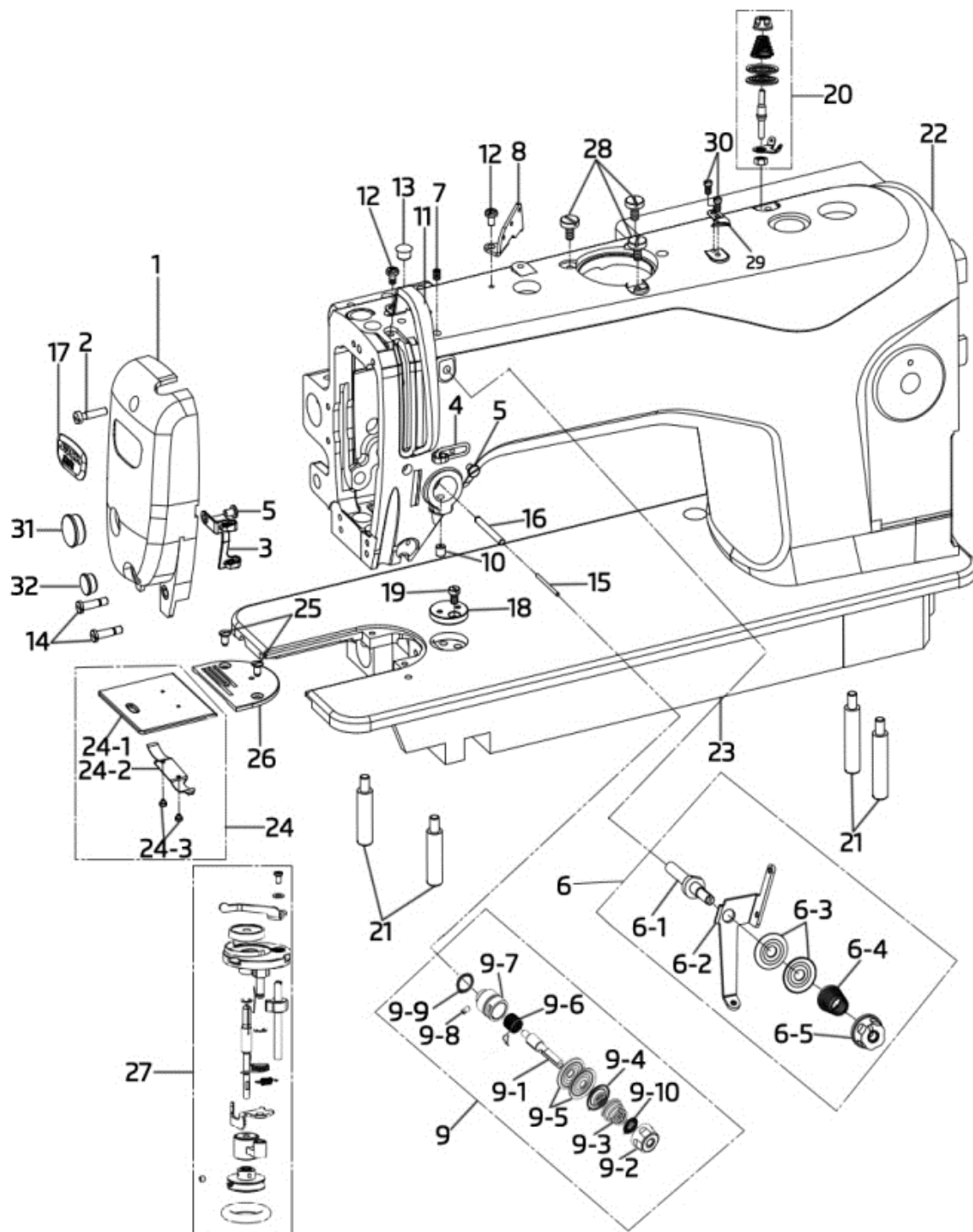
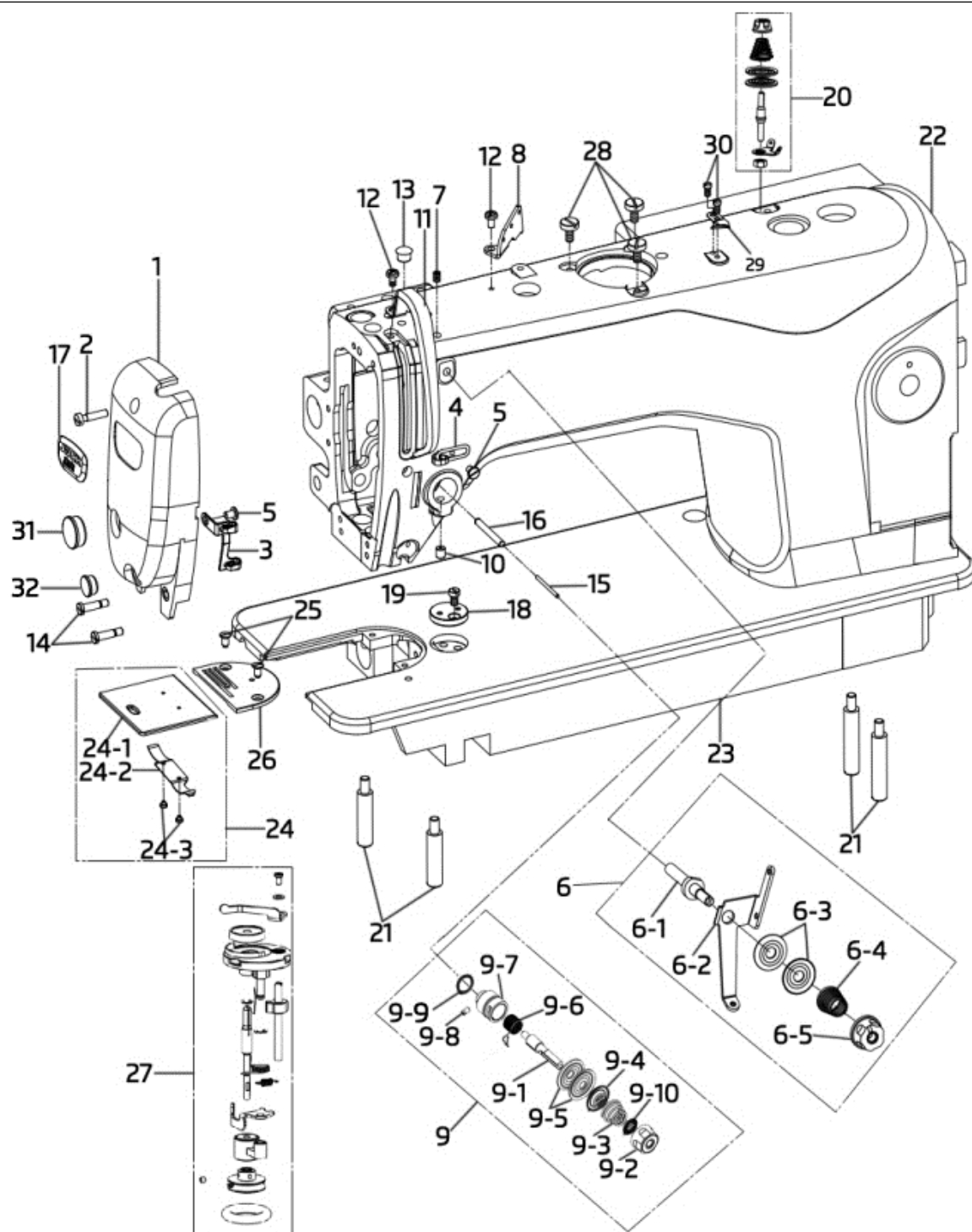


1. 机壳、外装分组件/Machine frame & cover components



1.机壳、外装分组件/Machine frame & cover components									
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	304713	面板	panel	1		1	1	1	1
	930000235	面板(12mm)	Panel (12mm)		1				
2	201S11025	面板螺钉	Panel Screw SM11/64"×40	1	1	1	1	1	1
3	14713003	面板线勾	Panel thread guide	1	1	1	1	1	1
4	10113004	右线钩	Panel thread guide (right)	1	1	1	1	1	1
5	101S11007	螺钉 SM11/64×40×	Screw SM11/64×40×6	2	2	2	2	2	2
6	1411300400	小夹线器组件	Small thread tension assy	1	1	1	1	1	1
6-1	13812066	过线板	Thread tension guide plate	1	1	1	1	1	1
6-2	13810008	小夹线器螺柱	Thread tension bolt	1	1	1	1	1	1
6-3	11212004	小夹线板	Thread tension disk	2	2	2	2	2	2
6-4	11227001	小夹线弹簧	Thread tension spring	1	1	1	1	1	1
6-5	138S16019	小夹线器螺母	Thread tension nut	1	1	1	1	1	1
7	113S14002	小夹线固定螺钉	Set Screw	1	1	1	1	1	1
8	13S12004	三孔线勾	3-hole thread guide	1	1	1	1	1	1
9	11471300100	夹线组件	Thread tension assy	1	1	1	1	1	1
9-1	1147NS3000	夹线螺钉	Thread tension Screw	1	1	1	1	1	1
9-2	141S16013	夹线螺母	Thread tension nut	1	1	1	1	1	1
9-3	14227024	夹线弹簧	Thread tension spring	1	1	1	1	1	1
9-4	10112006	松线板	Tension releasing board	1	1	1	1	1	1
9-5	14112015	夹线板	Thread tension disk	2	2	2	2	2	2
9-6	114727001	挑线簧	Takeup spring	1	1	1	1	1	1
9-7	13S13006	夹线调节座	Thread tension retainer	1	1	1	1	1	1
9-8	13S515002	夹线调节座螺钉	Screw	1	1	1	1	1	1
9-10	10112007	夹线螺母止动板	Thread tension nut locking plate	1	1	1	1	1	1
9-11	001050	O 型圈	O Ring 14.5x1.5	1	1	1	1	1	1
10	136S14002	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
11	14712018	挑线杆防护罩	Thread tade-up lever cover	1	1	1	1	1	1
12	101S11004	螺钉 SM3/16"X28	Screw SM3/16"X28 X7	2	2	2	2	2	2
13	10122005	挑线连杆销螺孔塞	Take-up link pin screw plug	1	1	1	1	1	1
14	13S511047	面板螺钉 SM11/64×	Panel Screw SM11/64×40	2	1	2	2	2	2
15	14726002	松线钉	Thread release pin	1	1	1	1	1	1
16	13613002	松线棒	Thread release bar	1	1	1	1	1	1
17	13837002	A4-0182 商标牌	A4-0182 trademark	1	1	1	1	1	1
18	13812111	卷边器座	Beader pedestal	1	1	1	1	1	1
19	101S11025	螺钉 SM11/64×40×	Screw SM11/64×40×7	2	2	2	2	2	2
20	1361300800	绕线夹线器	Bobbin winder thread tension	1	1	1	1	1	1
21	101S12001	底板支柱	Base plate pillar	4	4	4	4	4	4
22	100968	H5 机壳	H5 frame	1	1	1	1	1	1
23	100767	底板	Base plate	1	1	1	1	1	1
24-1	13S15002	推板	Slide plate	1	1	1	1	1	1
24-2	13S12007	推板簧	Slide plate spring	1	1	1	1	1	1
24-3	101S11019	螺钉 SM3/32×56	Screw SM3/32×56 L=2	2	2	2	2	2	2
25	104S17002	螺钉 SM11/64×40	Screw SM11/64×40 L=5	2	2	2	2	2	2
26	13S15001	针板	Needle plate	1			1		1
	13S15004	针板	Needle plate					1	

1.机壳、外装分组件/Machine frame & cover components



1.机壳、外装分组件/Machine frame & cover components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
	13515005	针板	Needle plate			1			
	13515003	针板 (12mm)	Needle plate (12mm)		1				
27	1473100100	绕线器组件	Bobbin winder assy	1	1	1	1	1	1
28	114s11003	螺钉 3/16-28 L=10	Screw 3/16-28 L=10						
29	11419001	切线刀	THREAD CUTTER	1	1	1	1	1	1
30	114S11015	螺钉 SM9/64×40	SCREW SM9/64×40 L=6	2	2	2	2	2	2
31	13522001	面板橡皮塞 (ϕ 19)	Rubber plug(ϕ 19)	1	1	1	1	1	1
32	13522002	面板橡皮塞 (ϕ 11.8)	Rubber plug(ϕ 11.8)	1	1	1	1	1	1

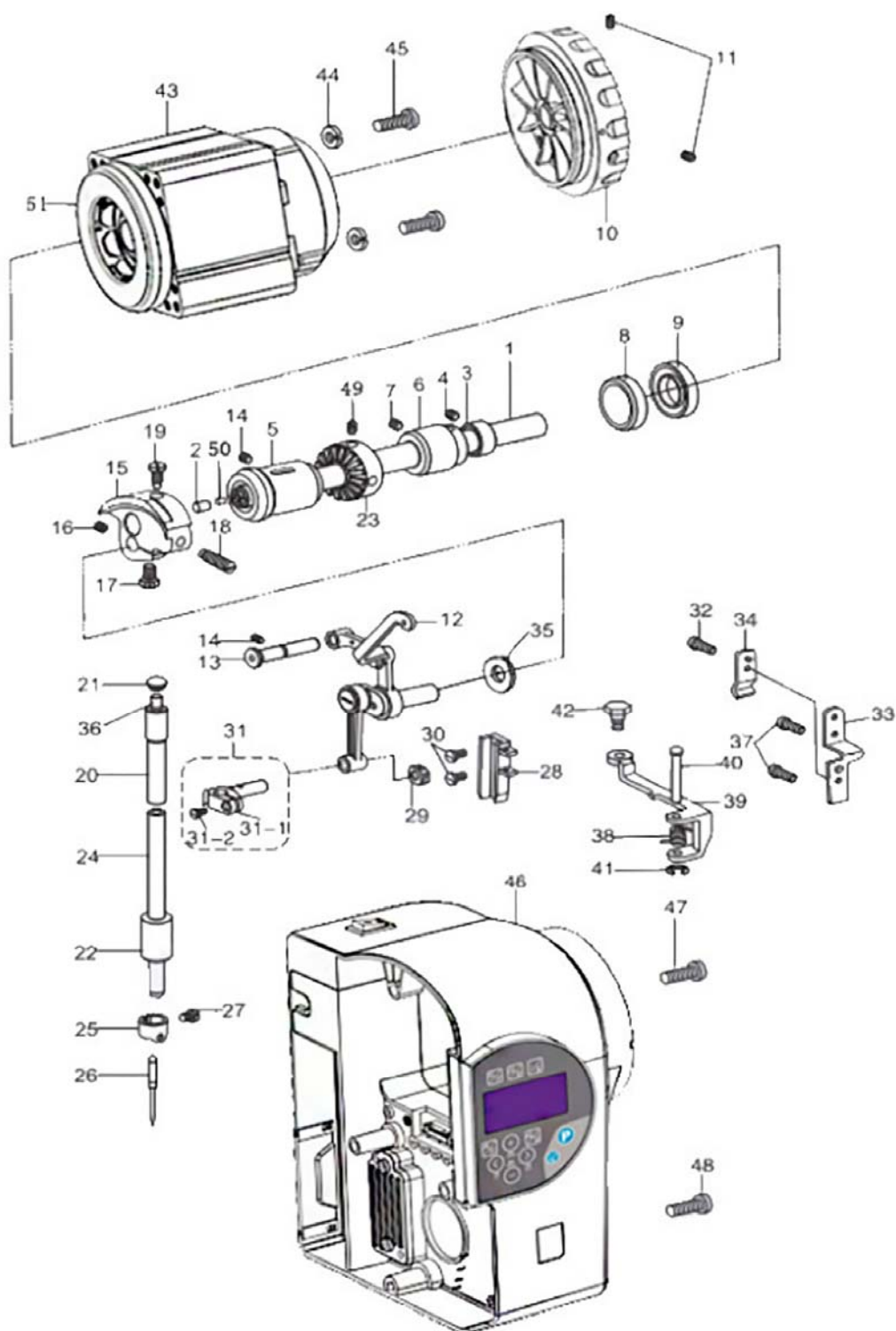
This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered as follows:

