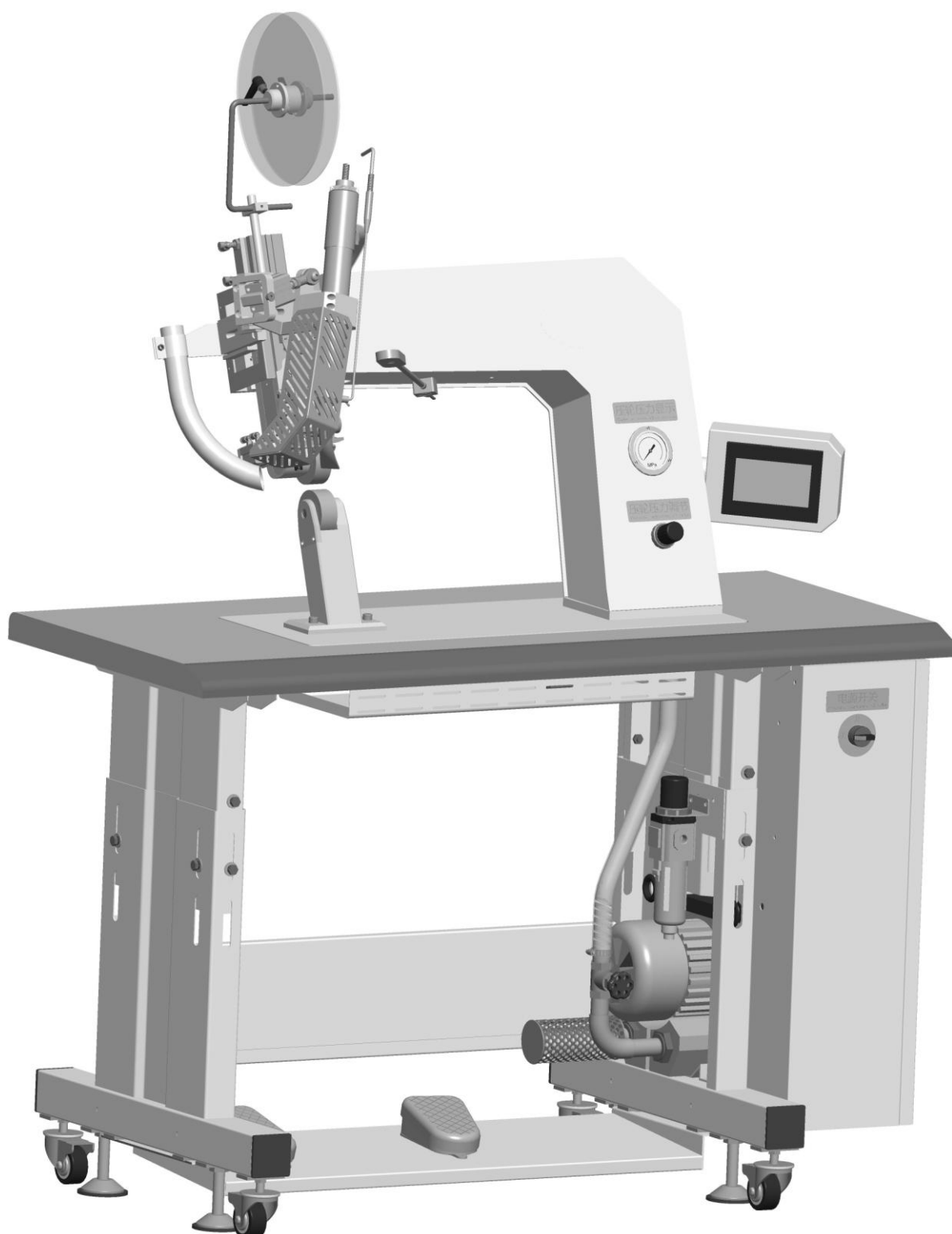
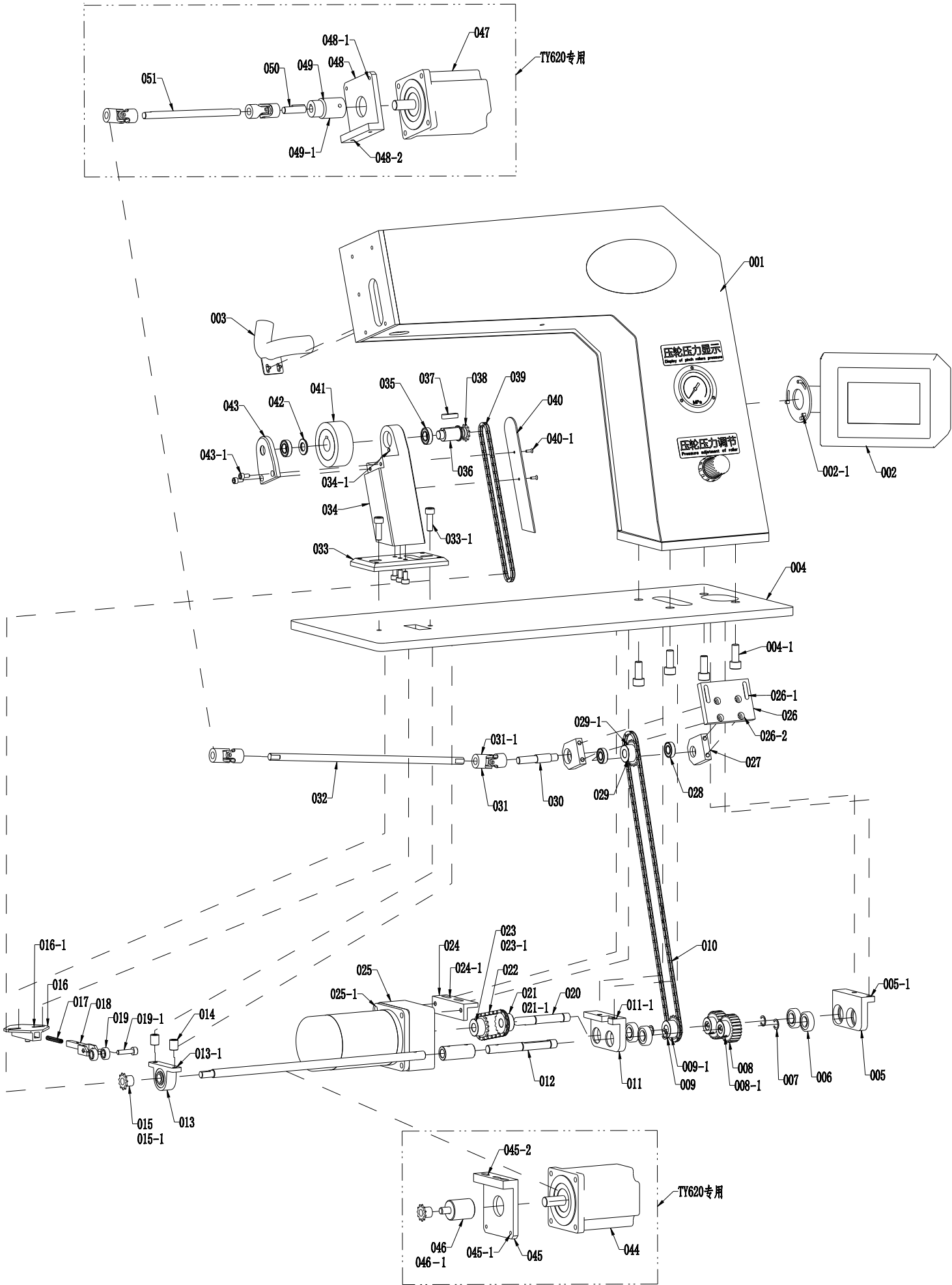


