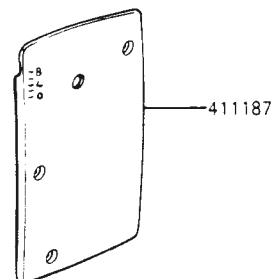
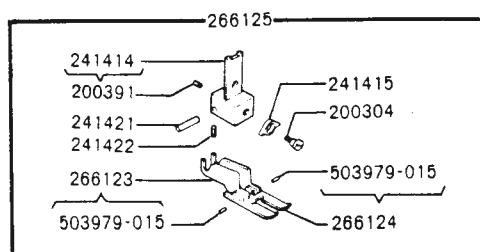
# PARTS FOR MACHINE 457U140



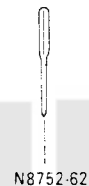
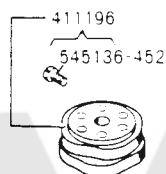
|            |                                                              |
|------------|--------------------------------------------------------------|
| 1177       | FEED CONTROL CONNECTION CRANK PINCH SCREW                    |
| 51388-850  | FEED BAR LIFTING LINK PIN CAP SCREW                          |
| 140930-869 | BED SHAFT CONNECTION BELT PULLEY SET SCREW (2)               |
| 272144     | BED SHAFT BALL BEARING                                       |
| 411002     | BED SHAFT GEAR WITH TWO 504101                               |
| 411028     | FEED DRIVING ROCK SHAFT CRANK WITH 500257, 504048 AND 504134 |
| 411030     | FEED BAR WITH 544291                                         |
| 411037     | OIL PUMP DRIVING GEAR WITH TWO 504102                        |
| 411118     | FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 544053      |
| ** 411192  | BED SHAFT WORM WITH FOUR 504101                              |
| ** 411193  | FEED CONTROL CONNECTION CRANK WITH 1177                      |
| 500257-850 | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW                    |
| 502515     | BED SHAFT BUSHING (FRONT)                                    |
| 502516     | BED SHAFT BUSHING (FRONT) OIL WICK                           |
| 502517     | BED CONNECTION BELT PULLEY                                   |
| 502518-002 | BED CONNECTION BELT PULLEY SPACER                            |
| 502541     | FEED BAR HINGE PIN                                           |
| 502542     | FEED BAR HINGE PIN OILING FELT                               |
| 502544     | FEED BAR HINGE PIN THRUST WASHER (2)                         |
| 502545     | FEED BAR LIFTING LINK                                        |
| 502546     | FEED BAR LIFTING LINK HINGE PIN                              |
| 502560-002 | FEED DRIVING ROCK SHAFT OIL WICK                             |

|            |                                                                                                               |
|------------|---------------------------------------------------------------------------------------------------------------|
| 502675-002 | FEED DRIVING ROCK SHAFT CRANK CPL. NOS., 51388, 411028, 411030, 502541, 502542, 502545, 502546 AND TWO 502544 |
| 502703     | BED SHAFT BUSHING (FRONT) CPL. NOS., 502515 AND 502516                                                        |
| 502704     | BED SHAFT CONNECTION BELT PULLEY CPL. NOS., 502517 AND TWO 140930-869                                         |
| 502752     | BED SHAFT PLUG                                                                                                |
| 502826     | FEED DRIVING SHAFT BUSHING (FRONT)                                                                            |
| 502826     | FEED DRIVING SHAFT BUSHING (CENTER) (2)                                                                       |
| 502838     | BED SHAFT BUSHING (BACK)                                                                                      |
| 502888     | BED SHAFT BUSHING (CENTER)                                                                                    |
| 502892     | FEED DRIVING ROCK SHAFT BUSHING (CENTER)                                                                      |
| 504048     | FEED BAR HINGE PIN SET SCREW (SHORT)                                                                          |
| 504101     | BED SHAFT GEAR SET SCREW (2)                                                                                  |
| 504101     | BED SHAFT WORM SET SCREW (4)                                                                                  |
| 504102     | OIL PUMP DRIVING GEAR SET SCREW (2)                                                                           |
| 504134     | FEED BAR HINGE PIN SET SCREW (LONG)                                                                           |
| ** 508784  | BED SHAFT                                                                                                     |
| ** 508799  | FEED DRIVING ROCK SHAFT WITH 502560-002                                                                       |
| 544053     | FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4)                                                                  |
| 544291     | FEED BAR LIFTING LINK HINGE PIN SCREW                                                                         |
| 544305     | BED SHAFT BUSHING SET SCREW (3)                                                                               |

