

MACHINE PARTS CHART
for

SINGER*

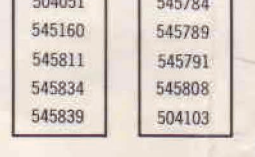
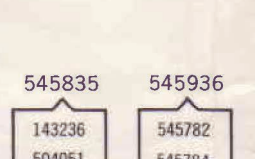
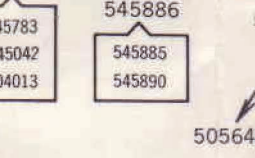
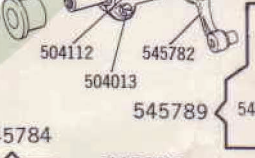
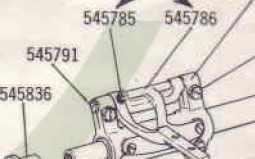
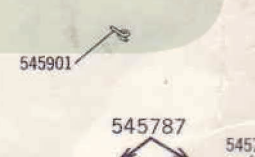
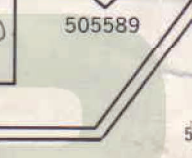
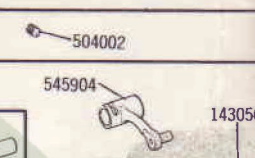
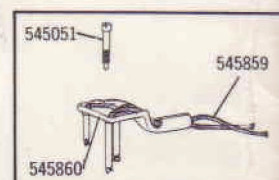
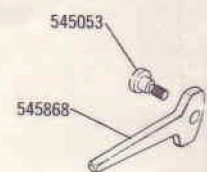
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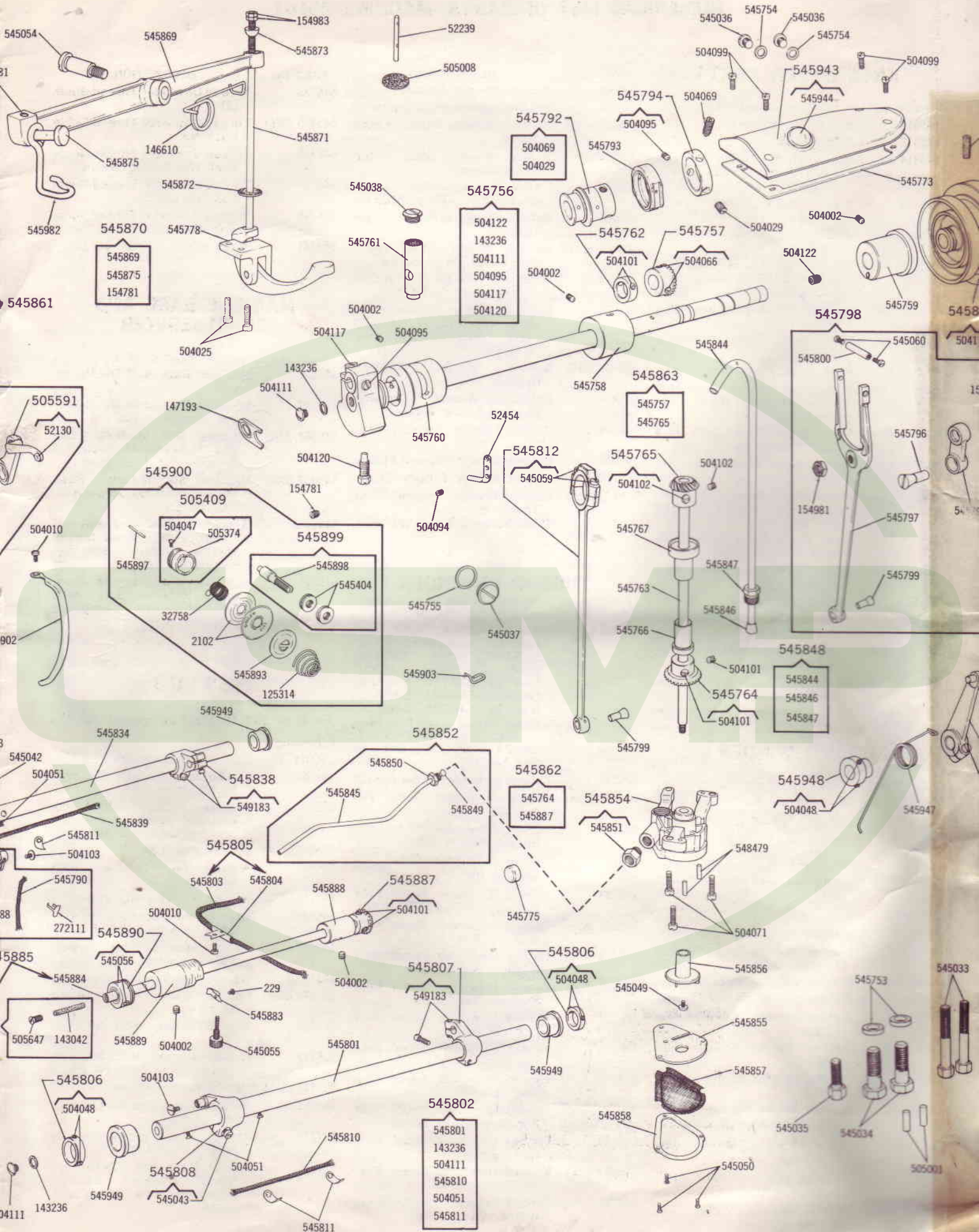
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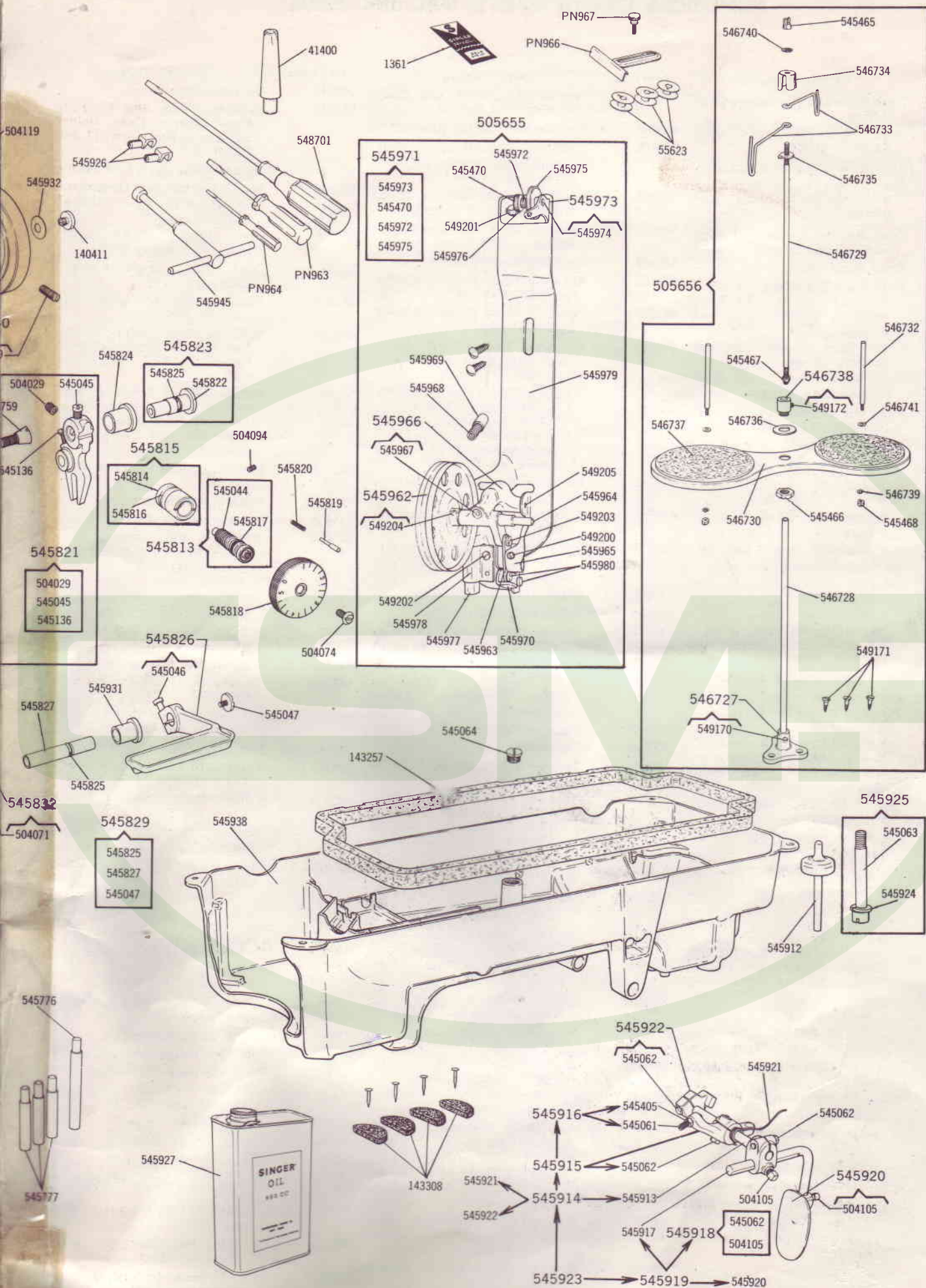
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NUMERICAL LIST OF PARTS, MACHINE 291U1

