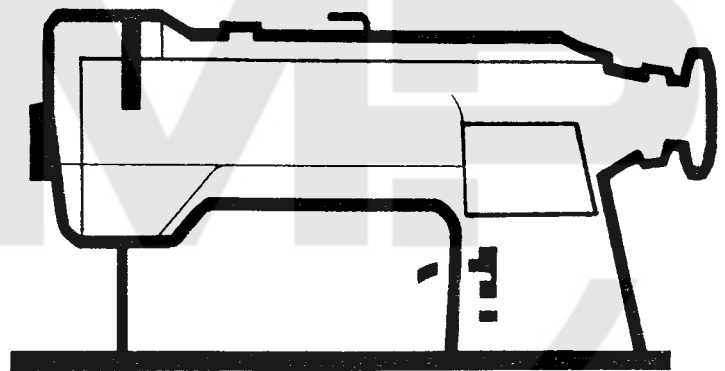




**SINGER**

**211G465,G466,G665,G666,  
G765,G766,G566**

# ILLUSTRATED PARTS LIST FOR



**SINGER** Machine  
**211G**

|            |    |
|------------|----|
| <b>465</b> | 01 |
|            | 02 |
| <b>466</b> | 01 |
|            | 02 |
| <b>665</b> | 01 |
|            | 02 |
| <b>666</b> | 01 |
|            | 02 |
| <b>765</b> | 01 |
|            | 02 |
| <b>766</b> | 01 |
|            | 02 |

→ **566**

**THE SINGER COMPANY**

Form 30-449 G - (0571/-649)

07. MRZ. 1973

Printed in Western Germany

211G566 IS IDENTICAL TO 211G466 -

Except for the following:

510007 Bobbin

510016 Hook Screw

510020 Opener Finger

510008 Hook Complete (one piece-no separate bobbin case)\* .

\* Components of Hook 510008 -

49021PLS Rotating hook bobbin case complete

41163PLS Bobbin case tension spring

41182PLS Bobbin case tension spring screw

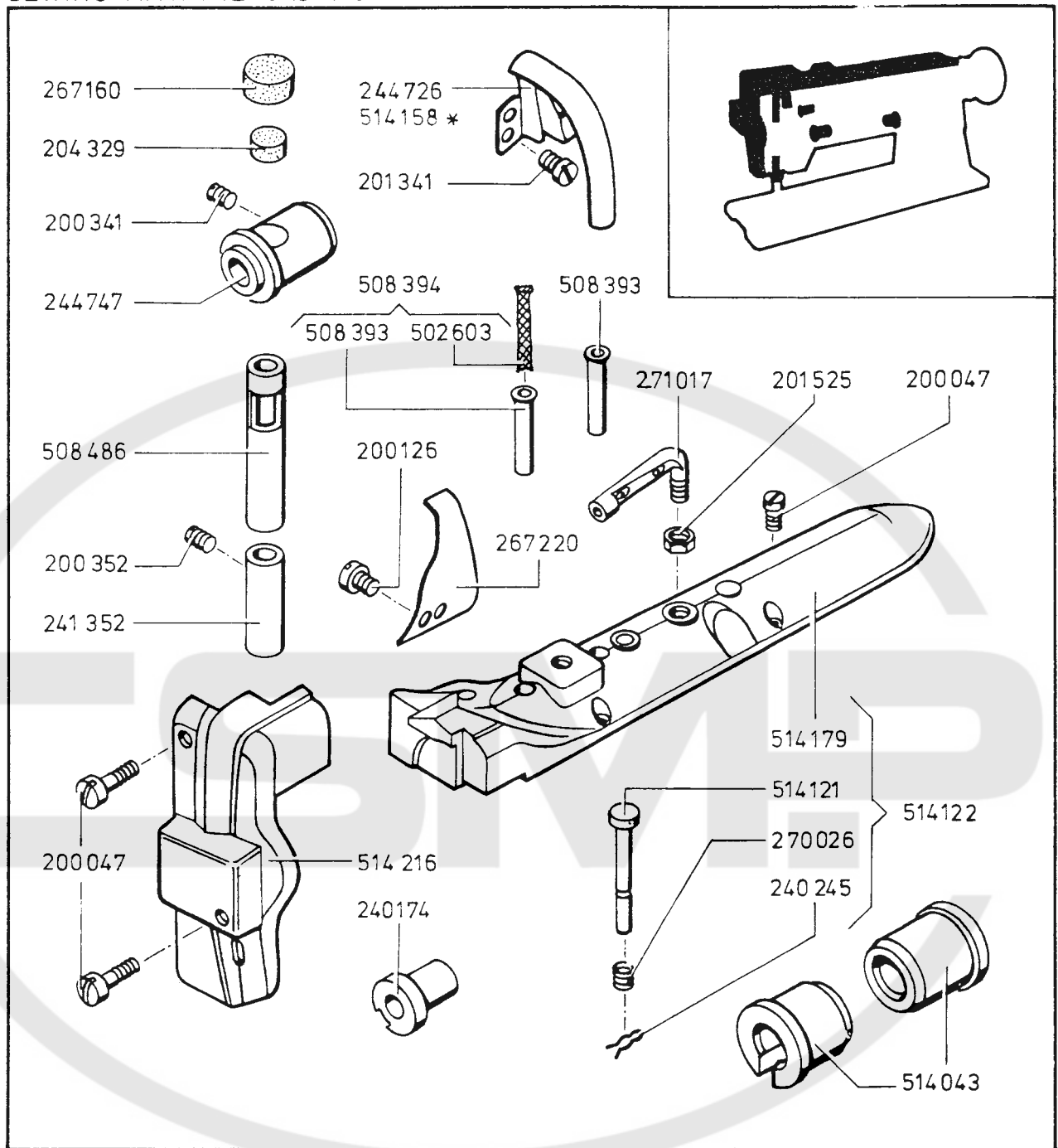
41581PLS Bobbin case tension spring adjusting screw

40582PLS Rotating hook gib screw

41184PLS Rotating hook needle guard screw

48961PLS Hook needle guard

# SEWING MACHINE CASTING



\* 211 G765/766

211 G 665/ 666-01-100-(0571)

211 G 665/ 666-02

|            |                                                  |
|------------|--------------------------------------------------|
| 200047-850 | ARM COVER (TOP) SCREW (6)                        |
| 200047-850 | FACE PLATE SCREW (2)                             |
| 200126-850 | OIL GUARD SCREW (2)                              |
| 200341-850 | ARM SHAFT BUSHING SET SCREW                      |
| 200352-833 | PRESSER BAR BUSHING AND POSITION GUIDE SET SCREW |
| 201341-833 | TAKE-UP LEVER GUARD SCREW (3)                    |
| 201525-850 | THREAD GUIDE (TOP OF ARM) LOCK NUT               |
| 204329-000 | ARM SHAFT BUSHING OIL PAD (FELT) (LOWER)         |
| 240174-000 | LIFTING ROCK SHAFT BUSHING (2)                   |
| 240245     | UPPER FEED REGULATING RETAINING SPRING (STUD)    |
| 241352-002 | PRESSER BAR BUSHING (LOWER)                      |
| 244726-000 | TAKE-UP LEVER GUARD                              |
| 244747-000 | ARM SHAFT BUSHING (FRONT)                        |
| 267160-000 | ARM SHAFT BUSHING OIL PAD (FELT) (UPPER)         |

|        |                                                              |
|--------|--------------------------------------------------------------|
| 267220 | OIL GUARD                                                    |
| 270026 | UPPER FEED REGULATING SPRING                                 |
| 271017 | THREAD GUIDE (TOP OF ARM)                                    |
| 502603 | ARM COVER (TOP) OIL TUBE WICK                                |
| 508393 | ARM COVER (TOP) OIL TUBE (2)                                 |
| 508394 | ARM COVER (TOP) OIL TUBE WITH 502603 AND 508393              |
| 508486 | PRESSER BAR BUSHING (UPPER)                                  |
| 514043 | NEEDLE BAR ROCK SHAFT BUSHING (2)                            |
| 514121 | UPPER FEED REGULATING STUD                                   |
| 514122 | ARM COVER (TOP) CPL., NOS. 240245, 270026, 514121 AND 514179 |
| 514179 | ARM COVER (TOP)                                              |
| 514216 | FACE PLATE                                                   |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

200383

267161

514051

235706

267239

241518

514160\*

244071

202399

202552

202330

208552

514159\*

267247

267222

200374

267466

267221

200388

267158

200333

200378

267224

141567

272142

141566

514314

202253

200363

350492

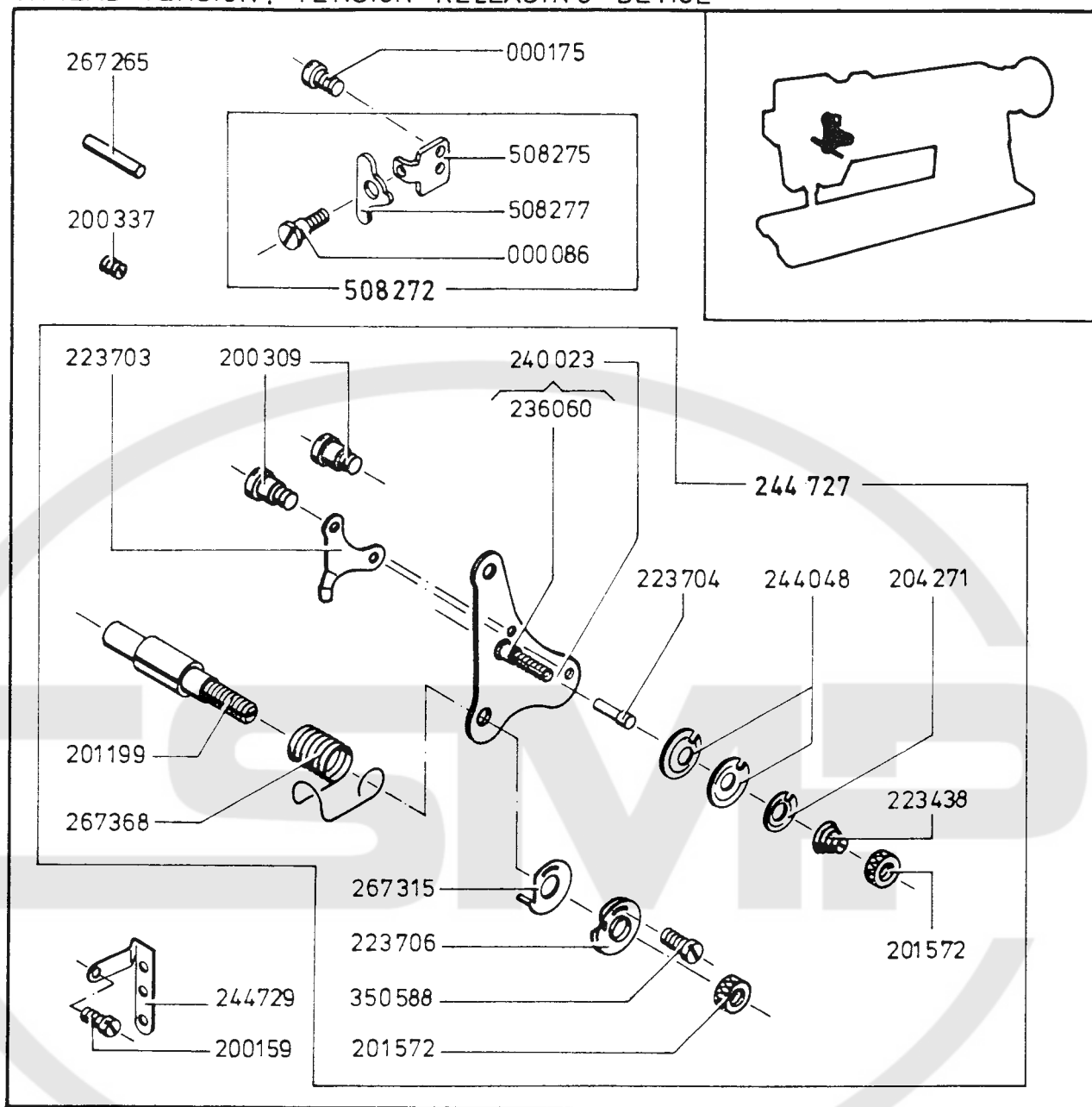
267162

|            |                                                       |
|------------|-------------------------------------------------------|
| 141566-833 | MACHINE PULLEY POSITION SCREW                         |
| 141567-833 | MACHINE PULLEY SET SCREW                              |
| 200086-833 | NEEDLE BAR CONNECTING STUD PINCH SCREW                |
| 200333-833 | NEEDLE BAR CRANK POSITION SCREW                       |
| 200363-833 | ARM SHAFT CONNECTION BELT PULLEY SET SCREW            |
| 200374-833 | NEEDLE BAR CONNECTING LINK STUD SET SCREW             |
| 200378-850 | NEEDLE BAR CRANK CHECK SCREW                          |
| 200383-850 | NEEDLE BAR CONNECTING LINK STUD SET SCREW             |
| 200388-850 | NEEDLE BAR CONNECTING LINK STUD SET SCREW             |
| 202253     | ARM SHAFT CONNECTION BELT PULLEY SPRING<br>FLANGE (2) |
| 202330     | NEEDLE BAR CONNECTING STUD WICK                       |
| 202399     | TAKE-UP LEVER DRIVING STUD WITH 244071                |
| 202552     | NEEDLE BAR CONNECTING LINK                            |
| 208552     | NEEDLE BAR CONNECTING STUD WITH 200086 AND 202330     |
| 235706     | TAKE-UP LEVER HINGE STUD OIL WICK                     |
| 241518     | TAKE-UP LEVER                                         |
| 244071     | TAKE-UP LEVER DRIVING STUD OIL WICK                   |

267158 ARM SHAFT  
267161 ARM SHAFT CONNECTION BELT (REINFORCED NEOPRENE  
267162 ARM SHAFT CONNECTION BELT PULLEY WITH 200363,  
350492 AND TWO 202253  
267221 NEEDLE BAR CONNECTING LINK STUD WITH 267466  
267222 NEEDLE BAR CRANK  
267224 NEEDLE BAR CRANK FRICTION WASHER  
267239 TAKE-UP LEVER HINGE STUD WITH 235706  
267247 ARM SHAFT WITH 200333, 200374, 200378, 200388, 267158,  
267221 AND 267222  
267466 NEEDLE BAR CONNECTING LINK STUD WICK  
272142 ARM SHAFT BALL BEARING (BACK)  
350492-830 ARM SHAFT CONNECTION BELT PULLEY POSITION SCREW  
512584 MACHINE PULLEY CPL., NOS. 141566, 141567 AND 272142  
512585 MACHINE PULLEY PULLEY, NOS. 141566, 141567 AND 272142  
514051 ARM SHAFT CPL., NOS. 202399, 202552, 208552, 241518,  
267239 AND 267247

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|

# THREAD TENSION: TENSION RELEASING DEVICE



211 G 665/666-01-500-(0571)  
211 G 665/666-02

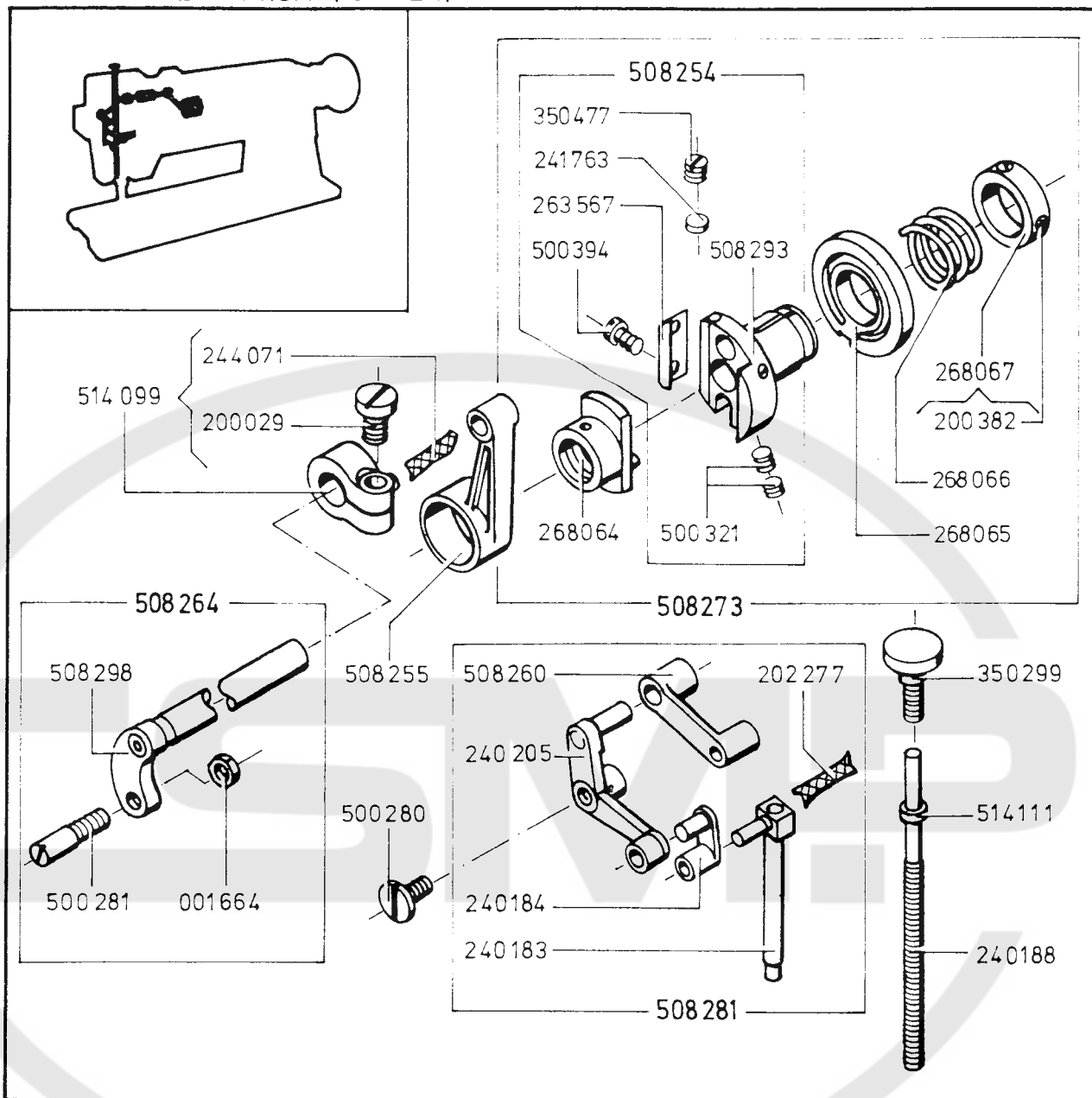
|            |                                        |
|------------|----------------------------------------|
| 000086-850 | TENSION RELEASE BELL CRANK HINGE SCREW |
| 000175-850 | TENSION RELEASE BRACKET SCREW (2)      |
| 200159-850 | TENSION BRACKET SCREW                  |
| 200309-805 | TENSION RELEASE LEVER SCREW (2)        |
| 200337-850 | THREAD CONTROLLER STUD SET SCREW       |
| 201199     | THREAD CONTROLLER STUD                 |
| 201572-850 | TENSION THUMB NUT (2)                  |
| 204271     | TENSION RELEASE WASHER                 |
| 223438     | TENSION SPRING                         |
| 223703     | TENSION RELEASE LEVER                  |
| 223704     | TENSION RELEASE PLUNGER                |
| 223706     | THREAD CONTROLLER DISC                 |
| 236060     | TENSION DISC POSITION PIN              |
| 240023     | TENSION BRACKET WITH 236060            |

|            |                                                                                                                                                  |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| 244048     | TENSION DISC (2)                                                                                                                                 |
| 244727     | TENSION BRACKET CPL., NOS. 201199, 204271, 223438, 223703, 223704, 223706, 240023, 267315, 267368, 350588 AND TWO EACH 200309, 201572 AND 244048 |
| 244729     | THREAD RETAINER                                                                                                                                  |
| 267265     | TENSION RELEASE LEVER ROD                                                                                                                        |
| 267315     | THREAD CONTROLLER SPRING TOP                                                                                                                     |
| 267368     | THREAD CONTROLLER SPRING                                                                                                                         |
| 350588-819 | THREAD DRIVING ROCK SHAFT BUSHING OIL TUBE                                                                                                       |
| 508272     | TENSION RELEASE BRACKET CPL., NOS. 86, 508275 AND 508277                                                                                         |
| 508275     | TENSION RELEASE BRACKET                                                                                                                          |
| 508277     | TENSION RELEASE BELL CRANK                                                                                                                       |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# FEEDING MECHANISM (UPPER)



