

SINGER
46K1,K2

ILLUSTRATED PRICE LIST OF PARTS FOR Class 46 K Machines

(Nos. 46 K 1 and 46 K 2).

In ordering from this List, use **ONLY** the **PART** number as it appears in the first column.

Each Number always indicates the **SAME PART** in whatever List it appears, or for whatever Machine.

The letters after some of the Numbers indicate the style of finish only, as follows:

- A. Hardened, Polished and Plated.
- B. Polished and Plated.
- C. Hardened only.
- D. Polished only.
- E. Soft, not Polished.

These letters **MUST BE USED** *when* they appear in the List, and **AFTER** the Number, *as* in the List.

In this series

1 to 1500 are Screw Numbers.

1501 to 1800 are Nut „

1801 to 2000 are Roller „

02001 and upwards are Numbers of Machine Parts.

The prefix **SS** indicates Screws made only at Kilbowie.

„ „ **NN** „ Nuts made only at Kilbowie.

„ „ **RR** „ Rollers and Studs made only at Kilbowie.

An “0” prefixed to a Part indicates that it is common to Export and Kilbowie Factories, but of Kilbowie manufacture.

Parts numbered from **80001 upwards** are made only at Kilbowie.

The figures in the second column refer only to the plates illustrating the parts, and are **NOT TO BE USED** in ordering.

NEEDLES BEST ADAPTED

FOR

Nos. 46 K 1 and 46 K 2 Machines.

MACHINES.	NEEDLES.	REMARKS.
46 K 1, 46 K 2	46 K 1 or 46 K 2	

FOR

“Rack Motion” Mechanism for Looper making a Double Chain Stitch (Piqué) for Glove Work.

No.	Plate.		Old No.	Price.
91801	—	Arm	1	—
04389	367	" Dowel Pin (2)	1A 15K	1
SS 38E	367	" Screw (4)	—	1½
91802	—	Arm Side Cover	2	2 9
286D	367	" " " Thumb Screw	—	5
02907	367	" Spool Pin	73 15K	1
91803	366	Balance Wheel	11	4 6
91804	366	" " " Handle (wood)	16	2
SS 130D	367	" " " Screw Spinile	—	3
91805	367	" " " Pin	15	½
91806	—	Bed	3A	—
91807	363	Face Plate	5	5 6
91808	364	" " Adjustable Thread Nipper Block	8	1 6
207D	367	" " " " " " " Screw	—	1
91809	367	" " Dowel Pin	6	1½
91810	365	" " Stitch Regulator, with 91811 and 91812	9	3 0
86D	367	" " " " Hinge Screw	—	2½
91811	367	" " " " Pin (Outside)	10	1
91812	367	" " " " Pin (Inside)	11	1
793D	367	" " Binding Thumb Screw	—	4
91813	367	" " Thread Guide Stud	7	3
SS 68D	367	" " Screw (to fasten to Machine)	—	2
91814	—	Face Plate, complete, Nos. 86D, 207D, 793D, 91807, 91808, 91810, 91813, and two 91809	1	11 3
91815	366	Horizontal Shaft	12	2 6
91816	365	" " " Loopier Cam, with two 446c	13	3 0
446c	367	" " " " Set Screw	—	1½
91817	—	Looper	17	5 0

No.	Plate.		Old No.	Price.
91818	364	Looper Column for 46 K 1 Machine	18	10 6
91819	364	" " " 46 K 2 "	18A	10 6
80036 914026	367	" " Thread Guide Pin	11/29K	1 1/2
91820	364	" " Hinged Needle Plate for 46 K 1 Mch.	19	10 0
91821	364	" " " " " 46 K 2 "	19A	10 0
91822	367	" " " " " Hinge Pin	20	1
91823	364	Looper Frame	21	5 6
91824	367	" " Pin	22	2
145 8844c	367	" " Screw	—	1 1/2
91825	366	Looper Gear Rack Pitman	23	2 9
91826	364	" " " " Adjustable Gib	26	1 6
133D	—	" " " " " " Screw	—	2
AN 35D	367	" " " " " Wing Nut for 133D	—	3
91827	366	Looper Lever, with 1813	23	2 9
378c	367	" " Connection Screw Stud	—	5
1520E	367	" " " " " Nut	—	1 1/2
SS 7D	367	" " Hinge Screw Stud	—	1 0
1513D	367	" " " " " Nut	—	2 1/2
91828	367	" " " " " Washer	21	2
1813	367	" " Roller and Stud	—	10
91829	—	Looper Spindle	28	1 6
91830	364	" " 91829, with 91817	27	8 0
91831	365	" " Bushing	29	6
SS 11c	367	" " Clamp Screw	—	1
91832	364	" " Gear	30	1 6
80036 914026	367	" " Pin	11/29K	1 1/2
91833	363	Needle Bar	32	6 0
91834	364	" " Cam	33	1 6
171c	367	" " " Screw	—	1 1/2
91835	364	" " " Steady Pin	31	1
91836	367	" " Thread Nipper	35	2 0
SS 231c	367	" " " Hinge Screw	—	3
91837	365	" " " Spring	36	1
91838	—	Needle Bar, complete, Nos. SS 231c, 91833, 91834, 91836, 91837, two each 171c and 91835	31	11 0
91839	367	Needle Clamp	52	1 0
1555D	367	" " Nut	—	2
91840	364	Needle Plate Latch	37	1 6
SS 9D	367	" " " Hinge Screw	—	2
236D	367	" " " Thumb Screw	—	5
91841	363	Presser Bar, with 91844 and 91845	39	6 0
91842	364	" " Hinge Block	40	9