电脑热风机零件图

HOT AIR SEAM SEALING MACHINE PARTS BOOK



01 机壳与传动部分

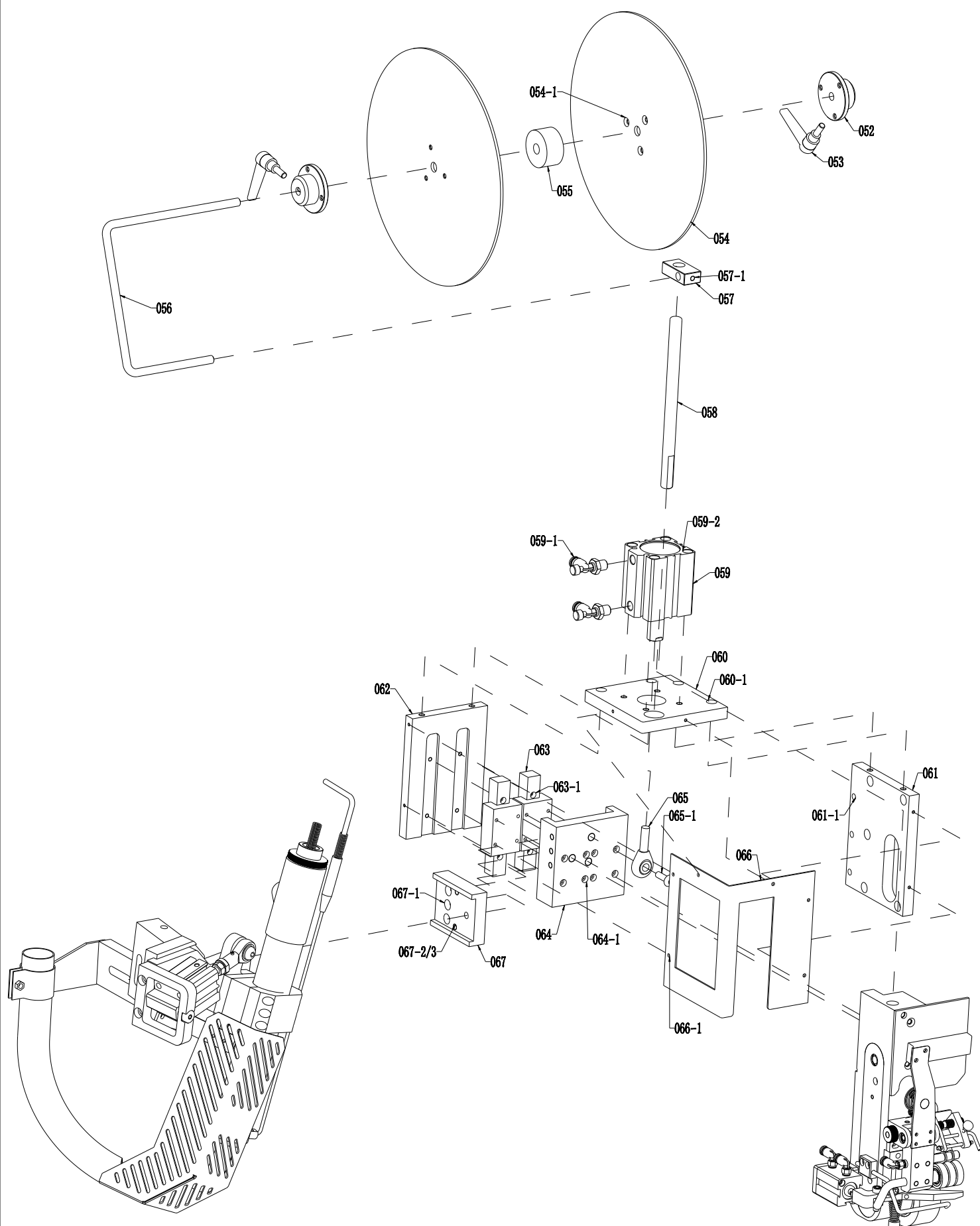


机壳与传动部分 chassis and drive parts

序号No	编码Code	零件图号Parts No	零件名称Parts Name	数量Qty	数量Qty
				A	B
1	B06006144	TY610-04300	机头组件 head assembly	1	1
001-1	B06006025	F-GF-5004MGF-50PT1/4	压力表Pressure gauge	1	1
001-2	B06006022	AR2000-1	减压阀Pressure relief valve	1	1
001-6	C01367	M4X8 (镀镍)	内六角螺钉screw	13	13
2	B06006146	TY610-04500	显示屏罩壳组件display cover	1	1
002-1	C01367	M4X8 (镀镍)	内六角半圆头螺丝screw	3	3
3	B06006180	TY610-07900	吹风管连接弯管Curved tube	1	1
003-1	C01367	M4X8 (镀镍)	内六角半圆头螺丝screw	2	2
4	B06006150	TY610-049	机头底板Bottom plate	2	2
004-1	C01205	M10*25	内六角圆柱头螺钉screw	4	4
004-2	C01028		平垫片gasket	2	2
5	B06006121	TY610-020-0A	正反齿轮座右gear seat(right)	1	1
005 - 1	C0194	M6*16	内六角圆柱头螺钉screw	2	2
6	B94049	φ28Xφ12X8	轴承bearing	4	4
7	C0196		卡环φ12Circlip	4	4
8	B06006006	HG-370C	下传动齿轮gear	2	2
008 - 1	C01212	M6X6	无头内六角锁紧螺钉screw	4	4
9	B06006057		下传动大链轮18齿gear	3	0
009 - 1	C01212	M6X6	无头内六角锁紧螺钉screw	6	0
10	B06006053	150节0.96米	上传动链条D up drive chain	1	0
11	B06006120	TY610-019-0A	正反齿轮座左gear(left)	1	0
011 - 1	C0194	M6*16	内六角圆柱头螺钉screw	2	0
12	B06006171	TY610-076-0B	下传动长轴组件lower shaft	1	0
13	B06006070		带立式座轴承bearing	1	0
013 - 1	C01158	M6X30 (发黑)	内六角圆柱头螺丝screw	2	0
14	B06006172	TY610-071-0B	带立式座轴承衬套Bearing	2	0
15	B06006056		下传动主链轮11齿lower drive	1	1
015 - 1	C01212	M6X6	无头内六角锁紧螺钉screw	2	2
16	B06006175	TY610-07400	下支架张紧器外壳shell	1	0
016 - 1	C01125	M6X12 (发黑)	内六角圆柱头螺丝screw	2	0
17	B06006017		弹簧spring	1	0
18	B06006176	TY610-075-0B	张紧器支架bracket	1	0
19	B94070	φ17Xφ6X6	轴承bearing	2	0
019-1	C01341	M6X25 (镀镍)	内六角圆柱头螺丝screw	1	0
20	B06006173	TY610-072-0B	下传动轴承轴lower shaft	1	0
21	B06006057			1	0
22	B06006051	34节0.22米	电机传动链条B motor drive	1	0
23	B06006057		电机大链轮17齿motor big chain	1	0
023 - 1	C01212	M6X6	无头内六角锁紧螺钉screw	2	0
