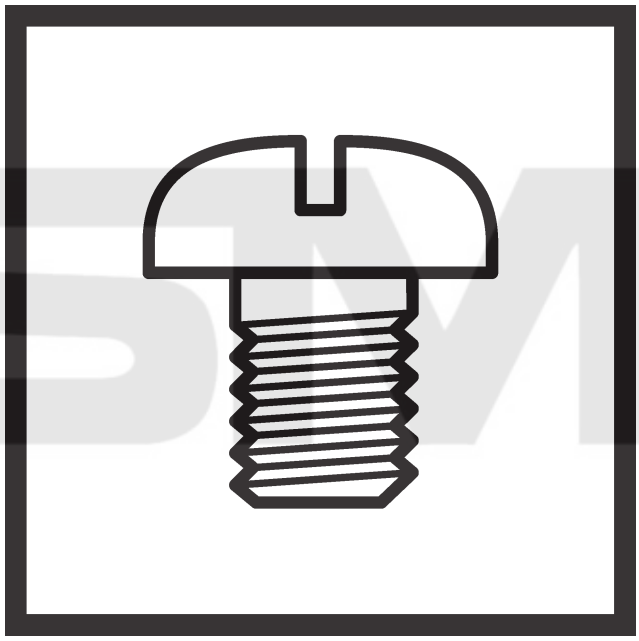
パーツブック
PARTS BOOK

T-8722B

2 本針本縫ダイレクトドライブ大釜自動糸切りミシン
TWIN NEEDLE DIRECT DRIVE LOCK STITCHER WITH LARGE HOOK AND THREAD TRIMMER



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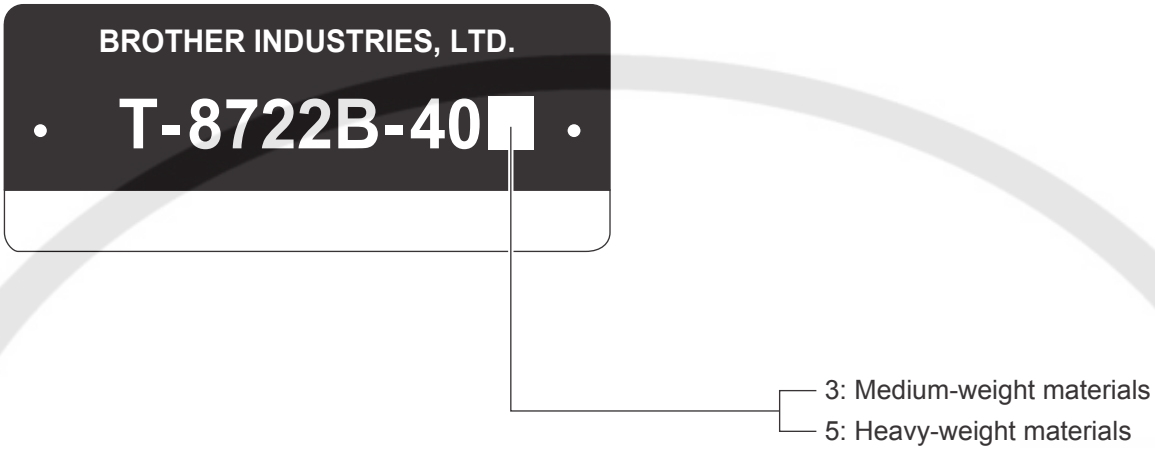
最新の部品情報は Parts Navigation でご覧いただけます。 http://partsbook.brother.co.jp/partsnavi/jpn/
The latest parts information, refer to the Parts Navigation. http://partsbook.brother.co.jp/partsnavi/eng/

型式板の見方

Description of model plate



パーツブックご利用に際して

1. この本は、2008年6月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、破線で示してあります。

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Notes for using this parts book

1. This book was prepared based on information available in June 2008.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.

