

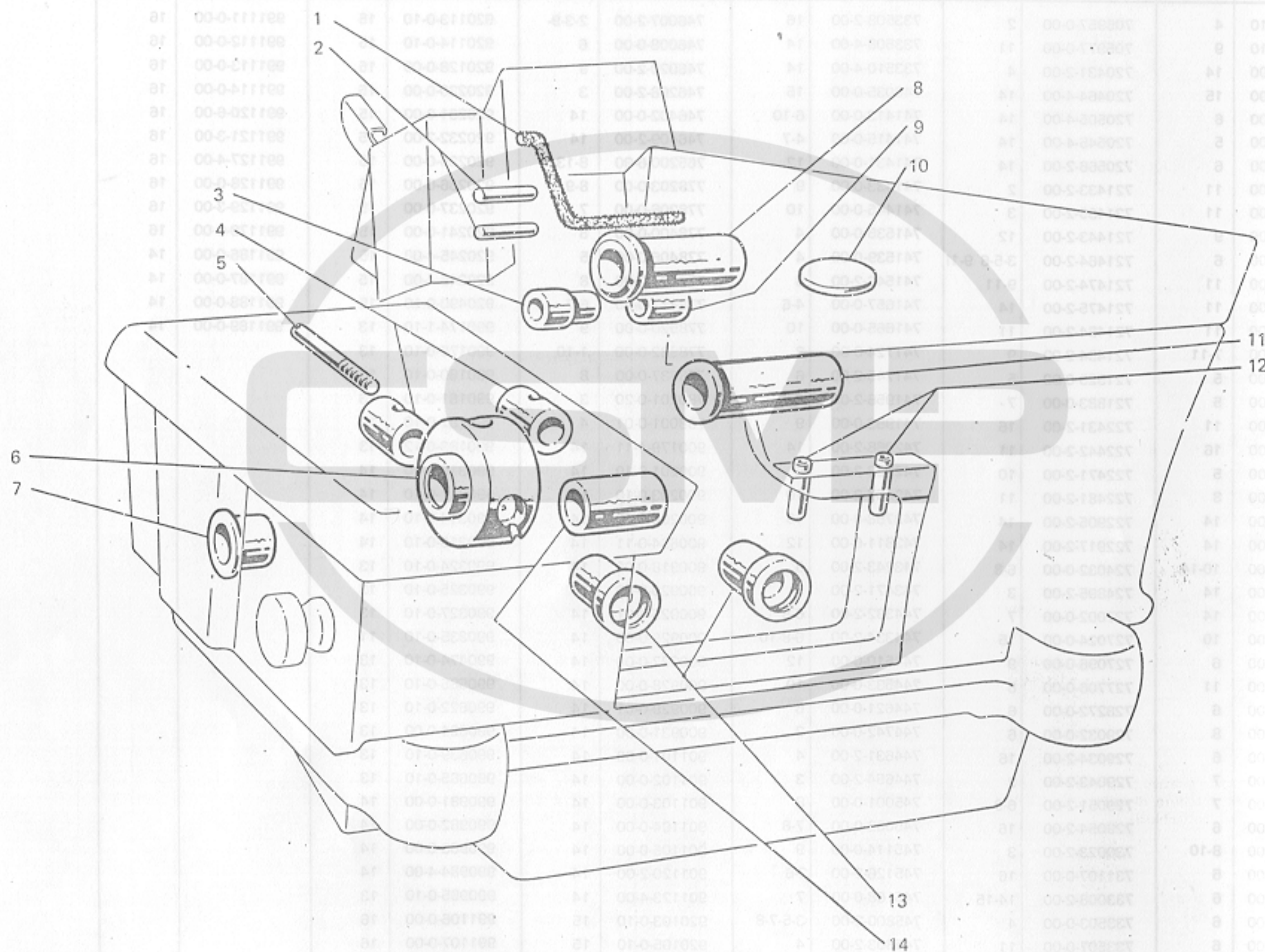


Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	206602-0-00	1	rondella	washer			
2	206708-0-00	1	stoppino	wick			
3	206549-2-00	1	biella albero sup, con vite	connecting rod with screw			
4	743471-2-00	4	vite	screw			
5	206705-3-00	1	albero princ. con cuscinetti	main shaft			
6	206578-2-00	1	biella com. alb. colt. sup.	connecting rod for upper knife			
7	204122-0-10	1	chiavetta	key			
8	721464-2-00	3	vite	screw			
9	206507-0-00	1	tampone per volantino	pad			
10	206680-0-00	1	flangia sinistra	left flange			
11	741956-2-00	3	vite	screw			
12	778406-0-00	1	stoppino	wick			
13	206681-0-00	1	tappo	plug			
14	743343-2-00	4	vite	screw			
15	202071-2-10	2	biella con viti	connecting rod with screw			
16	206643-0-00	2	cavallotto per manicotto	coupling			
17	745800-2-00	2	vite	screw			
18	206556-0-00	1	vite senza fine	worm screw			
19	202386-0-10	1	anello elastico	spring ring			
20	206692-0-00	1	distanziale alb. princ.	spacer			
21	206689-0-00	1	anello compensazione	ring			
22	206699-0-00	1	flangia	flange			
23	701133-0-00	1	anello di tenuta	retainer ring			
24	206693-0-00	1	rondella	washer			
25	700630-0-00	1	anello di tenuta	retainer ring			
26	701116-0-00	1	anello di tenuta	retainer ring			
27	206690-2-00	1	ventola di raffreddam.	cooling fan			
28	206683-0-00	1	perno volantino	pin			
29	206684-0-00	1	chiavetta alb. princ.	key			
30	206508-0-00	1	volantino	pulley			
31	202491-0-10	1	vite	screw			
32	206679-0-00	1	coperchio volantino	pulley cover			
*	206697-4-00	1	gruppo flangia con anelli	flange with ring			
A	202539-4-00	1	SOLO A RICHIESTA coperchio volantino per Quick Stop	ONLY ON REQUEST pulley cover for Quick Stop			
B	721525-0-00	1	vite	screw			
C	703007-0-00	1	rondella	washer			
D	202352-2-11	1	coperchio	cover			

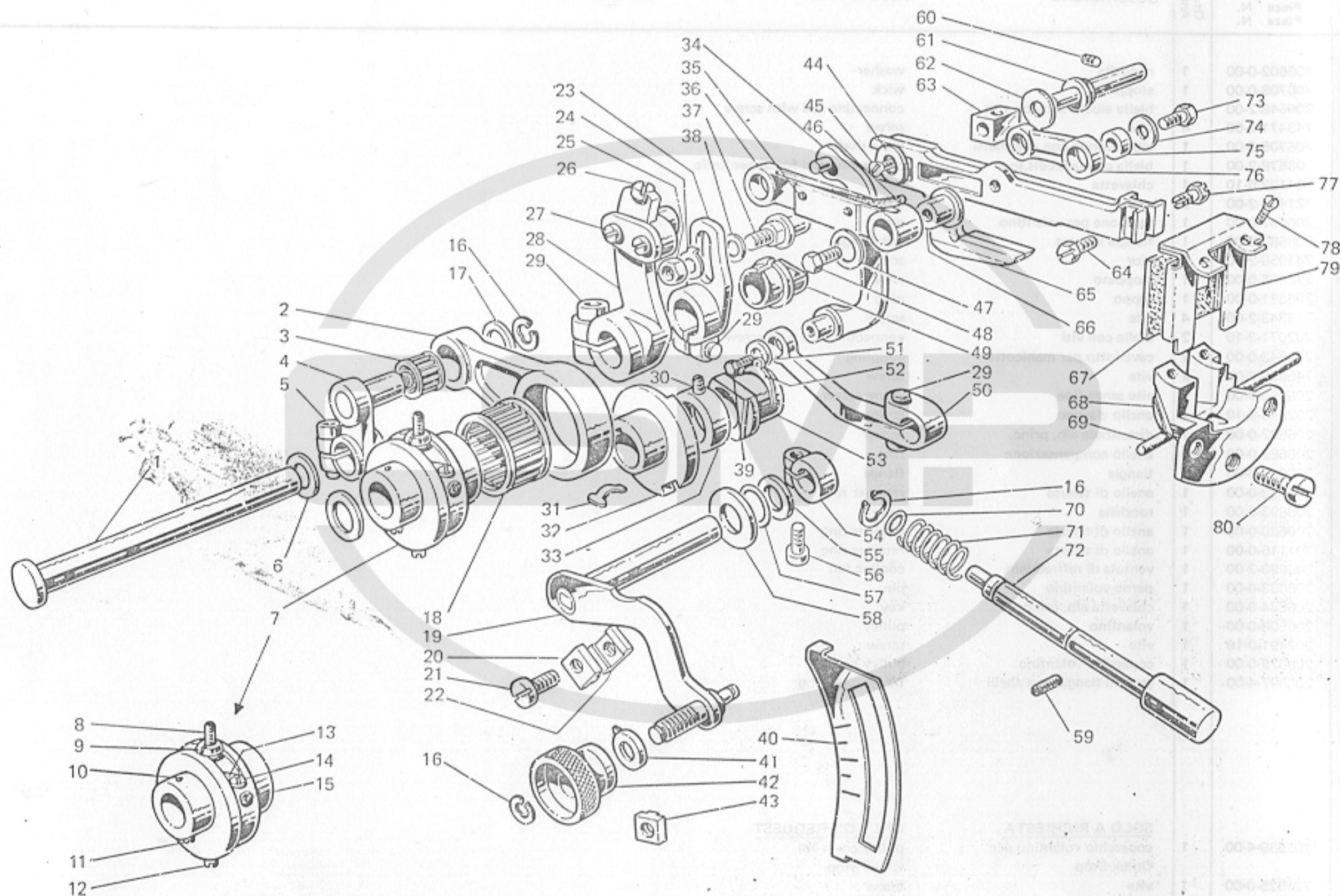


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	206593-0-00	1	contralbero trasporto	transport countershaft			
2	206599-0-00	1	biella comando trasporto	transport connecting rod control			
3	201358-0-10	1	gabbia a rulli	needle cage			
4	206598-3-00	1	braccio a manovella con vite	connecting-rod with screw			
5	744334-2-00	1	vite	screw			
6	704841-0-00	1	rondella	washer			
7	206604-4-01	1	gruppo eccentric.regol.trasporto	eccentric group			
8	729051-2-00	1	vite	screw			
9	206603-0-10	1	fermo eccentrico	eccentric retainer			
10	206607-0-00	1	tappo	plug			
11	745126-2-00	1	vite	screw			
12	728272-0-00	1	vite	screw			
13	202412-0-10	1	lardone	gib			
14	202473-0-10	2	vite	screw			
15	202472-0-10	2	vite	screw			
16	700207-0-00	3	anello elastico	spring ring			
17	206546-0-00	1	rondella	washer			
18	202385-0-10	1	gabbia a rulli	needle cage			
19	206790-2-00	1	leva comando slitta	lever			
20	206799-0-00	1	arresto regolabile esterno	external retainer			
21	742232-2-00	2	vite	screw			
22	206795-0-00	2	arresto regolabile interno	internal retainer			
23	206584-2-00	1	braccio manovella	connecting rod			
24	206580-2-00	1	rondella con spina	washer with pin			
25	746008-0-00	1	dado	nut			
26	741413-0-00	1	vite	screw			
27	741546-2-00	2	vite	screw			
28	206592-3-00	1	manovella trasporto	transport crank			
29	744332-2-00	3	vite	screw			
30	745812-2-00	1	vite	screw			
31	202403-0-10	1	molla	spring			
32	206605-0-01	1	eccentrico	eccentric			
33	206606-2-00	1	anello di rasamento	shim			
34	202047-0-10	1	leva	lever			
35	200490-0-00	2	spillo	pin			
36	206587-0-00	1	biellino	connecting rod			
★	206615-4-00	1	biellino compl.(figg.35-36-46)	connecting rod assembly			
37	202063-0-10	1	spina	pin			
38	704808-0-00	1	rondella	washer			
39	741657-0-00	1	vite	screw			
40	206797-0-00	1	piastrina per indice	plate			
41	206796-0-00	1	indice rapp. differenziale	differential index			
42	206798-0-00	1	bottoni rapp. differenz.	differential button			
43	206794-0-00	1	arresto regolabile esterno	external retainer			
44	202475-0-10	1	rondella	washer			
45	724032-0-00	1	vite	screw			
46	778417-0-00	1	stoppino	wick			
47	705008-0-00	1	rondella	washer			

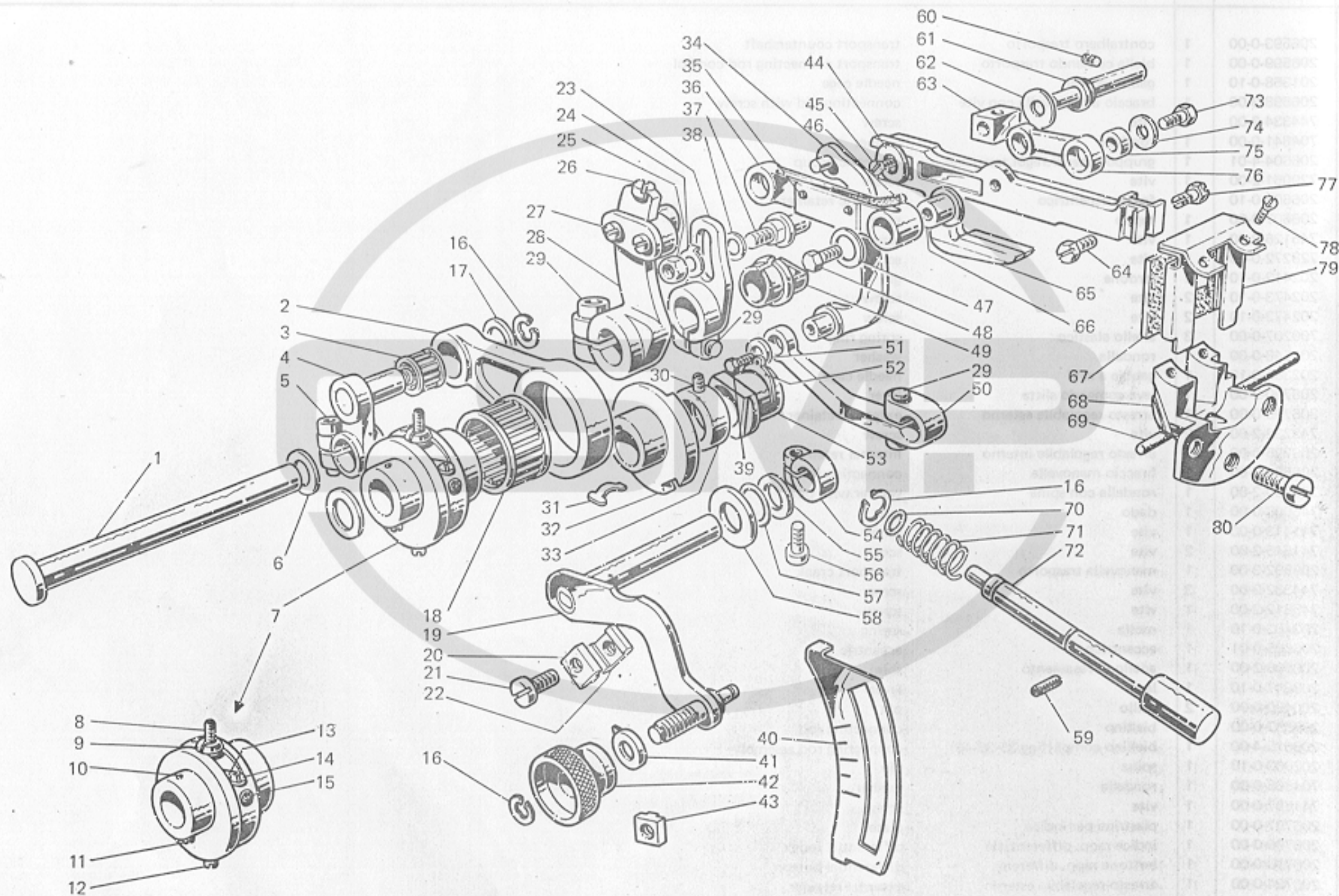


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
48	206588-0-00	1	vite	screw			
49	206619-0-00	1	vaschetta olio	oil sump			
50	206614-2-00	1	braccio regol.differenziale	differential arm			
51	705201-0-00	1	rondella	washer			
52	201610-0-01	1	anello elastico	spring ring			
53	206617-0-00	1	blocchetto	bloc			
54	100620-0-10	1	morsetto	clamp			
55	704829-0-00	1	rondella	washer			
56	741745-2-00	1	vite	screw			
57	701007-0-00	1	anello di tenuta	retainer ring			
58	705230-0-00	1	rondella	washer			
59	729032-2-00	1	vite	screw			
60	202478-0-10	1	vite	screw			
61	206613-0-00	1	perno eccentrico	eccentric pin			
62	705403-0-00	1	rondella	washer			
63	202033-0-10	1	blocchetto	bloc			
64	202489-0-10	1	vite	screw			
65	206582-3-00	1	gruppo slitta porta griffe	feed dog slide group			
66	206586-0-00	1	bussola per biellino	bush			
67	206804-0-00	1	raschia olio	oil scraper			
68	206608-0-00	1	guida supporto a slitta	slide support guide			
69	206609-0-00	1	guarnizione guida	gasket			
70	701002-0-00	1	anello	ring			
71	202408-0-10	1	molla	spring			
72	206618-0-00	1	pulsante regola punto	bush-button			
73	202490-0-10	1	vite	screw			
74	705208-0-00	1	rondella	washer			
75	202032-0-10	1	bussolina	bush			
76	206563-0-00	1	biellino	connecting-rod			
77	202488-0-10	1	vite	screw			
78	744621-0-00	2	vite	screw			
79	206803-2-00	1	telaio raschiaolio	oil scraper frame			
80	721464-2-00	3	vite	screw			

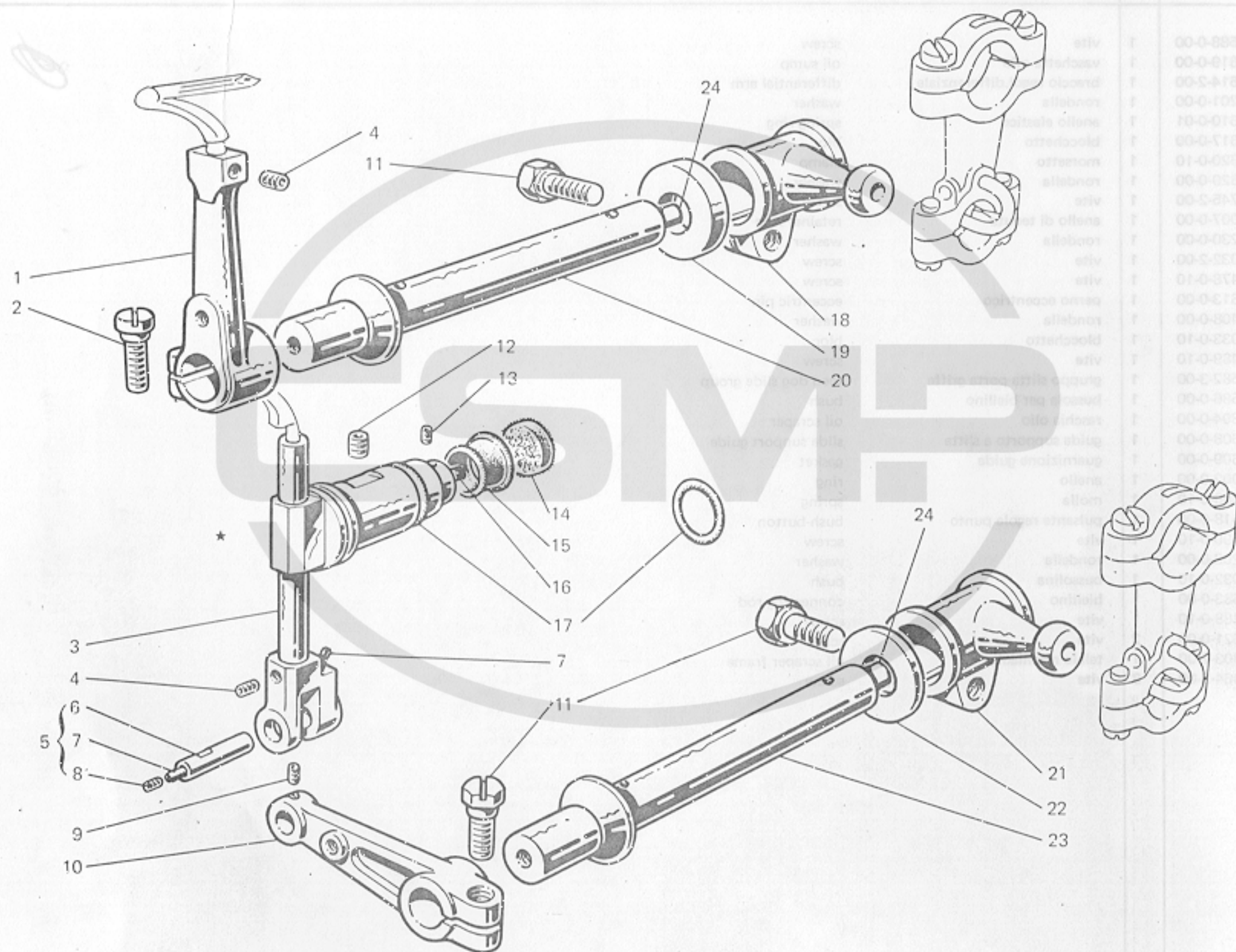


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206415-4-00	1	gruppo com.crochet sup.	upper looper control			
1	206654-2-10	1	porta crochet inferiore	lower looper holder			
2	721883-0-00	1	vite	screw			
3	206410-3-00	1	guida oscillante	oscillating guide			
4	745812-2-00	2	vite	screw			
5	206645-4-00	1	spina	pin			
6	202086-0-10	1	spina	pin			
7	778208-0-00	2	stoppino	wick			
8	745002-2-00	1	vite	screw			
9	745890-2-00	1	vite	screw			
10	206652-2-00	1	braccio	arm			
11	201128-0-10	3	vite	screw			
12	745168-0-00	1	vite	screw			
13	727002-0-00	2	vite	screw			
14	206686-0-00	1	disco lubrif.guida	lubrication disc			
15	202720-0-00	1	paraolio	oil retainer			
16	778417-0-00	1	stoppino	wick			
17	701113-0-00	1	anello di tenuta	ring			
18	206659-2-00	1	manicotto con vite	coupling with screw			
19	704847-0-00	1	rondella	washer			
20	206656-0-00	1	albero crochet inferiore	lower looper shaft			
21	206658-2-00	1	manicotto	coupling			
22	704848-0-00	1	rondella	washer			
23	206646-0-00	1	albero crochet super.	upper looper shaft			
24	206695-0-00	2	tappo per albero	plug for shaft			

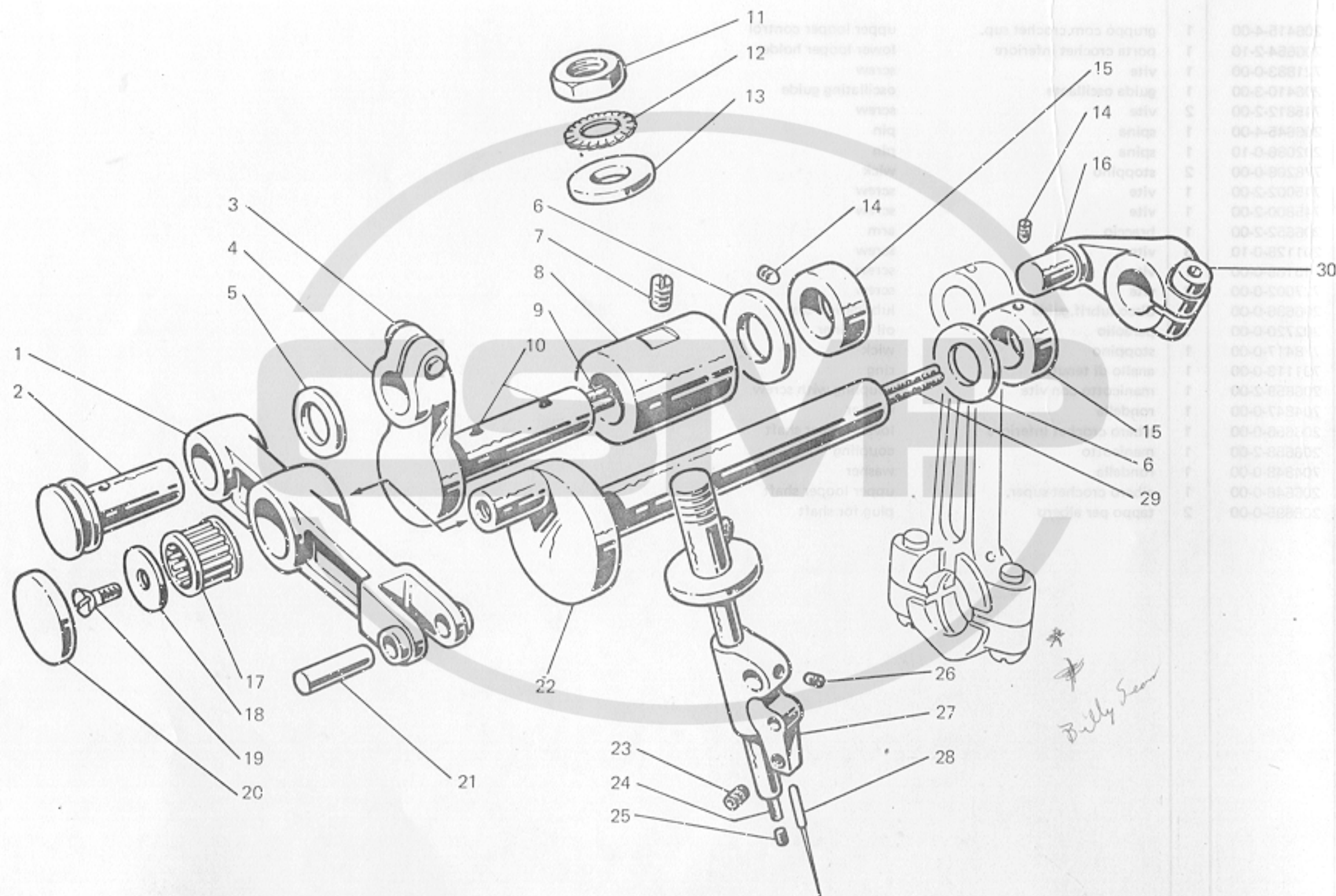


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Gt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
	206425-4-00	1	cinematismo com. ago	needle control assembly			
1	206516-0-00	1	leva	lever			
2	206525-3-00	1	perno	pin			
3	744332-2-00	1	vite	screw			
4	206522-3-00	1	albero	shaft			
5	704837-0-00	1	rondella	washer			
6	705029-0-00	2	rondella	washer			
7	727706-0-00	1	vite	screw			
8	206524-0-00	1	bussola	bush			
9	778407-0-00	1	stoppino	wick			
10	778203-0-00	4	stoppino	wick			
11	206506-0-00	1	dado	nut			
12	703210-0-00	1	rondella	washer			
13	206514-0-00	1	rondella	washer			
14	745812-2-00	2	vite	screw			
15	206606-2-00	2	anello	ring			
16	206540-2-00	1	manovella alb.sup.con vite	connecting rod			
17	206518-0-00	1	gabbia rullini	needle cage			
18	206531-0-00	1	rondella	washer			
19	724032-0-00	1	vite	screw			
20	206533-0-00	1	coperchio per leva	cover for lever			
21	206529-4-00	1	spina	pin			
22	206530-4-00	1	albero a manov.con stopp.	shaft with wick			
23	729011-2-00	1	vite	screw			
24	778400-0-00	1	stoppino	wick			
25	745001-0-00	1	vite	screw			
26	745002-0-00	1	vite	screw			
27	206815-4-00	1	barra con mors.fig.24-25	needle holder with fig.24-25			
28	765200-6-90	1	ago sist.Rim 27 fin.90	needle sist.Rim 27			
29	778837-0-00	1	stoppino	wick			
30	744334-2-00	1	vite per manovella	screw			