24	B06006138	TY610-037-0A	下传动电机座 Motor base	1	0
024 - 1	C01347	M6X12 (镀镍)	内六角圆柱头螺丝screw	2	0
25	B06006005		下传动电机lower motor	1	0
025 - 1	C0215	M6X75 (发黑)	内六角圆柱头螺丝 screw	2	0
26	B06006139	TY610-038-0A	轴承座底座bottom base	1	0
026 - 1	C0194	M6X16 (镀镍)	内六角圆柱头螺丝screw	2	0
026 - 2	C01381	φ16X6φX1.6 (镀锌)	平垫片gasket	2	0
27	B06006140	TY610-039-0A	轴承座gear base	2	0
027 - 1	C01347	M6X12 (镀镍)	内六角圆柱头螺丝screw	4	0
28	B94062	φ22Xφ10X6	轴承bearing	2	0
30	B06006170	TY610-069-0B	轴承座传动轴drive shaft	1	0
31	B06006011		万向节cardan joint	2	2
32	B06006169	TY610-068-0B	上传动轴shaft	1	0
33	B06006137	TY610-036-0A	下支架底座	1	1
033 - 1	C01355	M8X25 (镀镍)	内六角半圆头螺丝screw	2	2
033 - 2	B06006282		平垫片gasket	2	2
34	B06006136	TY610-035-0A	下支架lower bracket	1	1

034 - 1	C0194	M6X16 (镀镍)	内六角圆柱头螺丝screw	3	3
034 - 2	C01241	M5X8 (发黑)	内六角半圆头螺丝screw	1	1
35	B94068	φ24Xφ12X6	轴承bearing	2	2
36	B06006165	TY610-064-0B	下皮轮轴shaft	1	1
37	B06006059	M6*6*20	平键pin	1	1
38	B06006055		下支架皮轮链轮11齿chain	1	1
39	B06006050		下支架链条chain	1	1
40	B06006160	TY610-059	下支架不锈钢盖板cover	1	1
040 - 1	C01383	M3X5 (镀镍)	内六角半圆头螺丝screw	2	2
41	B06006007		包胶轮A roller A	1	1
42	B06006190	TY610-089-0B	下支架皮轮垫片gasket	1	1
43	B06006119	TY610-018-0A	下支架盖板cover	1	1
043 - 1	C01384	M5X12 (镀镍)	内六角圆柱头螺丝screw	2	2
44	B06006315	DV86HT80-D1270P-	电机motor	0	1
45	B06006289	TY611-002-0A	下电机安装座lower installation	0	1
045 - 1	C01347	M6X12 (镀镍)	内六角圆柱头螺丝screw	0	4
045 - 2	C01347	M6X12 (镀镍)	内六角圆柱头螺丝screw	0	2
46	B06006290	TY611-003-0B	下电机联轴器 lower shaft	0	1
046 - 1	C01212	M6X6	螺钉screw	0	2
48	B06006288	TY611-001-0A	上电机安装座upper installation	0	1
048 - 1	C01341	M6X25 (镀镍)	内六角圆柱头螺丝screw	0	4
048 - 2	C01347	M6X12 (镀镍)	内六角圆柱头螺丝screw	0	2
49	B06006291	TY611-004-0B	上电机联轴器1 upper shaft	0	1
049 - 1	C01212	M6X6	无头内六角锁紧螺钉screw	0	2
50	B06006292	TY611-005-0B	上电机联轴器2upper shaft	0	1
51	B06006321	TY611-006-0B	上轴upper shaft	0	1