211 G 665/666-01-700-(0571)

211 G 665/666-02

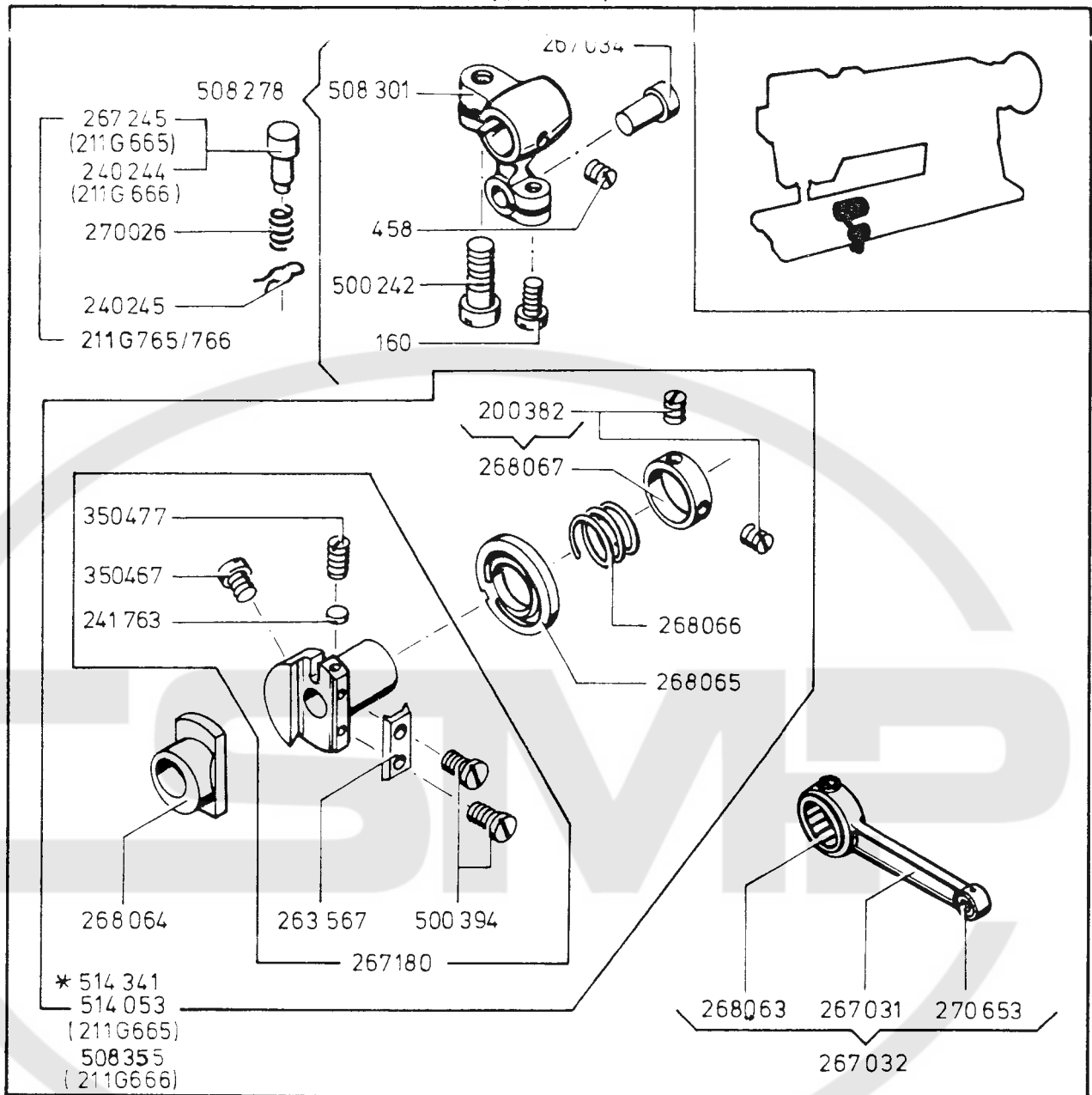
|            |                                                                |
|------------|----------------------------------------------------------------|
| 001664-805 | LIFTING BELL CRANK LINK SCREW STUD NUT                         |
| 200029-805 | LIFTING ECCENTRIC CONNECTION CRANK PINCH SCREW                 |
| 200382-833 | LIFTING ECCENTRIC ADJUSTING DISC SPRING COLLAR SET SCREW (2)   |
| 202277     | VIBRATING PRESSER BAR WICK                                     |
| 240183     | VIBRATING PRESSER BAR CONNECTION LINK                          |
| 240184     | VIBRATING PRESSER BAR CONNECTING LINK                          |
| 240188     | VIBRATING PRESSER BAR EXTENSION SPRING                         |
| 240205     | LIFTING BELL CRANK                                             |
| 241763     | LIFTING ECCENTRIC FRICTION PLATE SCREW SET SCREW               |
| 244071     | LIFTING ECCENTRIC CONNECTION CRANK OIL WICK                    |
| 263567     | LIFTING ECCENTRIC FRICTION PLATE                               |
| 268064     | LIFTING ECCENTRIC                                              |
| 268065     | FEED DRIVING ECCENTRIC ADJUSTING DISC                          |
| 268066     | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING                   |
| 268067     | LIFTING ECCENTRIC ADJUSTING DISC SPRING COLLAR WITH TWO 200382 |
| 350299-850 | VIBRATING PRESSER BAR THUMB SCREW (PRESSURE REGULATING)        |
| 350477-850 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW (2)      |

|            |                                                                                                                   |
|------------|-------------------------------------------------------------------------------------------------------------------|
| 500280-850 | LIFTING BELL CRANK CAP SCREW                                                                                      |
| 500281     | LIFTING BELL CRANK LINK SCREW STUD                                                                                |
| 500321-869 | LIFTING ECCENTRIC FLANGE HEXAGON SOCKET SCREW (4)                                                                 |
| 500394-850 | LIFTING ECCENTRIC FRICTION PLATE SCREW (2)                                                                        |
| 508254     | LIFTING ECCENTRIC FLANGE CPL., NOS. 263567, 508293, TWO EACH 241763, 350477, 500394 AND FOUR 500321               |
| 508255     | LIFTING ECCENTRIC CONNECTION                                                                                      |
| 508260     | LIFTING BELL CRANK LINK                                                                                           |
| 508264     | LIFTING ROCK SHAFT CPL., NOS. 1664, 500281 AND 508298                                                             |
| 508273     | LIFTING ECCENTRIC CPL., NOS. 268064, 268065, 268066, 268067 AND 508254                                            |
| 508281     | VIBRATING PRESSER BAR WITH BELL CRANK AND LIFTING BELL CRANK CPL., NOS. 202277, 240183, 240184, 240205 AND 508260 |
| 508293     | LIFTING ECCENTRIC FLANGE                                                                                          |
| 508298     | LIFTING ROCK SHAFT                                                                                                |
| 514099     | LIFTING ECCENTRIC CONNECTION CRANK WITH 200029 AND 244071                                                         |
| 514111     | VIBRATING PRESSER BAR EXTENSION                                                                                   |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# STITCH REGULATING MECHANISM (LOWER)



\* 211 G 765 / 766

211 G 665 -01-900-(0571)  
211 G 665-02

|            |                                                                                |
|------------|--------------------------------------------------------------------------------|
| 000160-850 | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD SCREW                             |
| 000458-830 | FEED DRIVING ROCK SHAFT CRANK POSITION SCREW                                   |
| 200382-833 | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR SET SCREW (2)              |
| 240244     | FEED REGULATING STUD                                                           |
| 240245     | FEED REGULATING STUD RETAINING SPRING                                          |
| 241763     | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW PACKING (BRASS) (2)      |
| 263567     | FEED DRIVING ECCENTRIC FRICTION PLATE                                          |
| 267031     | FEED DRIVING ECCENTRIC CONNECTION                                              |
| 267032     | FEED DRIVING ECCENTRIC CONNECTION CPL., NOS. 267031, 268063 AND 270653         |
| 267034     | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD                                   |
| 267180     | FEED DRIVING FLANGE WITH 263567 AND TWO EACH 350467, 350477, 241763 AND 500394 |
| 267245     | FEED REGULATING STUD                                                           |
| 268063     | FEED DRIVING ECCENTRIC CONNECTION NEEDLE BEARING                               |

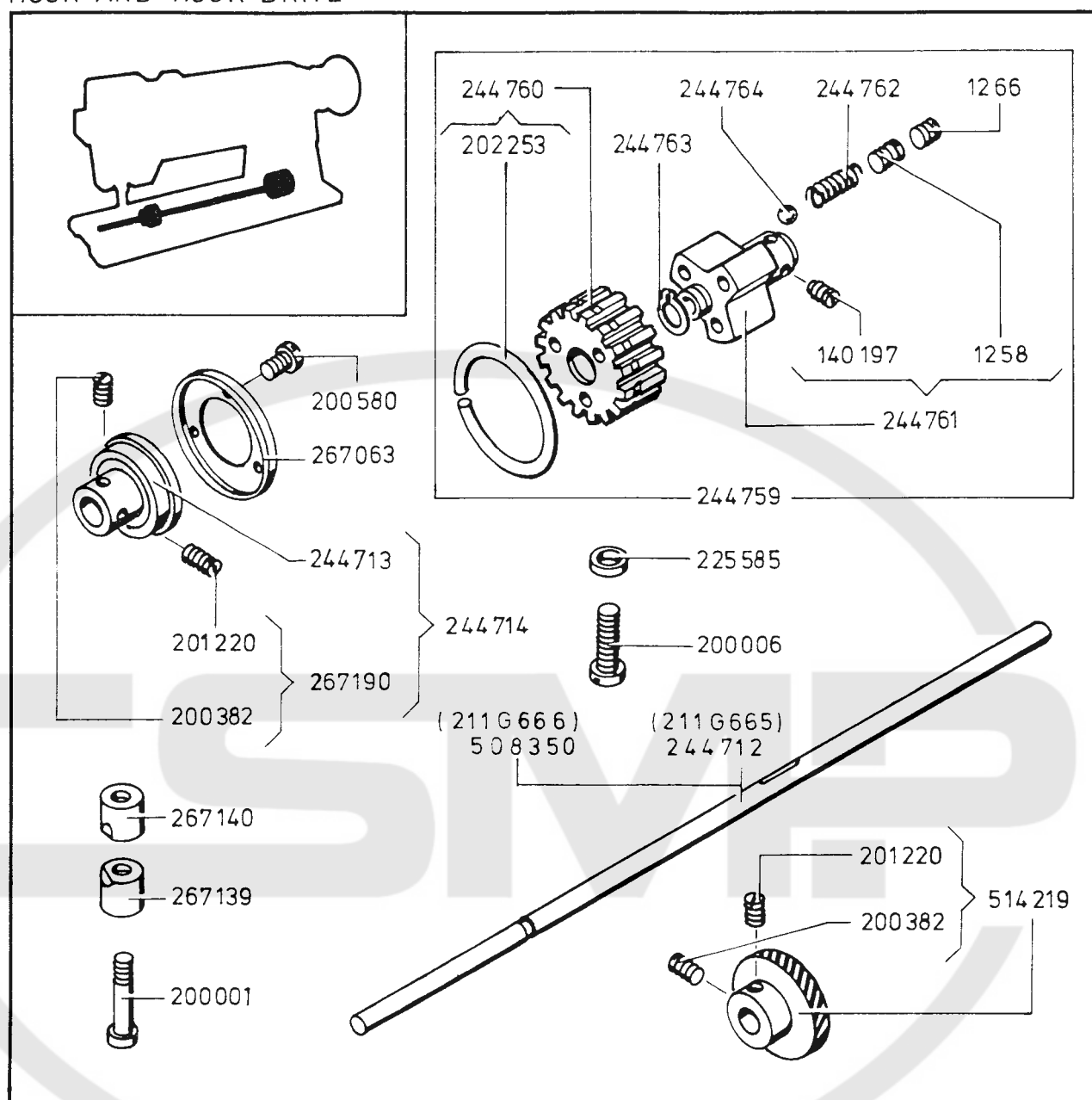
|            |                                                                      |
|------------|----------------------------------------------------------------------|
| 268064     | FEED DRIVING ECCENTRIC                                               |
| 268065     | FEED DRIVING ECCENTRIC ADJUSTING DISC                                |
| 268066     | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING                         |
| 268067     | FEED DRIVING ECCENTRIC ADJUSTING DISC SPRING COLLAR WITH TWO 200382  |
| 270026     | FEED REGULATING STUD SPRING                                          |
| 270653     | FEED DRIVING ECCENTRIC CONNECTION HINGE STUD NEEDLE BEARING          |
| 350467-833 | FEED DRIVING FLANGE SET SCREW (2)                                    |
| 350477-850 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW SET SCREW (2)            |
| 500242-850 | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW                            |
| 500394-850 | FEED DRIVING ECCENTRIC FRICTION PLATE SCREW (2)                      |
| 508278     | FEED DRIVING ROCK SHAFT CRANK CPL., NOS. 160, 458, 500242 AND 508301 |
| 508301     | FEED DRIVING ROCK SHAFT CRANK                                        |
| 665 514053 | FEED DRIVING ECCENTRIC CPL., NOS. 267180, 268064,                    |
| 666 508355 | 268065, 268066 AND 268067                                            |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



# HOOK AND HOOK DRIVE



211 G 665/666-01-1000-(0571)  
211 G 665/666-02

|              |                                                                      |
|--------------|----------------------------------------------------------------------|
| 001258-833   | SAFETY CLUTCH OVER LOAD PULLEY ADJUSTING SCREW (3)                   |
| 001266-833   | SAFETY CLUTCH OVER LOAD PULLEY ADJUSTING SCREW LOCK SCREW (3)        |
| 140197-833   | SAFETY CLUTCH OVER LOAD PULLEY SET SCREW (2)                         |
| 200001-850   | HOOK SADDLE PINCH SLEEVE SCREW                                       |
| 200006-850   | HOOK SADDLE SCREW                                                    |
| 200382-833   | HOOK DRIVING PINION SET SCREW (2)                                    |
| 200580-819   | HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER SCREW (3)           |
| 201220-833   | HOOK DRIVING PINION POSITION SCREW (2)                               |
| 202253       | SAFETY CLUTCH BELT PULLEY SPRING FLANGE                              |
| 225585       | HOOK SADDLE SCREW WASHER                                             |
| 244712 G 665 | HOOK DRIVING SHAFT G 666 508350                                      |
| 244713       | HOOK DRIVING SHAFT BALL BEARING                                      |
| 244714       | HOOK DRIVING SHAFT BALL BEARING COLLAR CPL., NOS. 244713, AND 267190 |

|        |                                                                                        |
|--------|----------------------------------------------------------------------------------------|
| 244759 | SAFETY CLUTCH CPL., NOS. 244760, 244761, 244763 AND THREE EACH 1266, 244762 AND 244764 |
| 244760 | SAFETY CLUTCH BELT PULLEY WITH 202253                                                  |
| 244761 | SAFETY CLUTCH OVER LOAD PULLEY WITH TWO 140197 AND THREE 1258                          |
| 244762 | SAFETY CLUTCH DRIVING BALL SPRING (3)                                                  |
| 244763 | SAFETY CLUTCH OVER LOAD PULLEY RETAINING RING                                          |
| 244764 | SAFETY CLUTCH DRIVING BALL 7/32 INCH DIAMETER (3)                                      |
| 267063 | HOOK DRIVING SHAFT BALL BEARING RETAINING WASHER                                       |
| 267139 | HOOK SADDLE PINCH SLEEVE (LOWER)                                                       |
| 267140 | HOOK SADDLE PINCH SLEEVE (UPPER)                                                       |
| 267190 | HOOK DRIVING SHAFT BALL BEARING COLLAR WITH 200382 AND 201220                          |
| 514219 | HOOK DRIVING GEAR WITH 200382 AND 201220                                               |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

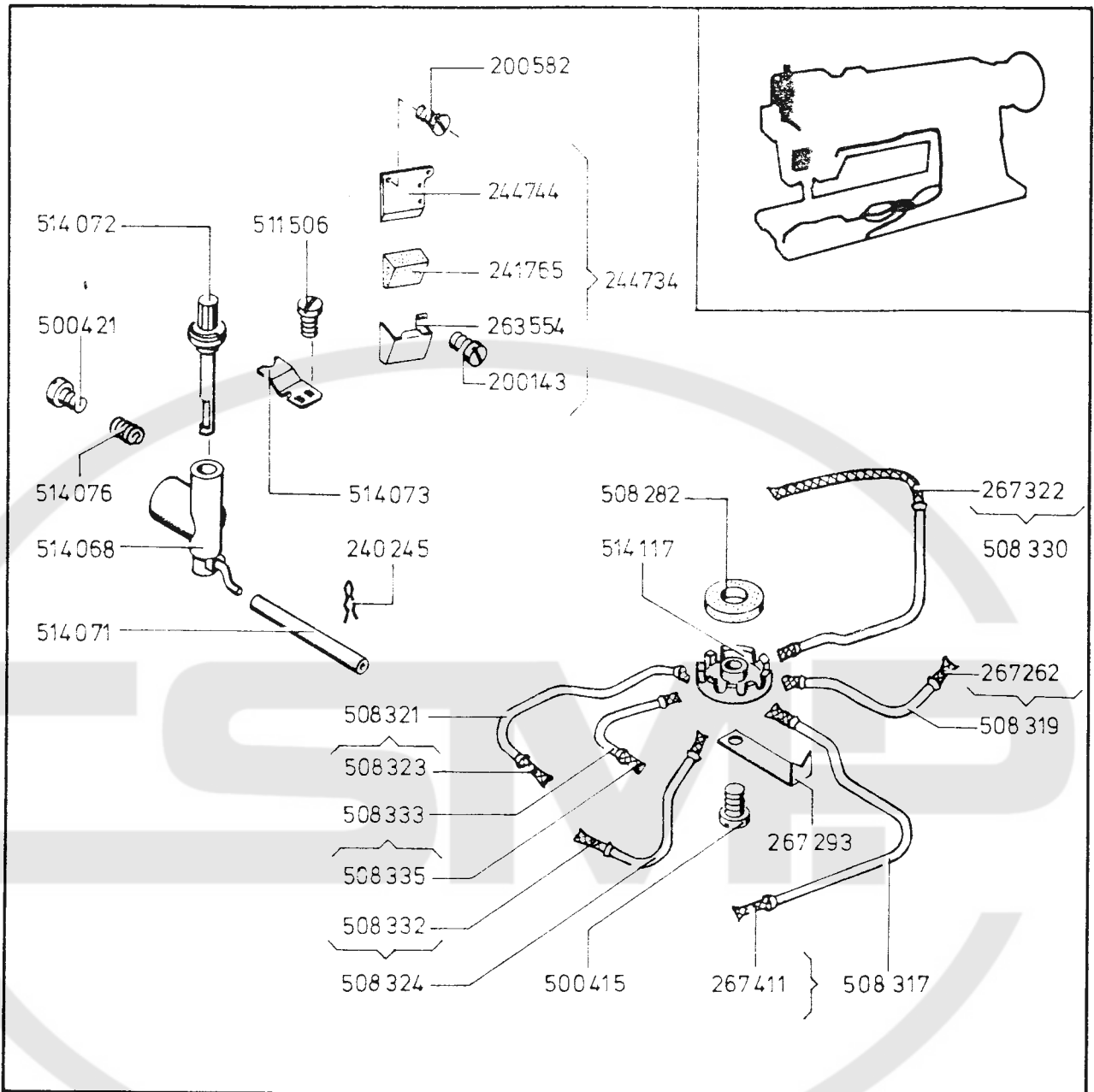
## HOOK AND HOOK DRIVE

200022-850 THREAD TRIMMING KNIFE RETAINING  
PLATE BRACKET SCREW (RIGHT)  
200026-850 LOWER MOUNTING BRACKET (LEFT) SCREW  
200061-833 HOOK SADDLE OIL RESERVOIR SCREW  
200089-850 HOOK BALL BEARING SCREW (2)  
200135-850 BOBBIN CASE OPENER LINK CAP SCREW (2)  
200185-850 HOOK SADDLE OIL STOP SCREW  
200374-833 BOBBIN CASE OPENER CRANK  
200378-850 HOOK SADDLE OIL REGULATING SCREW  
CHECK SCREW  
200388-850 BOBBIN CASE OPENER CRANK HINGE STUD  
(RIGHT) SET SCREW CHECK SCREW  
244084 FEED DRIVING ROCK SHAFT BUSHING (RIGHT)  
PINCH SCREW SET SCREW PACKING (FIBRE)  
244704 BOBBIN CASE OPENER CAM SHAFT  
267053 HOOK BALL BEARING  
267166 BOBBIN CASE OPENER CRANK  
267167 BOBBIN CASE OPENER CRANK HINGE STUD  
(RIGHT)  
267200 HOOK SADDLE OIL RESERVOIR (RIGHT)  
267212 HOOK SADDLE OIL RESERVOIR GASKET  
267277 HOOK SADDLE OIL STRAINER  
267365 BOBBIN CASE OPENER DRIVING CAM SHAFT  
GEAR SPIRAL WITH TWO 350595  
267370 BOBBIN CASE OPENER DRIVING CAM SHAFT  
BUSHING LOWER  
267371 BOBBIN CASE OPENER DRIVING CAM SHAFT  
BUSHING UPPER  
270880 HOOK SHAFT OIL WICK  
271808 HOOK SADDLE OIL GAUGE SEAL  
276061 HOOK SHAFT OIL WICK HOLDER  
350564-805 HOOK SADDLE OIL REGULATING SCREW  
350595-869 BOBBIN CASE OPENER DRIVING CAM SHAFT  
GEAR SET SCREW (2)  
350595-869 HOOK DRIVING PINION (SPIRAL) SET  
SCREW (2)  
500190-850 THREAD PULLER BRACKET SECURING SCREW  
500246-850 HOOK SADDLE COVER PLATE SCREW (4)  
511502-869 THREAD CUTTING KNIFE DRIVING SHAFT  
BRACKET SCREW (2)  
511505-869 THREAD CUTTING KNIFE DRIVING SHAFT  
STOP CRANK SCREW  
511507-869 THREAD PULLER CAM SCREW  
511510-869 THREAD CUTTING KNIFE DRIVING SHAFT  
TORSION SPRING COLLAR SCREW (2)  
511547-850 UPPER MOUNTING PLATE SECURING SCREW  
512008 UPPER MOUNTING PLATE WASHER  
512010 THREAD CUTTING KNIFE DRIVING CRANK  
WASHER  
512012 THREAD CUTTING KNIFE DRIVING SHAFT  
POSITIONING COLLAR  
512077 HOOK SADDLE OIL GAUGE PIN  
512525 THREAD PULLER DRIVE CAM WITH 511507  
512553 THREAD CUTTING KNIFE DRIVING SHAFT  
STOP CRANK WITH 511505  
512568 LOWER MOUNTING BRACKET  
512569 THREAD CUTTING KNIFE DRIVING  
SHAFT BRACKET  
512570 THREAD CUTTING KNIFE DRIVING  
SHAFT  
512727 HOOK SADDLE (RIGHT) OIL WICK  
514010 THREAD CUTTING KNIFE DRIVING  
SHAFT TORSION SPRING COLLAR WITH  
TWO 511510