PART No.	DESCRIPTION	PART No.	DESCRIPTION	PART No.	DESCRIPTION
229 (805)	Rotating Hook Oil Flow Regulating Thumb Screw Spring Screw	504010 (829)	Arm Side Shield Screw (2)	504103 (803)	Feed Bar Connecting Link Cap Screw (2)
691 (850)	Throat Plate Screw (2)	504010 (829)	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder Screw	504110 (819)	Thread Take-up Crank Oil Plug Screw
2102	Tension Disc (2)	504010 (829)	Thread Take-up Lever Guard Screw	504111 (809)	Arm Shaft (horizontal) Screw Plug (front)
12431	Bed Slide	504010 (829)	Thread Take-up Lever Oil Guard Screw	504111 (809)	Feed Lifting Rock Shaft Oil Plug Screw
24982	Presser Foot Shank	504013 (850)	Feed Bar Carrier Clamping Screw (2)	504112 (832)	Feed Bar Carrier Oil Wick Holder Screw (2)
26231	Presser Foot Spring	504025 (850)	Bell Crank Bracket Set Screw (2)	504112 (832)	Needle Set Screw
32758	Thread Take-up Spring	504028 (850)	Feed Rock Shaft Flanged Bushing (front) Set Screw	504117 (850)	Thread Take-up Crank Clamping Screw
40394	Rotating Hook Bobbin Case Tension Spring	504028 (850)	Needle Bar Bushing (lower) Set Screw	504118 (803)	Needle Bar Connecting Link Cap Screw
50169 (809)	Needle Bar Thread Guard Screw	504028 (850)	Needle Bar Bushing (upper) Set Screw	504119 (850)	Machine Pulley Set Screw (2)
52032	Throat Plate (large needle hole) for 149031	504029 (833)	Feed and Feed Lifting Eccentric Set Screw	504120 (803)	Needle Bar Crank Position Screw
52033	Throat Plate (small needle hole) for 149031	504029 (833)	Feed Regulator Screw	504122 (819)	Arm Shaft (horizontal) Oil Plug Screw
52130	Thread Take-up Lever Thread Eyelet Bushing	504032 (805)	Rotating Hook Bobbin Case Stop Screw	504129 (850)	Presser Bar Bushing (lower) Set Screw
52171	Needle Bar Bushing (lower) Thread Eyelet	504047 (830)	Tension Stud Set Screw	505001	Arm Dowel Pin (2)
52239	Arm Spool Pin and Thread Eyelet	504048 (830)	Feed Lifting Rock Shaft Collar Set Screw (4)	505008	Arm Spool Pin Washer (felt)
52454	Thread Retainer	504048 (850)	Feed Reverse Lever Hinge Stud Collar Set Screw (2)	505151	Tension Releasing Lever Hinge Pin
55623	Rotating Hook Bobbin	504048 (830)	Feed Rock Shaft Collar Set Screw (2)	505152	Tension Releasing Lever Spring
62527	Presser Foot Hinge Pin	504051 (850)	Feed Dog Screw (2)	505317	Bed Slide complete, Nos. 12431, 154884 and two 154789 (809)
125314	Tension Spring	504051 (850)	Feed Lifting Rock Shaft Oil Wick Clamping Plate Screw (2)	505349	Rotating Hook Bobbin Case
140411 (802)	Arm Shaft (horizontal) Screw (back)	504051 (850)	Feed Rock Shaft Oil Wick Clamping Plate Screw	505350	Rotating Hook Bobbin Case 505349 with 40394, 504086 (806) and 504087 (806)
143042	Rotating Hook Shaft Oil Filter Wick	504063 (825)	Presser Foot Screw	505351	Rotating Hook Bobbin Case Hinge Nos. 505353, 505354 and 505355
143056	Needle Bar Connecting Link Roller Bearing (18)	504063 (809)	Slack Thread Regulator Screw	505353	Rotating Hook Bobbin Case Latch
143056	Thread Take-up Lever Roller Bearing (18)	504066 (830)	Arm Shaft (horizontal) Bevel Gear Set Screw (2)	505354	Rotating Hook Bobbin Case Latch Lever
143236	Arm Shaft (horizontal) Screw Plug Washer (fiber)	504069 (833)	Feed and Feed Lifting Eccentric Position Screw	505355	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin
143236	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)	504071 (833)	Feed Reverse Lever Link Clamping Screw	505356	Rotating Hook Bobbin Case Latch Spring
143236	Feed Rock Shaft Oil Plug Screw Washer (fiber)	504071 (833)	Oil Pump (centrifugal) Body Screw (3)	505358	Rotating Hook Bobbin Case complete, Nos. 504032 (805), 505350, 505351 and 505356
146610	Presser Bar Lifting Lever Spring	504074 (805)	Feed Regulating Stud Head Cap Screw	505374	Thread Take-up Spring Regulator
147193	Thread Take-up Crank Wearing Plate	504078 (803)	Needle Bar Connecting Stud Clamping Screw	505409	Thread Take-up Spring Regulator with 504047 (830)
149031	Feed Dog, 19 teeth (22 teeth to the inch)	504084 (810)	Rotating Hook Bobbin Case Holder Position Bracket Screw	505567	Needle Bar Bushing (lower)
149111	Face Plate Plug	504086 (806)	Rotating Hook Bobbin Case Tension Regulating Screw	505568	Needle Bar Bushing (lower) with 52171
154759 (850)	Feed Connecting Link Screw	504087 (806)	Rotating Hook Bobbin Case Tension Spring Screw	505569	Needle Bar Connecting Link
154781 (850)	Presser Bar Lifting Lever Pin - Set Screw	504094 (850)	Feed Regulating Stud Bushing Set Screw	505570	Needle Bar Connecting Link with 505574
154781 (850)	Thread Take-up Spring Regulator Set Screw	504094 (850)	Thread Retainer Set Screw	505574	Needle Bar Connecting Stud with 504078 (803)
154789 (809)	Bed Slide Spring Screw (2)	504095 (850)	Feed and Feed Lifting Eccentric Sleeve Retaining Collar Set Screw	505575	Presser Bar Spring
154884	Bed Slide Spring	504095 (850)	Thread Take-up Crank Set Screw	505588	Thread Take-up Crank
154981 (819)	Feed Connecting Link Screw Nut	504099 (805)	Arm Top Cover Screw (4)	505589	Thread Take-up Crank with 504110 (819) and 505640
154983 (819)	Presser Bar Lifting Lever Connecting Rod Nut (2)	504101 (850)	Arm Shaft (horizontal) Thrust Collar Set Screw (2)	505590	Thread Take-up Crank 505589 with 504118 (803), 505570 and eighteen 143056
272111	Feed Bar Connecting Link Oil Wick Clamp	504101 (850)	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)	505591	Thread Take-up Lever with 52130
504002 (850)	Arm Shaft (horizontal) Bushing (center) Set Screw	504101 (850)	Rotating Hook Shaft Bevel Gear Set Screw (2)	505640	Thread Take-up Crank Oil Wick
504002 (850)	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw	504102 (833)	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)		
504002 (850)	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw				
504002 (850)	Rotating Hook Shaft Bushing (back) Set Screw				
504002 (850)	Rotating Hook Shaft Bushing (front) Set Screw				
504002 (850)	Thread Take-up Lever Link Hinge Stud Set Screw				