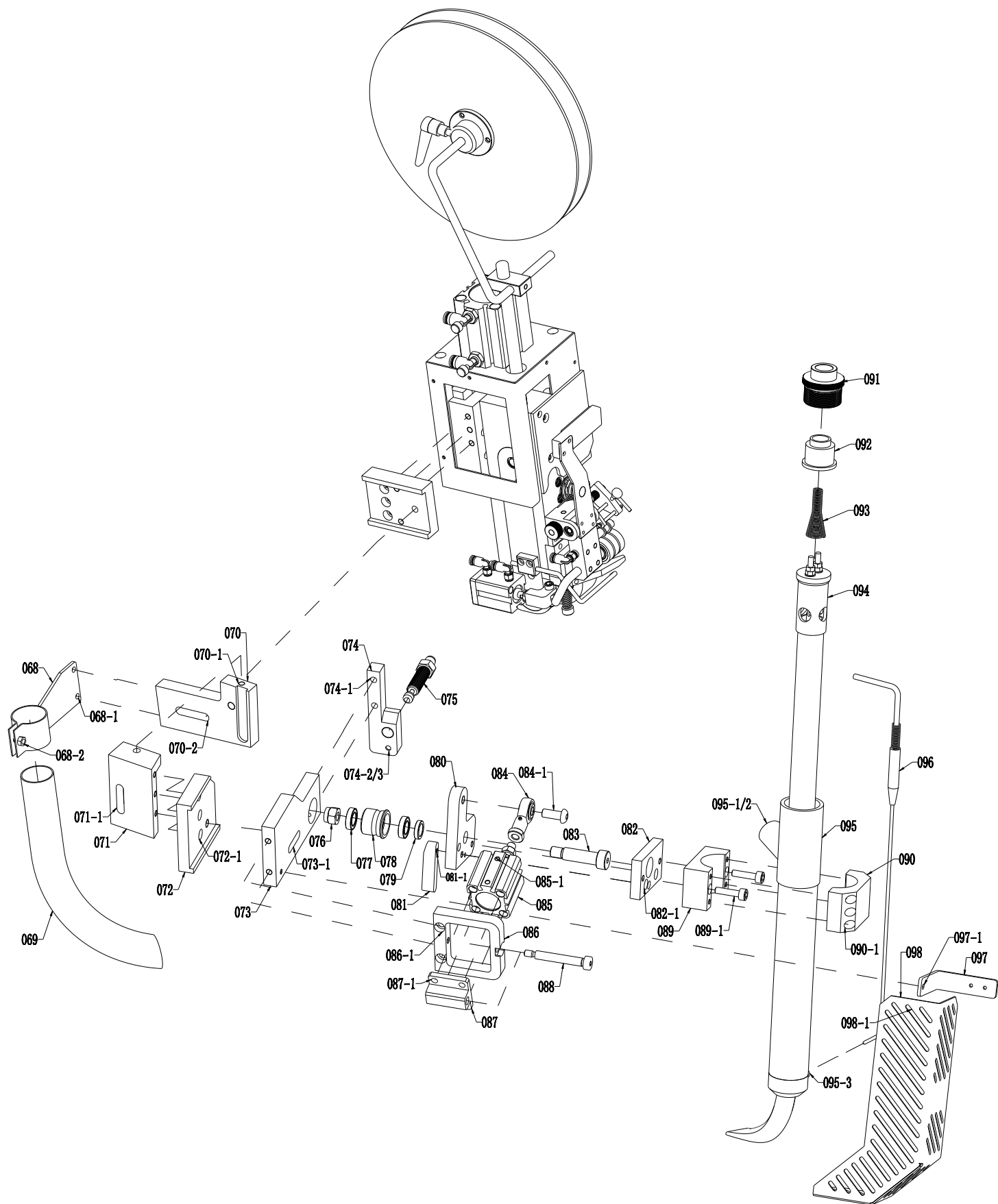
02 机头部分 (1)



机头部分-01 machine head

序号No	编码Code	零件图号Parts No	零件名称Parts Name	数量Qty	数量Qty
				A	B
52	B06006204	TY610-088-0A	胶带盘连接法兰connecting flange	2	2
53	B06006061		可调手柄adjustable handle	2	2
54	B06006205	TY610-098-0E	胶带盘tape plate	2	2
054-1	C01382	M4X8	内六角沉头螺丝screw	6	6
55	B06006264	TY610-097-0E	胶带盘支撑套support package	1	1
56	B06006167	TY610-066-0B	上胶带盘支撑轴Support shaft	1	1
57	B06006133	TY610-032-0A	连接头 connect joint	1	1
057-1	C01349	M5X6	内六角无头锁紧螺丝screw	2	2
58	B06006182	TY610-081-0B	胶带盘支架杆support pole	1	1
59	B06006021	SDA40X4040	气缸cylinder	1	1
059-1	B06006033	PSL6-01A	气管接头Air pipe joint	2	2
059-2	C0215	M6X75	内六角圆柱头螺丝screw	4	4
60	B06006142	TY610-041-0A	上下气缸盘板plate	1	1
060-1	C01347	M6X12	内六角圆柱头螺丝screw	4	4
61	B06006114	TY610-013-0A	上下滑块连接板1connect plate1	4	4
061-1	C01347	M6X12	内六角圆柱头螺丝screw	8	8
62	B06006113	TY610-012-0A	上下滑块连接板2connect plate2	1	1
63	B06006012	EGH15CA	直线导轨linear guide	2	2
063-1	C01127	M4X16	内六角圆柱头螺丝screw	4	4
64	B06006112	TY610-011-0A	固定滑块套Slider sleeve	1	1
064-1	C01127	M4X16	内六角圆柱头螺丝screw	8	8
65	B06006069		连接头M8 connect point	1	1
065-1	C01355	M8X25	内六角半圆头螺丝screw	1	1
66	B06006154	TY610-053	上支架罩壳cover	1	1
066-1	C01383	M3X10	内六角半圆头螺丝screw	6	6
67	B06006211	TY610-091-0A	前后调节块adjustment block	1	1
067-1	C01347	M6X12	内六角圆柱头螺丝screw	3	3
067-2	C0183	M6X20	内六角无头锁紧螺丝screw	2	2
067-3	C01344	M6	六角螺母nut	2	2

03 机头部分 (2)