- 1**: Main shaft or drive shaft.
- 2**: Small pin or spacer.
- 3**: Nut or washer.
- 4**: Small pin or spacer.
- 5**: Small pin or spacer.
- 6**: Small pin or spacer.
- 7**: Small pin or spacer.
- 8**: Small pin or spacer.
- 9**: Small pin or spacer.
- 10**: Wheel or pulley.
- 11**: Small pin or spacer.
- 12**: Lever or arm.
- 13**: Small pin or spacer.
- 14**: Small pin or spacer.
- 15**: Small pin or spacer.
- 16**: Small pin or spacer.
- 17**: Small pin or spacer.
- 18**: Small pin or spacer.
- 19**: Small pin or spacer.
- 20**: Small pin or spacer.
- 21**: Small pin or spacer.
- 22**: Small pin or spacer.
- 23**: Small pin or spacer.
- 24**: Small pin or spacer.
- 25**: Small pin or spacer.
- 26**: Small pin or spacer.
- 27**: Small pin or spacer.
- 28**: Small pin or spacer.
- 29**: Small pin or spacer.
- 30**: Small pin or spacer.
- 31**: Small pin or spacer.
- 31-1**: Small pin or spacer.
- 31-2**: Small pin or spacer.
- 32**: Small pin or spacer.
- 33**: Small pin or spacer.
- 34**: Small pin or spacer.
- 35**: Small pin or spacer.
- 36**: Small pin or spacer.
- 37**: Small pin or spacer.
- 38**: Small pin or spacer.
- 39**: Small pin or spacer.
- 40**: Small pin or spacer.
- 41**: Small pin or spacer.
- 42**: Small pin or spacer.
- 43**: Small pin or spacer.
- 44**: Small pin or spacer.
- 45**: Small pin or spacer.
- 46**: Small pin or spacer.
- 47**: Small pin or spacer.
- 48**: Small pin or spacer.
- 49**: Small pin or spacer.
- 50**: Small pin or spacer.
- 51**: Small pin or spacer.

2.上轴挑线分组件/Main shaft & thread take-up components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	14702011	上轴	Main shaft	1	1	1	1	1	1
2	10122012	上轴橡皮塞	Rubber plug	1	1	1	1	1	1
3	10108003	上轴紧圈	Shaft washer	1	1	1	1	1	1
4	101S15002	螺钉 SM1/4×40×6	Screw SM1/4×40×6	2	2	2	2	2	2
5	13603023	上轴前轴套	Main shaft bushing,front	1	1	1	1	1	1
6	13503017	上轴中轴套	Main shaft bushing, middle	1	1	1	1	1	1
7	135S15006	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
8	13603027	上轴后套	Main shaft bushing,back	1	1	1	1	1	1
9	13522010	上轴后轴套油封组件	bushing,back oil seal assy	1	1	1	1	1	1
10	304714	主动轮	Capstan	1	1	1	1	1	1
11	S10009	主动轮螺钉 M6x8	Capstan Screw M6x8	2	2	2	2	2	2
12	1353800200	挑线杆组件	Thread take-up assy	1	1	1	1	1	1
13	13502003	挑线连杆铰链销	Thread take-up hinge pin	1	1	1	1	1	1
14	135S15009	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
15	13504001	针杆曲柄	Needle bar crank	1	1	1	1	1	1
16	101S15007	螺钉 SM1/4×40×8	Screw SM1/4×40×8	1	1	1	1	1	1
17	135S12001	螺钉 SM1/4×40	Screw SM1/4×40	1	1	1	1	1	1
18	101S15004	螺钉 SM9/32×28×16	Screw SM9/32×28×16	1	1	1	1	1	1
19	135S11002	螺钉 SM9/32×28	Screw SM9/32×28	1	1	1	1	1	1
20	14703006	针杆上衬套	Needle bar upper bushing	1	1	1	1	1	1
21	10122013	针杆上衬套橡皮塞	Upper bushing rubber plug	1	1	1	1	1	1
22	13503007	针杆下衬套	Needle bar lower bushing	1	1	1	1	1	1
23	14735001	驱动轮	BTW-DRIVING-WHEEL	1	1	1	1	1	1
24	13602002	针杆	Needle bar	1	1	1	1	1	1
25	13513011	针杆过线环	Needle bar thread ring	1	1	1	1	1	1
26	13517001	机针(DP×17 23#)	Needle(DP×17 23#)	1	1		1		1
	13517003	机针(DP×17 22#)	Needle(DP×17 22#)			1			
	11617002	机针(DP×5 14#)	Needle(DP×5 14#)					1	
27	101S11006	螺钉 SM1/8×44 L=4.5	Screw SM1/8×44 L=4.5	1	1	1	1	1	1
28	13609001	滑块槽	Slider trough	1	1	1	1	1	1
29	11409001	针杆接头滑块	Connection Slider	1	1	1	1	1	1
30	101S11008	滑块导轨螺钉	Slider guide rail Screw	2	2	2	2	2	2
31-1	13505002	针杆接头	Needle bar connection	1	1	1	1	1	1
31-2	101S11005	针杆接头螺钉	Screw	1	1	1	1	1	1
32	101S11005	螺钉 SM11/64×40×8	Screw SM11/64×40×8	1	1	1	1	1	1
33	13612001	松线钢绳固定架	Fixed frame	1	1	1	1	1	1
34	13612002	松线压板	Press plate	1	1	1	1	1	1
35	10112003	垫片	Washer	1	1	1	1	1	1
36	13523001	毛毡	Oil felt for needle bar	2	2	2	2	2	2
37	101S11010	松线钢绳固定架螺钉	Fixed frame Screw	2	2	2	2	2	2
38	13627002	铰链弹簧	Spring	1	1	1	1	1	1
39	13612003	松线铰链	Hinge	1	1	1	1	1	1
40	13626001	铰链销	Hinge Pin	1	1	1	1	1	1
41	H05024	开口挡圈	RETAINING RING	1	1	1	1	1	1
42	136S12001	铰链螺钉	Hinge Screw	1	1	1	1	1	1
43	1363303000	电机 (众邦)	Motor (zhongbang)	1	1	1	1	1	1
44	W02004	弹簧垫圈	Spring washer	4	4	4	4	4	4
45		螺钉 M5×70	Screw M5×70	4	4	4	4	4	4
46	1473300100	功能型电控	Machine electric control	1	1	1	1	1	

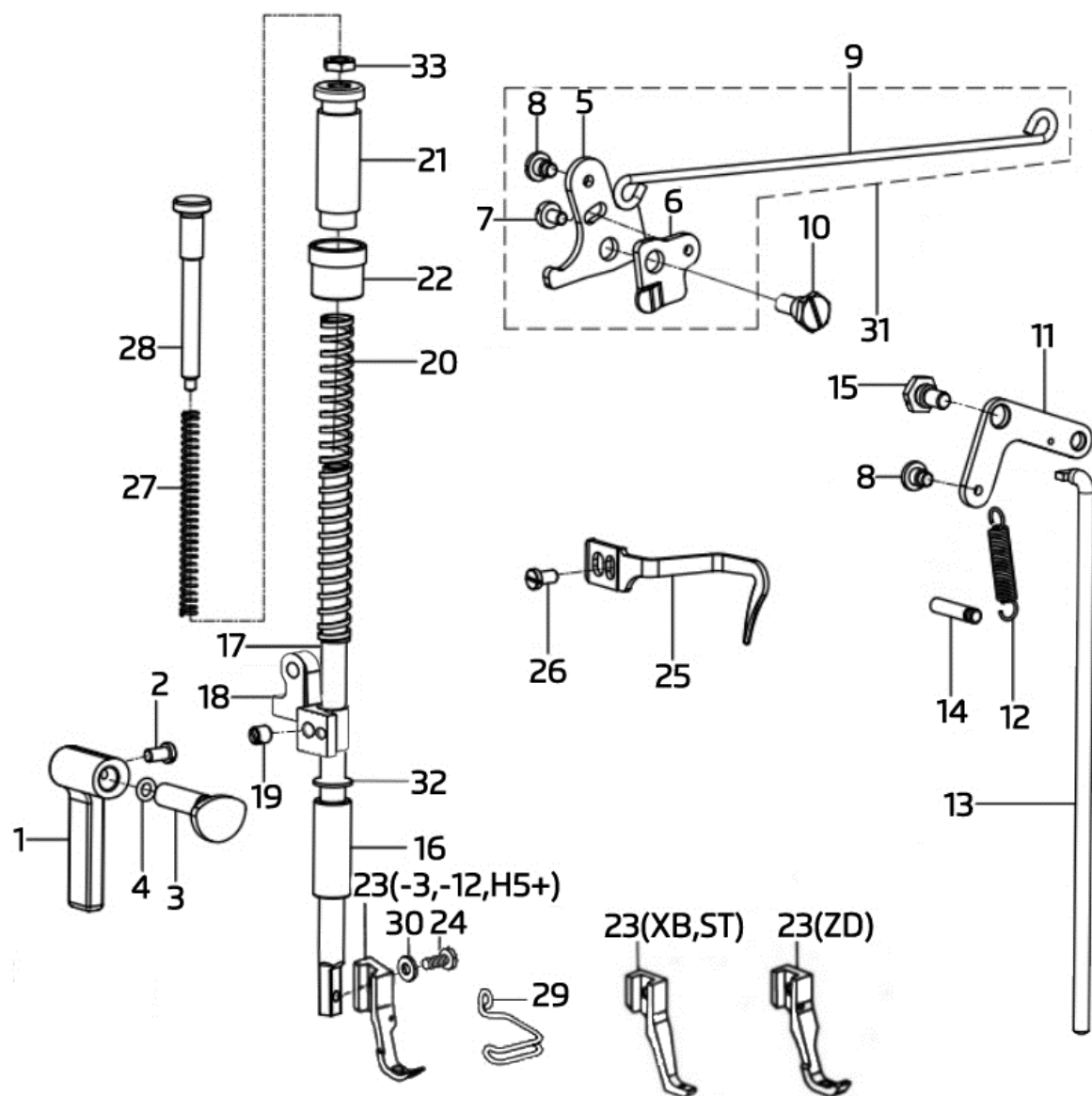
2.上轴挑线分组件/Main shaft & thread take-up components



2.上轴挑线分组件/Main shaft & thread take-up components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
	11473300500	功能型电控(物联网)	Machine electric control						1
47	114513001	螺钉 M5×20	Screw M5×20	1	1	1	1	1	1
48	136513001	螺钉 M5×35	Screw M5×35	3	3	3	3	3	1
49	S10035	螺钉 M5×8	Screw M5×8	2	2	2	2	2	2
50	10123002	针杆上毡塞	Oil felt for needle bar	1	1	1	1	1	1
51	13811060	电机绝缘防护罩	Motor insulation shield	1	1	1	1	1	1

3.压料分组件/Presser components



3.压料分组件/Presser components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	14711005	压脚扳手	Presser foot wrench	1	1	1	1	1	1
2	101511008	螺钉 SM11/64×40×8	screw SM11/64×40×8	1	1	1	1	1	1
3	13510004	压紧杆提升凸轮	Presser bar lifting cam	1	1	1	1	1	1
4	001009	O 型圈 4.5X1.8	O-ring 4.5X1.8	1	1	1	1	1	1
5	13512013	膝腔提升杠杆(左)	Knee lifter lever (left)	1	1	1	1	1	1
6	13510005	松线凸轮	Tension releasing cam	1	1	1	1	1	1
7	135511026	螺钉 SM11/64×40	Screw SM11/64×40	1	1	1	1	1	1
8	135511027	螺钉 SM3/16×28	screw SM3/16×28	1	1	1	1	1	1
9	13512014	膝腔提升拉杆	Knee lifter rod	1	1	1	1	1	1
10	135511028	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
11	13512015	膝腔提升杠杆(右)	Knee lifter lever (right)	1	1	1	1	1	1
12	13527010	膝腔提升杠杆(右)弹簧	Presser spring	1	1	1	1	1	1
13	13512016	膝腔提升杠杆	Knee lifter lever	1	1	1	1	1	1
14	13526005	弹簧销	Pin for spring	1	1	1	1	1	1
15	135512002	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
16	13503013	压紧杆轴套	Presser bar bushing	1	1	1	1	1	1
17	13502019	压紧杆	Presser bar	1	1	1	1	1	1
18	114709001	压紧杆导架(加轴承)	Presser bar lifting bracket			1	1	1	1
19	135515003	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
20	14727011	压紧杆弹簧	Presser spring	1	1	1	1	1	1
21	135530004	螺钉 M15×1	screw M15×1	1	1	1	1	1	1
22	135516003	螺母 M15×1	Nut M15×1	1	1	1	1	1	1
23	13516001	小压脚	Presser foot complete	1	1				1
	13516004	小压脚	Presser foot complete			1		1	
	13516005	小压脚	Presser foot complete				1		
24	101511009	螺钉 SM9/64×40×10.5	Screw SM9/64×40×10.5	1	1	1	1	1	1
25	13513012	大线勾	thread guide	1	1	1	1	1	1
26	101511008	螺钉 SM11/64×40×8	Screw SM11/64×40×8	1	1	1	1	1	1
27	14727012	辅助调压弹簧	Presser spring	1	1	1	1	1	1
28	135530005	螺钉 SM5/16×28	Screw SM5/16×28	1	1	1	1	1	1
29	13512017	防护勾	Defend hook	1	1	1	1	1	1
30	13528007	小压脚螺钉垫片	Washer	1	1	1	1	1	1
31	1351201200	膝腔提升杠杆(左)组件	Knee lifter lever (left)assy	1	1	1	1	1	1
32	30122022	压脚轴碟形密封圈	Gasket	1	1	1	1	1	1
33	1147NS16001	六角螺母 SM5/16×28	Hex nut SM5/16×28	1	1	1	1	1	1