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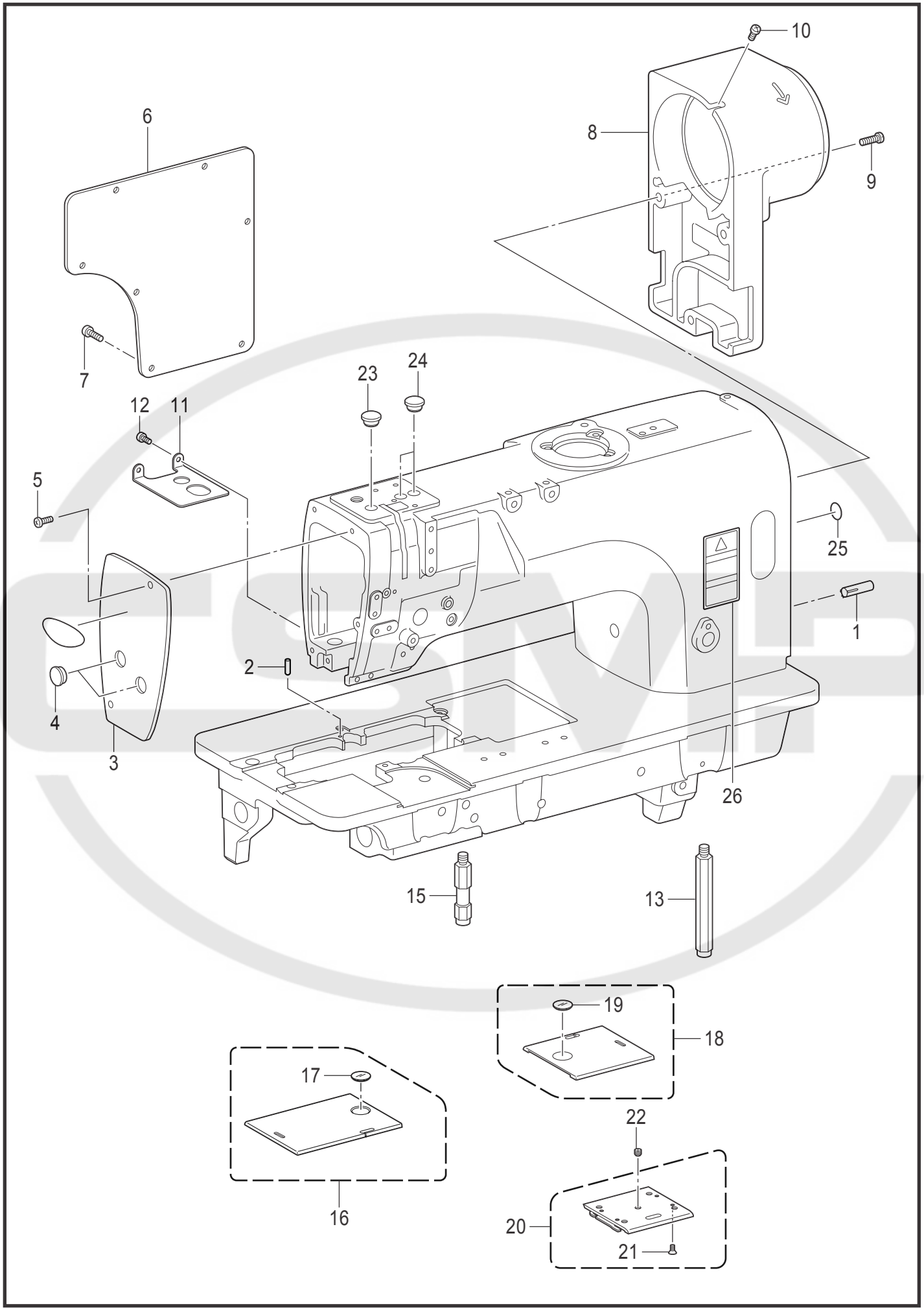
A . 主体関係 / Machine body