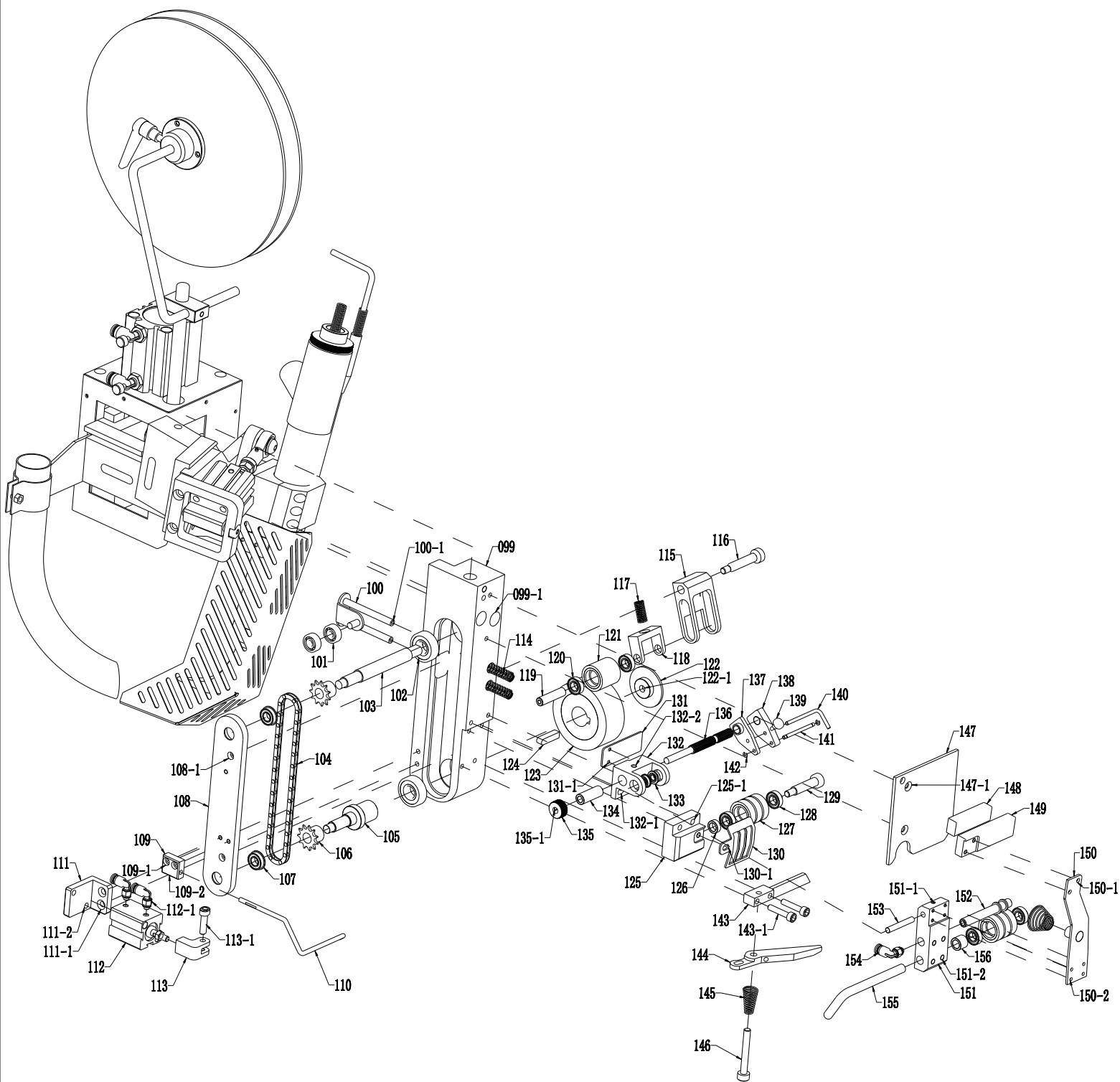


机头部分-02 machine head

序号No	编码Code	零件图号Parts No	零件名称Parts Name	数量Qty	数量Qty
				A	B
68	B06006162	TY610-06100	热风枪回风管支架support bracket	1	1
068-1	C01021	M5X10	内六角半圆头螺丝screw	2	2
068-2	C01346	M6X20	圆柱头内六角螺丝screw	1	1
69	B06006179	TY610-078	热风枪回风管pipe	1	1
70	B06006111	TY610-010-0A	上下调节座 adjustment base	1	1
070-1	C01340	M8X25	半圆头内六角螺丝screw	1	1
070-2	C01341	M6X25	圆柱头内六角螺丝screw	1	1
71	B06006110	TY610-009-0A	上下调节块 up down adjustment block	2	2
071-1	C01340	M8X25	半圆头内六角螺丝screw	1	1
72	B06006126	TY610-025-0A	左右调节块left right adjustment block	1	1
072-1	C01347	M6X12	圆柱头内六角螺丝screw	3	3
73	B06006104	TY610-003-0A	左右调节块left right adjustment block	1	1
073-1	C01340	M8X25	半圆头内六角螺丝screw	1	1
74	B06006106	TY610-005-0A	减震支架Shock-absorbing bracket	1	1
074-1	C01346	M6X12	圆柱头内六角螺丝screw	2	2
074-2	C01341	M6X25	圆柱头内六角螺丝screw	1	1
074-3	C01344	M6	六角螺母nut	1	1
75	B06006049		摆枪减震器Shock absorber	1	1
76	C01361	M10	六角锁紧螺母nut	1	1
77	B94072		轴承bearing	2	2
78	B06006143	TY610-042-0A	摆枪气缸座中心轴套Bearing sleeve	1	1
79	B06006184	TY610-083-0B	摆枪支架中心轴垫圈washer	1	1
80	B06006125	TY610-024-0A	摆枪支架bracket	1	1
81	B06006116	TY610-015-0A	摆枪减震顶架Top shelf	1	1
081-1	C01384	M5X10	圆柱头内六角螺丝screw	1	1
82	B06006124	TY610-023-0A	摆枪连接座connect base	1	1
082-1	C01347	M6X12	圆柱头内六角螺丝screw	2	2
83	B06006098		摆枪支架中心轴central axis	1	1
84	B06006068	M8	连接头connect joint	1	1
084-1	C01340	M8X25	半圆头内六角螺丝screw	1	1
85	B06006020	SDA25X2525	摆枪气缸cylinder	1	1
085-1	B06006029	PL4M5	气管接头pipe joint	2	2
86	B06006127	TY610-026-0A	摆枪气缸连接座 connect base	1	1
086-1	C01347	M6X12	圆柱头内六角螺丝screw	2	2
87	B06006105	TY610-004-0A	摆枪气缸座 cylinder base	1	1
087-1	C01346	M6X20	圆柱头内六角螺丝screw	4	4
88	B06006083	M8X50	内六角圆柱头轴肩螺钉screw	1	1
89	B06006103	TY610-002-0A	枪夹具底座base	1	1
089-1	C01341	M6X25	圆柱头内六角螺丝screw	2	2
90	B06006102	TY610-001-0A	枪夹具盖板cover	1	1

