



**SINGER**

**300W122, W222, W322, W422**

# LIST OF PARTS



## SINGER<sup>\*\*</sup> MACHINES

Nos. 300w122, 300w222,  
300w322 and 300w422

---

THE SINGER MANUFACTURING COMPANY

# INSTRUCTIONS FOR OILING

A machine new from the factory, or one that has been idle for some time, must be oiled the same as instructed in Form 2901w, Instructions for Using Machines 300w101, 300w201, 300w301 and 300w401. Failure to do this may result in damage to the machine.

Use "TYPE B" or "TYPE D" OIL, sold by Singer Sewing Machine Company.

"TYPE D" OIL should be used when an oil is desired which will produce a minimum of stain on fabrics, even after a long period of storage.

Use only pressure oil can No. 228491 furnished with the machine.

A machine in daily use must be oiled as follows:

- |             |   |                                                                      |
|-------------|---|----------------------------------------------------------------------|
| Twice a day | { | Fill arm shaft oil reservoir.                                        |
|             | { | Fill bed shaft oil reservoir.                                        |
| Once a day  | { | Apply oil to all holes in work plate.                                |
|             | { | Oil needle bar bearings and connections and bar rock frame bearings. |
|             | { | Oil looper rocker sleeve.                                            |

Occasionally oil the presser lift mechanism and looper pull-out rack.

## INDEX

|                                              | Page       |
|----------------------------------------------|------------|
| Accessories .....                            | 32         |
| Feed Dogs .....                              | 36         |
| Foot Lifter Treadle .....                    | 33         |
| Looper Holders .....                         | 40         |
| Looper Thread Guides (on Bed at Looper)..... | 41         |
| Machine No. 300w122.....                     | 5          |
| Machine No. 300w222.....                     | 21         |
| Machine No. 300w322.....                     | 26         |
| Machine No. 300w422.....                     | 29         |
| Needle Bar Rock Frame Thread Guides .....    | 42         |
| Needle Holders .....                         | 43         |
| Numerical List of Parts .....                | 51         |
| Presser Feet .....                           | 45         |
| Spreaders.....                               | 48         |
| Thread Unwinders .....                       | 33-34 & 35 |
| Throat Plates .....                          | 49         |

## INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the **PART** number in the **FIRST** column.

The number stamped on a Sewing Machine Part is the number of the Single Part only, except when the part includes Set Screws, Clamping Screws, Studs and Rollers Spun on, Small Wires riveted, or Parts soldered together, etc., which it is necessary to furnish in combination.

Every combination of parts sent out has its specific number which, although not stamped on Parts (except in above case), must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever Machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A Hardened, Polished, Nickel Plated and Buffed.
- AL Heat Treated for Toughness.
- B Polished, Nickel Plated and Buffed.
- C Hardened only.
- D Polished only.
- E Soft, Not polished.
- F Hardened and Polished.
- H Blued.
- J Nickel Plated only.
- R Merlized.
- X Black Oxide, for Iron and Steel.
- XC Hardened and Black Oxide, for Iron and Steel.
- Y Black Nickel Plated only.
- Z Chromium Plated.

These letters **MUST BE USED** when they appear in the list and **AFTER** the number, as in the list.

In this series

1 to 1500, 200001 to 201500 and 350001 to 351500 are Screw Numbers.

1501 to 1800, 201501 to 201800 and 351501 to 351800 are Nut Numbers.

1801 to 2000, 201801 to 202000 and 351801 to 352000 are Roller Numbers.

2001 to 50000 and 202001 to 350000 are Numbers of Machine Parts.

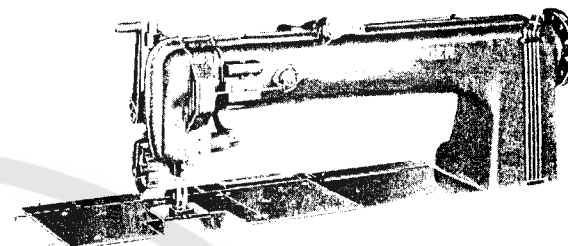
The figures in the second column refer only to the plate in which the illustration of the part is shown and are **NOT TO BE USED** in ordering.

Two or more numbers over a cut indicate that the difference between such parts is not visible in an illustration.

Parts marked with an asterisk (\*) are furnished only when repairs are made at the factory.

## LIST OF PARTS COMPLETE

FOR



### MACHINE No. 300w122

PULLER FEED

TWO THREAD CHAIN STITCH

ONE NEEDLE. ONE LOOPER. LONG ARM.

COMPOUND FEED.

MAXIMUM STITCH 4 TO THE INCH

FOR WELTING, BINDING MATTRESSES AND

SEAMING MEDIUM AND HEAVY FABRICS.

| No.     | Plate | Name                                                             |
|---------|-------|------------------------------------------------------------------|
| *268701 | ----- | Arm with 204235, 268002 and three 200029E                        |
| *268002 | ----- | Arm Head with 202120                                             |
| 204235  | 18669 | " " Position Pin                                                 |
| 200029E | 18669 | " " Screw                                                        |
| 8582    | 18669 | " Position Pin (2)                                               |
| 50708E  | 18669 | " Screw (4)                                                      |
| 268702  | 18647 | " Shaft with 268009, 268044, 268704, two each 268214 and 350534C |
| 268024  | 18647 | Arm Shaft Ball Bearing, (back)                                   |
| 268004  | 18647 | " " " " " Housing                                                |
| 200047D | 18647 | " " " " " "                                                      |
|         |       | Screw (3)                                                        |
| 268005  | 18647 | Arm Shaft Ball Bearing (front)                                   |

| No.     | Plate | Name                                                                                            |
|---------|-------|-------------------------------------------------------------------------------------------------|
| 258270  | 18647 | Arm Shaft Connection Belt (reinforced neoprene)                                                 |
| 268006  | 18647 | Arm Shaft Connection Belt Pulley with two each 201254C and 202253                               |
| 201254C | 18647 | Arm Shaft Connection Belt Pulley Set Screw                                                      |
| 202253  | 18647 | Arm Shaft Connection Belt Pulley Spring Flange                                                  |
| 268731  | 18647 | Arm Shaft Counter Balance with 200354C and 200362C                                              |
| 200354C | 18647 | Arm Shaft Counter Balance Position Screw                                                        |
| 200362C | 18647 | Arm Shaft Counter Balance Set Screw                                                             |
| 268704  | 18647 | " " Oil Control Rod (wood)                                                                      |
| 268008  | 18647 | " " " Slinger with 350171C                                                                      |
| 350171C | 18647 | " " " Set Screw                                                                                 |
| 268214  | 18647 | " " " Stop Ball, 5/32 in. diameter                                                              |
| 350534C | 18647 | Arm Shaft Oil Stop Ball Screw                                                                   |
| 268009  | 18647 | " " " " " Spring (front)                                                                        |
| 268044  | 18647 | " " " " " (rear)                                                                                |
| 268010  | 18669 | " Side Cover                                                                                    |
| 201011H | 18669 | " " " Screw (lower)                                                                             |
| 200078H | 18669 | " " " " (upper) (2)                                                                             |
| 268048  | 18647 | Balance Wheel "V" belt groove (out-side diam. of belt groove 2.9 inch) with 200327C and 200328C |
| 268049  | 18647 | Balance Wheel 268048 with 268024                                                                |
| 200328C | 18647 | " " Position Screw                                                                              |
| 200327C | 18647 | " " Set Screw                                                                                   |
| *268751 | ----- | Bed with 268184, two each 200035E and 225887                                                    |
| 265307  | 18669 | Bed Hinge Connection (2)                                                                        |
| 268752  | 18666 | " " " Bracket (left)                                                                            |
| 268753  | 18666 | " " " " " " 268752 with 268425 (needle bearing on right)                                        |
| 268752  | 18666 | Bed Hinge Connection Bracket (right)                                                            |
| 232866  | 18666 | " " " " Position Pin (4)                                                                        |
| 200017C | 18666 | Bed Hinge Connection Bracket Screw (4)                                                          |
| 200570E | 18669 | Bed Hinge Connection Screw (4)                                                                  |
| 268707  | 18669 | " Plate (left)                                                                                  |
| 268403  | 18669 | " " (right)                                                                                     |
| 200053H | 18669 | " " Screw (9)                                                                                   |
| 268017  | 18669 | " " Slide with two 268022 and four 200138D                                                      |
| 268022  | 18669 | Bed Plate Slide Spring                                                                          |
| 200138D | 18669 | " " " " Screw                                                                                   |
| 268757  | 18668 | " Shaft with 268044, 268214, 268711 and 350534C                                                 |

| No.      | Plate | Name                                                                                                                 |
|----------|-------|----------------------------------------------------------------------------------------------------------------------|
| 268024   | 18668 | Bed Shaft Ball Bearing                                                                                               |
| 268709   | 18668 | " " Connection Belt Pulley with two 201254C                                                                          |
| 268710   | 18668 | Bed Shaft Connection Belt Pulley 268709 with 268024                                                                  |
| 201254C  | 18668 | Bed Shaft Connection Belt Pulley Set Screw                                                                           |
| 268732   | 18668 | Bed Shaft Counter Balance with 200354C and 200362C (2)                                                               |
| 200354C  | 18668 | Bed Shaft Counter Balance Position Screw                                                                             |
| 200362C  | 18668 | Bed Shaft Counter Balance Set Screw                                                                                  |
| 268029   | 18668 | " " Needle Bearing (back or front) (2)                                                                               |
| 268734   | 18668 | Bed Shaft Needle Bearing (center)                                                                                    |
| 268711   | 18668 | " " Oil Control Rod (wood)                                                                                           |
| 268214   | 18668 | " " " Stop Ball, 5/32 in. diameter                                                                                   |
| 350534C  | 18668 | Bed Shaft Oil Stop Ball Screw                                                                                        |
| 268044   | 18668 | " " " " " Spring                                                                                                     |
| 268030   | 18669 | Face Plate with 268033 and two 201416C                                                                               |
| 268031   | 18669 | Face Plate Hinge Pin (2)                                                                                             |
| 201416C  | 18669 | " " " " Set Screw                                                                                                    |
| 268032   | 18669 | " " Lock Spring                                                                                                      |
| 268197   | 18669 | " " " " Plate                                                                                                        |
| 200571XC | 18669 | " " " " Screw (2)                                                                                                    |
| 268033   | 18669 | " " " Stud                                                                                                           |
| 268034   | 18649 | Feed Bar with 200373C and two 200403C                                                                                |
| 268035   | 18649 | Feed Bar Hinge Pin                                                                                                   |
| 202574   | 18649 | " " " " Collar with 200380C                                                                                          |
| 200380C  | 18649 | Feed Bar Hinge Pin Collar Set Screw                                                                                  |
| 200403C  | 18649 | " " Set Screw                                                                                                        |
| 268618   | 18659 | " Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with 268318 and two 200172D, for 268614 |
| 200100C  | 18659 | Feed Dog Screw (2)                                                                                                   |
| 268316   | 18649 | " " Shank with 201537H and 350552C                                                                                   |
| 350552C  | 18649 | Feed Dog Shank Adjusting Screw                                                                                       |
| 201537H  | 18649 | " " " " " Lock Nut                                                                                                   |
| 200040AL | 18649 | Feed Dog Shank Screw                                                                                                 |
| 201525E  | 18649 | " " " " Lock Nut                                                                                                     |
| 208636   | 18649 | " " " " Washer                                                                                                       |
| 268060   | 18649 | " Driving Connection                                                                                                 |
| 268061   | 18649 | " " " 268060 with 268063                                                                                             |
| 200123D  | 18649 | Feed Driving Connection Cap Screw                                                                                    |

| No.      | Plate | Name                                                                            |
|----------|-------|---------------------------------------------------------------------------------|
| 268062   | 18649 | Feed Driving Connection Hinge Stud with 268258                                  |
| 201522E  | 13649 | Feed Driving Connection Hinge Stud Nut                                          |
| 268258   | 18649 | Feed Driving Connection Hinge Stud Oil Packing (wick)                           |
| 268063   | 18649 | Feed Driving Connection Needle Bearing                                          |
| 268064   | 18668 | Feed Driving Eccentric                                                          |
| 268065   | 18668 | " " " Adjusting Disc                                                            |
| 268066   | 18668 | " " " " " Spring                                                                |
| 268067   | 18668 | Feed Driving Eccentric Adjusting Disc Spring Collar with two 200382C            |
| 200382C  | 18668 | Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw                   |
| 267623   | 18668 | Feed Driving Eccentric Friction Plate                                           |
| 350548C  | 18668 | " " " " " Screw                                                                 |
| 350477C  | 18668 | Feed Driving Eccentric Friction Plate Screw Set Screw                           |
| 241763   | 18668 | Feed Driving Eccentric Friction Plate Screw Set Screw Packing (brass)           |
| 268315   | 18668 | Feed Driving Flange with 267623, two each 241763, 350467AL, 350477C and 350548C |
| 350467AL | 18668 | Feed Driving Flange Set Screw                                                   |
| 268069   | 18649 | " " " Rock Frame with 200354C and 200362C                                       |
| 200354C  | 18649 | Feed Driving Rock Frame Position Screw                                          |
| 200362C  | 18649 | Feed Driving Rock Frame Set Screw                                               |
| 268733   | 18649 | " " " Shaft                                                                     |
| 268072   | 18649 | " " " " " Collar with two 200386C (2)                                           |
| 200386C  | 18649 | Feed Driving Rock Shaft Collar Set Screw                                        |
| 268073   | 18649 | Feed Driving Rock Shaft Crank with 201418C and two 200061C                      |
| 200061C  | 18649 | Feed Driving Rock Shaft Crank Pinch Screw                                       |
| 201418C  | 18649 | Feed Driving Rock Shaft Crank Position Screw                                    |
| 268071   | 18649 | Feed Driving Rock Shaft Needle Bearing (2)                                      |
| 268074   | 18649 | Feed Lifting Connection                                                         |
| 268062   | 18649 | " " " " " Hinge Stud with 268258                                                |
| 201522E  | 18649 | Feed Lifting Connection Hinge Stud Nut                                          |
| 268258   | 18649 | Feed Lifting Connection Hinge Stud Oil Packing (wick)                           |
| 268075   | 18649 | Feed Lifting Crank with 200373C and 201256C                                     |

| No.     | Plate | Name                                                       |
|---------|-------|------------------------------------------------------------|
| 201256C | 18649 | Feed Lifting Crank Pinch Screw                             |
| 268047  | 18650 | " " " Eccentric with 268077 and two 200394C                |
| 268077  | 18650 | Feed Lifting Eccentric Lubricating Pad (wood)              |
| 200394C | 18650 | Feed Lifting Eccentric Set Screw                           |
| 268078  | 18649 | " " " Link                                                 |
| 268079  | 18649 | " " " " " Hinge Pin with 268258 (2)                        |
| 268258  | 18649 | Feed Lifting Link Hinge Pin Oil Packing (wick)             |
| 200373C | 18649 | Feed Lifting Link Hinge Pin Set Screw                      |
| 268713  | 18649 | " " " Rock Shaft                                           |
| 268072  | 18649 | " " " " " Collar with two 200386C (2)                      |
| 200386C | 18649 | Feed Lifting Rock Shaft Collar Set Screw                   |
| 268198  | 18649 | Feed Lifting Rock Shaft Crank with 201418C and two 200061C |
| 200061C | 18649 | Feed Lifting Rock Shaft Crank Pinch Screw                  |
| 201418C | 18649 | Feed Lifting Rock Shaft Crank Position Screw               |
| 268071  | 18649 | Feed Lifting Rock Shaft Needle Bearing (2)                 |
| 268081  | 18668 | Feed Regulating Stud                                       |
| 240245  | 18668 | " " " " " Retaining Spring                                 |
| 268082  | 18668 | " " " " " Socket                                           |
| 200078F | 18668 | " " " " " Screw (2)                                        |
| 270026  | 18668 | " " " " " Spring                                           |
| 268083  | 18669 | Foot Lifter Bell Crank                                     |
| 350013C | 18669 | " " " " " Hinge Screw                                      |
| 268714  | 18669 | " " " " " Lever                                            |
| 201363C | 18669 | " " " " " Hinge Screw                                      |
| 268086  | 18669 | " " " " " Rod (front)                                      |
| 268715  | 18669 | " " " " " (rear)                                           |
| 350524X | 18669 | " " " " " Hinge Screw (long)                               |
| 201526E | 18669 | Foot Lifter Lever Rod (rear) Hinge Screw (long) Nut        |
| 206133  | 18669 | Foot Lifter Lever Rod (rear) Hinge Screw (long) Washer     |
| 200925D | 18669 | Foot Lifter Lever Rod (rear) Hinge Screw (short)           |
| 204348  | 18669 | Foot Lifter Lever Spring                                   |
| 201160E | 18669 | " " " " " Screw Eye                                        |
| 268087  | 18669 | " " " " " Lifting Link                                     |
| 200934F | 18669 | " " " " " Hinge Screw                                      |
| 202120  | 18669 | " " " " " Stop Pin                                         |
| 268318  | 18659 | Loop Deflector                                             |
| 200172D | 18659 | " " " " " Screw                                            |
| 268088  | 18616 | Looper                                                     |
| 350478C | 18616 | " " " " " Adjusting Screw                                  |

| No.     | Plate | Name                                                                      |
|---------|-------|---------------------------------------------------------------------------|
| 268716  | 18650 | Looper Carrier                                                            |
| 268717  | 18650 | " " 268716 with two 268099                                                |
| 268307  | 18650 | " " Crank with 200089C                                                    |
| 268308  | 18650 | " " " Clamping Stud                                                       |
| 201524E | 18650 | " " " " "                                                                 |
|         |       | Nut                                                                       |
| 67425   | 18650 | Looper Carrier Crank Clamping Stud Washer                                 |
| 268208  | 18650 | Looper Carrier Crank Hinge Pin with 268258                                |
| 268258  | 18650 | Looper Carrier Crank Hinge Pin Oil Packing (wick)                         |
| 200089C | 18650 | Looper Carrier Crank Hinge Pin Pinch Screw                                |
| 268099  | 18650 | Looper Carrier Needle Bearing                                             |
| 268718  | 18650 | " " Positioning Sleeve with 200386C                                       |
| 200386C | 18650 | Looper Carrier Positioning Sleeve Set Screw                               |
| *268719 | 18650 | Looper Carrier Shaft                                                      |
| 268720  | 18650 | " " " 268719 with 268721 and 268722                                       |
| *268721 | 18650 | Looper Carrier Shaft Bushing (left) (eccentric) with 200354C and 200362C  |
| 268096  | 18650 | Looper Carrier Shaft Bushing (left) Position Plate                        |
| 200085C | 18650 | Looper Carrier Shaft Bushing (left) Position Plate Screw (2)              |
| *268722 | 18650 | Looper Carrier Shaft Bushing (right) (eccentric) with 200354C and 200362C |
| 200354C | 18650 | Looper Carrier Shaft Bushing Position Screw                               |
| 200362C | 18650 | Looper Carrier Shaft Bushing Set Screw                                    |
| 268098  | 18650 | Looper Driving Connection                                                 |
| 268216  | 18650 | " " " 268098 with 268099                                                  |
| 268099  | 18650 | Looper Driving Connection Needle Bearing                                  |
| 268277  | 18650 | Looper Driving Crank with 200362C, 200573D and two 200344C                |
| 268102  | 18650 | Looper Driving Crank Oil Hole Cover                                       |
| 200303H | 18650 | " " " " " " Screw                                                         |
| 204925  | 18650 | Looper Driving Crank Oil Hole Cover Screw Washer                          |
| 200573D | 18650 | Looper Driving Crank Oil Stop Screw                                       |
| 200344C | 18650 | " " " Position Screw                                                      |
| 200362C | 18650 | " " " Set Screw                                                           |
| 268602  | 18616 | " Holder with two 350478C                                                 |
| 350267E | 18616 | " " Screw                                                                 |

| No.      | Plate | Name                                                                       |
|----------|-------|----------------------------------------------------------------------------|
| 208636   | 18616 | Looper Holder Screw Washer                                                 |
| 350478C  | 18616 | " Set Screw                                                                |
| 268503   | 18653 | " Thread Guide                                                             |
| 268296   | 18616 | " " " (on Bed at Looper)                                                   |
| 350468E  | 18616 | " " " " " " " Screw                                                        |
| 268723   | 18653 | Looper Thread Guide (rear) (2)                                             |
| 200035D  | 18653 | " " " " " Screw (4)                                                        |
| 268505   | 18653 | " " " (top of Arm)                                                         |
| 268111   | 18653 | " " " " " " " Bracket                                                      |
| 268506   | 18653 | Looper Thread Guide (top of Arm) Bracket 268111 with 268505 and two 50169J |
| 200578XC | 18653 | Looper Thread Guide (top of Arm) Bracket Screw (2)                         |
| 50169J   | 18653 | Looper Thread Guide (top of Arm) Screw                                     |
| 200035D  | 18653 | Looper Thread Guide Screw                                                  |
| 268114   | 18668 | " " Take-up Driving Connection                                             |
| 268079   | 18668 | Looper Thread Take-up Driving Connection Hinge Stud with 268258            |
| 268258   | 18668 | Looper Thread Take-up Driving Connection Hinge Stud Oil Packing (wick)     |
| 200098F  | 18668 | Looper Thread Take-up Driving Connection Hinge Stud Set Screw              |
| 268113   | 18668 | Looper Thread Take-up Driving Eccentric with 200378C and 201220C           |
| 201220C  | 18668 | Looper Thread Take-up Driving Eccentric Position Screw                     |
| 200378C  | 18668 | Looper Thread Take-up Driving Eccentric Set Screw                          |
| 268115   | 18668 | Looper Thread Take-up Lever with 200098F and two 201052C                   |
| 268116   | 18668 | Looper Thread Take-up Lever Hinge Stud                                     |
| 268072   | 18668 | Looper Thread Take-up Lever Hinge Stud Collar with two 200386C             |
| 200386C  | 18668 | Looper Thread Take-up Lever Hinge Stud Collar Set Screw                    |
| 200362C  | 18668 | Looper Thread Take-up Lever Hinge Stud Set Screw (2)                       |
| 268117   | 18668 | Looper Thread Take-up Rod                                                  |
| 201052C  | 18668 | " " " " " Set Screw                                                        |
| 268507   | 18653 | " " " Thread Guide                                                         |
| 350132C  | 18653 | " " " " " " " Screw                                                        |
| 268119   | 18653 | Looper Thread Take-up Thread Guide Support Stud                            |
| 200394C  | 18653 | Looper Thread Take-up Thread Guide Support Stud Set Screw                  |