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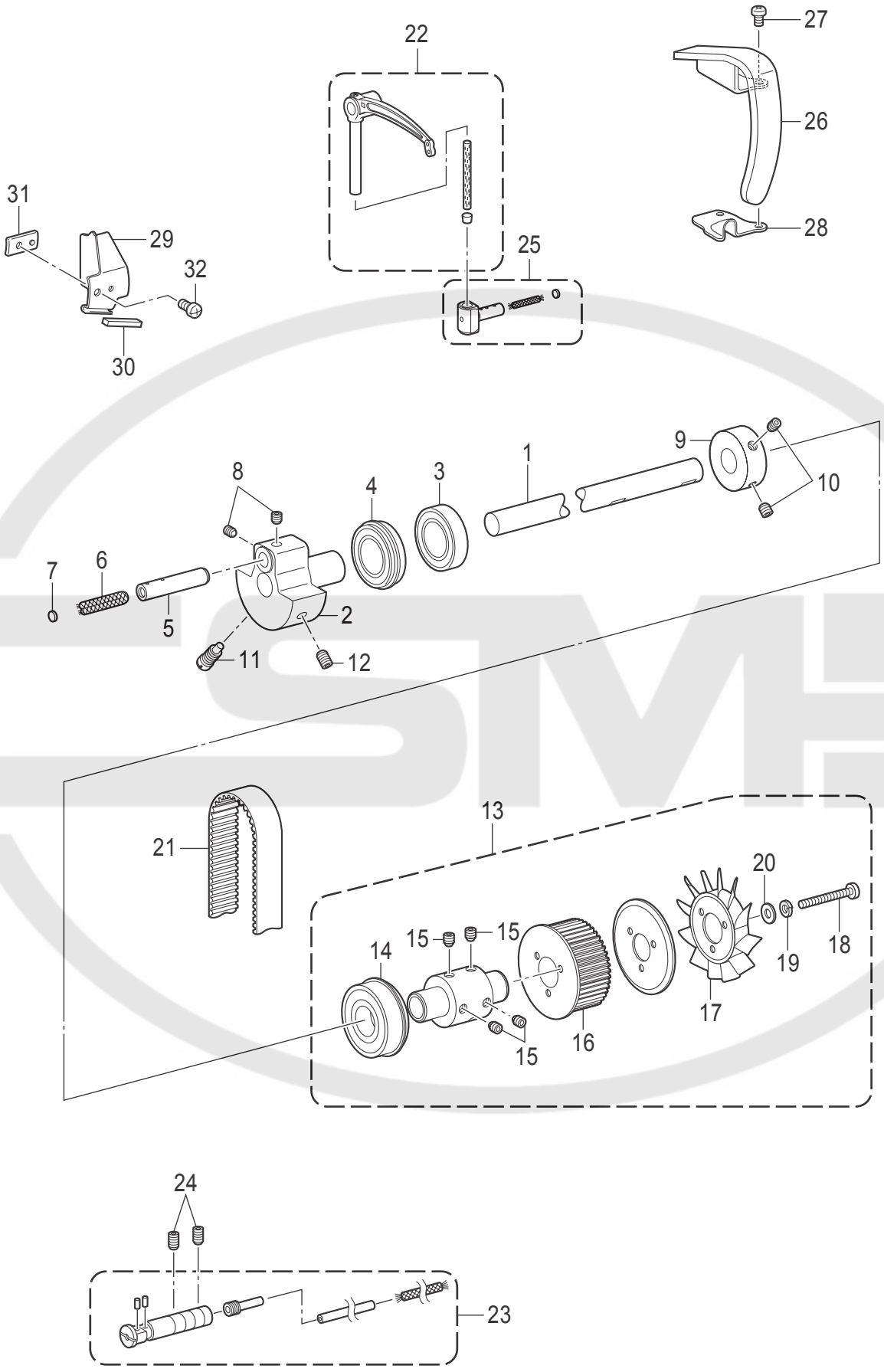
A . 主体関係 / Machine body