211 G 665/666 - 01-1110-(0571)  
211 G 665/666 - 02

514011 THREAD CUTTING KNIFE DRIVING SHAFT  
TORSION SPRING  
514018 UPPER MOUNTING PLATE (RIGHT)  
514024 THREAD PULLER BRACKET (RIGHT)  
514039 THREAD TRIMMING KNIFE RETAINING  
PLATE BRACKET (RIGHT)  
514164 HOOK SADDLE (RIGHT) WITH 200185,  
267370, 267371, 512727, 514165, 514166  
AND 514215  
514165 HOOK SADDLE (RIGHT) FOAM CUSHION  
514166 HOOK SHAFT BUSHING  
514168 HOOK SADDLE OIL GAUGE WITH 271808  
514171 HOOK SADDLE COVER PLATE (RIGHT)  
514173 HOOK BALL BEARING RETAINER (2)  
514174 HOOK SHAFT WITH 270880 AND 276061  
514213 BOBBIN CASE OPENER LINK (RIGHT)  
514215 HOOK SADDLE OIL GAUGE SLEEVE WITH  
267277  
514218-902 HOOK DRIVING PINION (SPIRAL) WITH  
TWO 350595  
514226 HOOK SADDLE CPL., NOS. 200022,  
200026, 200061, 200374, 200378, 200388,  
244084, 244704, 267053, 267166, 267167,  
267200, 267212, 267365, 350564, 500190,  
511547, 512010, 512012, 512077, 512525,  
512553, 512568, 512569, 512570, 514010,  
514011, 514018, 514024, 514039, 514164,  
514166, 514171, 514174, 514213, 514218  
AND TWO EACH 200089, 200135, 511502,  
512008, 514173, 511510 AND THREE  
500246 AND FOUR

# LUBRICATING SYSTEM



211 G 665/ 666-01-1300-(0571)

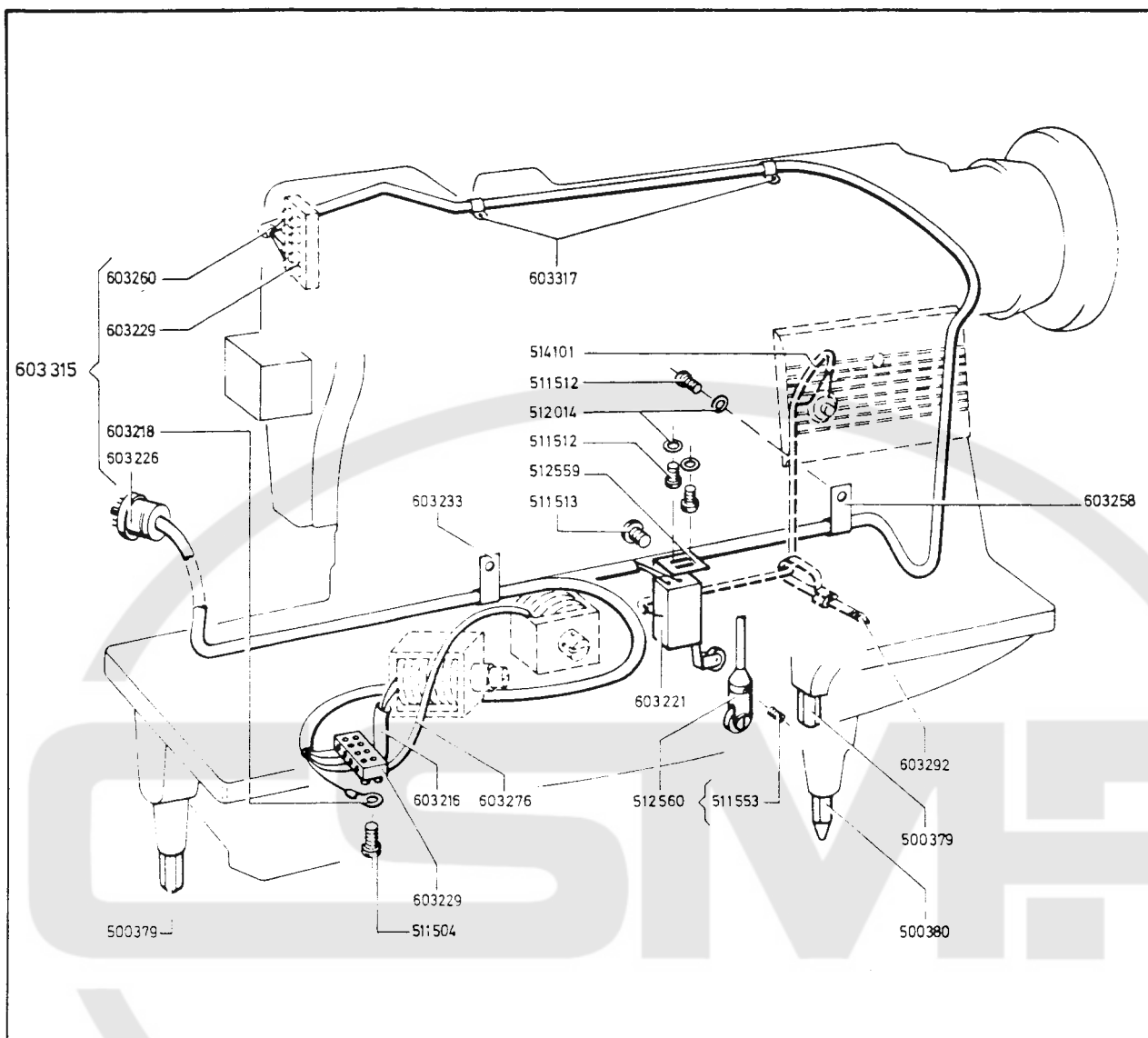
211 G 665/ 666-02

|            |                                       |
|------------|---------------------------------------|
| 200143-850 | THREAD LUBRICATOR OIL PAD HOLDER      |
| 200582-850 | SCREW (2)                             |
| 240245     | THREAD LUBRICATOR TUBE CLAMP          |
| 241765     | THREAD LUBRICATOR OIL PAD (FELT)      |
| 244734     | THREAD LUBRICATOR OIL PAD HOLDER      |
|            | CPL., NOS. 241765, 244744, 263554     |
|            | AND TWO 200143                        |
| 244744     | THREAD LUBRICATOR PLATE               |
| 263554     | THREAD LUBRICATOR OIL PAD HOLDER      |
| 267262     | FEED DRIVING ROCK SHAFT BUSHING       |
|            | OIL TUBE WICK                         |
| 267293     | BED OIL TUBE CLAMP                    |
| 267322     | BED OIL SUPPLY TUBE OIL WICK          |
| 267411     | FEED DRIVING ROCK SHAFT BUSHING       |
|            | OIL TUBE                              |
| 500415-850 | BED OIL CLAMP SCREW                   |
| 500421-850 | THREAD LUBRICATING RESERVOIR CLAMPING |
|            | SPRING SCREW                          |
| 508282     | BED OIL TUBE CLAMP OILING FELT        |
| 508317     | FEED DRIVING ROCK SHAFT BUSHING       |
|            | OIL TUBE WITH 267411                  |
| 508319     | FEED DRIVING ROCK SHAFT BUSHING       |
|            | OIL TUBE WITH 267262                  |

|            |                                    |
|------------|------------------------------------|
| 508321     | HOOK DRIVING SHAFT BEARING (LEFT)  |
|            | OIL TUBE WITH 508323               |
| 508323     | HOOK DRIVING SHAFT BEARING (LEFT)  |
|            | OIL TUBE WICK                      |
| 508324     | HOOK SADDLE BEARING OIL TUBE WITH  |
|            | 508332                             |
| 508330     | BED OIL SUPPLY TUBE WITH 267322    |
| 508332     | HOOK SADDLE BEARING OIL TUBE WICK  |
| 508333     | FEED DRIVING ECCENTRIC CONNECTION  |
|            | OIL TUBE WITH 508335               |
| 508335     | FEED DRIVING ECCENTRIC CONNECTION  |
|            | OIL TUBE WICK                      |
| 511506-869 | THREAD LUBRICATOR REGULATOR SPRING |
|            | SCREW (2)                          |
| 514068     | THREAD LUBRICATING RESERVOIR       |
| 514071     | THREAD LUBRICATING TUBE            |
| 514072     | THREAD LUBRICATING REGULATOR       |
| 514073     | THREAD LUBRICATING REGULATOR       |
|            | SPRING                             |
| 514076     | THREAD LUBRICATING RESERVOIR       |
|            | CLAMPING SPRING                    |
| 514117     | BED OIL TUBE CLAMP                 |

PART NO. DESCRIPTION

PART NO. DESCRIPTION



211 G 665/666-01-2100-(0571)

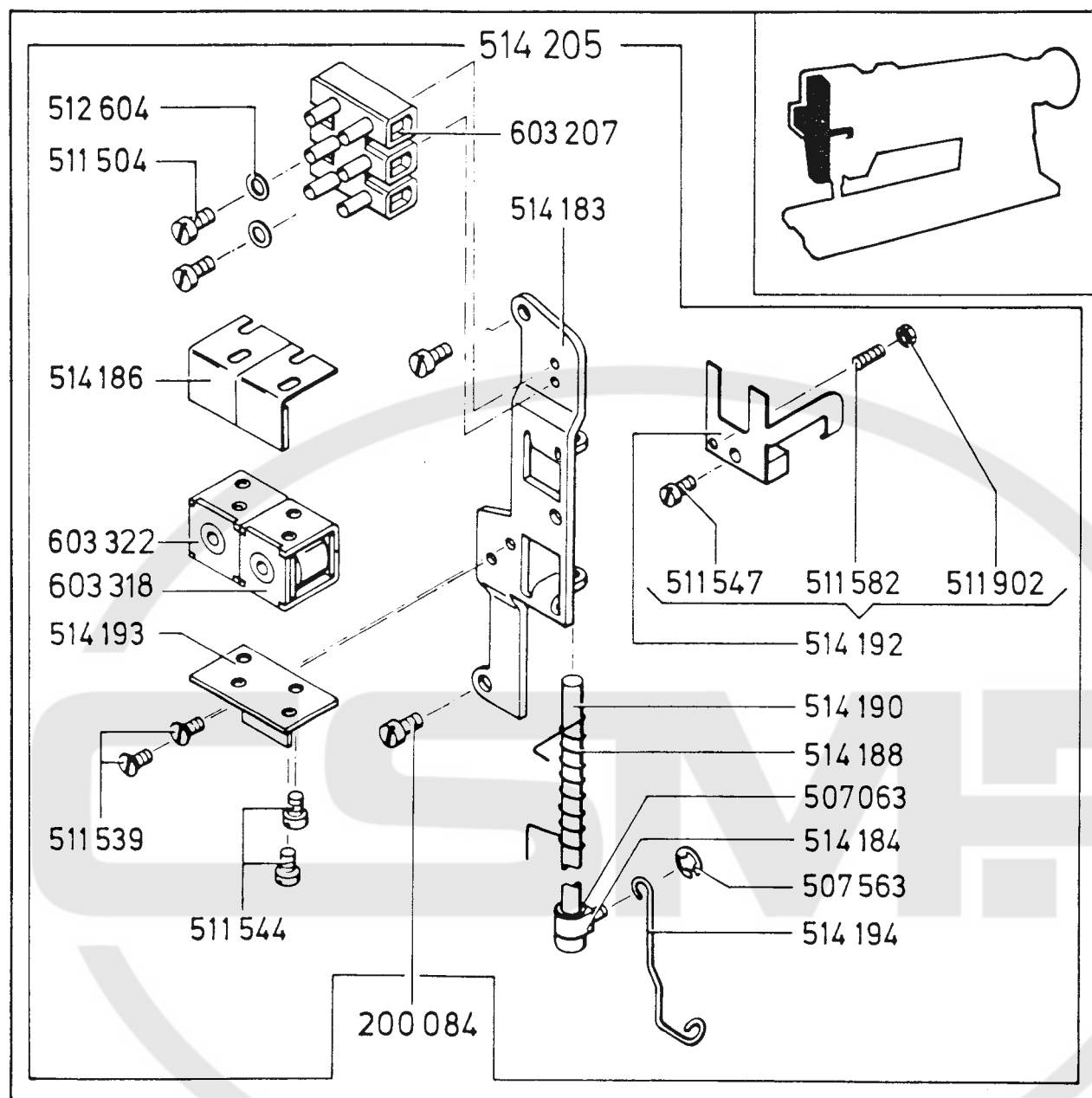
|            |                           |
|------------|---------------------------|
| 500379-850 | STUD (2)                  |
| 500380-850 | STUD                      |
| 511504-833 | SCREW (2)                 |
| 511512-869 | SCREW (5)                 |
| 511513-869 | SCREW (2)                 |
| 511553-850 | SET SCREW                 |
| 512014     | WASHER (5)                |
| 512559     | ANGLE BRACKET             |
| 512560     | TRIP DOG CPL. WITH 511553 |
| 603216     | INSULATING TUBING         |
| 603218     | RING TONGUE               |

|        |                                                            |
|--------|------------------------------------------------------------|
| 603221 | MICRO SWITCH                                               |
| 603225 | SPECIAL PLUG '9-POLE'                                      |
| 603229 | TERMINAL                                                   |
| 603233 | CABLE BOND                                                 |
| 603258 | CABLE BOND (2)                                             |
| 603260 | CABLE NOZZLE                                               |
| 603276 | INSULATING TUBING                                          |
| 603315 | CABLE HARNESS CPL., NOS. 603218, 603226, 603229 AND 603260 |
| 603317 | CABLE BOND (2)                                             |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# THREAD WIPER FOR UNDERBED THREAD TRIMMER



211 G 665/666-02-1910-(0571)

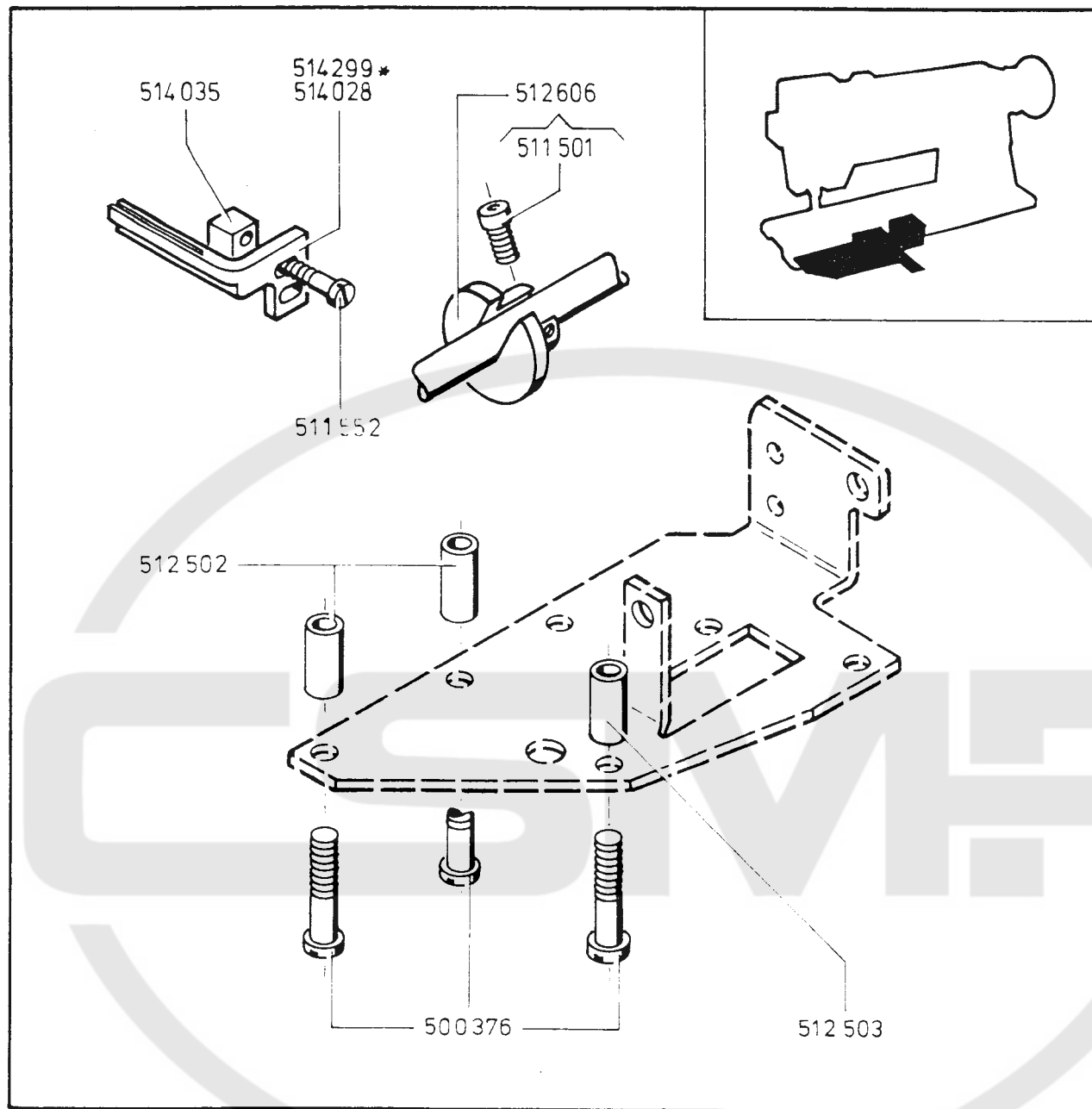
|            |                          |
|------------|--------------------------|
| 200084-850 | SCREW (2)                |
| 507063     | SAFETY WASHER            |
| 507563     | RETAINING RING           |
| 511504-833 | SCREW (2)                |
| 511547-869 | SCREW                    |
| 511539-850 | SCREW (2)                |
| 511544-850 | SCREW (8)                |
| 511582-833 | PINCH SCREW              |
| 511902-850 | NUT                      |
| 512604     | WASHER (2)               |
| 514183     | BRACKET                  |
| 514184     | COLLAR                   |
| 514186     | ANGULAR BRACKET CPL. (2) |
| 514188     | SPRING                   |

|        |                                                                                                                                                                             |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 514190 | SHAFT                                                                                                                                                                       |
| 514192 | CLAMPING PIECE CPL., NOS. 511505, 511582 AND 511902                                                                                                                         |
| 514193 | SOLENOID BRACKET                                                                                                                                                            |
| 514194 | PULL ROD                                                                                                                                                                    |
| 514205 | THREAD WIPER MECHANISM CPL., NOS. 507063, 507563, 511504, 511539, 511544, 512604, 514183, 514184, 514186, 514188, 514190, 514192, 514193, 514194, 603207, 603318 AND 603322 |
| 603207 | TERMINAL                                                                                                                                                                    |
| 603318 | SOLENOID                                                                                                                                                                    |
| 603321 | SOLENOID                                                                                                                                                                    |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# UNDERBED THREAD TRIMMER



211 G 665/666-01-1800-(0571)

211 G 665/666-02

\* 211 G 765/766

500376-850 THREAD PULLER ACTUATING LEVER  
DRIVING SOLENOID MOUNTING PLATE  
SCREW (3)  
511501-869 THREAD TRIMMING KNIFE CONTROL  
CAM SET SCREW (2)  
512502 THREAD PULLER ACTUATING LEVER  
DRIVING SOLENOID MOUNTING PLATE  
SPACER SLEEVE (2)  
512503 THREAD PULLER ACTUATING LEVER  
DRIVING SOLENOID MOUNTING PLATE  
SPACER SLEEVE

511552-869 THREAD TRIMMING KNIFE GUIDE  
SECURING SCREW (2)  
512606 THREAD TRIMMING KNIFE CONTROL  
CAM WITH TWO 511501  
514028 THREAD TRIMMING KNIFE GUIDE  
514035 THREAD TRIMMING KNIFE GUIDE  
SPACER BLOCK

PART NO. DESCRIPTION

PART NO. DESCRIPTION

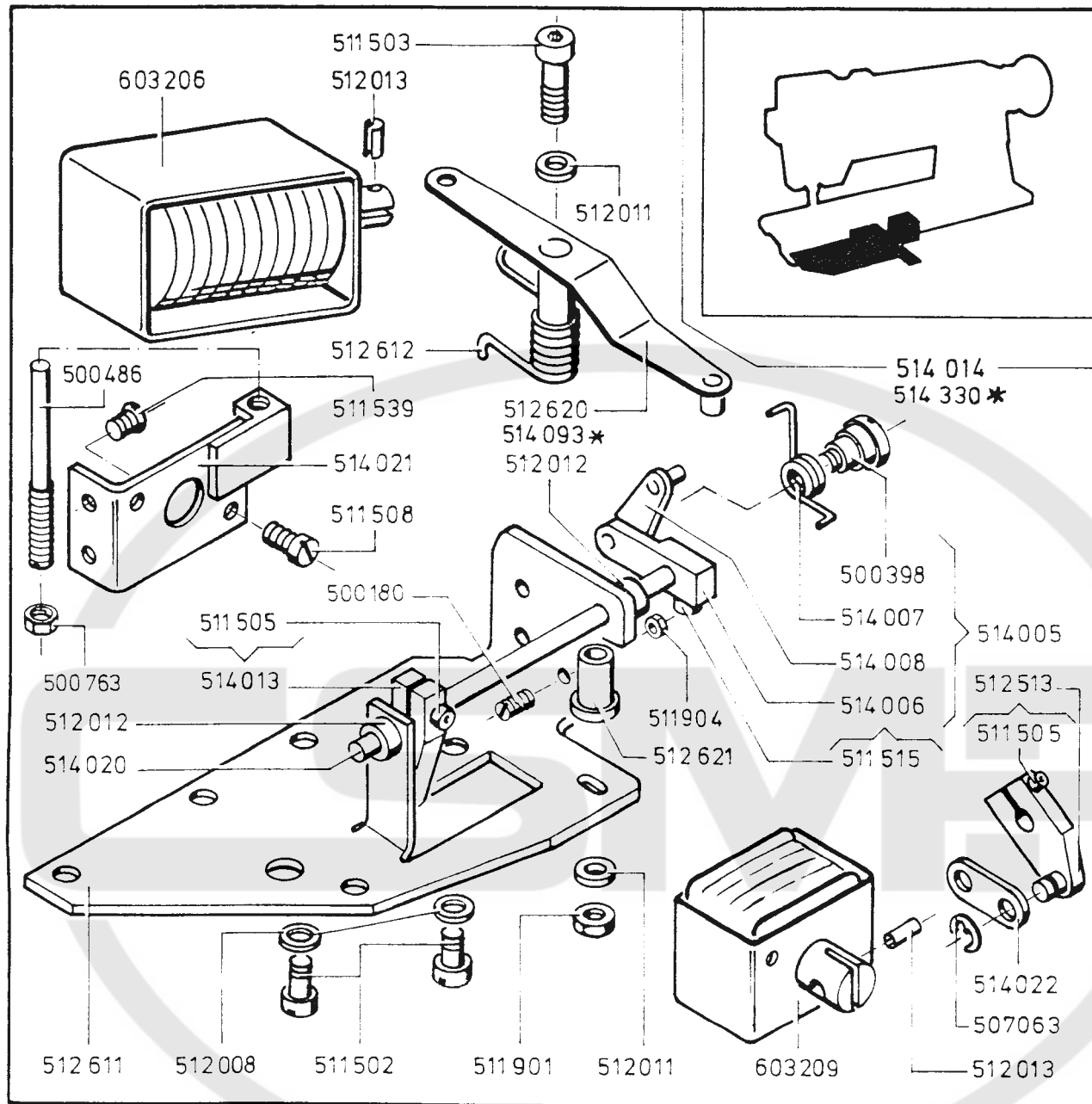
This diagram illustrates the exploded view of a mechanical assembly, likely a door latch or lock mechanism. The components are labeled with part numbers:

- 603205**: A rectangular component with a coiled spring inside.
- 511503**: A small cylindrical pin or plug.
- 512013**: A small cylindrical pin or plug.
- 512011**: A small cylindrical pin or plug.
- 512612**: A curved metal bracket or arm.
- 514015** and **514324 \***: A small metal component, possibly a pin or plug.
- 512620**, **514093 \***, and **512012**: A small metal component, possibly a pin or plug.
- 500486**: A small metal component, possibly a pin or plug.
- 511539**: A small metal component, possibly a pin or plug.
- 514021**: A small metal component, possibly a pin or plug.
- 511508**: A small metal component, possibly a pin or plug.
- 500180**: A small metal component, possibly a pin or plug.
- 511505**: A small metal component, possibly a pin or plug.
- 514013**: A small metal component, possibly a pin or plug.
- 512012**: A small metal component, possibly a pin or plug.
- 514020**: A small metal component, possibly a pin or plug.
- 511904**: A small metal component, possibly a pin or plug.
- 512621**: A small metal component, possibly a pin or plug.
- 511515**: A small metal component, possibly a pin or plug.
- 500398**: A small metal component, possibly a pin or plug.
- 514007**: A small metal component, possibly a pin or plug.
- 514008**: A small metal component, possibly a pin or plug.
- 514006**: A small metal component, possibly a pin or plug.
- 514005**: A small metal component, possibly a pin or plug.
- 512513**: A small metal component, possibly a pin or plug.
- 511505**: A small metal component, possibly a pin or plug.
- 512611**: A small metal component, possibly a pin or plug.
- 512008**: A small metal component, possibly a pin or plug.
- 511502**: A small metal component, possibly a pin or plug.
- 511901**: A small metal component, possibly a pin or plug.
- 512011**: A small metal component, possibly a pin or plug.
- 603208**: A rectangular component with a coiled spring inside.
- 514022** and **507063**: A small metal component, possibly a pin or plug.
- 512013**: A small metal component, possibly a pin or plug.