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PART No.	DESCRIPTION	PART No.	DESCRIPTION	PART No.	DESCRIPTION
505642	Presser Foot Plate	545756	Arm Shaft (horizontal) and Needle Bar Crank with 504111 (809), 143236, Arm Shaft (horizontal) Oil Plug and 504122 (819)	545792	Feed and Feed Lifting Eccentric with 504069 (833) and 504029 (833)
505643	Presser Foot (spring hinged) complete, Nos. 62527, 24982, 26231 and 505642	545757	Arm Shaft (horizontal) Bevel Gear with two 504066 (830)	545793	Feed and Feed Lifting Eccentric Sleeve
505647	Rotating Hook Shaft Oil Filter Wick Holder	545758	Arm Shaft (horizontal) Bushing (center)	545794	Feed and Feed Lifting Eccentric Sleeve Retaining Collar with 504095 (850)
505648	Rotating Hook Shaft Oil Filter complete, Nos. 143042 and 505647	545759	Arm Shaft (horizontal) Flanged Bushing (back)	545795	Feed Connecting Link
505649	Presser Bar Bushing (lower)	545760	Arm Shaft (horizontal) Flanged Bushing (front)	545796	Feed Connecting Link Stud
545033 (805)	Arm Screw (back) (2)	545761	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube	545797	Feed Forked Connection
545034 (805)	Arm Screw (front) (2)	545762	Arm Shaft (horizontal) Thrust Collar with two 504101 (850)	545798	Feed Forked Connection 545797 with 545795, 545821, 154759 (803), 154981 (819), 545796, 545799, 545800 and two 545060 (833)
545035 (805)	Arm Screw (intermediate)	545763	Arm Shaft (upright)	545799	Feed Forked Connection Hinge Stud
545036 (819)	Arm Shaft (upright) Bevel Gear (upper) Set Screw Hole Plug Screw	545764	Arm Shaft (upright) Bevel Gear (lower) right hand spiral with two 504101 (850)	545799	Feed Lifting Rock Shaft Crank Connecting Rod Hinge Stud
545036 (819)	Feed Regulator Set Screw Hole Plug Screw	545765	Note: To ensure proper functioning of Gears, No. 545764 will not be supplied separately, but will be substituted by Pair of Gears No. 545862.	545800	Feed Forked Connection Sleeve
545037 (819)	Thread Take-up Crank Clamping Screw Hole Plug Screw	545765	Arm Shaft (upright) Bevel Gear (upper) Left hand spiral with two 504102 (833)	545801	Feed Lifting Rock Shaft
545038 (819)	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube Cap Screw	545766	Note: To ensure proper functioning of Gears, No. 545765 will not be supplied separately, but will be substituted by Pair of Gears No. 545863.	545802	Feed Lifting Rock Shaft Nos. 545801, 504111 (809), 143236, 545810 and two each 545811 and 504051 (850)
505039 (809)	Face Plate Screw (long)	545766	Arm Shaft (upright) Bushing (lower)	545803	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick
545040 (809)	Face Plate Screw (short)	545767	Arm Shaft (upright) Bushing (upper)	545804	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder
545042 (805)	Feed Bar Hinge Pin Clamping Screw (2)	545768	Arm Side Shield	545805	Feed Lifting Rock Shaft and Feed Rock Shaft Oil Wick Holder 545804 with 545803
545043 (819)	Feed Lifting Rock Shaft Crank (front) Clamping Screw	545769	Arm Side Shield complete, Nos. 545768, 545770 and 545771	545806	Feed Lifting Rock Shaft Collar with two 504048 (830) (front and back)