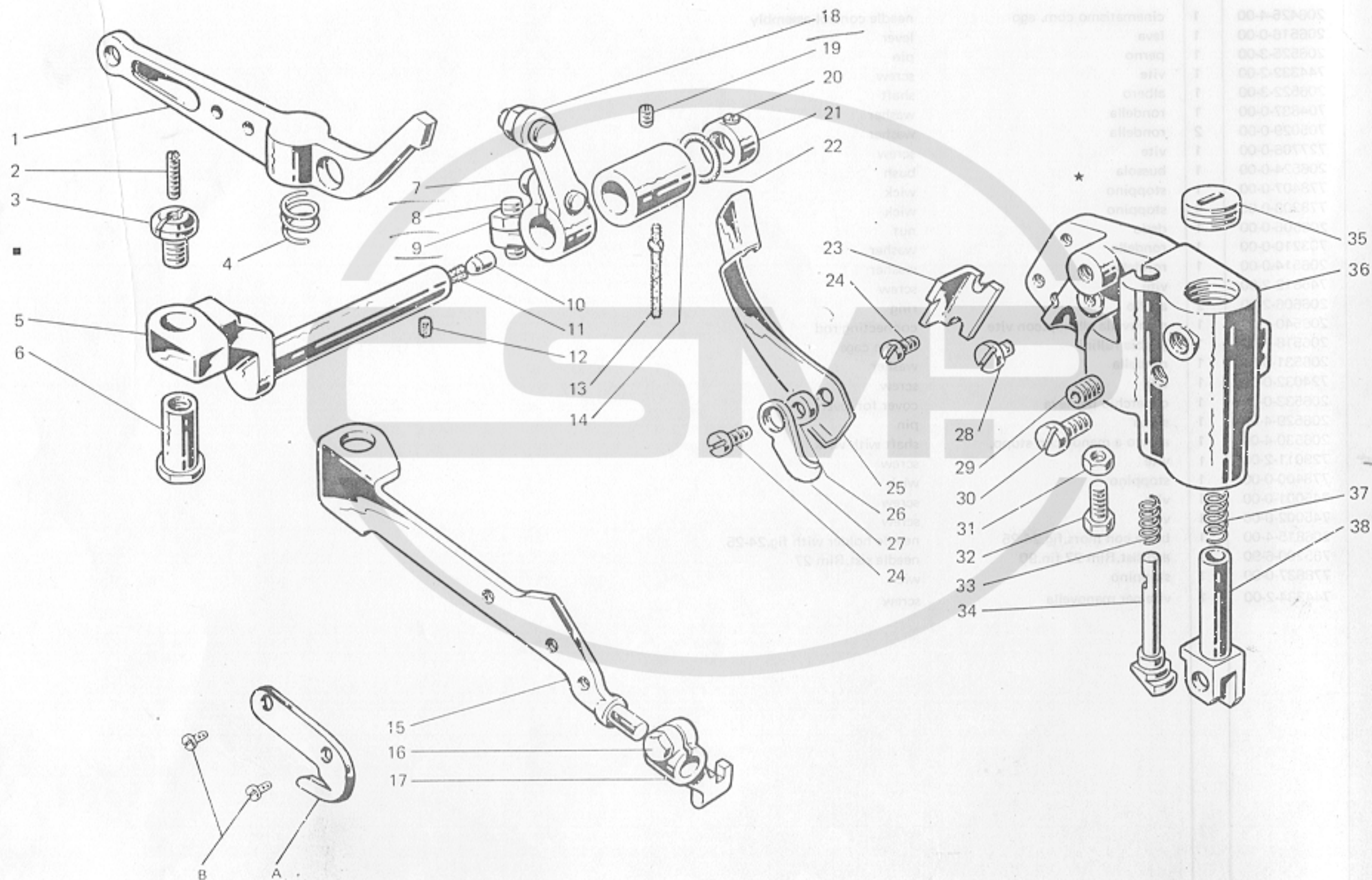


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206505-3-00	1	base con bussole e guidafile	base assembly			
1	778832-0-00	1	stoppino	wick			
2	202371-0-10	2	spina	pin			
3	206628-0-00	1	bussola	bush			
4	206651-0-00	2	bussola posteriore	rear bush			
5	202479-0-10	1	vite	screw			
6	206682-0-00	1	bussola intermedia	intermediary bush			
7	206595-0-00	1	bussola sinistra	left bush			
8	206538-0-00	1	bussola	bush			
9	206629-0-00	1	bussola destra	right bush			
10	206748-0-00	1	tappo ad espansione	plug			
11	206539-0-00	1	bussola	bush			
12	206740-0-00	2	passafilo	thread guide			
13	202065-0-10	2	bussola anteriore	front bush			
14	206594-0-00	1	bussola	bush			

Fig. N. Abb. N.	Part. N. Bestell. N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
■	206638-4-00	1	leva premistoffa con perno (con fig. 2-3-5-6-15)	lever (with fig.2-3-5-6-15)			
1	206630-0-00	1	leva alza premistoffa	lever			
2	729051-2-00	1	grano	grub screw			
3	205529-0-10	1	perno di fermo	pin			
4	206621-0-00	1	molla richiamo leva alza premist.	spring			
5	206626-3-00	1	perno(con fig.10-11-12)	shaft(with fig.10-11-12)			
6	206622-0-00	1	spina	pin			
7	741963-0-00	1	vite	screw			
8	727096-0-00	2	vite	screw			
9	746020-2-00	2	dado	nut			
10	301586-0-10	1	pastiglia	plug			
11	788520-0-00	1	stoppino	wick			
12	778203-0-00	1	stoppino	wick			
13	206620-0-00	1	stoppino buss.perno leva premist.	wick			
14	206629-0-00	1	bussola	bush			
15	206625-0-00	1	leva	lever			
16	204947-0-10	1	vite	screw			
17	206624-2-00	1	attacco a morsetto premist.	coupling			
18	206623-2-00	1	leva arresto premist. con viti	lever			
19	745812-2-00	1	vite	screw			
20	745114-0-00	2	vite	screw			
21	206644-2-00	1	anello con viti	ring			
22	701006-0-00	2	anello di tenuta	retainer ring			
★	206446-4-00	1	gruppo supp. premistoffa	presser support assembly			
23	206639-0-00	1	arresto	stopping			
24	721464-2-00	3	vite	screw			
25	206636-0-00	1	leva	lever			
26	206637-0-00	1	distanziale	spacer			
27	206635-0-00	1	nasello	snug			
28	721494-2-00	1	vite	screw			
29	202391-0-10	1	vite	screw			
30	206642-0-00	1	vite	screw			
31	746007-2-00	1	dado	nut			
32	202214-0-10	1	vite	screw			
33	202110-0-10	1	molla	spring			
34	206634-0-00	1	tirante	tie-rod			
35	206633-0-00	1	vite	screw			
36	206640-0-00	1	supporto	support			
37	203142-0-10	1	molla	spring			
38	206632-2-00	1	cannotto	column			
A	202194-0-10	1	SOLO A RICHIESTA piastrina taglia catenella	ONLY ON REQUEST chain cutting shaft			
B	741133-0-00	2	vite	screw			

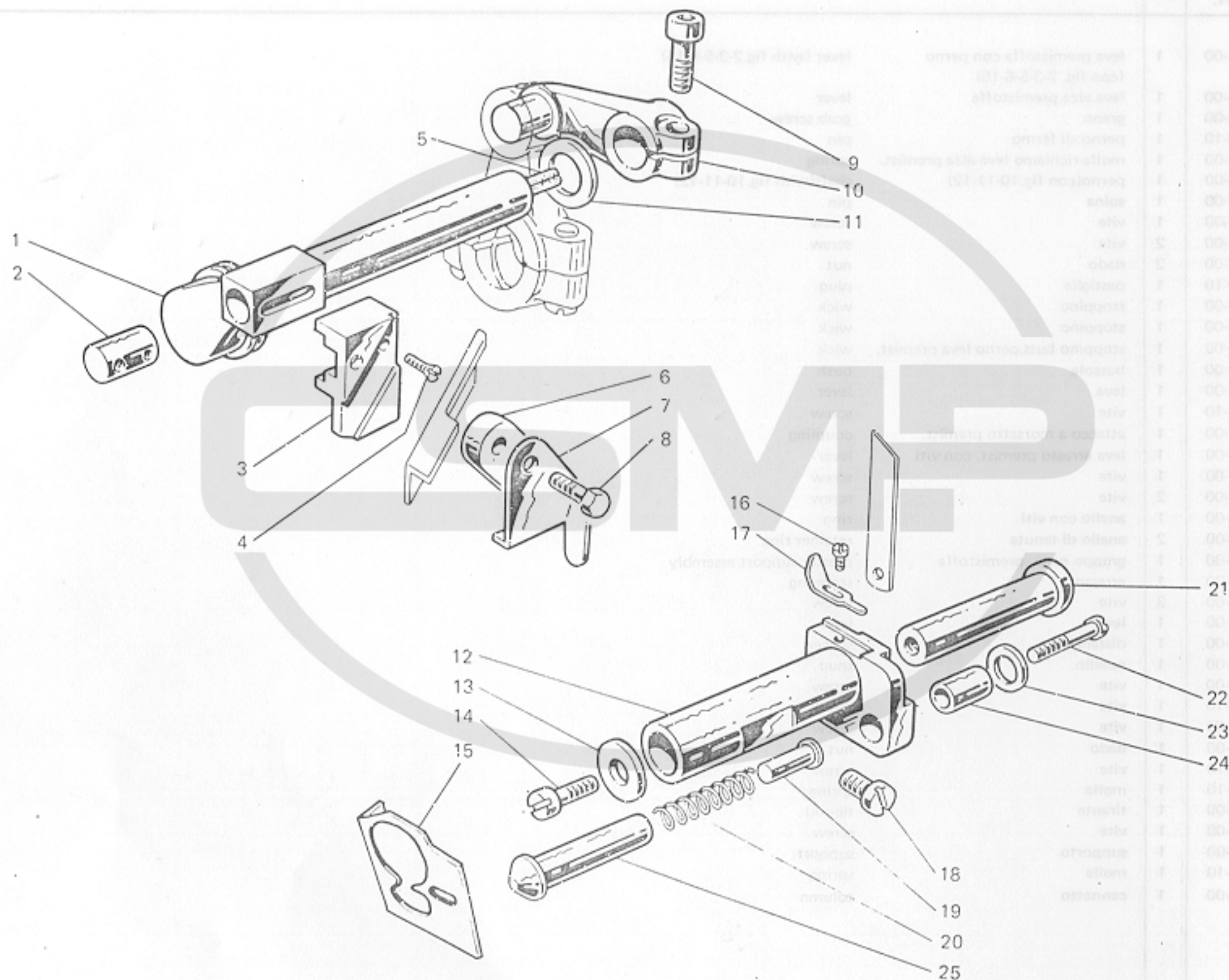


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	206572-4-00	1	albero colt.sup.con stoppino	shaft			
2	202130-0-10	1	perno	pin			
3	202127-0-10	1	placchetta	plate			
4	744533-0-00	1	vite	screw			
5	778832-0-00	1	stoppino	wick			
6	202131-0-10	1	nasello	snug			
7	200653-0-10	1	carterino	cover			
8	202496-0-10	1	vite	screw			
9	744334-2-00	1	vite	screw			
10	206574-2-00	1	manov.slb.colt.sup.	crank for upper knife shaft			
11	705029-0-00	1	rondella	washer			
12	202132-0-10	1	porta colt.infer.	lower knife holding			
13	704409-0-00	1	rondella	washer			
14	742457-2-00	1	vite	screw			
15	203774-0-10	1	piastra ferma salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta	bracket			
18	727758-0-00	1	vite	screw			
19	206758-0-10	1	puntalino	pin			
20	202128-0-10	1	molla	spring			
21	202134-0-11	1	perno	pin			
22	722471-2-00	1	vite	screw			
23	704802-0-00	1	rondella	washer			
24	202129-0-10	1	bussola	bush			
25	206757-0-00	1	bussola	bush			

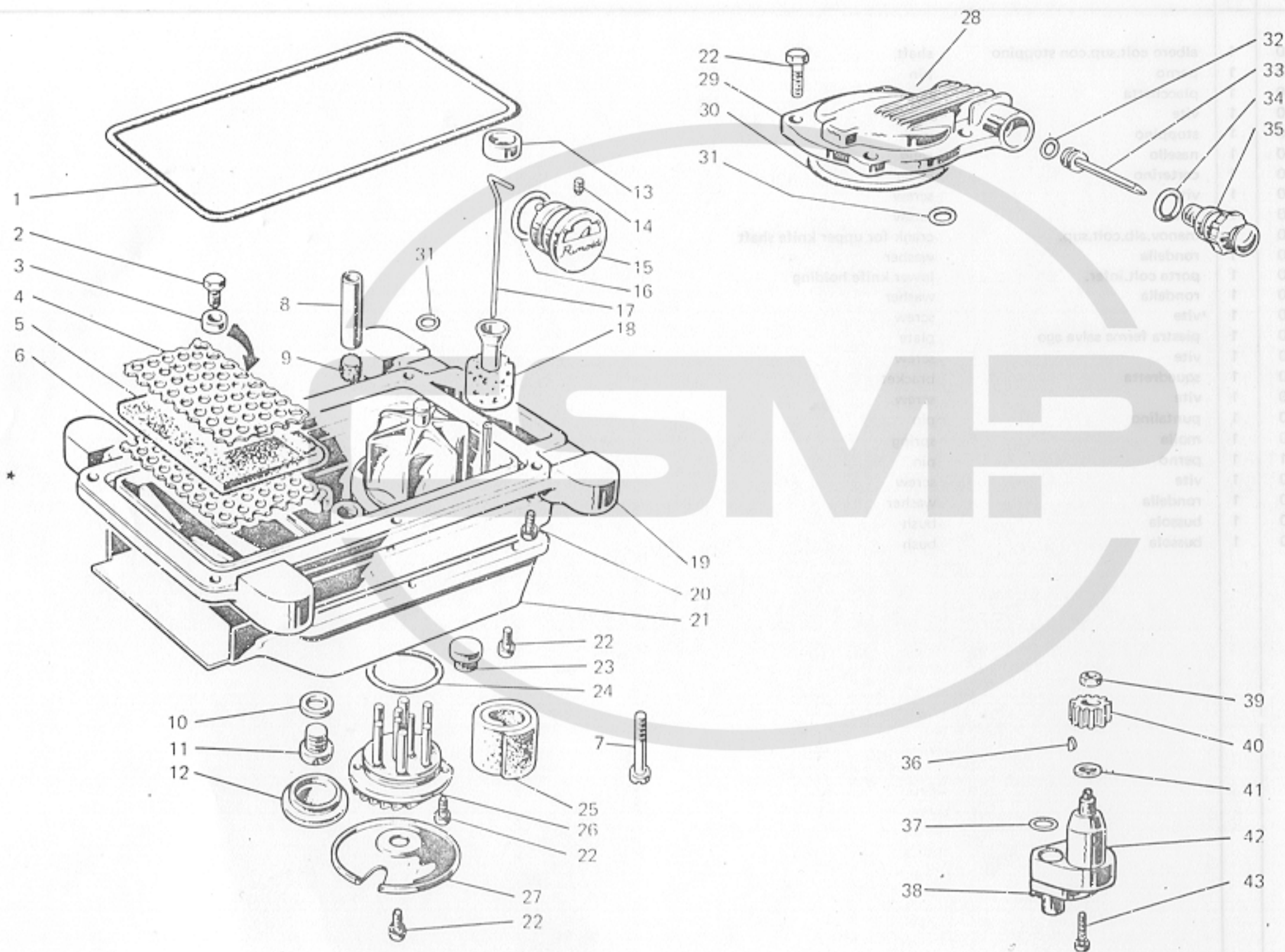


Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206510-4-00	1	bacinella olio compl.	oil sump assembly			
1	206570-0-00	1	guarnizione bacinella	gasket			
2	721484-2-00	1	vite	screw			
3	990335-0-10	1	distanziale	spacer			
4	206567-0-00	1	lamiera forata sup.	upper sheet			
5	206566-0-00	1	filtro	filter			
6	206565-0-00	1	lamiera forata inf.	lower sheet			
7	2066420-00	1	vite	screw			
8	206568-0-00	1	tubetto	tube			
9	206569-0-00	1	filtro	filter			
10	705577-0-00	1	rondella	washer			
11	206564-0-00	1	tappo	plug			
12	206752-0-00	1	tappo	plug			
13	206667-0-00	1	tappo decompressione	plug			
14	745812-2-00	4	vite	screw			
15	206669-2-00	1	indicatore livello olio	oil level gauge			
16	701032-0-00	1	anello di tenuta	oil ring			
17	206666-0-00	1	astina indicat.liv.olio	stick			
18	206665-2-00	1	galleggiante compl.	float			
19	206509-3-00	1	bacinella	oil sump			
20	722442-2-00	6	vite	screw			
21	206750-0-00	1	convogliatore	conveyor			
22	721464-2-00	13	vite	screw			
23	206751-0-00	4	tampone	pad			
24	701050-0-00	1	guarnizione	gasket			
25	206559-0-00	1	filtro	filter			
26	206560-0-00	1	coperchio	cover			
27	206753-0-00	1	coperchio	cover			
28	206742-4-00	1	coperchio distribuzione olio	oil distributor cover			
29	206736-2-00	1	coperchio	cover			
30	701151-0-00	1	anello di tenuta	oil ring			
31	701005-0-00	2	anello di tenuta	oil ring			
32	701104-0-00	1	anello di tenuta	oil ring			
33	206743-3-00	1	ugello	nozzle			
34	701113-0-00	1	anello di tenuta	oil ring			
35	206739-0-00	1	spia olio	oil window			
36	206557-0-00	1	chiavetta	key			
37	701004-0-00	1	anello di tenuta	oil ring			
38	721474-2-00	2	vite	screw			
39	733507-0-00	1	dado	nut			
40	206555-0-00	1	ruota	wheel			
41	704813-0-00	1	rondella	washer			
42	206550-4-00	1	gruppo pompa olio	oil pump assembly			
43	722481-2-00	2	vite	screw			

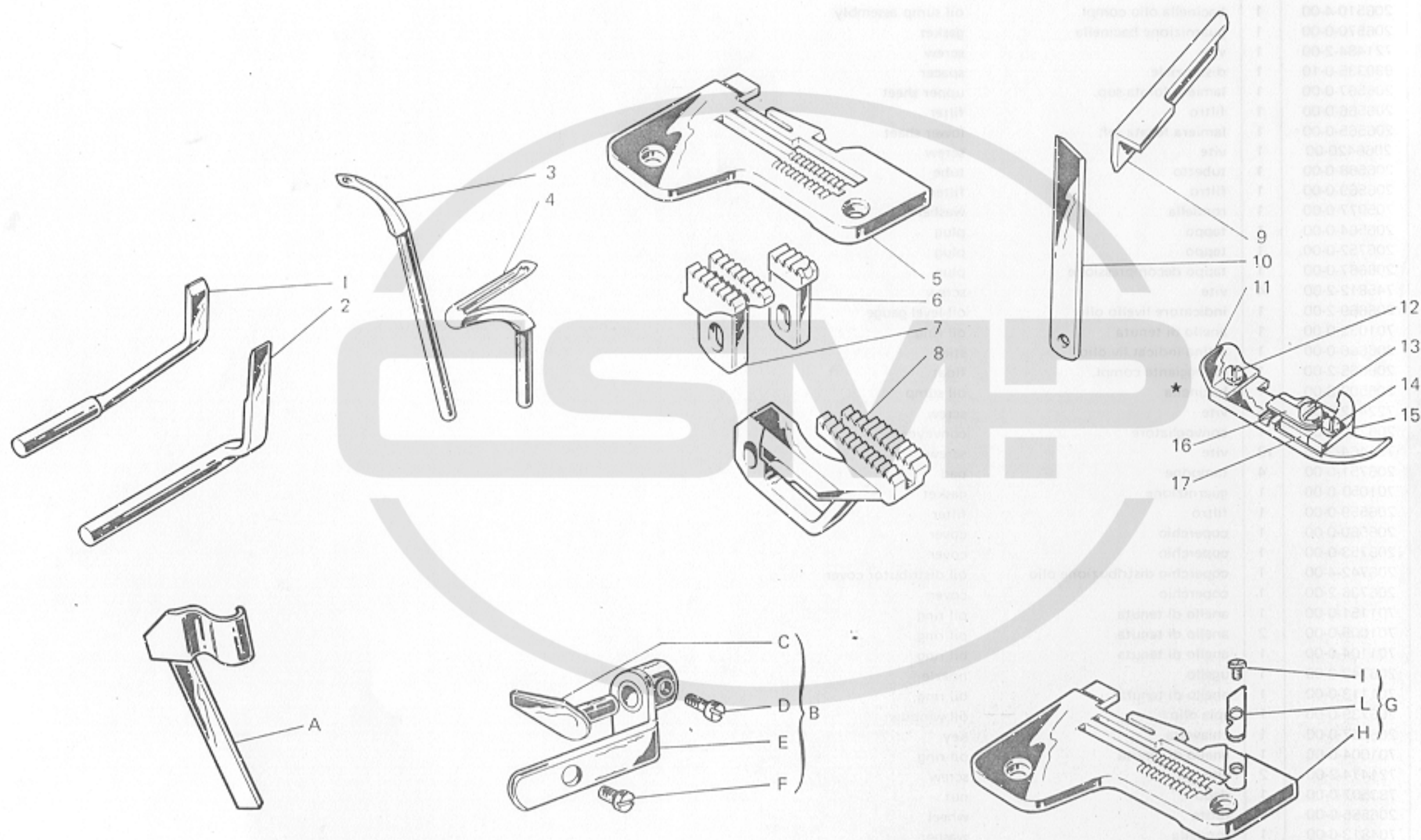


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Gt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	202140-0-10	1	salva ago	rear needle guard			
2	202137-0-10	1	spingi asola	front needle guard			
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
5	202504-0-10	1	placca ago	needle plate			
6	202061-0-10	1	griffino	chaining feed dog			
7	202057-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202053-0-10	1	griffa principale	main feed dog			
9	207000-2-00	1	coltello superiore	upper knife			
10	207015-2-00	1	coltello inferiore	lower knife			
11	202192-0-10	1	piastrina	sheet			
12	741413-0-00	1	vite fissa piastrina	screw			
13	741665-0-00	1	vite fissa linguetta	screw			
14	741431-0-00	1	vite fissa blocchetto	screw			
15	202184-0-10	1	blocchetto	block			
16	202201-0-10	1	staffa	bracket			
17	202195-0-10	1	linguetta	tongue			
*	202171-3-00	1	piellino completo	presserfoot assembly			
			<u>SOLO A RICHIESTA</u>	<u>ONLY ON REQUEST</u>			
3	202092-0-10	1	crochet superiore cieco	upper looper			
	204033-0-00	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202148-0-10	1	placca ago	needle plate			
G	202506-4-10	1	placca ago con piastrina	needle plate with sheet			
H	202505-0-10	1	placca	plate			
I	744510-0-00	1	vite	screw			
L	202302-0-10	1	piastrina	sheet			
	202507-0-10	1	placca ago	needle plate			
	202508-0-10	1	placca ago	needle plate			
	202590-0-10	1	placca ago	needle plate			
7	202060-2-11	1	griffa sussidiaria in Vulkollan	subsidiary feed dog in Vulkollan			
	202758-0-00	1	griffa sussidiaria	subsidiary feed dog			
8	202056-2-11	1	griffa princ. in Vulkollan	main feed dog in Vulkollan			
	202757-0-00	1	griffa principale	main feed dog			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super.dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