\* 211 G 765/ 766

| PART NO. | DESCRIPTION |
|----------|-------------|
|----------|-------------|

# UNDERBED THREAD TRIMMER



211 G 665/666 -01-1700-(0571)  
 \* 211 G 765/766

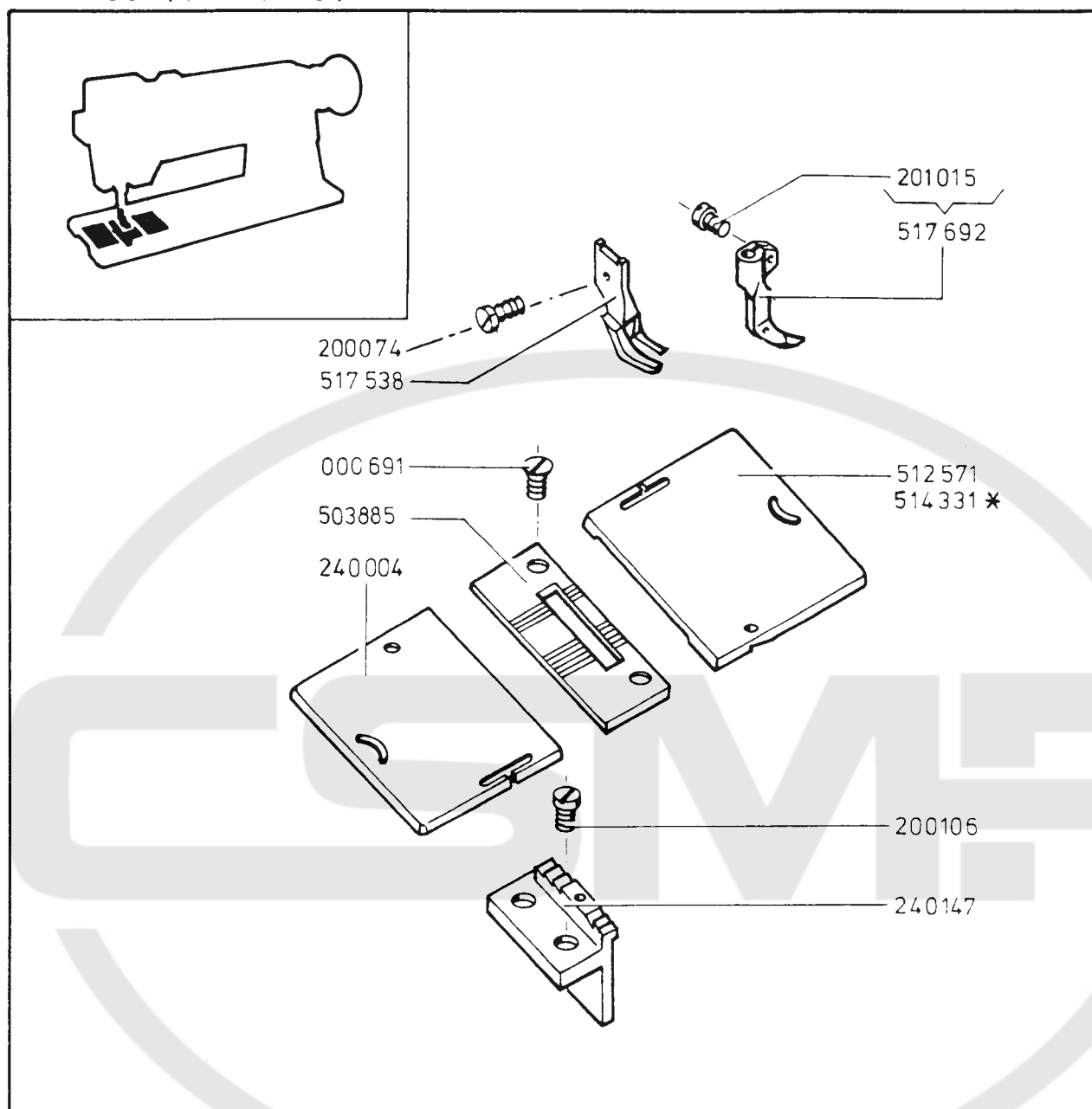
SEE PAGE 1710 FOR PROPER NOMENCLATURE OF PARTS

PART NO. DESCRIPTION

PART NO. DESCRIPTION



# FITTINGS (STANDARD)



211 G 665/666-01-1400-(0571)

211 G 665/666-02

\* 211 G 765/766

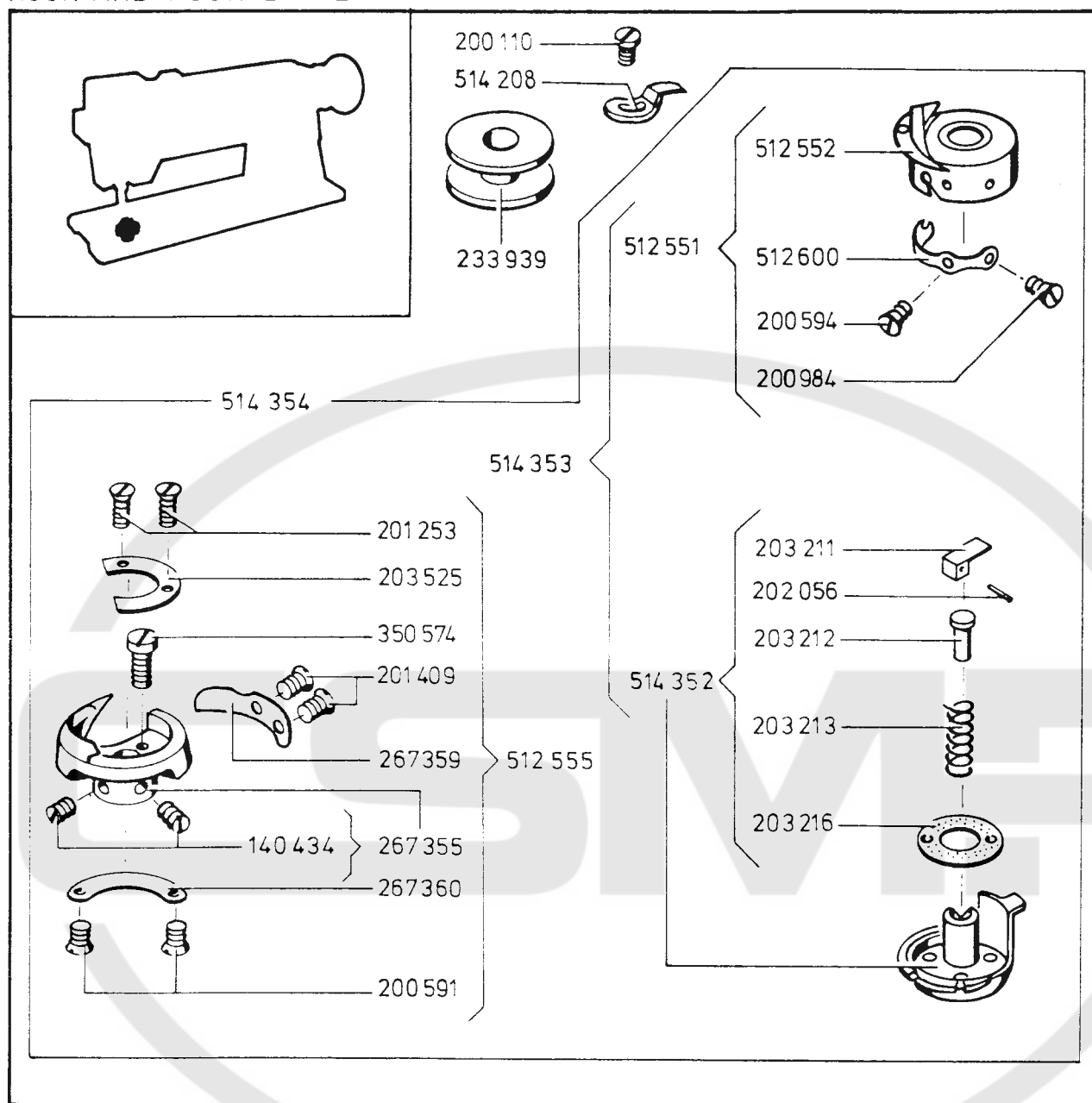
|            |                                    |
|------------|------------------------------------|
| 000691-833 | THROAT PLATE SCREW (2)             |
| 200106-833 | FEED DOG SCREW (2)                 |
| 201015-850 | VIBRATING PRESSER FOOT PINCH SCREW |
| 240004     | BED SLIDE (FRONT)                  |
| 240147     | FEED DOG                           |
| 503885     | THROAT PLATE                       |
| 512571     | BED SLIDE (BACK)                   |
| 517538     | LIFTING PRESSER FOOT               |
| 517692     | VIBRATING PRESSER FOOT WITH 201015 |

|            |                            |
|------------|----------------------------|
| 200074-850 | LIFTING PRESSER FOOT SCREW |
|------------|----------------------------|

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# HOOK AND HOOK DRIVE



211 G 665/666-01-1200-(0571)

211 G 665/666-02

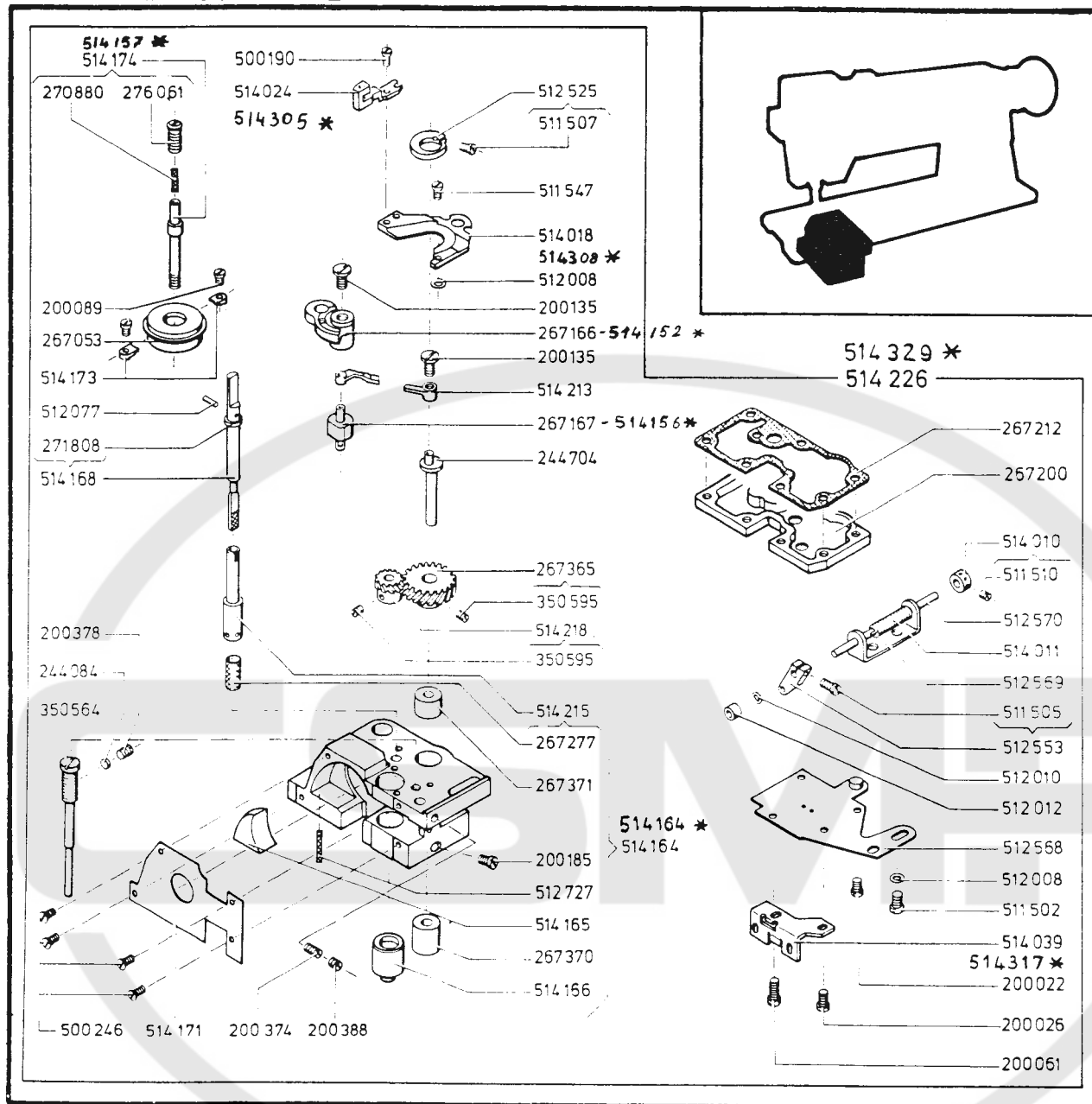
|            |                                                                    |
|------------|--------------------------------------------------------------------|
| 200110-850 | BOBBIN CASE OPENER SCREW                                           |
| 140434-869 | HOOK SET SCREW (2)                                                 |
| 200591-850 | THREAD GUIDE SCREW (2)                                             |
| 200594-805 | TENSION SPRING SCREW                                               |
| 200984-800 | TENSION SPRING ADJUSTING SCREW                                     |
| 201253-833 | HOOK GIB SCREW (2)                                                 |
| 201409-850 | HOOK NEEDLE GUARD SCREW (2)                                        |
| 202056     | BOBBIN CASE LATCH PIN                                              |
| 203211     | BOBBIN CASE BASE LATCH                                             |
| 203212     | LATCH PLUNGER                                                      |
| 203213     | LATCH SPRING                                                       |
| 203216     | BOBBIN CASE WASHER (CLOTH                                          |
| 203325     | HOOK GIB                                                           |
| 233939     | BOBBIN (2)                                                         |
| 514352     | BOBBIN CASE BASE WITH 202056,<br>203211, 203212, 203213 AND 203216 |

|            |                                                                                                 |
|------------|-------------------------------------------------------------------------------------------------|
| 267355     | HOOK BODY WITH TWO 140434                                                                       |
| 267359     | HOOK NEEDLE GUARD                                                                               |
| 267360     | HOOK THREAD GUIDE                                                                               |
| 350574-806 | HOOK HEIGHT ADJUSTING SCREW                                                                     |
| 512551     | BOBBIN CASE WITH 200594, 200984,<br>512552 AND 512600                                           |
| 512552     | BOBBIN CASE                                                                                     |
| 512555     | HOOK CPL., NOS. 203525, 267355,<br>267359, 267360, 350574 TWO EACH<br>200591, 201253 AND 201409 |
| 512600     | BOBBIN CASE TENSION SPRING                                                                      |
| 514353     | BOBBIN CASE CPL., NOS. 247669<br>AND 512551                                                     |
| 514354     | HOOK AND BOBBIN CASE CPL., NOS.<br>512555 AND 514358                                            |
| 514208     | BOBBIN CASE OPENER                                                                              |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# HOOK AND HOOK DRIVE



211 G 665/666-01-1100-(0571)

211 G 665/666-02

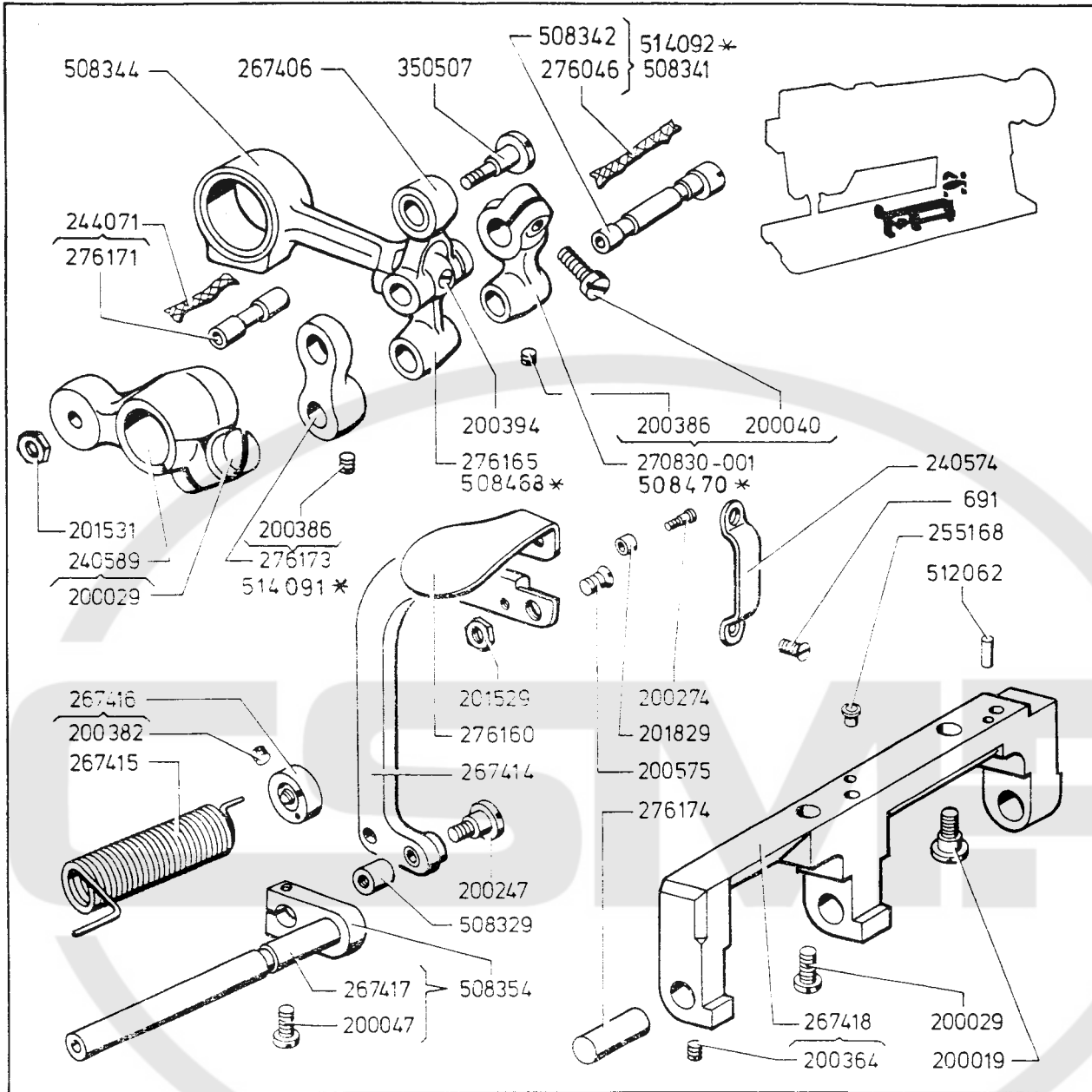
\* 211 G 765/766

SEE PAGE 1110 FOR PROPER NOMENCLATURE OF PARTS

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# STITCH REGULATING MECHANISM (LOWER)