090-1	C01348	M5X20	圆柱头内六角螺丝screw	4	4
91	B06006163	TY610-062-0A	热风枪压紧螺母nut	1	1
92	B06006164	TY610-063-0E	热风枪隔热套Insulated cover	1	1
93	B06006016		热风枪防折弹簧spring	1	1
94	B06006003	TY610-103	发热管heater tube	1	1
95	B06006181	TY610-0800	热风枪外壳 heater tube shell	1	1
095-1	B06006041		风管air pipe	1	1
095-2	B06006046		喉箍hose clamp	2	2
095-3	C01366	M4X8	内六角半圆头螺丝screw	1	1
96	B06006010	K型热电偶	热电偶Thermocouple	1	1
97	B06006155	TY610-054	热风枪防护外罩支架 bracket	1	1
097-1	C01384	M5X12	圆柱头内六角螺丝screw	1	1
98	B06006157	TY610-056	热风枪防护外罩cover	1	1
098-1	C01366	M4X8	圆柱头内六角螺丝screw	2	2

04 机头部分 (3)

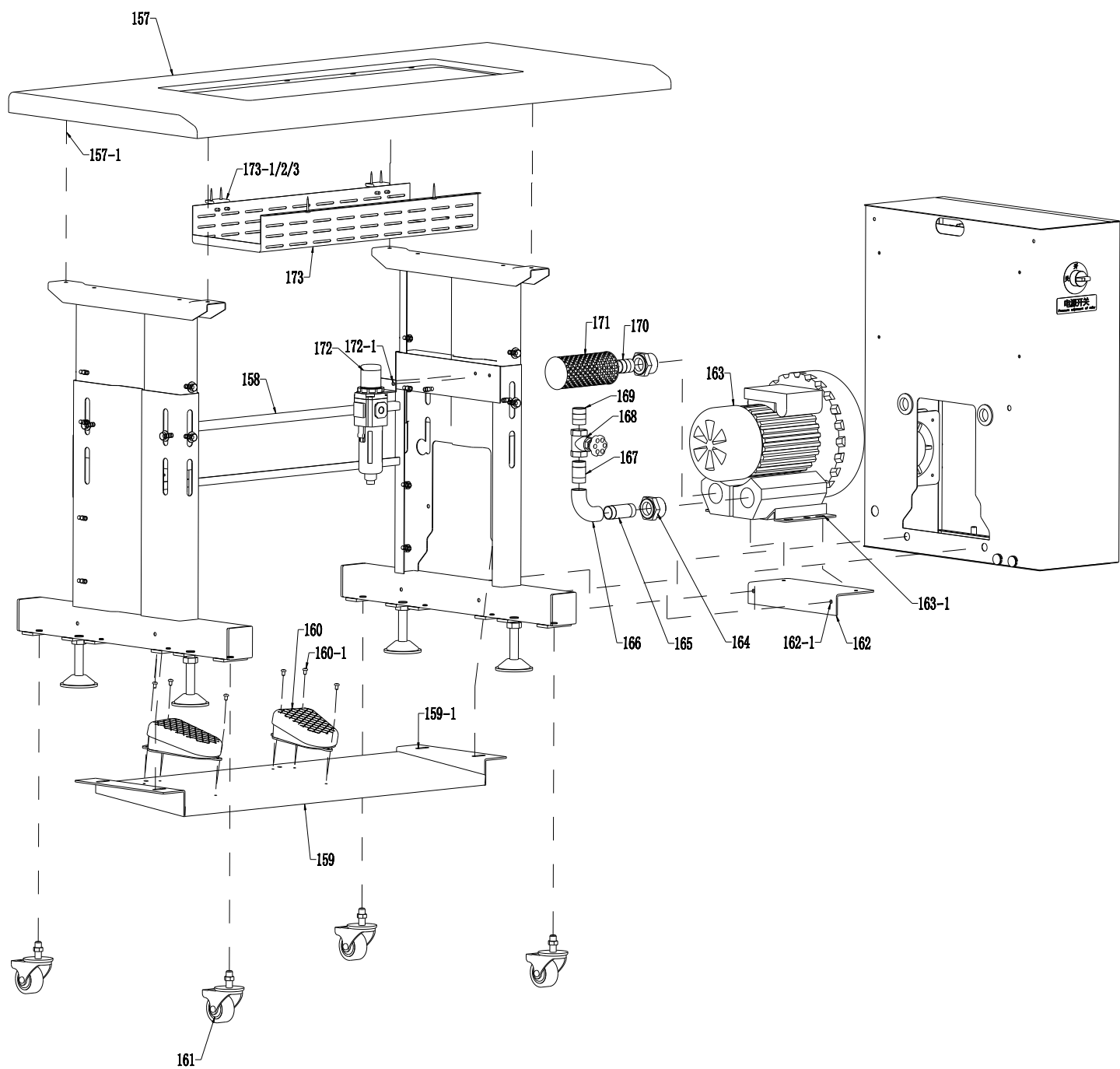


机头部分-03 machine head

序号No	编码Code	零件图号Parts No	零件名称Parts Name	数量Qty A	数量Qty B
99	B06006134	TY610-033-0A	上支架Upper bracket	1	1
099-1	C0219	M8X50	内六角圆柱头螺丝screw	2	2
100	B06006183	TY610-08200	上支架张紧器支架bracket	1	1
100-1	C01351	M4X12	内六角圆柱头螺丝screw	2	2
101	B94070		上支架张紧器支架轴承bearing	2	2
102	B94049		轴承 bearing	2	2
103	B06006186	TY610-085-0B	上支架上传动轴drive shaft	1	1
104	B06006052		上支架链条chain	1	1
105	B06006187	TY610-086-0B	上支架皮轮轴shaft	1	1
106	B06006056	2分11齿 孔φ10	上支架链轮11齿chain	2	2
107	B94074		带凸台轴承bearing	2	2
108	B06006115	TY610-014-0A	上支架盘板plate	1	1
108-1	C01350	M4X25	内六角圆柱头螺丝screw	2	2
109	B06006117	TY610-016-0A	吹气管底座air pipe base	1	1
109-1	C01351	M4X12	内六角圆柱头螺丝screw	2	2
109-2	C01093	M4X6	内六角无头锁紧螺丝screw	2	2
110	B06006168	TY610-067-0B	吹气管air pipe	1	1
111	B06006118	TY610-017-0A	剪刀气缸座cylinder base	1	1
111-1	C01354	M5X12	内六角沉头螺丝screw	2	2
111-2	C01348	M5X20	内六角圆柱头螺丝screw	2	2
112	B06006019	SDA16X2020	剪刀气缸cylinder	1	1
112-1	B06006029	PL6M10	气管接头pipe joint	2	2
113	B06006135	TY610-034-0A	剪刀气缸连接支架connect bracket	1	1
113-1	C01348	M5X20	内六角圆柱头螺丝screw	1	1
114	B06006099		上支架张紧器支架弹簧spring	2	2
115	B06006131	TY610-030-0A	胶轮固定座 (外) fixed base (out)	1	1
116	B06006084	M8X35	细轴-1thin shaft	1	1
117	B06006100		弹簧spring	1	1
118	B06006132	TY610-031-0A	胶轮固定座 (内) fixed base (inside)	1	1
119	B06006207	TY610-090-0B	细轴-2 thin shaft	1	1
120	B94071		轴承 bearing	2	2