# PARTS FOR MACHINE 457U140



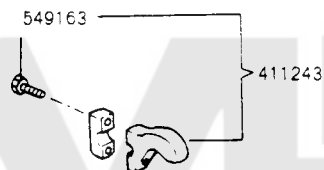
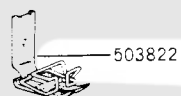
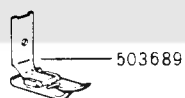
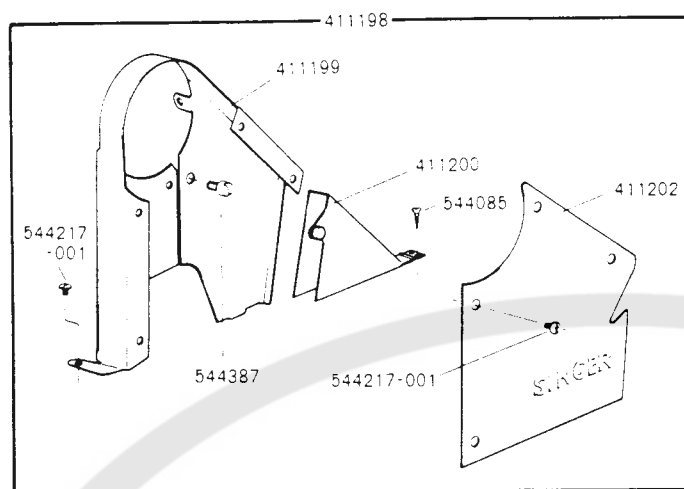
## Accessories



- \*\* N8752-62 NEEDLE (CAT. NO. 8752-62, #14)
- \*\* N8752-62 NEEDLE (CAT. NO. 8752-62, #14) (5)  
(FOR ACCESSORIES)
- \*\* 200304 PRESSER FOOT CONNECTION HINGE SCREW
- \*\* 200391 PRESSER FOOT SHANK HINGE PIN SET SCREW
- \*\* 241414 PRESSER FOOT BRACKET WITH 200391-452
- \*\* 241415 PRESSER FOOT CONNECTION LEVER
- \*\* 241421 PRESSER FOOT SHANK HINGE PIN
- \*\* 241422 PRESSER FOOT SHANK SPRING (2)
- \*\* 266008 FEED DOG
- \*\* 266123 PRESSER FOOT COMPENSATING SHANK (LEFT)  
WITH 503979-015
- \*\* 266124 PRESSER FOOT COMPENSATING SHANK (RIGHT)  
WITH 503979-015

- \*\* 266125 PRESSER FOOT (HINGED) (COMPENSATING) CPL.  
NOS., 200304-452, 241414, 241415, 241421, 266123,  
266124 AND TWO 241422
- \*\* 266132 THROAT PLATE
- \*\* 411187 ARM COVER (FRONT)
- \*\* 411196 FEED CONTROL CAM (FOR ACCESSORIES) WITH TWO  
545136-452
- \*\* 502986 FEED REGULATING SHAFT PLUG
- \*\* 503979-015 PRESSER FOOT PLATE (LEFT) HINGE PIN
- \*\* 503979-015 PRESSER FOOT PLATE (RIGHT) HINGE PIN
- \*\* 545136-452 FEED CONTROL CAM SET SCREW (2)  
(FOR ACCESSORIES)