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	140063001	2	ミゾツキピン	DOWEL PIN	
2	SA3924001	1	ハリイタイチキメピン	POSITIONING PIN	
3	SA2440001	1	メンイタ	FACE PLATE	
4	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
5	062500816	2	ナベコ5X8	SCREW PAN M5X8	
6	SA2441001	1	ガワイタ	REAR COVER	
7	062501216	7	ナベコ5X12	SCREW PAN M5X12	
8	SA2442101	1	モ−タカバ−	MOTOR COVER	
9	062501416	3	ナベコ5X14	SCREW PAN M5X14	
10	062501016	1	ナベコ5X10	SCREW PAN M5X10	
11	SA2443101	1	ダストプレ−ト	DUST PROTECTOR	
12	062500616	2	ナベコ5X6	SCREW PAN M5X6	
13	SA2444101	1	キヤクチユウL	BED LEG L	
15	SA2445101	1	キヤクチユウS	BED LED S	
16	SA2447001	1	スベリイタLAクミ	SLIDE PLATE, LA ASSY	
17	SA2479001	1	スベリイタマド	BOBBIN WINDOW	
18	SA2449001	1	スベリイタRクミ	SLIDE PLATE ASSY, R	
19	SA2479001	1	スベリイタマド	BOBBIN WINDOW	
20	S36663051	1	スベリイタFクミ	SLIDE PLATE F ASSY	
21	S34438051	4	サラネジ3.18X4	SCREW, FLAT SM3.18-40X4	
22	116010001	1	トメネジ5.16	SET SCREW, SM5.16-40X4	
23	SA2929001	1	ゴムセン12.5	RUBBER CAP, 12.5	
24	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
25	S37060001	1	ア−スマ−ク	LABEL, GROUNDING	
			＜中国向以外＞	<Except for China>	
26	SA2040001	1	ラベルチユウイ.ワエイ	LABEL, CAUTION JPN/ENG	
			＜中国向＞	<For China only>	
26	SA2041001	1	ラベルチユウイ.チユウエイ	LABEL, CAUTION CHN/ENG	

