

A large, light gray watermark of the Singer logo is centered on the page. It consists of a semi-circular arch at the top and bottom, with the word "SINGER" in a bold, serif font in the center. Below "SINGER" is the text "132K2,K3" in a smaller, sans-serif font. At the bottom of the arch is the word "CSMP" in a large, bold, sans-serif font.

SINGER
132K2,K3

CSMP

PARTS COMPLETE

FOR

No. 132K2 MACHINE

(NOTE. Due to the accuracy required for Gear alignment, Arm cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

*97601	Arm	with 15404, 58003, two each 15405 and 94518.	12/32
8582	"	Dowel Pin (2)	
94518	"	Oiler for Front Bearing	
94548	"	" " Back Bearing	
56003	"	Oil Tube for 29559 with 52045	
29559	"	" " Packing (left)	
118c	"	Screw (1)	
97755	"	Shaft (horizontal)	
97603	"	" (") Flanged Bushing (back)	
97605	"	" (") " " (") Drain Tube	
97604	"	" (") " " (") Oil Pad	
446c	"	" (") " " (") Set Screw	
97606	"	" (") " " (front)	
97607	"	" (") " " (") Oil Pad	
50084c	"	" (") " " (") Set Screw	
97608	"	" (") Gear with two 50083c	
97609	"	" (") " Case (two pieces) with 121c and 50234d	
50234d	"	" (") " " Plug Screw	
121c	"	" (") " " Screw	
50083c	"	" (") " " Set Screw	
97610	"	" (upright)	
97611	"	" (") Bushing (lower)	
575c	"	" (") " (") Set Screw	
97612	"	" (") " (upper)	
575c	"	" (") " (") Set Screw	
98437	"	" (") Gear (lower) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97613	"	" (") " (upper) with SS520c and 50200c	
50200c	"	" (") " (") Position Screw	
SS520c	"	" (") " (") Set Screw	
97614	"	Side Cap	
1226	"	" " Screw	12/33
97615	"	Cover	
202247	"	" " Thumb Screw	5/34
SS505h	"	" " Screw	
202248	"	" " Washer	
82403	"	Spool Pin (2)	
97616	"	" " Bushing	
111c	Arm Shaft (horizontal) Screw		12/29 9/34

LIST OF PARTS

FOR

Nos. 132K2 and 132K3

MACHINES

THE SINGER MANUFACTURING COMPANY

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No. 132K2 MACHINE

[illegible]

No.	94795 to 94798	...	...	...	...
97617	Balance Wheel, 5½" Pulley, with two 434c	...	...	...	...
97791	" " 5½" " (9" diam.), with two 434c, for Foot Power	...	...	...	...

NOTE: -Bobbin Winder No. 97793 must be used with
Balance Wheel No. 97791.

NOTE. No. 97617 is sent with this machine unless otherwise specified on order.

{NOTE. -Due to the accuracy required for Gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

* 97618	Bed	...	...	...	...	...	...
16224	" Oiler (1)	...	...	...	...	...	...
91058	" Slide (front)	...	...	...	...	...	...
97619	" " (") Spring	...	...	...	...	...	...
337d	" " (") " Screw	...	...	...	...	...	...
97620	" " (") complete, Nos. 91058, 97619 and two 337d	...	...	...	...	...	...
91057	" " (back)	...	...	...	...	...	...
180f	" " (") Screw (2)	...	...	...	...	...	...

97621	Face Plate	...	...	...	...	...	...	...
SS45f	"	"	Screw (2)	...	...	...	...	...
97622	"	"	Thread Guard	...	...	...	...	...
97623	"	"	"	"	Screw	...	...	...

97623	Feed Bar	...	...	...	...	...	...	...
97624	"	"	Oil Pad (felt)	...	...	...	...	...
220d	"	"	"	"	(") Screw	...	...	...
313c	"	"	Screw Centre (2)	...	...	...	...	...
1519c	"	"	"	"	Nut (2)...	...	...	...

97625	Feed Dog	...	...	...	...	...	...
SS60c	"	"	Screw (2)	...	...	...	...
97626	"	Eccentric	...	...	...	...	...
97627	"	"	Adjusting Disc	...	...	...	...
97628	"	"	"	Flange	...	...	...