This technical drawing is an exploded view of a mechanical assembly, likely a vehicle's rear suspension or steering component. It shows the relationship between various parts, which are numbered for identification. The parts are distributed across the diagram, with dashed lines indicating their assembly paths. Key components include:

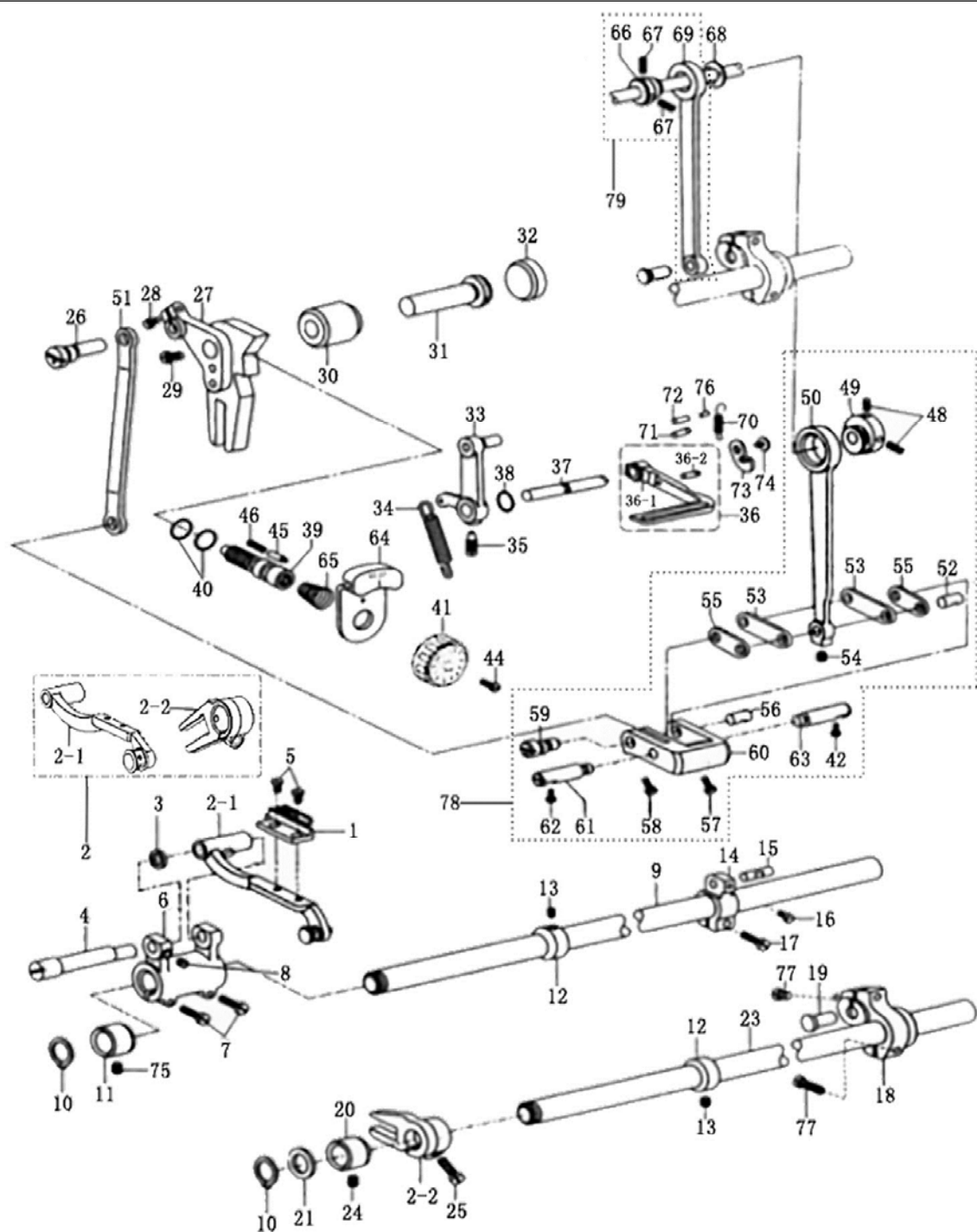
- Upper Assembly (Top Right):** Includes parts 66, 67, 69, 68, and 79, which form a pivot or linkage mechanism.
- Central Linkage (Top Left):** Features a large bracket (27) connected to a long arm (26) via a pin (28). Other parts like 29, 30, 31, and 32 are also shown in this area.
- Lower Linkage (Bottom):** Shows a series of links and arms, including parts 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 23, 24, 25, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 70, 71, 72, 73, 74, 75, 76, 77, 78, and 79.
- Assembly Details:** Several sub-assemblies are shown in detail, such as the connection between parts 2-1 and 2-2, and the mounting of part 36-1 and 36-2.

The diagram is a black and white line drawing, typical of technical manuals, showing the exploded view of a mechanical assembly. The parts are numbered from 1 to 79, indicating their sequence and position in the assembly. The drawing is oriented horizontally, with the main assembly structure running from left to right. The exploded view shows the relative positions of the parts, allowing for a clear understanding of how they fit together. The drawing is a technical illustration, likely from a manual or a catalog, used for identification and assembly purposes.

4.送料分组件/Feed mechanism components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	13514001	送布牙	Feed dog	1			1		1
	13514002	送布牙	Feed dog			1		1	
	13614003	送布牙(12mm)	Feed dog(12mm)		1				
2	1350700400	牙架组件(12mm)	Feed bar assy(12mm)		1				
2-1	1350700300	牙架小组件	Feed bar assy	1	1	1	1	1	1
2-2	13505004	抬牙叉	Feed forked connection	1		1	1	1	1
	13505018	抬牙叉(12mm)	Feed forked connection(12mm)		1				
3	13528004	牙架垫圈	Washer	1	1	1	1	1	1
4	13502005	牙架曲柄偏心轴	Feed bar shaft	1	1	1	1	1	1
5	101S11018	螺钉 SM1/8×40 L=6	Screw SM1/8×40 L=6	2	2	2	2	2	2
6	13504003	牙架曲柄	Feed crank assy	1	1	1	1	1	1
7	101S11016	螺钉 SM3/16×28 L=14	Screw SM3/16×28 L=14	2	2	2	2	2	2
8	101S11008	螺钉 SM11/64×40×8	Screw SM11/64×40×8	1	1	1	1	1	1
9	13602003	送布轴	Feed rocker shaft	1	1	1	1	1	1
10	H03001	轴用弹性挡圈	Retaining ring	2	2	2	2	2	2
11	13603024	送布轴前轴套	Bushing for feed rock	1	1	1	1	1	1
12	10108003	抬牙、送布轴紧圈	Thrust collar assy	2	2	2	2	2	2
13	101S15002	螺钉 SM1/4×40×6	Screw SM1/4×40×6	4	4	4	4	4	4
14	13504004	送布曲柄(右)	Feed rocker shaft crank assy	1	1	1	1	1	1
15	13526001	送布曲柄短销	Walking foot crank short pin	1	1	1	1	1	1
16	101S11025	螺钉 SM11/64×40×7	Screw SM11/64×40×7	1	1	1	1	1	1
17	409S11021	螺钉 SM11/64×40×14	Screw SM11/64×40×14	1	1	1	1	1	1
18	13504019	抬牙右曲柄	Feed lifting rock shaft	1		1	1	1	1
	13504017	抬牙右曲柄	Feed lifting rock shaft		1	1	1	1	1
19	13502009	抬牙曲柄铰链轴	Hinge pin	1	1	1	1	1	1
20	13603005	抬牙轴前轴套	Bushing for feed rock	1	1	1	1	1	1
21	13528006	垫圈	Washer	1	1	1	1	1	1
23	13602004	抬牙轴	Feed lifting rock shaft	1	1	1	1	1	1
24	135S15009	抬牙轴前轴套螺钉	Screw	1	1	1	1	1	1
25	409S11021	抬牙又夹紧螺钉	Screw	1	1	1	1	1	1
26	13510002	针距调节连接销钉	Hinge pin	1	1	1	1	1	1
27	13509003	针距座	Feed regulator	1		1	1	1	1
	113501001	针距座(12mm)	Feed regulator(12mm)		1				
28	101S11020	螺钉 SM11/64×40	Screw SM11/64×40 L=10.5	1	1	1	1	1	1
29	135S11009	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
30	13503026	针距座衬套	Feed regulator bushing	1	1	1	1	1	1
31	13502011	针距座轴	Hinge pin for feed regulator	1	1	1	1	1	1
32	13522014	橡皮塞	Rubber plug(φ19.5)	1	1	1	1	1	1
33	1350401400	倒缝操作杆曲柄	Slide block pin	1	1	1	1	1	1
34	13627008	操作杆曲柄弹簧	Spring for feed crank	1	1	1	1	1	1
35	135S15014	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
36-1	302146	倒缝扳手	Reverse feed lever	1	1	1	1	1	1
36-2	13626002	倒缝扳手销	Hinge pin	1	1	1	1	1	1
37	13602005	倒缝扳手轴	Reverse feed lever shaft	1	1	1	1	1	1
38	001137	O 型圈 φ6.3×1.8	O-ring φ6.3×1.8	1	1	1	1	1	1
39	136S30004	针距调节螺杆	Feed regulator screw bar	1	1	1	1	1	1