No.	Plate.		Old No.	Price.
SS 68D	367	Presser Bar Hinge Block Screw	—	2
91843	363	" " Side Lever Bracket	41	1 9
152D	367	" " " " " Screw	—	1 1/2
91844	—	" " " Spring Stud	43	1
91845	—	" " Spring Eyelet	44	1 1/2
91846	—	Presser Bar, complete, Nos. SS 68D, 91844 to 91843, and two 152D	38	9 6
91847	363	Presser Bar Adjustable Drop Pawl	47	2 0
46D	367	" " " " " Hinge Screw	—	3
91848	363	Presser Bar Side Lever	46	2 6
81870	367	" " " " " Hinge Pin	6/48K	1 1/2
RR 19	367	" " " " " Roller	—	1 0
SS 230	367	" " " " " Stud Screw	—	2
91849	—	Presser Bar Side Lever, complete, Nos. SS 230, RR 19, and 91854	45	3 9
91850	365	Presser Bar Side Spring	42	8
180D	367	" " " " " Screw	—	1 1/2
91851	366	Presser Bar Spring, with 91856	49	3 0
91852	—	" " " 91851, with 515D, 91853, and 91854	48	5 6
91853	367	" " " Adjusting Block	50	2 0
515D	367	" " " " " Wing Screw	—	5
91854	367	" " " " " " " Washer	51	2
119D	367	Presser Bar Spring Adjusting Screw	—	2 1/2
1539D	367	" " " " " Thumb Nut	—	2 1/2
AN 24D	367	" " " " " Thumb Nut	—	2
		Jam Nut	—	2
91855	363	" " " Bracket	53	1 6
180D	367	" " " " " Screw	—	1 1/2
91856	—	" " " " " Position Pin	—	1 1/2
91857	365	Presser Foot Feed Motion Cam, with 1836	57	5 0
1836	367	" " " " " Cam Roller & Screw Stud	—	10
81870	367	" " " " " Pin	6/48K	1 1/2
91858	363	Presser Bar Lever Over Cam	55	3 6
91859	—	" " " " " 91858, with RR 20	54	5 0
RR 20	367	" " " " " Roller & Screw Stud	—	1 6
27D	367	" " " " " Hinge Screw	—	5
91860	365	" " " " " Spring	56	3
91861	363	Presser Foot	58A	7 3
91862	365	" " Adjustable Side	59	6 0
SS 112D	367	" " " Eccentric Thumb Screw	—	1 3
91863	365	" " " " " Spring	60	1
91864	367	" " " " " Washer	61	4
207D	367	" " " " " " " Screw	—	1
152D	367	" " " Screw	—	1 1/2
1555c	367	" " " " " Jam Nut	—	2

No.	Plate.		Old No.	Price.
91865	365	Presser Foot (Adjustable), complete, Nos. 207D, SS 112D, and 91861 to 91864	58	17 6
91888	---	Presser Foot (fine)	---	7 3
91889	---	" " Adjustable Side (fine)	---	6 0
91890	---	Presser Foot (Adjustable) (fine), complete, Nos. 207D, SS 112D, 91863, 91864, 91888, and 91889 (for France only)	---	17 6
91886	---	Presser Foot (plain), with four teeth, square cut (for Export only)	80	10 0
91887	---	" " " with four teeth, angle cut (for France only)	81	10 0
91866	365	Presser Foot Lifter	62	1 3
SS 69D	367	" " " Screw	---	3
* 91867	363	Seam Guide with 014026	63	2 6
SS 20D	367	" " " Hinge Screw	---	3
91868	367	" " " Washer	64	1 1/2
014026	367	" " " Stop Pin	11 29K	1/2
91869	---	Spool Holder Base Plate	---	---
SS 225B	367	" " " " Screwed Spool Pin	---	9
1560B	367	" " " " " Nut	---	2
91870	---	" " " " " Hinge	11 15K	1 1/2
91871	---	" " " " " Rivet	12/ "	1/2
91872	366	Spool Holder, complete, Nos. SS 225B, 1560B, 91869, 91870, and two 91871	69	2 6
91873	366	Tension Bracket, with 014026	71	2 4
91874	---	" " " 91873, with 91875	70	2 6
180E	367	" " " Screw	---	1 1/2
91875	367	" " " Thread Guide Eyelet	72	1
417	367	Tension Screw Stud	---	4
1560D	367	" " " " Nut	---	2
02102	367	" " " Disc (2)	SS 15K	2 1/2
02103	365	" " " Spring	89/ "	1 1/2
91876	365	Thread Take-up	73	1 0
91877	364	" " " Guide	75	6
207D	367	" " " " Screw	---	1
SS 21D	367	" " " " Hinge Screw	---	2
91878	365	" " " " Spring	74	1
014026	367	" " " " Stop Pin	11 29K	1/2
91879	365	Thread Take-down	76	9
SS 21D	367	" " " " Hinge Screw	---	2
91880	365	" " " " Spring	77	1
91881	367	" " " " Stop Pin	78	1
175D	367	" " " " " Screw	---	1

* NOTE.—No. 91867 is only supplied with machine when specified on order and at an extra charge.