| No.     | Plate | Name                                                                 |
|---------|-------|----------------------------------------------------------------------|
| 268120  | 18653 | Looper Thread Tension Bracket                                        |
| 200564E | 18653 | " " " " Screw<br>(2)                                                 |
| 268121  | 18653 | Looper Thread Tension Bracket Spacing Collar (2)                     |
| 2455    | 18653 | Looper Thread Tension Disc                                           |
| 10141   | 18653 | " " " " Spring                                                       |
| 418D    | 18653 | " " " " Stud                                                         |
| 268122  | 18653 | " " " " Thread Guide                                                 |
| 1562J   | 18653 | " " " " Thumb Nut                                                    |
| 5989    | 18653 | Looper Thread Tension complete, Nos. 418D, 1562J, 10141 and two 2455 |
| 268123  | 18653 | Looper Thread Tube with two 268125<br>(4)                            |
| 268124  | 18653 | Looper Thread Tube Clamp (2)                                         |
| 200054C | 18653 | " " " " Screw (4)                                                    |
| 268125  | 18653 | " " " " Thread Bushing                                               |
| 268126  | 18650 | " " Throw-out Gear with two 200362C                                  |
| 268127  | 18650 | Looper Throw-out Gear Locking Plunger                                |
| 268313  | 18650 | Looper Throw-out Gear Locking Plunger Handle                         |
| 201477C | 18650 | Looper Throw-out Gear Locking Plunger Screw Bushing                  |
| 250265  | 18650 | Looper Throw-out Gear Locking Plunger Spring                         |
| 200444C | 18650 | Looper Throw-out Gear Locking Plunger Stop Screw                     |
| 200364C | 18650 | Looper Throw-out Gear Locking Plunger Stop Screw Set Screw           |
| 201620D | 18650 | Looper Throw-out Gear Locking Plunger Thumb Nut                      |
| 200362C | 18650 | Looper Throw-out Gear Set Screw                                      |
| 268129  | 18650 | " " " " Rack Rod                                                     |
| 268314  | 18650 | " " " " 268129<br>with 201553D                                       |
| 201553D | 18650 | Looper Throw-out Rack Rod Thumb Nut                                  |
| 268131  | 18649 | Looper Throw-out Safety Latch                                        |
| 268199  | 18649 | " " " " Collar<br>with two 200386C                                   |
| 200386C | 18649 | Looper Throw-out Safety Latch Collar Set Screw                       |
| 268132  | 18649 | Looper Throw-out Safety Latch Spring                                 |
| 268133  | 18649 | " " " " " "<br>Bracket                                               |
| 200098F | 18649 | Looper Throw-out Safety Latch Spring Bracket Screw (2)               |
| 228448  | 18645 | Machine Locating Stud (4)                                            |
| 268603  | 18617 | Needle Bar with 200125F                                              |
| 268137  | 18617 | " " Connecting Link                                                  |

| No.     | Plate | Name                                                                                  |
|---------|-------|---------------------------------------------------------------------------------------|
| 268138  | 18617 | Needle Bar Connecting Link 268137<br>with 200379C and two 270266                      |
| 268139  | 18617 | Needle Bar Connecting Link Cap Washer                                                 |
| 200095H | 18617 | Needle Bar Connecting Link Cap Washer Screw                                           |
| 270266  | 18617 | Needle Bar Connecting Link Needle Bearing                                             |
| 268141  | 18617 | Needle Bar Connecting Stud with 201188C, 202423 and two 200069C                       |
| 202423  | 18617 | Needle Bar Connecting Stud Oil Packing (wick)                                         |
| 200069C | 18617 | Needle Bar Connecting Stud Pinch Screw                                                |
| 268142  | 18647 | Needle Bar Crank with 200346C, 200354C, 200378C and 200379C                           |
| 268143  | 18647 | Needle Bar Crank 268142 with 268005                                                   |
| 200379C | 18647 | " " " " Oil Hole Plug<br>Screw                                                        |
| 200354C | 18647 | Needle Bar Crank Position Screw                                                       |
| 200378C | 18647 | " " " " " "<br>Check Screw                                                            |
| 200346C | 18647 | Needle Bar Crank Set Screw                                                            |
| 268144  | 18617 | " " " " Oiling Felt (2)                                                               |
| 268278  | 18617 | " " " " " " Holder (2)                                                                |
| 200173D | 18617 | " " " " " " Screw (2)                                                                 |
| 268279  | 18617 | " " " " " " Rock Frame                                                                |
| 268161  | 18617 | " " " " " " Driving Arm<br>with two 200058C                                           |
| 200058C | 18617 | Needle Bar Rock Frame Driving Arm Pinch Screw                                         |
| 268060  | 18647 | Needle Bar Rock Frame Driving Connection                                              |
| 268061  | 18647 | Needle Bar Rock Frame Driving Connection 268060 with 268063                           |
| 200123D | 18617 | Needle Bar Rock Frame Driving Connection Cap Screw                                    |
| 268062  | 18617 | Needle Bar Rock Frame Driving Connection Hinge Stud                                   |
| 201522E | 18617 | Needle Bar Rock Frame Driving Connection Hinge Stud Nut                               |
| 268063  | 18647 | Needle Bar Rock Frame Driving Connection Needle Bearing                               |
| 268064  | 18647 | Needle Bar Rock Frame Driving Eccentric                                               |
| 268065  | 18647 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc                                |
| 268066  | 18647 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring                         |
| 268067  | 18647 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar with two 200382C |

| No.      | Plate | Name                                                                                             |
|----------|-------|--------------------------------------------------------------------------------------------------|
| 200382C  | 18647 | Needle Bar Rock Frame Driving Eccentric Adjusting Disc Spring Collar Set Screw                   |
| 267623   | 18647 | Needle Bar Rock Frame Driving Eccentric Friction Plate                                           |
| 350548C  | 18647 | Needle Bar Rock Frame Driving Eccentric Friction Plate Screw                                     |
| 350477C  | 18647 | Needle Bar Rock Frame Driving Eccentric Friction Plate Screw Set Screw                           |
| 241763   | 18647 | Needle Bar Rock Frame Driving Eccentric Friction Plate Screw Set Screw Packing (brass)           |
| 268315   | 18647 | Needle Bar Rock Frame Driving Flange with 267623, two each 241763, 350467AL, 350477C and 350548C |
| 350467AL | 18647 | Needle Bar Rock Frame Driving Flange Set Screw                                                   |
| 268029   | 18617 | Needle Bar Rock Frame Needle Bearing (2)                                                         |
| 268148   | 18647 | Needle Bar Rock Frame Regulating Stud                                                            |
| 264709   | 18647 | Needle Bar Rock Frame Regulating Stud Cap with 200364C                                           |
| 200364C  | 18647 | Needle Bar Rock Frame Regulating Stud Cap Set Screw                                              |
| 268149   | 18647 | Needle Bar Rock Frame Regulating Stud Sleeve                                                     |
| 200337C  | 18647 | Needle Bar Rock Frame Regulating Stud Sleeve Set Screw                                           |
| 214529   | 18647 | Needle Bar Rock Frame Regulating Stud Spring                                                     |
| 268150   | 18647 | Needle Bar Rock Frame Regulating Stud complete, Nos. 214529, 264709, 268148 and 268149           |
| 268219   | 18616 | Needle Bar Rock Frame Thread Guide                                                               |
| 200583C  | 18616 | " " " " " " Screw (2)                                                                            |
| 200125F  | 18617 | Needle Set Screw                                                                                 |
| 268312   | 18653 | " Thread Guide (on Arm Head)                                                                     |
| 268512   | 18617 | " " " (on Needle Bar Connecting Stud)                                                            |
| 201188C  | 18617 | Needle Thread Guide (on Needle Bar Connecting Stud) Set Screw                                    |
| 200082D  | 18653 | Needle Thread Guide Screw                                                                        |
| 201733XC | 18653 | " " Nipper Adjusting Collar with 350101AL                                                        |
| 350101AL | 18653 | Needle Thread Nipper Adjusting Collar Screw                                                      |
| 268221   | 18653 | Needle Thread Nipper Bearing                                                                     |
| 268222   | 18653 | " " " " " Plate                                                                                  |
| 200064D  | 18653 | " " " " " Screw (2)                                                                              |

| No.     | Plate | Name                                                         |
|---------|-------|--------------------------------------------------------------|
| 268223  | 18653 | Needle Thread Nipper Disc (2)                                |
| 268224  | 18653 | " " " " Washer (vellumoid)                                   |
| 268225  | 18647 | Needle Thread Nipper Eccentric with two 200394C              |
| 268226  | 18647 | Needle Thread Nipper Eccentric Connection                    |
| 268228  | 18647 | Needle Thread Nipper Eccentric Connection 268226 with 268227 |
| 268227  | 18647 | Needle Thread Nipper Eccentric Connection Needle Bearing     |
| 268259  | 18647 | Needle Thread Nipper Eccentric Flange                        |
| 201403H | 18647 | Needle Thread Nipper Eccentric Flange Screw                  |
| 200394C | 18647 | Needle Thread Nipper Eccentric Set Screw                     |
| 268229  | 18653 | Needle Thread Nipper Plunger with 350496C                    |
| 268230  | 18653 | Needle Thread Nipper Plunger Cap                             |
| 268231  | 18653 | " " " " Hinge Pin                                            |
| 350496C | 18653 | Needle Thread Nipper Plunger Hinge Pin Set Screw             |
| 222613  | 18653 | Needle Thread Nipper Spring                                  |
| 268232  | 18653 | " " " " Plunger                                              |
| 201537H | 18653 | " " " " " " Nut (2)                                          |
| 350483C | 18653 | Needle Thread Nipper Spring Plunger Screw Bearing            |
| 268167  | 18653 | Needle Thread Tension Bracket                                |
| 200047E | 18653 | " " " " Screw (2)                                            |
| 268121  | 18653 | Needle Thread Tension Bracket Spacing Collar (2)             |
| 2102    | 18653 | Needle Thread Tension Disc                                   |
| 268168  | 18653 | " " " " Releaser                                             |
| 268169  | 18653 | " " " " " Cap with 201052C                                   |
| 201052C | 18653 | Needle Thread Tension Releaser Cap Set Screw                 |
| 204365  | 18653 | Needle Thread Tension Releaser Spring                        |
| 268725  | 18669 | Needle Thread Tension Releasing Arm with 201160E and 238089  |
| 201363C | 18669 | Needle Thread Tension Releasing Arm Hinge Screw              |
| 32572   | 18653 | Needle Thread Tension Releasing Disc                         |
| 226206  | 18653 | " " " " " Pin                                                |
| 268171  | 18653 | " " " " " Plate (adjustable)                                 |
| 238089  | 18669 | Needle Thread Tension Releasing Plate Pin                    |

| No.     | Plate | Name                                                                                                        |
|---------|-------|-------------------------------------------------------------------------------------------------------------|
| 131741  | 18653 | Needle Thread Tension Spring                                                                                |
| 59538   | 18653 | " " " " Bushing<br>(back)                                                                                   |
| 59537   | 18653 | Needle Thread Tension Spring Bushing<br>(front)                                                             |
| 50326C  | 18653 | Needle Thread Tension Stud                                                                                  |
| 59539   | 18653 | " " " " 50326C<br>with 51570C                                                                               |
| 54279   | 18653 | Needle Thread Tension Thread Guide<br>(double)                                                              |
| 51570C  | 18653 | Needle Thread Tension Thumb Nut                                                                             |
| 268263  | 18653 | Needle Thread Tension complete, Nos.<br>32572, 59537 to 59539, 131741 and<br>two 2102                       |
| 268172  | 18617 | Presser Bar                                                                                                 |
| 268173  | 18617 | " " Bushing                                                                                                 |
| 268174  | 18617 | " " Guide Bracket with<br>200572F, 201216C and 351875                                                       |
| 200572F | 18617 | Presser Bar Guide Bracket Adjusting<br>Screw                                                                |
| 201216C | 18617 | Presser Bar Guide Bracket Pinch<br>Screw                                                                    |
| 351875  | 18617 | Presser Bar Guide Bracket Roller                                                                            |
| 268175  | 18617 | " " Lifter                                                                                                  |
| 201276D | 18617 | " " " Hinge Screw                                                                                           |
| 222119  | 18617 | " " " Stop Pin                                                                                              |
| 268176  | 18669 | " " Spring                                                                                                  |
| 350381C | 18669 | " " Adjusting Screw                                                                                         |
| 201485C | 18669 | " " " " "                                                                                                   |
|         |       | Set Screw                                                                                                   |
| 268306  | 18669 | Presser Bar Spring Cushion Spring                                                                           |
| 200226E | 18669 | " " " Support Screw                                                                                         |
| 203759  | 18617 | " " Stop Collar with 200380C                                                                                |
| 200380C | 18617 | " " " " Set Screw                                                                                           |
| 206335  | 18659 | " Foot Hinge Pin                                                                                            |
| 268611  | 18659 | " " Plate                                                                                                   |
| 268612  | 18659 | " " " Heel Spring                                                                                           |
| 226080  | 18659 | " " " Spring                                                                                                |
| 268275  | 18659 | " " Shank with 1454F                                                                                        |
| 1454F   | 18659 | " " " Pinch Screw                                                                                           |
| 268613  | 18659 | Presser Foot (spring hinged) complete,<br>46 needle hole, Nos. 206335, 226080,<br>268275, 268611 and 268612 |
| 268404  | 18666 | Puller Feed Clutch Driving Flange<br>with two 200362C                                                       |
| 200362C | 18666 | Puller Feed Clutch Driving Flange Set<br>Screw                                                              |
| 131271  | 18666 | Puller Feed Clutch Driving Spider with<br>three 58611                                                       |
| 268759  | 18666 | Puller Feed Clutch Oil Leader                                                                               |
| 268760  | 18666 | " " " " " Packing<br>(felt)                                                                                 |
| 268761  | 18666 | Puller Feed Clutch Oil Leader Washer<br>(vellumoid)                                                         |

| No.     | Plate | Name                                                                                                      |
|---------|-------|-----------------------------------------------------------------------------------------------------------|
| 268762  | 18666 | Puller Feed Clutch Oil Tube                                                                               |
| 268763  | 18666 | " " " Oiler Body                                                                                          |
| 268764  | 18666 | " " " " " Cap                                                                                             |
| 200581H | 18666 | " " " " " "<br>Screw                                                                                      |
| 201617E | 18666 | Puller Feed Clutch Oiler Body Lock Nut                                                                    |
| 268765  | 18666 | Puller Feed Clutch Oiler complete, Nos.<br>201617E, 268759 to 268764 and three<br>200581H                 |
| 268405  | 18666 | Puller Feed Clutch Retaining Flange<br>with two 200362C                                                   |
| 200386C | 18666 | Puller Feed Clutch Retaining Flange<br>Holding Screw                                                      |
| 200386C | 18666 | Puller Feed Clutch Retaining Flange<br>Holding Screw Check Screw                                          |
| 200362C | 18666 | Puller Feed Clutch Retaining Flange<br>Set Screw                                                          |
| 268439  | 18666 | Puller Feed Clutch Retaining Spider                                                                       |
| 268440  | 18666 | " " " " "<br>268439 with three 58611                                                                      |
| 68151   | 18666 | Puller Feed Clutch Roller                                                                                 |
| 68152   | 18666 | " " " " Plunger                                                                                           |
| 68153   | 18666 | " " " " Spring                                                                                            |
| 58611   | 18666 | " " " " Wear Plate                                                                                        |
| 68155   | 18666 | " " " " Sleeve with two<br>1149AL                                                                         |
| 1149AL  | 18666 | Puller Feed Clutch Sleeve Set Screw                                                                       |
| 268406  | 18666 | Puller Feed Clutch complete, Nos.<br>68155, 131271, 268404, 268405,<br>268440 and six each 68151 to 68153 |
| 268754  | 18666 | Puller Feed Cover Plate (center)                                                                          |
| 268758  | 18666 | " " " " (left)                                                                                            |
| 268766  | 18666 | " " " " (right)                                                                                           |
| 200584D | 18666 | " " " " " Screw (2)                                                                                       |
| 200571D | 18666 | " " " " " Screw (6)                                                                                       |
| 268060  | 18668 | " " Driving Connection                                                                                    |
| 268061  | 18668 | " " " " " 268060<br>with 268063                                                                           |
| 268409  | 18668 | Puller Feed Driving Connection Hinge<br>Pin                                                               |
| 200355H | 18668 | Puller Feed Driving Connection Hinge<br>Pin Set Screw                                                     |
| 268063  | 18668 | Puller Feed Driving Connection Needle<br>Bearing                                                          |
| 268064  | 18668 | Puller Feed Driving Eccentric                                                                             |
| 268065  | 18668 | " " " " " Adjusting<br>Disc                                                                               |
| 268066  | 18668 | Puller Feed Driving Eccentric Adjusting<br>Disc Spring                                                    |
| 268067  | 18668 | Puller Feed Driving Eccentric Adjusting<br>Disc Spring Collar with two 200382C                            |

| No.      | Plate | Name                                                                                   |
|----------|-------|----------------------------------------------------------------------------------------|
| 200382C  | 18668 | Puller Feed Driving Eccentric Adjusting Disc Spring Collar Set Screw                   |
| 267623   | 18668 | Puller Feed Driving Eccentric Friction Plate                                           |
| 350548C  | 18668 | Puller Feed Driving Eccentric Friction Plate Screw                                     |
| 350477C  | 18668 | Puller Feed Driving Eccentric Friction Plate Screw Set Screw                           |
| 241763   | 18668 | Puller Feed Driving Eccentric Friction Plate Screw Set Screw Packing (brass)           |
| 268315   | 18668 | Puller Feed Driving Flange with 267623, two each 241763, 350467AL, 350477C and 350548C |
| 350467AL | 18668 | Puller Feed Driving Flange Set Screw                                                   |
| 268410   | 18668 | " " " Lever with two each 200355H and 200397H                                          |
| 268411   | 18668 | Puller Feed Driving Lever Hinge Stud                                                   |
| 203244   | 18668 | " " " " " "                                                                            |
|          |       | Collar with two 200393C                                                                |
| 200393C  | 18668 | Puller Feed Driving Lever Hinge Stud Collar Set Screw                                  |
| 200335C  | 18668 | Puller Feed Driving Lever Hinge Stud Set Screw (2)                                     |
| 268412   | 18668 | Puller Feed Driving Link                                                               |
| 268409   | 18668 | " " " " Hinge Pin                                                                      |
| 200397H  | 18668 | " " " " " "                                                                            |
|          |       | Set Screw                                                                              |
| 1257C    | 18668 | Puller Feed Driving Link Hinge Screw                                                   |
| 1620H    | 18668 | " " " " " "                                                                            |
|          |       | Nut                                                                                    |
| 268414   | 18668 | Puller Feed Regulating Latch                                                           |
| 204648   | 18668 | " " " " Hinge Pin                                                                      |
| 268416   | 18668 | " " " Stud                                                                             |
| 208127   | 18668 | " " " " Pin                                                                            |
| 268418   | 18668 | " " " " Socket                                                                         |
| 268419   | 18668 | " " " " "                                                                              |
|          |       | 268418 with 204648, 208127, 268414, 268416 and 270026                                  |
| 200078F  | 18668 | Puller Feed Regulating Stud Socket Screw (2)                                           |
| 270026   | 18668 | Puller Feed Regulating Stud Spring                                                     |
| 268420   | 18666 | " " Roll (lower) with two 200362C                                                      |
| 200362C  | 18666 | Puller Feed Roll (lower) Set Screw                                                     |
| 268756   | 18666 | " " " " Shaft with 268426                                                              |
| 268448   | 18666 | Puller Feed Roll (lower) Shaft Bracket                                                 |
| 268449   | 18666 | " " " " " "                                                                            |
|          |       | 268448 with 268425 (2)                                                                 |
| 232866   | 18666 | Puller Feed Roll (lower) Shaft Bracket Position Pin (4)                                |
| 200017C  | 18666 | Puller Feed Roll (lower) Shaft Bracket Screw (4)                                       |

| No.     | Plate | Name                                                                      |
|---------|-------|---------------------------------------------------------------------------|
| 268424  | 18666 | Puller Feed Roll (lower) Shaft Collar with two 200378C (4)                |
| 200378C | 18666 | Puller Feed Roll (lower) Shaft Collar Set Screw                           |
| 268425  | 18666 | Puller Feed Roll (lower) Shaft Needle Bearing                             |
| 268426  | 18666 | Puller Feed Roll (lower) Shaft Oil Packing (wick)                         |
| 268427  | 18667 | Puller Feed Roll (upper) with 201472C                                     |
| 268428  | 18667 | " " " " Bar                                                               |
| 268429  | 18667 | " " " " " Bracket with 268433                                             |
| 232077  | 18667 | Puller Feed Roll (upper) Bar Bracket Position Pin (2)                     |
| 201308E | 18667 | Puller Feed Roll (upper) Bar Bracket Screw (2)                            |
| 268430  | 18667 | Puller Feed Roll (upper) Bar Lifter                                       |
| 268431  | 18667 | " " " " " "                                                               |
|         |       | 268430 with 268432 and two 200050C                                        |
| 268432  | 18667 | Puller Feed Roll (upper) Bar Lifter Cam Plate                             |
| 200050C | 18667 | Puller Feed Roll (upper) Bar Lifter Cam Plate Screw                       |
| 200062H | 18667 | Puller Feed Roll (upper) Bar Lifter Cap Screw                             |
| 201892  | 18667 | Puller Feed Roll (upper) Bar Lifter Roller                                |
| 200202F | 18667 | Puller Feed Roll (upper) Bar Lifter Roller Screw Stud                     |
| 268433  | 18667 | Puller Feed Roll (upper) Bar Lifter Stop Pin                              |
| 268434  | 18667 | Puller Feed Roll (upper) Bar Position Bracket with 268435 and two 200362C |
| 200362C | 18667 | Puller Feed Roll (upper) Bar Position Bracket Set Screw                   |
| 268435  | 18667 | Puller Feed Roll (upper) Bar Position Bracket Stud                        |
| 200362C | 18667 | Puller Feed Roll (upper) Bar Position Bracket Stud Set Screw              |
| 268436  | 18667 | Puller Feed Roll (upper) Bar Spring                                       |
| 913C    | 18667 | " " " " " "                                                               |
|         |       | Adjusting Thumb Screw                                                     |
| 268437  | 18667 | Puller Feed Roll (upper) Bracket with 200354C and 200382C                 |
| 200354C | 18667 | Puller Feed Roll (upper) Bracket Position Screw                           |
| 200382C | 18667 | Puller Feed Roll (upper) Bracket Set Screw                                |
| 201472C | 18667 | Puller Feed Roll (upper) Set Screw                                        |
| 268438  | 18667 | " " " " Shaft                                                             |
| 268606  | 18616 | Spreader with 268162                                                      |
| 268181  | 18651 | " Bar                                                                     |

| No.     | Plate | Name                                                            |
|---------|-------|-----------------------------------------------------------------|
| 268184  | 18651 | Spreader Bar Bearing                                            |
| 225887  | 18651 | " " " Position Pin                                              |
| 200035E | 18651 | " " " Screw                                                     |
| 268186  | 18651 | " Driving Connection with two 201020E                           |
| 268233  | 18651 | Spreader Driving Connection 268186 with 268063 and 351876       |
| 201020E | 18651 | Spreader Driving Connection Cap Screw                           |
| 268063  | 18651 | Spreader Driving Connection Needle Bearing                      |
| 268187  | 18651 | Spreader Driving Crank with 200373C and 200403C                 |
| 200373C | 18651 | Spreader Driving Crank Position Screw                           |
| 200403C | 18651 | " " " Set Screw                                                 |
| 268045  | 18668 | " " Eccentric with two 200364C                                  |
| 268046  | 18668 | Spreader Driving Eccentric Counter Balance with two 200364C     |
| 200364C | 18668 | Spreader Driving Eccentric Counter Balance Set Screw            |
| 200364C | 18668 | Spreader Driving Eccentric Set Screw                            |
| 268220  | 18668 | " " " Thrust Washer (2)                                         |
| 268190  | 18651 | Spreader Driving Pin                                            |
| 268191  | 18651 | " " Rock Shaft                                                  |
| 268072  | 18651 | " " " Collar with two 200386C (2)                               |
| 200386C | 18651 | Spreader Driving Rock Shaft Collar Set Screw                    |
| 268071  | 18651 | Spreader Driving Rock Shaft Needle Bearing (2)                  |
| 350466C | 18651 | Spreader Driving Rock Shaft Screw Stud                          |
| 351876  | 18651 | Spreader Driving Rock Shaft Screw Stud Ball Roller              |
| 201736E | 18651 | Spreader Driving Rock Shaft Screw Stud Nut                      |
| 268730  | 18651 | Spreader Holder with two 200380C                                |
| 200380C | 18651 | " " Set Screw                                                   |
| 268162  | 18616 | " Point                                                         |
| 350149C | 18651 | " Screw                                                         |
| 204925  | 18651 | " " Washer                                                      |
| 267656  | 18653 | Thread Lubricator with 50608R, 139017, 350549C and three 236957 |
| 236957  | 18653 | Thread Lubricator Oil Pad (felt)                                |
| 350549C | 18653 | " " " " Regulating Screw                                        |
| 50608R  | 18653 | Thread Lubricator Plug Screw                                    |
| 139017  | 18653 | " " " " Washer                                                  |
| 200064D | 18653 | " " Screw                                                       |
| 268614  | 18659 | Throat Plate, for 268618                                        |
| 200100E | 18659 | " " Screw (3)                                                   |

# MACHINE No. 300w222

PULLER FEED

TWO THREAD CHAIN STITCH

TWO NEEDLES. TWO LOOPERS. LONG ARM.