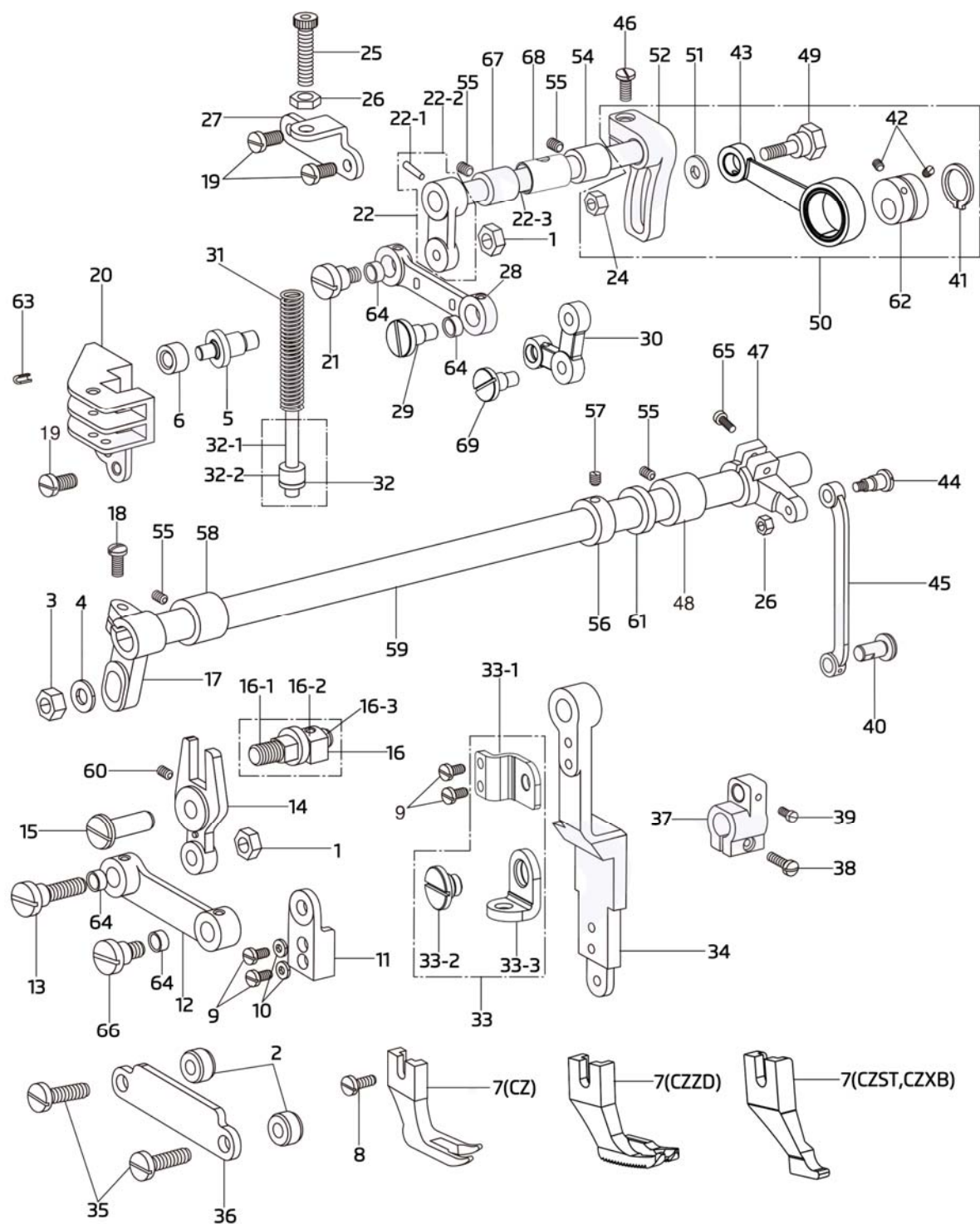
4.送料分组件/Feed mechanism components



4.送料分组件/Feed mechanism components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
40	001046	O 型圈 $\phi 9.5 \times 2.5$	O-ring $\phi 9.5 \times 2.5$	2	2	2	2	2	2
41	1471100200	针距盘	Needle pitch Dial	1		1	1	1	1
	11471100200	针距盘(12mm)	Dial(12mm)		1				
42	114511004	螺钉 SM11/64 $\times$ 40 $\times$ 18	Screw SM 11/64 $\times$ 40 $\times$ 18	1	1	1	1	1	1
44	101511022	螺钉 SM3/16 $\times$ 28 $\times$ 18	Dial screw SM3/16 $\times$ 28 $\times$ 18	1	1	1	1	1	1
45	11426022	止动销	Stopper pin	1	1	1	1	1	1
46	11427034	止动销弹簧	Spring for stopper pin	1	1	1	1	1	1
48	135515007	送布凸轮螺钉	Screw	3	3	3	3	3	3
49	13510003	送布凸轮	Feed drive eccentric cam.	1	1	1	1	1	1
50	13505005	送布连杆	Rocker shaft connecting rod	1	1	1	1	1	1
51	13505006	针距调节连杆	Feed regulator connecting rod	1	1	1	1	1	1
52	13502014	曲柄连杆长销	Crank connecting pin	1	1	1	1	1	1
53	13505023	曲柄长连杆	Crank long link	2	2	2	2	2	2
54	209514008	螺钉 SM11/64 $\times$ 40 $\times$ 4.5	Screw SM11/64 $\times$ 40 $\times$ 4.5	1	1	1	1	1	1
55	13505024	曲柄短连杆	connecting short link	2	2	2	2	2	2
56	13526003	曲柄连杆短销	Crank connecting pin	1	1	1	1	1	1
57	201511012	螺钉 SM9/64 $\times$ 40	Screw SM9/64 $\times$ 40	1	1	1	1	1	1
58	201511007	螺钉 SM9/64 $\times$ 40	Screw SM9/64 $\times$ 40	1	1	1	1	1	1
59	13502015	连杆偏心轴	Hinge pin	1	1	1	1	1	1
60	13504007	针距调节曲柄	Needle pitch adjusting link	1	1	1	1	1	1
61	13502016	针距调节曲柄定位销	Adjusting link fulcrum shaft	1	1	1	1	1	1
62	105511019	螺钉 SM11/64 $\times$ 40	Screw SM11/64" $\times$ 40 L=13	2	2	2	2	2	2
63	13502017	针距调节曲柄定位销	Adjusting link fulcrum shaft pin	1	1	1	1	1	1
64	14212068	针距按键	Feed regulator key-press	1	1	1	1	1	1
65	13527009	针距按键簧	Dial spring for key-press	1	1	1	1	1	1
66	13510001	抬牙凸轮	Feed drive eccentric cam.	1	1	1	1	1	1
67	135515007	螺钉 SM11/64 $\times$ 40	Screw SM11/64 $\times$ 40	3	3	3	3	3	3
68	13528002	凸轮隔离片	Thrust collar	1	1	1	1	1	1
69	13505001	抬牙连杆	Connecting rod	1	1	1	1	1	1
70	13627003	倒缝扳手拉簧	Spring for feed crank	1	1	1	1	1	1
71	13626003	弹簧挂销	Spring trip hitch	1	1	1	1	1	1
72	12926001	倒缝扳手柄限位销	pin	1	1	1	1	1	1
73	13612004	倒缝扳手板	Reverse feed lever	1	1	1	1	1	1
74	136530001	螺钉 SM3/16 $\times$ 32	Screw SM3/16 $\times$ 32	1	1	1	1	1	1
75	135515009	螺钉 SM15/64 $\times$ 28	Screw SM15/64 $\times$ 28	1	1	1	1	1	1
76	12921005	销套	Pin bushing	1	1	1	1	1	1
77	135511048	螺钉 SM3/16 $\times$ 32	Screw SM3/16 $\times$ 32	2	2	2	2		2
	409511015	螺钉	Screw SM3/16 $\times$ 28 $\times$ 15.5					2	
78	1350501500	送布连杆组件	Rocker shaft connecting rod	1	1	1	1	1	1
79	11350500200	抬牙连杆组件	Connecting rod assy	1	1	1	1	1	1

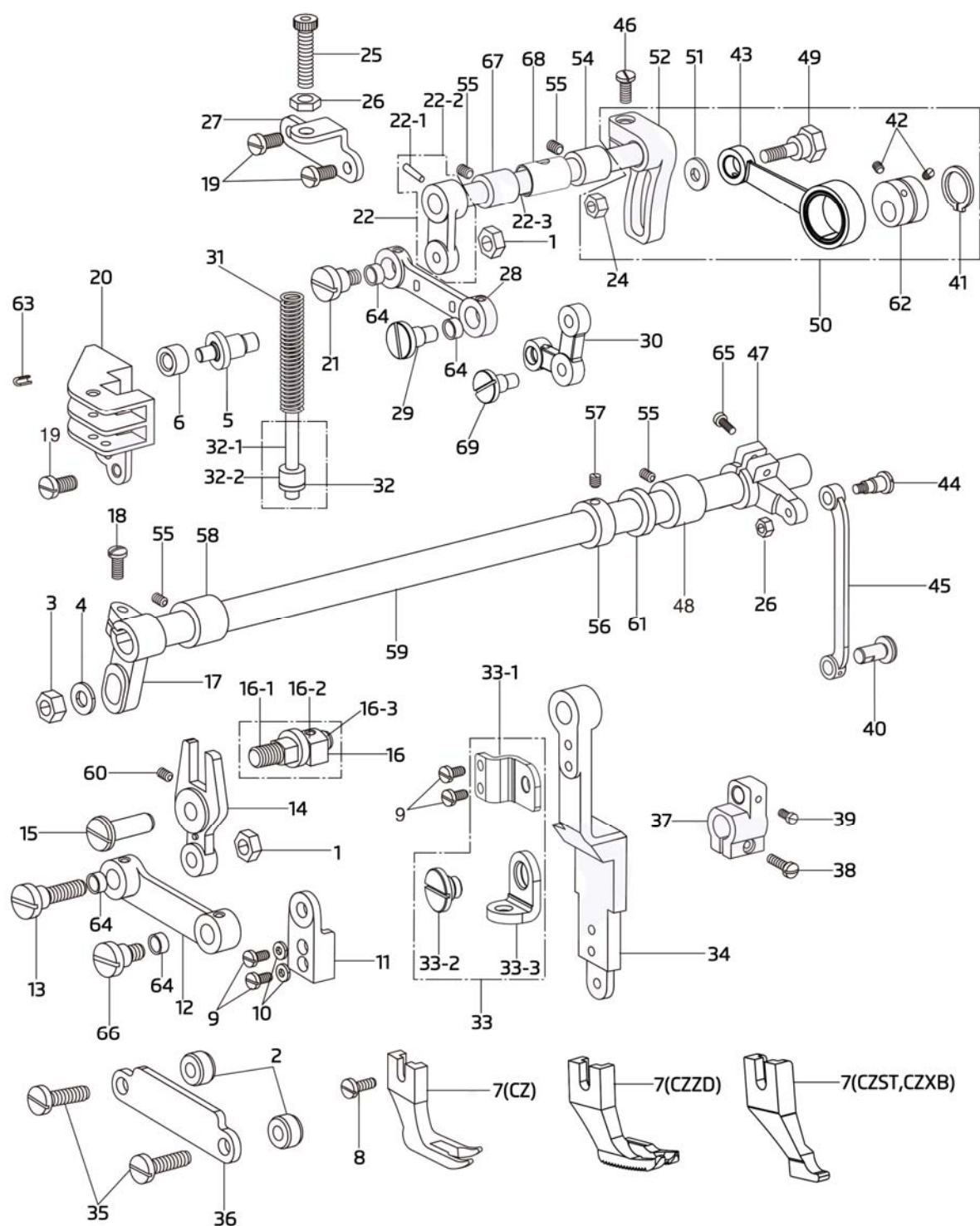
5.上送料部件/Upper feed Parts



5.上送料部件/Upper feed Parts

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	135S16004	螺母 SM1/4×40	Nut SM1/4×40	2	2	2	2	2	2
2	13508011	压脚连杆压板垫块	Shim	2	2	2	2	2	2
3	135S16005	螺母 SM1/4×24	Nut SM1/4×24	1	1	1	1	1	1
4	11628005	抬牙叉固定螺钉垫圈	Washer	1	1	1	1	1	1
5	1147NS3000	送料曲柄导柱轴	Guide shaft	1	1	1	1	1	1
6	13508004	提升压脚导柱轴滚柱	Needle of bearing	1	1	1	1	1	1
7	13516002	摆压脚	Walking foot	1	1				1
	13516003	摆压脚	Walking foot			1		1	
	13516006	摆压脚	Walking foot				1		
8	135S11030	螺钉 SM9/64×40	Screw SM9/64×40	1	1	1	1	1	1
9	201S11012	螺钉 SM9/64X40	Screw SM9/64X40	4	4	4	4	4	4
10	W02002	垫圈 4	Washer	2	2	2	2	2	2
11	13601015	摆压脚杆座	Holder for walking foot bar	1	1	1	1	1	1
12	13505028	摆压脚连杆 (加轴承)	Link of walking foot	1	1	1	1	1	1
13	135S20013	螺钉 SM1/4×40	Screw SM1/4×40	1	1	1	1	1	1
14	13505030	摆压脚叉形杆(加轴承)	Fork lever	1	1	1	1	1	1
15	13526006	摆压脚叉形杆销	Pin	1	1	1	1	1	1
16	1420900400	摆动轴左曲柄调节柱组件	Crank shaft complete asm	1	1	1	1	1	1
16-1	142S30011	摆动轴左曲柄调节柱	Crank shaft complete	1	1	1	1	1	1
16-2	14209004	曲柄调节柱滑块	Slide block	1	1	1	1	1	1
16-3	H05029	开口挡圈	Split ring	1	1	1	1	1	1
17	13504020	压脚摆动前曲柄	Presser swing shaft	1	1	1	1	1	1
18	402S13011	螺钉 SM15/64×28×18	Screw SM15/64×28×18	1	1	1	1	1	1
19	101S11008	螺钉 SM11/64×40×8	Screw SM11/64×40×8	4	4	4	4	4	4
20	13509004	提升压脚导位板	Lifting presser plate	1	1	1	1	1	1
21	135S20012	螺钉 SM1/4×40	Screw SM1/4×40	1	1	1	1	1	1
22	1350401500	压脚升降前曲柄组件	Presser lifting crank	1	1	1	1	1	1
22-1	113602001	压脚升降轴	Presser lifting crank	1	1	1	1	1	1
22-2	13526007	圆锥销	Taper pin	1	1	1	1	1	1
22-3	13504009	压脚升降前曲柄	Pressure foot lifting shaft	1	1	1	1	1	1
24	N02001	六角螺母 M6X0.75	Hex Nut M6X0.75	1	1	1	1	1	1
25	135S30007	螺钉 SM9/32×28	Screw SM9/32×28	1	1	1	1	1	1
26	135S16006	螺母 SM9/32×28	nut SM9/32×28	2	2	2	2	2	2
27	13512018	摆压脚调压螺钉架	Lifting presser bracket for spring	1	1	1	1	1	1
28	13505027	压脚送料曲柄连杆(加轴承)	Presser feed crank link	1	1	1	1	1	1
29	1147NS20001	螺钉 SM1/4×40×7	Screw SM1/4×40×7	1	1	1	1	1	1
30	114704001	压脚送料曲柄(加轴承)	Presser feed crank	1	1	1	1	1	1
31	14727013	摆压脚调压杆弹簧	Lifting presser spring	1	1	1	1	1	1
32	1350202100	调压杆弹簧导柱	Presser spring guide	1	1	1	1	1	1
32-1	13502026	调压杆弹簧导柱杆	Presser spring guide rod	1	1	1	1	1	1
32-2	13502027	调压杆弹簧导柱套	Presser spring guide bushing	1	1	1	1	1	1
33	1351202000	提升压脚导柱架组件	Lifting presser guide plate assy	1	1	1	1	1	1
33-1	13501005	提升压脚导柱定位板	Lifting presser guide plate	1	1	1	1	1	1
33-2	13512020	提升压脚导柱架	Lifting presser guide plate	1	1	1	1	1	1
33-3	135S11036	螺钉 SM1/4×40×3	Screw SM1/4×40×3	1	1	1	1	1	1
34	13501006	摆压脚杆	Presser rod guide	1	1	1	1	1	1
35	116S11005	螺钉 SM11/64×40×13	Screw SM11/64×40×13	2	2	2	2	2	2
36	13512019	提升压脚连接压板	Lifting presser sway crank guide	1	1	1	1	1	1