MACHINE HINGES.

No.	Plate.		Old No.	Price.
08292	---	Machine Hinge, 08306, with 1518B, and 02807, for Stand Table	---	1 0
08306	---	" " " Nos. 525B, 08294, and 08295, for 08292	---	10 1/2
525B	---	" " " Bolt for 08306	---	7 1/2
1518B	---	" " " " Nut for 08292	---	2
02807	---	" " " " " Washer for 08292	---	1/2
08294	---	" " " " Connection for 08306	---	3
08295	---	" " " " " Hinge Pin for 08306	---	1/2
80049	---	Machine Hinge, 80255, with 1518B and 02807, for Power Table	11A 15K	1 0
80255	---	" " " Nos. SS 75B, 08294, and 08295, for 80049	---	10 1/2
SS 75B	---	" " " Bolt for 80255	---	8
1518B	---	" " " " Nut for 80049	---	2
02807	---	" " " " " Washer for 80049	---	1/2
08294	---	" " " " Connection for 80255	---	3
08295	---	" " " " " Hinge Pin for 80255	---	1/2

Accessories for Nos. 46K1 and 46K2 Machines.

(GREAT BRITAIN.)

---	---	Instruction Book	---	---
026400	---	Oiler	47A A.A.A.	2 1/2
85318	---	Screw Driver	467 "	1
86163	---	Scissors (1 pair)	780 "	1 0
86126	---	Tweezers (1 pair)	747 "	9
36569	---	" Oiler	---	2 1/2
86405	---	" Tweezers	---	3 0

STANDS AND STAND PARTS.

STAND No. 82819.

No.	Plate.		Old No.	Price.
025005	—	Band Wheel, 12 $\frac{3}{4}$ ", with 02117 and 025010	16 T.M.S.	3 9
025010	—	" " Crank	2A	7 $\frac{1}{2}$
02117	—	" " " Pin	—	1 $\frac{1}{2}$
297c	—	" " " Screw Centre	—	5
1507E	—	" " " " Nut	—	2 $\frac{1}{2}$
82818	—	Belt, size $\frac{3}{8}$ ", length 63 $\frac{3}{4}$ ", with 025027	18 T.M.S.	6
025027	—	" Hook	5	1 $\frac{1}{2}$
025036	—	Brace, with three each 297c and 1507E	9c	6 0
506E	—	" Bolt, with 1510E	—	1 $\frac{1}{2}$
1510E	—	" " Nut	—	1
025063	—	Leg (Right), with two each 025068 and 025069	15A T.M.S.	7 6
025068	—	" " Roller	16A	2 $\frac{1}{2}$
025069	—	" " " Pin	17A	1 $\frac{1}{2}$
82616	—	" (Left)	18A	7 6
025074	—	Pitman (Adjustable), with two each 558E, 1570E, 025075, and 025123	19	1 0
025123	—	" Adjusting Block	20	1
558E	—	" " Screw	—	1 $\frac{1}{2}$
1570E	—	" " " Nut	—	1
025075	—	" " " Washer	21 T.M.S.	1 $\frac{1}{2}$
025081	—	Treadle, with 07958 and 011742	22B	2 8
011742	—	" Pitman Washer	21	1 $\frac{1}{2}$
07958	—	" " " Pin	25	1 $\frac{1}{2}$
297c	—	" Screw Centre	—	5
1507E	—	" " " Nut	—	2 $\frac{1}{2}$
025086	—	Wrench for 1507 and 1510	26 T.M.S.	5
—	—	Wood Screw, 1", No. 12 (for fixing table to stand), per doz.	—	—
82819	—	Stand, complete, Nos. 025005, 025036, 025063, 025074, 025081, 025086, 82616, 82818, four 506E, and four Wood Screws, 1", No. 12	246 T.M.S.	—

OBSOLETE PARTS.

No.	Plate.		Old No.	Price.
91882	—	Bed	3	—
91883	366	" Hinge	18 N.E.	1 $\frac{1}{2}$
91884	—	Looper (Small) for Children's Gloves (obsolete, use 91817)	15A	5 0
91885	361	" Spindle, 91829, with 91884 (obsolete, use 91830)	25A	8 0

NUMERICAL LIST OF PARTS.

SCREWS.