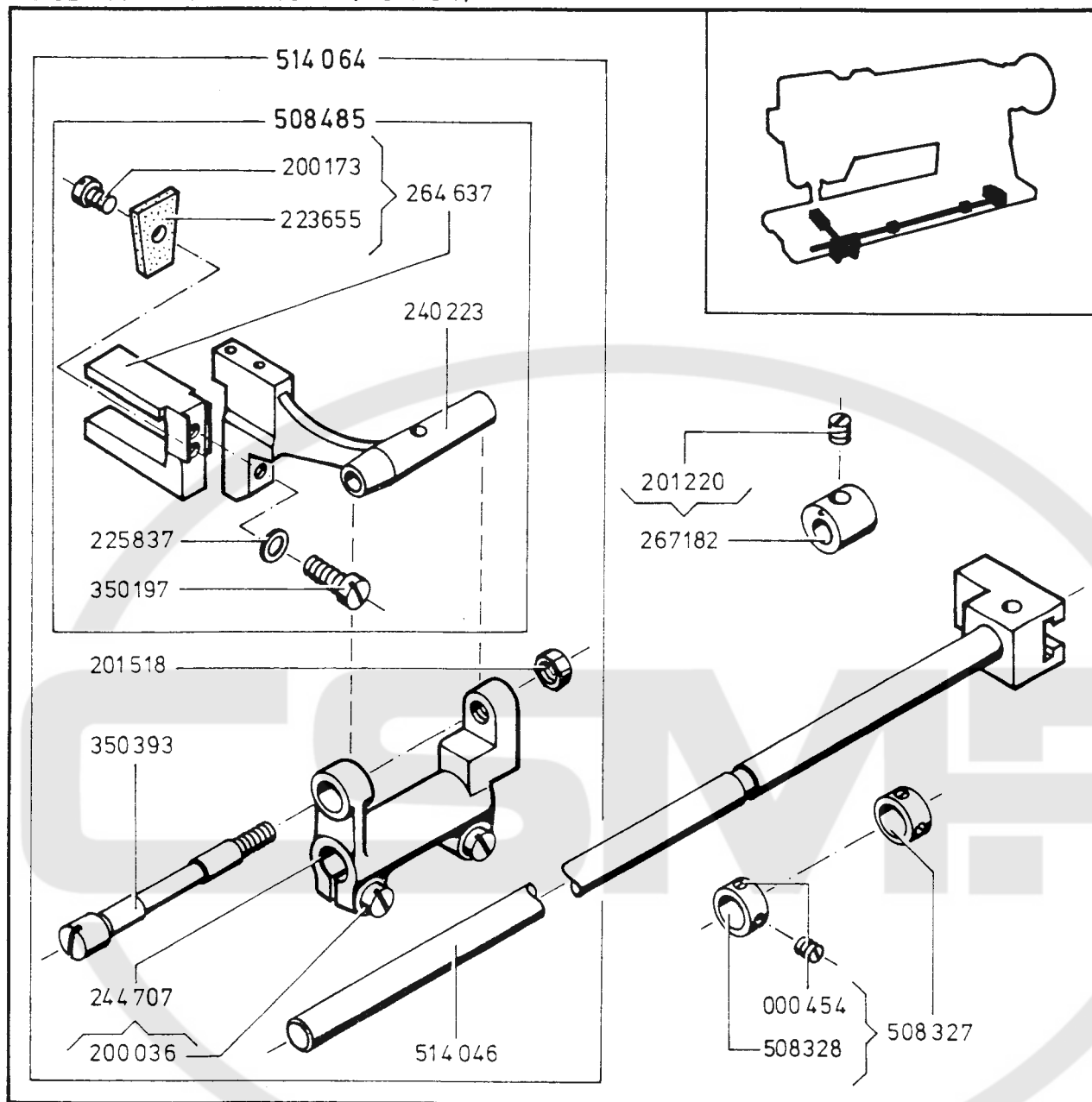


211 G 666-01-02-950-(0571)  
 \* 211 G 765  
 766

|            |                                                            |
|------------|------------------------------------------------------------|
| 691-833    | FEED REVERSING LEVER GUIDE ROLLER POSITION PLATE SCREW (2) |
| 200019-850 | FEED REVERSING SHAFT BRACKET SCREW                         |
| 200029-850 | FEED REVERSING SHAFT BRACKET SCREW                         |
| 200029-850 | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW                  |
| 200040-833 | FEED REVERSING SHAFT CRANK PINCH SCREW                     |
| 200047-850 | FEED REVERSING SHAFT DRIVING STUD PINCH SCREW              |
| 200247-950 | FEED REVERSING LEVER PINCH SCREW                           |
| 200247-950 | FEED REVERSING LEVER GUIDE ROLLER SCREW STUD               |
| 200247-950 | FEED REVERSING MECHANISM SUPPORT LINK STUD SET SCREW       |
| 200382-833 | FEED REVERSING LEVER SPRING COLLAR SET SCREW (2)           |
| 200386-833 | FEED REVERSING SHAFT CRANK HINGE STUD SET SCREW (2)        |
| 200294-833 | FEED DRIVING ECCENTRIC CONNECTION LINK HINGE PIN SET SCREW |
| 200575-833 | FEED REVERSING LEVER HANDLE SCREW                          |
| 201529-819 | FEED REVERSING LEVER CRANK HINGE SCREW NUT                 |
| 201531-819 | FEED DRIVING ROCK SHAFT CRANK HINGE SCREW NUT              |
| 201829     | FEED REVERSING LEVER GUIDE ROLLER                          |
| 240574     | FEED REVERSING LEVER GUIDE ROLLER POSITION PLATE           |
| 240589     | FEED DRIVING ROCK SHAFT WITH 200029                        |
| ...        | ...                                                        |
| ...        | ...                                                        |

|            |                                                              |
|------------|--------------------------------------------------------------|
| 255168     | BED OIL CUP (2)                                              |
| 267406     | FEED DRIVING ECCENTRIC CONNECTION                            |
| 267414     | FEED REVERSING LEVER                                         |
| 267415     | FEED REVERSING LEVER SPRING                                  |
| 267416     | FEED REVERSING LEVER SPRING COLLAR WITH TWO 200382           |
| 267417     | FEED REVERSING SHAFT                                         |
| 267418     | FEED REVERSING SHAFT BRACKET WITH 200364                     |
| 270830-001 | FEED REVERSING SHAFT CRANK WITH 200040 AND 200386            |
| 276046     | FEED REVERSING SHAFT CRANK HINGE STUD OIL PACKING (2)        |
| 276160     | FEED REVERSING LEVER HANDLE                                  |
| 276165     | FEED REVERSING SHAFT LINK WITH 200394                        |
| 276171     | FEED DRIVING ECCENTRIC CONNECTION LINK HINGE PIN             |
| 276173     | PIN OILING PACKING WITH 244071                               |
| 276174     | FEED REVERSING MECHANISM SUPPORT LINK WITH 200386            |
| 350507-850 | FEED REVERSING SHAFT CRANK HINGE STUD SET SCREW              |
| 508329     | FEED DRIVING ROCK SHAFT CRANK HINGE SCREW                    |
| 508341     | FEED REVERSING SHAFT DRIVING STUD                            |
| 508342     | FEED REVERSING SHAFT CRANK HINGE STUD WITH 276046 AND 508342 |
| 508344     | FEED REVERSING SHAFT CRANK HINGE STUD                        |
| 508344     | FEED DRIVING ECCENTRIC CONNECTION                            |
| 508354     | FEED REVERSING SHAFT WITH 267417 AND 200047                  |
| 512062     | FEED REVERSING LEVER GUIDE ROLLER POSITION PLATE             |

# FEEDING MECHANISM (LOWER)



211 G 665/666-01-800-(0571)  
211 G 665/666-02

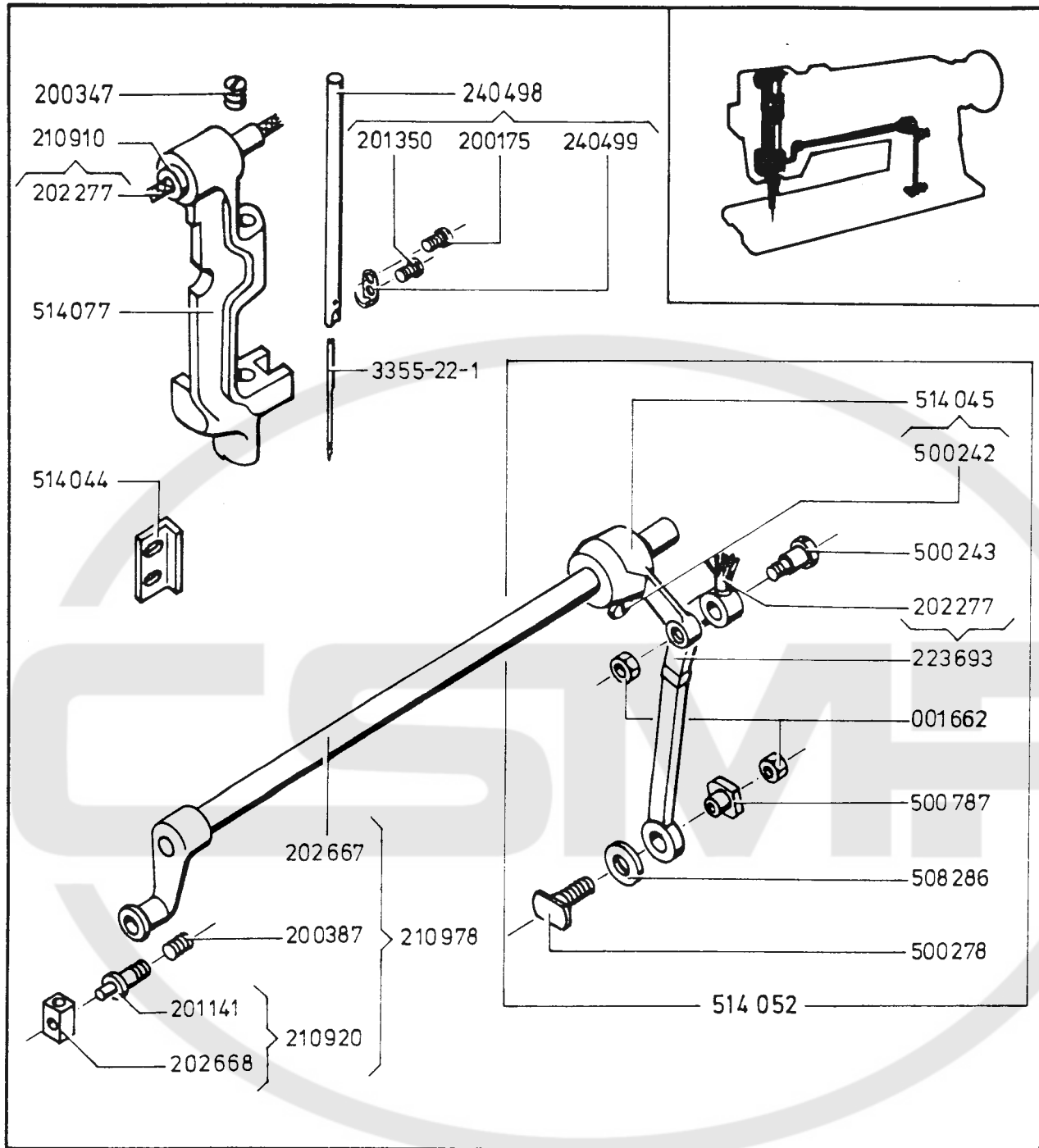
|            |                                                    |
|------------|----------------------------------------------------|
| 000454-833 | FEED DRIVING ROCK SHAFT STOP COLLAR SET SCREW (4)  |
| 200036-850 | FEED DRIVING ROCK FRAME PINCH SCREW (2)            |
| 200173-850 | FEED LIFTING ECCENTRIC OILING FELT SCREW           |
| 201220-833 | FEED LIFTING ECCENTRIC SET SCREW                   |
| 201518-805 | FEED BAR HINGE SCREW NUT                           |
| 223655     | FEED LIFTING ECCENTRIC OILING FELT                 |
| 225837     | FEED LIFTING ECCENTRIC FORK SCREW WASHER           |
| 240223     | FEED BAR                                           |
| 244707     | FEED DRIVING ROCK FRAME WITH TWO 200036            |
| 264637     | FEED LIFTING ECCENTRIC FORK WITH 200173 AND 223655 |

|            |                                                                                   |
|------------|-----------------------------------------------------------------------------------|
| 267182     | FEED LIFTING ECCENTRIC WITH 201220                                                |
| 350197-850 | FEED LIFTING ECCENTRIC FORK SCREW                                                 |
| 350393-850 | FEED BAR HINGE SCREW                                                              |
| 508327     | FEED DRIVING ROCK SHAFT STOP COLLAR (2) CPL., NOS. 508328 AND TWO EACH 000454-833 |
| 508328     | FEED DRIVING ROCK SHAFT STOP COLLAR                                               |
| 508485     | FEED BAR CPL., NOS. 225837, 240223, 264637 AND 350197                             |
| 514046     | FEED DRIVING ROCK SHAFT                                                           |
| 514064     | FEED DRIVING ROCK SHAFT CPL., NOS. 201518, 244707, 350093, 508485 AND 514046      |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# NEEDLE FEED MECHANISM



211 G 665/666-01-600-(0571)

211 G 665/666-02

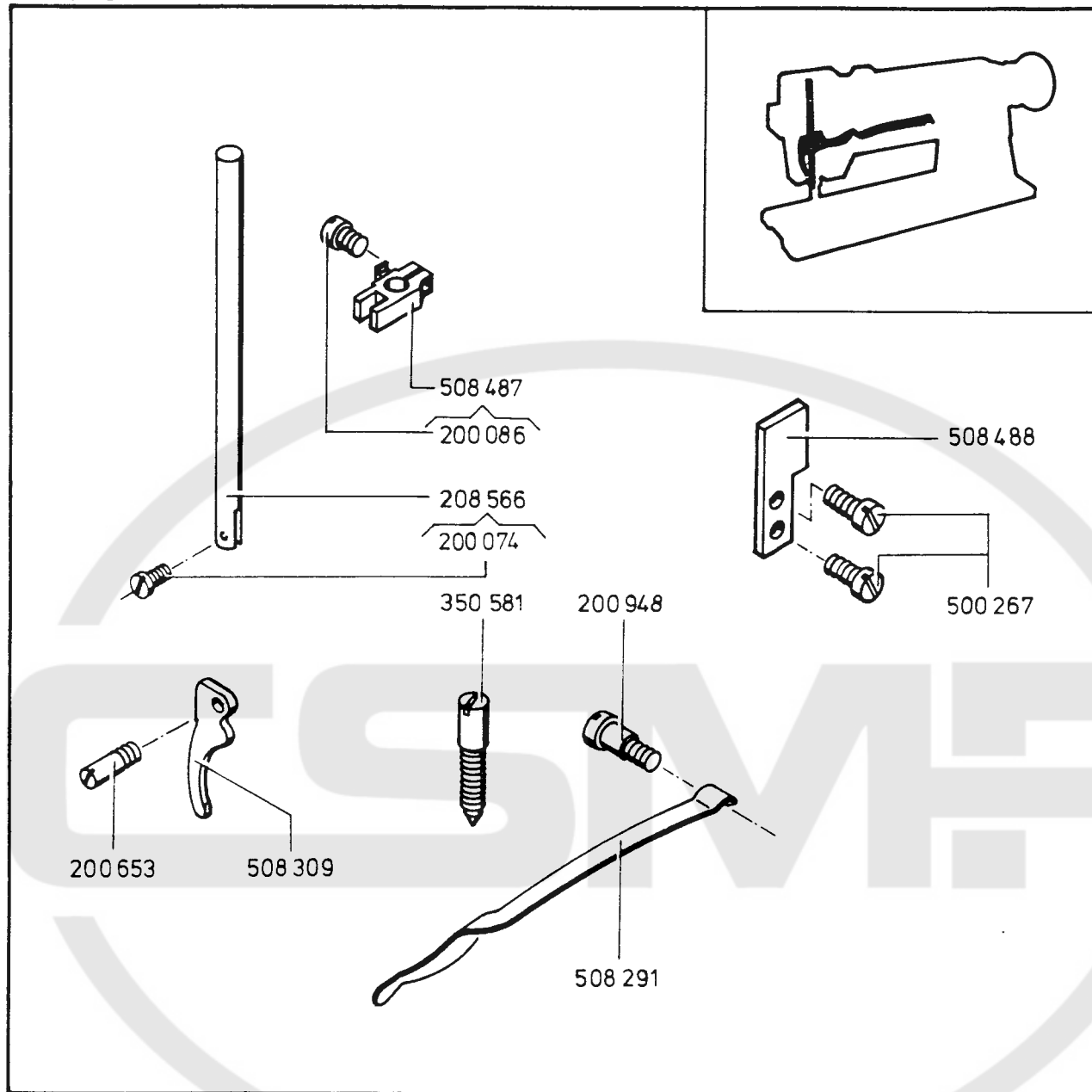
|             |                                                                                     |
|-------------|-------------------------------------------------------------------------------------|
| 001662-805  | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW LOCK NUT AND CONNECTION HINGE SCREW NUT (2) |
| 003355-22-1 | NEEDLE                                                                              |
| 200175-850  | NEEDLE BAR THREAD GUIDE SCREW                                                       |
| 200347-833  | TAKE-UP LEVER HINGE STUD SET SCREW                                                  |
| 200387-805  | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK STUD SET SCREW                         |
| 201141-805  | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK STUD SET SCREW                         |
| 202277      | TAKE-UP LEVER HINGE STUD OIL WICK                                                   |
| 202277      | NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK CONNECTION OIL WICK                          |
| 202667      | NEEDLE BAR ROCK FRAME ROCK SHAFT                                                    |
| 202668      | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK                                        |
| 210910      | TAKE-UP LEVER HINGE STUD WITH 202277                                                |
| 210920      | NEEDLE BAR ROCK FRAME ROCK SHAFT SLIDE BLOCK CPL., NOS. 201141 AND 202668           |
| 210978      | NEEDLE BAR ROCK FRAME ROCK SHAFT CPL., NOS. 200387, 202667 AND 210920               |

|            |                                                                                                                    |
|------------|--------------------------------------------------------------------------------------------------------------------|
| 223693     | NEEDLE BAR ROCK FRAME ROCK SHAFT CRANK CONNECTION WITH 202277                                                      |
| 240498     | NEEDLE BAR WITH 200175, 201350 AND 508456                                                                          |
| 240499     | NEEDLE BAR THREAD GUIDE                                                                                            |
| 500242-850 | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK PINCH SCREW                                                            |
| 500243-805 | NEEDLE BAR ROCK SHAFT CONNECTION HINGE SCREW                                                                       |
| 500278-805 | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW                                                                            |
| 500787-803 | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW NUT                                                                        |
| 508286     | NEEDLE BAR ROCK SHAFT CRANK SLIDE SCREW SPACER                                                                     |
| 508468     | PRESSER BAR GUIDE                                                                                                  |
| 514045     | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK WITH 500242                                                            |
| 514052     | NEEDLE BAR ROCK SHAFT CONNECTION LINK CRANK CPL., NOS. 223693, 500243, 500278, 500787, 508286, 514045 AND TWO 1662 |
| 514077     | NEEDLE BAR ROCK FRAME                                                                                              |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# PRESSER BAR MECHANISM



211 G 665/666-01-400-(0571)  
211 G 665/666-02

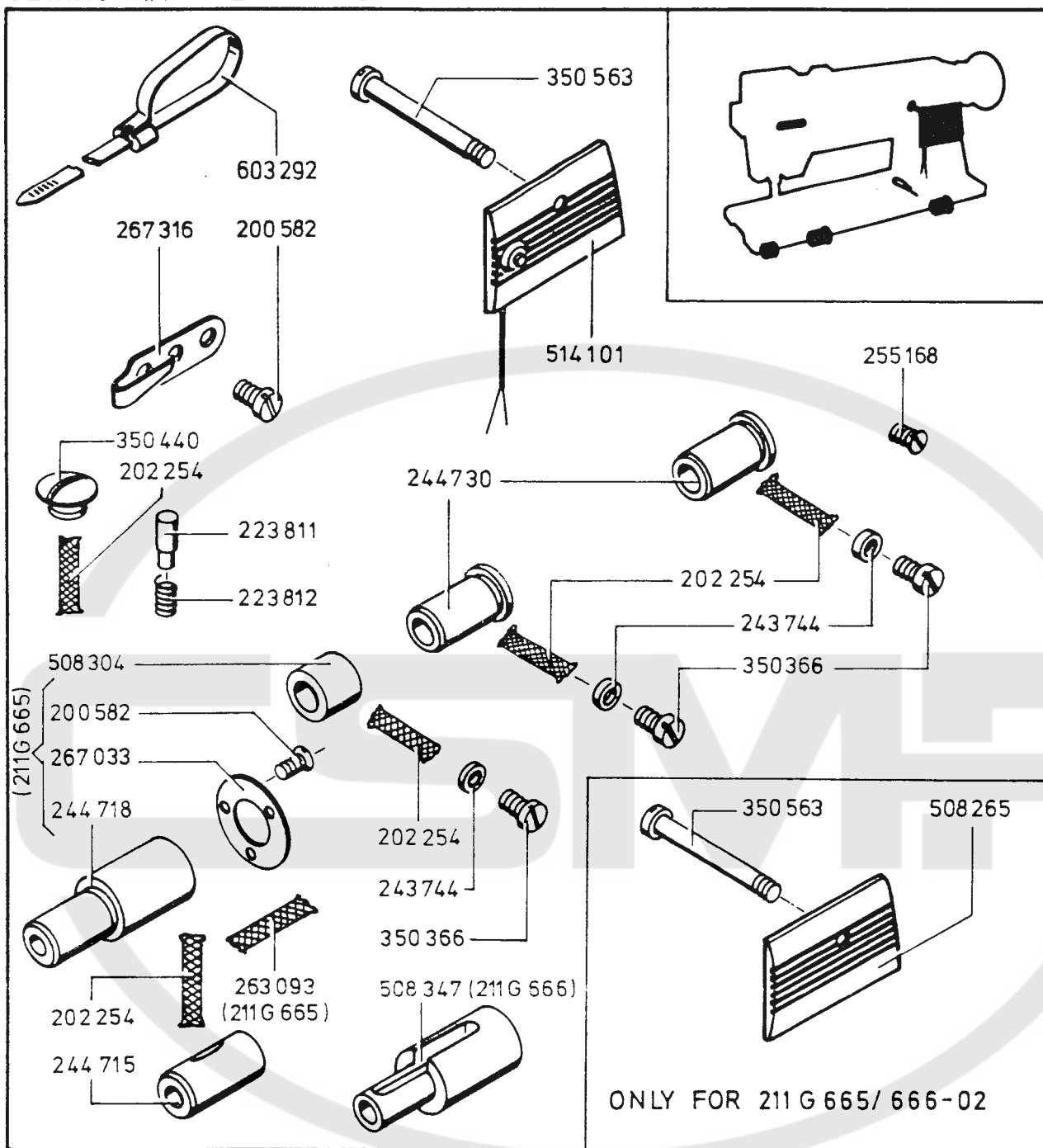
200074-850 LIFTING PRESSER FOOT SCREW  
200086-833 PRESSER BAR SPRING BRACKET PINCH SCREW  
200653-805 PRESSER BAR LIFTER HINGE SCREW  
200948-850 PRESSER BAR SPRING SUPPORT SCREW  
208566 PRESSER BAR WITH 200074  
350581-850 PRESSER BAR SPRING REGULATING SCREW