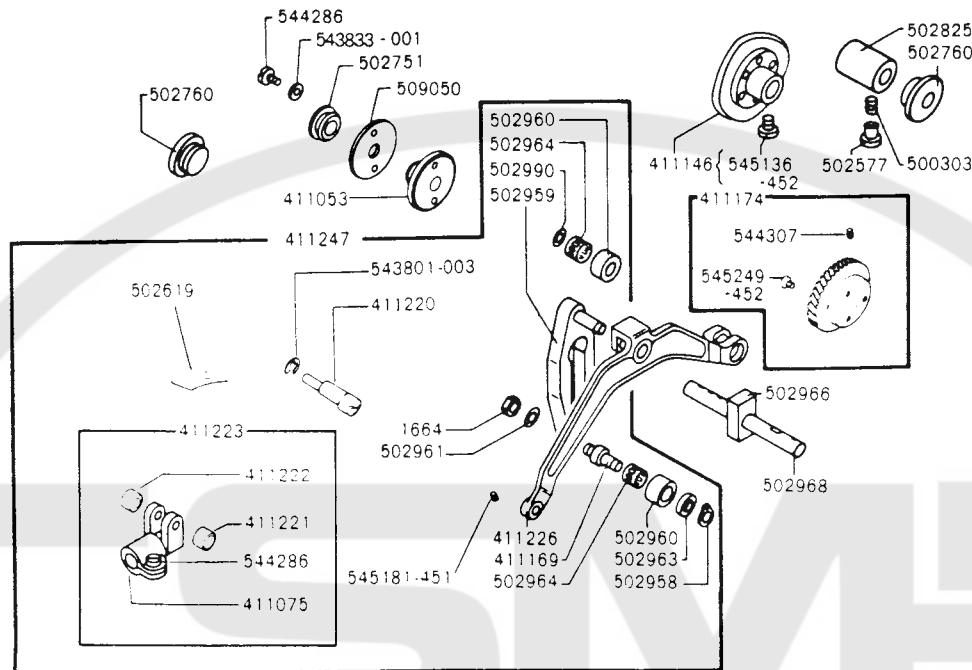
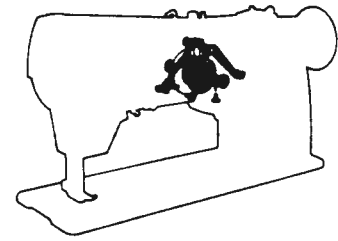
# 457U OPTIONAL PARTS



411198 BELT GUARD CPL. NOS., 411199, 411200, 411202,  
544387, TWO 544085 AND EIGHT 544217-001  
411199 BELT GUARD  
411200 BELT GUARD (LOWER)  
411202 BELT GUARD PLATE  
411243 FOOT CONTROL REVERSE FEED BLOCK WITH  
549163

\* 503689 PRESSER FOOT  
\* 503822 PRESSER FOOT  
544085 BELT GUARD (LOWER) SCREW (WOOD) (2)  
544217-001 BELT GUARD SCREW (SMALL) (4)  
544217-001 BELT GUARD PLATE SCREW (4)  
544387 BELT GUARD SCREW (LARGE)  
549163 FOOT CONTROL REVERSE FEED BLOCK SCREW

# PARTS FOR 457UX 135/UX 140



|            |                                                                                                                                                                         |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1664-850   | NEEDLE VIBRATING CAM ROLLER STUD NUT                                                                                                                                    |
| 411053     | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK)                                                                                                                               |
| 411075     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING WITH 544286                                                                                                               |
| 411146     | NEEDLE VIBRATING CAM WITH TWO 545136-452                                                                                                                                |
| 411169     | NEEDLE VIBRATING CAM ROLLER STUD                                                                                                                                        |
| 411174     | NEEDLE VIBRATING WORM WHEEL CPL. NOS., TWO 544307 AND THREE 545249-452                                                                                                  |
| 411220     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING STUD                                                                                                                      |
| 411221     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (FRONT)                                                                                                           |
| 411222     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (BACK)                                                                                                            |
| 411223     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING CPL. NOS., 411075, 411221, 411222 AND 544286                                                                              |
| 411226     | NEEDLE BAR YOKE CONNECTING LINK CPL. NOS., 1664, 411169, 411220, 411223, 411226, 502619, 502959, 502961, 502963, 502990, 545181-451, TWO EACH 502958, 502960 AND 502964 |
| 500303-869 | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW                                                                                                                    |
| 502577     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) SET SCREW PLUG                                                                                                               |
| 502619     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING FELT                                                                                                                      |
| 502751     | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) PLUG                                                                                                                          |
| 502760     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT) PLUG                                                                                                                         |