No.	Plate.		Price.
27D	367	Presser Bar Lever Over Cam Hinge Screw	5
46D	367	" " Adjustable Drop Pawl Hinge Screw	3
86D	367	Face Plate Stitch Regulator Hinge Screw for 91814	2 1/2
119D	367	Presser Bar Spring Adjusting Screw	2 1/2
133D	—	Looper Gear Rack Pitman Adjustable Gih Screw	2
152D	367	Presser Bar Side Lever Bracket Screw for 91816	1 1/2
152D	367	" Foot Screw	1 1/2
171C	367	Needle Bar Cam Screw for 91838	1 1/2
175D	367	Thread Take-down Stop Pin Screw	1
180D	367	Presser Bar Side Spring Screw	1 1/2
180D	367	" " Spring Bracket Screw	1 1/2
180E	367	Tension Bracket Screw	1 1/2
207D	367	Face Plate Adjustable Thread Nipper Block Screw for 91814	1
207D	367	Presser Foot Adjustable Eccentric Thumb Screw Washer Screw for 91865 and 91890	1
207D	367	Thread Take-up Guide Screw	1
286D	367	Arm Side Cover Thumb Screw	5
286D	367	Needle Plate Latch Thumb Screw	5
297C	—	Band Wheel Crank Screw Centre for 025036	5
297C	—	Treadle Screw Centre for 025036	5
378C	367	Looper Lever Connection Screw Stud	5
417	367	Tension Screw Stud	4
446C	367	Horizontal Shaft Looper Cam Set Screw for 91816	1 1/2
506E	—	Brace Bolt, with 1510g, for 82819	1 1/2
515D	367	Presser Bar Spring Adjusting Block Wing Screw for 91852	5
525B	—	Machine Hinge Bolt for 08306	7 1/2
558E	—	Pitman Adjusting Screw for 025074	1 1/2
793D	367	Face Plate Binding Thumb Screw	4
SS7D	367	Looper Lever Hinge Screw Stud	1 0
SS9D	367	Needle Plate Latch Hinge Screw	2
SS20D	367	Seam Guide Hinge Screw	3
SS21D	367	Thread Take-up Hinge Screw	2
SS21D	367	" Take-down Hinge Screw	2
SS38E	367	Arm Screw	1 1/2
SS44C	367	Looper Frame Screw	1
SS44C	367	" Spindle Bushing Clamp Screw	1
SS68D	367	Face Plate Screw (to fasten to machine) for 91814	2

No.	Plate.		Price.
SS68D	367	Presser Bar Hinge Block Screw for 91846	2
SS69D	367	Presser Foot Lifter Hinge Screw	3
SS75B	—	Machine Hinge Bolt for 80255	8
SS112D	367	Presser Foot Adjustable Eccentric Thumb Sc. for 91865 & 91890	1 3
SS130D	367	Balance Wheel Handle Screw Spindle	3
SS225B	367	Spool Holder Base Plate Screwed Spool Pin for 91872	9
SS230	367	Presser Bar Side Lever Roller Stud Screw for 91849	2
SS231C	367	Needle Bar Thread Nipper Hinge Screw for 91838	3

NUTS.

No.	Plate.		Price.
1507E	—	Band Wheel Crank Screw Centre Nut for 297C	2 1/2
1507E	—	Treadle Screw Centre Nut for 297C	2 1/2
1510E	—	Brace Bolt Nut for 506E	1
1513D	367	Looper Lever Hinge Screw Stud Nut for SS7D	2 1/2
1518E	—	Machine Hinge Bolt Nut for 08292 and 80049	2
1520E	367	Looper Lever Connection Screw Stud Nut for 378C	1 1/2
1539D	367	Presser Bar Spring Adjusting Screw Thumb Nut	2 1/2
1555C	367	" Foot Screw Jam Nut for 152D	2
1555D	367	Needle Clamp Nut for 91839	2
1560B	367	Spool Holder Base Plate Screwed Spool Pin Nut for 91872	2
1560D	367	Tension Screw Stud Nut for 417	2
1570E	—	Pitman Adjusting Screw Nut for 558E	1
AV24D	367	Presser Bar Spring Adjusting Screw Thumb Nut Jam Nut	2
AV35D	367	Looper Gear Rack Pitman Wing Nut for 133D	3

ROLLERS.

No.	Plate.		Price.
1813	367	Looper Lever Roller and Stud for 91827	10
1836	367	Presser Foot Feed Motion Cam Roller & Screw Stud for 91857	10
RR19	367	" Bar Side Lever Roller for 91849	1 0
RR29	367	" " Lever Over Cam Roller and Screw Stud for 91859	1 6