500267-850 PRESSER BAR GUIDE SCREW (2)  
508291 PRESSER BAR SPRING (FLAT)  
508309 PRESSER BAR LIFTER  
508487 PRESSER BAR SPRING BRACKET WITH 200086  
508488 PRESSER BAR GUIDE

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# SEWING MACHINE CASTING



211 G 665/666-01-200-(0571)  
211 G 665/666-02

200582-850 FEED DRIVING ECCENTRIC CONNECTION  
FRICTION WASHER SCREW (6)  
202254 BED OIL WICK (5)  
223811 BED SLIDE (BACK) STOP  
223812 BED SLIDE (BACK) STOP SPRING  
243744 BED OIL STOP SCREW GASKET (3)  
244715 HOOK DRIVING SHAFT BUSHING (LEFT)  
244718 HOOK SADDLE BEARING (RIGHT)  
244730 FEED DRIVING ROCK SHAFT BUSHING (CENTER  
AND BACK) (2)  
255168 BED OIL CUP (2)  
263093 BED OIL WICK

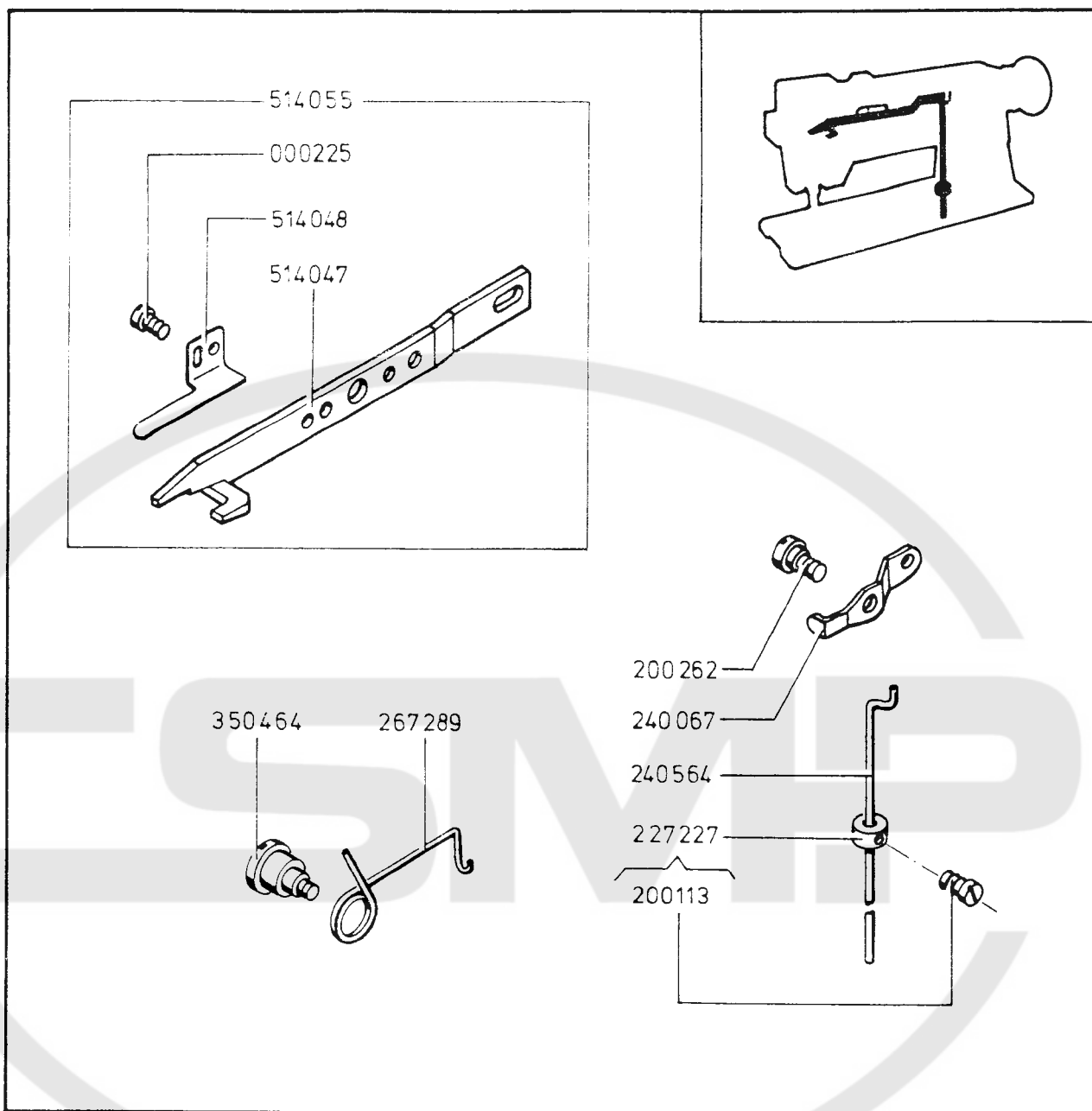
267033 FEED DRIVING ECCENTRIC CONNECTION FRICTION  
WASHER  
267316 THREAD GUIDE  
350366-819 BED OIL STOP SCREW (3)  
350440-819 BED OIL SCREW  
350563-805 ARM COVER (SIDE) SCREW (2)  
508265 ARM COVER (SIDE)  
508304 FEED DRIVING ROCK SHAFT BUSHING (FRONT)  
508347 HOOK SADDLE BEARING (RIGHT)  
514101 ARM COVER (SIDE)  
603292 STRIPPING CLAMP

PART NO. DESCRIPTION

PART NO. DESCRIPTION



# KNEE LIFTING DEVICE



211 G 665/666-01-1500-(0571)  
211 G 665/666-02

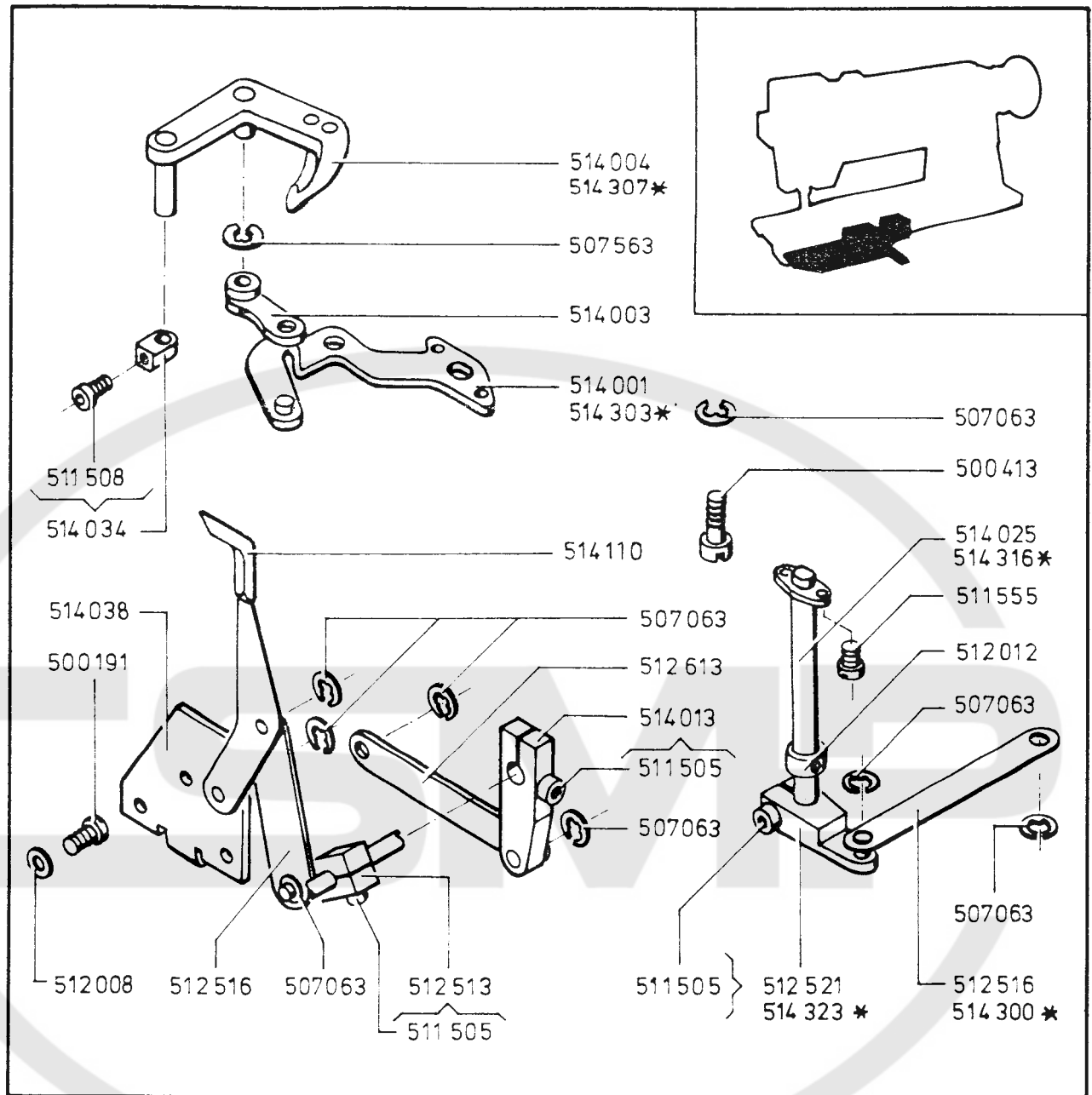
000225-850 KNEE LIFTER LIFTING LEVER SCREW  
200113-850 KNEE LIFTER CONNECTION LEVER  
LIFTING ROD STOP COLLAR SET SCREW  
20026 2-850 KNEE LIFTER CONNECTION LEVER  
HINGE SCREW  
227227 KNEE LIFTER CONNECTION LEVER  
LIFTING ROD STOP  
240067 KNEE LIFTER CONNECTION LEVER  
240564 KNEE LIFTER CONNECTION LEVER  
LIFTING ROD

267289 KNEE LIFTER LIFTING LEVER RETURN  
SPRING  
350464-819 KNEE LIFTER LIFTING LEVER HINGE  
SCREW  
514047 KNEE LIFTER LIFTING LEVER  
514048 TENSION RELEASE ACTUATING SPRING  
514055 KNEE LIFTER LIFTING LEVER CPL., NOS.  
225, 514047 AND 514048

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# UNDERBED THREAD TRIMMER



\* 211 G 765/766 211 G 665/666-01-1600-(0571)  
211 G 665/666-02

|            |                                                                 |
|------------|-----------------------------------------------------------------|
| 500191-850 | THREAD TRIMMING KNIFE RETAINING PLATE SCREW 1/2                 |
| 500413-850 | THREAD TRIMMING KNIFE HEIGHT ADJUSTING SCREW                    |
| 507063     | RETAINING RING 1/8                                              |
| 507563     | THREAD PULLER DRIVING LINK RETAINING RING                       |
| 511505-869 | THREAD TRIMMING KNIFE DRIVING SHAFT STOP CRANK PINCH SCREW      |
| 511505-869 | THREAD TRIMMING KNIFE DRIVING CRANK PINCH SCREW                 |
| 511505-869 | THREAD PULLER ACTUATING CRANK PINCH SCREW (RIGHT AND LEFT)      |
| 511508-869 | THREAD PULLER ADJUSTING COLLAR SET SCREW                        |
| 511555-850 | THREAD PULLER DRIVING CAM FOLLOWER SECURING SCREW 1/2           |
| 512008     | THREAD TRIMMING KNIFE RETAINING PLATE SECURING SCREW WASHER 1/2 |
| 512012     | THREAD TRIMMING KNIFE DRIVING SHAFT COLLAR                      |

|        |                                                 |
|--------|-------------------------------------------------|
| 512513 | THREAD TRIMMING KNIFE DRIVING CRANK WITH 511505 |
| 512516 | THREAD PULLER ACTUATING LINK                    |
| 512516 | THREAD TRIMMING KNIFE DRIVING LINK              |
| 512521 | THREAD PULLER DRIVING CRANK WITH 511505         |
| 512613 | THREAD TRIMMING KNIFE SOLENOID CONNECTION LINK  |
| 514001 | THREAD PULLER DRIVING CONNECTOR                 |
| 514003 | THREAD PULLER DRIVING LINK                      |
| 514004 | THREAD PULLER                                   |
| 514013 | THREAD TRIMMING KNIFE DRIVING CRANK WITH 511505 |
| 514025 | THREAD PULLER DRIVING CAM FOLLOWER SHAFT        |
| 514034 | THREAD PULLER ADJUSTING COLLAR WITH 511508      |
| 514038 | THREAD TRIMMING KNIFE RETAINING PLATE           |
| 514110 | THREAD TRIMMING KNIFE CPL.                      |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# UNDERBED THREAD TRIMMER

211 G 665/ 666-01-1710-(0571)

|            |                                                                                                                                                                                                                                                                                                                   |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 500398-850 | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER HINGE SCREW                                                                                                                                                                                                                                                            |
| 500486-819 | SET SCREW                                                                                                                                                                                                                                                                                                         |
| 500763-805 | LOCK NUT (HEX)                                                                                                                                                                                                                                                                                                    |
| 507063     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING LINK RETAINING RING (3)                                                                                                                                                                                                                                       |
| 511502-869 | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID SECURING SCREW (2)                                                                                                                                                                                                                                                 |
| 511503-869 | THREAD PULLER ACTUATING LEVER HINGE SCREW                                                                                                                                                                                                                                                                         |
| 511505-869 | THREAD TRIMMING KNIFE DRIVING CRANK PINCH SCREW                                                                                                                                                                                                                                                                   |
| 511505-869 | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING PINCH SCREW                                                                                                                                                                                                                                                   |
| 511508-869 | THREAD TRIMMING KNIFE ACTUATING SOLENOID MOUNTING SCREW (2)                                                                                                                                                                                                                                                       |
| 511515-869 | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK PINCH SCREW                                                                                                                                                                                                                                                      |
| 511539-850 | THREAD TRIMMING KNIFE ACTUATING SOLENOID BRACKET MOUNTING SCREW (2)                                                                                                                                                                                                                                               |
| 511901-833 | THREAD PULLER ACTUATING LEVER HINGE SCREW NUT                                                                                                                                                                                                                                                                     |
| 511904-850 | SCREW NUT                                                                                                                                                                                                                                                                                                         |
| 512008     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID SECURING SCREW WASHER (2)                                                                                                                                                                                                                                          |
| 512011     | THREAD PULLER ACTUATING LEVER HINGE SCREW WASHER (2)                                                                                                                                                                                                                                                              |
| 512012     | THREAD TRIMMING KNIFE CONTROL SHAFT (2)                                                                                                                                                                                                                                                                           |
| 512013     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING ROLL PIN (2)                                                                                                                                                                                                                                                  |
| 512513     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING CRANK (2) WITH 511505                                                                                                                                                                                                                                         |
| 512611     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER RETAINER PAWL                                                                                                                                                                                                                                                          |
| 512612     | THREAD PULLER ACTUATING LEVER TORSION SPRING                                                                                                                                                                                                                                                                      |
| 512620     | THREAD PULLER ACTUATING LEVER                                                                                                                                                                                                                                                                                     |
| 512621     | THREAD PULLER ACTUATING LEVER BUSHING                                                                                                                                                                                                                                                                             |
| 514005     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK CPL., NOS. 500398, 514006, 514007 AND 514008                                                                                                                                                                                                                     |
| 514006     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK WITH 511515                                                                                                                                                                                                                                                      |
| 514007     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER TORSION SPRING                                                                                                                                                                                                                                                         |
| 514008     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER                                                                                                                                                                                                                                                                        |
| 514013     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING CRANK (2) WITH 511505                                                                                                                                                                                                                                         |
| 514014     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID MOUNTING PLATE CPL., NOS. 500180, 500486, 500763, 507063, 511503, 511901, 511904, 512611, 512612, 512620, 512621, 514005, 514013, 514020, 514021, 514022, 603206, 603209, TWO EACH 511502, 511508, 511539, 512008, 512011, 512012, 512013, 512513 AND THREE 507063 |
| 514020     | THREAD TRIMMING KNIFE CONTROL SHAFT                                                                                                                                                                                                                                                                               |
| 514021     | THREAD TRIMMING KNIFE ACTUATING SOLENOID BRACKET CPL.                                                                                                                                                                                                                                                             |
| 514022     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING LINK                                                                                                                                                                                                                                                          |
| 603206     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID                                                                                                                                                                                                                                                                    |
| 603209     | THREAD TRIMMING KNIFE ACTUATING SOLENOID                                                                                                                                                                                                                                                                          |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# UNDERBED THREAD TRIMMER

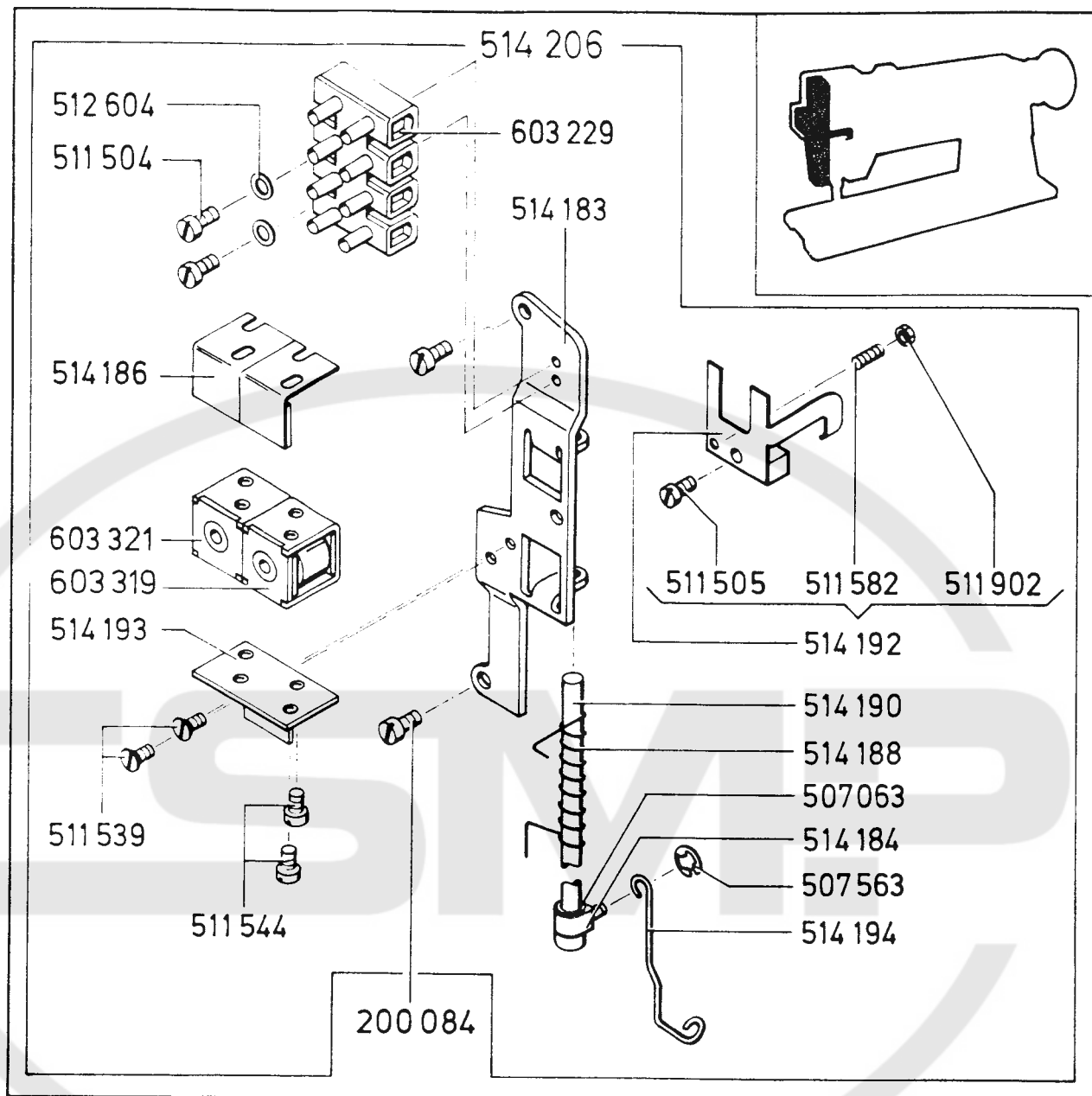
211 G 665/666-02-1760-(0571)

|            |                                                                                                                                                                                                                                                                                                                   |
|------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 500180-850 | PINCH SCREW                                                                                                                                                                                                                                                                                                       |
| 500398-850 | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER HINGE SCREW                                                                                                                                                                                                                                                            |
| 500486-819 | SET SCREW                                                                                                                                                                                                                                                                                                         |
| 500763-805 | LOCK NUT (HEX)                                                                                                                                                                                                                                                                                                    |
| 507063     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING LINK RETAINING RING (3)                                                                                                                                                                                                                                       |
| 511502-869 | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID SECURING SCREW (2)                                                                                                                                                                                                                                                 |
| 511503-869 | THREAD PULLER ACTUATING LEVER HINGE SCREW                                                                                                                                                                                                                                                                         |
| 511505-869 | THREAD TRIMMING KNIFE DRIVING CRANK PINCH SCREW                                                                                                                                                                                                                                                                   |
| 511505-869 | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING PINCH SCREW                                                                                                                                                                                                                                                   |
| 511508-869 | THREAD TRIMMING KNIFE ACTUATING SOLENOID MOUNTING SCREW (2)                                                                                                                                                                                                                                                       |
| 511515-869 | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK PINCH SCREW                                                                                                                                                                                                                                                      |
| 511539-850 | THREAD TRIMMING KNIFE ACTUATING SOLENOID BRACKET MOUNTING SCREW (2)                                                                                                                                                                                                                                               |
| 511901-833 | THREAD PULLER ACTUATING LEVER HINGE SCREW NUT                                                                                                                                                                                                                                                                     |
| 511904-850 | SCREW NUT                                                                                                                                                                                                                                                                                                         |
| 512008     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID SECURING SCREW WASHER (2)                                                                                                                                                                                                                                          |
| 512011     | THREAD PULLER ACTUATING LEVER HINGE SCREW WASHER (2)                                                                                                                                                                                                                                                              |
| 512012     | THREAD TRIMMING KNIFE CONTROL SHAFT (2)                                                                                                                                                                                                                                                                           |
| 512013     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING ROLL PIN (2)                                                                                                                                                                                                                                                  |
| 512513     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING CRANK (2) WITH 511505                                                                                                                                                                                                                                         |
| 512611     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER RETAINER PAWL                                                                                                                                                                                                                                                          |
| 512612     | THREAD PULLER ACTUATING LEVER TORSION SPRING                                                                                                                                                                                                                                                                      |
| 512620     | THREAD PULLER ACTUATING LEVER                                                                                                                                                                                                                                                                                     |
| 512621     | THREAD PULLER ACTUATING LEVER BUSHING                                                                                                                                                                                                                                                                             |
| 514005     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK CPL., NOS. 500398, 514006, 514007 AND 514008                                                                                                                                                                                                                     |
| 514006     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER CRANK WITH 511515                                                                                                                                                                                                                                                      |
| 514007     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER TORSION SPRING                                                                                                                                                                                                                                                         |
| 514008     | THREAD TRIMMING KNIFE CONTROL CAM FOLLOWER                                                                                                                                                                                                                                                                        |
| 514013     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING CRANK (2) WITH 511505                                                                                                                                                                                                                                         |
| 514015     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID MOUNTING PLATE CPL., NOS. 500180, 500486, 500763, 507063, 511503, 511901, 511904, 512611, 512612, 512620, 512621, 514005, 514013, 514020, 514021, 514022, 603205, 603208, TWO EACH 511502, 511508, 511539, 512008, 512011, 512012, 512013, 512513 AND THREE 507063 |
| 514020     | THREAD TRIMMING KNIFE CONTROL SHAFT                                                                                                                                                                                                                                                                               |
| 514021     | THREAD TRIMMING KNIFE ACTUATING SOLENOID BRACKET CPL.                                                                                                                                                                                                                                                             |
| 514022     | THREAD TRIMMING KNIFE ACTUATING SOLENOID CONNECTING LINK                                                                                                                                                                                                                                                          |
| 603205     | THREAD PULLER ACTUATING LEVER DRIVING SOLENOID                                                                                                                                                                                                                                                                    |
| 603208     | THREAD TRIMMING KNIFE ACTUATING SOLENOID                                                                                                                                                                                                                                                                          |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# THREAD WIPER FOR UNDERBED THREAD TRIMMER