545044 (803)	Feed Regulating Stud	545770	Arm Side Shield Wick Spring Holder	545807	Feed Lifting Rock Shaft Crank (back) with two 549183 (850)
545045 (833)	Feed Regulator Set Screw	545771	Arm Side Shield Wick	545808	Feed Lifting Rock Shaft Crank (front) with 545043 (819)
545046 (809)	Feed Reverse Lever Clamping Screw	545773	Arm Top Cover Gasket	545810	Feed Lifting Rock Shaft Oil Wick
545047 (850)	Feed Reverse Lever Hinge Stud Cap Screw	545775	Bed Hole Plug	545811	Feed Lifting Rock Shaft Oil Wick Clamping Plate (2)
545049 (805)	Oil Pump (centrifugal) Impeller Locking Screw	545776	Bed Leg (long)	545811	Feed Rock Shaft Oil Wick Clamping Plate
545050 (805)	Oil Pump (centrifugal) Screen Frame Screw (3)	545777	Bed Leg (short) (3)	545812	Feed Lifting Rock Shaft Crank Connecting Rod with two 545059 (810)
545051 (850)	Oil Wick Holder Screw	545778	Bell Crank complete	545813	Feed Regulating Stud with 545817
545053 (850)	Presser Bar Lifter Hinge Screw	545779	Face Plate	545814	Feed Regulating Stud Bushing
545054 (850)	Presser Bar Lifting Lever Hinge Screw	545780	Face Plate complete, Nos. 545779 and 149111	545815	Feed Regulating Stud Bushing with 545816
545055 (805)	Rotating Hook Oil Flow Regulating Thumb Screw	545781	Face Plate Gasket	545816	Feed Regulating Stud Bushing O-Ring
545056 (833)	Rotating Hook Shaft Oil Retaining Collar Set Screw (2)	545782	Feed Bar	545817	Feed Regulating Stud O-Ring
545057 (819)	Tension Releasing Lever Screw	545783	Feed Bar Carrier	545818	Feed Regulating Stud Head complete
545058 (819)	Pressure Regulating Thumb Screw	545784	Feed Bar Carrier with two each 504013 (850) and 545042 (805)	545819	Feed Regulating Stud Head Lock Pin
545059 (810)	Feed Lifting Rock Shaft Crank Connecting Rod Cap Screw (2)	545785	Feed Bar Carrier Oil Wick	545820	Feed Regulating Stud Head Lock Pin Spring
545060 (833)	Feed Forked Connection Sleeve Screw (2)	545786	Feed Bar Carrier Oil Wick Holder	545821	Feed Regulator with 545045 (833), 504029 (833) and 545136 (830)
545099 (803)	Presser Bar Guide Bracket Clamping and Tension Releaser Screw	545787	Feed Bar Carrier Oil Wick Holder 545786 with 545785	545822	Feed Regulator Hinge Stud
545136 (830)	Feed Connecting Link Stud Set Screw	545788	Feed Bar Connecting Link	545823	Feed Regulator Hinge Stud with 545825
545160 (809)	Feed Rock Shaft Oil Plug Screw	545789	Feed Bar Connecting Link 545788 with 545790 and 272111	545824	Feed Regulator Hinge Stud Flanged Bushing
545403 (819)	Pressure Regulating Thumb Screw Lock Nut	545790	Feed Bar Connecting Link Oil Wick	545825	Feed Regulator Hinge Stud O-Ring
545404 (809)	Tension Regulating Thumb Nut (2)	545791	Feed Bar Hinge Pin		
545753	Arm Screw (front) Washer (2)				
545754	Arm Shaft (upright) Bevel Gear (upper) Set Screw Hole Plug Screw Gasket				
545754	Feed Regulator Set Screw Hole Plug Screw Gasket				
545755	Thread Take-up Crank Clamping Screw Hole Plug Screw Gasket				