COMPOUND FEED.

MAXIMUM STITCH 4 TO THE INCH

FOR INSERTING SLEEVES IN SPORT SHIRTS AND

SIMILAR WORK IN MEDIUM AND HEAVY FABRICS.

MADE IN GAUGES FROM  $\frac{3}{16}$  TO 2 INCHES

Same as Machine No. 300w122 with the following exceptions:

| No.    | Plate | Name                                                                                                                                                                                                                               |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267800 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges $\frac{3}{16}$ and $\frac{7}{32}$ in. (teeth cut 15 to the inch) with two 268317 and four 200172D, for 267850                                                      |
| 267802 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges $\frac{1}{4}$ , $\frac{9}{32}$ and $\frac{5}{16}$ in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267851                                      |
| 267804 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges $\frac{11}{32}$ , $\frac{3}{8}$ and $\frac{13}{32}$ in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267853                                    |
| 267812 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges $\frac{7}{16}$ , $\frac{15}{32}$ and $\frac{1}{2}$ in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267855                                     |
| 267817 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges $\frac{17}{32}$ , $\frac{9}{16}$ , $\frac{19}{32}$ , $\frac{5}{8}$ and $\frac{21}{32}$ in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267857 |
| 267821 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from $\frac{11}{16}$ to $\frac{31}{32}$ in. in steps of $\frac{1}{32}$ in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267858                 |

| No.    | Plate | Name                                                                                                                                                                                      |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267825 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1 to 1-1/4 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267859         |
| 267829 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-9/32 to 1-1/2 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267860    |
| 267830 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-17/32 to 1-11/16 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267862 |
| 267833 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-23/32 to 1-29/32 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267861 |
| 267839 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 1-15/16 and 2 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267863                                 |
| 268317 | 18660 | Loop Deflector                                                                                                                                                                            |
| 268088 | 18610 | Looper (2)                                                                                                                                                                                |
| 268103 | 18610 | " " Holder, in gauges from 3/16 to 11/32 in., in steps of 1/32 in., with four 350478C                                                                                                     |
| 268104 | 18610 | Looper Holder, in gauges from 3/8 to 5/8 in., in steps of 1/32 in., with four 350478C                                                                                                     |
| 268105 | 18610 | Looper Holder, in gauges from 21/32 to 7/8 in., in steps of 1/32 in., with four 350478C                                                                                                   |
| 268106 | 18610 | Looper Holder, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 in., with four 350478C                                                                                                 |
| 268107 | 18610 | Looper Holder, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 in., with four 350478C                                                                                                |
| 268282 | 18610 | Looper Holder, in gauges from 1-17/32 to 2 in., in steps of 1/32 in., with four 350478C                                                                                                   |
| 268296 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 3/16 to 15/32 inch                                                                                                                 |
| 268297 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1/2 to 25/32 inch                                                                                                                  |

| No.    | Plate | Name                                                                                          |
|--------|-------|-----------------------------------------------------------------------------------------------|
| 268298 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 13/16 to 1-3/32 inch                   |
| 268299 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-1/8 to 1-13/32 inch                  |
| 268300 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-7/16 to 1-23/32 inch                 |
| 268301 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-3/4 to 2 inches                      |
| 268122 | 18654 | Looper Thread Tension Thread Guide (2)                                                        |
| 5989   | 18654 | Looper Thread Tension complete, Nos. 418D, 1562J, 10141 and 2455 (2)                          |
| 268136 | 18620 | Needle Bar                                                                                    |
| 268219 | 18610 | " " Rock Frame Thread Guide, in gauges from 3/16 to 11/32 in., in steps of 1/32 inch          |
| 268254 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 3/8 to 5/8 in., in steps of 1/32 inch      |
| 268255 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 21/32 to 7/8 in., in steps of 1/32 inch    |
| 268256 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 inch  |
| 268268 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 inch |
| 268304 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 1-17/32 to 2 in., in steps of 1/32 inch    |
| 268151 | 18610 | Needle Holder, in gauges from 3/16 to 11/32 in., in steps of 1/32 in., with two 50014C        |
| 268152 | 18610 | Needle Holder, in gauges from 3/8 to 5/8 in., in steps of 1/32 in., with two 50014C           |
| 268154 | 18610 | Needle Holder, in gauges from 21/32 to 7/8 in., in steps of 1/32 in., with two 50014C         |
| 268156 | 18610 | Needle Holder, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 in., with two 50014C       |
| 268157 | 18610 | Needle Holder, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 in., with two 50014C      |
| 268158 | 18610 | Needle Holder, in gauges from 1-17/32 to 2 in., in steps of 1/32 in., with two 50014C         |

| No.    | Plate | Name                                                                                                                                                                        |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 50014C | 18610 | Needle Set Screw                                                                                                                                                            |
| 226206 | 18654 | " Thread Tension Releasing Pin<br>(2)                                                                                                                                       |
| 54279  | 18654 | Needle Thread Tension Thread Guide<br>(double) (2)                                                                                                                          |
| 268263 | 18654 | Needle Thread Tension complete, Nos.<br>32572, 59537 to 59539, 131741 and<br>two 2102 (2)                                                                                   |
| 202090 | 18660 | Presser Foot Hinge Pin                                                                                                                                                      |
| 230795 | 18660 | " " " Pin                                                                                                                                                                   |
| 267871 | 18660 | " " Plate                                                                                                                                                                   |
| 267873 | 18660 | " " Plate                                                                                                                                                                   |
| 267875 | 18660 | " " Plate                                                                                                                                                                   |
| 267877 | 18660 | " " Plate                                                                                                                                                                   |
| 267879 | 18660 | " " Plate                                                                                                                                                                   |
| 267880 | 18660 | Presser Foot (spring hinged) complete,<br>46 needle hole, in gauges 3/16 and<br>7/32 in., Nos. 202090, 226080,<br>267879, 268275 and 268612                                 |
| 267872 | 18660 | Presser Foot (spring hinged) complete,<br>46 needle hole, in gauges from 1/4<br>to 3/4 in., in steps of 1/32 in., Nos.<br>206335, 226080, 267871, 268275 and<br>268612      |
| 267874 | 18660 | Presser Foot (spring hinged) complete,<br>46 needle hole, in gauges from 25/32<br>to 1-1/4 in., in steps of 1/32 in.,<br>Nos. 226080, 230795, 267873, 268275<br>and 268612  |
| 267876 | 18660 | Presser Foot (spring hinged) complete,<br>46 needle hole, in gauges from<br>1-9/32 to 1-3/4 in., in steps of 1/32<br>in., Nos. 226080, 230795, 267875,<br>268275 and 268612 |
| 267878 | 18660 | Presser Foot (spring hinged) complete,<br>46 needle hole, in gauges from<br>1-25/32 to 2 in., in steps of 1/32 in.,<br>Nos. 226080, 230795, 267877, 268275<br>and 268612    |
| 268177 | 18610 | Spreader, in gauges from 3/16 to 11/32<br>in., in steps of 1/32 in., with two<br>268162                                                                                     |
| 268178 | 18610 | Spreader, in gauges from 3/8 to 5/8<br>in., in steps of 1/32 in., with two<br>268162                                                                                        |
| 268179 | 18610 | Spreader, in gauges from 21/32 to 7/8<br>in., in steps of 1/32 in., with two<br>268162                                                                                      |
| 268180 | 18610 | Spreader, in gauges from 29/32 to<br>1-1/8 in., in steps of 1/32 in., with<br>two 268162                                                                                    |
| 268207 | 18610 | Spreader, in gauges from 1-5/32 to<br>1-1/2 in., in steps of 1/32 in., with<br>two 268162                                                                                   |

| No.    | Plate | Name                                                                                         |
|--------|-------|----------------------------------------------------------------------------------------------|
| 268284 | 18610 | Spreader, in gauges from 1-17/32 to 2<br>in., in steps of 1/32 in., with two<br>268162       |
| 267850 | 18660 | Throat Plate, for 267800, in gauges 3/16<br>and 7/32 inch                                    |
| 267851 | 18660 | Throat Plate, for 267802, in gauges 1/4,<br>9/32 and 5/16 inch                               |
| 267853 | 18660 | Throat Plate, for 267804, in gauges<br>11/32, 3/8 and 13/32 inch                             |
| 267855 | 18660 | Throat Plate, for 267812, in gauges<br>7/16, 15/32 and 1/2 inch                              |
| 267857 | 18660 | Throat Plate, for 267817, in gauges<br>17/32, 9/16, 19/32, 5/8 and 21/32<br>inch             |
| 267858 | 18660 | Throat Plate, for 267821, in gauges<br>from 11/16 to 31/32 in., in steps of<br>1/32 inch     |
| 267859 | 18660 | Throat Plate, for 267825, in gauges<br>from 1 to 1-1/4 in., in steps of<br>1/32 inch         |
| 267860 | 18660 | Throat Plate, for 267829, in gauges<br>from 1-9/32 to 1-1/2 in., in steps<br>of 1/32 inch    |
| 267862 | 18660 | Throat Plate, for 267830, in gauges<br>from 1-17/32 to 1-11/16 in., in<br>steps of 1/32 inch |
| 267861 | 18660 | Throat Plate, for 267833, in gauges<br>from 1-23/32 to 1-29/32 in., in<br>steps of 1/32 inch |
| 267863 | 18660 | Throat Plate, for 267839, in gauges<br>1-15/16 and 2 inch                                    |

SINGER Needles should be used  
in SINGER Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO.\*\*" 1

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT SINGER made needles. 2

# MACHINE No. 300w322

PULLER FEED

TWO THREAD CHAIN STITCH

THREE NEEDLES. THREE LOOPERS.

LONG ARM. COMPOUND FEED.

MAXIMUM STITCH 4 TO THE INCH

FOR AWNING SEAMING AND SIMILAR WORK

IN MEDIUM AND HEAVY FABRICS.

MADE IN GAUGES FROM  $\frac{3}{8}$  TO 2 INCHES

BETWEEN OUTSIDE NEEDLES.

Same as Machine No. 300w122 with the following exceptions:

| No.    | Plate | Name                                                                                                                                                                                                                                                                   |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 268807 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 268974 |
| 268811 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 268976   |
| 268809 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 268975 |
| 268813 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 268977   |

| No.    | Plate | Name                                                                                                                                                                                        |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 268317 | 18661 | Loop Deflector                                                                                                                                                                              |
| 268088 | 18657 | Looper (3)                                                                                                                                                                                  |
| 268836 | 18657 | " Holder with six 350478C, in gauges from 1/2 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch                                                  |
| 268857 | 18657 | Looper Thread Guide (on Bed at Looper) in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 inch                                                                |
| 268122 | 18655 | Looper Thread Tension Thread Guide (3)                                                                                                                                                      |
| 5989   | 18655 | Looper Thread Tension complete, Nos. 418D, 1562J, 1014I and two 2455 (3)                                                                                                                    |
| 268136 | 18620 | Needle Bar                                                                                                                                                                                  |
| 268876 | 18657 | " " Rock Frame Thread Guide, in gauges from 1/2 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch                                                |
| 268896 | 18657 | Needle Holder with three 50014C, in gauges from 1/2 to 7/8 in. Least distance between any two adjacent needles 3/16 inch                                                                    |
| 268897 | 18657 | Needle Holder with three 50014C, in gauges from 29/32 to 1-1/8 in. Least distance between any two adjacent needles 3/16 inch                                                                |
| 268898 | 18657 | Needle Holder with three 50014C, in gauges from 1-5/32 to 1-1/2 in. Least distance between any two adjacent needles 3/16 inch                                                               |
| 268899 | 18657 | Needle Holder with three 50014C, in gauges from 1-17/32 to 2 in. Least distance between any two adjacent needles 3/16 inch                                                                  |
| 50014C | 18657 | Needle Set Screw                                                                                                                                                                            |
| 268514 | 18655 | " Thread Tension Bracket                                                                                                                                                                    |
| 268515 | 18655 | " " " Releaser                                                                                                                                                                              |
| 226206 | 18655 | " " " Releasing Pin (3)                                                                                                                                                                     |
| 54279  | 18655 | Needle Thread Tension Thread Guide (double) (3)                                                                                                                                             |
| 268263 | 18655 | Needle Thread Tension complete, Nos. 32572, 59537 to 59539, 131741 and two 2102 (3)                                                                                                         |
| 230795 | 18661 | Presser Foot Hinge Pin                                                                                                                                                                      |
| 268920 | 18661 | " " Plate                                                                                                                                                                                   |
| 268921 | 18661 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 in., Nos. 226080, 230795, 268275, 268612 and 268920 |

| No.    | Plate | Name                                                                                                                                           |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------|
| 268956 | 18657 | Spreader with three 268162, in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 inch                              |
| 268974 | 18661 | Throat Plate, for 268807, in gauges from 1/2 to 1-1/2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 268976 | 18661 | Throat Plate, for 268811, in gauges from 1/2 to 1-1/2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |
| 268975 | 18661 | Throat Plate, for 268809, in gauges from 1-17/32 to 2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 268977 | 18661 | Throat Plate, for 268813, in gauges from 1-17/32 to 2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |

**SINGER** Needles should be used  
in **SINGER** Machines  
These Needles and their Containers  
are marked with the  
Company's Trade Mark "SIMANCO.\*\*" 1

Needles in Containers marked  
"FOR SINGER MACHINES"  
are NOT **SINGER** made needles. 2

# MACHINE No. 300w422

## PULLER FEED

### TWO THREAD CHAIN STITCH

FOUR NEEDLES. FOUR LOOPERS.

LONG ARM. COMPOUND FEED.

MAXIMUM STITCH 4 TO THE INCH

FOR BANDING OPERATIONS ON WORK

CLOTHING AND SIMILAR WORK.

MADE IN GAUGES FROM 9/16 TO 2 INCHES

BETWEEN OUTSIDE NEEDLES.

Same as Machine No. 300w122 with the following exceptions:

| No.    | Plate | Name                                                                                                                                                                                                                                                                    |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 269002 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268317 and eight 200172D (standard feed surface) distance between outside needles from 3/4 to 1-1/2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 269377 |
| 269006 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268318 and eight 200172D (standard feed surface) distance between outside needles from 3/4 to 1-1/2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 269379   |
| 269003 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268317 and eight 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 269378 |
| 269007 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268318 and eight 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 269380   |

| No.     | Plate | Name                                                                                                                                         |
|---------|-------|----------------------------------------------------------------------------------------------------------------------------------------------|
| 268317  | 18662 | Loop Deflector                                                                                                                               |
| 268088  | 18658 | Looper (4)                                                                                                                                   |
| 269065  | 18658 | " Holder with eight 350478C, in gauges from 3/4 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch |
| 269110  | 18658 | Looper Thread Guide (on Bed at Looper) in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch                 |
| 268122  | 18656 | Looper Thread Tension Thread Guide (4)                                                                                                       |
| 5989    | 18656 | Looper Thread Tension complete, Nos. 418D, 1562J, 1014I and two 2455 (4)                                                                     |
| 268136  | 18620 | Needle Bar                                                                                                                                   |
| 269138  | 18658 | " " Rock Frame Thread Guide, in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch                           |
| 269191  | 18658 | Needle Holder with four 50014C, in gauges from 3/4 to 7/8 in. Least distance between any two adjacent needles 3/16 inch                      |
| 269192  | 18658 | Needle Holder with four 50014C, in gauges from 29/32 to 1-1/8 in. Least distance between any two adjacent needles 3/16 inch                  |
| 269193  | 18658 | Needle Holder with four 50014C, in gauges from 1-5/32 to 1-1/2 in. Least distance between any two adjacent needles 3/16 inch                 |
| 269194  | 18658 | Needle Holder with four 50014C, in gauges from 1-17/32 to 2 in. Least distance between any two adjacent needles 3/16 inch                    |
| 50014C  | 18658 | Needle Set Screw                                                                                                                             |
| 268514  | 18656 | " Thread Tension Bracket                                                                                                                     |
| 268515  | 18656 | " " " Releaser                                                                                                                               |
| 226206  | 18656 | " " " Releasing Pin (4)                                                                                                                      |
| 54279   | 18656 | Needle Thread Tension Thread Guide (double) (4)                                                                                              |
| 268263  | 18656 | Needle Thread Tension complete, Nos. 32572, 59537 to 59539, 13174I and two 2102 (4)                                                          |
| 269234  | 18663 | Presser Foot Bracket with 350089C                                                                                                            |
| 269511  | 18663 | " " " " 350089C                                                                                                                              |
| 271115  | 18663 | " " " Cover Plate                                                                                                                            |
| 200583H | 18663 | " " " " " "                                                                                                                                  |
|         |       | Screw                                                                                                                                        |
| 350089C | 18663 | Presser Foot Bracket Pinch Screw                                                                                                             |
| 269512  | 18663 | " " Connection Lever                                                                                                                         |

| No.     | Plate | Name                                                                                                                                                                                                                                                             |
|---------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 271116  | 18663 | Presser Foot Connection Lever                                                                                                                                                                                                                                    |
| 350068D | 18663 | " " " " Hinge Screw                                                                                                                                                                                                                                              |
| 350515C | 18663 | Presser Foot Connection Lever Hinge Screw                                                                                                                                                                                                                        |
| 269235  | 18663 | Presser Foot Plate (left)                                                                                                                                                                                                                                        |
| 269238  | 18663 | " " " (left)                                                                                                                                                                                                                                                     |
| 269236  | 18663 | " " " (right)                                                                                                                                                                                                                                                    |
| 269239  | 18663 | " " " (right)                                                                                                                                                                                                                                                    |
| 206335  | 18663 | " " " Hinge Pin                                                                                                                                                                                                                                                  |
| 213910  | 18663 | " " " " Pin                                                                                                                                                                                                                                                      |
| 26231   | 18663 | " " " Spring                                                                                                                                                                                                                                                     |
| 269515  | 18663 | " " Shank                                                                                                                                                                                                                                                        |
| 271117  | 18663 | " " " (left)                                                                                                                                                                                                                                                     |
| 271119  | 18663 | " " " (right)                                                                                                                                                                                                                                                    |
| 269516  | 18663 | " " " Guide Plate                                                                                                                                                                                                                                                |
| 200581H | 18663 | " " " " " Screw                                                                                                                                                                                                                                                  |
| 350122H | 18663 | " " " " " Screw                                                                                                                                                                                                                                                  |
| 269237  | 18663 | Presser Foot (hinged, compensating) complete, 46 needle hole, in gauges from 3/4 to 1-7/32 in. Least distance between any two adjacent needles 3/16 in., Nos. 269234 to 269236, 271115 to 271117, 271119, 350515C, two each 26231, 200583H and 213910            |
| 269240  | 18663 | Presser Foot (hinged, compensating) complete, 46 needle hole, in gauges from 1-1/4 to 2 in. Least distance between any two adjacent needles 3/16 in., Nos. 269238, 269239, 269511, 269512, 269516, 350068D, 350122H, two each 200581H, 206335, 226080 and 269515 |
| 269340  | 18658 | Spreader with four 268162, in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch                                                                                                                                                 |
| 269377  | 18662 | Throat Plate, for 269002, in gauges from 3/4 to 1-1/2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch                                                                                                                   |
| 269379  | 18662 | Throat Plate, for 269006, in gauges from 3/4 to 1-1/2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch                                                                                                                     |
| 269378  | 18662 | Throat Plate, for 269003, in gauges from 1-17/32 to 2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch                                                                                                                   |
| 269380  | 18662 | Throat Plate, for 269007, in gauges from 1-17/32 to 2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch                                                                                                                     |