|            |                                                            |
|------------|------------------------------------------------------------|
| 502760     | ARM HOLE PLUG                                              |
| 502825     | NEEDLE VIBRATING CAM SHAFT BUSHING (FRONT)                 |
| 502958     | NEEDLE BAR YOKE CONNECTING LINK SNAP RING (2)              |
| 502959     | NEEDLE VIBRATING CAM ROLLER GUIDE                          |
| 502960     | NEEDLE VIBRATING CAM ROLLER (2)                            |
| 502961     | NEEDLE VIBRATING CAM ROLLER STUD SPRING WASHER             |
| 502963     | NEEDLE VIBRATING CAM ROLLER STUD WASHER                    |
| 502964     | NEEDLE VIBRATING CAM ROLLER NEEDLE BEARING CAGE (2)        |
| 502966     | NEEDLE VIBRATING CAM SHAFT SLIDE BLOCK                     |
| 502968     | NEEDLE VIBRATING CAM SHAFT                                 |
| 502990     | NEEDLE VIBRATING CAM ROLLER SPRING WASHER                  |
| 509050     | NEEDLE VIBRATING CAM SHAFT BUSHING SPACER                  |
| 543801-003 | NEEDLE BAR YOKE CONNECTING LINK HINGE STUD SNAP RING       |
| 543833-001 | NEEDLE VIBRATING CAM SHAFT BUSHING (BACK) SCREW WASHER (2) |
| 544286     | NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) SCREW (2)  |
| 544286     | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW  |
| 544307     | NEEDLE VIBRATING WORM WHEEL SET SCREW (2)                  |
| 545136-452 | NEEDLE VIBRATING CAM SET SCREW (2)                         |
| 545181-451 | NEEDLE BAR YORK CONNECTING LINK HINGE BEARING STUD SCREW   |
| 545249-452 | NEEDLE VIBRATING WORM WHEEL DISC SCREW (3)                 |