NUMERICAL LIST OF PARTS, MACHINE 291U1

PART No.	DESCRIPTION	PART No.	DESCRIPTION	PART No.	DESCRIPTION
545825	Feed Reverse Lever Hinge Stud O-Ring	545873	Presser Bar Lifting Lever Connecting Rod Swivel	545944	Oil Flow Window
545826	Feed Reverse Lever with 545046 (809)	545875	Presser Bar Lifting Lever Pin	545946	Rotating Hook and Rotating Hook Bobbin Case Holder complete, Nos. 545951 and 545953
545827	Feed Reverse Lever Hinge Stud	545876	Pressure Regulating Thumb Screw 545058 with 545403 (819) and 545867	545947	Feed Reverse Lever Link Spring
545829	Feed Reverse Lever Hinge Stud with 545047 (850) and 545825	545881	Rotating Hook Bobbin Case Holder Position Bracket	545948	Feed Reverse Lever Hinge Stud Collar with two 504048 (850)
545832	Feed Reverse Lever Link with 504071 (833)	545883	Rotating Hook Oil Flow Regulating Thumb Screw Spring	545949	Feed Lifting Rock Shaft Flanged Bushing (2)
545834	Feed Rock Shaft	545884	Rotating Hook Shaft	545949	Feed Rock Shaft Flanged Bushing (back)
545835	Feed Rock Shaft Nos. 545834, 545160 (809), 143236, 545839, 545811 and 504051 (850)	545885	Rotating Hook Shaft 545884 with 505648	545950	Rotating Hook with two 549182 (803)
545836	Feed Rock Shaft Flanged Bushing (front)	545886	Rotating Hook Shaft 545885 with 545890	545951	Rotating Hook complete, Nos. 545950, 545954, 545955, three 549187 and four 549186
545837	Feed Rock Shaft Collar with two 504048 (830)	545887	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 504101 (850)	545952	Rotating Hook, Rotating Hook Bobbin Case Holder and Rotating Hook Bobbin Case complete, Nos. 545946 and 505358
545838	Feed Rock Shaft Crank with two 549183 (850)		Note: To ensure proper functioning of Gears, No. 545887 will not be supplied separately, but will be substituted by Pair of Gears No. 545862.	545953	Rotating Hook Bobbin Case Holder
545839	Feed Rock Shaft Oil Wick	545888	Rotating Hook Shaft Bushing (back)	545954	Rotating Hook Section
545840	Machine Pulley with two 504119 (850)	545889	Rotating Hook Shaft Bushing (front)	545955	Rotating Hook Thread Guard
545841	Needle Bar Bushing (upper)	545890	Rotating Hook Shaft Oil Retaining Collar with two 545056 (833)	545956	Rotating Hook Bobbin Case 505358 with 545953 (for agent only)
545844	Oil Pipe for 545848	545892	Slack Thread Regulator	545960	Thread Take-up complete, Nos. 545907, 545904, 505591, 505590 and eighteen 143056
545845	Oil Pipe for Oiling Rotating Hook Shaft (front) Bearing	545893	Tension Releasing Disc	545982	Presser Bar Lifting Lever Link
545846	Oil Pipe Clamping Sleeve	545894	Tension Releasing Lever Body	545983	Presser Bar Guide Bracket with 545099 (803)
545847 (805)	Oil Pipe Clamping Sleeve Nut	545895	Tension Releasing Lever 545894 with 545057 (819) and 545896	548479	Oil Pump (centrifugal) Body Position Pin (2)
545848	Oil Pipe complete from Oil Pipe to Arm Shaft (horizontal) Center Bearing, Nos. 545844, 545846 and 545847 (805)	545896	Tension Releasing Lever Segment	549182 (803)	Rotating Hook Set Screw (2)
545849	Oil Pipe Clamping Sleeve	545897	Tension Releasing Pin	549183 (850)	Feed Lifting Rock Shaft Crank (back) Clamping Screw (2)
545850 (805)	Oil Pipe Clamping Sleeve Nut	545898	Tension Stud	549183 (850)	Feed Rock Shaft Crank Clamping Screw (2)
545851	Oil Pipe Clamping Sleeve Nut Adaptor	545899	Tension Stud with two 545404 (809)	549186 (806)	Rotating Hook Thread Guard Screw (4)
545852	Oil Pipe 545845 with 545849 and 545850 (805) for Oiling Rotating Hook Shaft (front) Bearing	545900	Tension complete, Nos. 545897, 505409, 32758, 545893, 125314, 545899 and two 2102	549187 (803)	Rotating Hook Section Screw (3)
545854	Oil Pump (centrifugal) Body with 545851	545901	Thread Eyelet (side of arm)		
545855	Oil Pump (centrifugal) Cover	545902	Thread Take-up Lever Guard		
545856	Oil Pump (centrifugal) Impeller	545903	Thread Guard (side of arm)		
545857	Oil Pump (centrifugal) Screen	545904	Thread Take-up Lever Link		
545858	Oil Pump (centrifugal) Screen Frame	545905	Thread Take-up Lever Link Hinge Stud		
545859	Oil Wick for Oiling Thread Take-up Lever, Thread Take-up Lever Link, Needle Bar Connecting Link and Thread Take-up Lever Roller Bearing (2)	545906	Thread Take-up Lever Link Hinge Stud Oil Wick		
545860	Oil Wick Holder	545907	Thread Take-up Lever Link Hinge Stud with 545906		
545861	Oil Wick Holder with two 545859 and 545051 (850)	545908	Thread Take-up Lever Oil Guard with 545909		
545862	Pair of Gears Nos. 545764 and 545887	545909	Thread Take-up Lever Oil Guard Wick		
545863	Pair of Gears Nos. 545757 and 545765	545931	Feed Reverse Lever Hinge Stud Flanged Bushing		
545864	Presser Bar (hollow)	545932	Arm Shaft (horizontal) Screw (back) Gasket		
545867	Presser Bar Guide	545936	Feed Bar 545782 with 545808, 545784, 545791, 545789 and two 504103 (803)		
545868	Presser Bar Lifter		Needle Bar (hollow) with 504112 (832)		
545869	Presser Bar Lifting Lever		Needle Bar Thread Guard		
545870	Presser Bar Lifting Lever with 154781 (850) and 545875		Needle Bar Thread Guard Screw Washer		
545871	Presser Bar Lifting Lever Connecting Rod		Arm Top Cover with 545944		
545872	Presser Bar Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt)				