	Old No.	Price.
	73 15K	1
	58 "	
	89 "	1
Pin.....	—	
lt Nut-Washer for 08292 and 80049	—	
	4A 15K	1
sher Pin.....	25 T.M.S.	
06, with 1518R and 02807, for Stand Table	—	1 0
nection for 08306 and 80255.....	—	3
" Hinge Pin.....	—	
. 525R, 08294, and 08295, for 08292	—	10
sher for 0250:1.....	21 T.M.S.	
read Guide Pin.....	11 29K	
ar Pin.....	11/ "	
in.....	11/ "	
op Pin.....	11/ "	
with 02117 and 025010, for 82819	16 T.M.S.	3 9
for 025005.....	2A "	7
	5 "	
ch 297c and 1507R, for 82819	9C "	6 0
wo each 025068 and 025069, for 82819	15A "	7 6
for 025063.....	16A "	2
Pin.....	17A "	
, with two each 558E, 1570E, 025075, and		
025123 for 82819.....	19 "	1 0
rew Washer.....	21 "	
and 011742.....	22B "	2 8
nd 1510.....	26B "	5
Block for 025074.....	20 "	1
	(Accessories)	24
0235, with 1010B and.....		
	Table	
s. 5575B, 08294, and 08295, for 80049	11A/15K	1 0
ver Hinge Pin.....	—	10
Motion Cam Pin.....	4/48 K	1
	6/ "	
	15A T.M.S.	7 6
th 63½", with 025027.....	B.18 "	6
Nos. 025005, 025036, 025063, 025074,		
25086, 82616, 82818, four 506E, and four		
rews, 1", No. 12.....	216 "	—
	(Accessories)	
	167 A. & A.	1
	747 "	9
	780 "	1 0

80036 - dumper boat in water

86405	—	Tweezers	...	...	...	(Accessories)	3/0
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No.	Plate.		Old No.	Price.
91848	363	Presser Bar Side Lever for 91849	46	2 6
91849	—	" " " " complete, Nos. SS230, RR19, and 91848	45	3 9
91850	365	Presser Bar Side Spring	42	8
91851	366	" " Spring, with 91856, for 91852	49	3 0
91852	—	" " " 91851, with 515b, 91853, and 91854	18	5 6
91853	367	" " " Adjusting Block for 91852	50	2 0
91854	367	Presser Bar Spring Adjusting Block Wing Screw Washer	51	2
91855	363	" " " Bracket	53	1 6
91856	—	" " " Position Pin	—	1 1/2
91857	365	Presser Foot Feed Motion Cam, with 1836	57	5 0
91858	363	" Bar Lever Over Cam for 91859	55	3 6
91859	—	" " " " " 91858, with RR 20	51	5 0
91860	365	" " " " " Spring	56	3
91861	365	Presser Foot for 91865	58A	7 3
91862	365	" " Adjustable Side for 91865	59	6 0
91863	365	" " " Eccentric Thumb Screw Spring for 91865 and 91890	60	1
91864	367	" " " " Thumb Screw Washer for 91865 and 91890	61	4
91865	365	" " (Adjustable), complete, Nos. 207D, SS112b, and 91861 to 91864	58	17 6
91866	365	" " Lifter	62	1 3
91867	363	Seam Guide, with 014026	63	2 6
91868	367	" " Hinge Screw Washer	64	1 1/2
91869	—	Spool Holder Base Plate for 91872	—	—
91870	—	" " " " Hinge for 91872	11 1/2 K	1 1/2
91871	—	" " " " " Rivet for 91872	12 1/2 "	1 1/2
91872	366	" " complete, Nos. SS225B, 1560B, 91869, 91870, and two 91871	69	2 6
91873	366	Tension Bracket, with 014026, for 91871	71	2 4
91874	—	" " 91873, with 91875	70	2 6
91875	367	" Thread Guide Eyelet for 91874	72	1
91876	365	Thread Take-up	73	1 0
91877	364	" " Guide	75	6
91878	365	" " Spring	74	1
91879	365	Thread Take-down	76	9
91880	365	" " Spring	77	1
91881	367	" " Stop Pin	78	1
91882	—	Bed (obsolete)	3	—
91883	366	" Hinge (obsolete)	78 N.F.	1 1/2
91884	—	Looper (Small) for Children's Gloves (obsolete, use 91817)	7A	5 0
91885	364	Looper Spindle, 91829, with 91884 (obsolete, use 91830)	27A	8 0
91886	—	Presser Foot (plain), with four teeth, square cut (for E'port only)	80	10 0
91887	—	" " " " " angle cut (for France only)	81	10 0
91888	—	Presser Foot (fine) for 91890	—	7 3
91889	—	" " Adjustable Side (fine) for 91890	—	6 0
91890	—	" " " (fine), complete, Nos. 207D, SS112b, 91863, 91864, 91888, and 91889 (for France only)	—	17 6

Sto. Hato
91890 366 Bed - 11/2" x 2" x 1/2"

Price.
4.6

ILLUSTRATED PRICE LIST OF PARTS

FOR

Nos. 46 K 1 & 46 K 2 Machines.



The Singer Manufacturing Co.

1904.