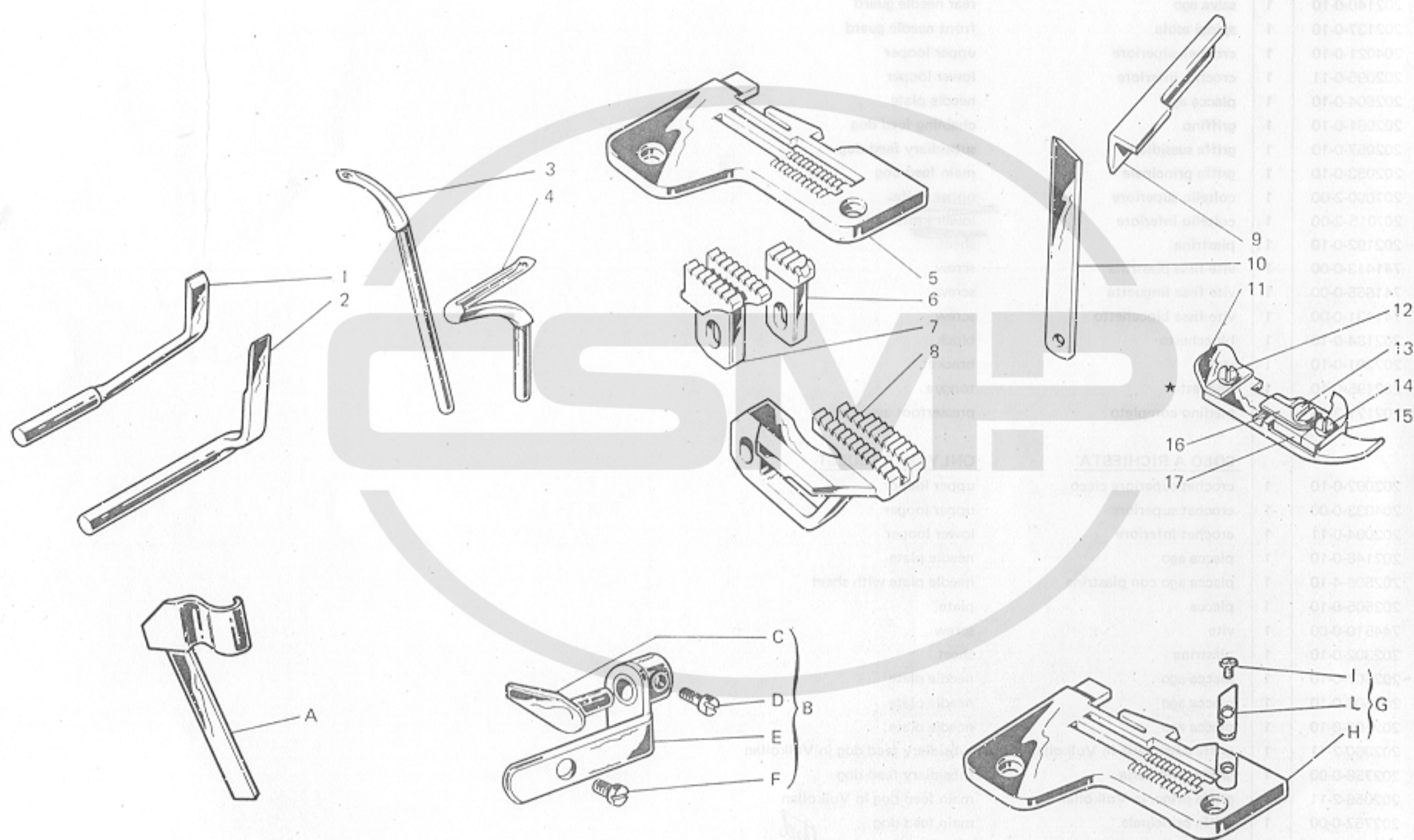
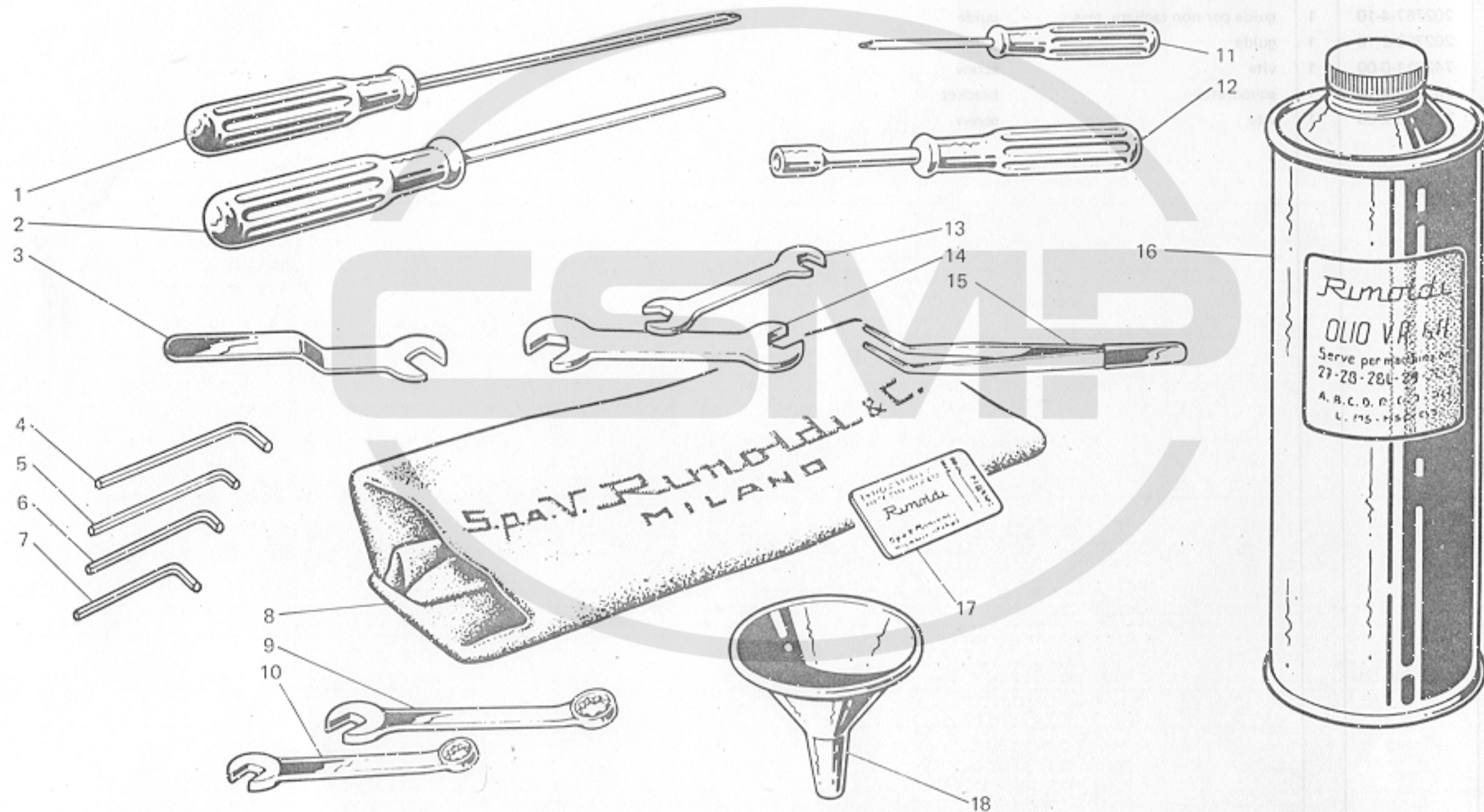
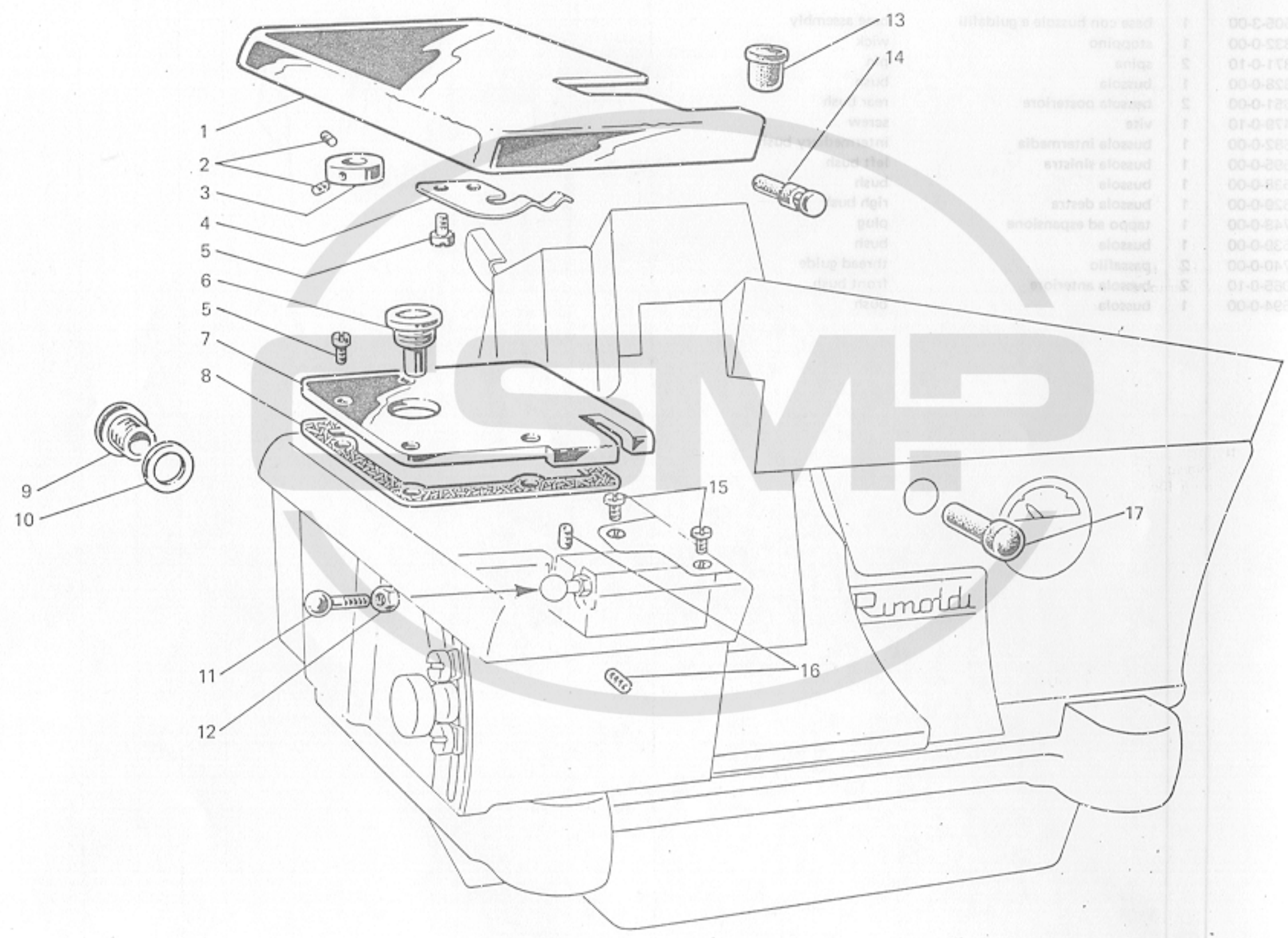


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Piazza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
11	202509-3-10	1	piedino completo	presserfoot assembly			
	202172-3-10	1	piedino completo	presserfoot assembly			
	202173-3-10	1	piedino completo	presserfoot assembly			
A	202300-0-10	1	guida per non tagliare tess.	guide			
B	202767-4-10	1	guida per non tagliare tess.	guide			
C	202769-2-10	1	guida	guide			
D	742811-0-00	1	vite	screw			
E	202772-2-10	1	squadretta	bracket			
F	721443-2-00	1	vite	screw			





Q.tà	Descrizione	Part. N.	Descrizione	Part. N.
1	base con fusole e guidafili	208208-0-00	1	base
1	stopino	208208-0-00	2	stopino
2	valve	208208-0-10	3	valve
1	fusola	208208-0-00	4	fusola
2	fusole posteriori	208208-0-00	5	fusole posteriori
1	valve	208208-0-10	6	valve
1	fusola intermedia	208208-0-00	7	fusola intermedia
1	fusola sinistra	208208-0-00	8	fusola sinistra
1	fusola	208208-0-00	9	fusola
1	fusola destra	208208-0-00	10	fusola destra
1	rapporto ad espansione	208208-0-00	11	rapporto ad espansione
1	fusola	208208-0-00	12	fusola
2	guidafili	208208-0-00	13	guidafili
2	fusole anteriori	208208-0-10	14	fusole anteriori
1	fusola	208208-0-00	15	fusola

Fig. N.	Part. N.	Qt.	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
Abb. N.	Bestell N.	Anzahl					
	Piece N.						
	Pieza N.						
1	990180-0-10	1	cacciavite grande	screw driver			
2	990181-0-10	1	cacciavite medio	screw driver			
3	990327-0-10	1	chiave da 7 mm.	7 mm key			
4	990639-0-10	1	chiave esag. da 3 mm.	ehexagonal key			
5	990685-0-10	1	chiave esag. da 2,5 mm.	ehexagonal key			
6	990325-0-10	1	chiave esagon. da 2 mm.	ehexagonal key			
7	990474-0-10	1	chiave esagon. da 1,5 mm.	ehexagonal key			
8	990183-0-12	1	cuffia protez. testa	machine cover			
9	990622-0-10	1	chiave poligonale da 9 mm.	9 mm. key			
10	990624-0-00	1	chiave poligonale da 7 mm.	7 mm. key			
11	990182-0-10	1	cacciavite piccolo	screw driver			
12	990324-0-10	1	chiave a tubo da 7 mm.	7 mm. key			
13	990585-0-10	1	chiave fissa da 4-5 mm.	4-5 mm. key			
14	990174-0-10	1	chiave da 7-9 mm.	7-9 mm. key			
15	990176-0-10	1	pinza per infilatura	threading clers			
16	990074-1-10	1	lettina olio da 1 kg.	oil container			
17	765200-6-90	10	aghi sist. RIM 27 fin. 90	needle RIM27 system			
18	990985-0-00	1	imbuto	oil funnel			

PIAZZAMENTO NORMALE
NORMAL SETTING

PIAZZAMENTO INCASSATO
SUBMERGED SETTING

PER PIAZZAMENTO CON MOTORE QUICK STOP TIPO D
FOR SETTING WITH QUICK STOP ENGINE TYPE D

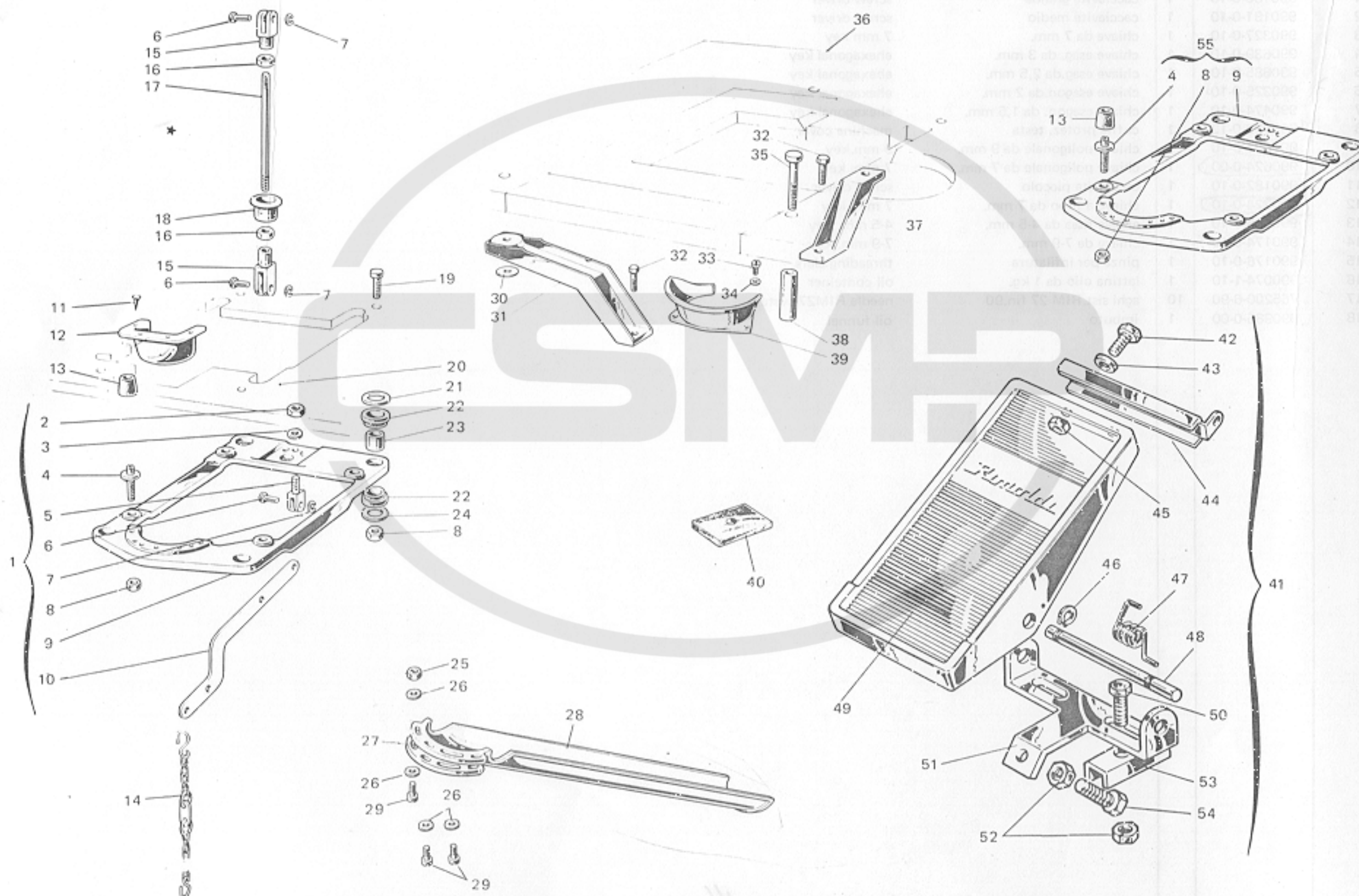


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	990984-4-00	1	PIAZZAMENTO NORMALE	NORMAL SETTING			
1	990986-4-00	1	tirante alza piedino	rod			
2	990986-4-00	1	supporto testa completo	head support assembly			
3	746409-2-00	1	dado	nut			
4	704424-2-00	1	rondella	washer			
5	900694-0-11	4	perno	pin			
6	990314-0-00	1	supportino per leva	support			
7	990311-0-10	3	perno	pin			
8	700205-0-00	3	anello elastico	spring ring			
9	733008-2-00	3	dado	nut			
10	990981-0-00	1	piastra supporto testa	support plate			
11	990316-0-10	1	leva comando alza piedino	lever			
12	900201-0-10	4	chiodino	rivet			
13	991187-0-00	1	bocchetta scarica ritagli	offlet			
14	990982-0-00	4	ammortizzatore	shock absorber			
15	900179-4-11	1	catenella	chain			
16	990310-0-10	2	giunto	joint			
17	746402-0-00	2	dado	nut			
18	990983-0-00	1	tirante	rod			
19	900204-0-10	1	bussola	bush			
20	722905-2-00	4	vite	screw			
21	901120-2-00	1	tavola	table			
22	704346-2-00	4	rondella	washer			
23	901101-0-00	8	ammortizzatore	shock absorber			
24	901102-0-00	4	bussola	bush			
25	704345-2-00	4	rondella	washer			
26	990987-4-00	1	supporto testa completo solo per motore Quick Stop-tipo D	head support assembly-only for Quick Stop (type D) engine			
30	704536-0-00	2	VARIANTE PER PIAZZAMENTO INCASSATO	VARIATION FOR SUBMERGED SETTING			
31	901105-0-00	1	rondella	washer			
32	720566-2-00	2	staffa laterale	bracket			
33	721475-2-00	2	vite	screw			
34	721475-2-00	2	vite	screw			
35	704409-2-00	2	rondella	washer			
36	722917-2-00	2	vite	screw			
37	901123-4-00	1	tavola	table			
38	901104-0-00	1	staffa posteriore	rear bracket			
39	901103-0-00	2	distanziale	spacer			
40	991188-0-00	1	bocchetta scarica ritagli	offlet			

PIAZZAMENTO NORMALE
NORMAL SETTING

PIAZZAMENTO INCASSATO
SUBMERGED SETTING

PER PIAZZAMENTO CON MOTORE QUICK STOP TIPO D
FOR SETTING WITH QUICK STOP ENGINE TYPE D

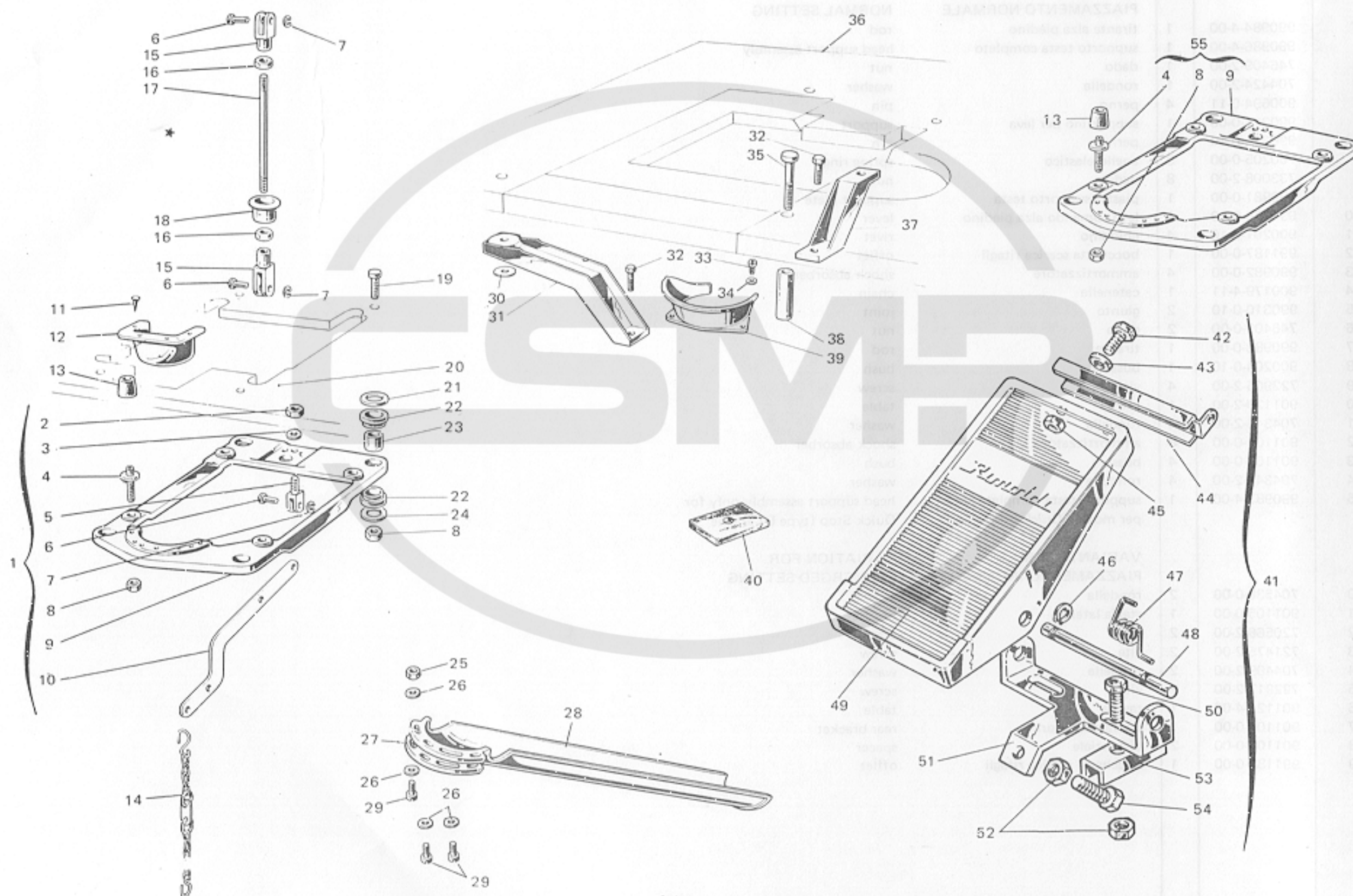
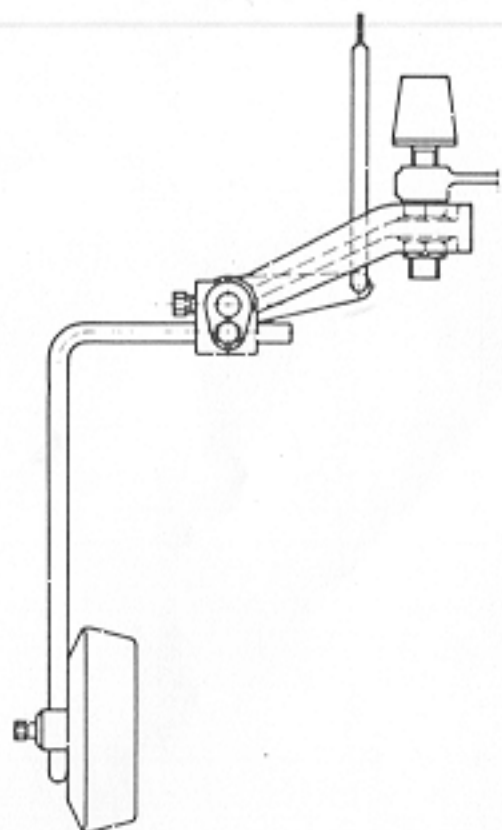


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
			PARTICOLARI COMUNI	PARTS FOR BOTH SETTINGS			
25	733507-2-00	1	dado	nut			
26	704409-2-00	4	rondella	washer			
27	991189-0-00	1	piastra rinforzo	plate			
28	991186-0-00	1	canale scarica ritagli	offlet			
29	742068-2-00	3	vite	screw			
40	900203-0-10	4	ammortizzatore per tavola	shock absorber			
41	900925-4-01	1	pedalina completa	pedal assembly			
42	720464-4-00	2	vite	screw			
43	704009-4-00	2	rondella	washer			
44	900926-0-00	1	attacco	attachment			
45	733508-4-00	2	dado	nut			
46	900918-0-00	2	anello elastico	spring ring			
47	900927-0-00	1	molla	spring			
48	900928-0-00	1	perno	pin			
49	900931-0-00	1	copertura	cover			
50	720505-4-00	2	vite	screw			
51	900920-0-00	2	piastrina	plate			
52	720545-4-00	1	vite	screw			
53	733510-4-00	3	dado	nut			
54	900929-0-01	1	supporto	support			

PIAZZAMENTO NORMALE
NORMAL SETTING



PIAZZAMENTO INCASSATO
SUBMERGED SETTING

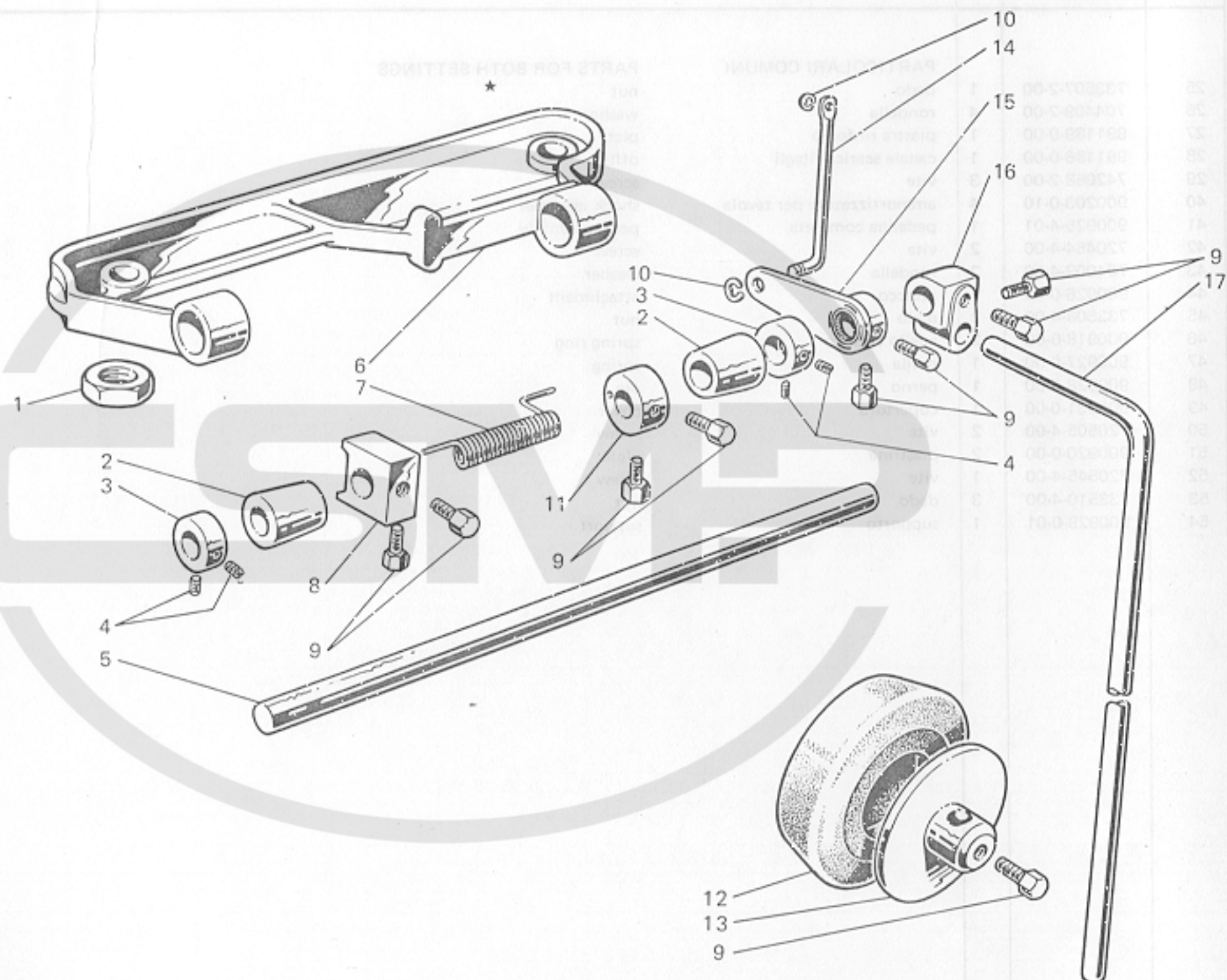
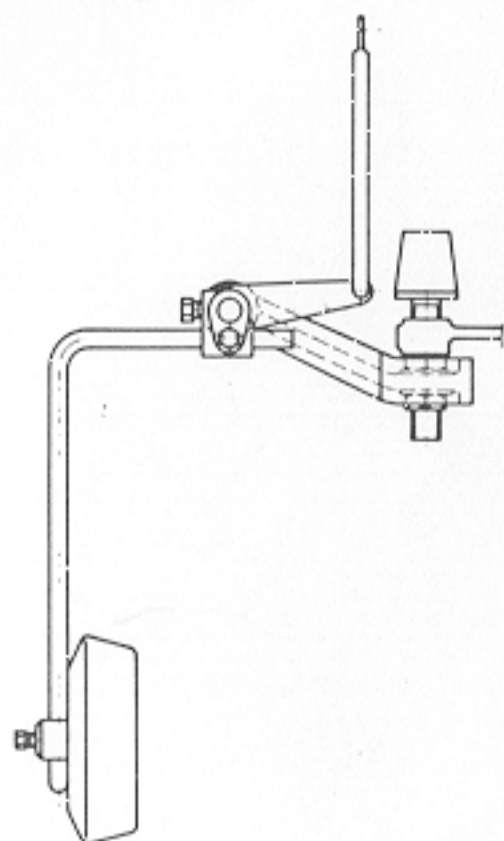