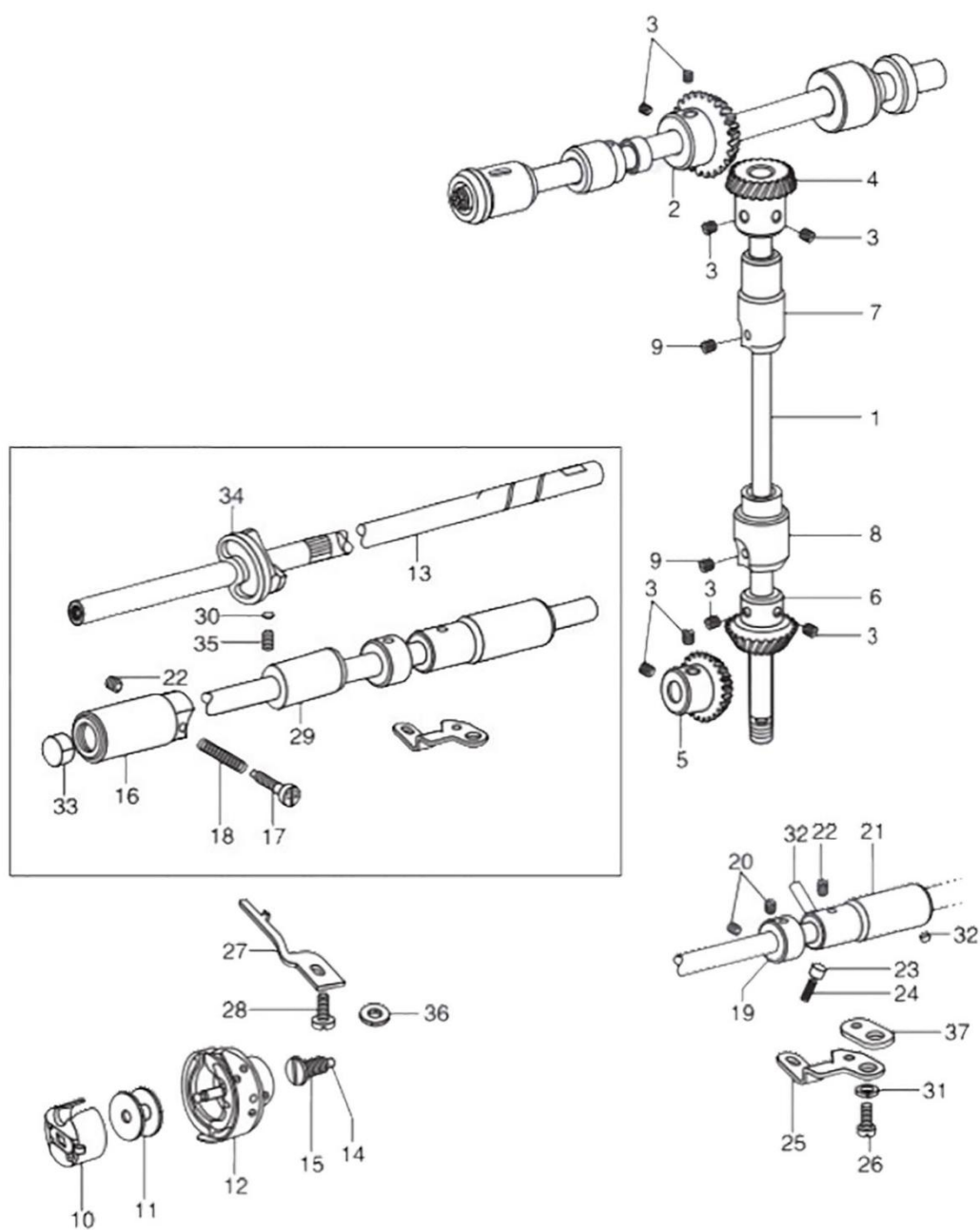
5.上送料部件/Upper feed Parts



5.上送料部件/Upper feed Parts

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
37	13504011	送布轴曲柄 (中)	Feed rocker shaft crank middle	1	1	1	1	1	1
38	101511025	螺钉 SM11/64×40×7	Screw SM11/64×40×7	1	1	1	1	1	1
39	116s11005	螺钉 SM11/64×40×13	Screw SM11/64×40×13	1	1	1	1	1	1
40	135S20004	大连杆曲柄连接销	pin	1	1	1	1	1	1
41	H03061	轴用弹性挡圈 24	Retaining ring 24	1	1	1		1	1
		轴用弹性挡圈 26	Retaining ring 26				1		
42	101515007	螺钉 SM1/4×40×8	Screw SM1/4×40×8	2	2	2	2	2	2
43	11470500300	连杆小组件	Connecting rod widget	1	1	1		1	1
	11470500800	连杆小组件(4.5mm)	Connecting rod widget(4.5mm)				1		
44	135S20005	螺钉 SM9/32×28	Screw SM9/32×28	1	1	1	1	1	1
45	13505014	摆压脚大连杆	Presser swing crank(right)rod	1	1	1	1	1	1
46	135S11035	螺钉 SM1/4×24	Screw SM1/4×24	1	1	1	1	1	1
47	13504023	压脚摆动后曲柄	Presser swing crank(right)	1	1	1	1	1	1
48	13503014	压脚摆动轴中轴套	Presser swing middle shaft bushing	1	1	1	1	1	1
49	135S20006	螺钉 M6×0.75	Screw M6×0.75	1	1	1	1	1	1
50	11470500200	连杆组件	Connecting rod assy	1	1	1			1
	11470500700	连杆组件(4.5mm)	Connecting rod(4.5mm)				1		
	11470500500	连杆组件(2.5mm)	Connecting rod(2.5mm)					1	
51	13528008	垫圈	Washer	1	1	1	1	1	1
52	13504013	偏心连杆调节曲柄	Presser lifting shaft	1	1	1	1	1	1
54	13603014	摆压脚提升轴后套	Presser lifting shaft back bushing	1	1	1	1	1	1
55	135S15008	螺钉 SM15/64×28×6	Screw SM15/64×28×6	3	3	3	3	3	3
56	13508009	紧圈	Shaft washer	1	1	1	1	1	1
57	135S15004	螺钉 SM1/4×40×4	Screw SM1/4×40×4	2	2	2	2	2	2
58	13508008	压脚摆动轴前轴套	Presser swing shaft front bushing (left)	1	1	1	1	1	1
59	13502023	压脚摆动轴	Presser swing shaft	1	1	1	1	1	1
60	101511001	螺钉 SM3/16"X28 L=9	Screw SM3/16"X28 L=9	1	1	1	1	1	1
61	11472200200	摆动轴后套油封	Oil seal	1	1	1	1	1	1
62	114710001	压脚升降偏心轮	Eccentric wheel	1	1	1			1
	114710003	压脚升降偏心轮(4.5mm)	Eccentric wheel(4.5mm)				1		
	114710002	压脚升降偏心轮(2.5mm)	Eccentric wheel(2.5mm)					1	
63	P03035	弹性圆柱销 3X8	Spring round pin3X8	2	2	2	2	2	2
64	10124001	滚针轴承	Needle bearing	4	4	4	4	4	4
65	402513011	螺钉 SM15/64×28×18	Screw SM15/64×28×18	1	1	1	1	1	1
66	135S20014	螺钉 SM1/4×40	Screw SM1/4×40	1	1	1	1	1	1
67	13603013	摆压脚提升轴前套	Presser lifting shaft bushing	1	1	1	1	1	1
68	13603028	摆压脚提升中轴套	Presser lifting shaft bushing	1	1	1	1	1	1
69	1147NS20002	螺钉 SM1/4×40	Screw SM1/4×40	1	1	1	1	1	1

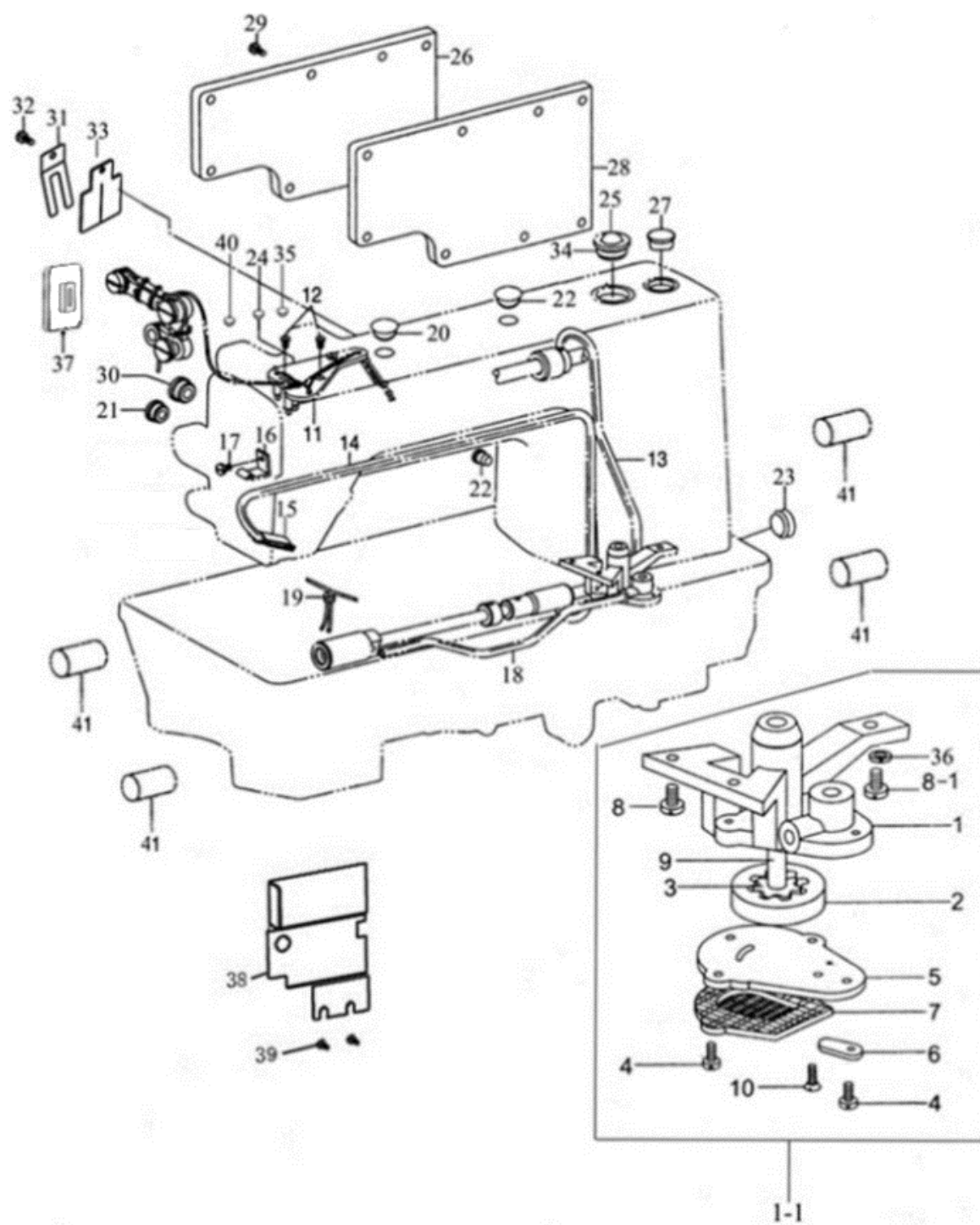
6. 旋梭部件/Hook components



6.旋梭部件/Hook components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	13502002	竖轴	upright shaft	1	1	1	1	1	1
2	13525001	上轴伞齿轮	Gear asm.	1	1	1	1	1	1
3	101515007	螺钉 SM1/4×40×8	Screw SM1/4×40×8	8	8	8	8	8	8
4	13525002	竖轴伞齿轮（上）	Gear asm.	1	1	1	1	1	1
5	13525003	下轴伞齿轮	Pinion asm.	1	1	1	1	1	1
6	13525004	竖轴伞齿轮（下）	Gear asm.	1	1	1	1	1	1
7	13503018	竖轴轴套（上）	Bushing,upper	1	1	1	1	1	1
8	13503019	竖轴轴套(下)	Upring shaft bushing, Lower	1	1	1	1	1	1
9	135515008	螺钉 SM15/64×28	Screw SM15/64×28	2	2	2	2	2	2
10	13618001	梭心套组件	Hook asm	1	1	1	1	1	1
11	10818501	梭芯	Bobbin	1	1	1	1	1	1
12	13618003	旋梭(无尾)	Hook asm (without tail)				1		
	13618007	旋梭(有尾)	Hook asm (with tail)	1	1	1		1	1
13	13602006	下轴	Hook driving shaft	1	1	1	1	1	1
14	10123003	下轴滤油塞	Oil wick	1	1	1	1	1	1
15	135520007	螺钉 SM3/16×32	Screw SM3/16×32	1	1	1	1	1	1
16	13503009	下轴前轴套	Bushing,front	1	1	1	1	1	1
17	135520008	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
18	13527005	油量调节弹簧	Spring	1	1	1	1	1	1
19	10108002	下轴紧圈	Thrust shrink collar asm.	1	1	1	1	1	1
20	101511012	螺钉 SM11/64×40×4.8	Screw SM11/64×40×4.8	2	2	2	2	2	2
21	13603025	下轴后轴套	Bushing,rear	1	1	1	1	1	1
22	135515009	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
23	13502008	柱塞	Plunger	1	1	1	1	1	1
24	13527006	柱塞弹簧	Plunger spring	1	1	1	1	1	1
25	13512009	挡板	Guide plate	1	1	1	1	1	1
26	135511019	螺钉 SM15/64×28	Screw SM15/64×28	1	1	1	1	1	1
27	13512010	旋梭定位勾	Rotating hook positioner	1	1	1	1	1	1
28	101511011	螺钉 SM11/64×40×9.5	Screw SM11/64×40×9.5	1	1	1	1	1	1
29	13603026	下轴中轴套	Bushing,middle	1	1	1	1	1	1
30	13628003	切线凸轮螺钉垫片	washer	2	2	2	2	2	2
31	W02004	挡板螺钉弹簧垫圈	Washer	1	1	1	1	1	1
32	13521001	下轴轴套油管	Oil pipe for hook shaft bushi	1	1	1	1	1	1
33	11522001	下轴油封	Plunger	1	1	1	1	1	1
34	13610003	切线凸轮	Thread trimmer cam	1	1	1	1	1	1
35	116514005	螺钉 SM1/4×40×10	Screw SM1/4×40×10	2	2	2	2	2	2