## ACCESSORIES

FOR MACHINE No. 300w122

| No.     | Plate | Name                                                                                   |
|---------|-------|----------------------------------------------------------------------------------------|
| 62x57   | ----- | Needles, six, size 22                                                                  |
| 228698  | 18664 | Drip Pan                                                                               |
| 200019E | 18664 | " " Screw (2)                                                                          |
| 210805  | 18664 | " " Washer (2)                                                                         |
| 52843   | 18664 | " " " " (leather) (4)                                                                  |
| 268280  | 18611 | Looper and Needle Bar Setting Gauge                                                    |
| 268276  | 18611 | " Threading Wire                                                                       |
| 131961  | 18664 | Machine Base Oil Drain Jar (glass)                                                     |
| 131962  | 18664 | " " " " " Cap                                                                          |
| 131188  | 18664 | " " " " " Clamp                                                                        |
| 131217  | 18664 | " " " " " "                                                                            |
|         |       | 131188 with 131189                                                                     |
| 131189  | 18664 | Machine Base Oil Drain Jar Clamp Lever                                                 |
| 1247C   | 18664 | Machine Base Oil Drain Jar Clamp Screw                                                 |
| 131266  | 18664 | Machine Base Oil Drain Jar Nipple (short)                                              |
| 228452  | 18664 | Machine Base Oil Drain Jar complete, Nos. 131217, 131266, 131961, 131962 and two 1247C |
| 228320  | 18645 | Machine Cushion (felt) (4)                                                             |
| 228444  | 18645 | " " (neoprene) (4)                                                                     |
| 41400   | 18611 | " Rest Pin (wood)                                                                      |
| 228449  | 18645 | " Support (left) with two wood screws 1-1/4 in., No. 12, F. H. B.                      |
| 228450  | 18645 | Machine Support (right) with two wood screws 1-1/4 in., No. 12, F. H. B.               |
| 228491  | 18611 | Pressure Oiler                                                                         |
| 228476  | 18611 | Screw Driver                                                                           |
| 225498  | 18611 | " " (7-1/4 in. long)                                                                   |
| 255542  | 18611 | " Driver (8 in. blade)                                                                 |
| 27739   | 18611 | Thread Cone (wood) (2)                                                                 |
| 228451  | 18611 | Tweezers                                                                               |
| 202511  | 18611 | Wrench                                                                                 |
| 249820  | 18611 | Wrench                                                                                 |
| 255540  | 18611 | " (steel)                                                                              |

## FOOT LIFTER TREADLE

| No.    | Plate | Name                                                                                                                  |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------|
| 265304 | 18510 | Foot Lifter Lever                                                                                                     |
| 232365 | 18510 | " " " Chain, 41-1/2 in. long, with two 202784                                                                         |
| 202784 | 18510 | Foot Lifter Lever Chain Hook                                                                                          |
| 265385 | 18510 | " " Treadle with two 356C                                                                                             |
| 356C   | 18510 | " " Set Screw                                                                                                         |
| 264531 | 18510 | Starting Treadle with two 356C                                                                                        |
| 356C   | 18510 | " " Set Screw                                                                                                         |
| 265305 | 18510 | " " Shaft                                                                                                             |
| 265082 | 18510 | " " Lever with two 356C                                                                                               |
| 356C   | 18510 | Starting Treadle Shaft Lever Set Screw                                                                                |
| 264539 | 18510 | " " Stand with two wood screws 1 in., No. 12                                                                          |
| 265106 | 18510 | Starting Treadle Support with two wood screws 1 in., No. 12                                                           |
| 265306 | 18510 | Foot Lifter and Starting Treadle complete, Nos. 232365, 264531, 265082, 265106, 265304, 265305, 265385 and two 264539 |

(Other Foot Lifter Parts are listed with parts of Machine Head)

## THREAD UNWINDER

FOR TWO SPOOLS

|          |       |                                                                                                                                                          |
|----------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 228647   | 18627 | Base with two 200341C                                                                                                                                    |
| 228692   | 18627 | Spool Pin                                                                                                                                                |
| 201528H  | 18627 | " " Nut                                                                                                                                                  |
| 228693   | 18627 | " " Washer                                                                                                                                               |
| 225257   | 18627 | " Rest (for two spools) (flat) with 201018C, two each 201528H, 228692 and 228693                                                                         |
| 150203   | 18627 | Spool Rest Cushion (felt)                                                                                                                                |
| 228648   | 18627 | " " Rod                                                                                                                                                  |
| 200341C  | 18627 | " " Set Screw                                                                                                                                            |
| 201018C  | 18627 | " " Set Screw                                                                                                                                            |
| 228649   | 18627 | Thread Tube with two 268125                                                                                                                              |
| 268125   | 18627 | " " Bushing                                                                                                                                              |
| 350101AL | 18627 | " " Set Screw                                                                                                                                            |
| 228658   | 18627 | " " Support with 201129H and four 350101AL                                                                                                               |
| 201129H  | 18627 | Thread Tube Support Set Screw                                                                                                                            |
| 228650   | 18627 | Thread Unwinder complete, for two spools, Nos. 225257, 228647, 228648, 228658, two each 150203, 228649 and three wood screws 1-1/4 in., No. 14, F. H. B. |

## FOR MACHINE No. 300w222

Same as for Machine No. 300w122 with the following exceptions:

| No.   | Plate | Name                     |
|-------|-------|--------------------------|
| 62x57 | ----- | Needles, twelve, size 22 |
| 27739 | 18611 | Thread Cone (wood) (4)   |

## THREAD UNWINDER

## FOR FOUR SPOOLS

|          |       |                                                                                                                                                                |
|----------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 228647   | 18628 | Base with two 200341C                                                                                                                                          |
| 228592   | 18628 | Spool Pin                                                                                                                                                      |
| 201528H  | 18628 | " " Nut                                                                                                                                                        |
| 228693   | 18628 | " " Washer                                                                                                                                                     |
| 225257   | 18628 | " Rest (for two spools) (flat) with 201018C, two each 201528H, 228692 and 228693                                                                               |
| 150203   | 18628 | Spool Rest Cushion (felt)                                                                                                                                      |
| 228648   | 18628 | " " Rod                                                                                                                                                        |
| 200341C  | 18628 | " " " Set Screw                                                                                                                                                |
| 201018C  | 18628 | " " Set Screw                                                                                                                                                  |
| 228652   | 18628 | " " Stud                                                                                                                                                       |
| 228651   | 18628 | " " Support with 201129H, two 228652 and eight 350101AL                                                                                                        |
| 201129H  | 18628 | Spool Rest Support Set Screw                                                                                                                                   |
| 228649   | 18628 | Thread Tube with two 268125                                                                                                                                    |
| 268125   | 18628 | " " Bushing                                                                                                                                                    |
| 350101AL | 18628 | " " Set Screw                                                                                                                                                  |
| 228653   | 18628 | Thread Unwinder complete, for four spools, Nos. 228647, 228648, 228651, two 225257, four each 150203, 228649 and three wood screws 1-1/4 in., No. 14, F. H. B. |

## FOR MACHINE No. 300w322

Same as for Machine No. 300w122 with the following exceptions:

|       |       |                            |
|-------|-------|----------------------------|
| 62x57 | ----- | Needles, eighteen, size 22 |
| 27739 | 18611 | Thread Cone (wood) (6)     |

## THREAD UNWINDER

## FOR SIX SPOOLS

| No.      | Plate | Name                                                                                                                                                           |
|----------|-------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 228647   | 18629 | Base with two 200341C                                                                                                                                          |
| 228692   | 18629 | Spool Pin                                                                                                                                                      |
| 201528H  | 18629 | " " Nut                                                                                                                                                        |
| 228693   | 18629 | " " Washer                                                                                                                                                     |
| 225257   | 18629 | " Rest (for two spools) (flat) with 201018C, two each 201528H, 228692 and 228693                                                                               |
| 150203   | 18629 | Spool Rest Cushion (felt)                                                                                                                                      |
| 228648   | 18629 | " " Rod                                                                                                                                                        |
| 200341C  | 18629 | " " " Set Screw                                                                                                                                                |
| 201018C  | 18629 | " " Set Screw                                                                                                                                                  |
| 228652   | 18629 | " " Stud                                                                                                                                                       |
| 228654   | 18629 | " " Support with 201129H, two 228652 and twelve 350101AL                                                                                                       |
| 201129H  | 18629 | Spool Rest Support Set Screw                                                                                                                                   |
| 228649   | 18629 | Thread Tube with two 268125                                                                                                                                    |
| 268125   | 18629 | " " Bushing                                                                                                                                                    |
| 350101AL | 18629 | " " Set Screw                                                                                                                                                  |
| 228655   | 18629 | Thread Unwinder complete, for six spools, Nos. 228647, 228648, 228654, three 225257, six each 150203, 228649 and three wood screws 1-1/4 in., No. 14, F. H. B. |

## FOR MACHINE No. 300w422

Same as for Machine No. 300w122 with the following exceptions:

|       |       |                               |
|-------|-------|-------------------------------|
| 62x57 | ----- | Needles, twenty four, size 22 |
| 27739 | 18611 | Thread Cone (wood) (8)        |

## THREAD UNWINDER

## FOR EIGHT SPOOLS

|         |       |                                                                                  |
|---------|-------|----------------------------------------------------------------------------------|
| 228647  | 18630 | Base with two 200341C                                                            |
| 228692  | 18630 | Spool Pin                                                                        |
| 201528H | 18630 | " " Nut                                                                          |
| 228693  | 18630 | " " Washer                                                                       |
| 225257  | 18630 | " Rest (for two spools) (flat) with 201018C, two each 201528H, 228692 and 228693 |

| No.      | Plate | Name                                                                                                                                                              |
|----------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 150203   | 18630 | Spool Rest Cushion (felt)                                                                                                                                         |
| 228648   | 18630 | " " Rod                                                                                                                                                           |
| 200341C  | 18630 | " " " Set Screw                                                                                                                                                   |
| 201018C  | 18630 | " " " Set Screw                                                                                                                                                   |
| 228652   | 18630 | " " Stud                                                                                                                                                          |
| 228656   | 18630 | " " Support with 201129H, four 228652 and sixteen 350101AL.                                                                                                       |
| 201129H  | 18630 | Spool Rest Support Set Screw                                                                                                                                      |
| 228649   | 18630 | Thread Tube with two 268125                                                                                                                                       |
| 268125   | 18630 | " " Bushing                                                                                                                                                       |
| 350101AL | 18630 | " " Set Screw                                                                                                                                                     |
| 228657   | 18630 | Thread Unwinder complete, for eight spools, Nos. 228647, 228648, 228656, four 225257, eight each 150203, 228649 and three wood screws 1-1/4 in., No. 14, F. H. B. |

## FEED DOGS

## FOR MACHINE No. 300w122

|        |       |                                                                                                                         |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------|
| 268618 | 18659 | Feed Dog, 46 needle hole, for needle sizes 20 and 22 (teeth cut 15 to the inch) with 268318 and two 200172D, for 268614 |
| 268619 | 18659 | Feed Dog, 40 needle hole, for needle sizes 23 and 24 (teeth cut 15 to the inch) with 268318 and two 200172D, for 268614 |

## FOR MACHINE No. 300w222

|        |       |                                                                                                                                                                  |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267800 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 3/16 and 7/32 in. (teeth cut 15 to the inch) with two 268317 and four 200172D, for 267850        |
| 267802 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 1/4, 9/32 and 5/16 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267851   |
| 267804 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 11/32, 3/8 and 13/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267853 |

| No.    | Plate | Name                                                                                                                                                                                      |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267812 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 7/16, 15/32 and 1/2 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267855                           |
| 267817 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 17/32, 9/16, 19/32, 5/8 and 21/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267857             |
| 267821 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 11/16 to 31/32 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267858     |
| 267825 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1 to 1-1/4 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267859         |
| 267829 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-9/32 to 1-1/2 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267860    |
| 267830 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-17/32 to 1-11/16 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267862 |
| 267833 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges from 1-23/32 to 1-29/32 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267861 |
| 267839 | 18660 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, in gauges 1-15/16 and 2 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267863                                 |
| 267815 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges 11/32, 3/8 and 13/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267853                          |
| 267819 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges 11/32, 3/8 and 13/32 in. (teeth cut 8 to the inch) with two 268318 and four 200172D, for 267853                           |

| No.    | Plate | Name                                                                                                                                                                                  |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267826 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges 7/16, 15/32 and 1/2 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267855                       |
| 267831 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges 7/16, 15/32 and 1/2 in. (teeth cut 8 to the inch) with two 268318 and four 200172D, for 267855                        |
| 267834 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges 17/32, 9/16, 19/32, 5/8 and 21/32 in. (teeth cut 8 to the inch) with two 268318 and four 200172D, for 267857          |
| 267835 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges from 11/16 to 31/32 in., in steps of 1/32 in. (teeth cut 15 to the inch) with two 268318 and four 200172D, for 267858 |
| 267837 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges from 11/16 to 31/32 in., in steps of 1/32 in. (teeth cut 8 to the inch) with two 268318 and four 200172D, for 267858  |
| 267838 | 18660 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, in gauges from 1 to 1-1/4 in., in steps of 1/32 in. (teeth cut 8 to the inch) with two 268318 and four 200172D, for 267859      |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                                                                                                                                                                        |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 268807 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 268974 |
| 268811 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 268976   |

| No.    | Plate | Name                                                                                                                                                                                                                                                                   |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 268809 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 268975 |
| 268813 | 18661 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 268977   |
| 268808 | 18661 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 8 to the inch) for 268974  |
| 268812 | 18661 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1/2 to 1-1/2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 8 to the inch) for 268976    |
| 268810 | 18661 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, with three 268317 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 8 to the inch) for 268975  |
| 268814 | 18661 | Feed Dog, 40 needle hole, for needle sizes 23 and 24, with three 268318 and six 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 8 to the inch) for 268977    |

## FOR MACHINE No. 300w422

| No.    | Plate | Name                                                                                                                                                                                                                                                                    |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 269002 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268317 and eight 200172D (standard feed surface) distance between outside needles from 3/4 to 1-1/2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 269377 |
| 269006 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268318 and eight 200172D (standard feed surface) distance between outside needles from 3/4 to 1-1/2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 269379   |
| 269003 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268317 and eight 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Spacing between any two adjacent needles 3/16 or 7/32 in. (teeth cut 15 to the inch) for 269378 |
| 269007 | 18662 | Feed Dog, 46 needle hole, for needle sizes 20 and 22, with four 268318 and eight 200172D (standard feed surface) distance between outside needles from 1-17/32 to 2 in. Least distance between any two adjacent needles 1/4 in. (teeth cut 15 to the inch) for 269380   |

## LOOPER HOLDERS

## FOR MACHINE No. 300w122

|        |       |                                |
|--------|-------|--------------------------------|
| 268602 | 18616 | Looper Holder with two 350478C |
|--------|-------|--------------------------------|

## FOR MACHINE No. 300w222

| No.    | Plate | Name                                                                                       |
|--------|-------|--------------------------------------------------------------------------------------------|
| 268103 | 18610 | Looper Holder, in gauges from 3/16 to 11/32 in., in steps of 1/32 in., with four 350478C   |
| 268104 | 18610 | Looper Holder, in gauges from 3/8 to 5/8 in., in steps of 1/32 in., with four 350478C      |
| 268105 | 18610 | Looper Holder, in gauges from 21/32 to 7/8 in., in steps of 1/32 in., with four 350478C    |
| 268106 | 18610 | Looper Holder, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 in., with four 350478C  |
| 268107 | 18610 | Looper Holder, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 in., with four 350478C |
| 268282 | 18610 | Looper Holder, in gauges from 1-17/32 to 2 in., in steps of 1/32 in., with four 350478C    |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                                                 |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|
| 268836 | 18657 | Looper Holder with six 350478C, in gauges from 1/2 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------|

## FOR MACHINE No. 300w422

|        |       |                                                                                                                                                   |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| 269065 | 18658 | Looper Holder with eight 350478C, in gauges from 3/4 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------|

## LOOPER THREAD GUIDES

(on Bed at Looper)

## FOR MACHINE No. 300w122

|        |       |                                        |
|--------|-------|----------------------------------------|
| 268296 | 18616 | Looper Thread Guide (on Bed at Looper) |
|--------|-------|----------------------------------------|

## FOR MACHINE No. 300w222

| No.    | Plate | Name                                                                          |
|--------|-------|-------------------------------------------------------------------------------|
| 268296 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 3/16 to 15/32 inch     |
| 268297 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1/2 to 25/32 inch      |
| 268298 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 13/16 to 1-3/32 inch   |
| 268299 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-1/8 to 1-13/32 inch  |
| 268300 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-7/16 to 1-23/32 inch |
| 268301 | 18610 | Looper Thread Guide (on Bed at Looper) for gauges from 1-3/4 to 2 inches      |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                              |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------|
| 268857 | 18657 | Looper Thread Guide (on Bed at Looper) in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------|

## FOR MACHINE No. 300w422

|        |       |                                                                                                                              |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------|
| 269110 | 18658 | Looper Thread Guide (on Bed at Looper) in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------|

NEEDLE BAR ROCK FRAME  
THREAD GUIDES

## FOR MACHINE No. 300w122

|        |       |                                    |
|--------|-------|------------------------------------|
| 268219 | 18616 | Needle Bar Rock Frame Thread Guide |
|--------|-------|------------------------------------|

## FOR MACHINE No. 300w122

| No.    | Plate | Name                                                                                          |
|--------|-------|-----------------------------------------------------------------------------------------------|
| 268219 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 3/16 to 11/32 in., in steps of 1/32 inch   |
| 268254 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 3/8 to 5/8 in., in steps of 1/32 inch      |
| 268255 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 21/32 to 7/8 in., in steps of 1/32 inch    |
| 268256 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 inch  |
| 268268 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 inch |
| 268304 | 18610 | Needle Bar Rock Frame Thread Guide, in gauges from 1-17/32 to 2 in., in steps of 1/32 inch    |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                                                     |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| 268876 | 18657 | Needle Bar Rock Frame Thread Guide, in gauges from 1/2 to 2 in., between outside needles. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------|

## FOR MACHINE No. 300w422

|        |       |                                                                                                                           |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------|
| 269138 | 18658 | Needle Bar Rock Frame Thread Guide, in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------|

## NEEDLE HOLDERS

## FOR MACHINE No. 300w222

|        |       |                                                                                       |
|--------|-------|---------------------------------------------------------------------------------------|
| 268151 | 18610 | Needle Holder, in gauges from 3/16 to 11/32 in., in steps of 1/32 in. with two 50014C |
|--------|-------|---------------------------------------------------------------------------------------|

| No.    | Plate | Name                                                                                     |
|--------|-------|------------------------------------------------------------------------------------------|
| 268152 | 18610 | Needle Holder, in gauges from 3/8 to 5/8 in., in steps of 1/32 in., with two 50014C      |
| 268154 | 18610 | Needle Holder, in gauges from 21/32 to 7/8 in., in steps of 1/32 in., with two 50014C    |
| 268156 | 18610 | Needle Holder, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 in., with two 50014C  |
| 268157 | 18610 | Needle Holder, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 in., with two 50014C |
| 268158 | 18610 | Needle Holder, in gauges from 1-17/32 to 2 in., in steps of 1/32 in., with two 50014C    |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                               |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------|
| 268896 | 18657 | Needle Holder with three 50014C, in gauges from 1/2 to 7/8 in. Least distance between any two adjacent needles 3/16 inch      |
| 268897 | 18657 | Needle Holder with three 50014C, in gauges from 29/32 to 1-1/8 in. Least distance between any two adjacent needles 3/16 inch  |
| 268898 | 18657 | Needle Holder with three 50014C, in gauges from 1-5/32 to 1-1/2 in. Least distance between any two adjacent needles 3/16 inch |
| 268899 | 18657 | Needle Holder with three 50014C, in gauges from 1-17/32 to 2 in. Least distance between any two adjacent needles 3/16 inch    |

## FOR MACHINE No. 300w422

|        |       |                                                                                                                              |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------|
| 269191 | 18658 | Needle Holder with four 50014C, in gauges from 3/4 to 7/8 in. Least distance between any two adjacent needles 3/16 inch      |
| 269192 | 18658 | Needle Holder with four 50014C, in gauges from 29/32 to 1-1/8 in. Least distance between any two adjacent needles 3/16 inch  |
| 269193 | 18658 | Needle Holder with four 50014C, in gauges from 1-5/32 to 1-1/2 in. Least distance between any two adjacent needles 3/16 inch |

| No.    | Plate | Name                                                                                                                      |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------|
| 269194 | 18658 | Needle Holder with four 50014C, in gauges from 1-17/32 to 2 in. Least distance between any two adjacent needles 3/16 inch |

## PRESSER FEET

## FOR MACHINE No. 300w122

|        |       |                                                                                                       |
|--------|-------|-------------------------------------------------------------------------------------------------------|
| 206335 | 18659 | Presser Foot Hinge Pin                                                                                |
| 268611 | 18659 | " " Plate                                                                                             |
| 268616 | 18659 | " " Plate                                                                                             |
| 268612 | 18659 | " " " Heel Spring                                                                                     |
| 226080 | 18659 | " " " Spring                                                                                          |
| 268275 | 18659 | " " Shank with 1454F                                                                                  |
| 1454F  | 18659 | " " " Pinch Screw                                                                                     |
| 268613 | 18659 | Presser Foot (spring hinged) complete, 46 needle hole, Nos. 206335, 226080, 268275, 268611 and 268612 |
| 268617 | 18659 | Presser Foot (spring hinged) complete, 40 needle hole, Nos. 206335, 226080, 268275, 268612 and 268616 |