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
1	733008-2-00	2	dado	nut			
2	920231-0-00	2	bussola	bush			
3	202395-0-10	2	anello	ring			
4	727024-0-00	4	vite	screw			
5	920230-0-00	1	albero	shaft			
6	920241-0-00	1	supporto	support			
7	920235-0-10	1	molla (piazz.normale)	spring(normal setting)			
	920106-0-00	1	molla (piazz.incassato)	spring(submerged setting)			
8	920128-0-00	1	ancora	anchoring			
9	740035-0-00	9	vite	screw			
10	700206-0-00	2	anello elastico	spring ring			
11	920114-0-10	1	anello	ring			
12	920113-0-10	1	cuscono	pad			
13	920105-0-10	1	disco	disc			
14	920236-0-00	1	tirante(piazz.normale)	tie rod (normal setting)			
	920237-0-00	1	tirante (piazz.incassato)	tie rod (submerged setting)			
15	920232-2-00	1	leva	lever			
16	920103-0-10	1	attacco	coupling			
17	920490-0-10	1	asta	tie bar			
★	920245-4-00	1	ginocchiello completo (piazzamento normale)	knee-press assembly (normal setting)			
	920246-4-00	1	ginocchiello completo (piazzamento incassato)	knee-press assembly (submerged setting)			

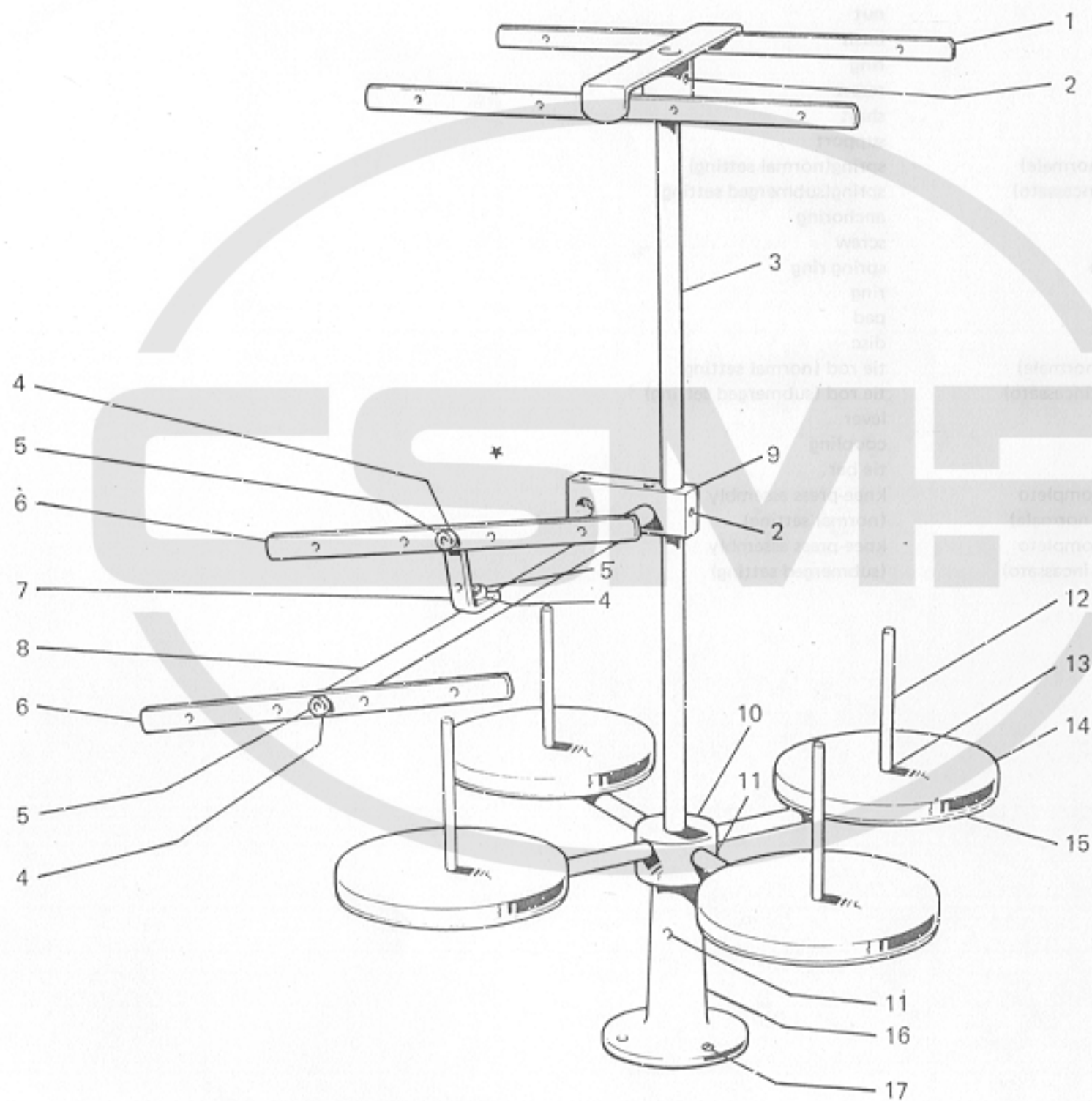


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	991120-6-00	1	porta bobine completo (3-4 fili)	bobbin carrier assembly (3-4 threads)			
	991127-4-00	1	telaioetto suppl. compl.	supplementary frame assembly			
1	991121-3-00	1	telaioetto superiore completo	upper frame assembly			
2	729034-2-00	3	vite	screw			
3	991113-0-00	1	asta principale	rod			
4	703005-0-00	3	rondella	washer			
5	722431-2-00	3	vite	screw			
6	991108-2-00	2	telaioetto con bussole	frame with bushes			
7	991107-0-00	1	squadretta	bracket			
8	991106-0-00	1	asta	rod			
9	991128-0-00	1	blocchetto	block			
10	991129-3-00	1	mozzo con aste	hub with pin			
11	729054-2-00	3	vite	screw			
12	991111-0-00	4	astina	rod			
13	733508-2-00	8	dado	nut			
14	991179-0-00	4	dísc	disc			
15	991112-0-00	4	piatto	disc			
16	991114-0-00	1	basetta	base			
17	731107-0-00	3	vite a legno	screw			

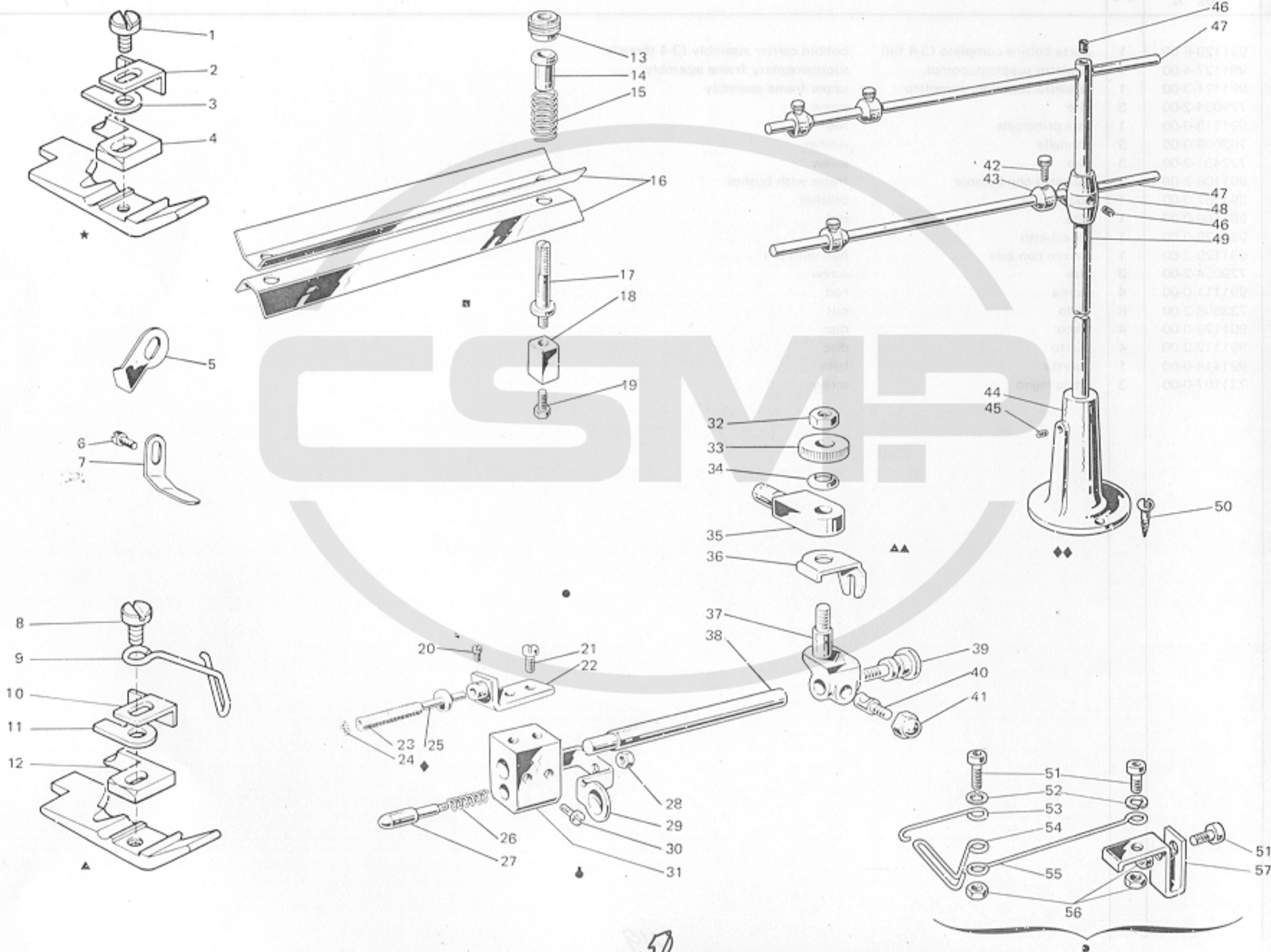


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206723-4-00	1	piano di lavoro completo	working plate assembly			
1	206722-2-00	1	piano di lavoro	working plate			
2	745126-2-00	2	viti	screw			
3	202393-0-10	1	anello	ring			
4	206716-0-00	1	molla	spring			
5	721433-2-00	6	viti	screw			
6	206727-0-00	1	tappo carico olio	plug			
7	206725-2-00	1	coperchio cinematismo	cover			
8	206726-0-00	1	guarnizione	gasket			
9	202026-0-10	1	tappo	plug			
10	705957-0-00	1	rondella cartone	washer			
11	206715-0-00	1	vite testa sferica	screw			
12	746007-2-00	1	dado	nut			
13	206744-0-00	1	tampone	pad			
14	206534-0-00	1	tappo	plug			
15	744742-0-00	2	vite per placca ago	screw for needle plate			
16	729043-2-00	2	vite per salva ago e spingi asola	screw for rear and front needle guard			
17	202398-0-10	1	tappo	plug			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202642-3-10	1	pedino completo	presserfoot assembly			
1	741675-2-00	1	vite	screw			
2	202648-0-10	1	piastrina	plate			
3	202201-0-10	1	staffa	bracket			
4	202660-0-10	1	linguetta	tongue			
5	200662-0-10	1	carterino coltello super.	cover upper knife			
6	203187-0-10	1	vite	screw			
7	206771-0-10	1	squadretta di fermo pedino	bracket			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
▲	202732-3-00	1	pedino completo	presserfoot assembly			
8	741685-0-00	1	vite	screw			
9	202193-0-10	1	guida	guide			
10	202648-0-10	1	piastrina	plate			
11	202201-0-10	1	staffa	bracket			
12	202660-0-10	1	linguetta	tongue			
■	990361-4-10	1	frenaggio elastico	elastic brake			
13	200699-0-10	2	pomolo	knob			
14	200074-0-10	2	bussola	bush			
15	200713-0-10	2	molla	spring			
16	990360-0-10	2	lamina di frenaggio	plate			
17	200698-0-10	2	perno a vite	pin			
18	990355-0-10	2	blocchetto	block			
19	740245-2-00	2	vite	screw			
●	202996-5-00	1	supporto regolabile con rullino	support			
20	741520-2-00	1	vite	screw			
21	721434-2-00	2	vite	screw			
22	202999-2-00	1	squadretta con bussola	bracket			
◆	202715-4-10	1	rullino con perno	roller for pin			
23	202665-0-10	1	rullino	roller			
24	700205-0-00	1	anello elastico	spring ring			
25	202714-0-10	1	perno	pin			
●	203239-4-10	1	blocchetto con perno	block for pin			
26	203198-0-10	1	molla	spring			
27	203253-0-10	1	pistoncino	piston			
28	746091-2-00	1	dado	nut			
29	203221-0-10	1	levetta	lever			
30	741642-2-00	2	vite	screw			
31	203238-0-10	1	corpo del piegheggiatore	body			
▲▲	203223-4-10	1	gruppo supporto con asta	support assembly			
32	203705-0-10	1	dado	nut			
33	203716-0-10	1	pomolo	knob			
34	702408-0-00	1	molla a tazza	spring			
35	303713-0-10	1	sostegno	stand			
36	203704-0-10	1	forcella	fork			
37	203710-0-10	1	supporto girevole	support			
38	203227-0-10	1	asta	rod			
39	203715-0-10	1	vite	screw			
40	203714-0-10	1	nottolino	pawl			
41	203212-0-10	1	dado	nut			
◆◆	990650-4-12	1	porta rotolo	bobbin carrier			
42	990596-0-10	4	pomolo	knob			
43	990594-0-10	4	anello conico	ring cone			
44	991114-0-00	1	base	base			

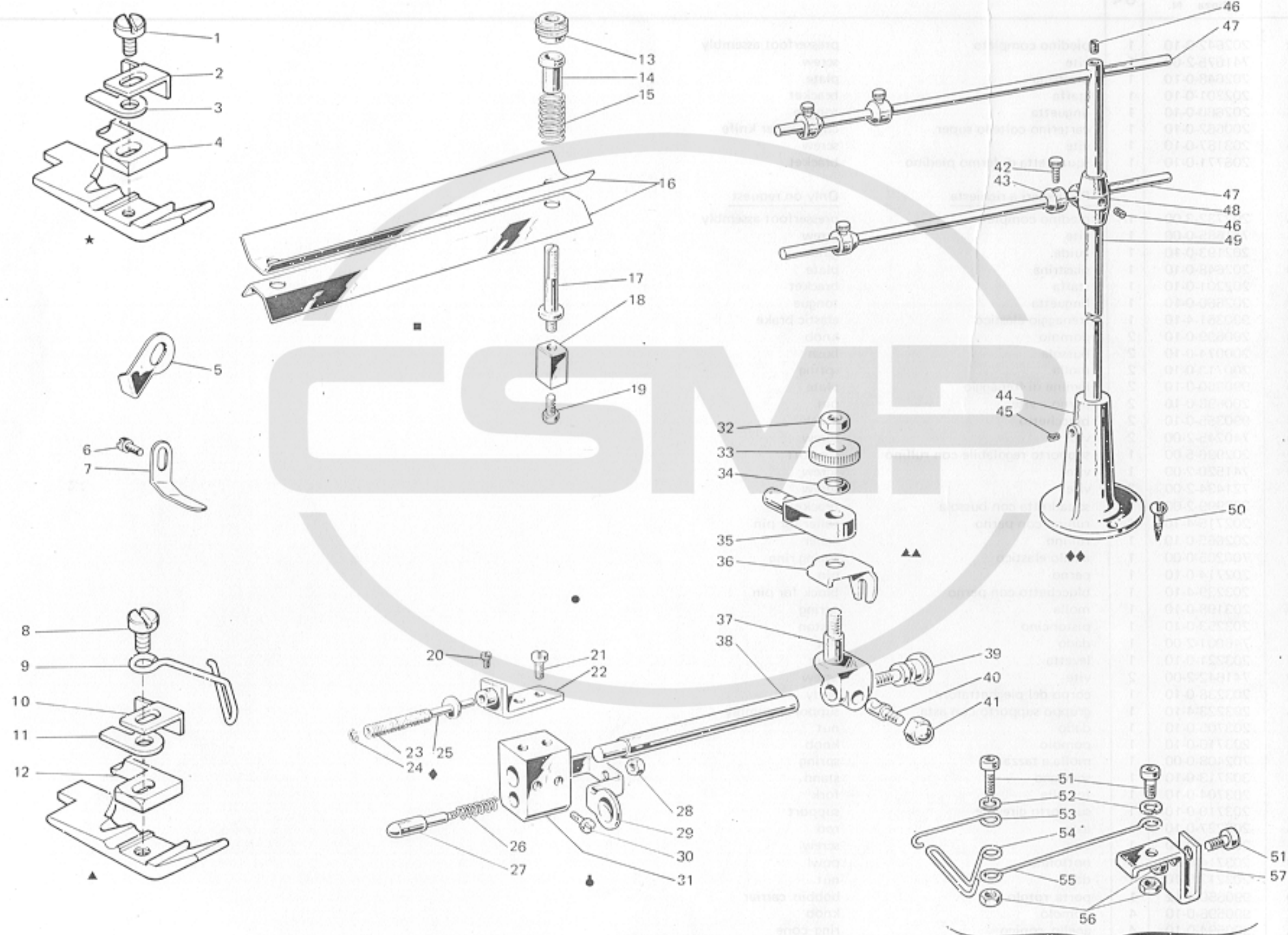


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
45	729054-2-00	1	grano	screw			
46	729024-2-00	3	grano	screw			
47	990593-0-11	2	spina	pin			
48	991153-0-00	1	supporto	support			
49	990592-0-11	1	asta	rod			
50	731107-0-00	3	vite	screw			
•	991225-4-00	1	guida fettuccia completa	guide			
51	722420-2-00	3	vite	screw			
52	703003-0-00	2	rondella elastica	spring washer			
53	991222-0-00	1	asta di regolazione	adjustment rod			
54	991221-0-00	1	guida fettuccia	guide			
55	991220-0-00	1	asta centrale	rod			
56	746003-0-00	3	dado	nut			
57	991223-0-00	1	supporto	support			
<u>Tav. 3</u>							
30	780202-0-20	1	targhetta classe testa	head machine plate			
<u>Tav. 4</u>							
★	206251-4-00	1	coperchio super. completo	upper cover assembly			
24/1	206343-4-00	1	coperchio superiore	upper cover			
27	202681-0-10	1	molla	spring			
32	206747-0-00	1	perno	pin			
<u>Tav. 12</u>							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet superiore	upper looper			
5	202707-0-10	1	placca d'ago	needle plate			
6	202609-0-10	1	griffino	feed dog			
7	206608-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	206605-0-10	1	griffa principale	main feed dog			
<u>Particolari a richiesta</u>							
<u>Only on request</u>							
5	202634-0-10	1	placca d'ago	needle plate			
	202635-0-10	1	placca d'ago	needle plate			
	202738-4-00	1	placca d'ago	needle plate			
7	202699-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202695-0-10	1	griffa principale	main feed dog			
<u>Tav. 10</u>							
<u>Pezzi annullati</u>							
<u>Cancelled parts</u>							
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
★	202173-3-10	1	piedino completo	presserfoot assembly			
1	202201-0-10	1	staffa	bracket			
2	741413-0-00	1	vite	screw			
3	202192-0-10	1	piastrina	plate			
4	741675-2-00	1	vite	screw			
5	202193-0-10	1	guida	guide			
6	741431-0-00	1	vite	screw			
7	202195-0-10	1	linguetta	tongue			
8	202184-0-10	1	blocchetto	block			
—	202172-3-10	1	piedino completo uguale al 202173-3-10 con slitta ricoperta di Teflon con spessore di 0,5 mm.	presserfoot assembly			
▲	202512-4-10	1	dispositivo tagliafilo	cutting thread device			
9	744510-0-00	1	vite	screw			
10	202511-0-10	1	piastrina	plate			
11	202510-0-10	1	lamina	sheet			
	<u>Tav. 3</u>						
30	780207-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203214-0-10	1	placca d'ago	needle plate			
8	203199-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
A	202300-0-10	1	guida per non tagliare	guide			
8	202767-4-10	1	guida completa	guide assembly			
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
G	203216-4-10	1	placca d'ago con piastrina	needle plate			
H	203215-0-10	1	placca d'ago	needle plate			
5	203217-0-10	1	placca d'ago	needle plate			
	203220-0-10	1	placca d'ago	needle plate			
	203218-0-10	1	placca d'ago	needle plate			
7	202060-2-11	1	griffa sussidiaria in Vulkollan	subsidiary feed dog (Vulkollan)			
8	203201-2-11	1	griffa principale in Vulkollan	main feed dog (Vulkollan)			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>						
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	202275-0-10	1	squadretta fermo spingi asola	bracket			

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Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203050-3-10	1	piedino completo	presserfoot assembly			
1	741665-0-00	1	vite	screw			
2	202201-0-10	1	staffa	bracket			
3	203052-0-10	1	linguetta	tongue			
4	741431-0-00	1	vite	screw			
5	202184-0-10	1	blocchetto	block			
Tav. 3							
30	780225-0-20	1	targhetta classe testa	head class plate			
Tav. 12							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203047-0-20	1	placca d'ago	needle plate			
6	202609-0-10	1	griffino	feed dog			
7	203062-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203060-0-10	1	griffa principale	main feed dog			
9	207006-2-00	1	coltello superiore	upper knife			
10	207024-2-00	1	coltello inferiore	lower knife			
Particolari a richiesta							
Only on request							
5	203048-0-20	1	placca d'ago	needle plate			
7	203094-2-00	1	griffa sussidiaria in Vulkollan	subsidiary feed dog (Vulkollan)			
8	203095-2-00	1	griffa principale in Vulkollan	main feed dog (Vulkollan)			
9	203066-0-10	1	coltello superiore	upper knife			
10	203144-0-10	1	coltello inferiore	lower knife			
Tav. 10							
Pezzi annullati							
Cancelled parts							
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

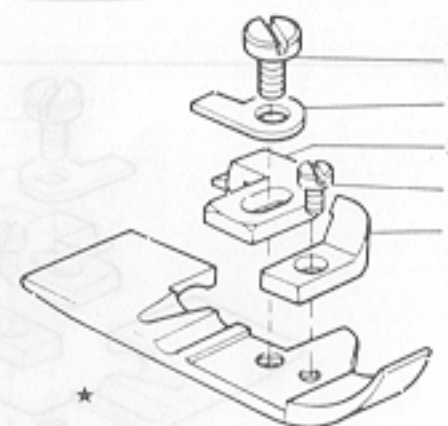


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203050-3-10	1	piedino	presserfoot			
1	741665-0-00	1	vite	screw			
2	202201-0-10	1	staffa	bracket			
3	203052-0-10	1	linguetta	tongue			
4	741431-0-00	1	vite	screw			
5	202184-0-10	1	blocchetto	block			
<u>Tav. 3</u>							
—	206358-4-00	1	sportello anter. compl.	cover			
16	206933-2-00	1	sportello scorrevole	cover			
30	780200-0-20	1	targhetta classe testa	head class plate			
<u>Tav. 10</u>							
3	203065-0-10	1	placchetta porta coltello sup.	plate			
4	744553-0-00	1	vite	screw			
8	203087-0-10	1	vite fissa colt. super.	screw			
<u>Tav. 12</u>							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203072-0-10	1	piacca d'ago	needle plate			
7	203062-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203060-0-10	1	griffa principale	main feed dog			
9	207006-2-00	1	coltello superiore	upper knife			
10	207017-2-00	1	coltello inferiore	lower knife			
<u>Particolari a richiesta</u> <u>Only on request</u>							
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
7	203094-2-00	1	griffa sussidiaria in Vulkollan	subsidiary feed dog (Vulkollan)			
8	203095-2-00	1	griffa principale in Vulkollan	main feed dog (Vulkollan)			
9	203066-0-10	1	coltello superiore	upper knife			
10	203069-0-10	1	coltello inferiore	lower knife			
<u>Pezzi annullati</u> <u>Cancelled parts</u>							
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

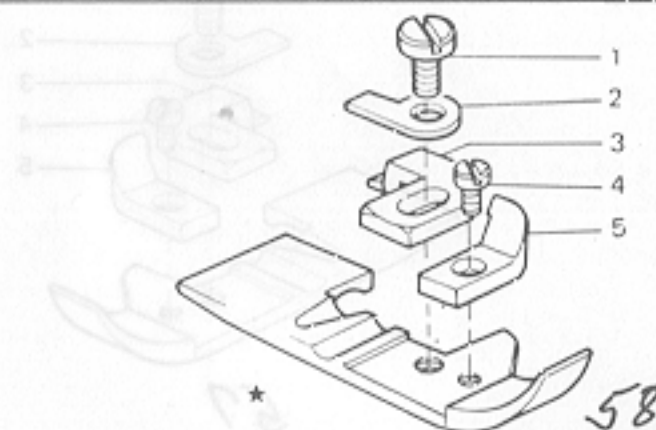


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203803-3-10	1	pedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	203079-2-10	1	piastrina	plate			
6	203804-0-10	1	linguetta	tongue			
<u>Tav. 3</u>							
—	206358-4-00	1	sportello anteriore compl.	front cover			
16	206933-2-00	1	sportello scorrevole	front cover			
30	780200-0-20	1	targhetta classe testa	head class plate			
<u>Tav. 10</u>							
3	203065-0-10	1	placchetta porta colt. super.	plate			
4	744553-0-00	1	vite	screw			
8	203087-0-10	1	vite fissa colt. super.	screw			
<u>Pezzi annullati</u>							
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			
<u>Tav. 12</u>							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203072-0-10	1	placca d'ago	needle plate			
7	203062-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203060-0-10	1	griffa principale	main feed dog			
9	203066-0-10	1	coltello super.	upper knife			
10	203069-0-10	1	coltello infer.	lower knife			
<u>Particolari a richiesta</u>							
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
7	203094-2-00	1	griffa sussidiaria in Vulkollan	subsidiary feed dog (Vulkollan)			
8	203095-2-00	1	griffa principale in Vulkollan	main feed dog (Vulkollan)			

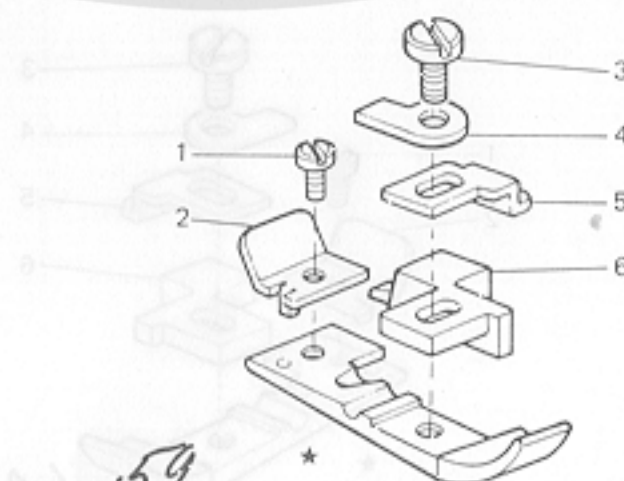


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203815-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	203816-0-10	1	piastrina	plate			
6	203817-0-10	1	linguetta	tongue			
Tav. 3							
—	206361-4-00	1	sportello anteriore compl.	front cover			
16	206933-2-00	1	sportello scorrevole	front cover			
30	780200-0-20	1	targhetta classe testa	head class plate			
Tav. 10							
3	203065-0-10	1	placchetta porta coltello super.	plate			
4	744553-0-00	1	vite	screw			
8	203087-0-10	1	vite fissa coltello super.	screw			
24	203810-0-10	1	bussola guida supp. colt. infer.	bush			
Tav. 12							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203813-0-10	1	placca d'ago	needle plate			
7	203062-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203060-0-10	1	griffa principale	main feed dog			
9	203812-0-10	1	coltello superiore	upper knife			
10	203069-0-10	1	coltello inferiore	lower knife			
Particolari a richiesta							
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			