121	B06006009		压带轮 belt wheel	1	1
122	B06006141	TY610-040-0A	上皮轮轴盘板plate	1	1
122-1	C01348	M5X20	内六角圆柱头螺丝screw	1	1
123	B06006007		上下皮轮A upper roller A	1	1
124	B06006059	M6*6*20	平键pin	1	1
125	B06006130	TY610-029-0A	送带轮座 feeding belt base	1	1
125-1	C01348	M5X20	内六角圆柱头螺丝screw	2	2
126	B06006263	TY610-096-0B	轴套axle sleeve	1	1
127	B06006008		送带轮	2	2
128	B94071		轴承bearing	4	4
129	B06006097		送带轮轴feeding roller shaft	1	1
130	B06006158	TY610-057	挡片separation blade	1	1
130-1	C01352	M5X8	十字半圆头螺丝screw	1	1
131	B06006147	TY610-046	定位片Positioning sheet	1	1
131-1	C01365	M3X6	十字沉头螺丝screw	2	2
132	B06006129	TY610-028-0A	压带轮支架座support bracket	1	1
132-1	C01384	M5X12	内六角圆柱头螺丝screw	2	2
132-2	C01086	M5X6	内六角无头锁紧螺丝screw	1	1
133	B94073		带台阶轴承 bearing	2	2
134	B06006185	TY610-084-0B	轴套bushing	1	1
135	B06006203	TY610-087-0A	调节旋钮adjustment knob	1	1

135-1	C01086	M5X6	内六角无头锁紧螺丝screw	1	1
136	B06006174	TY610-073-0B	正反丝杆ball screw	1	1
137	B06006109	TY610-008-0A	胶带限位片正牙tape limit sheet (A)	1	1
138	B06006108	TY610-007-0A	胶带限位片反牙tape limit sheet (B)	1	1
139	C01362	M3X10	带头锁紧螺丝screw	1	1
140	B06006227	TY610-093-0B	过带杆1 tape pole1	1	1
141	B06006228	TY610-094-0B	过带杆2 tape pole 2	1	1
142	C01387	φ 2.5	轴用卡簧 Circlip	2	2
143	B06006123	TY610-022-0B	剪刀定片 fixed knife	1	1
143-1	C01384	M5X20	内六角圆柱头螺丝screw	2	2
144	B06006122	TY610-021-0B	剪刀动片moving knife	1	1
145	B06006014		锥型压簧sanp ring	1	1
146	C01171	M6X40	内六角螺丝screw	1	1
147	B06006152	TY610-051	大压板big press plate	1	1
147-1	C01354	M5X12	内六角沉头螺丝screw	2	2
148	B06006048		硅胶Silicone pad	1	1
149	B06006107	TY610-006-0A	小压板small press plate	1	1
150	B06006153	TY610-05200	压簧板snap ring plate	1	1
150-1	C01351	M4X10	内六角圆柱头螺丝screw	2	2
150-2	C01383	M3X5	内六角半圆头螺丝screw	4	4
151	B06006128	TY610-027-0A	压带轮固定架fixed frame	1	1
151-1	C01086	M5X6	内六角无头锁紧螺丝screw	1	1
152	B06006178	TY610-07700	压带吹气轴组件air blowing assembly	1	1
153	C01364	φ5X35	销钉pin	1	1
154	B06006029	PL4M5	气管接头air pipe joint	1	1
155	B06006166		送带离合器feeding clutch	1	1
156	B06006171	TY610-070-0B	压带轮轴套sleeve	1	1