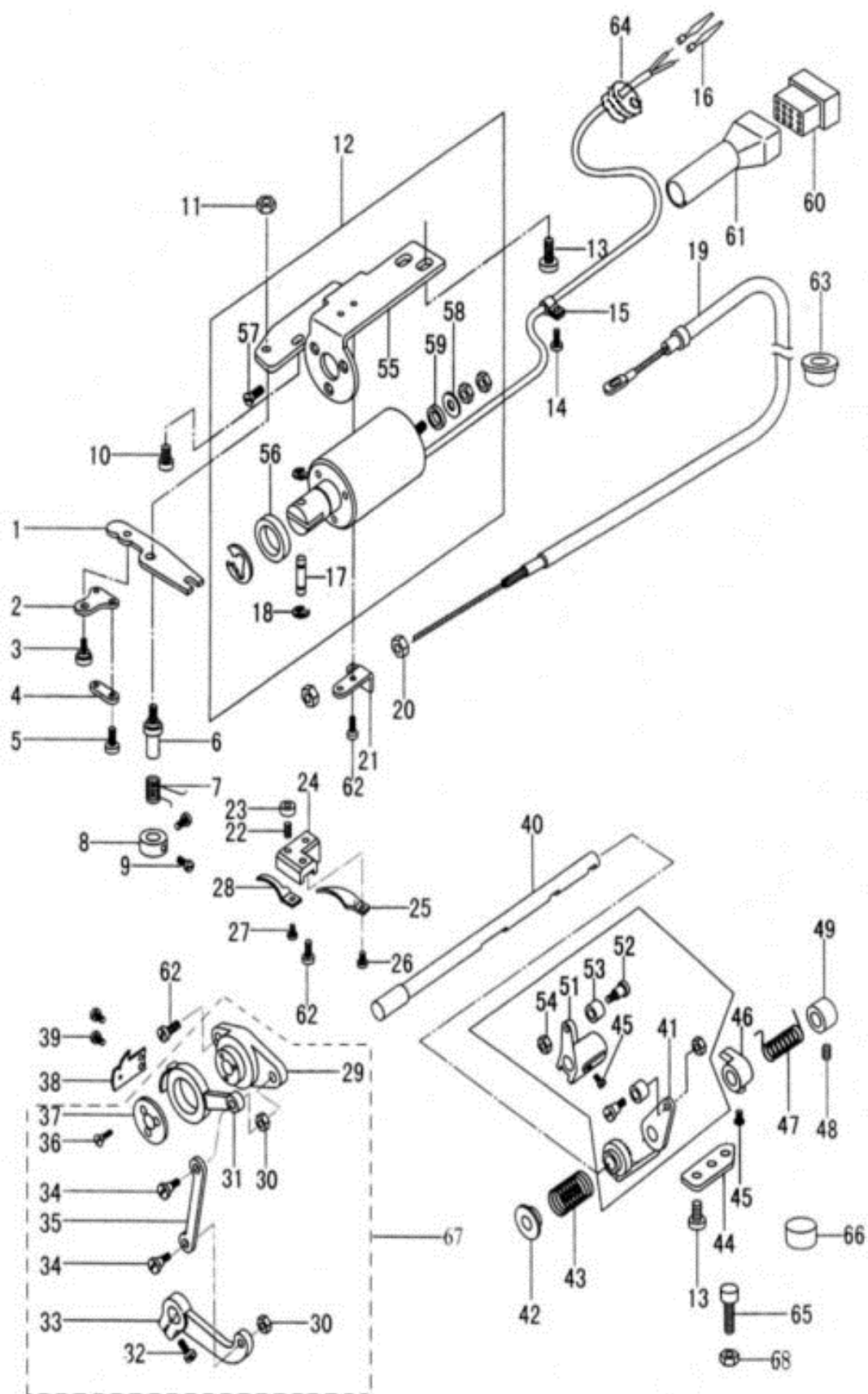
7. 润滑组件/Oil lubrication components



7.润滑组件/Oil lubrication components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1-1	1352000200	油泵组件	Oil pump asm	1	1	1	1	1	1
1	13520001	油泵体	Oil pump	1	1	1	1	1	1
2	13525005	油泵大齿轮	Big gear for oil pump	1	1	1	1	1	1
3	13525006	油泵小齿轮	Small gear for oil pump	1	1	1	1	1	1
4	135S11037	螺钉 M3×10	Screw M3×10	3	3	3	3	3	3
5	13512021	油泵体盖板	Cover for oil pump	1	1	1	1	1	1
6	13512022	油泵调节板	Adjusting plate for oil pump	1	1	1	1	1	1
7	13512024	油泵滤网	Oil pump Filter	1	1	1	1	1	1
8	105S11019	螺钉 SM11/64×40×13	Screw SM11/64×40×13	3	3	3	3	3	3
8-1	114S11004	螺钉 SM11/64×40×18	Screw SM11/64×40×18	1	1	1	1	1	1
9	13502024	油泵体短轴	Shaft for oil pump	1	1	1	1	1	1
10	S02032	油泵体盖板螺钉 M3×6	Screw M3×6	2	2	2	2	2	2
11	1351202400	油线固定板大组件	Oil wick set plate complete	1	1	1	1	1	1
12	101S11010	螺钉 SM9/64×40×11	Screw SM9/64×40×11	2	2	2	2	2	2
13	1352100700	上轴油管组件	Oil pipe complete for upper shaft	1	1	1	1	1	1
14	12921002	回油管 φ 3X φ 4	Oil return pipe	1	1	1	1	1	1
15	13523003	回油管滤油毡	Oil felt	1	1	1	1	1	1
16	13512025	回油管夹	Pipe return pipe clamp	1	1	1	1	1	1
17	201S11014	螺钉 SM11/64X40	Screw SM11/64X40	1	1	1	1	1	1
18	1362100100	下轴油管组件	Oil pipe for arm lower shaft	1	1	1	1	1	1
18-1	13621001	下轴油管	Oil pipe for lower shaft	1	1	1	1	1	1
18-2	13636001	下轴油管接头	lower shaft Hose connector	1	1	1	1	1	1
19	10423005	油线 2.5x260/2.5x290	Oil wick	1	1	1	1	1	1
20	13522001	面板橡皮塞 (φ 19)	Rubber plug(φ 19)	1	1	1	1	1	1
21	13522002	面板橡皮塞 (φ 11.8)	Rubber plug(φ 11.8)	1	1	1	1	1	1
22	13522003	橡皮塞 (φ 8.8)	Rubber plug(φ 8.8)	1	1	1	1	1	1
23	13522004	橡皮塞 (φ 27)	Rubber plug φ 27	1	1	1	1	1	1
24	13522005	橡皮塞 (φ 5.7)	Rubber plug φ 5.7	2	2	2	2	2	2
25	10111004	油窗	Oil sight window	1	1	1	1	1	1
26	304715	后盖板	Side plate	1	1	1	1	1	1
27	13522008	橡皮塞 (φ 25.5)	Rubber plug φ 25.5	1	1	1	1	1	1
28	14722006	后盖板密封垫片	Gasket	1	1	1	1	1	1
29	101S11001	螺钉 SM3/16X28×9	Screw SM3/16X28×9	8	8	8	8	8	8
30	12922001	橡皮塞	Rubber plug φ 12.5	1	1	1	1	1	1
31	305102	小挡油板	Keep off plate	1	1	1	1	1	1
32	101S11004	螺钉 SM3/16"X28 X7	Screw SM3/16"X28 X7	1	1	1	1	1	1
33	14722011	小挡油板羊毛毡	Keep off plate wool felt	1	1	1	1	1	1
34	10122019	油窗 O 型圈	O-ring	1	1	1	1	1	1
35	14022013	A45-0754 孔塞 8.5	Rubber plug φ 8.5	1	1	1	1	1	1
36	W01006	GB/T97.1-1985 垫圈 4	Spring washer	1	1	1	1	1	1
37	13522018	大连杆橡胶垫	Rubber gasket	1	1	1	1	1	1
38	13612023	挡油板	Keep off plate	1	1	1	1	1	1
39	112S11014	螺钉 SM11/64×40×5.3	Screw SM11/64×40×5.3	2	2	2	2	2	2
40	10122005	挑线连杆销螺孔塞	Take-up link pin screw plug	1	1	1	1	1	1
41	13523005	羊毛块	Oil felt	4	4	4	4	4	4

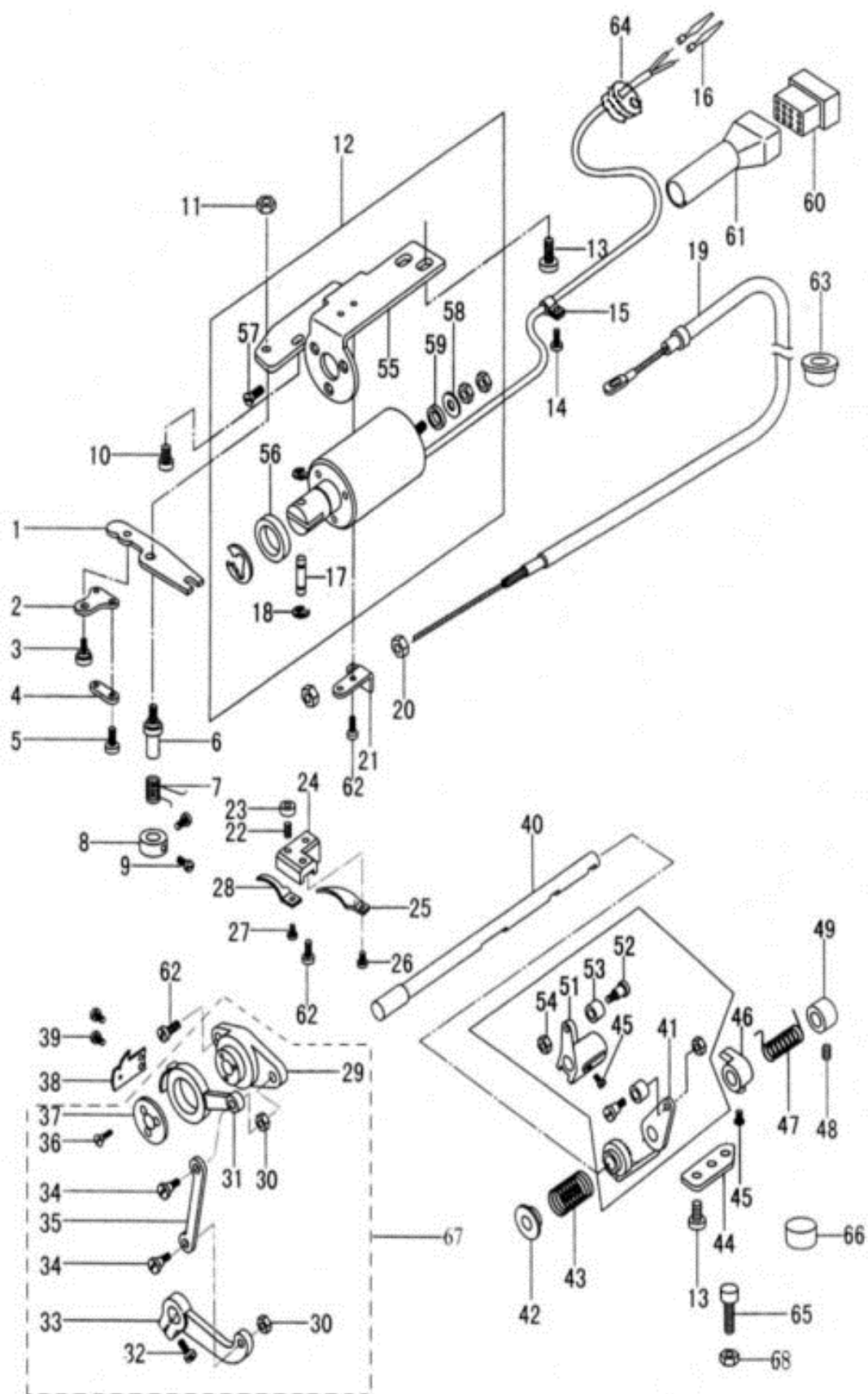
8.切线装置部件/Thread trimmer components



8.切线装置部件/Thread trimmer components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	13612006	驱动板	Thread trimmer driving lever	1	1	1	1	1	1
2	13612007	软线支撑板	Adapter	1	1	1	1	1	1
3	136S20001	螺钉 SM11/64×40	Screw SM11/64×40	1	1	1	1	1	1
4	13612008	软线连板	Adapter	1	1	1	1	1	1
5	305S12005	螺钉 SM1/8×44	Screw	2	2	2	2	2	2
6	13602007	驱动板轴	shaft	1	1	1	1	1	1
7	13627004	驱动板弹簧	Spring	1	1	1	1	1	1
8	30108004	驱动板轴紧圈	Shrink collar	1	1	1	1	1	1
9	101S11005	螺钉 SM9/64×40×6	Screw SM9/64×40×6	2	2	2	2	2	2
10	101S11020	螺钉 SM11/64×40×10.	Screw SM11/64×40×10.5	1	1	1	1	1	1
11	114S16005	螺母 SM15/64×28	Nut SM15/64×28	1	1	1	1	1	1
12	1363000600	剪线电磁铁	Thread electromagnet drive	1	1	1	1	1	1
13	201S11029	螺钉 SM15/64X28×11	Screw SM15/64X28×11	4	4	4	4	4	4
14	101S11025	螺钉 SM11/64×40×7	Screw SM11/64×40×7	1	1	1	1	1	1
15	12312011	电线固定夹	Cable clip	1	1	1	1	1	1
16		插头接头	Plug connector	2	2	2	2	2	2
17	13626005	剪线电磁铁销	Pin	1	1	1	1	1	1
18	H05012	挡圈	Ring	2	2	2	2	2	2
19	1361300300	松线钢绳组件	Loose wire rope assembly	1	1	1	1	1	1
20	116S16010	软线螺母	Nut	2	2	2	2	2	2
21	13612009	软线座	The mounting plate	1	1	1	1	1	1
22	136S10004	螺钉 SM11/64×40×8.9	Screw SM11/64×40×8.9	1	1	1	1	1	1
23	136S16003	螺母 SM9/64×40	Screw SM9/64×40	1	1	1	1	1	1
24	13601007	定刀座	Bracket for fixed blade	1	1	1	1	1	1
25	13612010	栏线板	Thread guide	1	1	1	1	1	1
26	101S11005	螺钉 SM9/64×40×6	Screw SM9/64×40×6	1	1	1	1	1	1
27	136S17001	螺钉 SM9/64×40×4	Screw SM9/64×40×4	1	1	1	1	1	1
28	13619001	定刀片	Fixed blade	1	1	1	1	1	1
29	42209006	刀架	Knife holding bracket saddle	1	1	1	1	1	1
30	422S16002	螺母 SM11/64×40	Nut SM11/64×40	2	2	2	2	2	2
31	42204008	切线刀架 L	Knife base (left)	1	1	1	1	1	1
32	S05005	螺钉 M5×12	Screw M5×12	1	1	1	1	1	1
33	13604001	剪线电磁铁驱动曲柄	Knife driving crank	1	1	1	1	1	1
34	422S20006	螺钉 SM11/64×40×5.5	Screw SM11/64×40×5.5	2	2	2	2	2	2
35	42205008	刀架连杆	Link	1	1	1	1	1	1
36	422S17006	螺钉 SM1/8×44×5.4	Screw SM1/8×44×5.4	3	3	3	3	3	3
37	42212049	刀架垫圈	Washer	1	1	1	1	1	1
38	13619002	动刀片	Movable knife (left)	1	1	1	1	1	1
39	136S17003	螺钉 SM11/64×40×4.5	Screw SM11/64×40×4.5	2	2	2	2	2	2
40	13602008	凸轮曲柄轴	Knife driving shaft	1	1	1	1	1	1
41	13604002	切线凸轮右曲柄	Tangential cam right crank	1	1	1	1	1	1
42	13601010	扭簧端盖	Torsion spring end cap	1	1	1	1	1	1
43	13627005	曲柄轴弹簧	Spring	1	1	1	1	1	1
44	13612011	止动板	Stopper plate	1	1	1	1	1	1
45	136S14002	螺钉 SM15/64X28×6	Screw SM15/64X28×6	3	3	3	3	3	3
46	13601011	限位块	Stopper	1	1	1	1	1	1
47	13627006	凸轮轴扭簧	Spring	1	1	1	1	1	1
48	113S14020	螺钉 SM11/64×40×6	Screw SM11/64×40×6	2	2	2	2	2	2
49	20108001	凸轮轴紧圈	Thrusr tighten collar asm	1	1	1	1	1	1
51	13604003	切线凸轮左曲柄	Tangent cam left crank	1	1	1	1	1	1