## FOR MACHINE No. 300w222

|        |       |                                                                                                                                                            |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 202090 | 18660 | Presser Foot Hinge Pin                                                                                                                                     |
| 206335 | 18660 | " " " Pin                                                                                                                                                  |
| 230795 | 18660 | " " " Pin                                                                                                                                                  |
| 267871 | 18660 | " " Plate                                                                                                                                                  |
| 267873 | 18660 | " " Plate                                                                                                                                                  |
| 267875 | 18660 | " " Plate                                                                                                                                                  |
| 267877 | 18660 | " " Plate                                                                                                                                                  |
| 267879 | 18660 | " " Plate                                                                                                                                                  |
| 267881 | 18660 | " " Plate                                                                                                                                                  |
| 267883 | 18660 | " " Plate                                                                                                                                                  |
| 268612 | 18660 | " " " Heel Spring                                                                                                                                          |
| 226080 | 18660 | " " " Spring                                                                                                                                               |
| 268275 | 18660 | " " Shank with 1454F                                                                                                                                       |
| 1454F  | 18660 | " " " Pinch Screw                                                                                                                                          |
| 267880 | 18660 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges 3/16 and 7/32 in., Nos. 202090, 226080, 267879, 268275 and 268612                         |
| 267872 | 18660 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 1/4 to 3/4 in., in steps of 1/32 in., Nos. 206335, 226080, 267871, 268275 and 268612 |

| No.    | Plate | Name                                                                                                                                                            |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 267882 | 18660 | Presser Foot (spring hinged) complete, 40 needle hole, in gauges from 1/4 to 3/4 in., in steps of 1/32 in., Nos. 206335, 226080, 267881, 268275 and 268612      |
| 267874 | 18660 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 25/32 to 1-1/4 in., in steps of 1/32 in., Nos. 226080, 230795, 267873, 268275 and 268612  |
| 267884 | 18660 | Presser Foot (spring hinged) complete, 40 needle hole, in gauges from 25/32 to 1-1/4 in., in steps of 1/32 in., Nos. 226080, 230795, 267883, 268275 and 268612  |
| 267876 | 18660 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 1-9/32 to 1-3/4 in., in steps of 1/32 in., Nos. 226080, 230795, 267875, 268275 and 268612 |
| 267878 | 18660 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 1-25/32 to 2 in., in steps of 1/32 in., Nos. 226080, 230795, 267877, 268275 and 268612    |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                                                                                             |
|--------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 230795 | 18661 | Presser Foot Hinge Pin                                                                                                                                                                      |
| 268920 | 18661 | " " Plate                                                                                                                                                                                   |
| 268922 | 18661 | " " Plate                                                                                                                                                                                   |
| 268612 | 18661 | " " Heel Spring                                                                                                                                                                             |
| 226080 | 18661 | " " Spring                                                                                                                                                                                  |
| 268275 | 18661 | " " Shank with 1454F                                                                                                                                                                        |
| 1454F  | 18661 | " " Pinch Screw                                                                                                                                                                             |
| 268921 | 18661 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 in., Nos. 226080, 230795, 268275, 268612 and 268920 |
| 268923 | 18661 | Presser Foot (spring hinged) complete, 40 needle hole, in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 in., Nos. 226080, 230795, 268275, 268612 and 268922 |

## FOR MACHINE No. 300w422

| No.     | Plate | Name                                                                                                                                                                                                                                                  |
|---------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 269234  | 18663 | Presser Foot Bracket with 350089C                                                                                                                                                                                                                     |
| 269511  | 18663 | " " " " 350089C                                                                                                                                                                                                                                       |
| 271115  | 18663 | " " " Cover Plate                                                                                                                                                                                                                                     |
| 200583H | 18663 | " " " " " Screw                                                                                                                                                                                                                                       |
| 350089C | 18663 | " " " Pinch Screw                                                                                                                                                                                                                                     |
| 269512  | 18663 | " " Connection Lever                                                                                                                                                                                                                                  |
| 271116  | 18663 | " " " Lever                                                                                                                                                                                                                                           |
| 350068D | 18663 | " " " " Hinge Screw                                                                                                                                                                                                                                   |
| 350515C | 18663 | Presser Foot Connection Lever Hinge Screw                                                                                                                                                                                                             |
| 230795  | 18662 | Presser Foot Hinge Pin                                                                                                                                                                                                                                |
| 269230  | 18662 | " " Plate                                                                                                                                                                                                                                             |
| 269235  | 18663 | " " " (left)                                                                                                                                                                                                                                          |
| 269238  | 18663 | " " " (left)                                                                                                                                                                                                                                          |
| 269236  | 18663 | " " " (right)                                                                                                                                                                                                                                         |
| 269239  | 18663 | " " " (right)                                                                                                                                                                                                                                         |
| 268612  | 18662 | " " " Heel Spring                                                                                                                                                                                                                                     |
| 206335  | 18663 | " " " Hinge Pin                                                                                                                                                                                                                                       |
| 213910  | 18663 | " " " Pin                                                                                                                                                                                                                                             |
| 26231   | 18663 | " " " Spring                                                                                                                                                                                                                                          |
| 226080  | 18662 | " " " Spring                                                                                                                                                                                                                                          |
| 269515  | 18663 | " " Shank                                                                                                                                                                                                                                             |
| 271117  | 18663 | " " " (left)                                                                                                                                                                                                                                          |
| 271119  | 18663 | " " " (right)                                                                                                                                                                                                                                         |
| 268275  | 18662 | " " " with 1454F                                                                                                                                                                                                                                      |
| 269516  | 18663 | " " " Guide Plate                                                                                                                                                                                                                                     |
| 200581H | 18663 | " " " " " Screw                                                                                                                                                                                                                                       |
| 350122H | 18663 | " " " " " Screw                                                                                                                                                                                                                                       |
| 1454F   | 18662 | " " " Pinch Screw                                                                                                                                                                                                                                     |
| 269231  | 18662 | Presser Foot (spring hinged) complete, 46 needle hole, in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 in., Nos. 226080, 230795, 268275, 268612 and 269230                                                           |
| 269237  | 18663 | Presser Foot (hinged, compensating) complete, 46 needle hole, in gauges from 3/4 to 1-7/32 in. Least distance between any two adjacent needles 3/16 in., Nos. 269234 to 269236, 271115 to 271117, 271119, 350515C, two each 26231, 200583H and 213910 |

| No.    | Plate | Name                                                                                                                                                                                                                                                              |
|--------|-------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 269240 | 18663 | Presser Foot (hinged, compensating) complete, 46 needle hole, in gauges from 1-1/4 to 2 in., Least distance between any two adjacent needles 3/16 in., Nos. 269238, 269239, 269511, 269512, 269516, 350068D, 350122H, two each 200581H, 206335, 226080 and 269515 |

## SPREADERS

## FOR MACHINE No. 300w122

|        |       |                      |
|--------|-------|----------------------|
| 268606 | 18616 | Spreader with 268162 |
|--------|-------|----------------------|

## FOR MACHINE No. 300w222

|        |       |                                                                                     |
|--------|-------|-------------------------------------------------------------------------------------|
| 268177 | 18610 | Spreader, in gauges from 3/16 to 11/32 in., in steps of 1/32 in., with two 268162   |
| 268178 | 18610 | Spreader, in gauges from 3/8 to 5/8 in., in steps of 1/32 in., with two 268162      |
| 268179 | 18610 | Spreader, in gauges from 21/32 to 7/8 in., in steps of 1/32 in., with two 268162    |
| 268180 | 18610 | Spreader, in gauges from 29/32 to 1-1/8 in., in steps of 1/32 in., with two 268162  |
| 268207 | 18610 | Spreader, in gauges from 1-5/32 to 1-1/2 in., in steps of 1/32 in., with two 268162 |
| 268284 | 18610 | Spreader, in gauges from 1-17/32 to 2 in., in steps of 1/32 in., with two 268162    |

## FOR MACHINE No. 300w322

|        |       |                                                                                                                   |
|--------|-------|-------------------------------------------------------------------------------------------------------------------|
| 268956 | 18657 | Spreader with three 268162, in gauges from 1/2 to 2 in. Least distance between any two adjacent needles 3/16 inch |
|--------|-------|-------------------------------------------------------------------------------------------------------------------|

## FOR MACHINE No. 300w422

| No.    | Plate | Name                                                                                                             |
|--------|-------|------------------------------------------------------------------------------------------------------------------|
| 269340 | 18658 | Spreader with four 268162, in gauges from 3/4 to 2 in. Least distance between any two adjacent needles 3/16 inch |

## THROAT PLATES

## FOR MACHINE No. 300w122

|        |       |                                     |
|--------|-------|-------------------------------------|
| 268614 | 18659 | Throat Plate, for 268618 and 268619 |
|--------|-------|-------------------------------------|

## FOR MACHINE No. 300w222

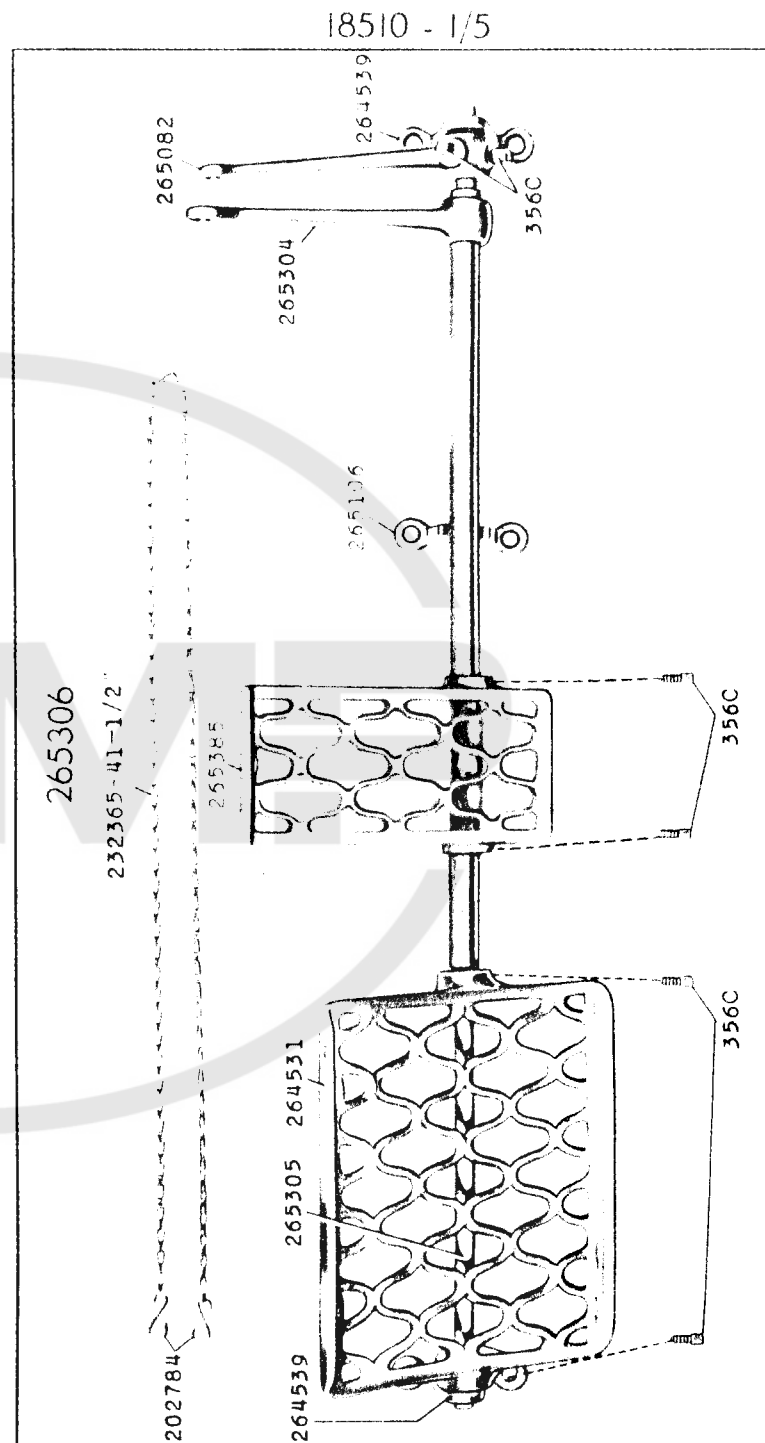
|        |       |                                                                                                       |
|--------|-------|-------------------------------------------------------------------------------------------------------|
| 267850 | 18660 | Throat Plate, for 267800, in gauges 3/16 and 7/32 inch                                                |
| 267851 | 18660 | Throat Plate, for 267802, in gauges 1/4, 9/32 and 5/16 inch                                           |
| 267853 | 18660 | Throat Plate, for 267804, 267815 and 267819, in gauges 11/32, 3/8 and 13/32 inch                      |
| 267855 | 18660 | Throat Plate, for 267812, 267826 and 267831, in gauges 7/16, 15/32 and 1/2 inch                       |
| 267857 | 18660 | Throat Plate, for 267817 and 267834, in gauges 17/32, 9/16, 19/32, 5/8 and 21/32 inch                 |
| 267858 | 18660 | Throat Plate, for 267821, 267835 and 267837, in gauges from 11/16 to 31/32 in., in steps of 1/32 inch |
| 267859 | 18660 | Throat Plate, for 267825 and 267838, in gauges from 1 to 1-1/4 in., in steps of 1/32 inch             |
| 267860 | 18660 | Throat Plate, for 267829, in gauges from 1-9/32 to 1-1/2 in., in steps of 1/32 inch                   |
| 267862 | 18660 | Throat Plate, for 267830, in gauges from 1-17/32 to 1-11/16 in., in steps of 1/32 inch                |
| 267861 | 18660 | Throat Plate, for 267833, in gauges from 1-23/32 to 1-29/32 in., in steps of 1/32 inch                |
| 267863 | 18660 | Throat Plate, for 267839, in gauges 1-15/16 and 2 inch                                                |

## FOR MACHINE No. 300w322

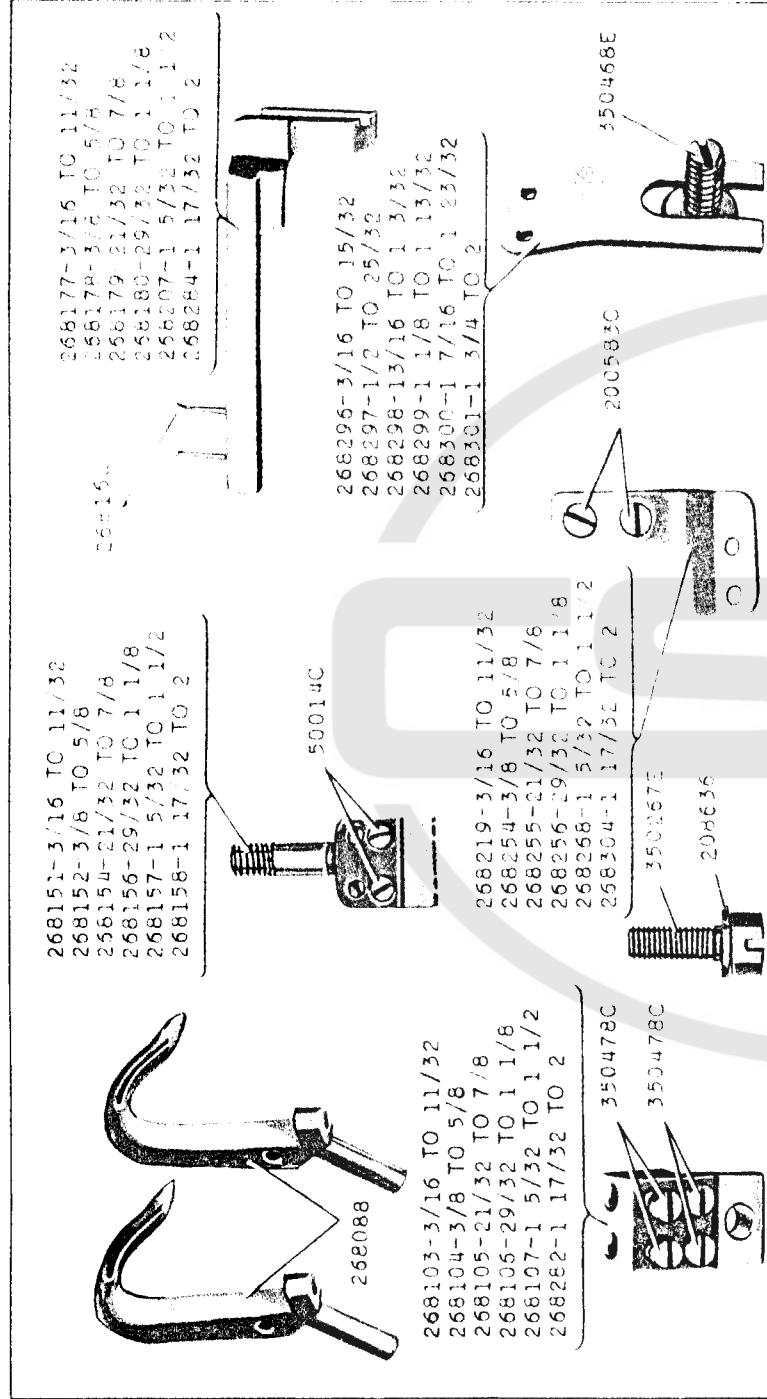
| No.    | Plate | Name                                                                                                                                                      |
|--------|-------|-----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 268974 | 18661 | Throat Plate, for 268807 and 268808, in gauges from 1/2 to 1-1/2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 268976 | 18661 | Throat Plate, for 268811 and 268812, in gauges from 1/2 to 1-1/2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |
| 268975 | 18661 | Throat Plate, for 268809 and 268810, in gauges from 1-17/32 to 2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 268977 | 18661 | Throat Plate, for 268813 and 268814, in gauges from 1-17/32 to 2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |

## FOR MACHINE No. 300w422

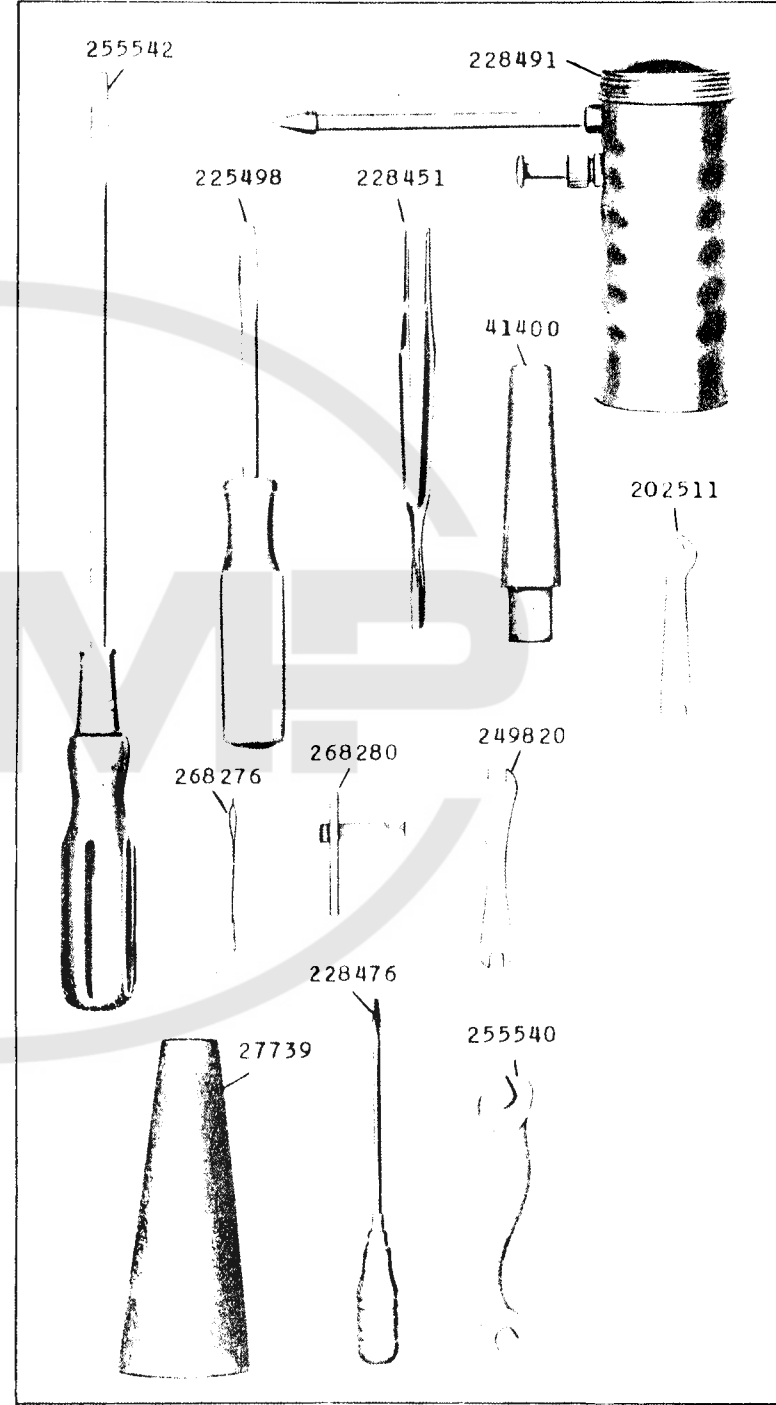
|        |       |                                                                                                                                                |
|--------|-------|------------------------------------------------------------------------------------------------------------------------------------------------|
| 269377 | 18662 | Throat Plate, for 269002, in gauges from 3/4 to 1-1/2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 269379 | 18662 | Throat Plate, for 269006, in gauges from 3/4 to 1-1/2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |
| 269378 | 18662 | Throat Plate, for 269003, in gauges from 1-17/32 to 2 in., between outside needles. Spacing between any two adjacent needles 3/16 or 7/32 inch |
| 269380 | 18662 | Throat Plate, for 269007, in gauges from 1-17/32 to 2 in., between outside needles. Least distance between any two adjacent needles 1/4 inch   |