211 G 665/666-01-1900-(0571)

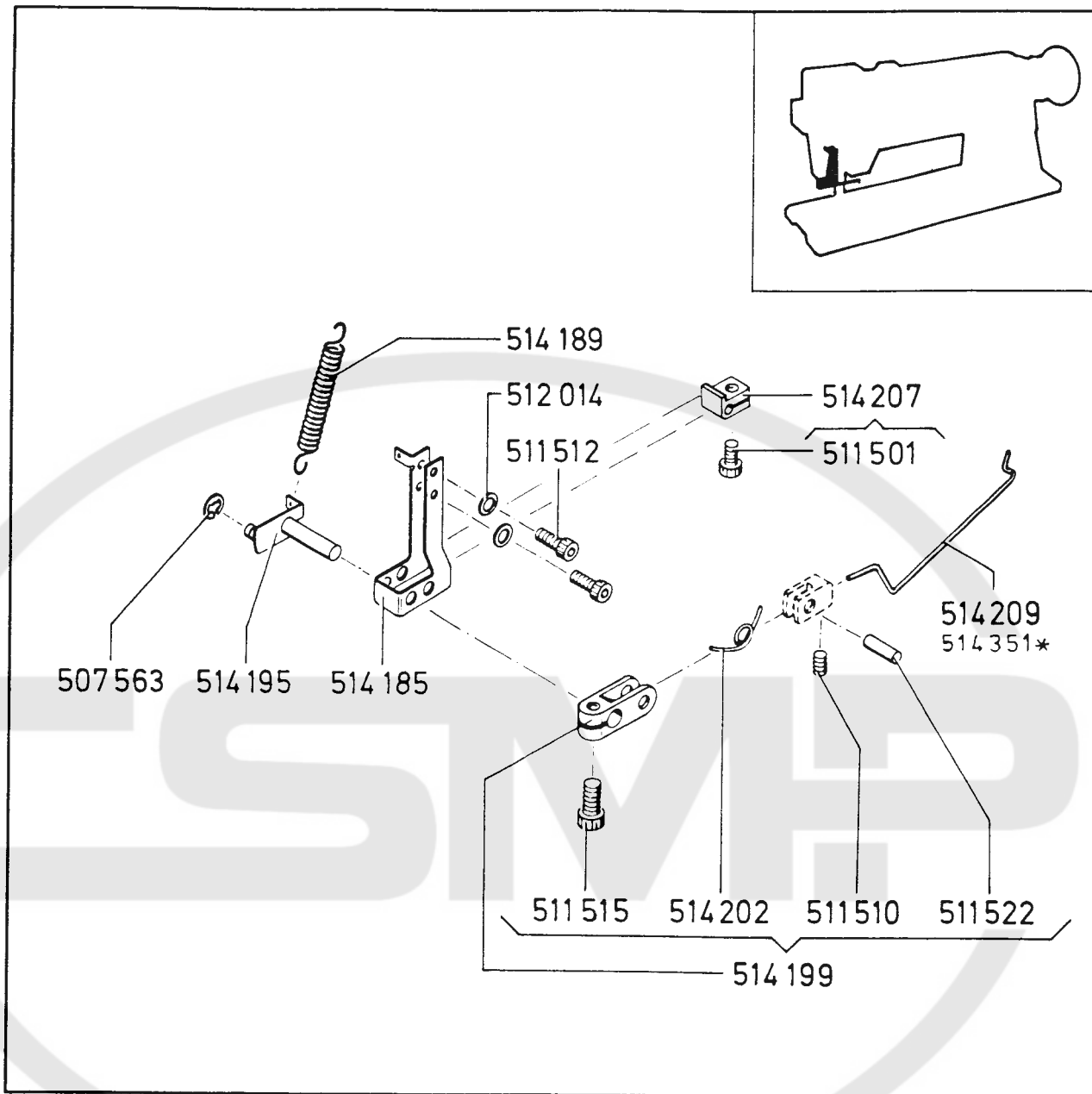
|            |                          |
|------------|--------------------------|
| 200084-850 | SCREW (2)                |
| 507063     | SAFETY WASHER            |
| 507563     | RETAINING RING           |
| 511504-833 | SCREW (2)                |
| 511505-869 | SCREW                    |
| 511539-850 | SCREW (2)                |
| 511544-850 | SCREW (8)                |
| 511582-833 | PINCH SCREW              |
| 511902-850 | NUT                      |
| 512604     | WASHER (2)               |
| 514183     | BRACKET                  |
| 514184     | COLLAR                   |
| 514186     | ANGULAR BRACKET CPL. (2) |
| 514188     | SPRING                   |

|        |                                                                                                                                                                             |
|--------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 514190 | SHAFT                                                                                                                                                                       |
| 514192 | CLAMPING PIECE CPL., NOS. 511505, 511582 AND 511902                                                                                                                         |
| 514193 | SOLENOID BRACKET                                                                                                                                                            |
| 514194 | PULL ROD                                                                                                                                                                    |
| 514206 | THREAD WIPER MECHANISM CPL., NOS. 507063, 507563, 511504, 511539, 511544, 512604, 514183, 514184, 514186, 514188, 514190, 514192, 514193, 514194, 603229, 603319 AND 603321 |
| 603229 | TERMINAL                                                                                                                                                                    |
| 603319 | SOLENOID                                                                                                                                                                    |
| 603321 | SOLENOID                                                                                                                                                                    |

PART NO. DESCRIPTION

PART NO. DESCRIPTION

# THREAD WIPER FOR UNDERBED THREAD TRIMMER



211 G 665/666-01-2000-(0571)

211 G 665/666-02

\* 211 G 765/766

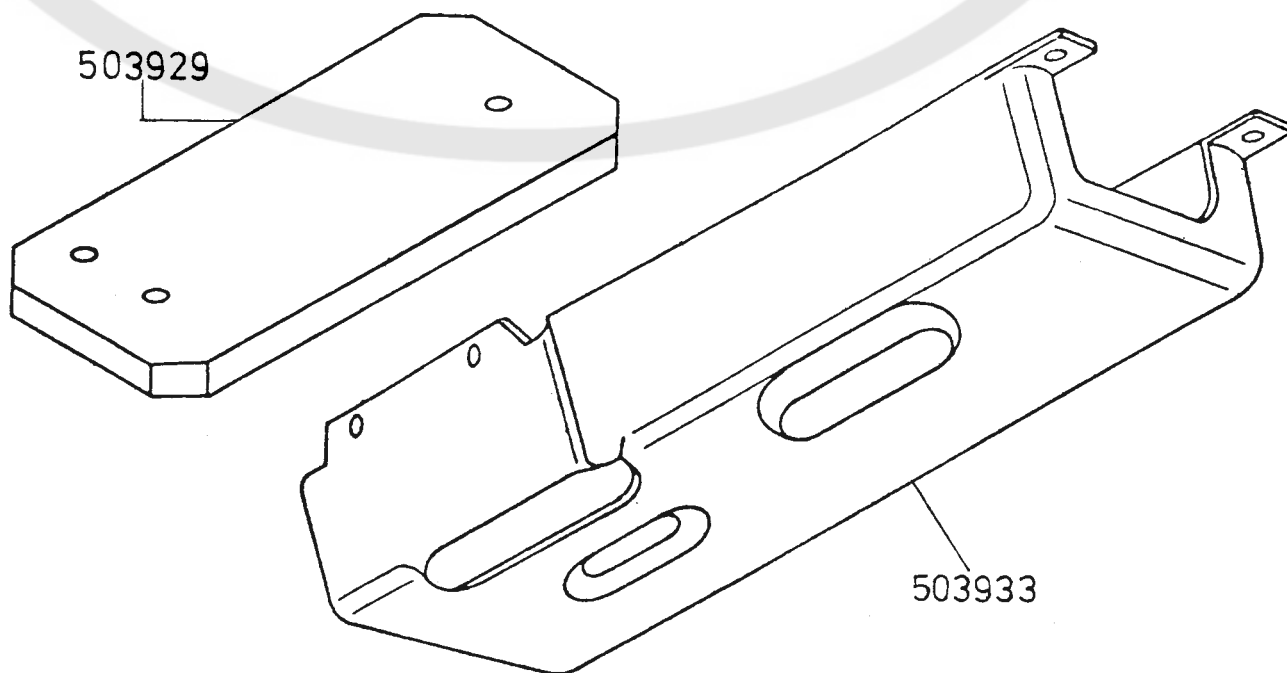
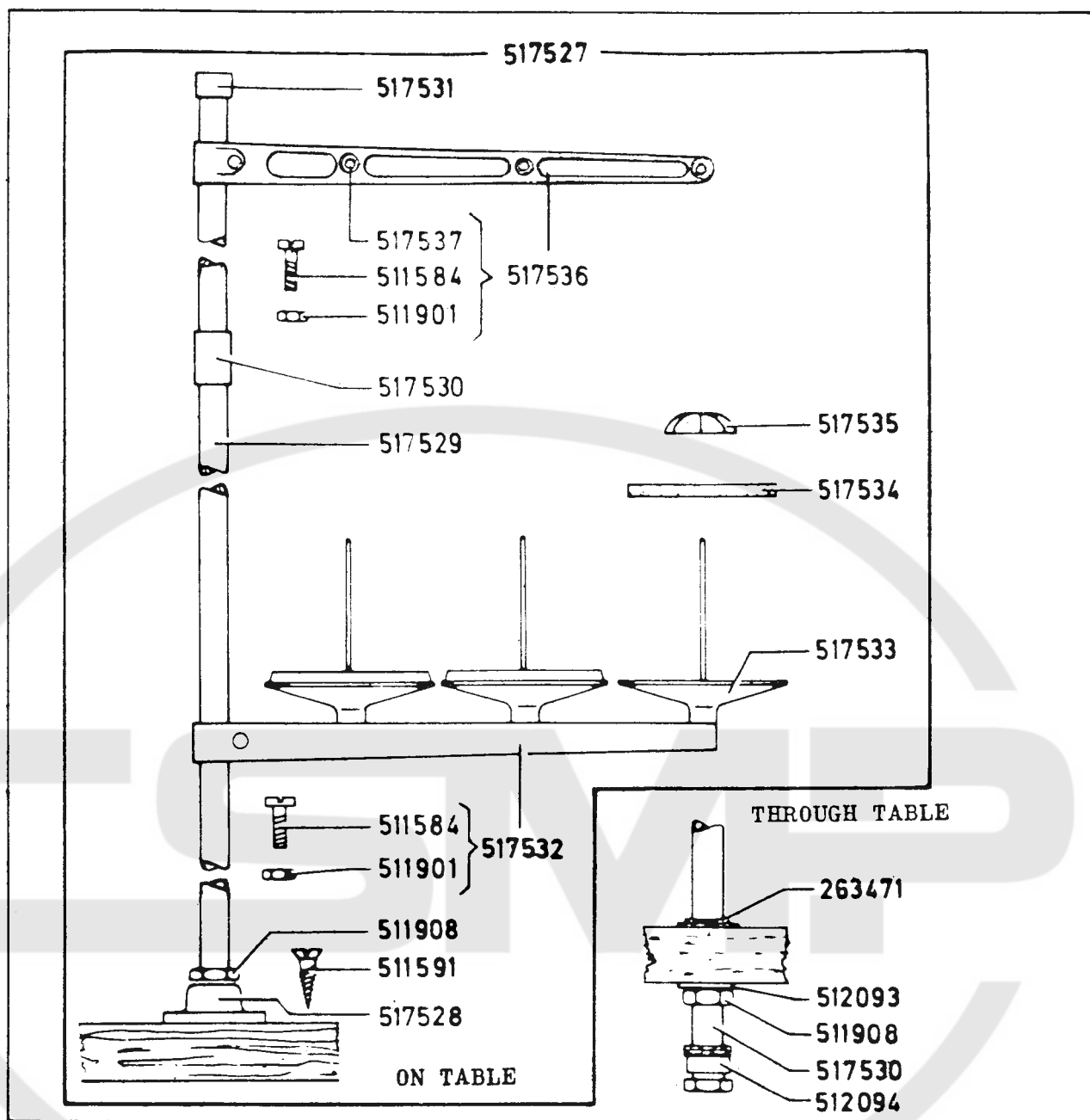
|            |                |
|------------|----------------|
| 507563     | RETAINING RING |
| 511501-869 | SCREW          |
| 511510-869 | PINCH SCREW    |
| 511512     | SCREW          |
| 511515-869 | SCREW          |
| 511522     | PIN            |
| 512014     | WASHER         |
| 514185     | BRACKET        |

|        |                                                            |
|--------|------------------------------------------------------------|
| 514189 | SPRING                                                     |
| 514195 | SHACKLE                                                    |
| 514199 | LOCKING PAWL CPL. , NOS. 511510, 511515, 511522 AND 514202 |
| 514202 | SPRING                                                     |
| 514207 | STOP CPL. WITH 511502                                      |
| 514209 | THREAD WIPER                                               |

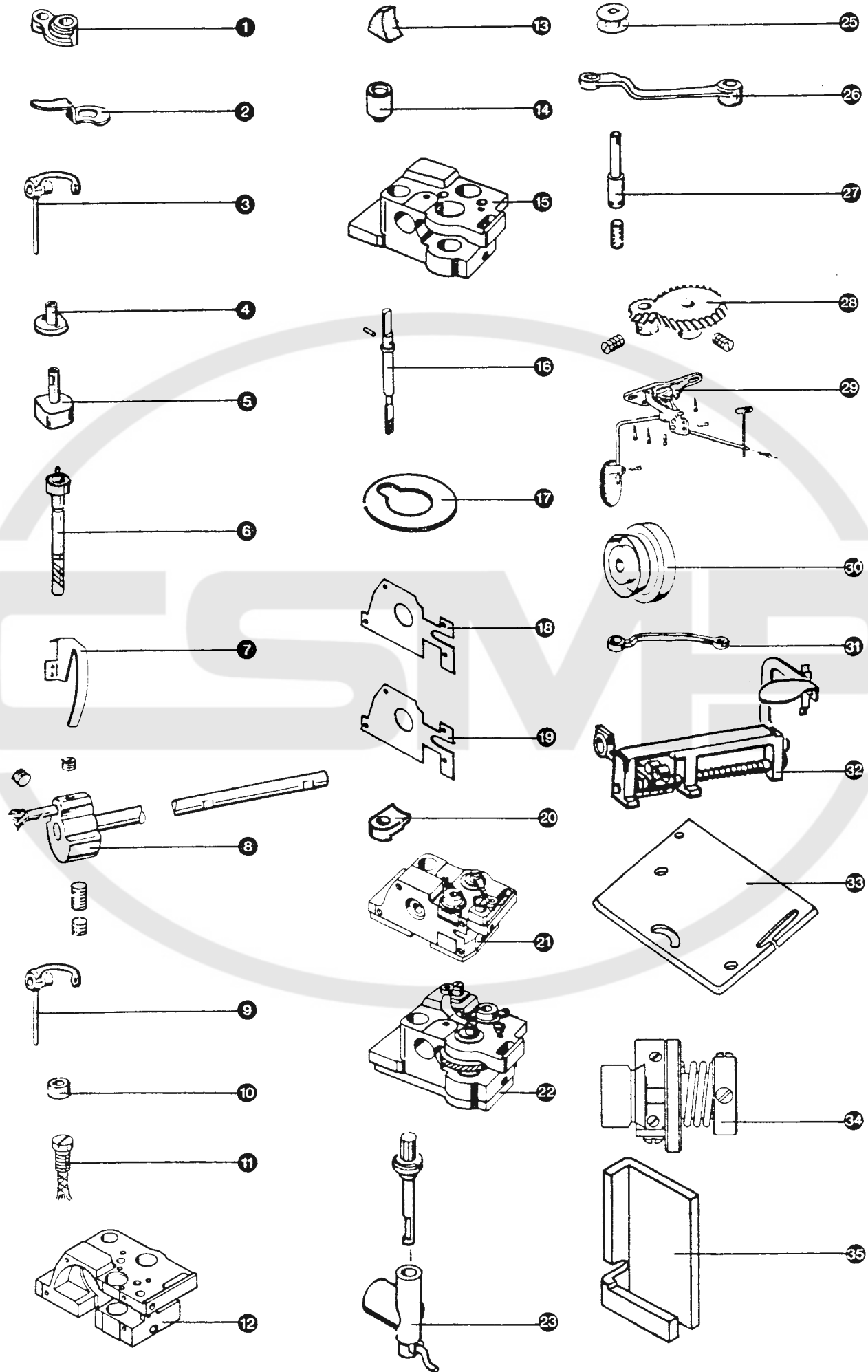
PART NO. DESCRIPTION

PART NO. DESCRIPTION

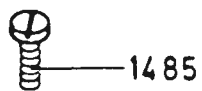




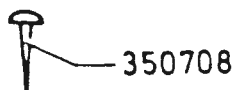




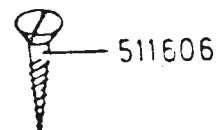
6-000 008-700



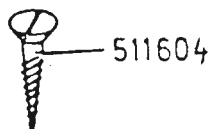
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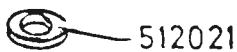
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511606



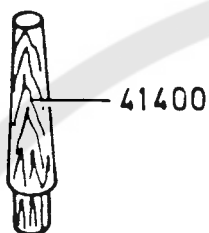
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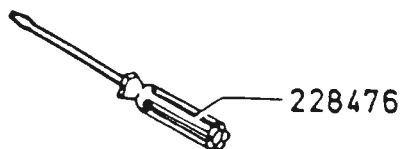
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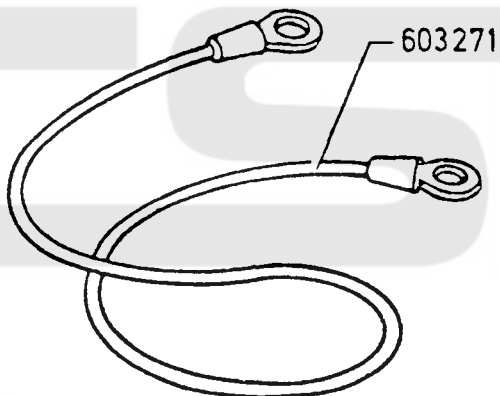
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41400

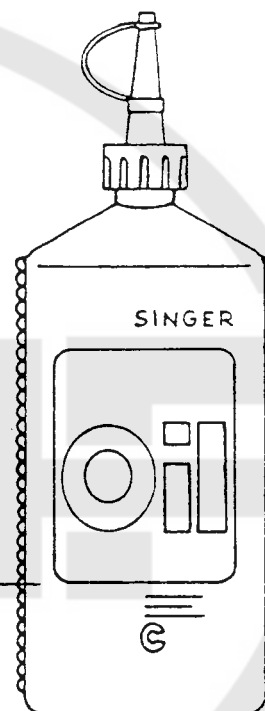


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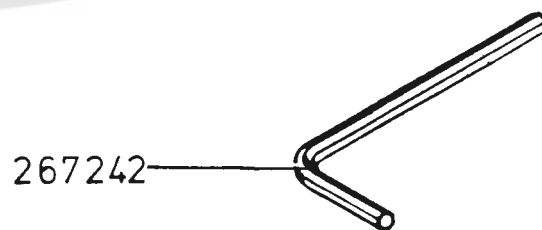
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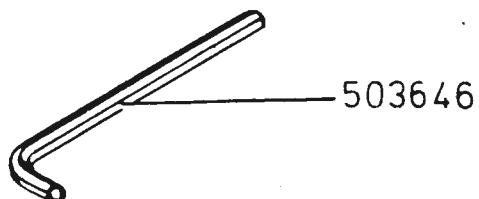
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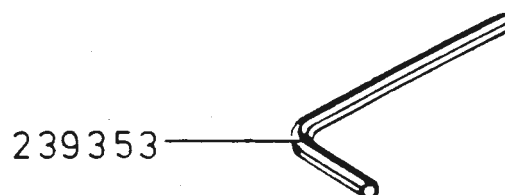
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267242