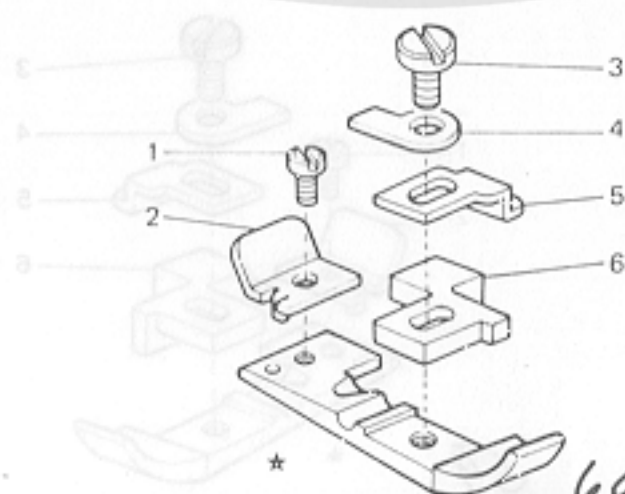
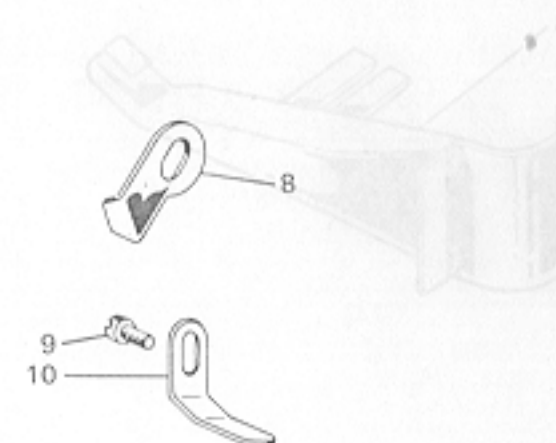
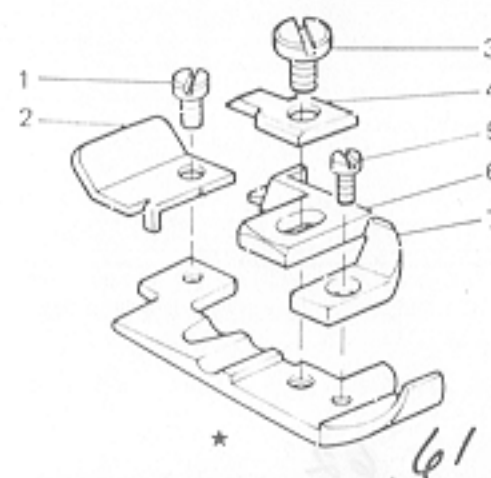
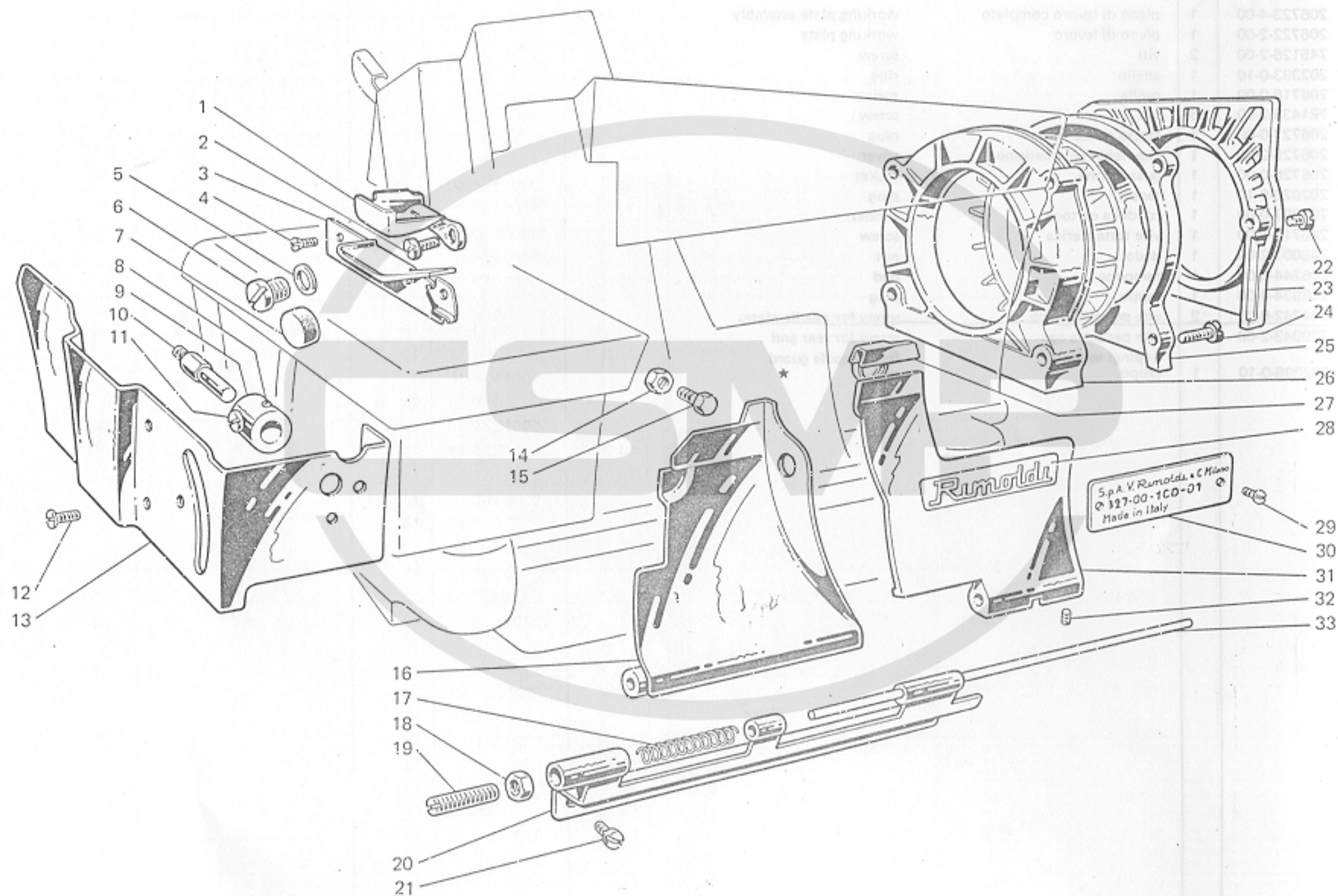


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203162-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	203025-0-10	1	piastrina	plate			
3	741675-2-00	1	vite	screw			
4	203772-0-10	1	staffa	bracket			
5	741431-0-00	1	vite	screw			
6	202195-0-10	1	linguetta	tongue			
7	202184-0-10	1	blocchetto	block			
8	200662-0-10	1	carterino coltello super.	cover			
9	203187-0-10	1	vite	screw			
10	202658-0-10	1	squadretta fermo piedino	bracket			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	203044-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203219-0-10	1	placca d'ago	needle plate			
6	202609-0-10	1	griffino	feed dog			
8	203199-0-10	1	griffa principale	main feed dog			
	<u>Particolari a richiesta</u>			<u>Only on request</u>			
A	202300-0-10	1	guida	guide			
B	202767-4-10	1	guida	guide			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			





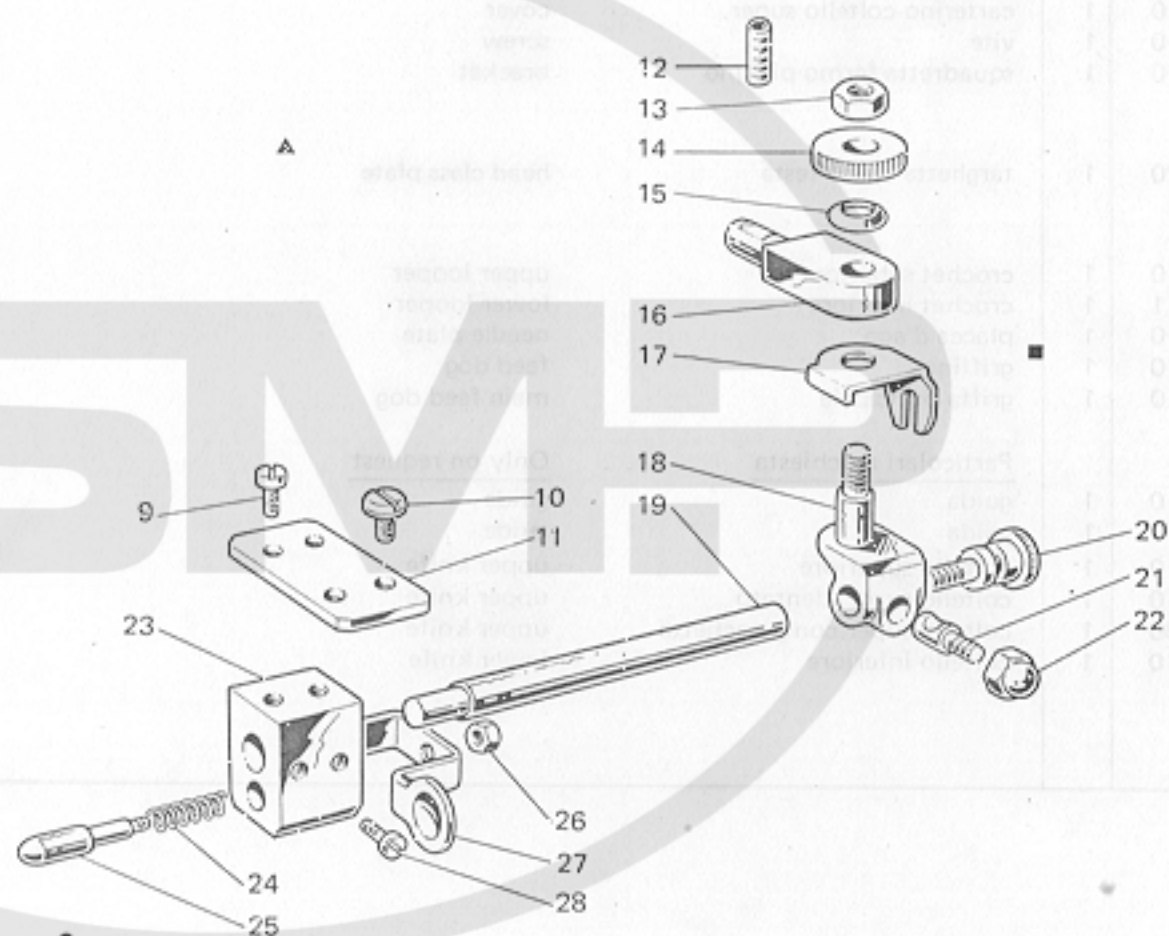
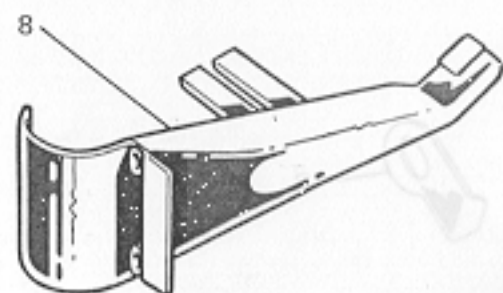
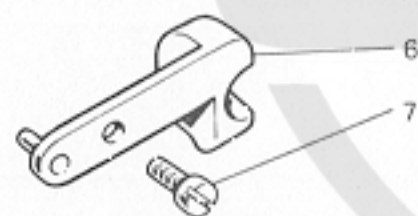
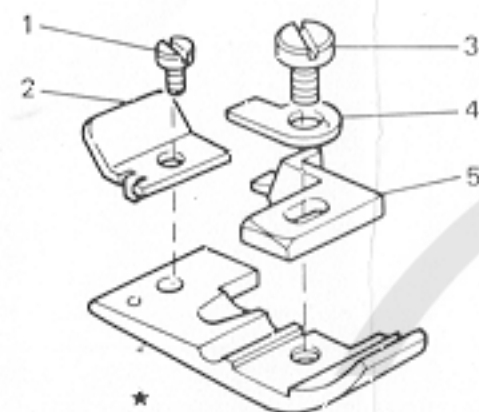


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203157-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	203193-2-00	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
8	202311-2-10	1	guida del materiale	guide			
▲	202301-4-10	1	supporto porta guida	support			
9	203589-0-10	2	vite	screw			
10	721434-2-00	2	vite	screw			
11	202303-0-10	1	piastrina	plate			
■	203223-4-10	1	supporto	support			
12	729013-2-00	1	vite	screw			
13	203705-0-10	1	dado	nut			
14	203716-0-10	1	pomolo	knob			
15	702408-0-00	1	molla a tazza	spring			
16	203713-0-10	1	sostegno	support			
17	203704-0-10	1	forcella	fork			
18	203710-0-10	1	supporto girevole	support			
19	203227-0-10	1	asta	pin			
20	203715-0-10	1	vite	screw			
21	203714-0-10	1	nottolino	pawl			
22	203212-0-10	1	dado	nut			
●	203239-4-10	1	blocchetto	block			
23	203238-0-10	1	corpo del pieghettatore	folding body			
24	203198-0-10	1	molla	spring			
25	203253-0-10	1	pistoncino	piston			
26	746001-2-00	1	dado	nut			
27	203221-0-10	1	levetta	lever			
28	741642-2-00	2	vite	screw			
Tav. 3							
30	780200-0-20	1	targhetta classe testa	head class plate			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202178-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741675-2-00	1	vite	screw			
4	202088-0-10	1	piastrina	plate			
5	202201-0-10	1	staffa	bracket			
6	202195-0-10	1	linguetta	tongue			
30	Tav. 3 780270-0-20	1	targhetta classe testa	head class plate			

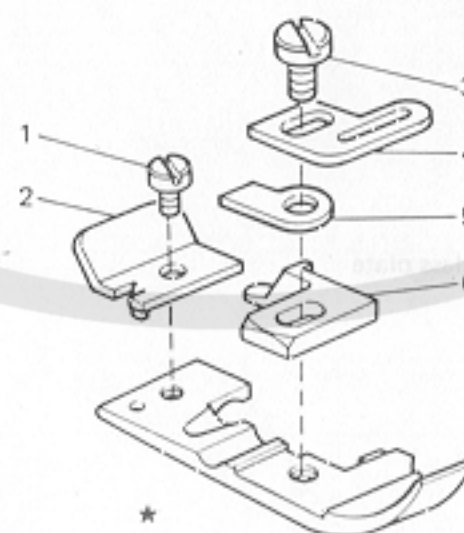


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202178-3-10	1	pieдино completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741675-2-00	1	vite	screw			
4	202088-0-10	1	piastrina	plate			
5	202201-0-10	1	staffa	bracket			
6	202195-0-10	1	linguetta	tongue			
<u>Tav. 3</u>							
30	780200-0-20	1	targhetta classe testa	head class plate			
<u>Tav. 12</u>							
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203214-0-10	1	placca ago	needle plate			
8	203199-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
<u>Tav. 10</u>							
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	piastrina fermo spingi asola	plate			

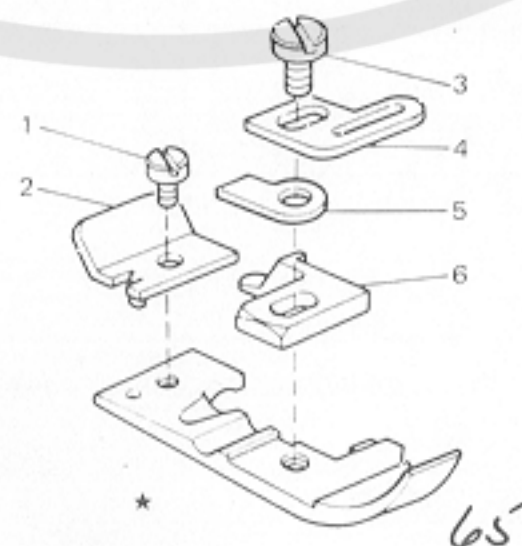


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head machine plate			
★	<u>Tav. 4</u> 206265-4-00	1	coperchio super.	upper cover assembly			
24/1	206343-4-00	1	tensione completa	tensione assembly			
27	202681-0-10	1	molla	spring			
32	206747-0-00	1	perno	pin			
	<u>Tav. 10</u>						
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			
	<u>Tav. 12</u>						
3	202092-0-10	1	crochet super. cieco	upper blind looper			
	204033-0-10	1	crochet super.	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202783-0-10	1	placca ago	needle plate			
7	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202780-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
3	204021-0-10	1	crochet super.	upper looper			
4	202095-0-11	1	crochet infer.	lower looper			
5	202876-0-10	1	placca ago	needle plate			
	202877-0-10	1	placca ago	needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202786-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	741431-0-00	1	vite	screw			
6	202797-0-10	1	linguetta	tongue			
7	202789-0-10	1	blocchetto	block			
▲	202851-4-11	1	guida completa	guide assembly			
8	202805-0-10	1	vite	screw			
9	202862-2-10	1	supporto	support			
10	721443-2-00	1	vite	screw			
11	202869-0-10	1	pomolo	knob			
12	202974-0-10	2	spina	pin			
13	202871-0-10	1	vite	screw			
■	202809-4-10	1	lamina con molla	sheet			
14	202808-0-10	1	lamina	sheet			
15	202860-0-10	1	molla	spring			
16	202858-0-10	1	guida scorrevole	guide			
●	202840-4-11	1	corpo guida	guide body			
17	202843-0-11	1	cerniera	hinge			
18	202847-0-10	1	piastrina	plate			
19	202839-0-11	1	corpo della guida	body			
20	744512-4-00	2	vite	screw			
21	202282-0-10	1	passafilo	thread guide			
22	745002-0-00	1	vite	screw			
<u>Particolari a richiesta</u>				<u>Only on request</u>			
◆	202804-4-10	1	dispositivo tagliafilo	cutting thread device			
23	744510-0-00	1	vite	screw			
24	202511-0-10	1	piastrina	plate			
25	202883-0-10	1	lamina	sheet			

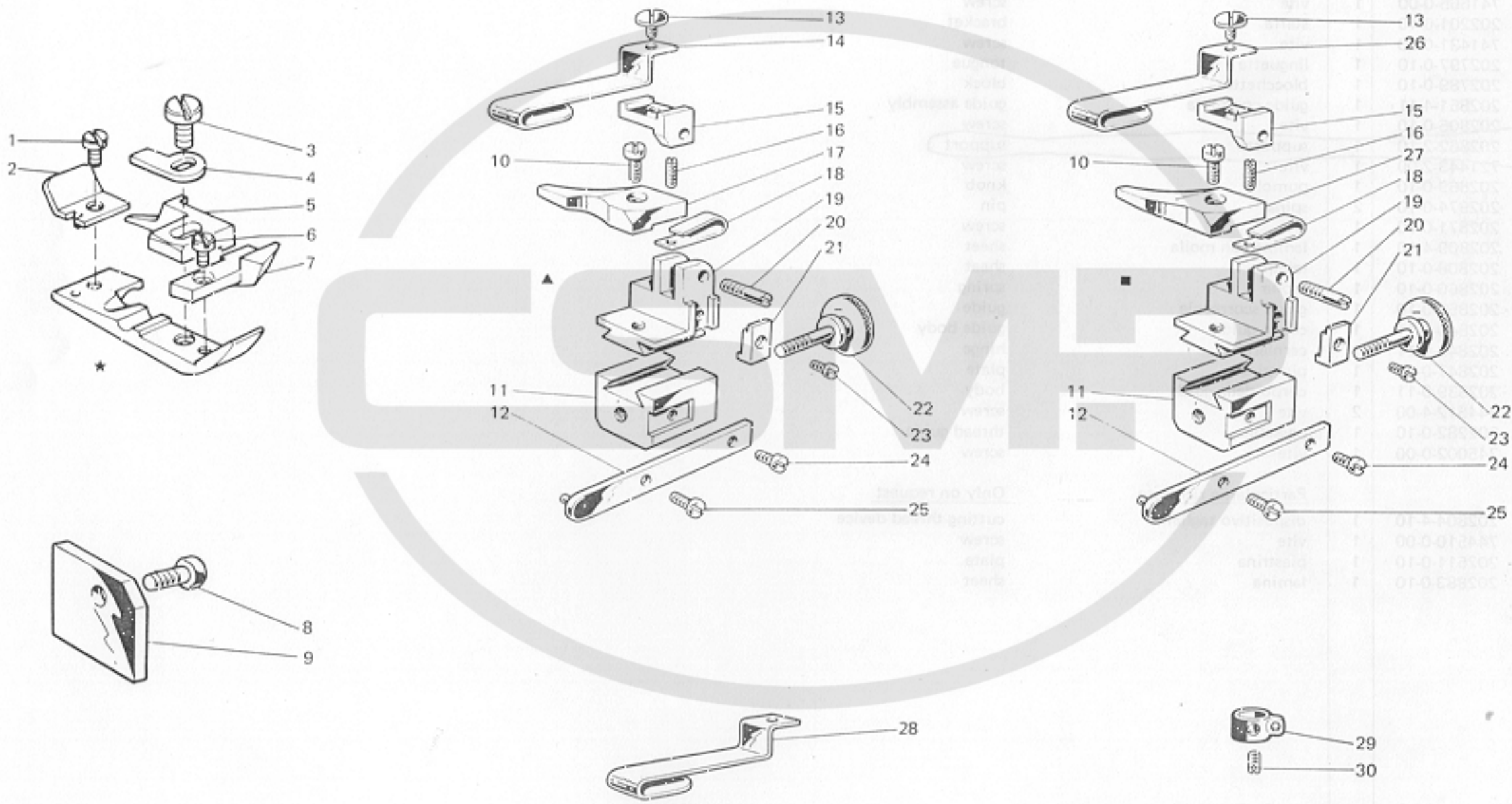


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202787-3-11	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202800-0-10	1	staffa	bracket			
5	202798-0-10	1	linguetta	tongue			
6	741461-0-00	1	vite	screw			
7	202790-0-11	1	blocchetto	block			
8	741642-2-00	1	vite	screw			
9	202872-0-10	1	piastrina	plate			
▲	202853-4-12	1	guida completa	screw			
10	721433-2-00	1	vite	screw			
11	202841-0-11	2	corpo guida	guide body			
12	202864-2-10	2	sostegno	support			
13	202805-0-10	2	vite	screw			
14	202810-0-10	1	lamina per orlo	sheet			
15	202844-0-10	2	blocchetto	block			
16	202804-0-10	2	vite	screw			
17	202972-0-00	1	guida	guide			
18	202873-0-10	2	molla	spring			
19	202807-0-11	2	slitta	slide			
20	202846-0-10	2	spina	pin			
21	202866-0-10	2	staffa	bracket			
22	202870-0-10	2	vite	screw			
23	741711-0-00	2	vite	screw			
24	721433-2-00	2	vite	screw			
25	721443-2-00	1	vite	screw			
■	202855-4-12	1	guida completa	guide assembly			
26	202824-0-10	1	lamina per orlo	sheet			
27	202849-0-10	1	guida	guide			
28	203485-0-00	1	lamina per orli da 2"	sheet			
29	202282-0-10	1	passafilo	thread guide			
30	745002-0-00	1	vite	screw			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	202092-0-10	1	crochet sup. cieco	upper blind looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202784-0-10	1	placca d'ago	needle plate			
7	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202781-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
3	204033-0-10	1	crochet superiore	upper looper			
	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super.con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>		<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

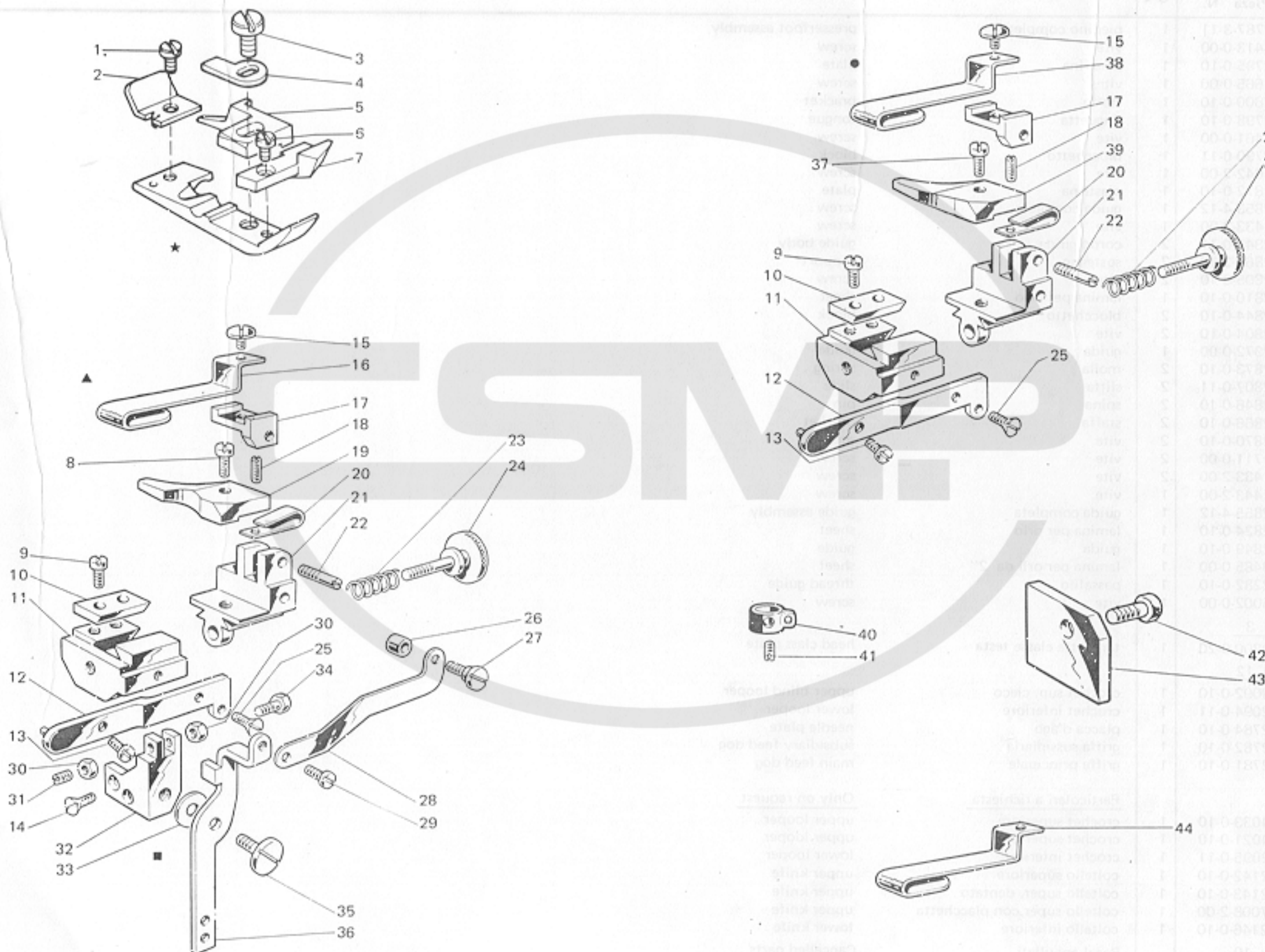


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202787-3-11	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastina	plate			
3	741665-0-00	1	vite	screw			
4	202800-0-10	1	staffa	bracket			
5	202798-0-10	1	linguetta	tongue			
6	741461-0-00	1	vite	screw			
7	202790-0-11	1	blocchetto	block			
▲	206787-4-10	1	guida completa	guide assembly			
8	721433-2-00	1	vite	screw			
9	741415-0-00	4	vite	screw			
10	202904-0-10	2	guida	guide			
11	202891-0-11	2	corpo	body			
12	206784-2-00	2	sostegno	support			
13	721443-2-00	1	vite	screw			
14	724056-0-00	2	vite	screw			
15	202805-0-10	2	vite	screw			
16	202810-0-10	1	lamina per orli	plate			
17	202844-0-10	2	blocchetto	block			
18	202804-0-10	2	vite di fermo	screw			
19	204972-0-00	1	guida	guide			
20	202873-0-10	2	molla	spring			
21	202887-0-11	2	slitta	slide			
22	202846-0-10	2	spina filettata	pin			
23	202905-0-10	2	molla	spring			
24	202908-0-10	2	vite	screw			
25	744535-4-00	2	vite	screw			
26	206781-0-00	1	distanziale	spacer			
27	206780-0-00	1	vite	screw			
28	206782-0-00	1	leva comando guida	guide lever control			
29	743822-0-00	1	vite	screw			
■	206786-4-00	1	comando leva	lever control			
30	746007-2-00	2	dado	nut			
31	727074-0-00	1	vite	screw			
32	920122-0-11	1	supporto	support			
33	703807-0-00	1	rondella	washer			
34	101025-0-10	1	vite	screw			
35	920123-0-10	1	vite	screw			
36	206785-0-00	1	leva	lever			

Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206355-4-00	1	spertello ant. compl.	front cover assembly			
1	206730-0-00	1	vaschetta recupero olio	sump			
2	741956-2-00	1	vite	screw			
3	206735-0-00	1	carterino para olio	retainer oil			
4	744654-2-00	3	vite	screw			
5	705925-0-00	1	rondella in fibra	washer			
6	202480-0-10	1	tappo	plug			
7	202027-0-10	1	tappo	plug			
8	730023-2-00	1	vite	screw			
9	206734-2-00	1	morsetto fiss. carter laterale	needle clamp			
10	206733-0-00	1	vite per carter laterale	screw			
11	721435-2-00	1	vite	screw			
12	724895-2-00	4	viti	screw			
13	206731-2-00	1	carter laterale completo	side cover assembly			
14	746007-2-00	1	dado	nut			
15	202214-0-10	1	vite	screw			
16	206762-2-00	1	sportello scorrevole	sliding cover			
17	206768-0-00	1	molla	spring			
18	746208-2-00	1	dado	nut			
19	206769-0-10	1	vite di regolazione	adjusting screw			
20	206756-0-00	1	cerniera	hinge			
21	741724-0-00	4	vite	screw			
22	721464-2-00	2	vite per coperchio	screw			
23	206685-0-00	1	coperchio cinghia	cover			
24	202484-0-10	4	vite	screw			
25	206687-2-00	1	coperchio coclea	scroll cover			
26	206688-0-00	1	coclea per ventola	scroll			
27	206764-0-00	1	zoccolo	block			
28	206770-0-00	1	targhetta Rimoldi	Rimoldi plate			
29	202165-0-10	2	vite	screw			
30	780201-0-20	1	targhetta classe	machine class plate			
31	206763-0-00	1	sportello ribaltabile	tipping cover			
32	745800-2-00	1	grano	grub screw			
33	206767-0-00	1	perno	pin			

Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
<u>Tav. 3</u>							
★	206360-4-00	1	sportello anteriore completo	cover			
16	206937-2-00	1	sportello scorrevole	sliding cover			
30	780200-0-20	1	targhetta classe testa	head class plate			
<u>Tav. 4</u>							
★	206265-4-00	1	coperchio superiore completo	cover			
24	206343-4-00	1	tensione completa	tension assembly			
27	202681-0-10	1	molla	spring			
32	206747-0-00	1	perno	pin			
<u>Tav. 12</u>							
3	204033-0-10	1	crochet superiore	upper looper			
	202092-0-10	1	crochet superiore cieco	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202784-0-10	1	placca d'ago	needle plate			
7	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202781-0-10	1	griffa principale	main feed dog			
<u>Particolari a richiesta</u>							
<u>Only on request</u>							
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
●	206788-4-00	1	guida completa	guide assembly			
37	741713-0-00	1	vite	screw			
38	202824-0-10	1	lamina per orli	plate			
39	202849-0-10	1	guida	guide			
40	202282-0-10	1	passafilo	thread guard			
41	745002-0-00	1	vite	screw			
42	741642-2-00	1	vite	screw			
43	202872-0-10	1	piastrina	plate			
44	203485-0-00	1	lamina per orli da 2"	plate			
<u>Tav. 10</u>							
<u>Pezzi annullati</u>							
<u>Candelled parts</u>							
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	201775-0-10	1	squadretta fermo spingi asola	bracket			

Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780285-0-20	1	targhetta classe testa	head class plate			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202092-0-10	1	crochet superiore cieco	upper looper			
5	202094-0-11	1	crochet inferiore	lower looper			
7	202783-0-10	1	placca d'ago	needle plate			
8	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202780-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
10	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>		<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

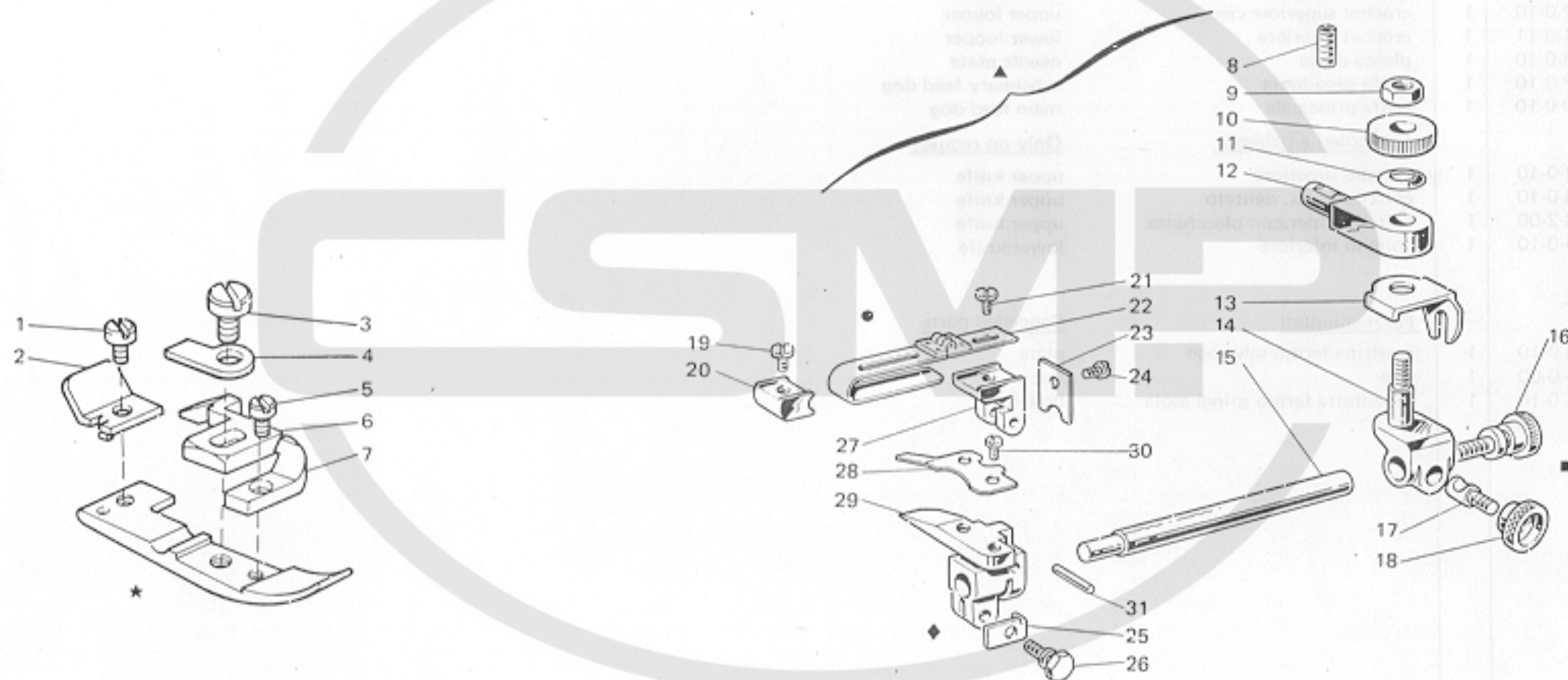


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202786-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	741431-0-00	1	vite	screw			
6	202797-0-10	1	linguetta	tongue			
7	202789-0-10	1	blocchetto	block			
▲	203712-5-11	1	guida completa	guide assembly			
8	729013-2-00	1	vite	screw			
■	203708-4-11	1	attacco	attachment			
9	203705-0-10	1	dado	nut			
10	203716-0-10	1	pomolo	knob			
11	702408-0-00	1	molla	spring			
12	203713-0-10	1	sostegno	support			
13	203704-0-10	1	forcella	fork			
14	203710-0-10	1	supporto girevole	support			
15	203709-0-11	1	asta	rod			
16	203715-0-10	1	pomolo	knob			
17	203714-0-10	1	nottolino	pawl			
18	201162-0-10	1	pomolo	knob			
●	203711-4-11	1	guida	guide			
19	201236-0-10	1	vite	screw			
20	201246-0-10	1	blocchetto	block			
21	202805-0-10	1	vite	screw			
22	201254-2-10	1	molla con cerniera	spring			
23	203706-0-10	1	piastrina per bloccaggio	plate			
24	721412-2-00	1	vite	screw			
25	203707-0-10	1	piastrina di fermo	plate			
26	202871-0-10	1	vite	screw			
◆	202840-4-11	1	corpo della guida con cerniera	guide body			
27	202843-0-11	1	cerniera	hinge			
28	202847-0-10	1	piastrina	plate			
29	202839-0-11	1	corpo della guida	guide body			
30	744512-4-00	2	vite	screw			
31	202974-0-10	1	spina	pin			

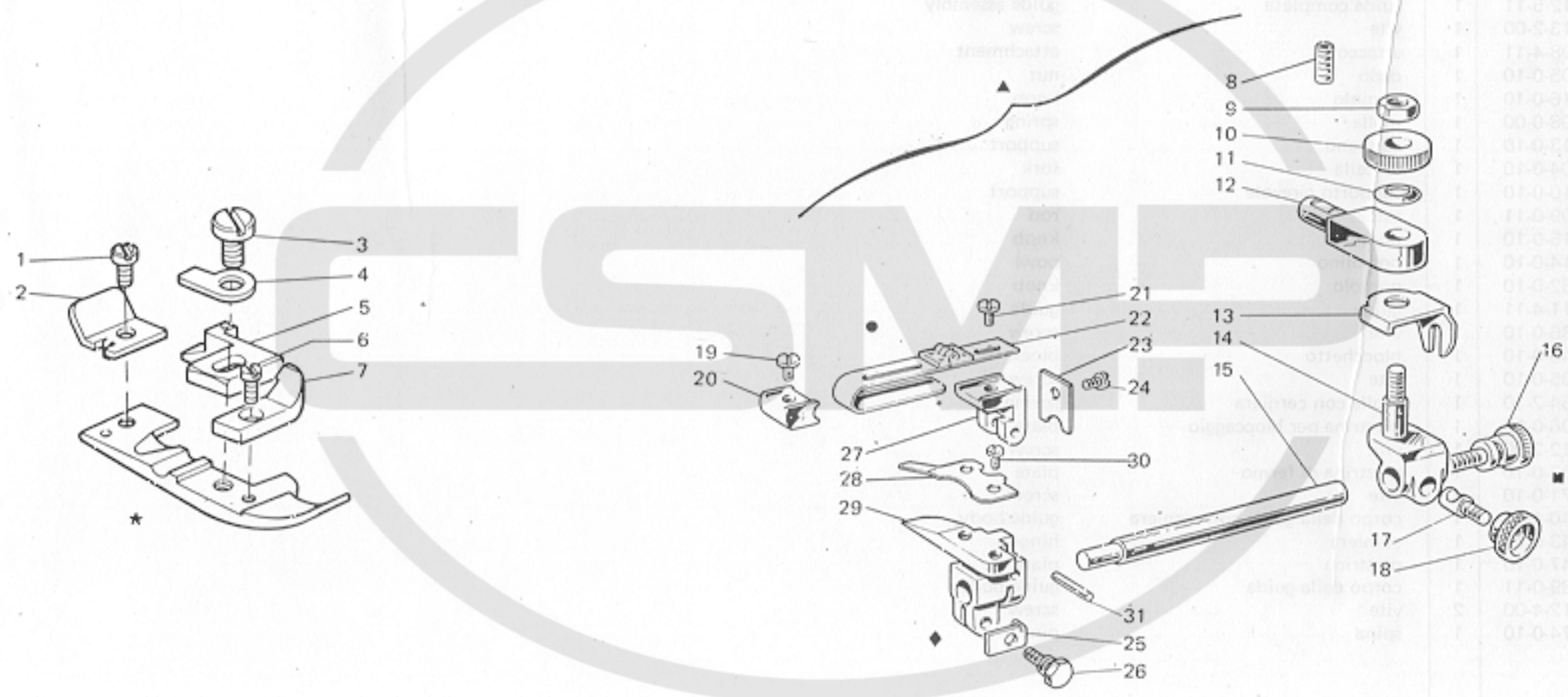


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPTION
★	203721-3-10	1	piecino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	203722-0-10	1	linguetta	tongue			
6	741431-0-00	1	vite	screw			
7	202789-0-10	1	blocchetto	block			
▲	203712-5-11	1	guida completa	guide assembly			
8	729013-2-00	1	vite	screw			
■	203708-4-11	1	attacco	attachment			
9	203705-0-10	1	dado	nut			
10	203716-0-10	1	pomolo	knob			
11	702408-0-00	1	molla	spring			
12	203713-0-10	1	sostegno	support			
13	203704-0-10	1	forcella	fork			
14	203710-0-10	1	supporto girevole	support			
15	203709-0-11	1	asta	rod			
16	203715-0-10	1	pomolo	knob			
17	203714-0-10	1	nottolino	pawl			
18	201162-0-10	1	pomolo	knob			
●	203711-4-11	1	guida	guide			
19	201236-0-10	1	vite	screw			
20	201246-0-10	1	blocchetto	block			
21	202805-0-10	1	vite	screw			
22	201254-2-10	1	molla con cerniera	spring			
23	203706-0-10	1	piastina per bloccaggio	plate			
24	721412-2-00	1	vite	screw			
25	203707-0-10	1	piastina di fermo	plate			
26	202871-0-10	1	vite	screw			
◆	202840-4-11	1	corpo della guida con cerniera	guide body			
27	202843-0-11	1	cerniera	hinge			
28	202847-0-10	1	piastina	plate			
29	202839-0-11	1	corpo della guida	guide body			
30	744512-4-00	2	vite	screw			
31	202974-0-10	1	spina	pin			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
	202092-0-10	1	crochet super. cieco	upper blind looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202783-0-10	1	placca d'ago	needle plate			
7	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202780-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>		<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

Rimoldi

TAV. 32

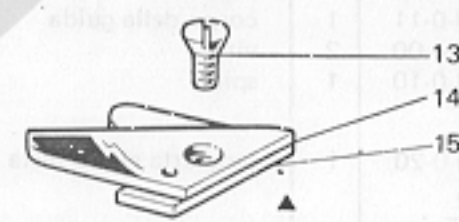
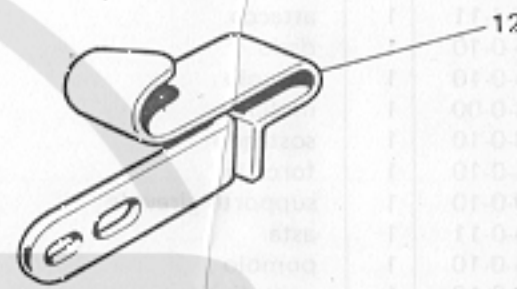
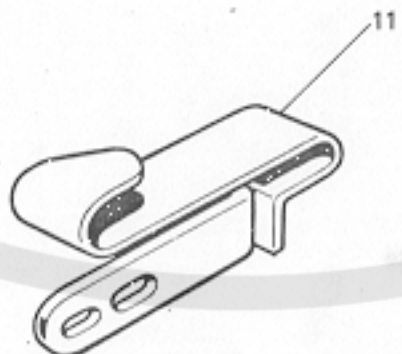
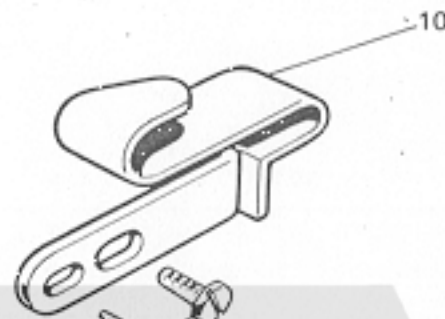
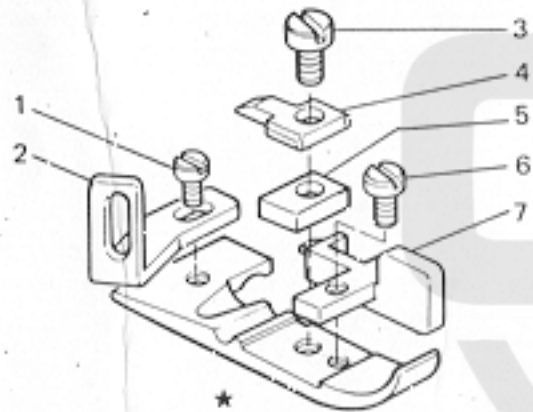
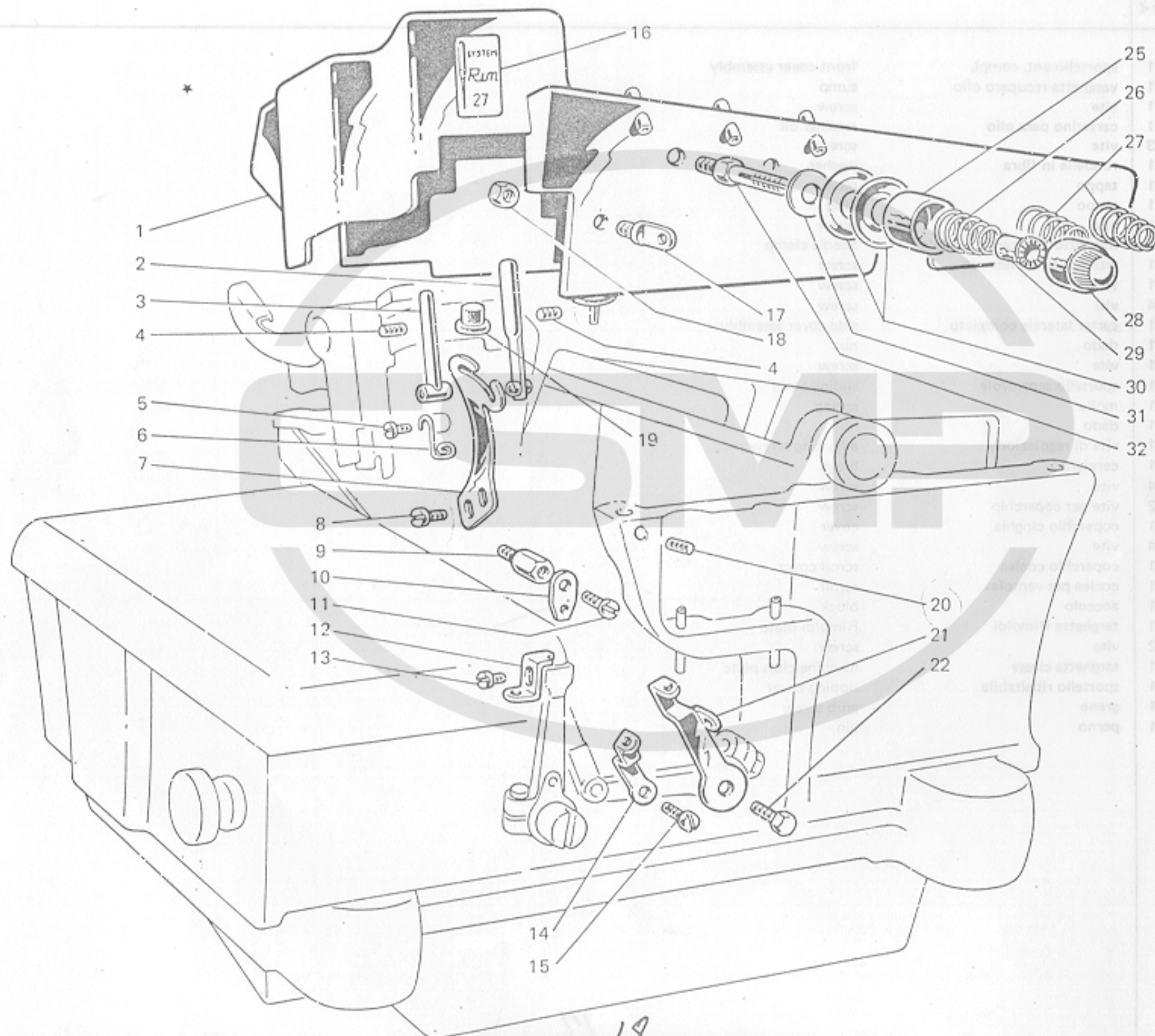


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202778-3-10	1	piedino completo	presserfoot assembly			
1	202796-0-10	1	squadrettz	bracket			
2	721411-0-00	1	vite	screw			
3	741675-2-00	1	vite	screw			
4	203772-0-10	1	staffa	bracket			
5	202791-0-10	1	blocchetto	block			
6	741453-0-00	1	vite	screw			
7	202799-0-10	1	linguetta	tongue			
8	203306-0-10	1	spinetta	pin			
9	721443-2-00	1	vite	screw			
10	202857-2-10	1	guida completa	guide assembly			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
▲	202884-4-10	1	dispositivo tagliatore	device			
11	202902-2-10	1	guida completa	guide assembly			
12	202897-2-10	1	guida completa	guide assembly			
13	744510-0-00	1	vite	screw			
14	202511-0-10	1	p. astrina	plate			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
	202092-0-10	1	crochet super. cieco	upper looper blind			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202783-0-10	1	placca d'ago	needle plate			
7	202782-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202780-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
3	204021-0-10	1	crochet superiore	upper looper			
4	202095-0-11	1	crochet inferiore	lower looper			
5	202876-0-10	1	placca d'ago	needle plate			
	202877-0-10	1	placca d'ago	needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>						
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	bracket			

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Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202177-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202198-0-10	1	linguetta	tongue			
▲	202314-4-10	1	guida completa	guide assembly			
6	201236-0-10	2	vite	screw			
7	202313-3-10	1	guida	guide			
■	202958-4-10	1	supporto girevole	support			
8	729013-2-00	1	vite	screw			
9	744634-0-00	1	vite	screw			
10	202970-0-10	1	sostegno	support			
11	300710-0-10	1	eccentrico	eccentric			
12	743464-2-00	1	vite	screw			
13	702406-0-00	1	molla a tazza	spring			
14	746007-2-00	1	dado	nut			
15	202967-0-10	1	supporto	support			
Tav. 3							
30	780330-0-20	1	targhetta classe testa	head class plate			
Tav. 10							
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
2	202130-0-10	1	perno porta coltello superiore	pin			
3	202127-0-10	1	placchetta porta colt. super.	plate			
4	744533-0-00	1	vite	screw			
6	202131-0-10	1	nasello fissa coltello super.	snug			
7	200663-0-10	1	carterino coltello super.	cover			
8	202496-0-10	1	vite fissa coltello super.	screw			
13	704409-0-00	1	rondella	washer			
14	742457-2-00	1	vite	screw			
21	202134-0-10	1	perno fissa coltello inferiore	pin			
Tav. 12							
5	202149-0-10	1	placca d'ago	needle plate			
7	202058-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202054-0-10	1	griffa principale	main feed dog			
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
9	207000-2-00	1	coltello superiore	upper knife			
10	207015-2-00	1	coltello inferiore	lower knife			



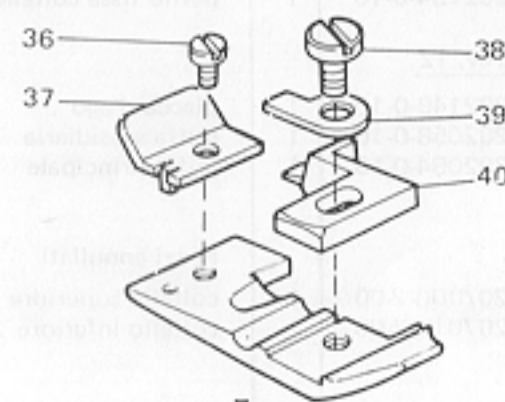
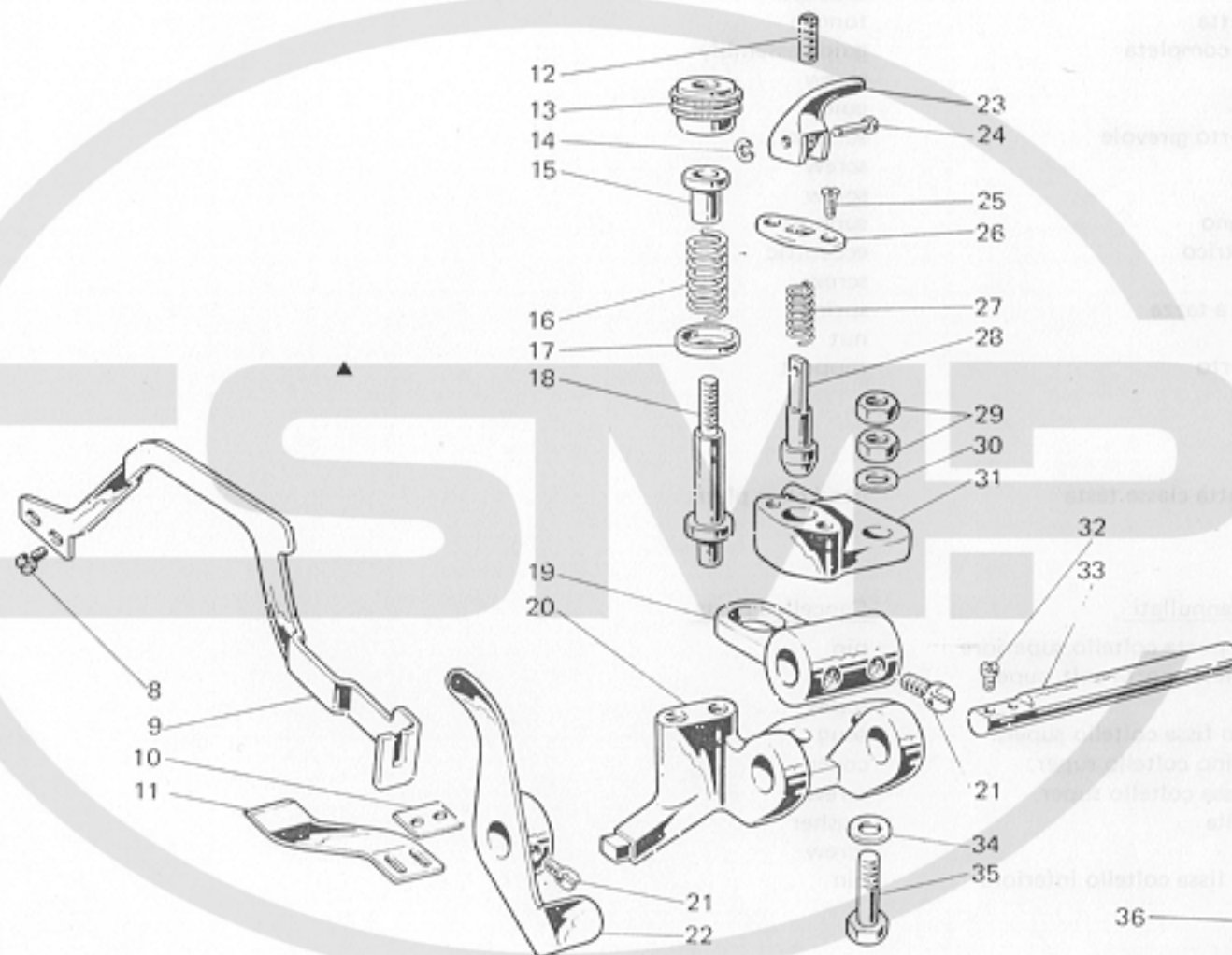
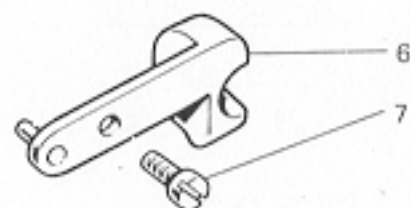
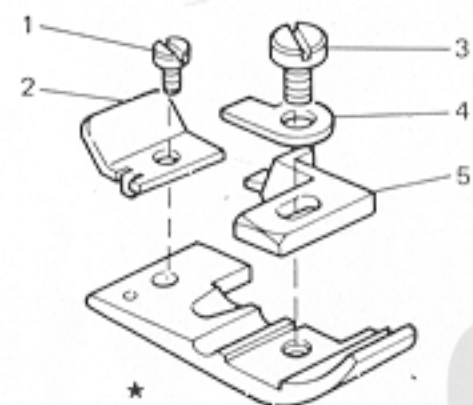