97629	11	11	11	11	Coupling with five 50083c	...	...
50083c	11	11	11	11	Screw	...	...
213655	11	11	Friction Spring Washer			...	...
SS5131e	11	11	11	11	Screw	...	...
1521e	11	11	11	11	Nut	...	...

SS514	"	"	Fulcrum Screw	...	...	...	...
1521e	"	"	"	"	Nut	...	...
97630	"		Lifting Rock Shaft	...	...	...	...
97634	"	"	"	"	Bushing (front)	...	...
436c	"	"	"	"	(") Set Screw	...	...

97635	11	11	11	11	11	(back) ...	...	...	...
436c	11	11	11	11	11	(11) Set Screw	...	...	...

7/29

12/32

1935

v.31

10/29

10/24

2/3:

97769	Thread Lubricating Cup	...	...	...	...	...
250519	" " " Oil Pad (felt)	...	...	...	...	...
160c	" " " Set Screw	...	...	...	...	...
97772	" " " Thread Guide	...	...	...	...	...
97770	" " " 97769 with 160c, 97772 and 250519	...	...	...	...	...
89363	" Retaining Disc	...	...	...	...	...
1110e	" " Screw Stud	...	...	...	...	...
1560d	" " " " Regulating Thumb Nut	...	...	...	...	...
2103	" " Spring	...	...	...	...	...
97757	" Retainer, complete, Nos. 1110e, 1560d, 2103, and two 89363	...	...	...	...	...
82450	" " Thread Eyelet	...	...	...	...	...
SS501	" " " " Screw	...	...	...	...	...
97687	" Take-up Crank	...	...	...	...	...
SS484e	" " " Cap Screw	...	...	...	...	...
97688	" " " Cotter Pin	...	...	...	...	...
690c	" " " " Screw	...	...	...	...	...
97689	" " Lever	...	...	...	...	...
97690	" " " Bushing...	...	...	...	...	...
SS515d	" " " " Clamping Screw	...	...	...	...	...
97691	" " " Hinge Pin	...	...	...	...	...
97692	" " " Link	...	...	...	...	...
97693	" " " " Hinge Pin	...	...	...	...	...
457c	" " " " " End Screw	...	...	...	...	...
430c	" " " " " Set Screw	...	...	...	...	...
97694	" " " complete, Nos. 457c, SS515d and 97689 to 97693	...	...	...	...	...
82525	" " Spring	...	...	...	...	...
97696	" " " Adjusting Sleeve	...	...	...	...	...
97798 97697	" " " Lever	...	...	...	...	...
97698	" " " Regulator	...	...	...	...	...
443c	" " " " Set Screw	...	...	...	...	...
97699	Throat Plate...	...	...	...	...	...
180f	" " Screw (2)	...	...	...	...	...

Parts Special to No. 132K3 Machine

This machine is the same as No. 132K2 with the following exceptions:

97779	Feed Dog (SK. 21318)	...	...	...	...
97765	Presser Foot Plate	...	...	...	...
97781	" " (hinged), complete, Nos. 8554, 95489, 97659 and 97765	...	...	...	...
8575	" " Hinge Pin	...	...	...	...
97782	" " Plate (SK. 21415)	...	...	...	...
97783	" " Shank (SK. 21416)	...	...	...	...
97780	" " (hinged), complete, Nos. 8575, 95489, 97782 and 97783 (SK. 21417)	...	...	...	...
97700	" " (plain)	...	...	...	...
97701	Rotating Hook Bobbin Case Position Bracket	...	...	...	...
97702	Throat Plate for 97625	...	...	...	...
97781	" " " 97779 (SK. 21319)	...	...	...	...

NOTE:—Feed Dog 97779, Presser Foot 97780 and Throat Plate 97781 are sent with this machine unless otherwise specified on order.