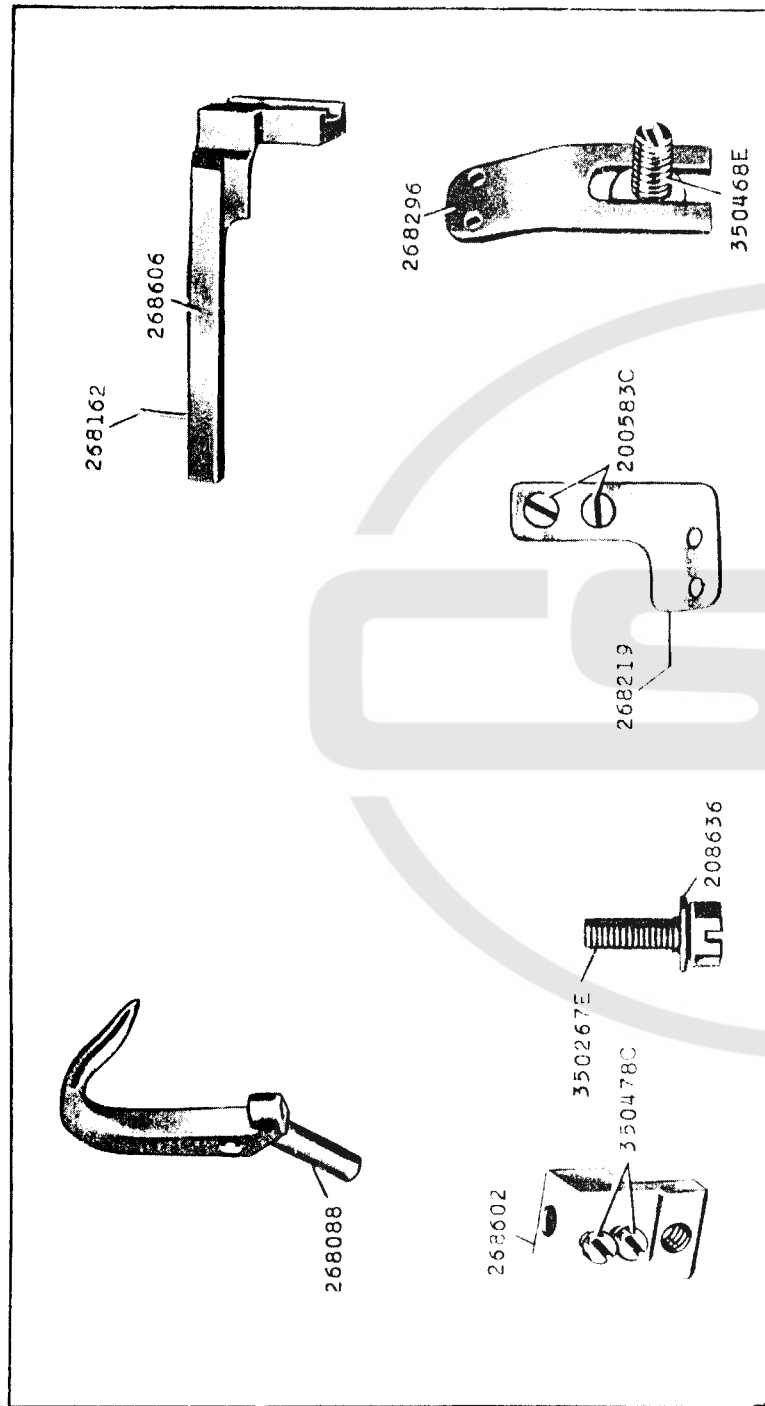
18610



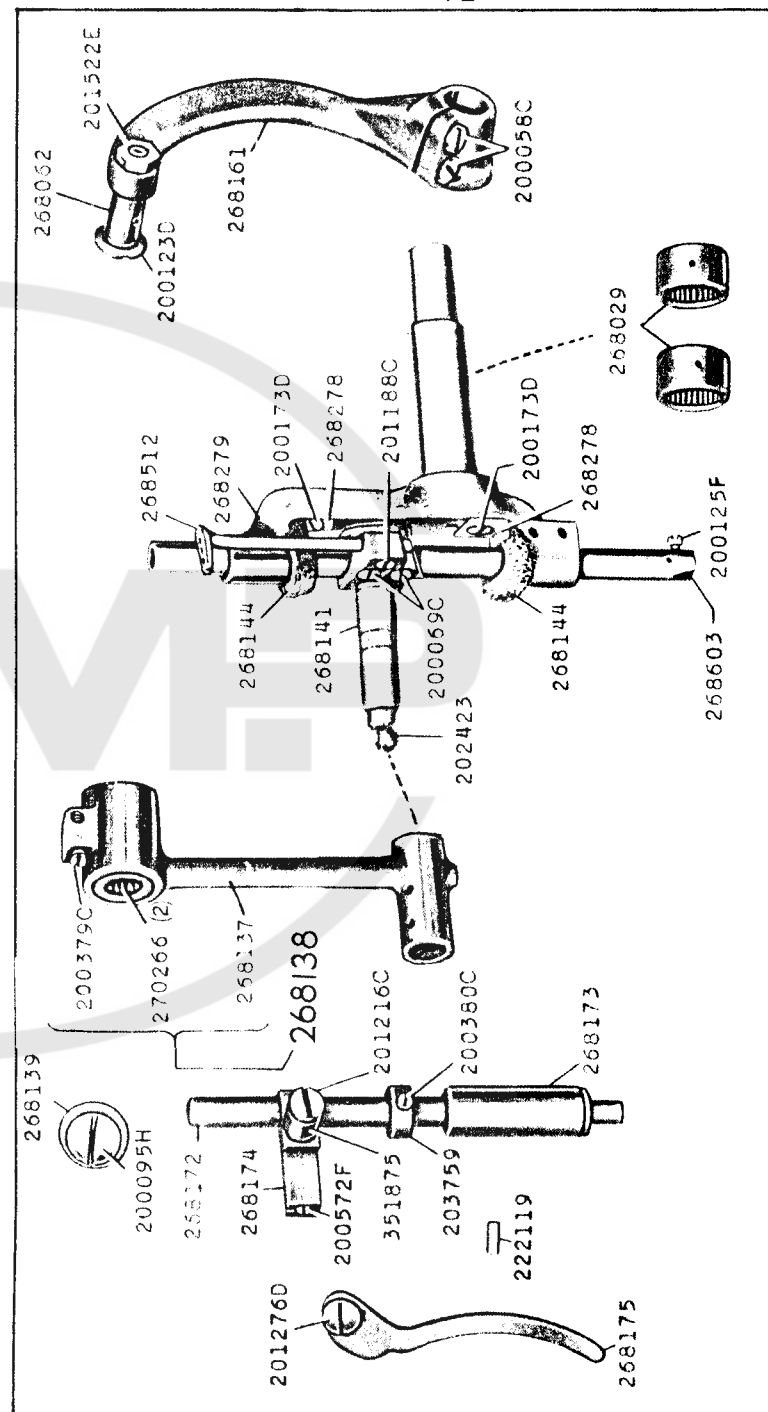
18611 - 3/8



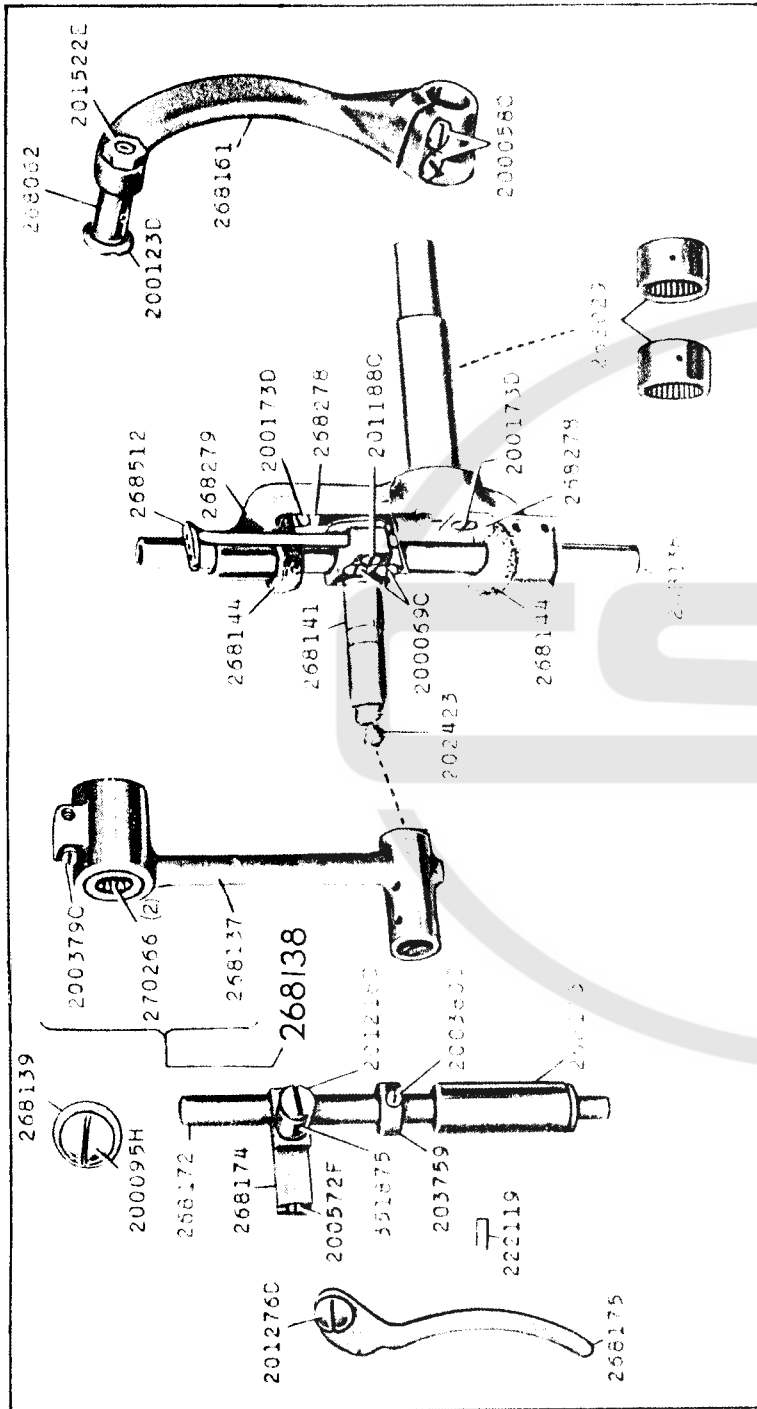
18616



18617 - 1/2

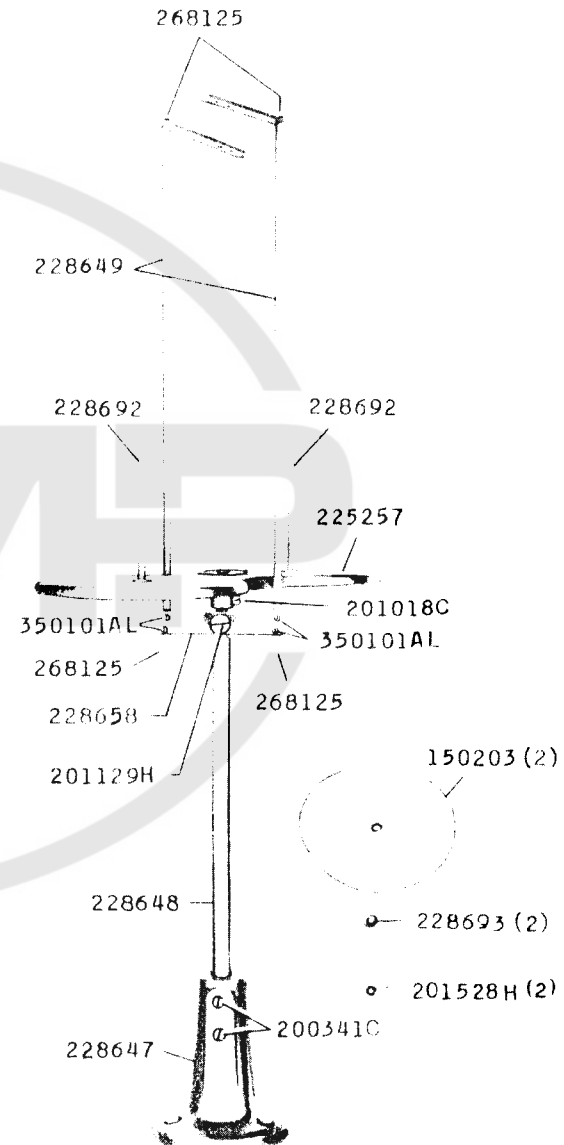


18620 - 1/2



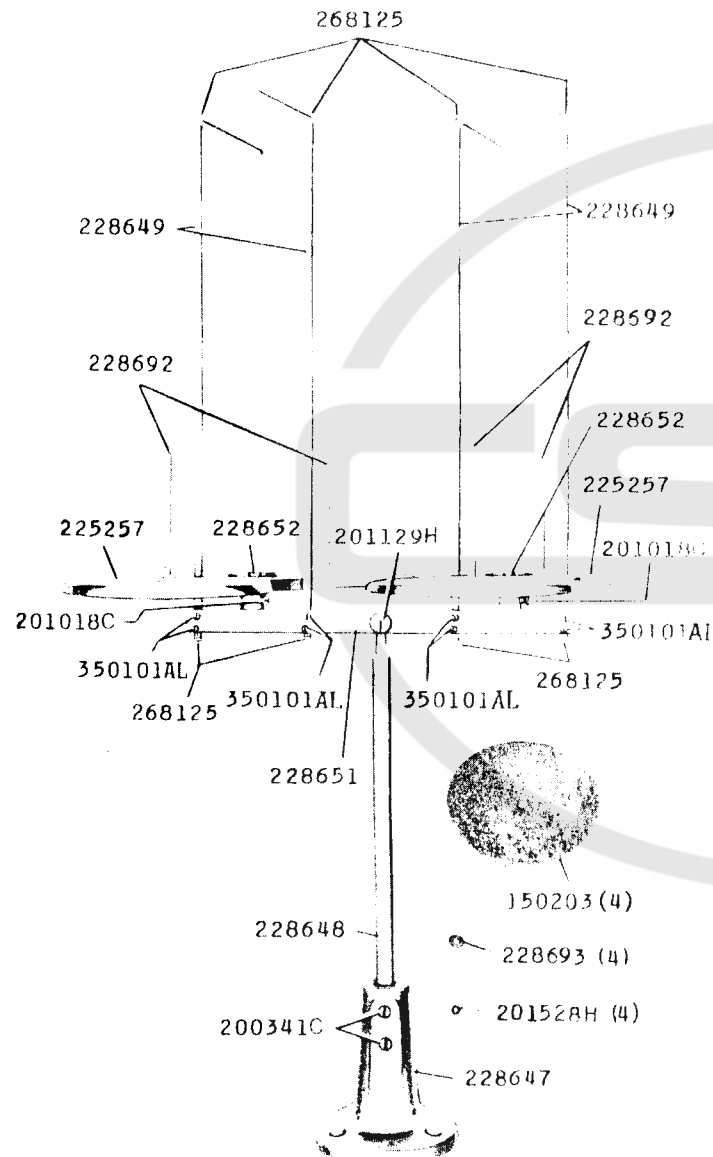
18627 - 1/6

228650



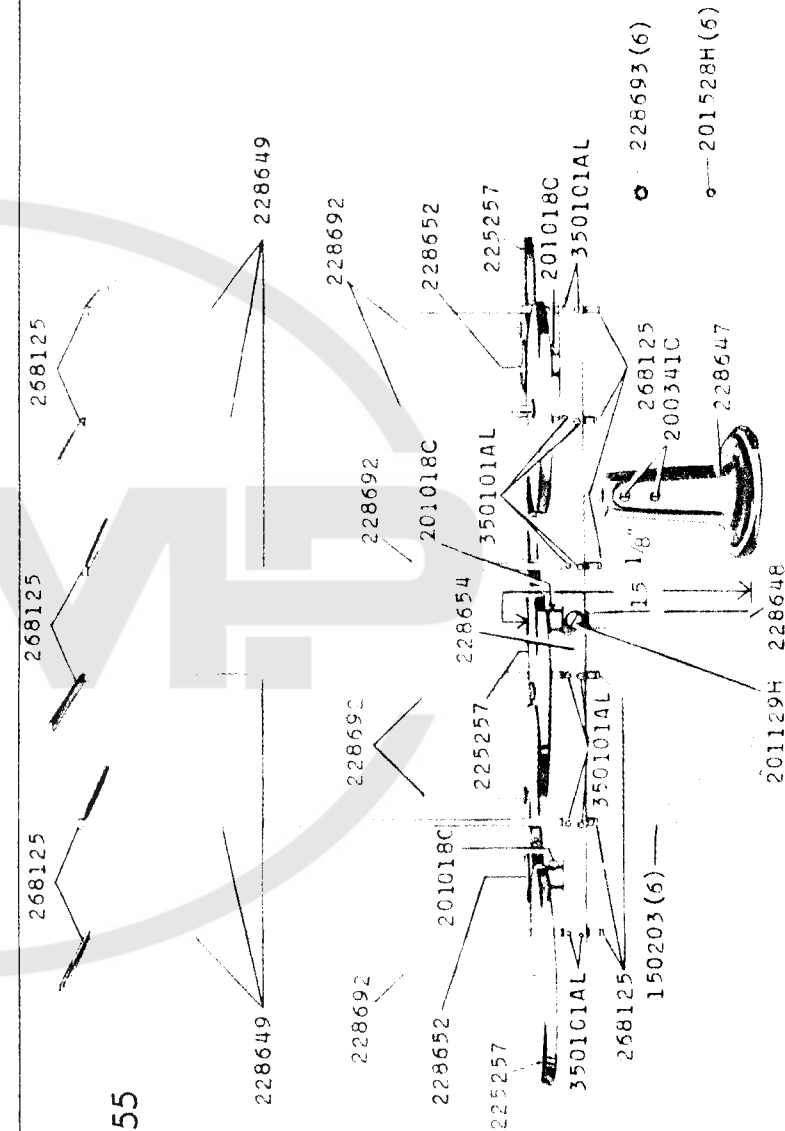
18628 - 1/6

228653



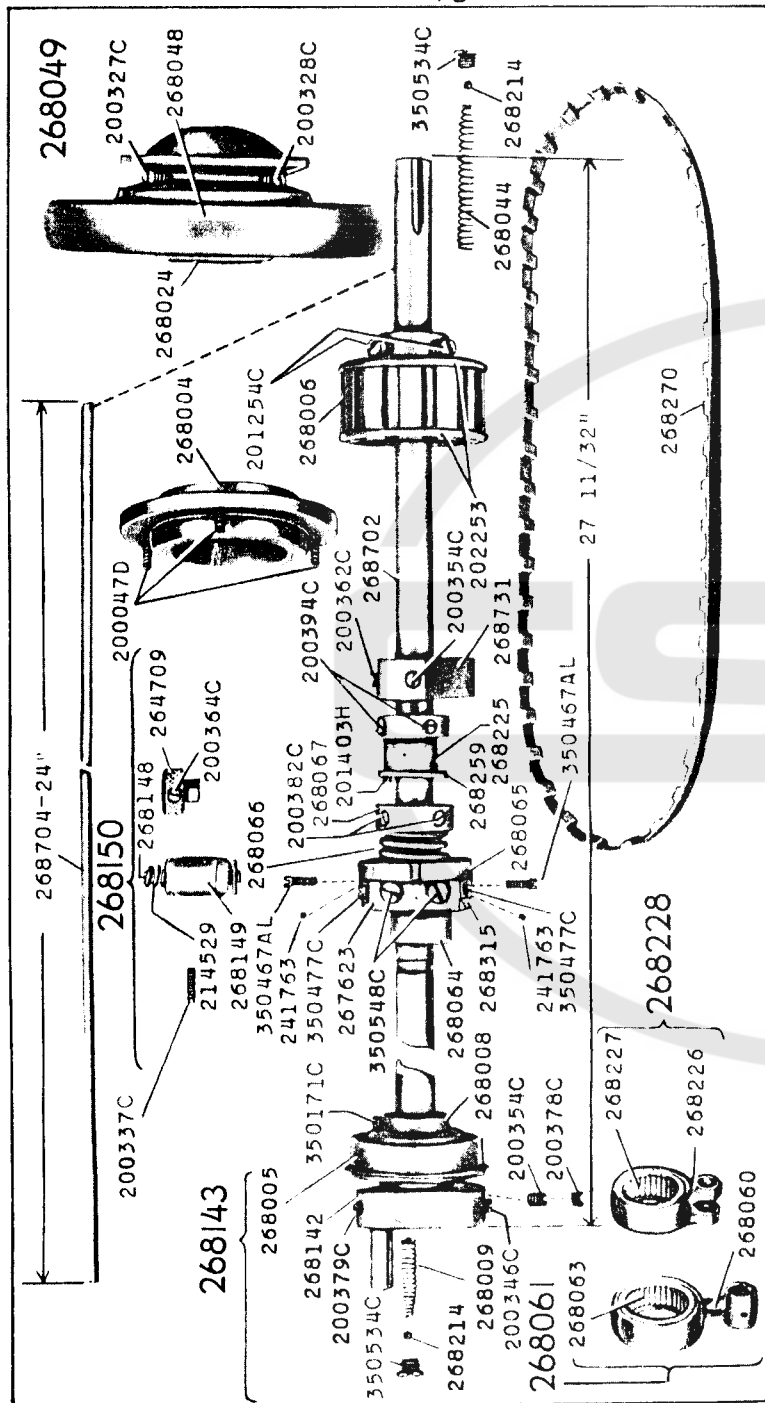
18629-1/6

228655

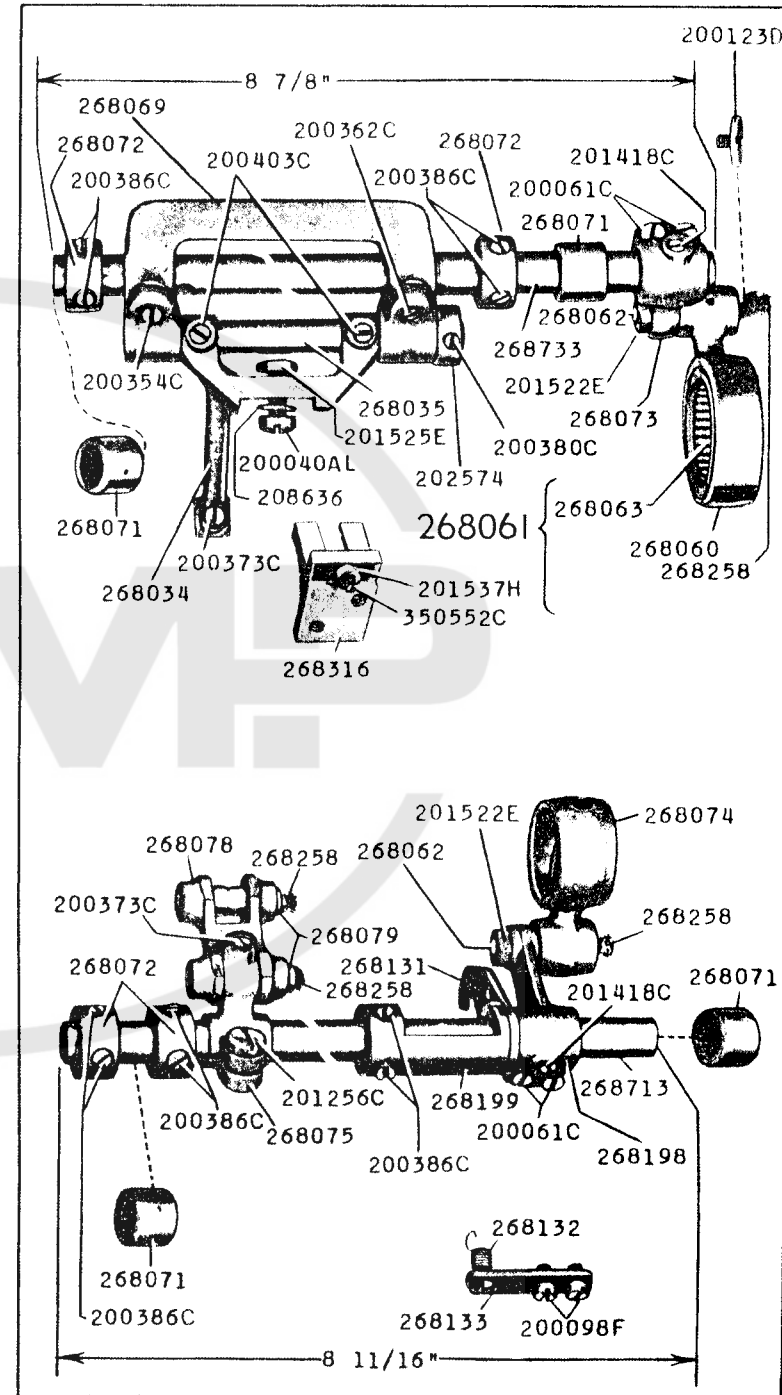




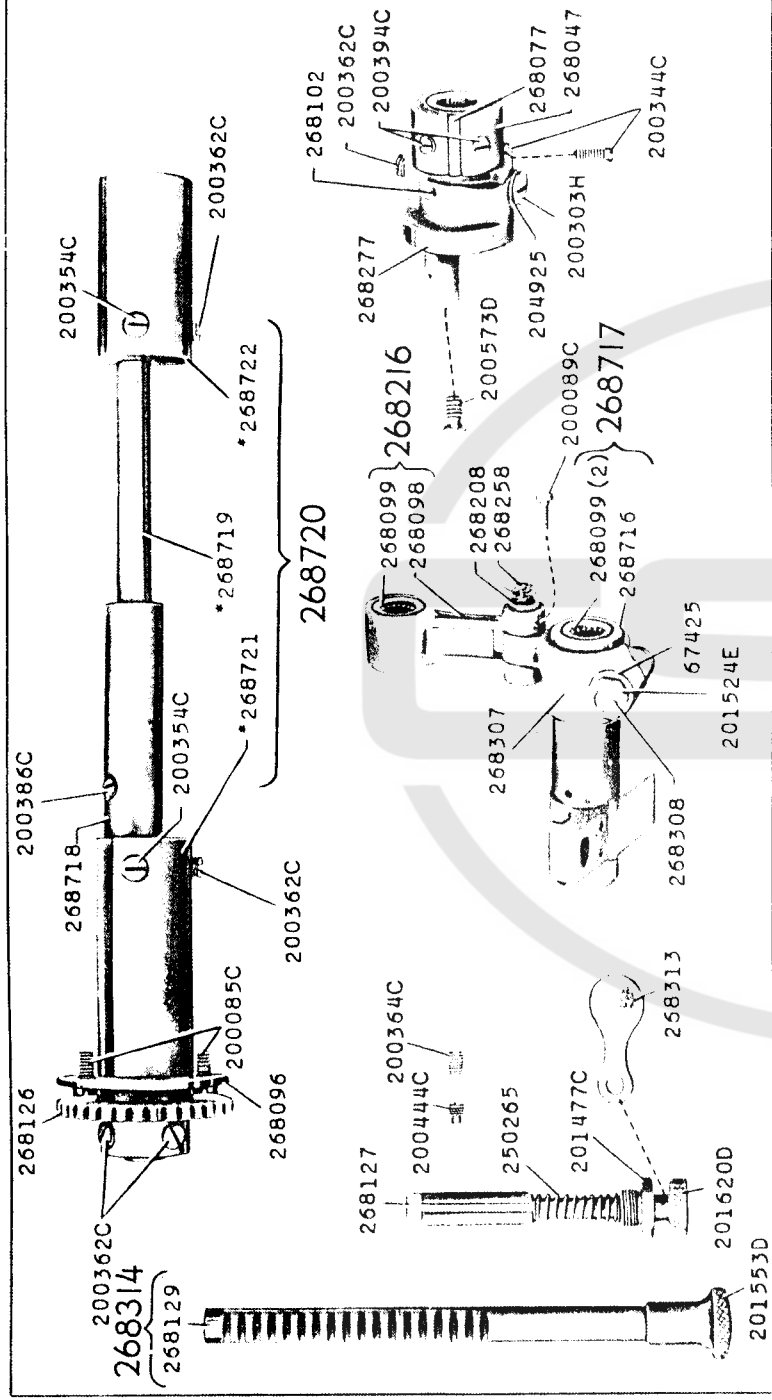
18647-1/3



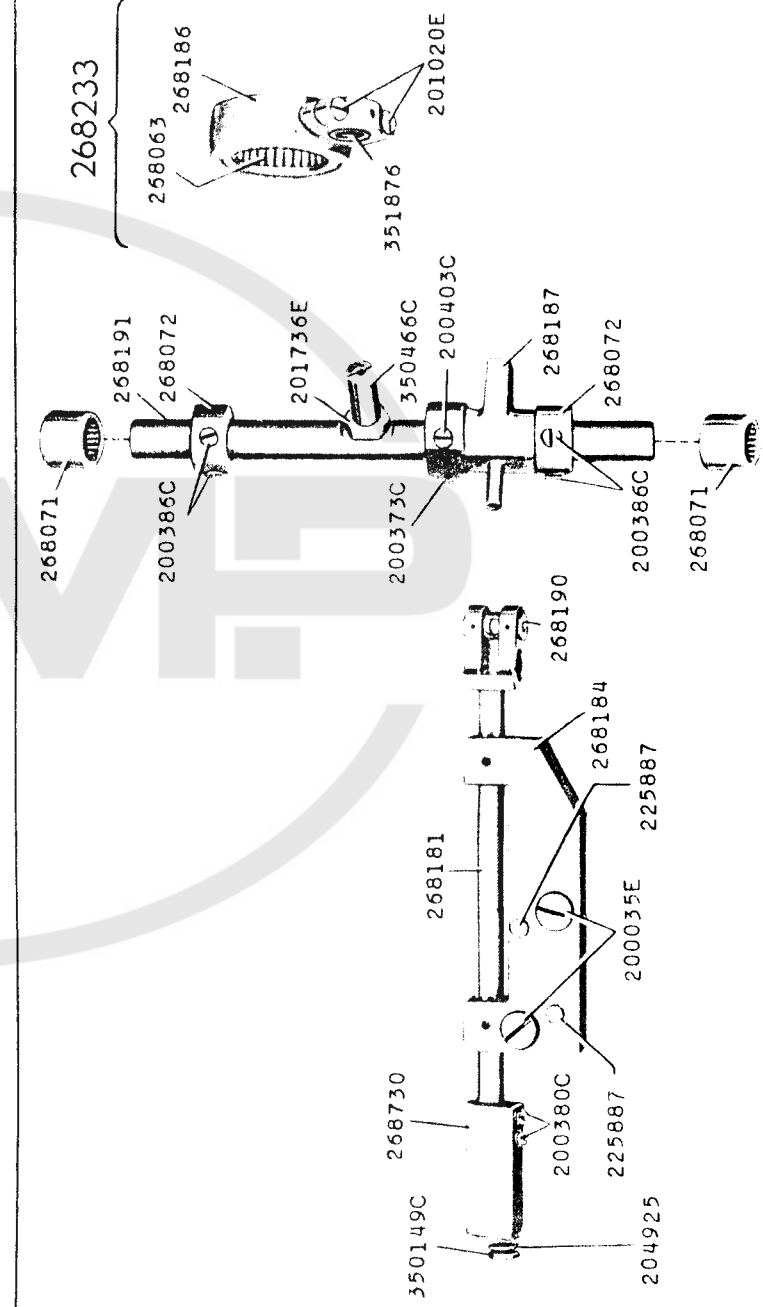
18649-1/2



18650-1/2



18651-1/2

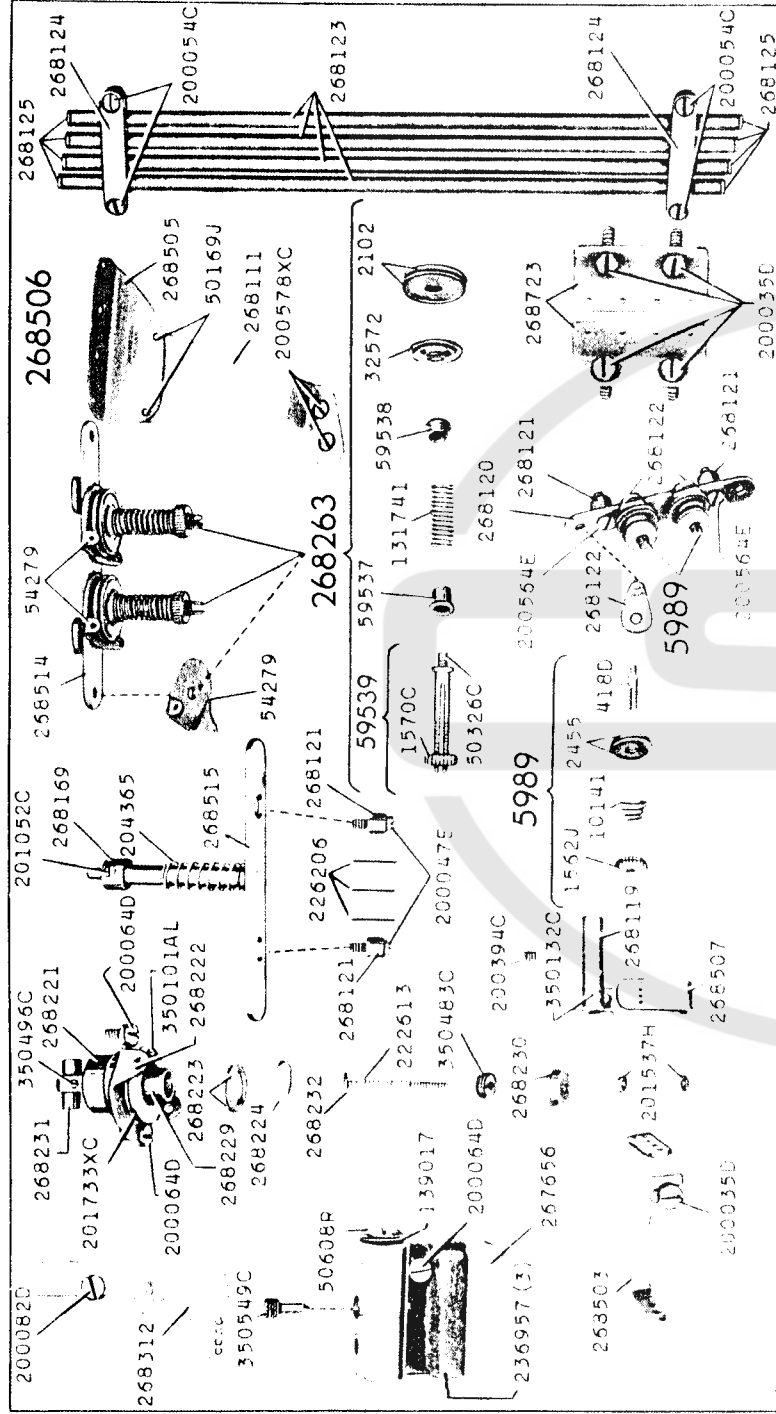


This diagram illustrates the exploded view of a mechanical assembly, likely a pump or engine component. The parts are labeled with alphanumeric codes, and their assembly sequence is indicated