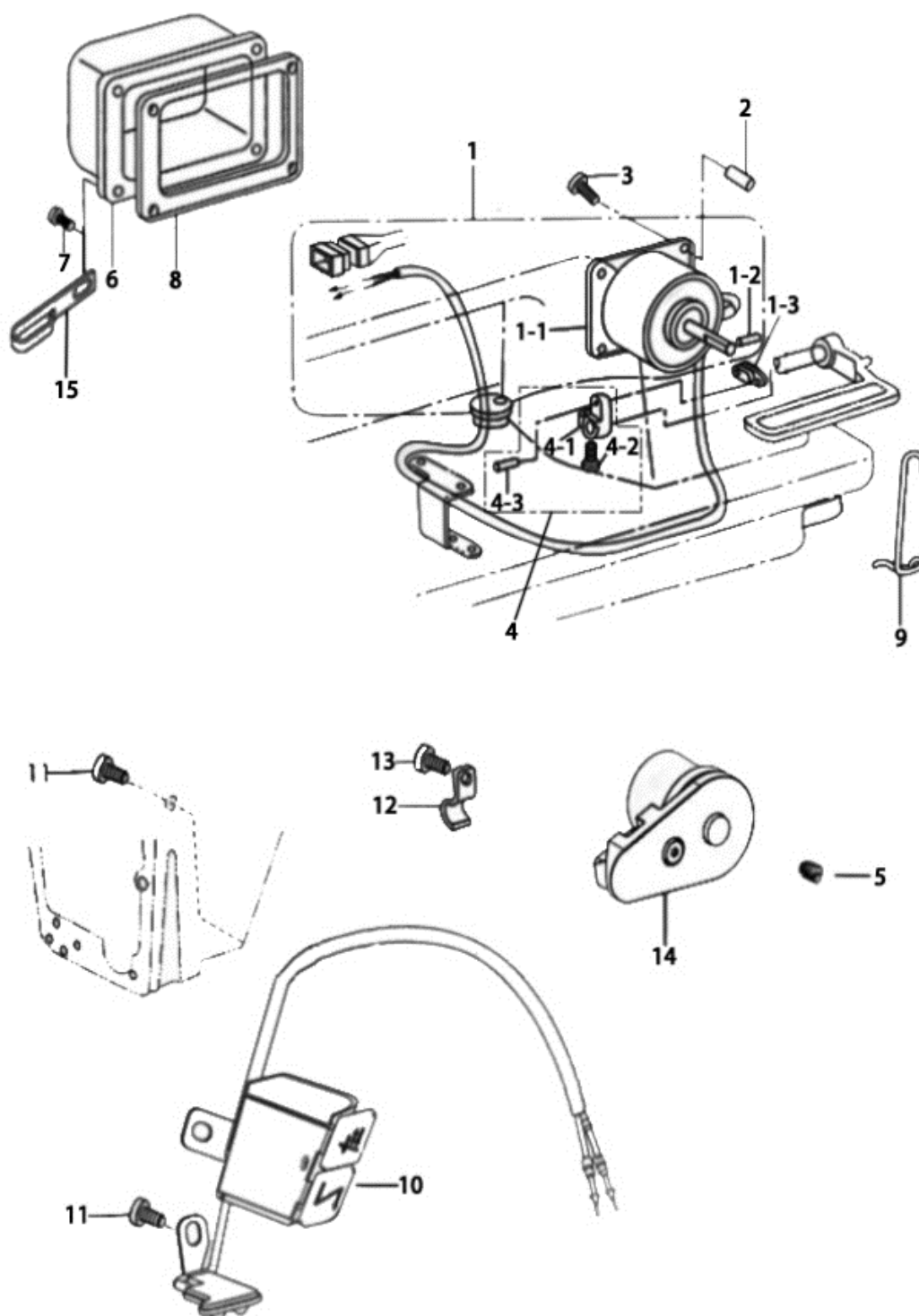
8.切线装置部件/Thread trimmer components



8.切线装置部件/Thread trimmer components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
52	136S20003	螺钉 SM3/16×28×8	Screw SM3/16×28×8	2	2	2	2	2	2
53	13609002	滚轮	Cam follower	2	2	2	2	2	2
54	136S17005	滚轮螺母 SM3/16×28	Nut SM3/16×28×3	2	2	2	2	2	2
55	13612012	剪线电磁铁安装架	Wire trimming electromagnet	1	1	1	1	1	1
56	13628005	密封垫圈（大）	Gasket	1	1	1	1	1	1
57	136S17004	剪线电磁铁紧固螺钉	Screw	3	3	3	3	3	3
58	13628006	平垫片	Washer	1	1	1	1	1	1
59	13628007	密封垫圈（小）	Washer	1	1	1	1	1	1
60		插头套	Plug sleeve	1	1	1	1	1	1
61		线罩	Wire cover	1	1	1	1	1	1
62	101S11025	螺钉 SM11/64×40×7	Screw SM11/64×40×7	4	4	4	4	4	4
63	13628011	栏线板垫片	Gasket	1	1	1	1	1	1
64	13622004	电线孔塞	Wire plug	1	1	1	1	1	1
65	136S30002	止动螺钉 M6×16	Screw M6×16	1	1	1	1	1	1
66	13628008	缓冲垫	Cushion	1	1	1	1	1	1
67	1360100800	刀架组件	Knife holding bracket saddle	1	1	1	1	1	1
68	205S16002	螺母 M6×3.5	Nut M6×3.5	1	1	1	1	1	1

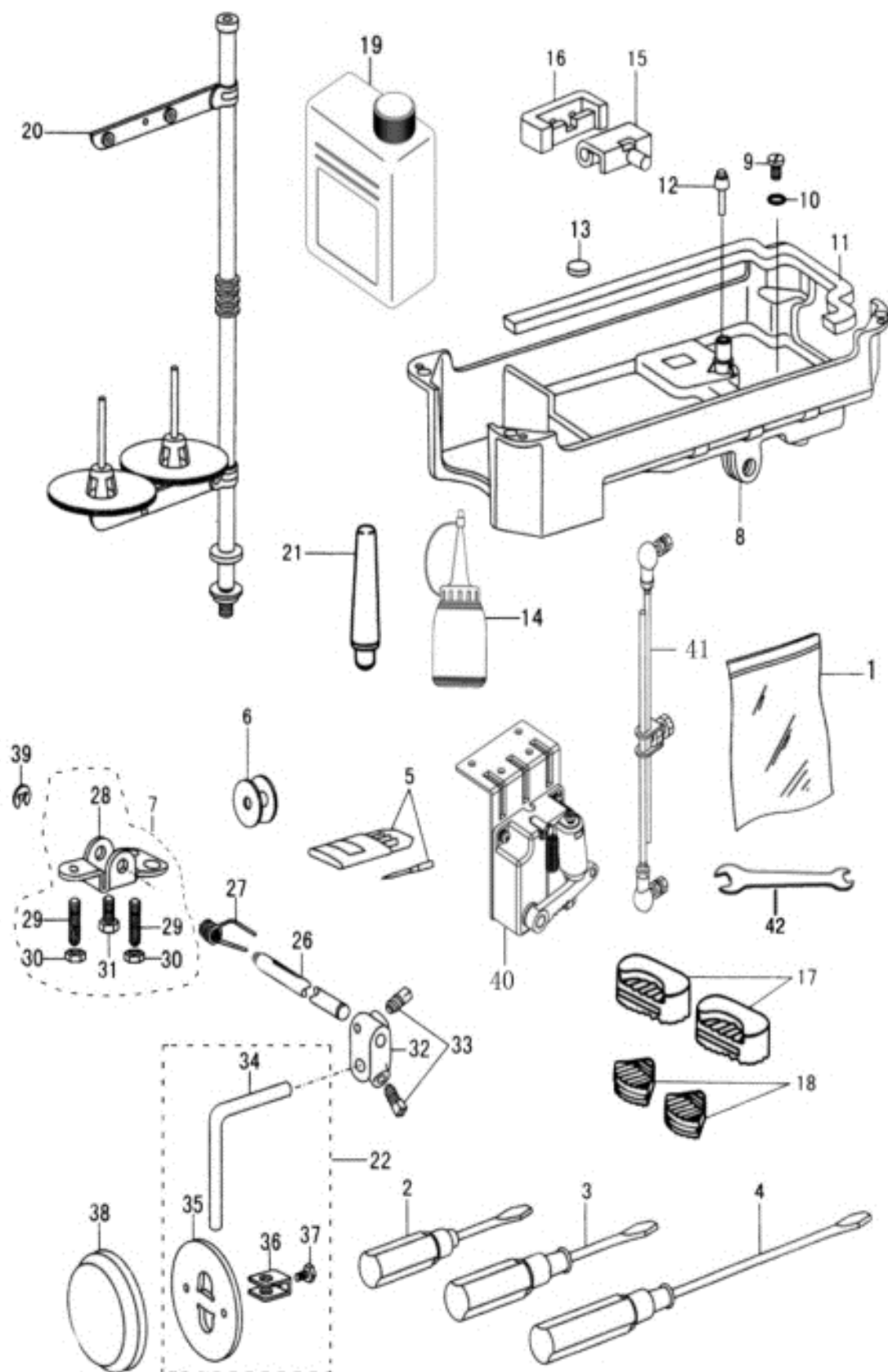
9.自动倒送料开关组件/Automatic reverse feed components



9.自动倒送料开关组件/Automatic reverse feed components

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	1363000700	倒缝电磁铁大组件	Backstitch electromagnet	1	1	1	1	1	1
1-1	1363000500	倒缝电磁铁组件	Backstitch electromagnet	1	1	1	1	1	1
1-2	13626007	倒缝电磁铁连杆销	Backstitch electromagnet link	1	1	1	1	1	1
1-3	13605002	倒缝电磁铁连杆	Backstitch solenoid rod	1	1	1	1	1	1
2	13603011	衬套	Bush	4	4	4	4	4	4
3	136515005	衬套螺钉 M5×25	Screw M5×25	4	4	4	4	4	4
4	1360400400	倒缝电磁铁曲柄组件	Backstitch electromagnet crank	1	1	1	1	1	1
4-1	13604004	倒缝电磁铁曲柄	Backstitch electromagnet crank	1	1	1	1	1	1
4-2	136511012	螺钉 SM3/16×32×14	Screw SM3/16×32×14	1	1	1	1	1	1
4-3	13626006	倒缝电磁铁曲柄连杆	link pin	1	1	1	1	1	1
5	113514020	螺钉 SM11/64×40×6	Screw SM11/64×40×6	1	1	1	1	1	1
6	302147	倒缝电磁铁罩	Backstitch solenoid cover	1	1	1	1	1	1
7	101511021	螺钉 SM3/16×28×12	Screw SM3/16×28×12	4	4	4	4	4	4
8	13628009	倒缝电磁铁罩垫片	Seals washer	1	1	1	1	1	1
9	13627007	倒缝操作杆曲柄弹簧	Spring hook	1	1	1	1	1	1
10	1473000800	倒缝电磁铁开关组件	Switch assembly	1	1	1	1	1	1
11	101511004	螺钉 SM3/16X28 X7	Screw SM3/16X28 X7	2	2	2	2	2	2
12	40511001	塑料线夹	Clamps	3	3	3	3	3	3
13	101511005	螺钉 SM9/64×40×6	Screw SM9/64×40×6	2	2	2	2	2	2
14	1363001000	少鸟巢电子夹线器	Nest less e-device	1	1	1	1	1	1
15	41312003	油管固定架	oil tube hohder	1	1	1	1	1	1

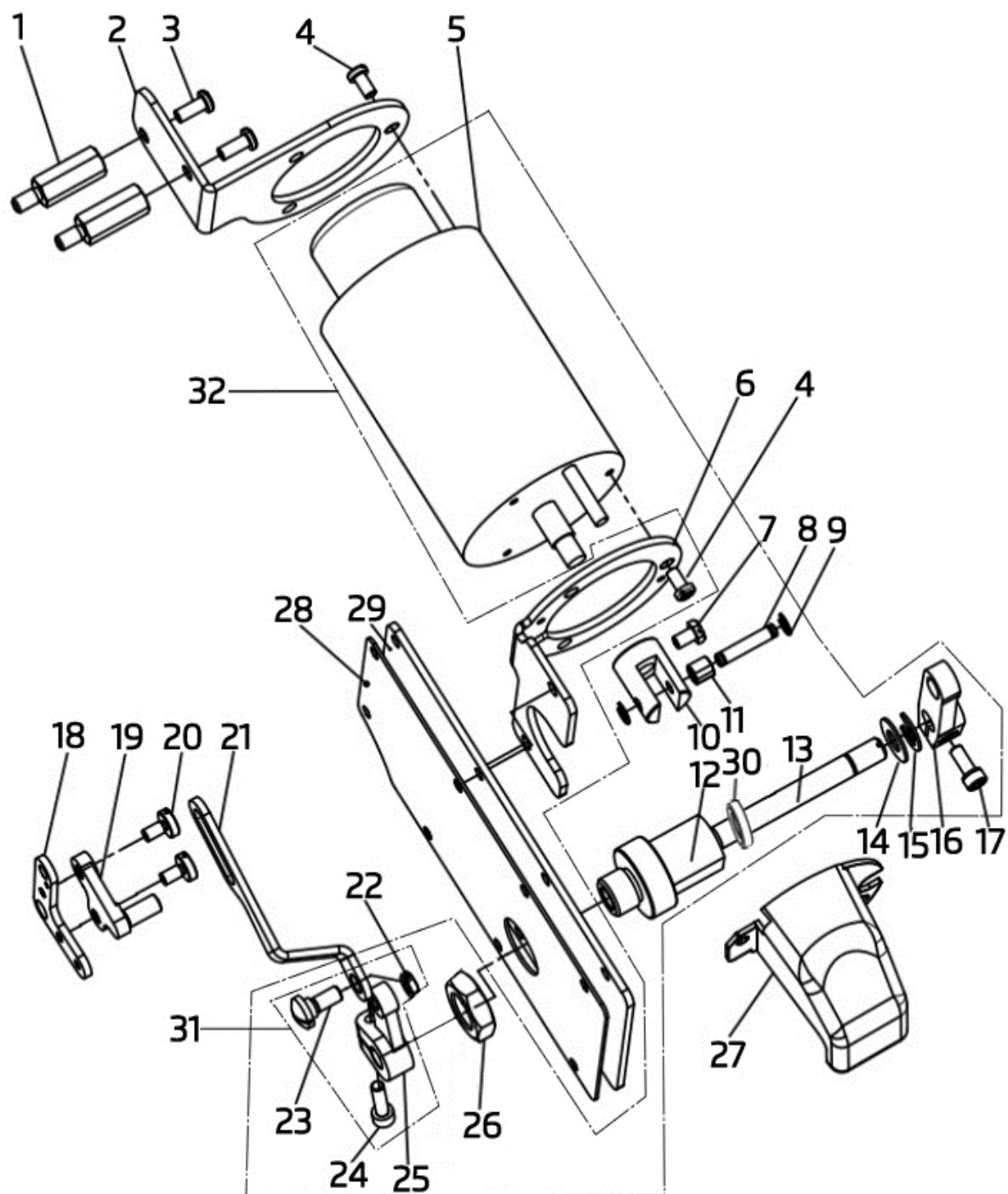
10.机头附件/Machine head accessories



10.机头附件/Machine head accessories

序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number					
				-3	-12	XB	ZD	ST	H5+
1	114131001	A5-1311 防尘罩	Machine head cover	1	1	1	1	1	1
2	10131004	螺钉起子 (小)	Screw driver(small)	1	1	1	1	1	1
3	10131003	螺钉起子 (中)	Screw driver(middle)	1	1	1	1	1	1
4	20731047	螺丝刀	Screw driver(large)	1	1	1	1	1	1
5	13517001	机针(DP×17 23#)	Needle(DP×17 23#)	4	4		4		4
	13517003	机针(DP×17 22#)	Needle(DP×17 22#)			4			
	11617002	机针(DP×5 14#)	Needle(DP×5 14#)					4	
6	10818501	梭芯	Bobbin	5	5	5	5	5	5
7	1351203700	膝控限位架组件	Knee control limit frame	1	1	1	1	1	1
	1350100900	油盘组件	Oil pan assembly	1	1	1	1	1	1
8	13501007	油盘	Oil reservoir	1	1	1	1	1	1
9	101511028	放油螺钉 SM5/16×24×7	Screw SM5/16×24×7	1	1	1	1	1	1
10	001047	放油螺钉垫圈	Washer	1	1	1	1	1	1
11	13523006	油盘垫	Gasket	1	1	1	1	1	1
12	13511006	膝控提升顶杆	Knee press lifter rod	1	1	1	1	1	1
13	10131001	磁块	Magnet	1	1	1	1	1	1
14	20131038	小油壶	Oil pot	1	1	1	1	1	1
15	10122060	机壳铰链	Rubber coat	2	2	2	2	2	2
16	1011203100	机壳铰链套	Hing	2	2	2	2	2	2
17	113522001	机头防震垫块 (大)	Cushion(big)	2	2	2	2	2	2
18	10122022	机头防震垫块 (小)	Cushion(small)	2	2	2	2	2	2
19	1011101200	油箱	Oil tank	1	1	1	1	1	1
20	1383100300	线架组件	Spool stand complete	1	1	1	1	1	1
21	10111011	机头支柱	Frame support bar	1	1	1	1	1	1
22	1351203800	膝控操纵杆组件	Joystick assembly	1	1	1	1	1	1
26	13502025	膝控铰链轴	Hinge pin	1	1	1	1	1	1
27	13527014	膝控复位弹簧	Spring	1	1	1	1	1	1
28	13512026	膝控限位架	Knee lifter stop bracket	1	1	1	1	1	1
29	135515019	膝控限位调节螺钉 M6	Screw M6	2	2	2	2	2	2
30	N01029	调节螺母 M6	Nut M6	2	2	2	2	2	2
31	135512003	膝控限位架螺钉 M6	Screw M6	1	1	1	1	1	1
32	10101008	碰块弯杆接头	Connector	1	1	1	1	1	1
33	101512003	螺钉 M8	Screw M8	2	2	2	2	2	2
34	13512038	膝控碰块弯杆	Bent rod	1	1	1	1	1	1
35	10112029	膝控碰块	Bell	1	1	1	1	1	1
36	10112030	碰块架	Bell bracket	1	1	1	1	1	1
37	101512004	碰块架螺钉 M6×11	Screw M6×11	1	1	1	1	1	1
38	10122024	碰块垫	mat	1	1	1	1	1	1
39	H05010	开口挡圈	Split stop ring	1	1	1	1	1	1
40	10130044	电控脚踏	Electric control pedal	1	1	1	1	1	1
41	20730335	脚踏连杆	Pedal connecting rod	1	1	1	1	1	1
42	114712003	开口扳手(14-10)	open wrench	1	1	1	1	1	1