ACCESSORIES

PART No.	DESCRIPTION
55623	Rotating Hook Bobbin (3)
PN966	Cloth Guide
PN967 (852)	Cloth Guide Screw
545926	Machine Hinge Connection (2)
41400	Machine Rest Pin (wood)
545927	Oil Can (950 cc filled with Singer Type "C" oil)
PN963	Screw Driver (large)
PN964	Screw Driver (small)
548701	Screw Driver (long)
1361 (88×9)	Needle (3) (for 291U1 machine)
2270 (16×257)	Needle (3) (for 291U3 machine)
143308	Machine Rest (felt) (4) (with four wire nails)
545945	Box Wrench (furnished only in special cases)

NUMERICAL LIST OF PARTS, MACHINE 291U1

KNEE LIFTER PARTS

PART No.	DESCRIPTION
545912	Bell Crank Plunger
545913	Rock Shaft
545914	Rock Shaft 545913 with 545915, 545921 and 545922
545915	Rock Shaft Crank with 545062 (833) and 545916
545061 (803)	Rock Shaft Crank Adjusting Screw
545916	Rock Shaft Crank Adjusting Screw 545061 (803) with 545405 (809)
545405 (809)	Rock Shaft Crank Adjusting Screw Lock Nut
545062 (833)	Rock Shaft Crank Clamping Screw
545917	Rock Shaft Knee Arm
545918	Rock Shaft Knee Arm Hub with 545062 (833) and 504105 (803)
545062 (833)	Rock Shaft Knee Arm Hub Clamping Screw
504105 (803)	Rock Shaft Knee Arm Set Screw
545919	Rock Shaft Knee Arm complete, Nos. 545917, 545918 and 545920
545920	Rock Shaft Knee Arm Plate with 504105 (803)
504105 (803)	Rock Shaft Knee Arm Plate Set Screw
545921	Rock Shaft Spring
545922	Rock Shaft Stop Dog with 545062 (833)
545062 (833)	Rock Shaft Stop Dog Clamping Screw
545923	Rock Shaft complete, Nos. 545914 and 545919

BOBBIN WINDER

PART No.	DESCRIPTION
505655	Universal Bobbin Winder complete, Nos. 549200 (819), 549201 (819), 549202 (819), 549203 (819), 549205, 545962, 545963, 545964, 545965, 545966, 545968, 545969, 545970, 545971, 545976, 545977, 545978, 545979 and two 545980 with two 5.5×19 Wood Screws
545979	Bobbin Winder and Tension Bracket Base
545977	Bobbin Winder Brake
545978	Bobbin Winder Brake Clamp
549202 (819)	Bobbin Winder Brake Clamp Screw
545966	Bobbin Winder Frame with 545967
549205	Bobbin Winder Frame Hinge Pin
545967	Bobbin Winder Frame Oil Cup
545968	Bobbin Winder Frame Spring
545969	Bobbin Winder Frame Spring Plunger
545962	Bobbin Winder Pulley with 549204 (819)
549204 (819)	Bobbin Winder Pulley Set Screw