by numbers in circles. The components are arranged in a hierarchical manner, showing the relationship between different sub-assemblies and individual parts. Key parts include a main housing (268125), a central shaft (268124), and various internal components like valves, pistons, and connecting rods. The diagram is a technical drawing used for identification and assembly purposes.

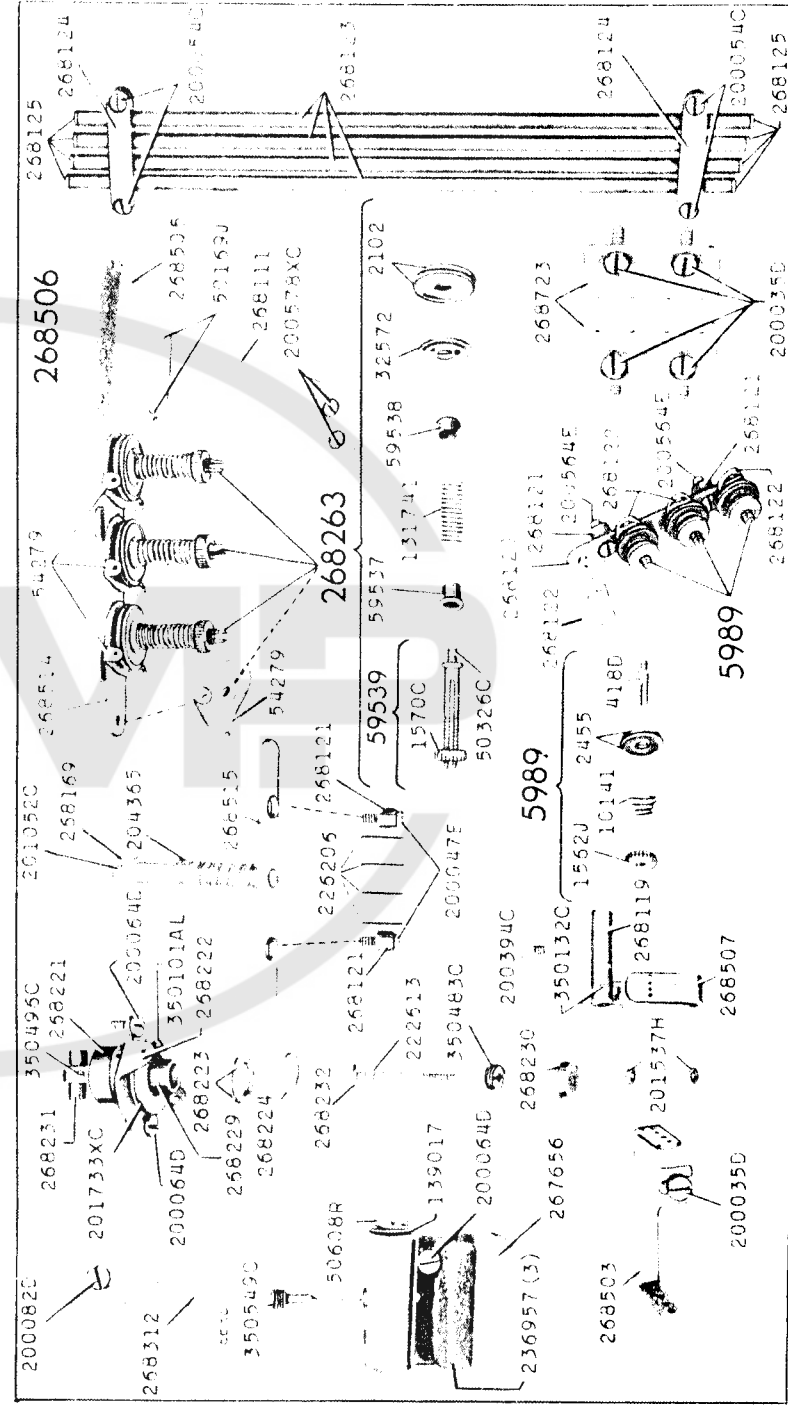
2000820 268231 268221 201733XC 200064D 268223 350101AL 268222 268229 268224 350549C 268312 201052C 268169 204365 268168 226206 268121 226206 268121 268121 222613 350483C 200394C 350132C 1562J 2455 10141 418D 268119 201537H 268503 267656 236957 (3) 50608R 139017 200064D 268230 268232 268121 59539 59538 131741 268120 268121 268122 200564E 268723 2000350 268125 268124 200054C 268125 2000350

[illegible]