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| 190-850    | 10       | 411002  | 13. 19 | 411127     | 17    | 500245-850 | 14         |
| 201-850    | 15       | 411003  | 11     | 411128     | 16    | 500246-850 | 1 9        |
| 207-850    | 15       | 411004  | 2      | 411129     | 17    | 500247-833 | 11         |
| 223        | 4        | 411005  | 2      | 411130     | 17    | 500250     | 14         |
| 237-833    | 1        | 411007  | 2      | 411131     | 4     | 500256     | 14         |
| 238        | 4        | 411009  | 2      | 411132     | 4     | 500257-850 | 13. 19     |
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| 460-833    | 9        | 411012  | 15     | 411134     | 17    | 500261-850 | 3          |
| 998-833    | 15       | 411013  | 15     | 411135     | 17    | 500262-833 | 1          |
| 1177-850   | 12. 19   | 411014  | 1      | 411136     | 17    | 500264-833 | 11         |
| 1349-850   | 3        | 411015  | 1      | 411137     | 10    | 500271-833 | 16         |
| 1454-850   | 1        | 411016  | 1      | 411138     | 17    | 500272-830 | 2          |
| 1664-850   | 5. 18    | 411017  | 9      | 411139     | 17    | 500274-833 | 2          |
| 16380      | 15       | 411018  | 9      | 411140     | 16    | 500280-850 | 8          |
| 41400      | 17       | 411019  | 9      | 411141     | 17    | 500302-850 | 6          |
| 50150-833  | 16       | 411020  | 9      | 411142     | 17    | 500303-869 | 5          |
| 50305-850  | 9        | 411021  | 9      | 411143     | 17    | 500306-869 | 10         |
| 50429-833  | 1. 2. 8  | 411023  | 3      | 411146     | 5     | 500307-850 | 2          |
| 50624-833  | 4        | 411024  | 3      | 411147     | 15    | 500308-833 | 13         |
| 51369-850  | 2. 4. 12 | 411025  | 9      | 411149     | 7     | 500309-850 | 7          |
| 51388      | 13. 19   | 411026  | 9      | 411150     | 7     | 500310-833 | 7          |
| 87018      | 16       | 411028  | 13. 19 | 411151     | 17    | 500312-850 | 3          |
| 117592     | 15       | 411030  | 13. 19 | 411152     | 9     | 500332-850 | 16         |
| 140930-869 | 13. 19   | 411032  | 2      | 411153     | 9     | 500763-809 | 18         |
| 141507-803 | 10       | 411035  | 4      | 411154     | 9     | 500785-850 | 16         |
| 141525-806 | 10       | 411037  | 13. 19 | 411155     | 9     | 502505     | 15         |
| 141567-833 | 2        | 411039  | 11     | 411158     | 9     | 502508     | 2          |
| 144465     | 17       | 411040  | 11     | 411160     | 2     | 502509     | 2          |
| 200304     | 20       | 411046  | 6      | 411162     | 6     | 502510     | 2          |
| 200391     | 20       | 411053  | 5      | 411163     | 6     | 502515     | 13. 19     |
| 200592-803 | 10       | 411054  | 3      | 411165     | 6     | 502516     | 11. 13. 19 |
| 200964-803 | 10       | 411055  | 3      | 411166     | 6     | 502517     | 13. 19     |
| 201016-803 | 10       | 411059  | 12     | 411168     | 5     | 502518-002 | 13. 19     |
| 210505     | 4        | 411060  | 12     | 411169     | 5     | 502521     | 14         |
| 210735     | 10       | 411061  | 12     | 411170     | 6     | 502530     | 10         |
| 210736     | 10       | 411062  | 12     | 411173     | 16    | 502534     | 10         |
| 210913     | 10       | 411063  | 12     | 411174     | 5. 18 | 502536     | 10         |
| 210958     | 9        | 411065  | 7      | 411178     | 8     | 502541     | 13. 19     |
| 210993     | 9        | 411074  | 5      | 411179     | 8     | 502542     | 13. 19     |
| 214206     | 2        | 411075  | 5      | 411180     | 3     | 502543     | 14         |
| 230743     | 1        | 411082  | 7      | 411183     | 2     | 502544     | 13. 19     |
| 233026     | 10. 17   | 411083  | 2      | 411184     | 7     | 502545     | 13. 19     |
| 241414     | 20       | 411085  | 1      | 411187     | 20    | 502546     | 13. 19     |
| 241415     | 20       | 411086  | 1      | 411192     | 19    | 502548     | 13         |
| 241421     | 20       | 411088  | 1      | 411193     | 19    | 502558     | 13         |
| 241422     | 20       | 411089  | 8      | 411195     | 18    | 502560-002 | 13. 19     |
| 266008     | 20       | 411090  | 8      | 411196     | 20    | 502565     | 11         |
| 266123     | 20       | 411092  | 8      | 411197     | 18    | 502566     | 11         |
| 266124     | 20       | 411093  | 8      | 411198     | 21    | 502572     | 11         |
| 266125     | 20       | 411094  | 8      | 411199     | 21    | 502573     | 14         |
| 266132     | 20       | 411095  | 8      | 411200     | 21    | 502574     | 14         |
| 270086     | 9        | 411097  | 8      | 411202     | 21    | 502575     | 15         |
| 270161     | 2        | 411098  | 8      | 411207     | 15    | 502577     | 5. 11      |
| 270266     | 2        | 411101  | 8      | 411208     | 15    | 502581     | 11         |
| 271808     | 11       | 411106  | 8      | 411210     | 15    | 502582     | 11         |
| 272128     | 1        | 411107  | 8      | 411211     | 15    | 502583     | 16         |
| 272142     | 2        | 411108  | 8      | 411212     | 15    | 502584     | 4          |
| 272143     | 2        | 411109  | 17     | 411213     | 15    | 502586     | 3          |
| 272144     | 13. 19   | 411110  | 17     | 411217     | 15    | 502587-002 | 16         |
| 272208     | 9        | 411112  | 16     | 411240     | 18    | 502589     | 16         |
| 272219     | 9        | 411114  | 16     | 411243     | 21    | 502591     | 16         |
| 276025     | 4        | 411116  | 17     | 411384     | 16    | 502593     | 14         |
| 276027     | 3        | 411118  | 13. 19 | 500014-850 | 18    | 502594     | 4          |