B . 上軸関係 / Upper shaft mechanism



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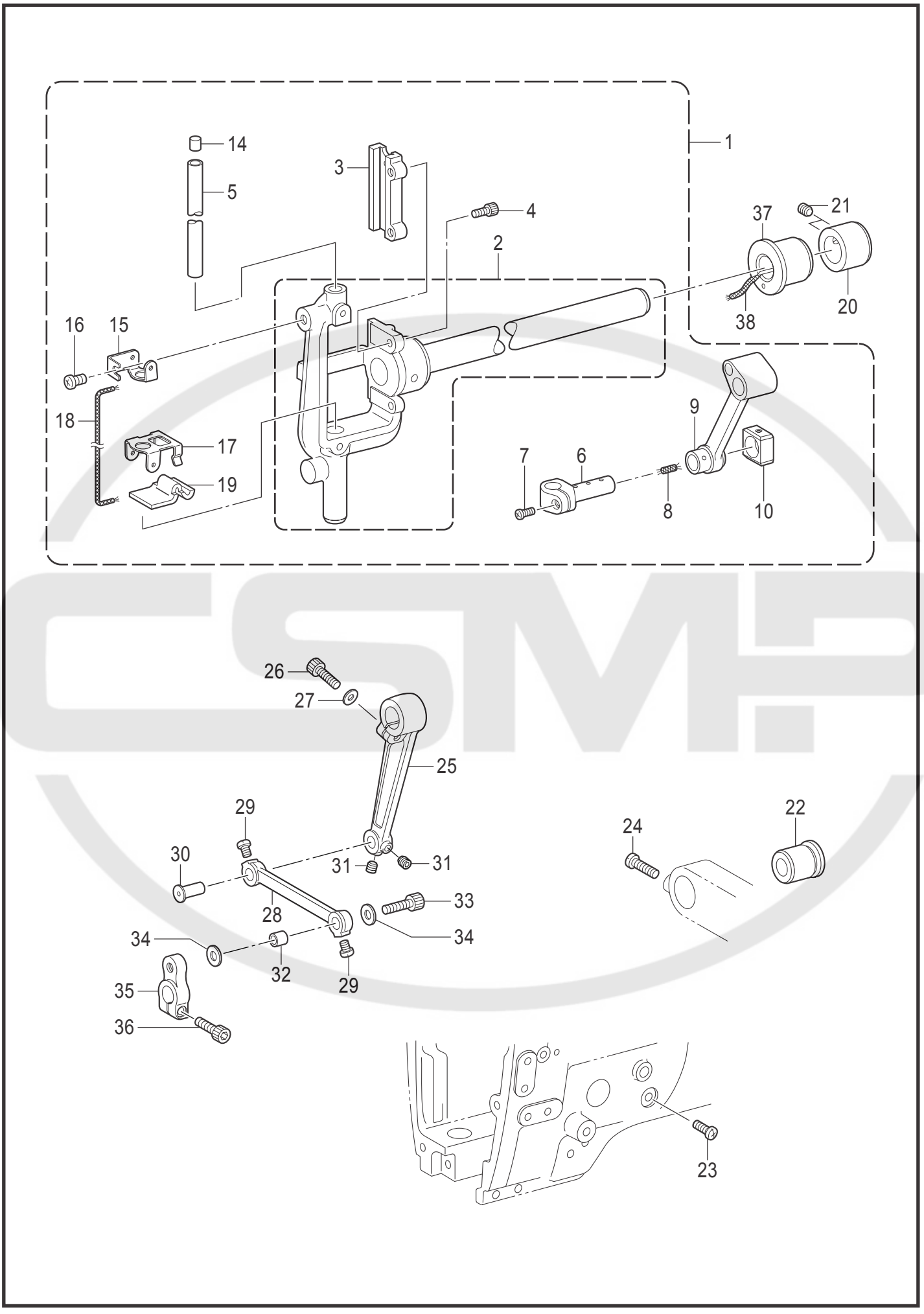
B . 上軸関係 / Upper shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2452101	1	ウワジクDD	UPPER SHAFT, DD	
2	SA4089001	1	テンビンクランク	THREAD TAKE-UP CRANK	
3	S25234001	1	タマジクウケ6004ZZ	BALL BEARING, 6004ZZ	
4	S38707001	1	タマジクウケ6004ZZNR	BALL BEARING, 6004ZZNR	
5	SA6166001	1	ハリボウクランクジク	CRANKSHAFT	
6	117006001	1	クミヒモ	WICK, L=60	
7	113014000	1	クミヒモフタ	PUSHER	
8	S25260001	2	アナヒラ6X5ホソメ	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	イトマキクドウリン	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	シメネジ8	SCREW M8	
12	S25236001	1	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
13	SA2460001	1	ツギテソウクミ	PRESSER ADJUSTING UNIT	
14	S38710001	1	タマジクウケ6204ZZNR	BALL BEARING, 6204ZZNR	
15	S23651001	4	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
16	SA2461001	1	タイミングプ−リU DD	TIMING PULLEY, U DD	
17	S38713100	1	フアン	FAN	
18	062403512	3	ナベコ4X35	SCREW PAN M4X35	
19	028040242	3	バネザガネ2−4	WASHER SPRING 2-4	
20	025040232	3	ヒラザガネチユウ4	WASHER PLAIN M 4	
21	SA2463001	1	タイミングベルト	TIMING BELT	
22	SA2937101	1	テンビンL2−Lクミ	THREAD TAKE-UP LEVER ASSY, L2-L	
23	SA2861101	1	テンビンササエジクソウクミ	THREAD TAKE-UP S-SHAFT UNIT	
24	012061036	2	アナヒラ6X10	SET SCREW SOCKET (FT) M6X10	
25	S13160001	1	テンビンスベリコ2クミ	T-TAKE-UP SLIDE BLOCK ASSY, 2	
26	SA2469001	1	テンビンカバ−	THREAD TAKE-UP LEVER COVER	
27	062500816	2	ナベコ5X8	SCREW PAN M5X8	
28	SA4537001	1	ダストカバ−	DUST COVER	
29	SA3058101	1	シヤヘイバン	SHELTER PLATE	
30	SA3065001	1	フエルト	FELT	
31	SA3059101	1	シヤヘイバンオサエ	HOLDER, SHELTER PLATE	
32	062500816	1	ナベコ5X8	SCREW PAN M5X8	