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203157-3-10	1	piellino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pomoio	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	perno	pin			
29	745021-2-00	2	calettone	nut			
30	704216-2-00	1	rondella	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondella	washer			
35	204934-0-10	1	vite a perno	screw			
			Particolari a richiesta	Only on request			
■	203158-3-10	1	piellino completo	presserfoot assembly			
36	741413-0-00	1	vite	screw			
37	202192-0-10	1	piastina	plate			
38	741665-0-00	1	vite	screw			
39	202201-0-10	1	staffa	bracket			
40	202195-0-10	1	linguetta	tongue			

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Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	Tav. 3 780200-0-20	1	targhetta classe testa	head class plate			
3	Tav. 12 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203148-0-10	1	placca d'ago	needle plate			
7	203141-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203140-0-10	1	griffa principale	main feed dog			
			Particolari a richiesta	Only on request			
5	203149-0-10	1	placca d'ago	needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe macchina	head class plate			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203150-0-10	1	placca d'ago	needle plate			
7	203141-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203140-0-10	1	griffa principale	main feed dog			
10	207024-2-00	1	coltello inferiore	lower knife			
5	203148-0-10	1	<u>Particolari a richiesta</u> placca d'ago	<u>Only on request</u> needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	203144-0-10	1	coltello inferiore	lower knife			

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TAV. 35

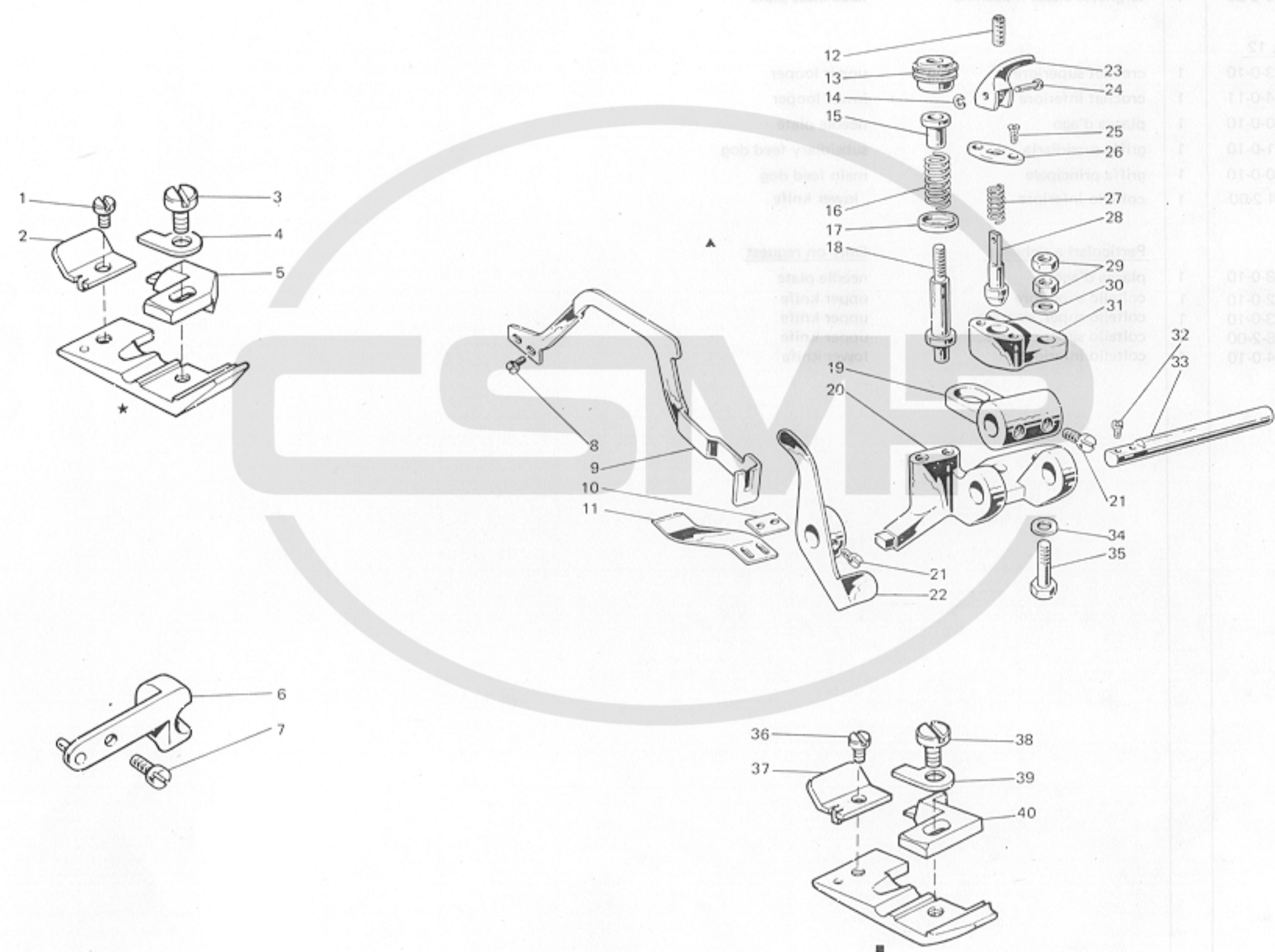


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203159-3-10	1	pedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202173-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastrina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pomolo	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastrina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	puntale	pin			
29	746021-2-00	2	dado	nut			
30	704216-2-00	1	rondella	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondella	washer			
35	204934-0-10	1	vite a perno	screw			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
■	203158-3-10	1	pedino completo	presserfoot assembly			
36	741413-0-00	1	vite	screw			
37	202192-0-10	1	piastrina	plate			
38	741665-0-00	1	vite	screw			
39	202201-0-10	1	staffa	bracket			
40	202195-0-10	1	linguetta	tongue			

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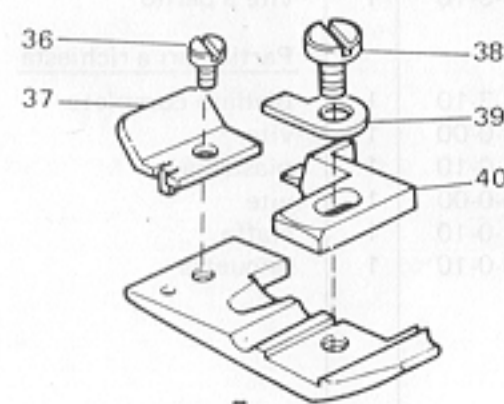
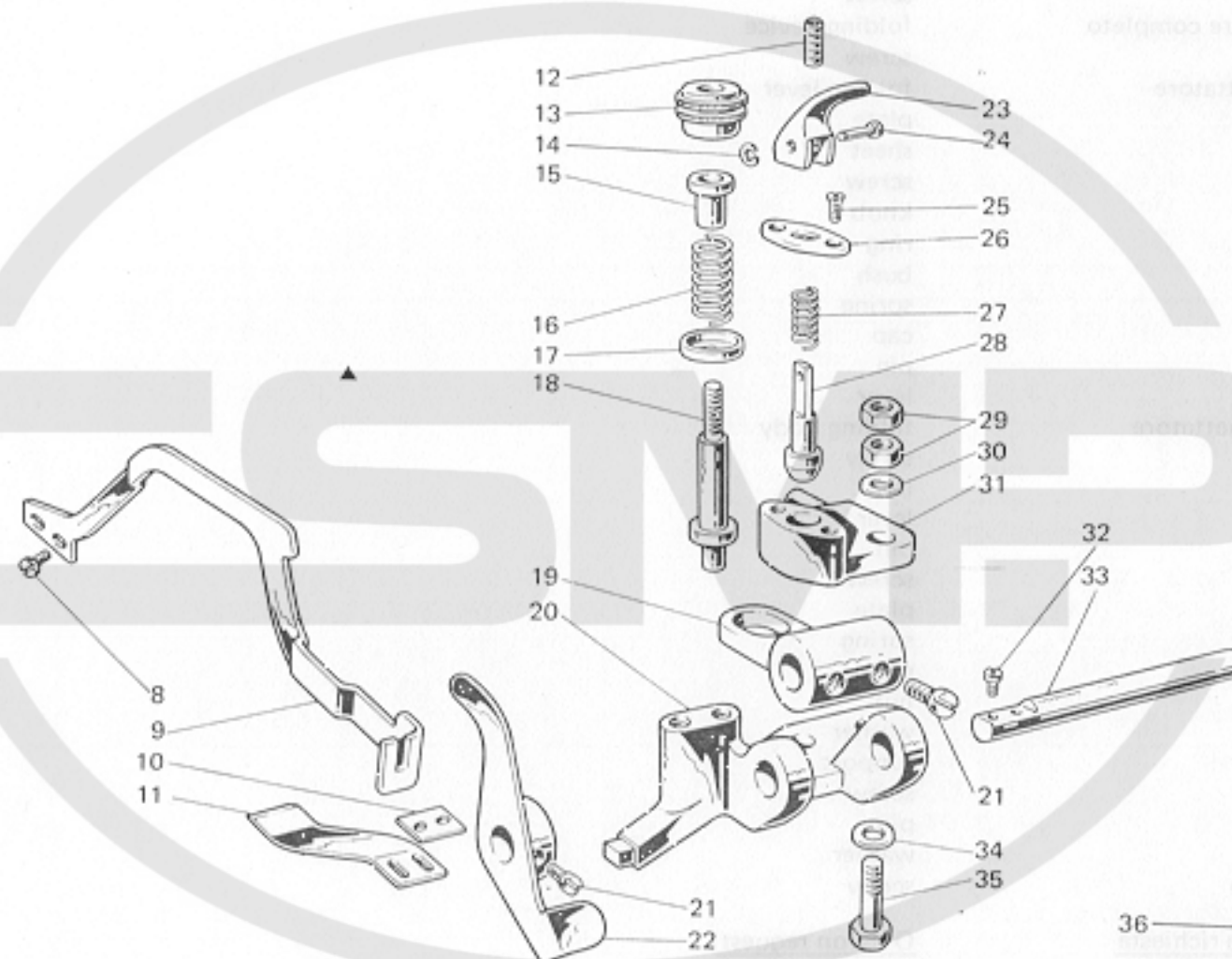
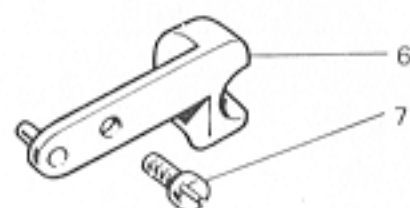
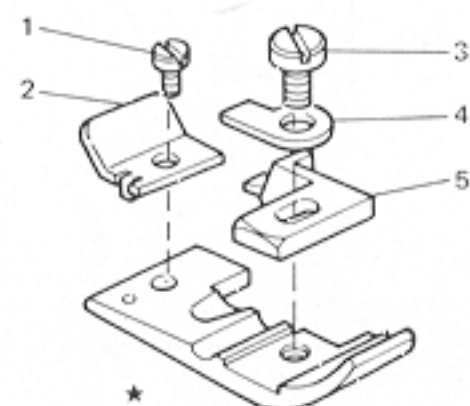


Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203157-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastrina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pomoio	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastrina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	puntale	pin			
29	746021-2-00	2	dado	nut			
30	704216-2-00	1	rondella	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondella	washer			
35	204934-0-10	1	vite a perno	screw			
			Particolari a richiesta	Only on request			
■	203158-3-10	1	piedino completo	presserfoot assembly			
36	741413-0-00	1	vite	screw			
37	202192-0-10	1	piastrina	plate			
38	741665-0-00	1	vite	screw			
39	202201-0-10	1	staffa	bracket			
40	202195-0-10	1	linguetta	tongue			


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(327-00-1CD-01)

TAV. 36

Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Ct. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 10</u>						
15	203774-0-10	1	<u>Pezzi annullati</u> piastrina fermo salva ago	<u>Cancelled parts</u> stop plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	stop bracket			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203280-0-10	1	placca d'ago	needle plate			
7	203271-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203270-0-10	1	griffa principale	main feed dog			
	<u>Particolari a richiesta</u>		<u>Only on request</u>				
5	203149-0-10	1	placca d'ago	needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203150-0-10	1	placca ago	needle plate			
7	203271-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203270-0-10	1	griffa principale	main feed dog			
10	207024-2-00	1	coltello inferiore	lower knife			
5	203148-0-10	1	<u>Particolari a richiesta</u> placca d'ago	<u>Only on request</u> needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202144-0-10	1	coltello inferiore	lower knife			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	206250-4-00	1	coperchio sup. compl.	upper cover assembly			
1	206315-3-00	1	coperchio con passafilo	cover			
2	206706-0-00	1	passafilo	thread guide			
3	202267-2-11	1	passafilo dell'ago	thread guide			
4	729011-2-00	2	vite	screw			
5	741535-0-00	1	vite	screw			
6	202519-0-01	1	passafilo per morsetto	thread guide			
7	206573-0-00	1	tendifilo ago	thread take-up			
8	741539-0-00	2	vite	screw			
9	206755-0-00	1	colonnina per passafilo	thread tube			
10	206812-0-00	1	passafilo crochet super.	thread guide			
11	744631-2-00	1	vite	screw			
12	202288-0-10	1	squadretta	bracket			
13	741415-0-00	1	vite	screw			
14	202279-0-10	1	tendifilo	thread take-up			
15	741657-0-00	1	vite	screw			
16	788001-0-01	1	decalcomania sist.aghi Rim27	needle Rim27 decalcomania			
17	206711-0-00	3	passafilo	thread guide			
18	733503-0-00	3	dado	nut			
19	206746-0-00	1	tampone	pad			
20	745803-2-00	3	vite	screw			
21	206650-0-00	1	tendifilo crochet inf.	thread take-up			
22	720431-2-00	1	vite	screw			
23	206342-4-00	1	tensione compl.con molla fig.26	tension assembly with spring fig.26			
24	206341-4-00	2	tensione compl.con molla fig.27	tension assembly with spring fig.27			
25	202556-0-00	3	scodellino	cup			
26	202228-0-10	1	molla per tensione fig. 23	spring for tension fig. 23			
27	202227-0-10	2	molla per tensione fig.24	spring for tension fig.24			
28	202558-2-00	3	pomolo	knob			
29	202229-0-10	3	bussola	bush			
30	300218-0-10	5	disco tensione	tension disc			
31	206754-0-00	3	rondella	washer			
32	206747-0-01	3	perno	pin			

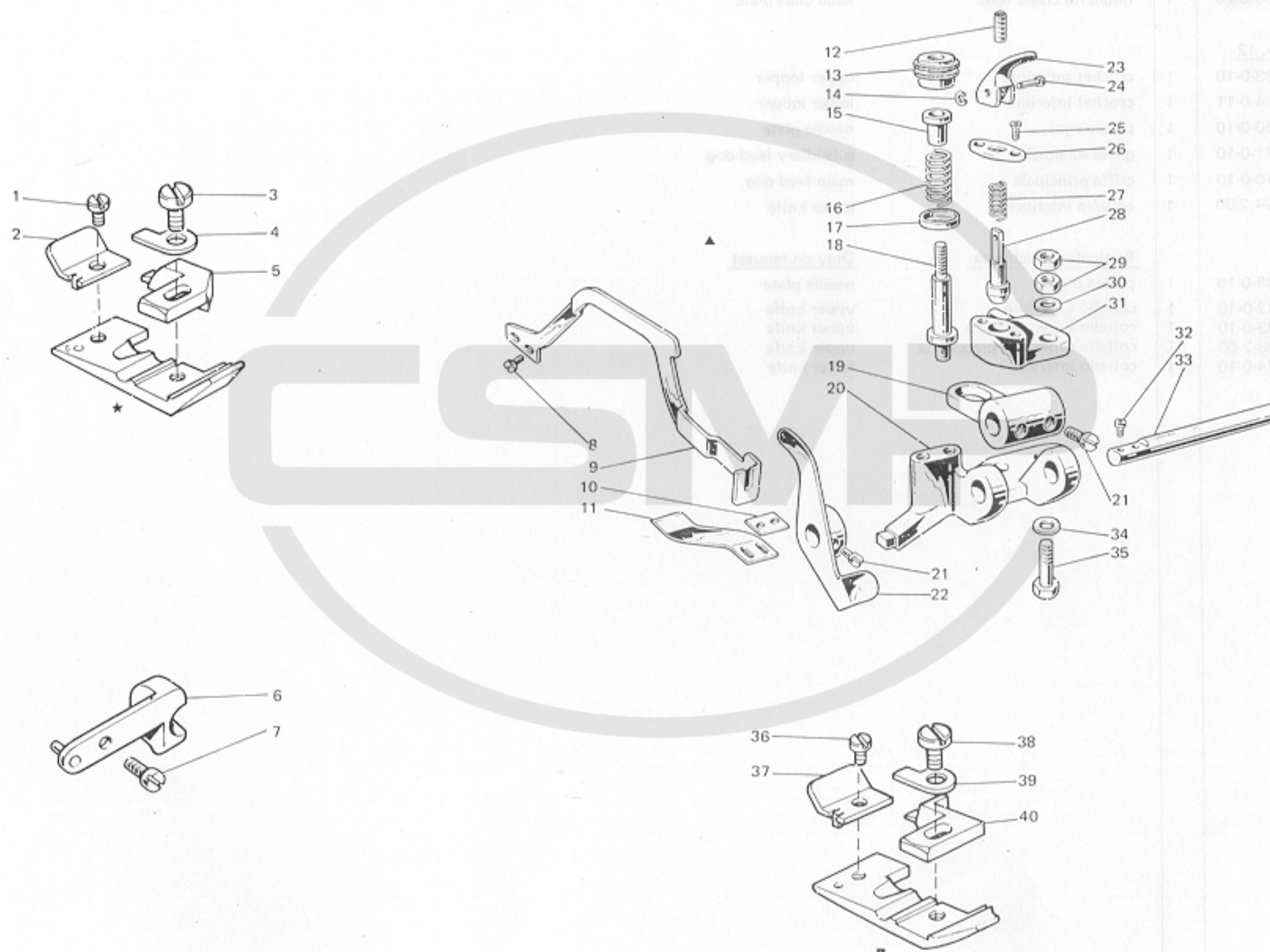


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203159-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202173-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastrina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pomolo	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastrina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	puntale	pin			
29	746021-2-00	2	dado	nut			
30	704216-2-00	1	rondeilla	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondeilla	washer			
35	204934-0-10	1	vite a perno	screw			
			Particolari a richiesta	Only on request			
■	203158-3-10	1	piedino completo	presserfoot assembly			
36	741413-0-00	1	vite	screw			
37	202192-0-10	1	piastrina	plate			
38	741665-0-00	1	vite	screw			
39	202201-0-10	1	staffa	bracket			
40	202195-0-10	1	linguetta	tongue			

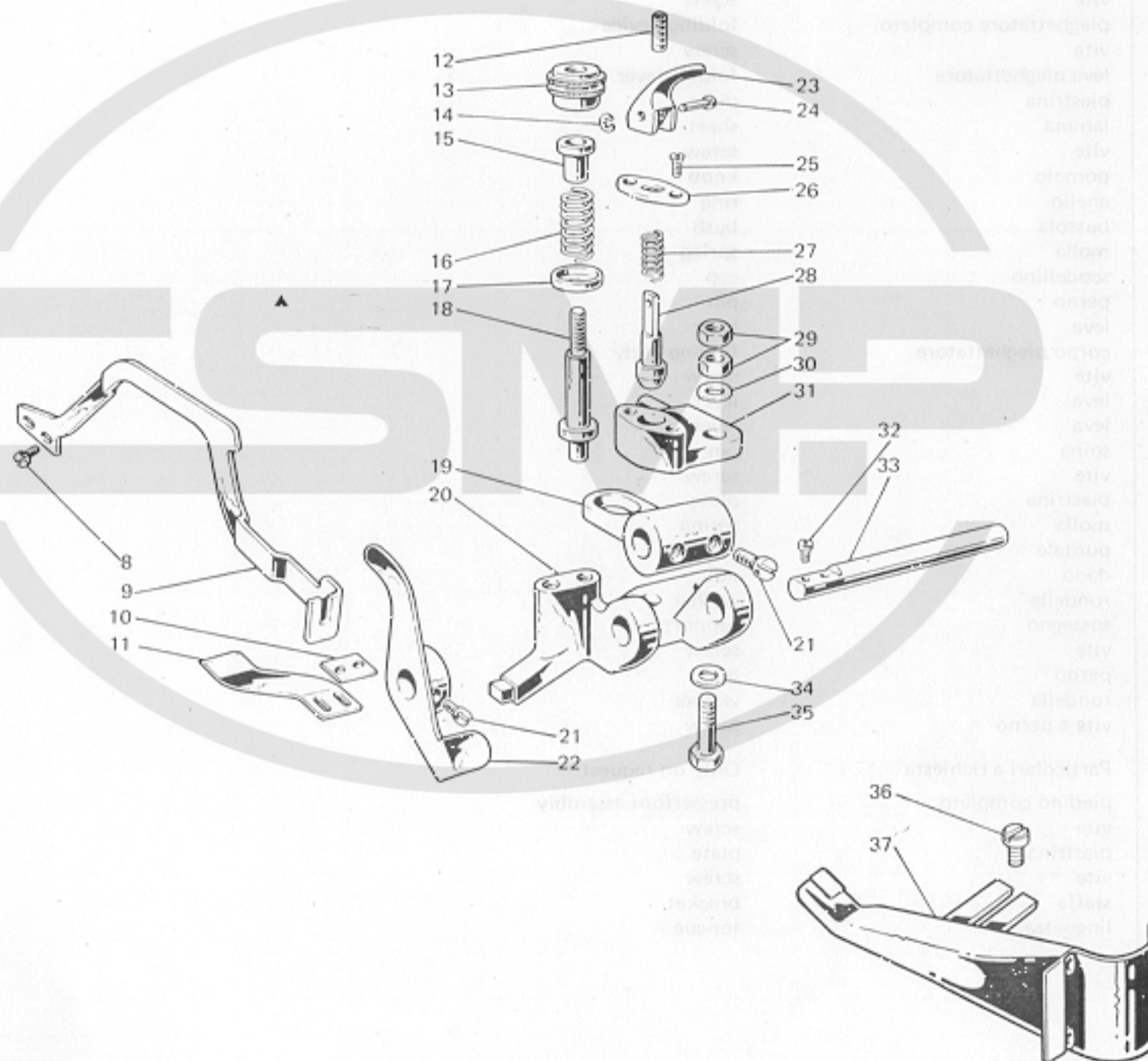
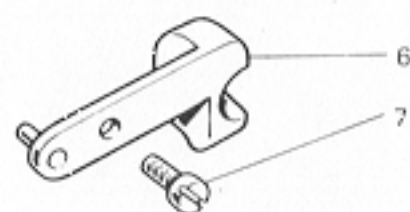
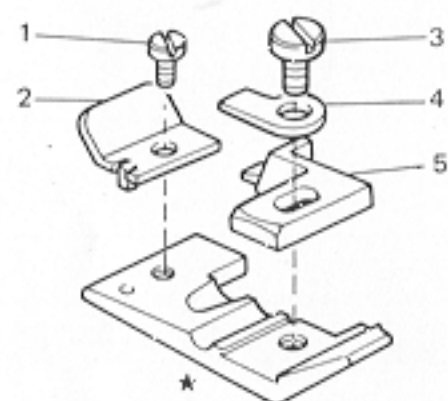


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203160-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastrina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pornolo	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastrina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	puntale	pin			
29	746021-2-00	2	dado	nut			
30	704216-2-00	1	rondella	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondella	washer			
35	204934-0-10	1	vite a perno	screw			
36	721444-2-00	2	vite	screw			
37	204930-2-10	1	guida	guide			

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Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203148-0-10	1	placca ago	needle plate			
7	203141-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203140-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
5	203149-0-10	1	placca d'ago	needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con piacchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
15	<u>Tav. 10</u> 203774-0-10	1	<u>Pezzi annullati</u> piastrina fermo salva ago	<u>Cancelled parts</u> stop plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	stop bracket			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203280-0-10	1	placca d'ago	needle plate			
7	203271-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203270-0-10	1	griffa principale	main feed dog			
5	203149-0-10	1	<u>Particolari a richiesta</u> placca d'ago	<u>Only on request</u> needle plate			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