Accessories

No.									
97703	Face Plate	...	...	...	...	...	...	...	...
SS32f	" " Screw (2)	...	...	...	...	...	...	...	...
97764	Feed Dog	...	...	...	...	...	...	...	...
97654	Presser Bar	...	...	...	...	...	...	...	...
97704	" " Guide Bracket with two 1229c	...	...	...	...	...	...	...	...
1229c	" " " Set Screw	...	...	...	...	...	...	...	...
97705	" " Lifting and Releasing Lever Bracket	...	...	...	...	...	...	...	...
97706	" " Spring	...	...	...	...	...	...	...	...
97707	" Foot (right)	...	...	...	...	...	...	...	...
97708	" " (left)	...	...	...	...	...	...	...	...
SS329f	" " (") Screw	...	...	...	...	...	...	...	...
1547c	" " (") Nut	...	...	...	...	...	...	...	...
252e	Pressure Regulating Thumb Screw (for Face Plate)	...	...	...	...	...	...	...	...
97753	Throat Plate	...	...	...	...	...	...	...	...

No.	Description	QTY	UNIT	PRICE	TOTAL	TAX	GRAND TOTAL
84118	Machine Button with 84151 and Wood Screw 1 1/2" No. 9 R.H.B.	1	EA	1.00	1.00	0.00	1.00
246	1	Needles (6)	...	...	...	...	...
120342	Oil	...	...	...	...	...	...
97664	Rotating Hook Bobbin (5)	...	...	...	...	...	...
11831	Screw Driver (large)	...	...	...	...	...	...
120378	" " (small)	...	...	...	...	...	...

Bobbin Winder

(Swinging Automatic, Left Hand)

For Machines when fitted with Balance Wheel No. 97791
for Foot Power.

This is the same as Bobbin Winder No. 97751 with the following exceptions:

No.	
97792	Support Bracket
97793	Bobbin Winder , complete, Nos. 346c, 2269, 4781 ¹²⁵⁰⁴⁴ 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97748, 97750, 97776, 97792, two 50073d and three 894d

Bobbin Winder

(Swinging Automatic, Left Hand)

No.	
41894	Base with 449c
894d	" Screw
97745	Bobbin Holder
97746	" " Pin
41896	Frame
41441	" Hinge Pin
449c	" " Set Screw
41897	" Oil Pad
41897	" Spring
43270	Friction Pulley with 43271, two 448c and ten 15405
43271	" " Ring (leather)
15405	" " Rivet (brass)
448c	" " Set Screw
97747	Spindle
97748	Stop Latch
41446	" " Hinge Pin
2269	" " Pin
97749	Support Bracket
346c	" " Screw
97774	Tension Bracket (SK. 21208)
50073d	" " Screw (2)
2102	" Disc
SS521c	" Screw Stud (SK. 21206)
889c	" " Set Screw
1560d	" " Thumb Nut
2103	" Spring
97775	" Thread Guard (SK. 21207)
889c	" " Set Screw
97776	Tension, complete, Nos. SS521c, 1560d, 2103, 97774, 97775, two each 889c and 2102 (SK. 21209)
41899	Tripping Arm with 176d
176d	" " Clamping Screw
97750	" " Spring
97751	Bobbin Winder , complete, Nos. 346c, 2269, 4781 ¹²⁵⁰⁴⁴ 41441, 41446, 41894, 41896, 41897, 41899, 43270, 97745 to 97750, 97776, two 50073d and three 894d

9/34

9/34

8/30

[illegible]

FOR TWO SPOOLS OF THREAD

27623	Spool Pin	...	...	...	...	...	...
98489	" Rest	...	...	...	...	...	...
98490	" " 98489 with 1149c and two 27623	...	...	...	...	...	...
225388	" " Rod	...	...	...	...	...	...
200383c	" " " Set Screw	...	...	...	...	...	...
1149c	" " Set Screw	...	...	...	...	...	...
202490	" Stand with 200383c	...	...	...	...	...	...
98491	Thread Guide with 208c	...	...	...	...	...	...
208c	" " Set Screw	...	...	...	...	...	...
---	Screw (Wood) $\frac{3}{4}$ " No. 13 (for fixing to table)	...	...	...	...	...	...
98492	Thread Unwinder , complete, Nos. 98490, 98491, 202490, 225388 and three Wood Screws $\frac{3}{4}$ " No. 13	...	...	...	...	...	...
225396	Thread Unwinder , complete, Nos. 201696j, 202490, 225388, 225392, 225395, two 225391 and three Wood Screws $\frac{3}{4}$ " No. 13	...	...	...	...	...	...