PART No.	DESCRIPTION
545964	Bobbin Winder Spindle
545965	Bobbin Winder Stop Latch
549200 (819)	Bobbin Winder Stop Latch Screw
545970	Bobbin Winder Stop Latch Thumb Lever
545980	Bobbin Winder Stop Latch Thumb Lever Hinge Stud (2)
545963	Bobbin Winder Stop Latch Trip Lever
549203 (819)	Bobbin Winder Stop Latch Trip Lever Hinge Screw
545973	Bobbin Winder Tension Bracket with 545974
545971	Bobbin Winder Tension complete, Nos. 545972, 545470 (819), 545973 and two 545975
549201 (819)	Bobbin Winder Tension Bracket Screw
545976	Bobbin Winder Tension Bracket Screw Washer
545975	Bobbin Winder Tension Disc (2)
545972	Bobbin Winder Tension Spring
545974	Bobbin Winder Tension Stud
545470 (819)	Bobbin Winder Tension Stud Thumb Nut
	Wood Screw 5.5×19 (2)

THREAD UNWINDER

PART No.	DESCRIPTION
505656	Thread Unwinder (for two spools) complete, Nos. 545465 (856), 545466 (856), 545467 (856), 546727, 546728, 546729, 546730, 546734, 546735, 546736, 546738, 546740, three 549171 and two each 545468 (856), 546732, 546733, 546737, 546739 and 546741
546732	Thread Unwinder Spool Pin (2)
545468 (856)	Thread Unwinder Spool Pin Nut (2)
546739	Thread Unwinder Spool Pin Spring Washer (2)
546741	Thread Unwinder Spool Pin Washer (2)
546738	Thread Unwinder Spool Rest Bushing with 549172 (850)
545466 (856)	Thread Unwinder Spool Rest Bushing Nut
546736	Thread Unwinder Spool Rest Bushing Nut Washer
549172 (850)	Thread Unwinder Spool Rest Bushing Set Screw
546737	Thread Unwinder Spool Rest Felt (2)
546730	Thread Unwinder Spool Rest (for two spools)
546728	Thread Unwinder Spool Rest Rod (lower)
549170 (828)	Thread Unwinder Spool Rest Rod (lower) Set Screw
546729	Thread Unwinder Spool Rest Rod (upper)
545467 (856)	Thread Unwinder Spool Rest Rod (upper) Nut
546727	Thread Unwinder Spool Stand with 549170 (828)

PART No.	DESCRIPTION
546733	Thread Unwinder Thread Guide (2)
545465 (856)	Thread Unwinder Thread Guide Lock Nut
546740	Thread Unwinder Thread Guide Lock Nut Spring Washer
546734	Thread Unwinder Thread Guide Position Cup
546735	Thread Unwinder Thread Guide Rod Washer
549171	Wood Screw 1" No. 10 (3)

MACHINE BASE AND OIL RESERVOIR

PART No.	DESCRIPTION
545938	Machine Base and Oil Reservoir
143257	Machine Base and Oil Reservoir Gasket (cork)
545063 (805)	Machine and Machine Base and Oil Reservoir Screw (for shipping purposes only)
545064 (805)	Machine and Machine Base and Oil Reservoir Screw Hole Plug Screw
545924	Machine and Machine Base and Oil Reservoir Screw Spring Washer (for shipping purposes only)
545925	Machine and Machine Base and Oil Reservoir Screw with 545924 (for shipping purposes only)

291U3

Same as 291U1 Machine except for the following:

PART No.	DESCRIPTION
149057	Feed Dog, 21 teeth (22 teeth to the inch)
12481	Feed Dog for 12482 (for heavy material sewing, furnished only in special cases)
505645	Needle Bar (hollow)
505646	Needle Bar (hollow) with 505637
147113	Needle Bar Bushing (lower)
545937	Needle Bar Bushing (lower) 147113 with 545935
545935	Needle Bar Bushing (lower) Thread Eyelet
143327	Needle Bar Thread Guard
504114 (809)	Needle Bar Thread Guard Screw
505638	Needle Clamp with 504113 (851)
505637	Needle Clamp 505638 with 143327 and 504114 (809)
504113 (851)	Needle Clamp Screw
142061	Throat Plate (large needle hole) for 149057
127318	Throat Plate (small needle hole) for 149057
12482	Throat Plate (for 12481, for heavy material sewing, furnished only in special cases)