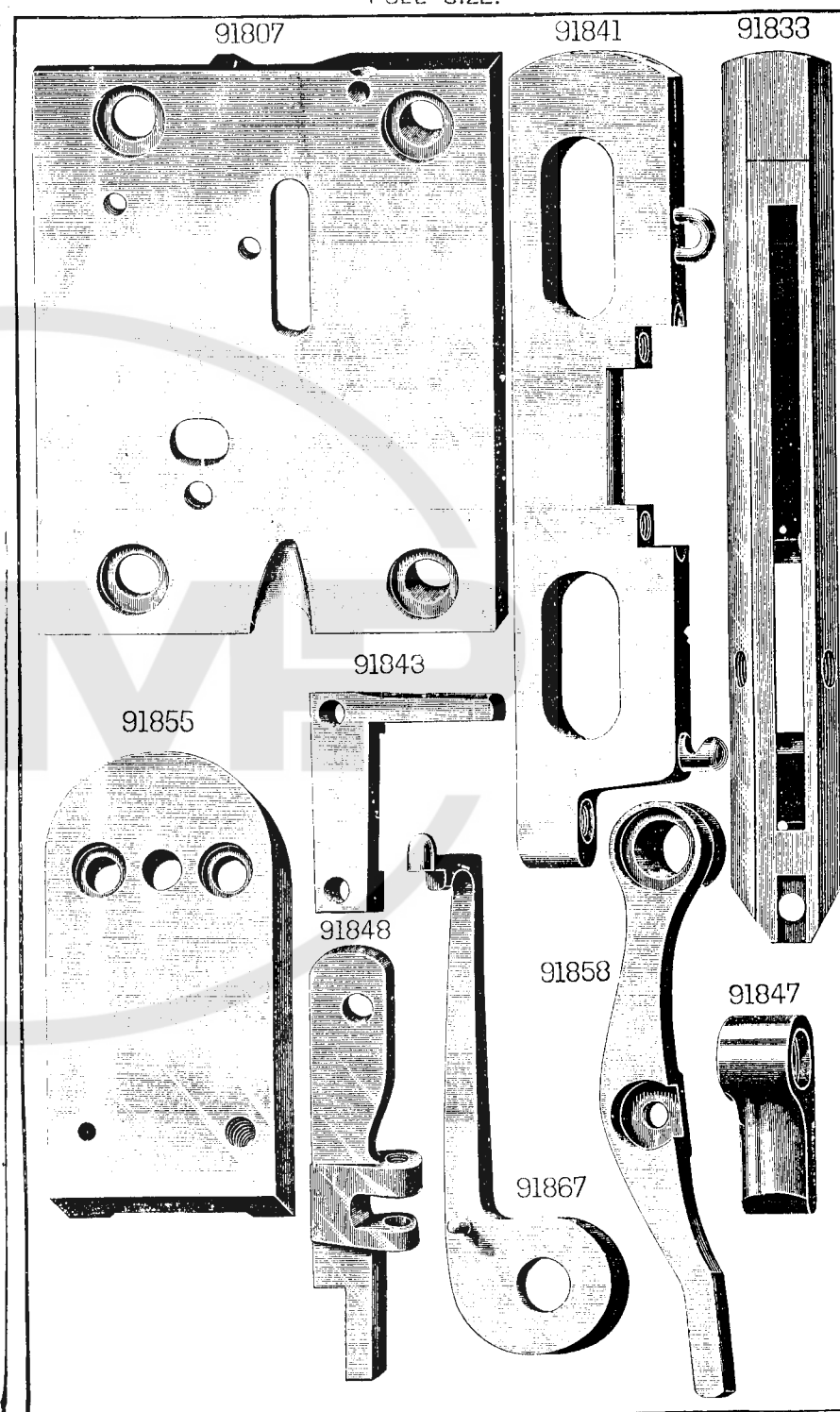


PLATE 364.

FULL SIZE.