| 276051     | 1        | 411120  | 3      | 500067-833 | 6     | 502597     | 4          |
| 276114     | 2        | 411122  | 11     | 500104-850 | 15    | 502603     | 2          |
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| 502648-002 | 15         | 502892     | 13, 19        | 508557     | 8           | 544287     | 12, 14    |
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| 502659     | 2          | 502925     | 14            | 508563     | 8           | 544293     | 6         |
| 502662     | 3          | 502927     | 2             | 508564     | 8           | 544295     | 3         |
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| 502666     | 9          | 502930     | 4             | 508585     | 2           | 544298     | 1         |
| 502670     | 1          | 502931     | 12            | 508652     | 4           | 544301     | 4         |
| 502672     | 4          | 502932     | 12            | 508784     | 19          | 544302-850 | 6         |
| 502674     | 4          | 502937     | 16            | 508787     | 18          | 544303     | 9         |
| 502675-002 | 13, 19     | 502948     | 4             | 508798     | 18          | 544305     | 19        |
| 502676     | 11         | 502949     | 12            | 508793     | 18          | 544306     | 2         |
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| 502704     | 13, 19     | 502959     | 5             | 508799     | 19          | 544370     | 18        |
| 502713     | 11         | 502960     | 5, 18         | 508820     | 2           | 544371     | 18        |
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| 502751     | 5          | 502968     | 5             | 508884     | 4           | 545174-452 | 7         |
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| 502757     | 5          | 502986     | 14            | 508943     | 15          | 545244-452 | 1         |
| 502760     | 5          | 502997     | 16            | 508960     | 15          | 545249-452 | 2, 5, 18  |
| 502763     | 2          | 502990     | 5, 18         | 509004     | 17          | 545347-452 | 3         |
| 502764     | 15         | 502993     | 4             | 509007     | 6           | 545425-452 | 11        |
| 502770     | 6          | 502996     | 16            | 509050     | 5           | 545754     | 16        |
| 502785     | 5          | 502997     | 16            | 509076     | 9           | 545927     | 17        |
| 502786     | 3          | 502998     | 16            | 509087     | 2           | 546517     | 18        |
| 502802     | 5, 18      | 502999     | 16            | 540520     | 16          | 546893     | 17        |
| 502806     | 14         | 503000     | 16            | 540521     | 16          | 547412     | 8         |
| 502818     | 11         | 503669     | 17            | 540522     | 16          | 548035     | 18        |
| 502825     | 5          | 503673     | 17            | 540523     | 16          | 549013     | 11        |
| 502826     | 13, 19     | 503692     | 4             | 540556     | 15          | 549163     | 21        |
| 502829     | 6          | 503699     | 21            | 540625     | 15          | 603291     | 17        |
| 502831     | 2          | 503743     | 4             | 541166-004 | 17          |            |           |
| 502832     | 8, 14      | 503818     | 4             | 541178     | 1           |            |           |
| 502833     | 14         | 503822     | 21            | 541179     | 8           |            |           |
| 502834     | 15         | 503979-015 | 20            | 541180     | 18          |            |           |
| 502837     | 13         | 504007     | 15            | 541181     | 9           |            |           |
| 502838     | 13, 19     | 504010-451 | 15            | 541182     | 9           |            |           |
| 502839     | 13         | 504029     | 17            | 541183     | 17          |            |           |
| 502843     | 12         | 504048     | 6, 13, 19     | 541514     | 17          |            |           |
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| 502849     | 7          | 504105     | 16            | 543805-003 | 1, 17       |            |           |
| 502850     | 6, 12      | 504134     | 11, 13, 19    | 543805-004 | 17, 18      |            |           |
| 502857     | 6, 12      | 504507     | 1             | 543805-008 | 8           |            |           |
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| 502859     | 12         | 507523     | 12, 18        | 543833-002 | 2, 3        |            |           |
| 502860     | 12         | 508302     | 16            | 543833-003 | 3           |            |           |
| 502862     | 12         | 508501     | 16            | 543833-004 | 3           |            |           |
| 502866     | 12         | 508502     | 16            | 544053     | 13, 19      |            |           |
| 502867     | 12         | 508506     | 4             | 544085     | 21          |            |           |
| 502868     | 7          | 508507     | 4             | 544112     | 17          |            |           |
| 502871     | 7          | 508514     | 15            | 544211-051 | 8           |            |           |
| 502873     | 7          | 508523     | 12            | 544217-001 | 21          |            |           |
| 502879     | 13         | 508524     | 12            | 544218-056 | 17          |            |           |
| 502880     | 13         | 508530     | 10            | 544278-361 | 17          |            |           |
| 502881     | 14         | 508537     | 10            | 544291     | 8           |            |           |