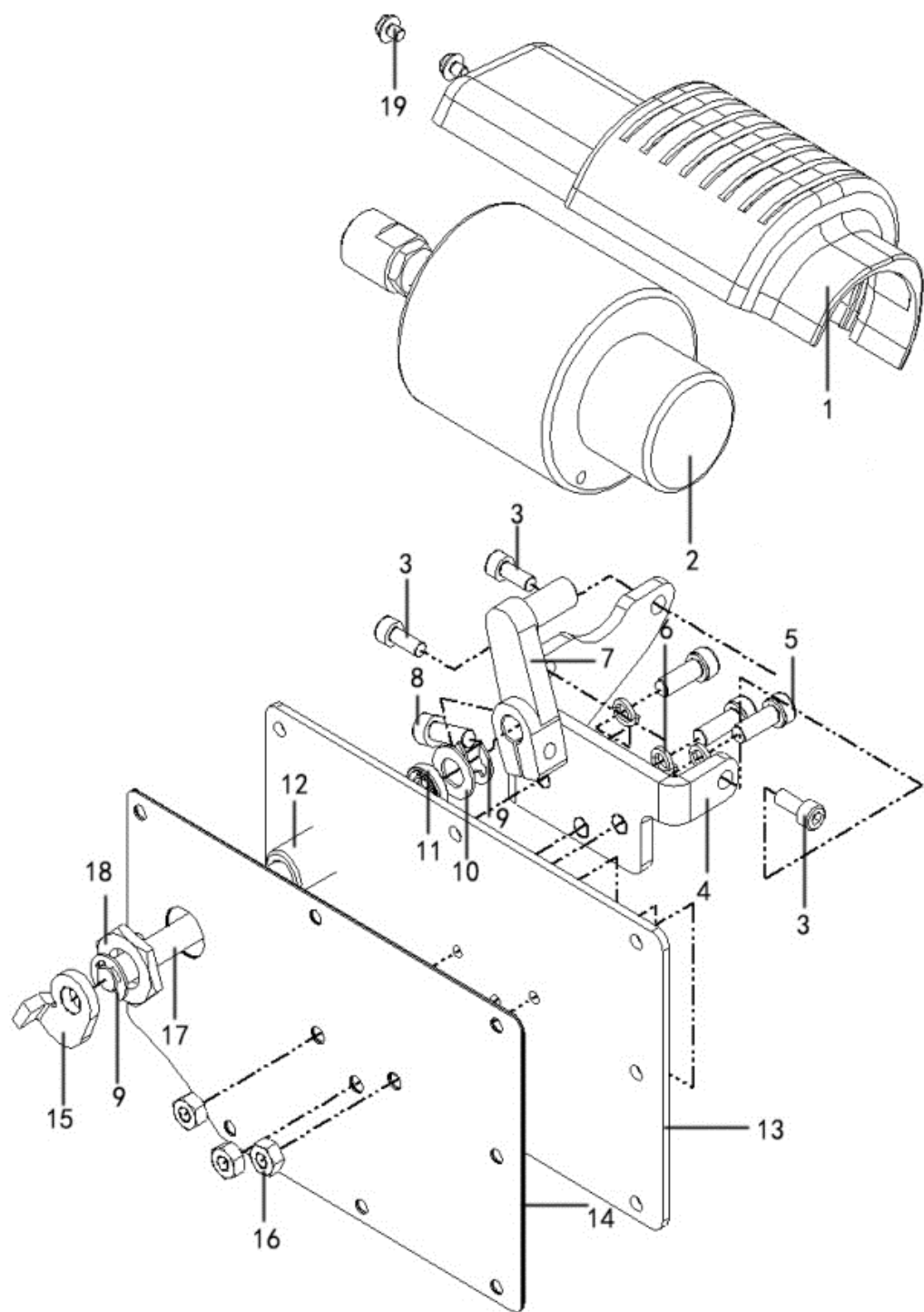
11.自动抬压脚部件/Automtic presser foots parts



11.自动抬压脚部件/Automatic presser foots parts

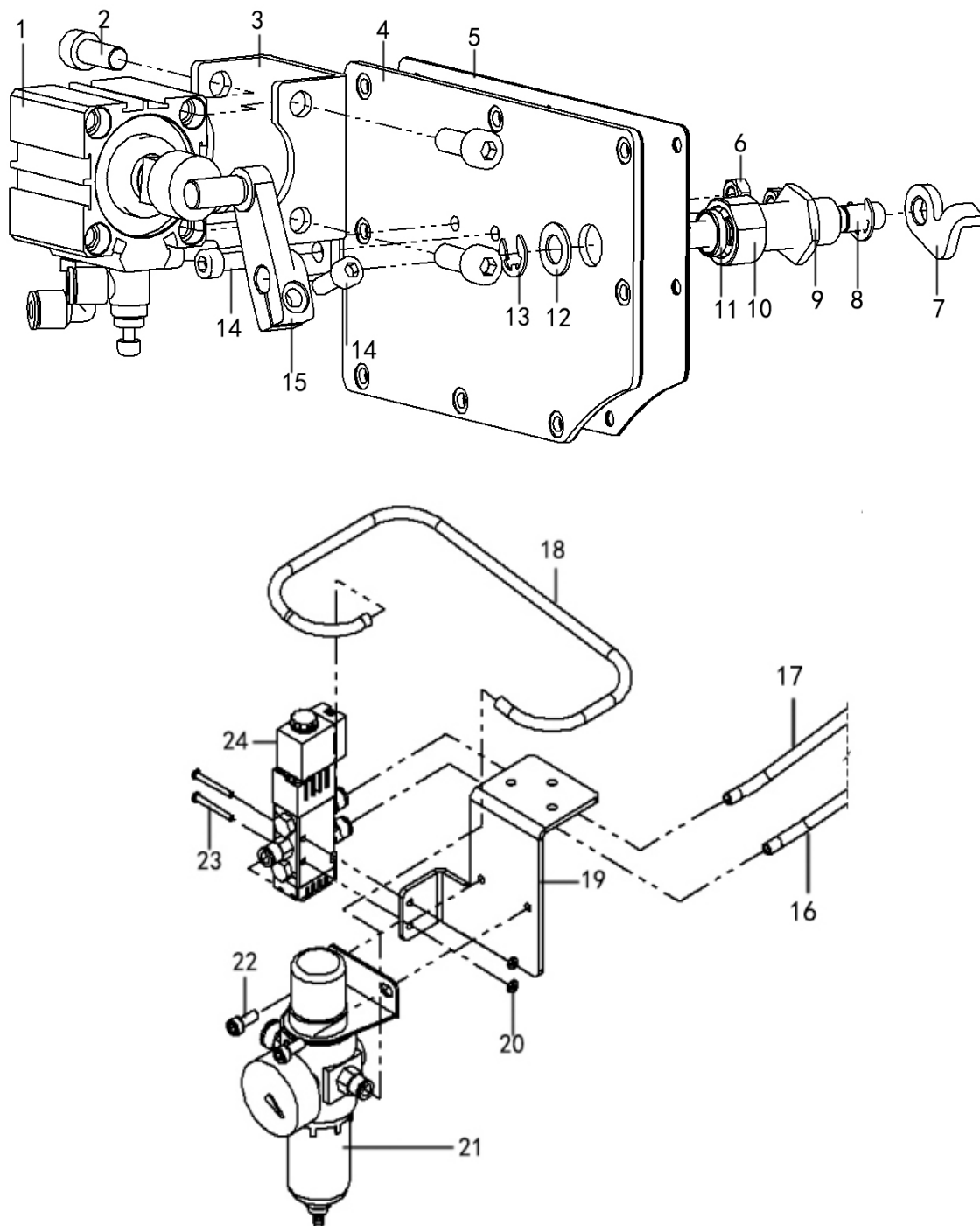
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number		
				-4	ZD-4	XB-4
1	40712305	盖板连接前螺杆	Screw cover plate connection front	2	2	2
2	302886	电磁铁安装板 1	Electromagnet mounting plate 1 (paint) assembly	1	1	1
3	421510008	螺钉 M5×12	Screw M5×12	2	2	2
4	403511012	螺钉 M4×10	Screw M4×10	6	6	6
5	13630013	抬压电磁铁	Lift the piezoelectric magnet	1	1	1
6	302887	电磁铁安装板 2	Electromagnet mounting plate 2 (paint)	1	1	1
7	S05038	接头螺钉 M5×8	Joint screw M5×8	1	1	1
8	11226007	电磁铁曲柄销	Electromagnet crank	1	1	1
9	H05003	挡圈	Retaining ring	2	2	2
10	11201007	电磁铁芯轴接头	Electromagnetic iron core shaft coupling	1	1	1
11	11203003	曲柄套筒	Crank shaft sleeve	1	1	1
12	114703002	套筒	Sleeve	1	1	1
13	13602012	自动抬压脚轴	The presser foot lifter axis	1	1	1
14	13628015	套筒垫片	Seals	1	1	1
15	H05011	挡圈	Retaining ring	1	1	1
16	11204005	电磁铁曲柄	Electromagnet crank	1	1	1
17	S05013	螺钉 M5×12	Screw M5×12	1	1	1
18	13512035	膝腔提升杠杆(右)	Knee lifter lever (right)	1	1	1
19	13605005	拉杆曲柄	Rod crank	1	1	1
20	409511014	螺钉 SM3/16×28×7.7	Screw SM3/16×28×7.7	2	2	2
21	13612028	拉杆	Tie rod	1	1	1
22	112516012	拉杆螺母	Rod nut	1	1	1
23	112520008	螺钉 M6×12	Screw M6×12	1	1	1
24	S05004	螺钉 M5×14	Screw M5×14	1	1	1
25	11204004	自动抬压脚曲柄	Automatic presser foot crank	1	1	1
26	112516011	套筒螺母 M16×1.5	Sleeve nut M16×1.5	1	1	1
27	13612022	罩壳	The trim	1	1	1
28	114722004	后窗板密封垫	Rear window gasket	1	1	1
29	302885	后窗板	Rear window	1	1	1
30	13622006	油封	Oil seal	1	1	1

12.新款自动抬压脚部件/Automtic presser foots parts



12.新款自动抬压脚部件/Automatic presser foots parts						
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number		
				-4	ZD-4	XB-4
1	114744001	电磁铁防护罩	Electromagnet shield	1	1	1
2	11473000400	抬压脚电磁铁组件	Lifting foot electromagnet assembly	1	1	1
3	S05005	螺钉 M5×12	Screw M5×12	3	3	3
4	114712006	电磁铁安装架	Electromagnet mount	1	1	1
5	207511026	螺钉 M6×16	Screw M6×16	3	3	3
6	W02004	M6 不锈钢弹垫	Spring washer M6	3	3	3
7	114704002	自动抬压脚曲柄	Automatic lifting foot crank assembly	1	1	1
8	207511026	曲柄锁紧螺钉 M6×16	ScrewM6×16	1	1	1
9	12929003	挡圈 E8	Retaining ring E8	2	2	2
10	12928004	轴向垫圈 A 1.2MM	Axial washer 1.2MM	1	1	1
11	30122039	压脚轴套油封	Oil seal	1	1	1
12	114703002	套筒	Sleeve	1	1	1
13	114712010	后窗板	Rear window	1	1	1
14	114722004	后窗板密封垫	Rear window gasket	1	1	1
15	114712007	自动抬压脚内曲柄	Automatic lifting foot crank	1	1	1
16	N01007	六角螺母 M6	Nut M6	1	1	1
17	114702003	自动抬压脚轴	Lifting foot shaft	1	1	1
18	112516011	套筒螺母 M16×1.5	Sleeve nut M16×1.5	1	1	1
19	421511008	螺钉 M4×10	Screw M4×10	2	2	2

13.气动抬压脚部件/Automtic presser foots parts



13.气动抬压脚部件/Automatic presser foots parts				
序号 NO.	公司件号 Part NO.	名称 PartName	零件描述 Description	数量 Number
				P-4
1	11474500200	抬压脚气缸组件	Lifting foot cylinder assembly	1
2	S05007	螺钉 M8×20	Screw M8x20	4
3	114712008	气缸安装支架	Cylinder mounting plate	1
4	114712009	后窗板(气动)	Rear window	1
5	114722003	后窗板密封垫片(气动)	Rear window gasket	1
6	N01007	六角螺母 M6	Nut M6	2
7	114712007	自动抬压脚内曲柄	Automatic lifting foot crank	1
8	114702003	自动抬压脚轴	Lifting foot shaft	1
9	112516011	套筒螺母 M16×1.5	Sleeve nut M16x1.5	1
10	114703002	套筒	Sleeve	1
11	30122039	压脚轴套油封	Oil seal	1
12	12928004	轴向垫圈 A 1.2MM	Axial washer 1.2MM	1
13	H05001	开口挡圈	Retaining ring E8	1
14	207511026	气缸安装架固定螺钉	Screw	3
15	114704002	自动抬压脚曲柄	Automatic lifting foot crank	1
16		气管	Trachea	2
17		气管	Trachea	1
18		气管	Trachea	1
19	142312006	气压阀安装板	Valve mounting plate	1
20	N01013	GB/T6170-1986 螺母	Nut M3	2
21	114245004	气源处理元件	Gas source processing component	1
22	S05005	螺钉 M5×12	Screw M5x12	2
23	407504053	十字半圆头螺钉 M3×25	Screw M3x25	2
24	114245005	电磁阀	The electromagnetic valve	1

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