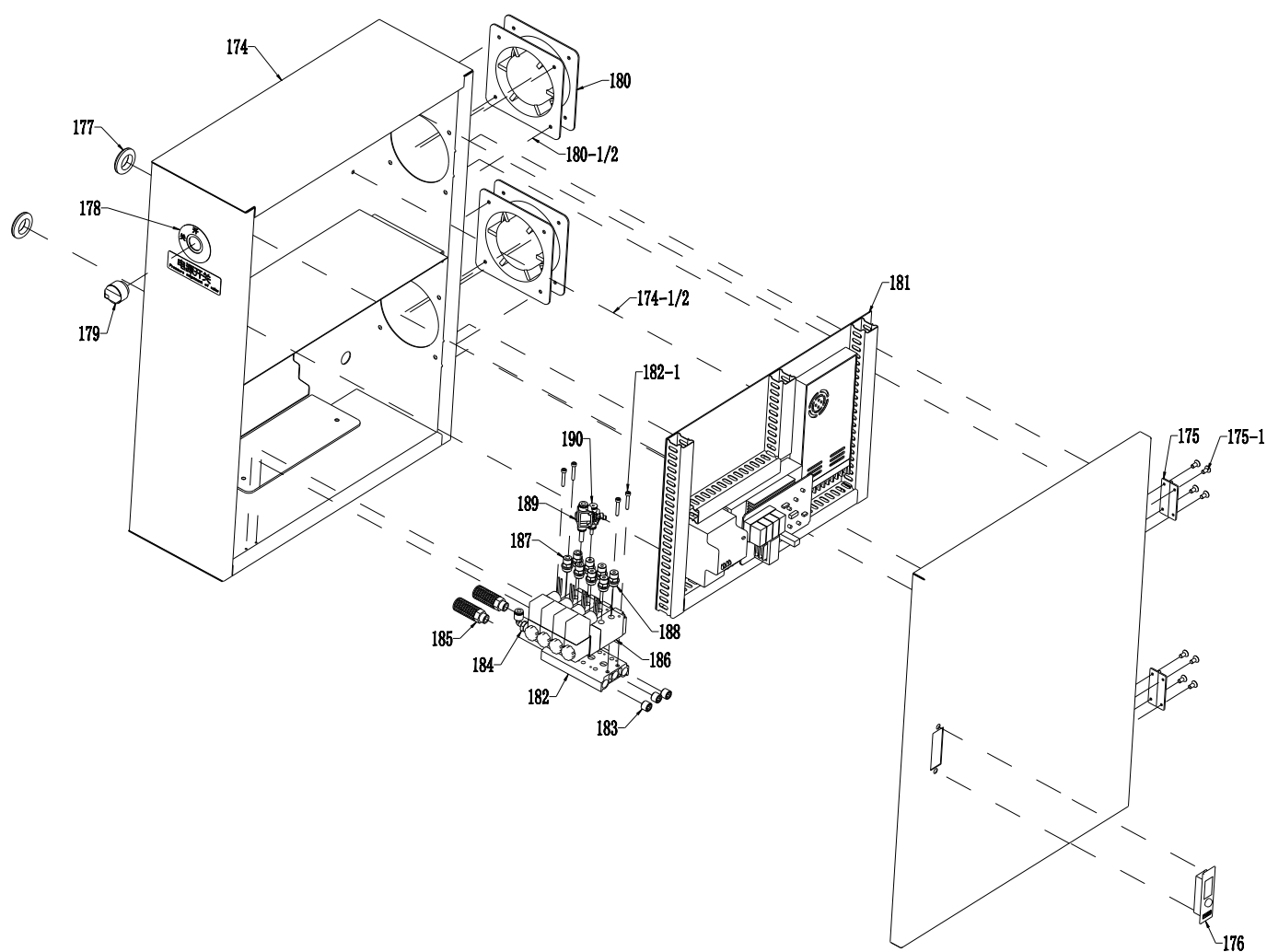
05 机架部分



机架部分stand

序号no	编码code	零件图号Parts No	零件名称Parts Name	数量Qty	数量Qty
				A	B
157	B06006002		台板table	1	1
157-1	C01317		木螺丝wood screw	4	4
158	E03015		机架stand	1	1
159	B06006148		脚踏板pedal	1	1
159-1	C01346	M6X20	内六角圆柱头螺钉screw	4	4
160	B06006060		脚踏开关pedal switch	2	2
160-1	C01021	GB/T70.2	内六角半圆头螺钉screw	6	6
161	E03014		万向脚轮 wheel	4	4
162	B06006253	TY610-09500	气泵安装板 installation plate	1	1
162-1	C0215	M6X75	内六角圆柱头螺钉screw	2	2
163	B06006006	HG-370C	漩涡式气泵 air compressor	1	1
163-1	C01346	M6X20	内六角圆柱头螺钉screw	2	2
164	I01068	φ22*32	管活节pipe slipknot	2	2
165	I01065	φ20*80mm	连接管1connect pipe 1	4	4
166	I01066	φ20	连接弯头connect elbow	1	1
167	同165		连接管2connect pipe 2	0	0
168	I01069	φ20	阀门valve	1	1
169	同165		连接管3connec pipe 3	0	0
170	同165		连接管4connec pipe 4	0	0
171	B06006013	JL-06/3/4"/100	空气过滤器air filter	1	1
172	B06006026	GFR30008-C1	油水分离器oil-water separator	1	1
172-1	B06006032	PL6-02	L形气管接头 L air pipe connect joint	1	1
172-2	B06006035	PC8-02	直通气管接头connect joint	1	1
172-3	C01021	GB/T70.2	内六角半圆头螺钉screw	2	2
173	B06006324	TY610-102	电机罩 motor cover	1	1
173-2	C01354	M5X8	内六角沉头螺钉screw	4	4
173-3	C01345	M5	六角螺母nut	4	4
173-4	C01317		木螺丝 wood screw	8	8

06 电控箱部分



电控箱部分 control box

序号No	编码Code	零件图号Prts No	零件名称Parts Name	数量Qty A	数量Qty B
174			电控箱主体control box	1	1
174-1	C01348	M5X20	内六角圆柱头螺丝screw	4	4
174-2	C01345	M5	六角螺母nut	12	12
176	B06006047	MS509(左)	电器柜锁具locker	1	1
177	B93116	TY608O型	密封圈Sealing ring	2	2
179	B06006075	YW-E10	电源开关power switch	1	1
180	B06006042	4715KL-B39D	排风扇fan	2	2
180-1	C01368	M4X45	十字盘头螺丝screw	8	8
180-2	C01369	M4	六角螺母nut	8	8
181	B06006287		电控组件electric board I	0	1
181-1	B06006001		电控组件electric board II	1	0
182	B06006024	200M-4F(4位)	电磁阀底座valve base	1	1
182-1	C01385	M4X30	内六角圆柱头螺丝screw	2	2
183	B06006027	X-ABP02	堵头end cap	3	3
184	B06006032	PL6-02	L形气管接头Lair pipe joint	1	1
185	B06006028	PAL02	塑料消音器silencer	2	2
186	B06006018	4V210-08-B DC24V	电磁阀valve	4	4
187	B06006212	PC6-02	直通气管接头Air pipe joint	3	3
188	B06006034	PC4-02	直通气管接头air pipe joint	5	5
189	B06006037		调速阀adjustment knob	1	1
190	B06006038		调速阀adjustment knob	1	1