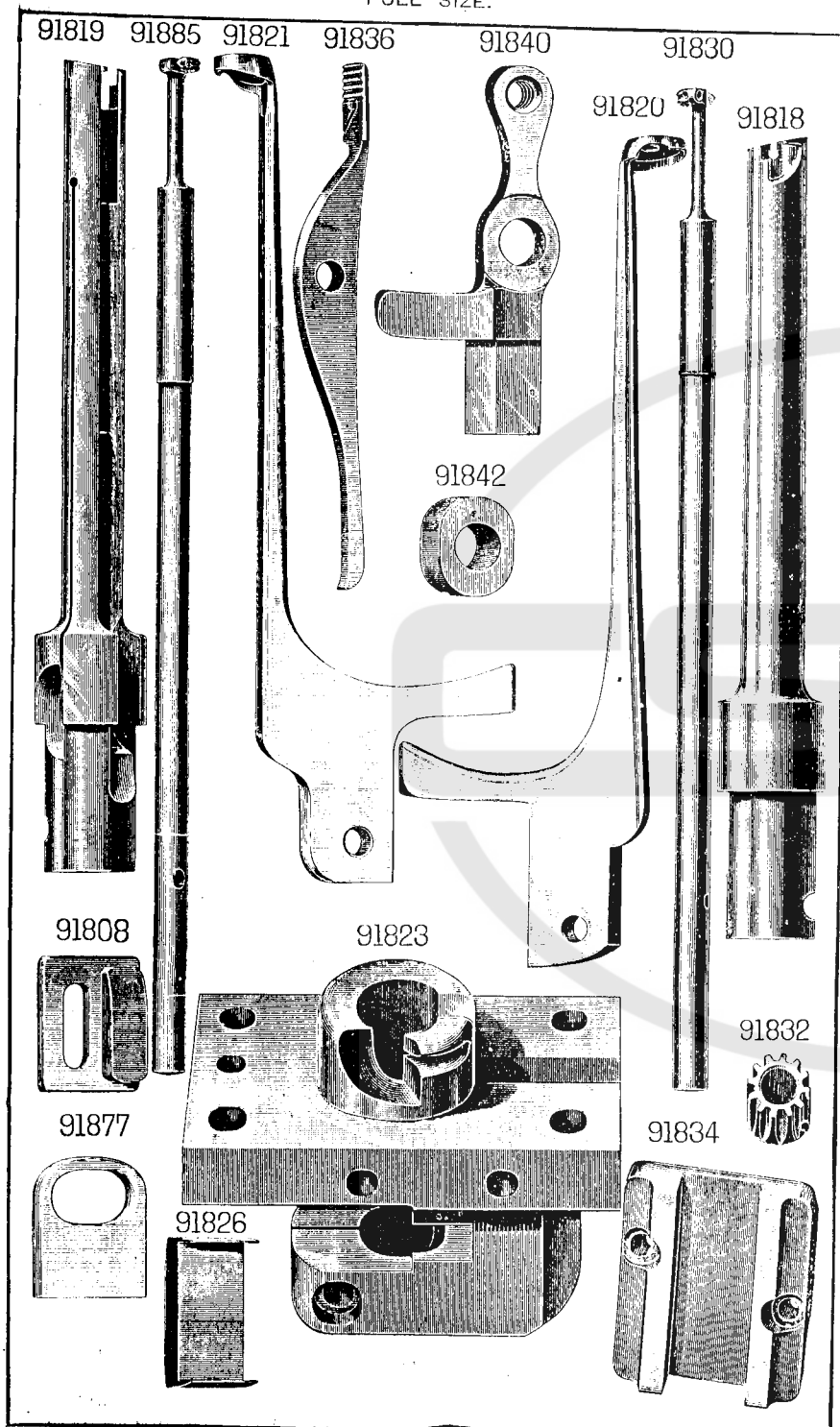


PLATE 365.

FULL SIZE.