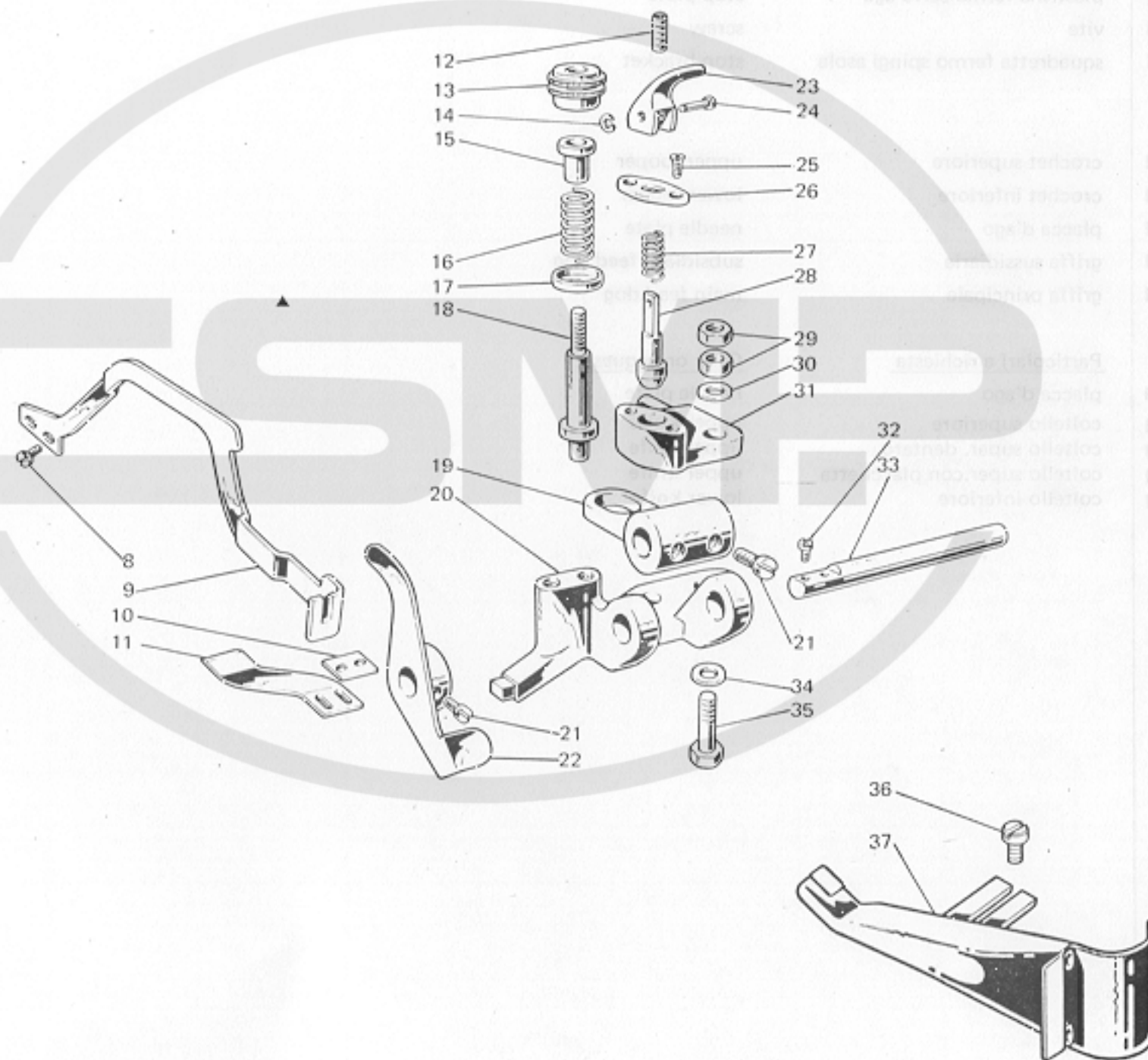
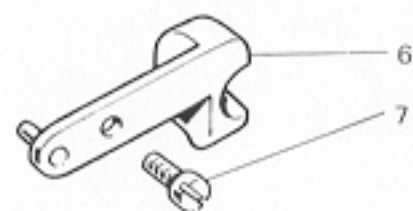
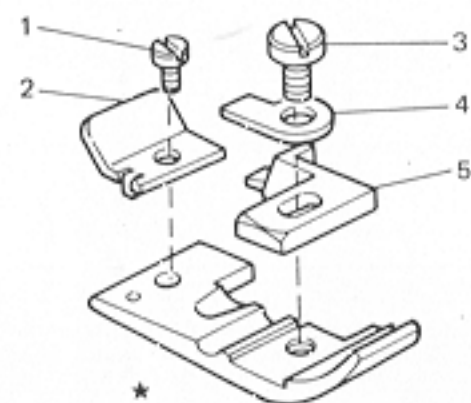


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203157-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	202193-0-10	1	squadretta di fermo	bracket			
7	721443-2-00	1	vite	screw			
▲	204915-4-12	1	pieghettatore completo	folding device			
8	300483-0-10	2	vite	screw			
9	206923-0-00	1	leva pieghettatore	folding lever			
10	204964-0-00	1	piastrina	plate			
11	204916-0-10	1	lamina	sheet			
12	729013-2-00	1	vite	screw			
13	200699-0-10	1	pomolo	knob			
14	700205-0-00	1	anello	ring			
15	200074-0-10	1	bussola	bush			
16	204937-0-10	1	molla	spring			
17	200821-0-10	1	scodellino	cap			
18	200698-0-10	1	perno	pin			
19	204926-0-10	1	leva	lever			
20	204914-0-10	1	corpo pieghettatore	folding body			
21	721434-2-00	4	vite	screw			
22	204924-2-10	1	leva	lever			
23	206909-0-00	1	leva	lever			
24	202100-0-10	1	spina	pin			
25	744533-0-00	2	vite	screw			
26	204935-0-10	1	piastrina	plate			
27	204938-0-10	1	molla	spring			
28	204936-0-10	1	puntale	pin			
29	746021-2-00	2	dado	nut			
30	704216-2-00	1	rondella	washer			
31	204927-0-10	1	sostegno	support			
32	741675-2-00	2	vite	screw			
33	204918-0-10	1	perno	pin			
34	704424-2-00	1	rondella	washer			
35	204934-0-10	1	vite a perno	screw			
36	721444-2-00	2	vite	screw			
37	204930-2-10	1	guida	guide			

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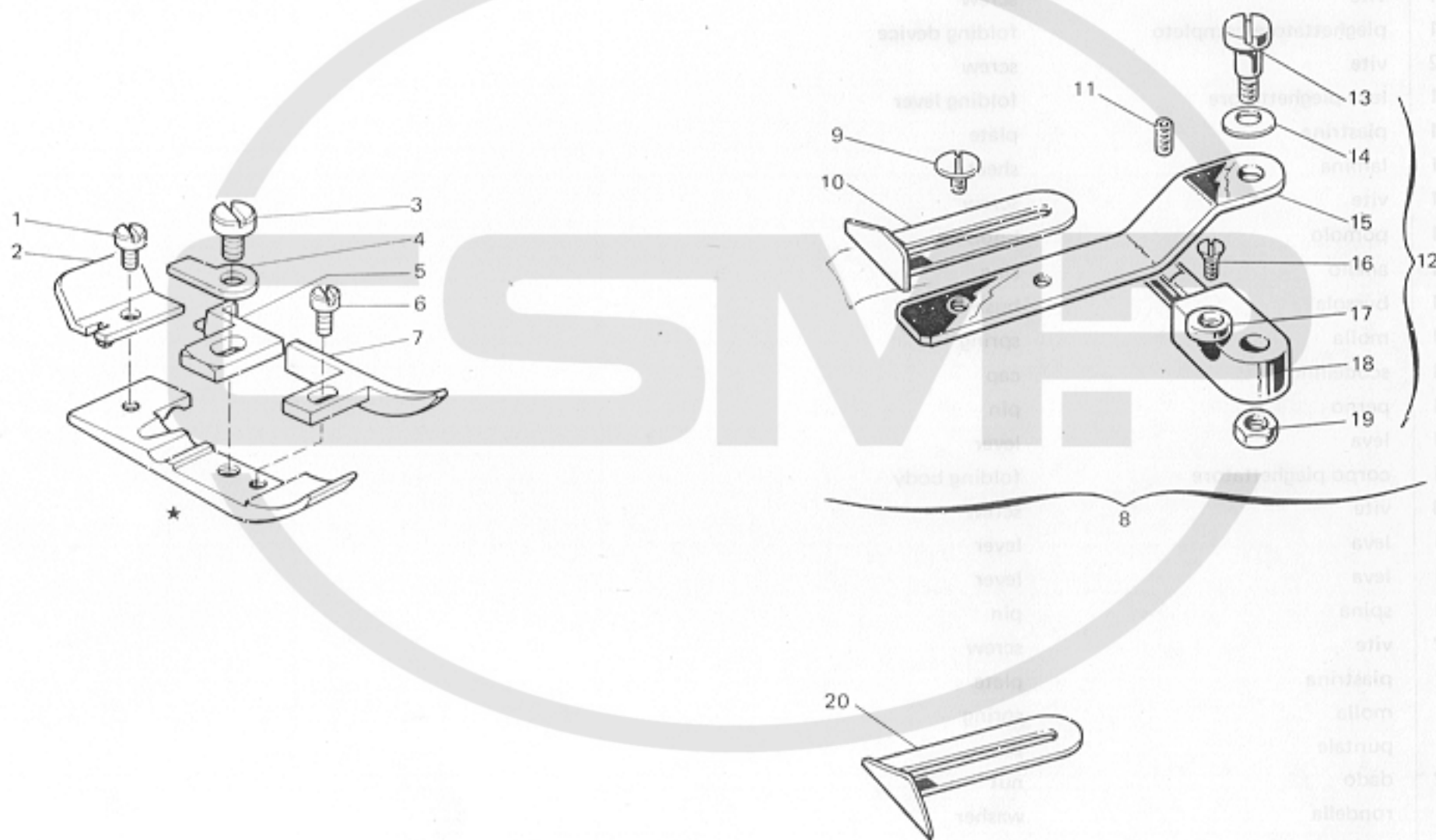
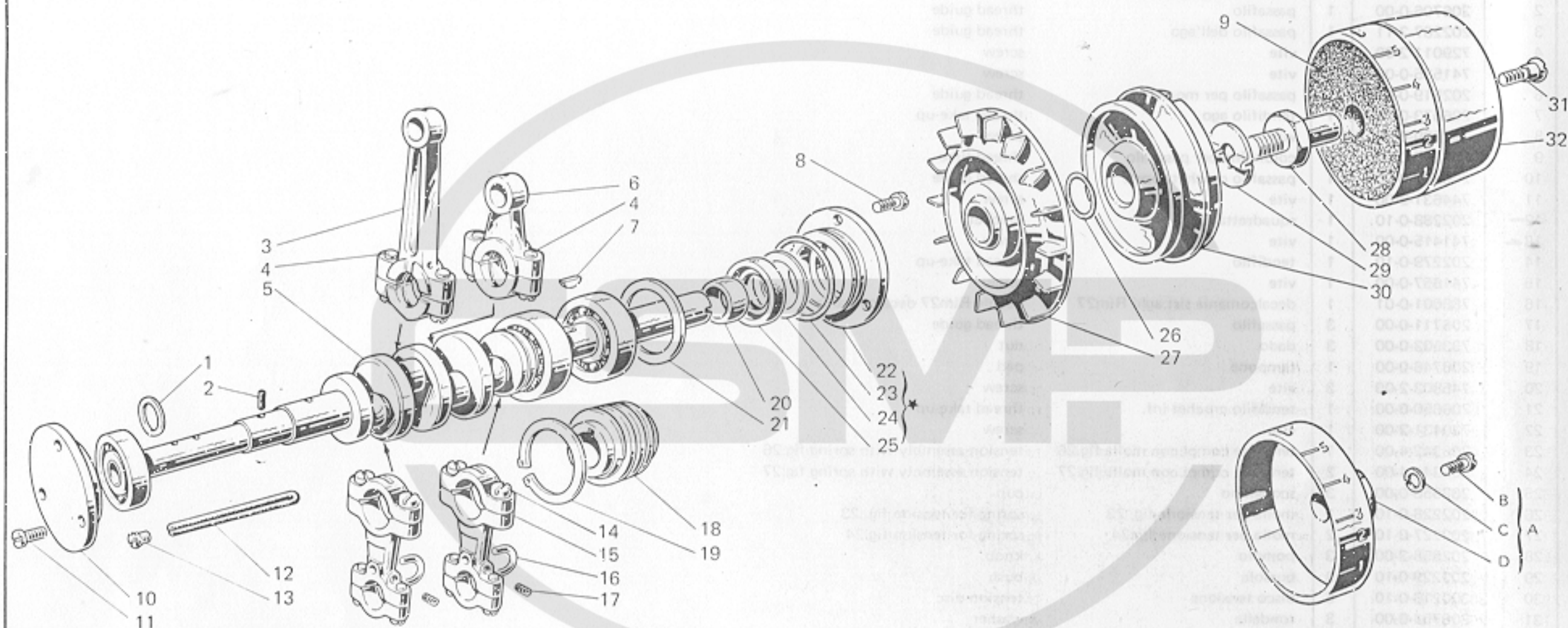


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202774-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	202195-0-10	1	linguetta	tongue			
6	741453-0-00	1	vite	screw			
7	202775-0-10	1	guida	guide			
8	202959-4-10	1	guida completa	guide assembly			
9	201236-0-10	2	vite	screw			
10	202957-2-10	1	guida	guide			
11	729013-2-00	1	vite	screw			
12	202958-4-10	1	sostegno completo	support assembly			
13	743464-2-00	1	vite	screw			
14	702406-0-00	1	molla a tazza	spring			
15	202967-0-10	1	supporto girevole	support			
16	744634-0-00	1	vite	screw			
17	300710-0-10	1	eccentrico	eccentric			
18	202970-0-10	1	sostegno	support			
19	746007-2-00	1	dado	nut			
20	202776-0-00	1	guida	guide			
30	<u>Tav. 3</u> 730411-0-20	1	targhetta classe testa	head class plate			
★	<u>Tav. 4</u> 206265-4-00	1	coperchio superiore completo	upper cover assembly			
24	206343-4-00	1	tensione completa	tension assembly			
27	202681-0-10	1	molla	spring			
32	206747-0-00	1	perno	pin			
3	<u>Tav. 12</u> 202092-0-10	1	crochet superiore cieco	upper blind looper			
5	202507-0-10	1	placca d'ago	needle plate			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super.con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

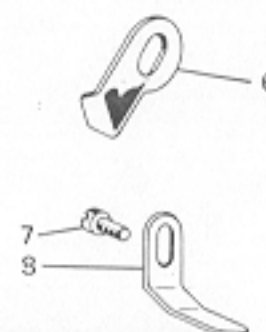
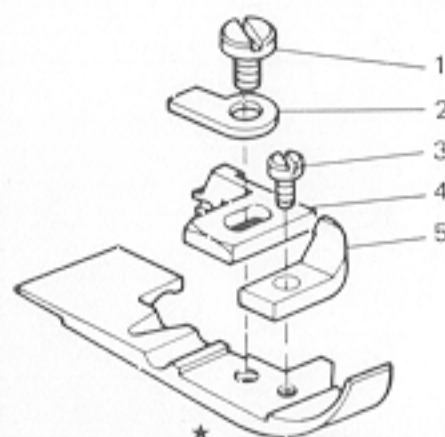


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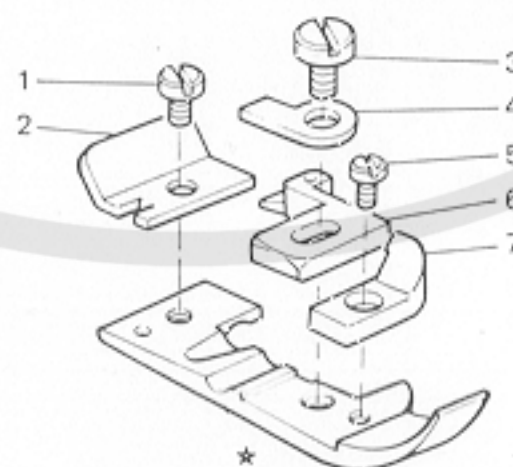
TAV. 41

Fig. N. Abb. N.	Part. N. Bestell N. Pieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202643-3-10	1	piedino completo	presserfoot assembly			
1	741665-0-00	1	vite	screw			
2	202201-0-10	1	staffa	bracket			
3	741431-0-00	1	vite	screw			
4	202661-0-10	1	linguetta	tongue			
5	202184-0-10	1	blocchetto	block			
6	200662-0-10	1	carterino coltello superiore	upper knife cover			
7	203187-0-10	1	vite	screw			
8	206771-0-00	1	squadretta fermo piedino	stop bracket			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	202636-0-10	1	placca d'ago	needle plate			
6	202609-0-10	1	griffino	feed dog			
7	202608-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	202605-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>						
			<u>Pezzi annullati</u>	<u>Cancelled parts</u>			
15	203774-0-10	1	piastrina fermo salva ago	stop cover			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	stop bracket			



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Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202175-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	741431-0-00	1	vite	screw			
6	202196-0-10	1	linguetta	tongue			
7	202184-0-10	1	blocchetto	block			
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
9	<u>Tav. 12</u> 207006-2-00	1	coltello superiore <u>Particolari a richiesta</u>	upper knife <u>Only on request</u>			
9	203066-0-10		coltello superiore	upper knife			
10	202146-0-10		coltello inferiore	lower knife			

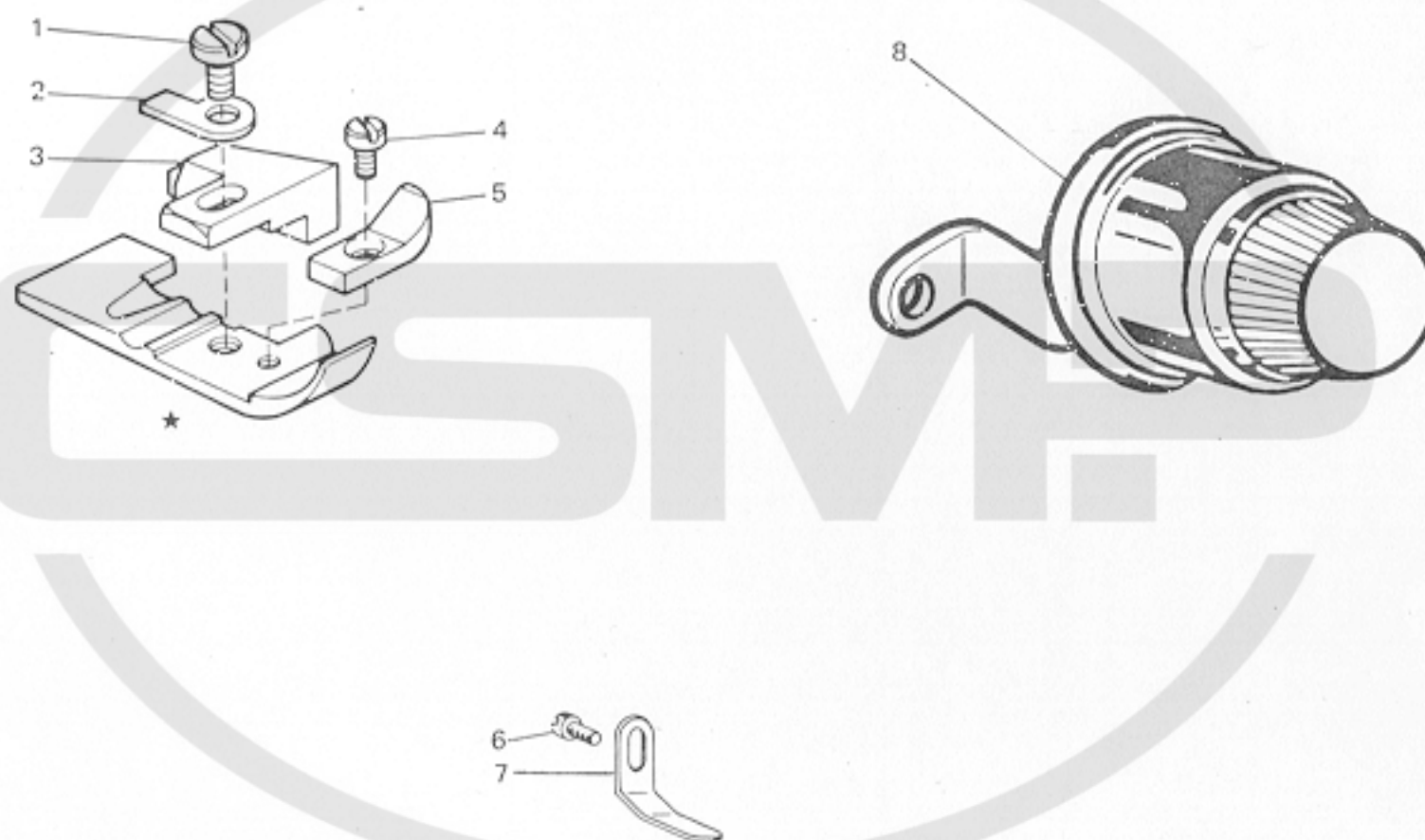


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(327-00-1CD-01)

TAV. 43

Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202176-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741675-2-00	1	vite	screw			
4	202087-0-10	1	piastrina	plate			
5	202201-0-10	1	staffa	bracket			
6	202197-0-10	1	linguetta	tongue			
	<u>Tav. 3</u>						
30	780200-2-00	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
9	207006-2-00	1	coltello superiore	upper knife			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	203066-0-10		coltello superiore	upper knife			
10	202146-0-10		coltello inferiore	lower knife			



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Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202182-3-10	1	piedino completo	presserfoot assembly			
1	741665-0-00	1	vite	screw			
2	202201-0-10	1	staffa	bracket			
3	202200-0-10	1	linguetta	tongue			
4	741431-0-00	1	vite	screw			
5	203112-0-10	1	blocchetto	block			
6	203187-0-10	1	vite	screw			
7	206771-0-00	1	squadretta	bracket			
8	206346-4-00	1	tensione completa (per componenti vedere tav.4 fig. 23)	tension assembly (for the parts see table 4 fig. 23)			
9	206713-2-00	1	passafilo	thread guide			
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
★	<u>Tav. 4</u> 206255-4-00	1	coperchio sup. completo	upper cover assembly			
1	206316-3-00	1	coperchio con passafili	cover with thread guide			
24	206343-4-00	2	tensione completa	tension assembly			
27	202681-0-10	2	molla	spring			
2	202130-0-10	1	<u>Pezzi annullati</u> perno	<u>Cancelled parts</u> pin			
3	202127-0-10	1	placchetta	plate			
4	744533-0-00	1	vite	screw			
6	202131-0-10	1	nasello	snug			
7	200663-0-10	1	carterino	cover			
8	202496-0-10	1	vite	screw			
13	704409-0-00	1	rondella	washer			
14	742457-2-00	1	vite	screw			
21	202134-0-10	1	perno	pin			
5	<u>Tav. 12</u> 202150-0-10	1	placca d'ago	needle plate			
8	202767-4-10	1	guida completa	guide assembly			
9	207000-2-00	1	<u>Pezzi annullati</u> coltello superiore	<u>Cancelled parts</u> upper knife			
10	207015-2-00	1	coltello inferiore	lower knife			



Fig. N. Abb. N.	Part. N. Bestell N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203154-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	203172-0-10	1	linguetta	tongue			
6	741431-0-00	1	vite	screw			
7	202184-0-10	1	blocchetto	block			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203147-2-10	1	placca d'ago	needle plate			
8	203199-0-10	1	griffa principale	main feed dog			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	202142-0-10	1	coltello superiore	upper knife			
	202143-0-10	1	coltello super. dentato	upper knife			
	207008-2-00	1	coltello super. con placchetta	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

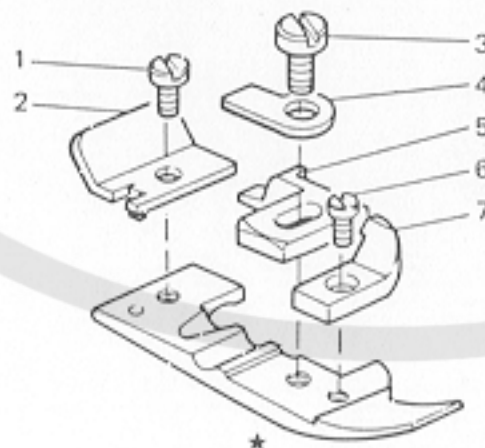


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202175-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	741431-0-00	1	vite	screw			
6	202196-0-10	1	linguetta	tongue			
7	202184-0-10	1	blocchetto	block			
30	<u>Tav. 3</u> 780200-0-20	1	targhetta classe testa	head class plate			
3	<u>Tav. 12</u> 204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203214-0-10	1	placca ago	needle plate			
8	203199-0-10	1	griffa principale	main feed dog			
9	207006-2-00	1	coltello superiore	upper knife			
			<u>Particolari a richiesta</u>	<u>Only on request</u>			
9	203066-0-10	1	coltello superiore	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			

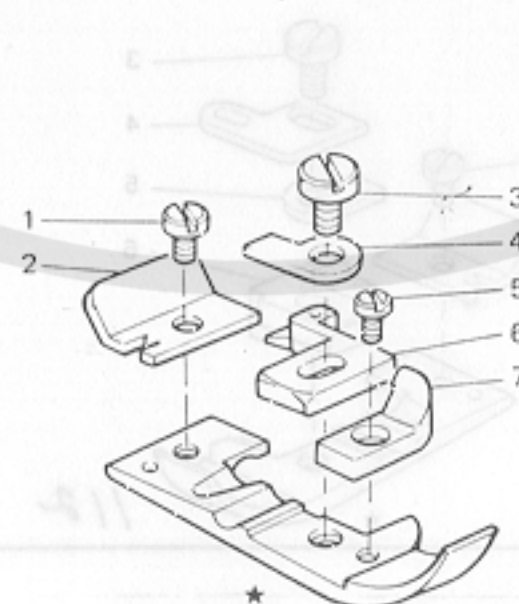


Fig. N. Abb. N.	Part. N. Bestell N. Piece N. Pieza N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	202176-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202192-0-10	1	piastrina	plate			
3	741675-2-00	1	vite	screw			
4	202087-0-10	1	piastrina	plate			
5	202201-0-10	1	staffa	bracket			
6	202197-0-10	1	linguetta	tongue			
	<u>Tav. 3</u>						
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203214-0-10	1	placca d'ago	needle plate			
8	203199-0-10	1	griffa principale	main feed dog			
9	207006-2-00	1	coltello superiore	upper knife			
	<u>Particolari a richiesta</u>			<u>Only on request</u>			
9	203066-0-10	1	coltello superiore	upper knife			
10	202146-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>						
			Pezzi annullati	Cancelled parts			
15	203774-0-10	1	piastrina fermo salva ago	stop plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	stop bracket			

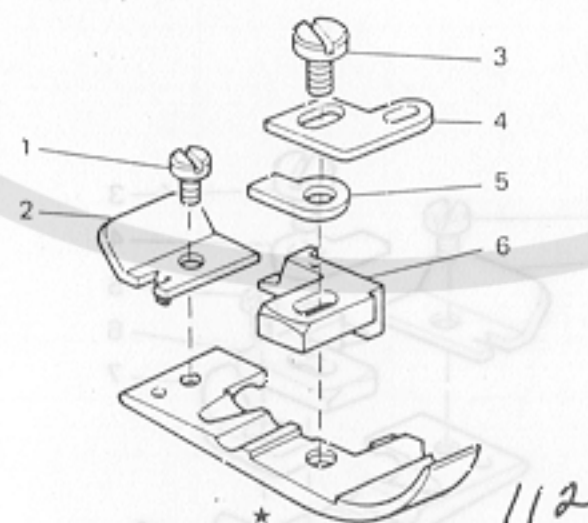


Fig. N. Abb. N.	Part. N. Bestell N. Pieze N. Fieze N.	Qt. Anzahl	DESCRIZIONE	DESCRIPTION	BENENNUNG	DESCRIPTION	DESCRIPCION
★	203800-3-10	1	piedino completo	presserfoot assembly			
1	741413-0-00	1	vite	screw			
2	202795-0-10	1	piastrina	plate			
3	741665-0-00	1	vite	screw			
4	202201-0-10	1	staffa	bracket			
5	203801-2-10	1	piastrina	plate			
6	203804-0-10	1	linguetta	tongue			
	<u>Tav. 3</u>						
—	206358-4-00	1	sportello anteriore completo	front cover assembly			
16	206933-2-00	1	sportello scorrevole	sliding cover			
30	780200-0-20	1	targhetta classe testa	head class plate			
	<u>Tav. 10</u>						
3	203065-0-10	1	placchetta porta coltello sup.	upper knife plate			
4	744553-0-00	1	vite	screw			
8	203087-0-10	1	vite	screw			
	<u>Tav. 12</u>						
3	204033-0-10	1	crochet superiore	upper looper			
4	202094-0-11	1	crochet inferiore	lower looper			
5	203072-0-10	1	placca ago	needle plate			
7	203062-0-10	1	griffa sussidiaria	subsidiary feed dog			
8	203060-0-10	1	griffa principale	main feed dog			
9	207006-2-00	1	coltello superiore	upper knife			
10	207017-2-00	1	coltello inferiore	lower knife			
	<u>Particolari a richiesta</u>			<u>Only on request</u>			
9	203066-0-10	1	coltello superiore	upper knife			
10	203069-0-10	1	coltello inferiore	lower knife			
	<u>Tav. 10</u>						
			Pezzi annullati	Cancelled parts			
15	203774-0-10	1	piastrina fermo salva ago	stop plate			
16	741445-0-00	1	vite	screw			
17	203775-0-10	1	squadretta fermo spingi asola	stop bracket			