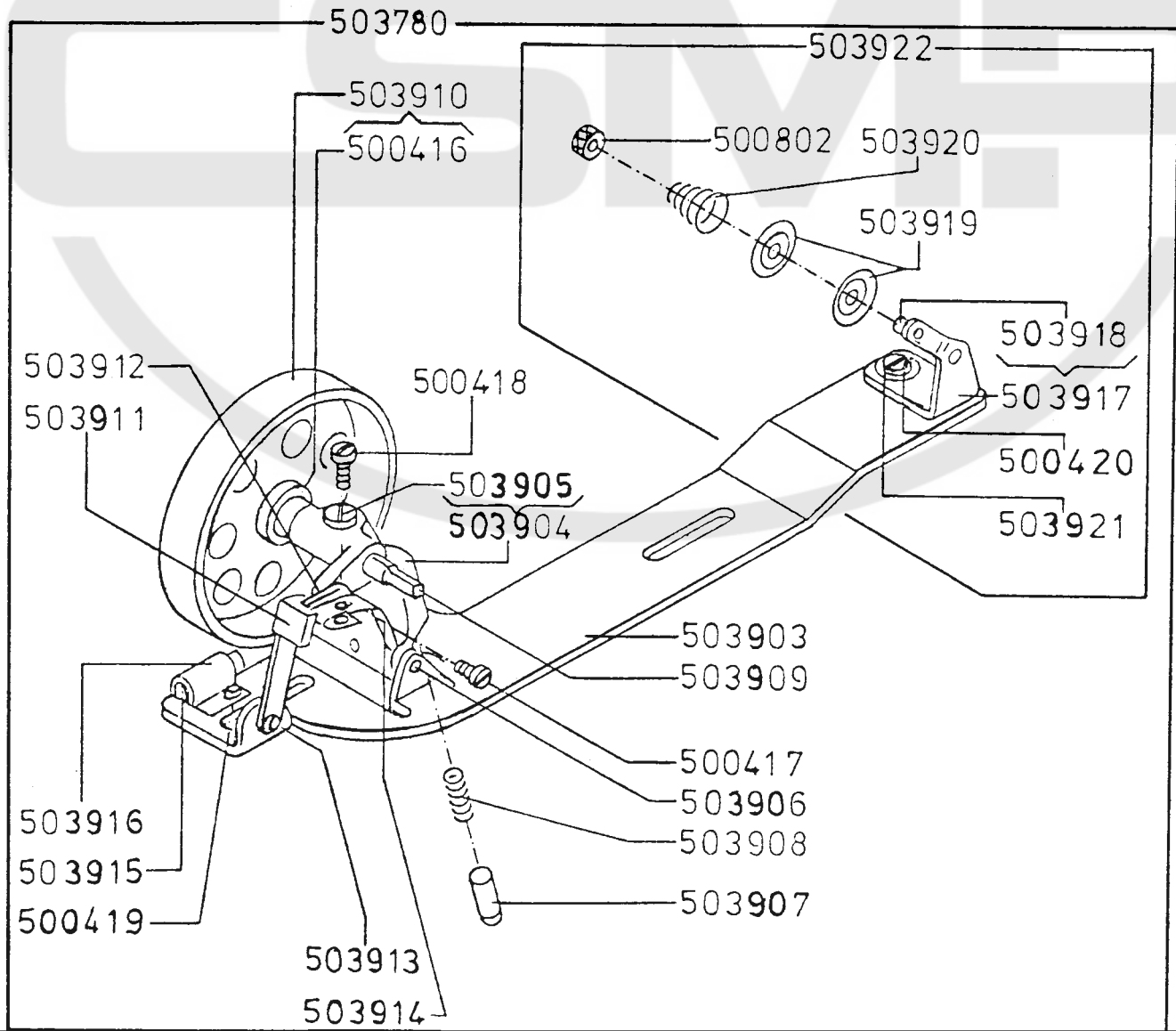
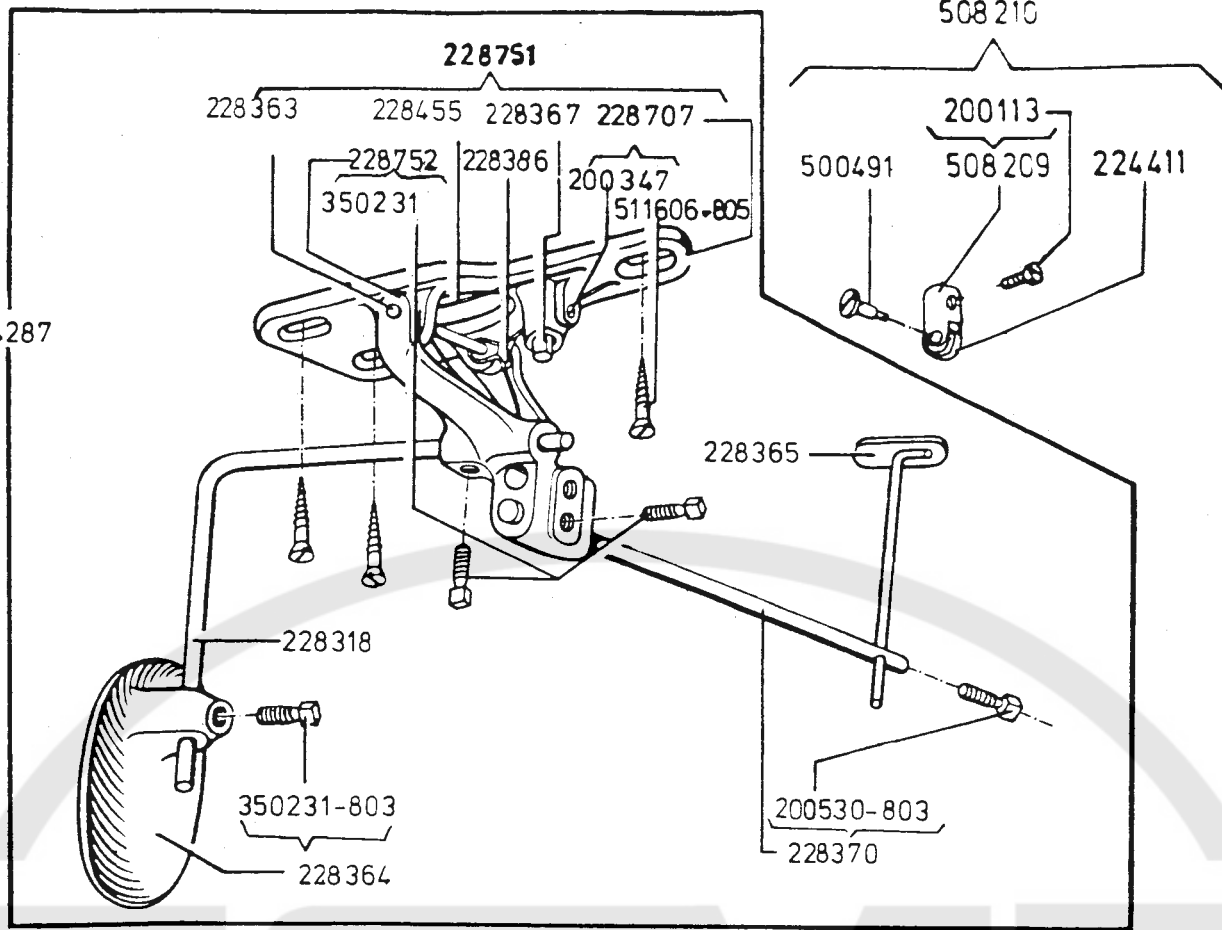


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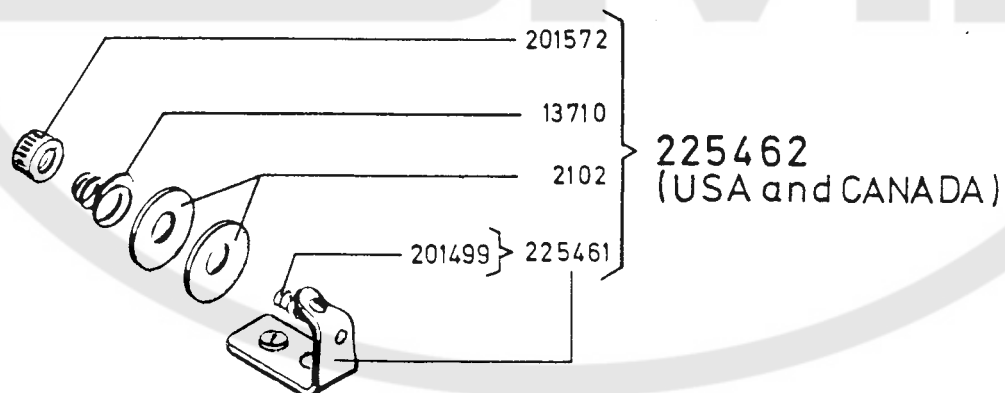
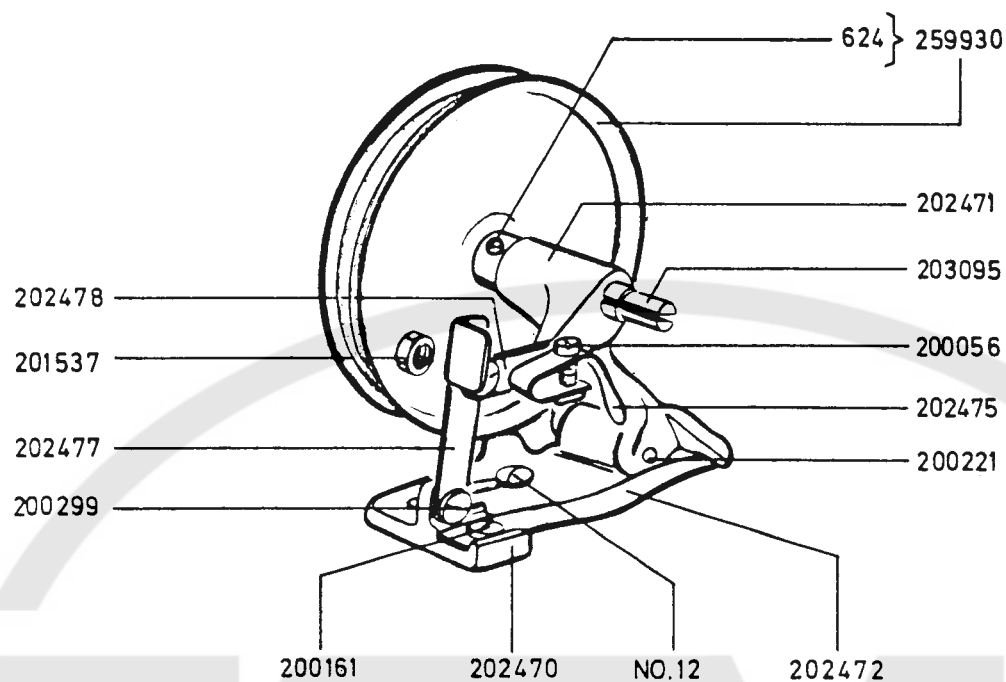


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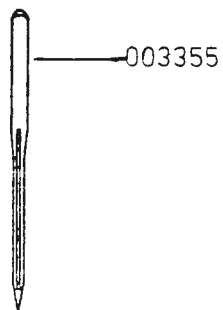
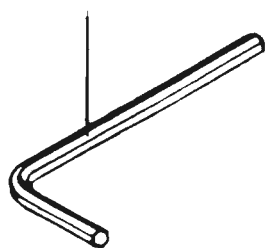
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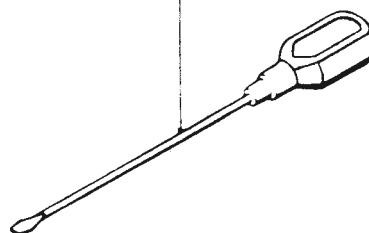
203096  
(USA and CANADA)

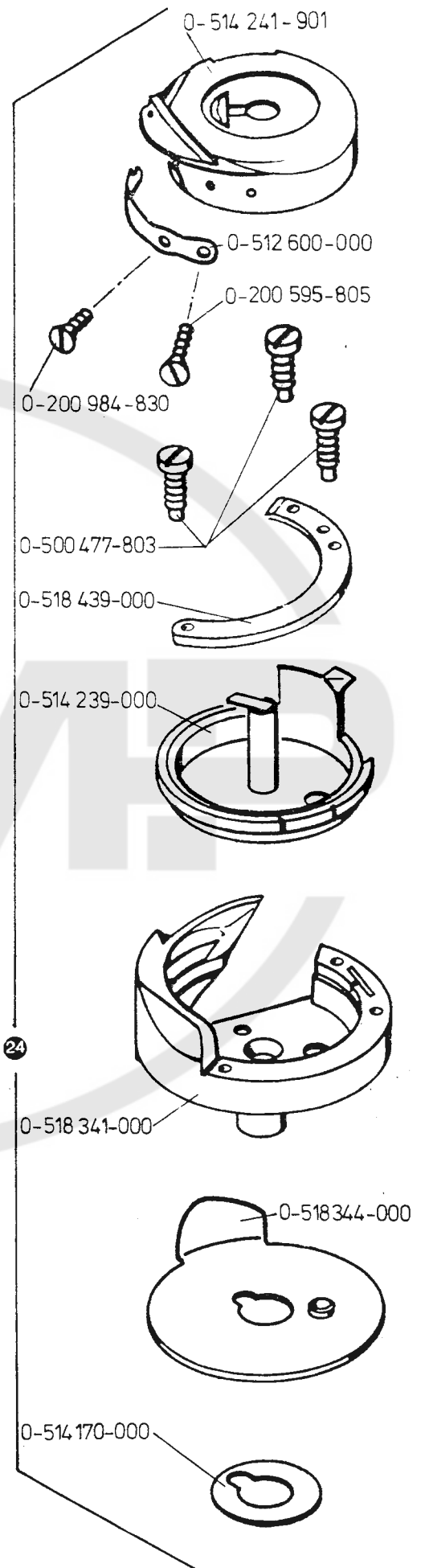
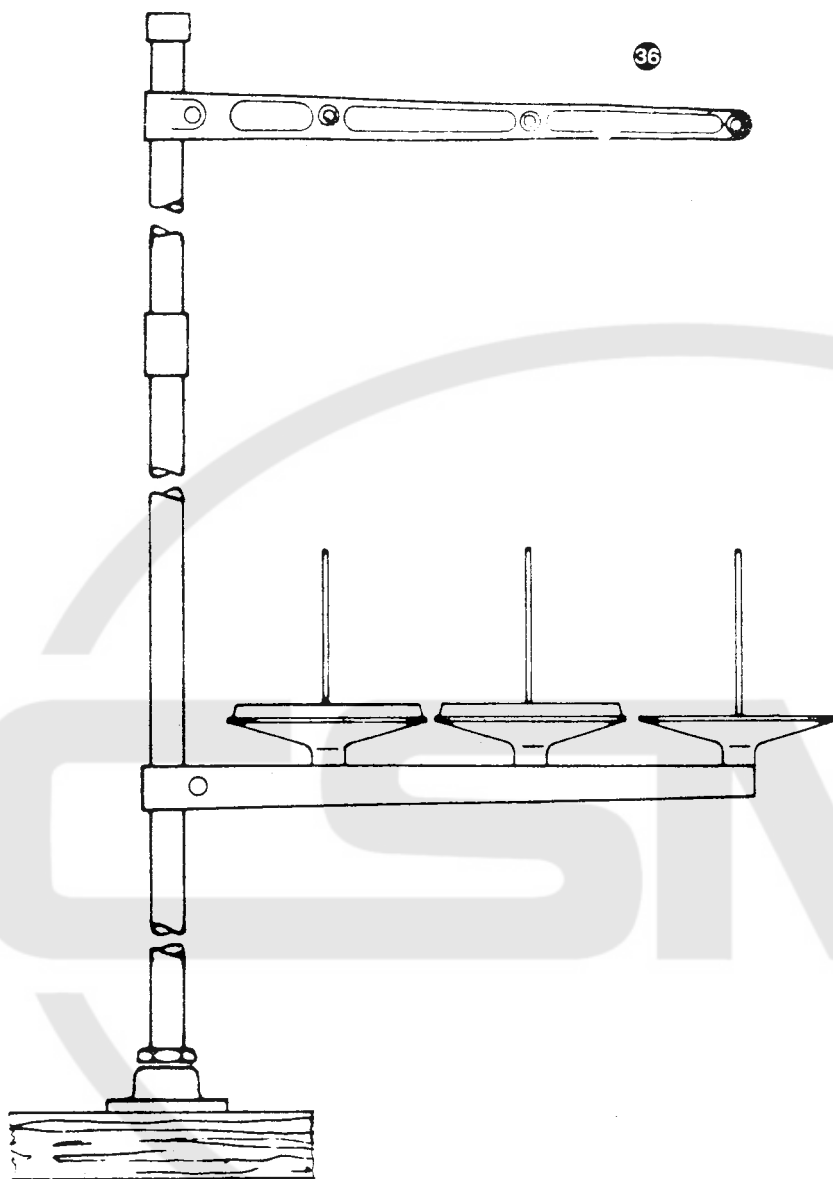


240566  
(USA and CANADA)



120440





TEMPORARY LIST OF SPECIAL PARTS FOR LARGE HOOK MACHINES

VORLÄUFIGE LISTE DER SONDERTEILE FÜR MASCHINEN MIT GROSSEM GREIFER



|    |              |                                  | 211 G |     |     |     |     | 212 G |     |
|----|--------------|----------------------------------|-------|-----|-----|-----|-----|-------|-----|
|    |              |                                  | 351   | 357 | 358 | 465 | 466 | 340   | 341 |
| 1  | 0-514152-000 | Öffnerkurbel kpl.                | X     | X   | X   | X   | X   | X     | X   |
| 2  | 0-514153-000 | Öffnerfinger                     | X     | X   | X   | X   | X   | X2x   | X2x |
| 3  | 0-514154-000 | Fadengeberhebel                  |       |     |     |     |     | X     | X   |
| 4  | 0-514155-000 | Gelenklager                      |       |     |     |     |     | X     | X   |
| 5  | 0-514156-000 | Scharnierbolzen                  | X     | X   | X   | X   | X   | X     | X   |
| 6  | 0-514157-000 | Greierwelle kpl.                 | X     | X   | X   | X   | X   | X     | X   |
| 7  | 0-514158-000 | Fadengeberhebelschutz            | X     | X   | X   | X   | X   | X     | X   |
| 8  | 0-514159-000 | Armwelle kpl.                    | X     | X   | X   | X   | X   | X     | X   |
| 9  | 0-514160-000 | Fadengeberhebel                  | X     | X   | X   | X   | X   |       |     |
| 10 | 0-514162-000 | Distanzring                      | X     | X   | X   | X   | X   | X     | X   |
| 11 | 0-514163-000 | Schraube kpl.                    | X     | X   | X   | X   | X   | X2x   | X2x |
| 12 | 0-514164-000 | Greiferbockgehäuse kpl. (Rechts) | X     | X   | X   | X   | X   | X     | X   |
| 13 | 0-514165-000 | Schaumpolster                    | X     | X   | X   | X   | X   | X2x   | X2x |
| 14 | 0-514166-000 | Greiferwellenbuchse              | X     | X   | X   | X   | X   | X2x   | X2x |
| 15 | 0-514167-000 | Greiferbockgehäuse kpl. (Links)  |       |     |     |     |     | X     | X   |
| 16 | 0-514168-000 | Ölmeßstab kpl.                   | X     | X   | X   | X   | X   | X2x   | X2x |
| 17 | 0-514170-000 | Distanzscheibe                   | X2x   | X2x | X2x | X2x | X2x | X4x   | X4x |
| 18 | 0-514171-000 | Abdeckplatte (Rechts)            | X     | X   | X   | X   | X   | X     | X   |
| 19 | 0-514172-000 | Abdeckplatte (Links)             |       |     |     |     |     | X     | X   |
| 20 | 0-514173-000 | Haltekloben                      | X2x   | X2x | X2x | X2x | X2x | X4x   | X4x |
| 21 | 0-514175-000 | Greiferbock kpl. (Rechts)        | X     | X   | X   | X   | X   | X     | X   |
| 22 | 0-514176-000 | Greiferbock kpl. (Links)         |       |     |     |     |     | X     | X   |
| 23 | 0-514182-000 | Ölbehälter mit Bolzen kpl.       |       |     |     | X   | X   |       |     |
| 24 | 0-514200-000 | Greifer kpl.                     | X     | X   | X   | X   | X   | X2x   | X2x |

|                |                         |                       | 211 G |     |     |     |     | 212 G |     |
|----------------|-------------------------|-----------------------|-------|-----|-----|-----|-----|-------|-----|
|                |                         |                       | 351   | 357 | 358 | 465 | 466 | 340   | 341 |
| 250-514201-000 | Spule                   | BOBBIN                | X     | X   | X   | X   | X   | X2x   | X2x |
| 260-514213-000 | Öffnergelenk            | OPENER LINK           | X     | X   | X   | X   | X   | X     | X   |
| 270-514215-000 | Ölmuffe kpl.            | OIL GAUGE SLEEVE CPL. | X     | X   | X   | X   | X   | X2x   | X2x |
| 280-514220-000 | Schraubenräder (Paar)   | GEAR PINION CPL.      | X     | X   | X   | X   | X   | X2x   | X2x |
| 290-514287-000 | Knielüfter kpl.         | KNEE LIFTER CPL.      | X     | X   | X   | X   | X   | X     | X   |
| 300-514314-000 | Handrad kpl.            | HANDWHEEL CPL.        |       |     |     | X   | X   |       |     |
| 310-514320-000 | Öffnergelenk            | OPENER LINK           |       |     |     |     |     | X     | X   |
| 320-514327-000 | Rückwärtstransport kpl. | REVERSE FEED CPL.     |       |     | X   |     | X   |       |     |
| 330-514332-000 | Grundplattenschieber    | BED SLIDE             | X     | X   | X   | X   | X   |       |     |
| 340-514341-000 | Exzenter kpl.           | ECCENTRIC CPL.        |       |     |     | X   | X   |       |     |
| 350-514360-000 | Anschlag                | STOP                  |       |     | X   |     | X   |       |     |
| 360-517527-000 | Garnrollenständer       | THREAD STAND          | X     | X   | X   | X   | X   | X     | X   |