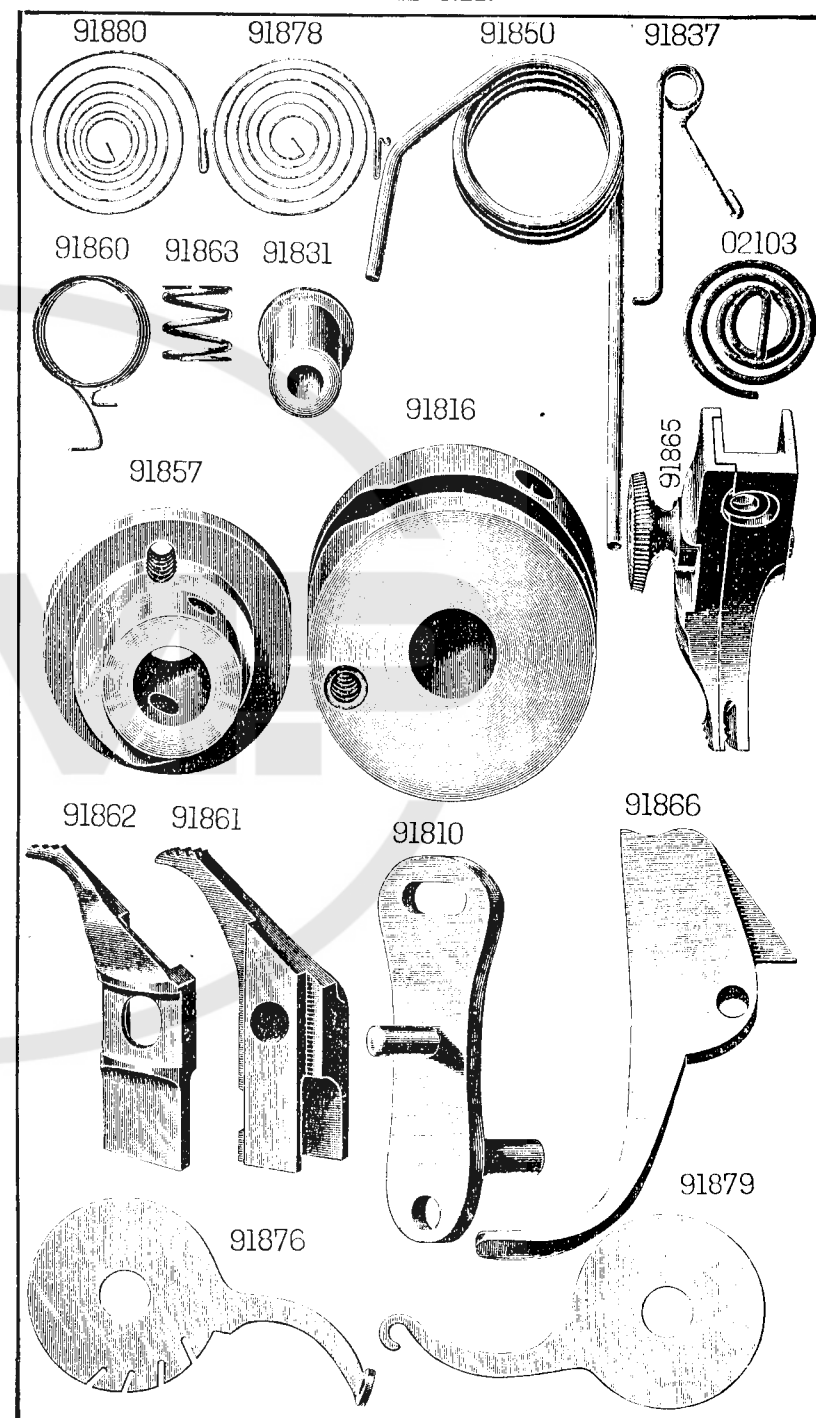


PLATE 366.
HALF SIZE.

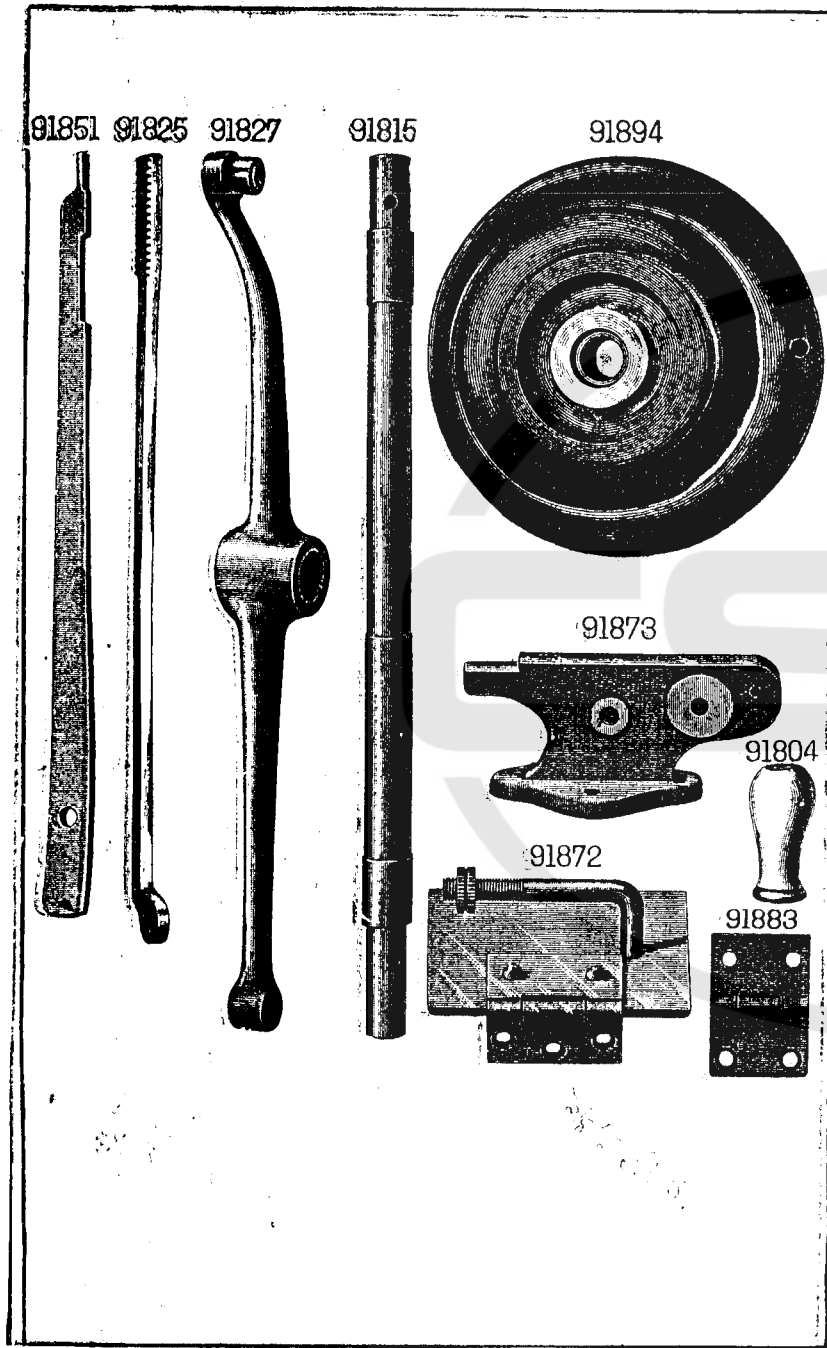


PLATE 367.
FULL SIZE.