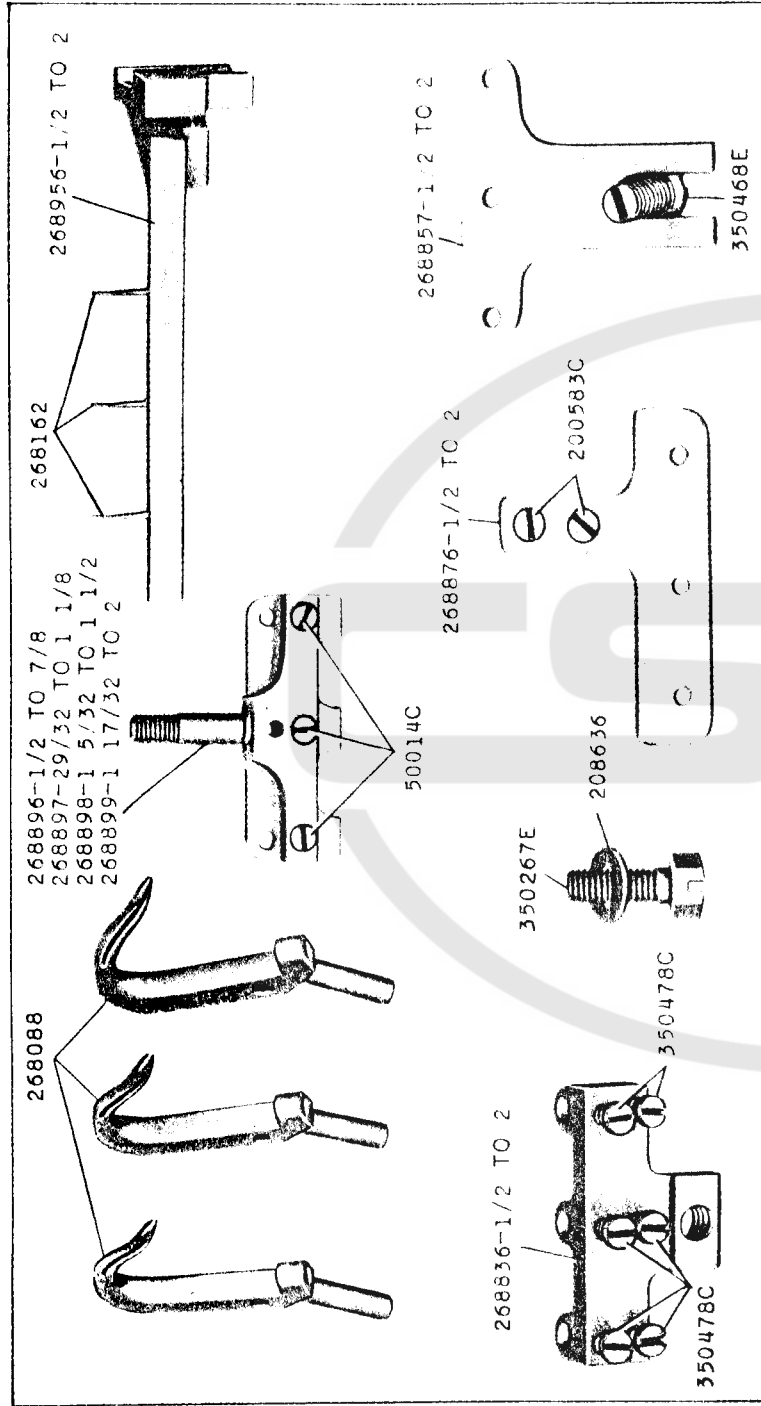
18655-3/8



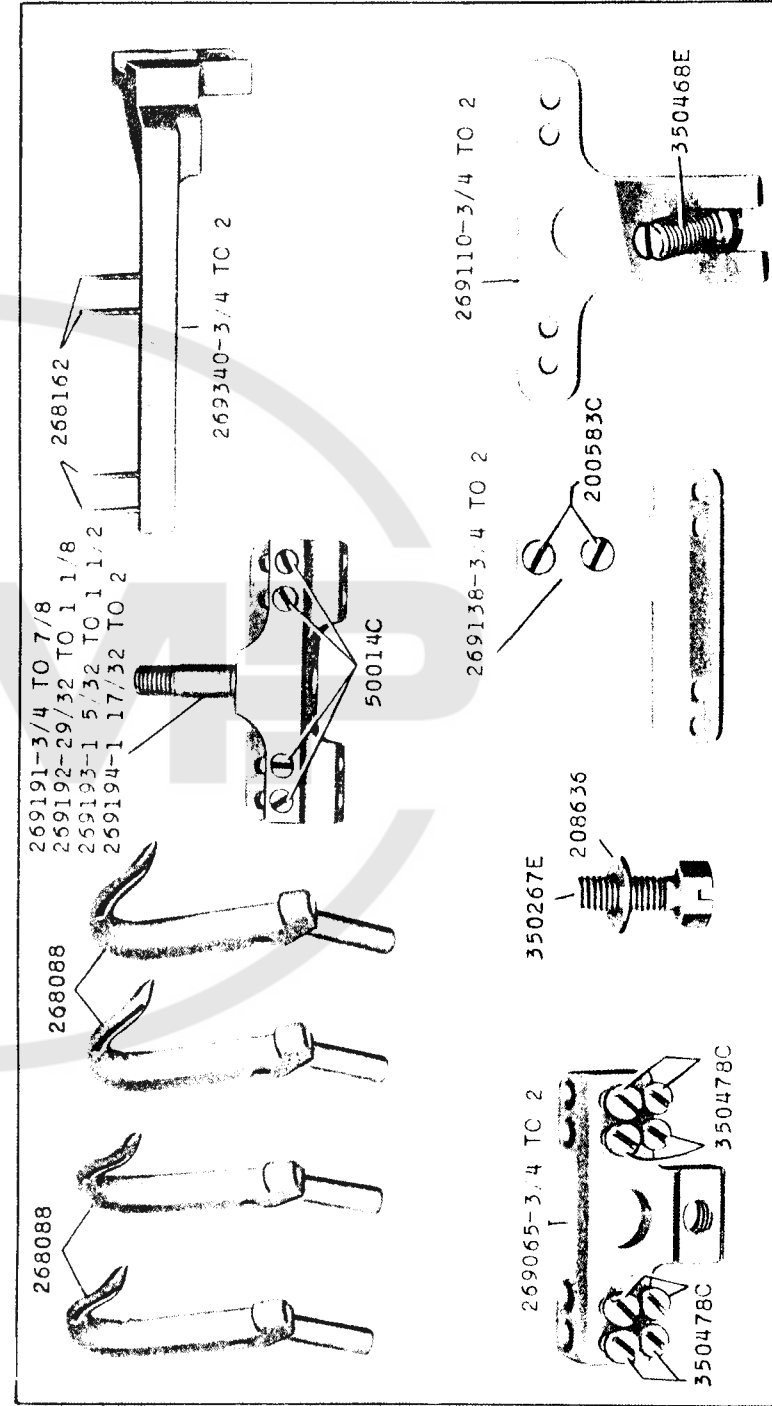
18656-3/8

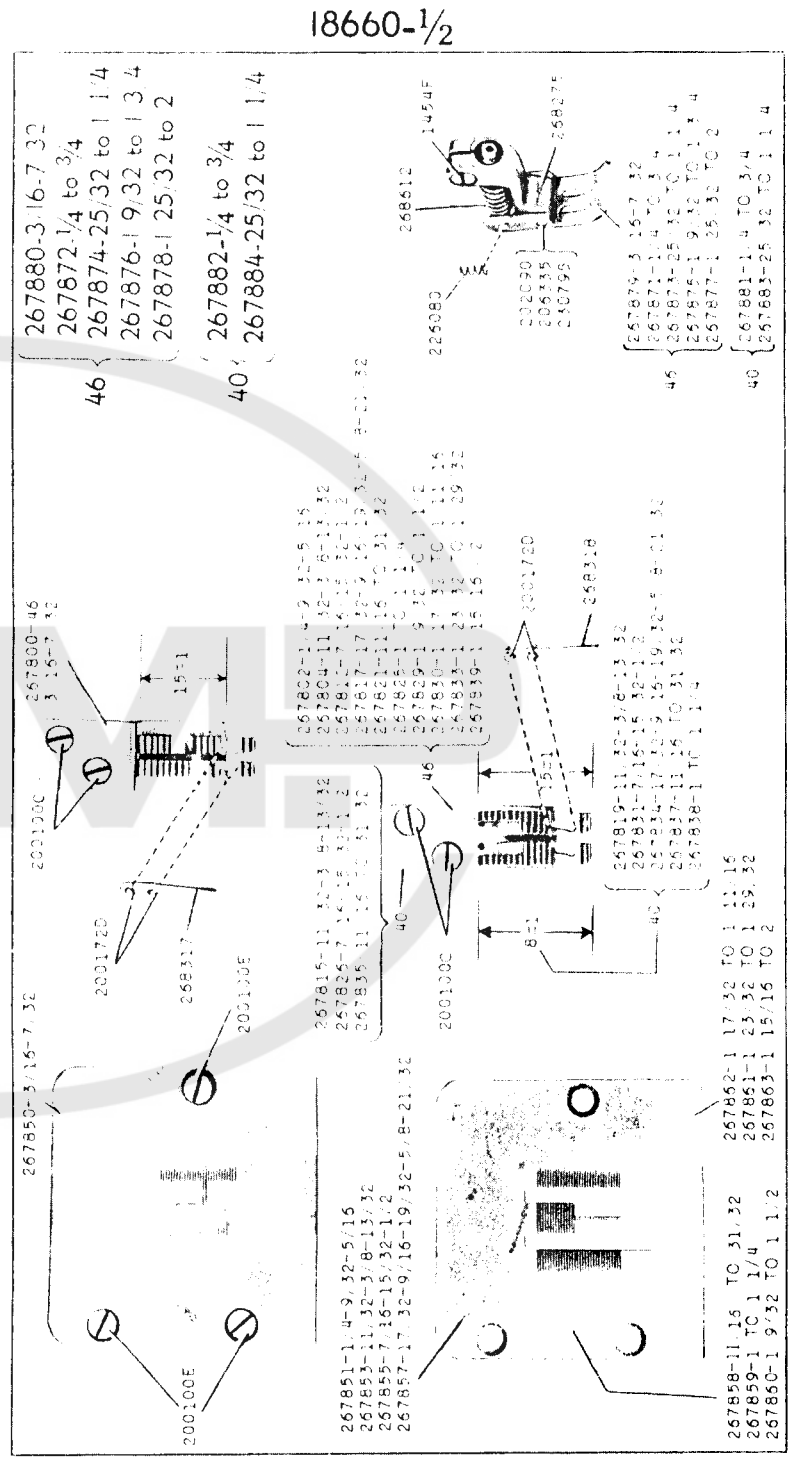
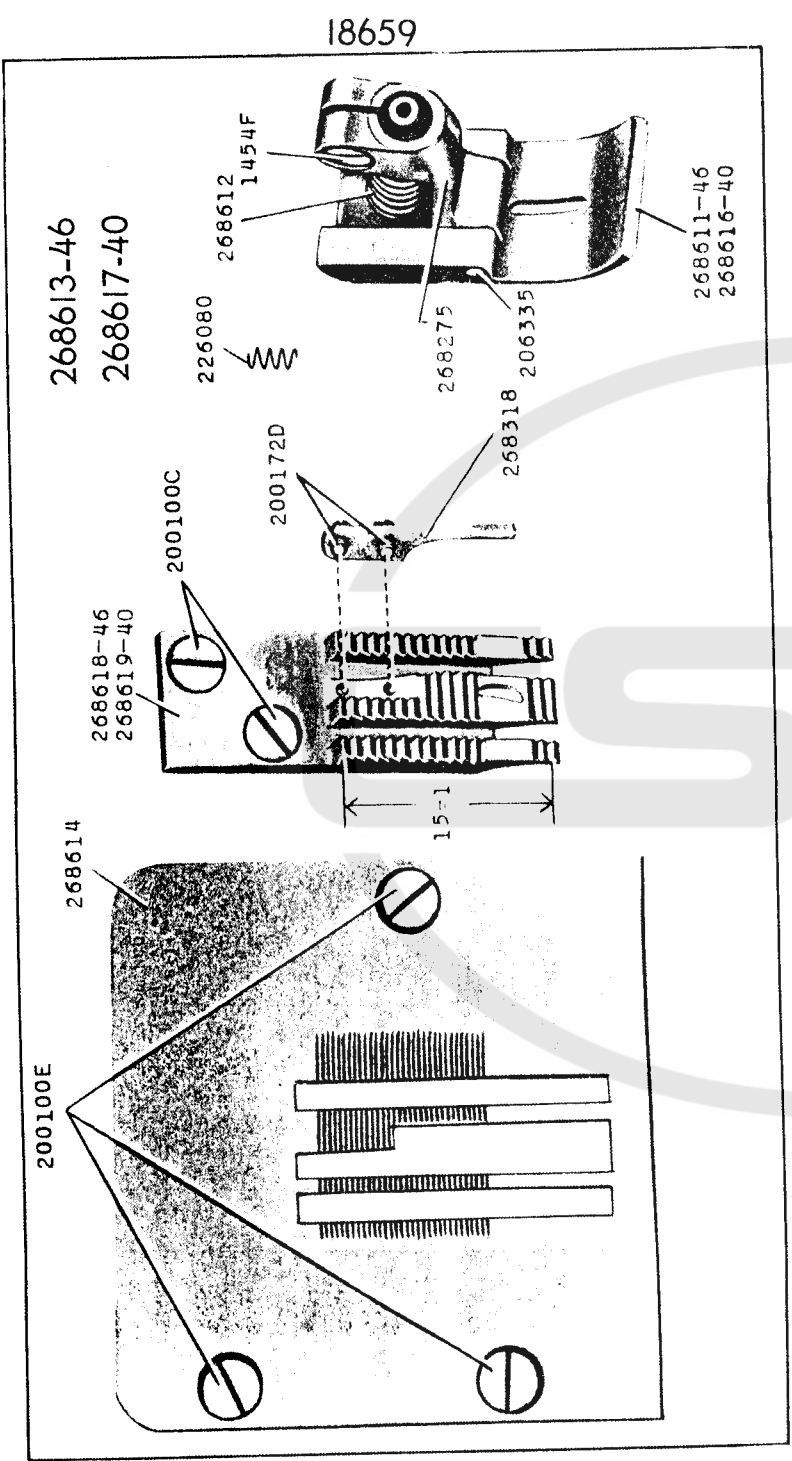


18657

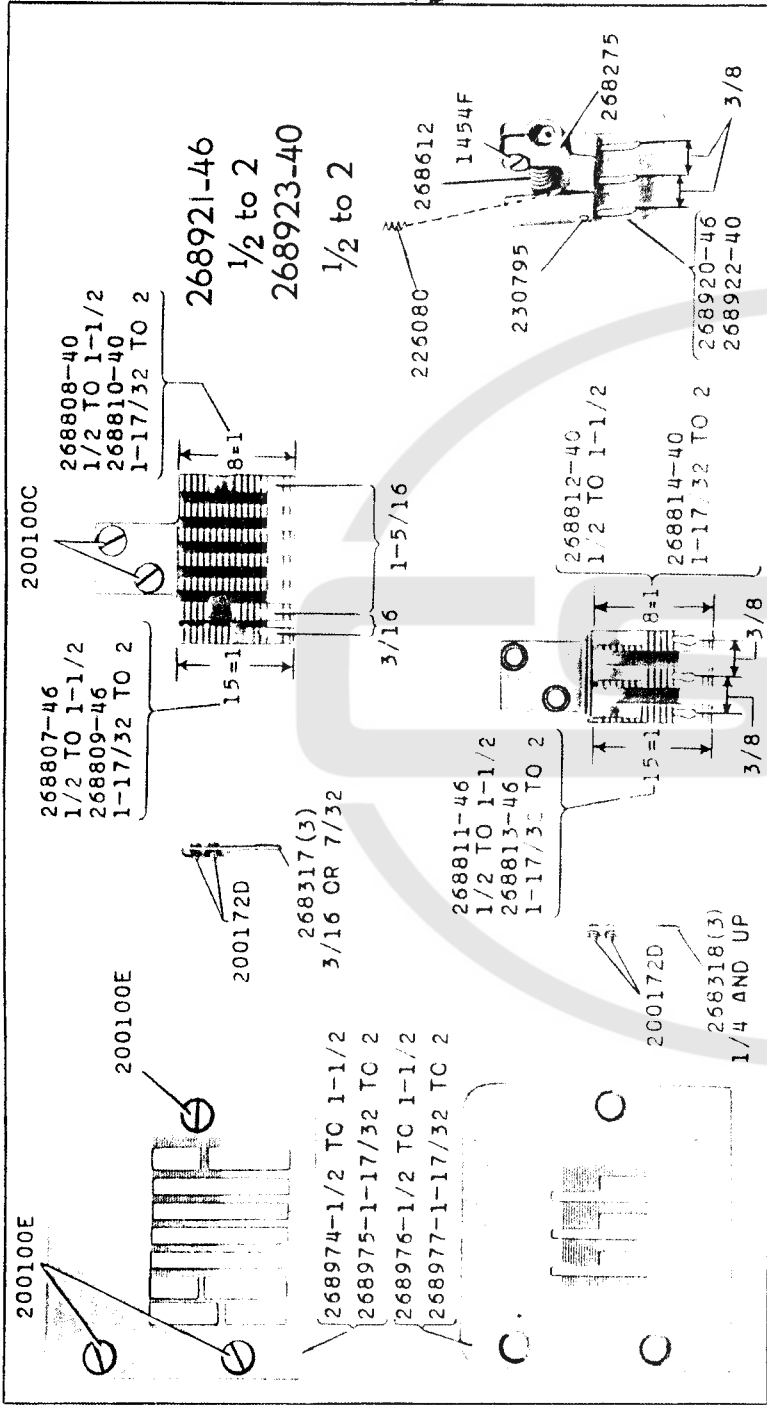


18658

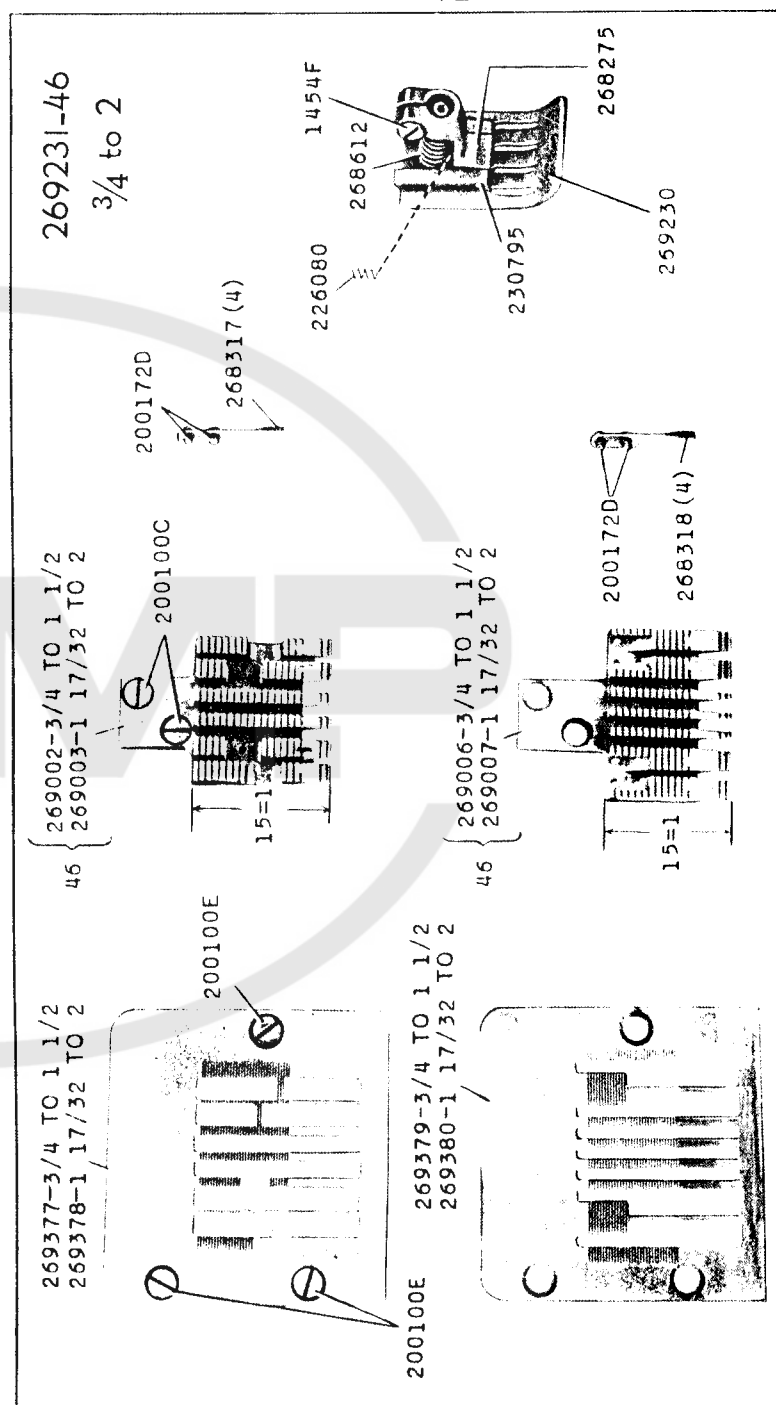




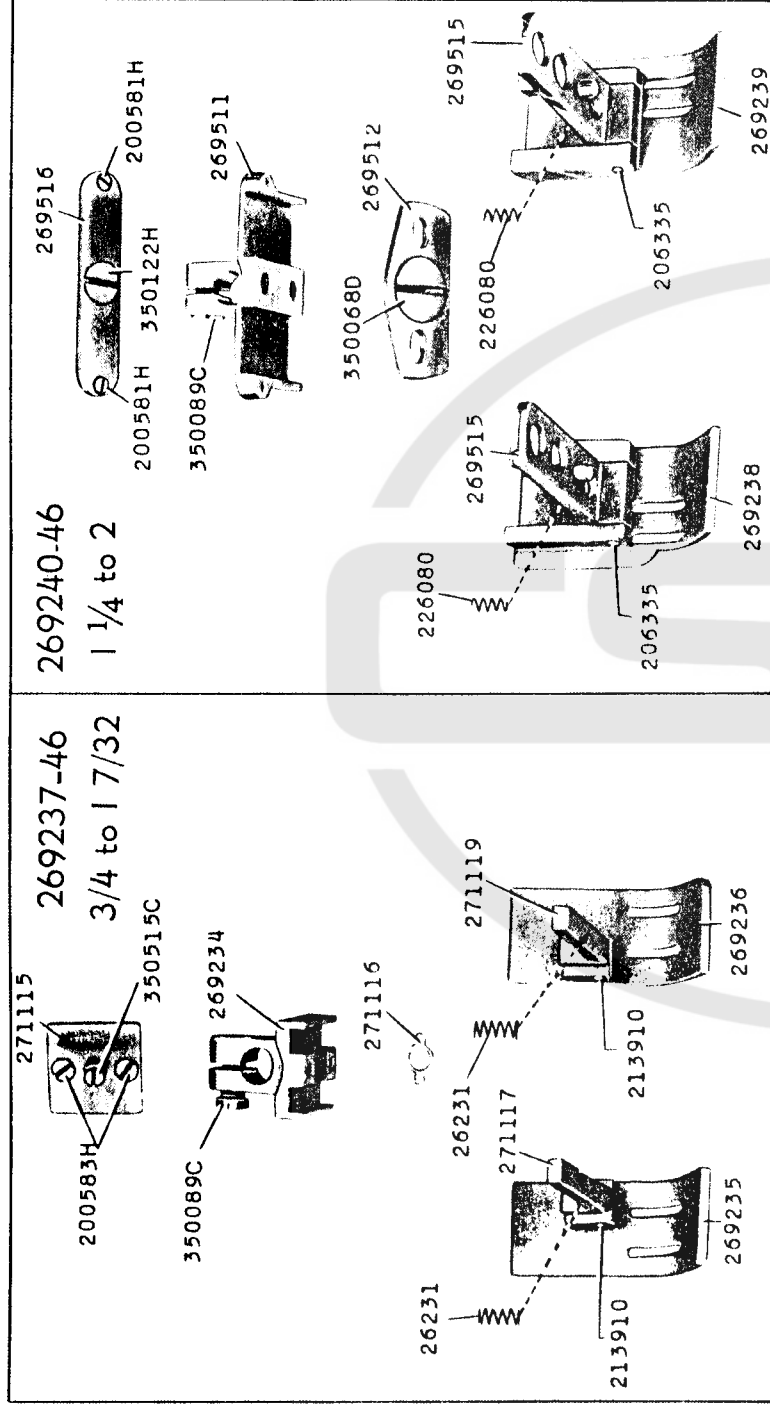
18661-1/2



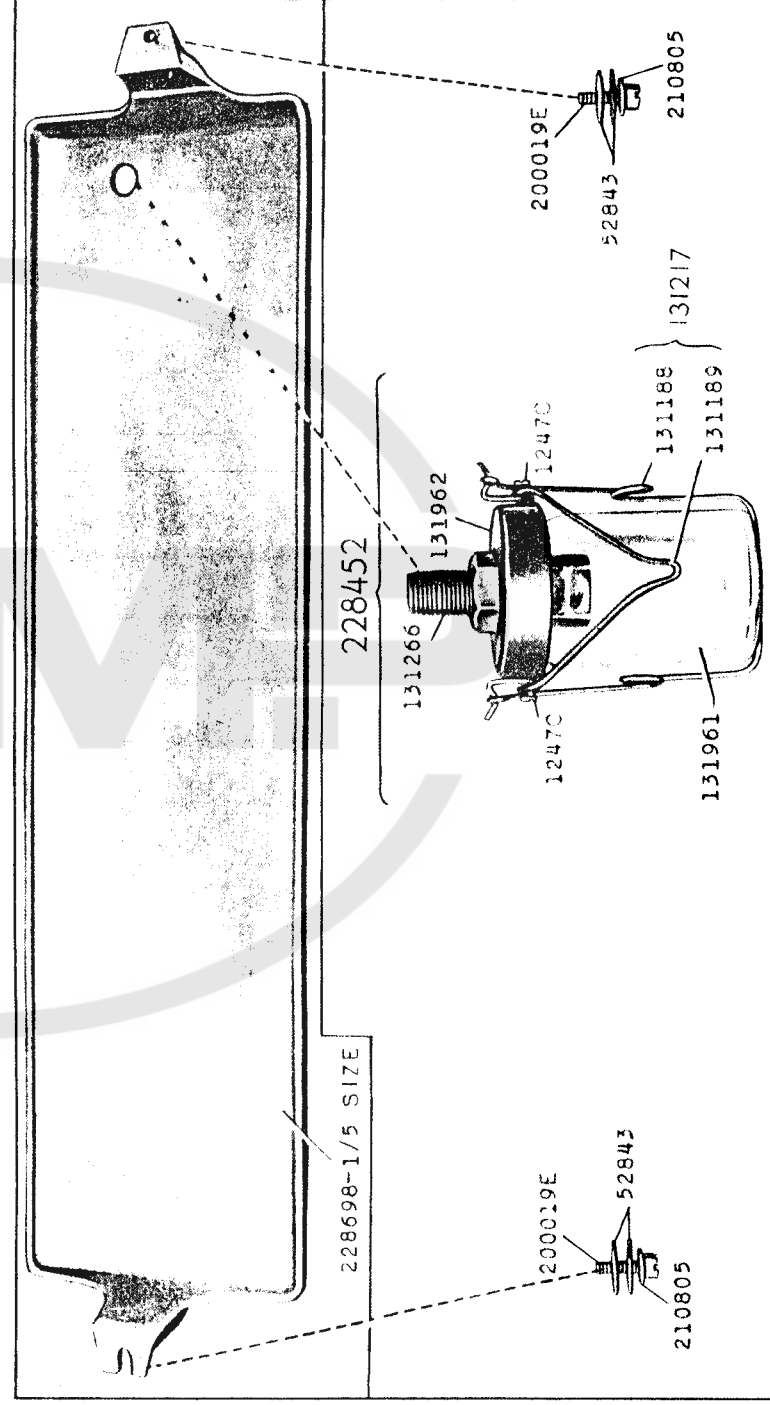
18662-1/2



18663-2/3



18664-1/3



[illegible]

268431

268430

268432

200050C

200062H

200202F

201892

268433

200382C

200354C

268427

268428

913C

268429

268436

268434

200362C

268435

200362C

268437

268438

201472C

232077

201308E

232077

201308E