C . 針棒揺動関係 / Needle bar rocking mechanism



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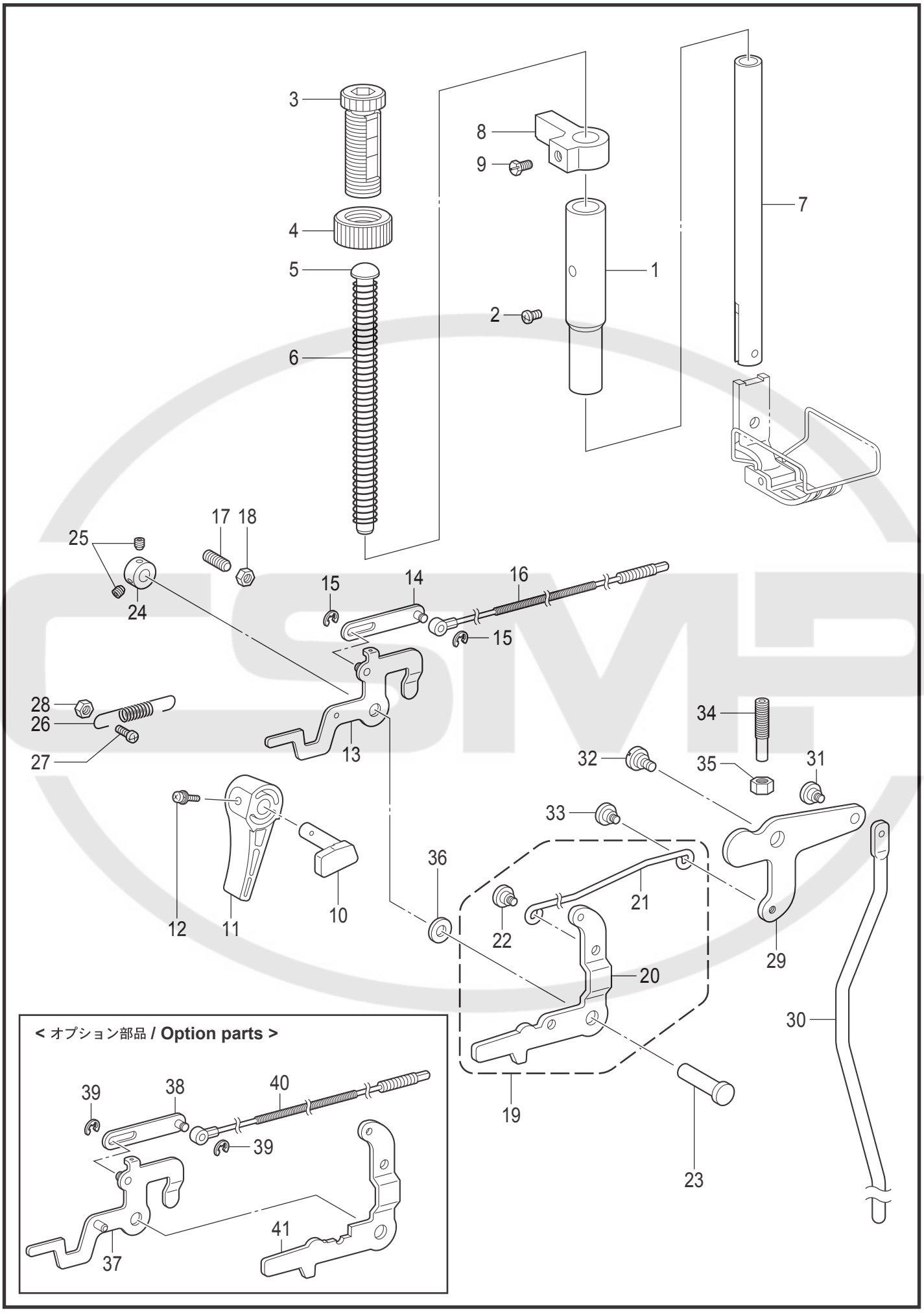
C . 針棒揺動関係 / Needle bar rocking mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA8893001	1	ハリボウヨウドウジククミ	NEEDLE BAR ROCKER SHAFT ASSY	
2	SA3854001	1	ハリボウダイクミ	NEEDLE BAR BASE ASSY	
3	SA2474201	1	カクコマスライダ	SLIDE BLOCK SLIDER	
4	018401036	2	アナボルト4X10	BOLT SOCKET M4X10	
5	SA2475101	1	ハリボウ	NEEDLE BAR	
6	SA3710001	1	ハリボウダキ	NEEDLE BAR CLAMP	
7	062350816	1	ナベコ35X8	SCREW PAN M3.5X8	
8	112728001	1	クミヒモ	WICK, L=50	
9	SA3711101	1	ハリボウクランクロッド	CRANK ROD, N-BAR	
10	SA3712001	1	カクコマ	SLIDE BLOCK	
14	148394000	1	ハリボウセン	CAP, N-BAR	
15	SA4007001	1	フエルトオサエU	FELT SUPPORT, U	
16	062500616	1	ナベコ5X6	SCREW PAN M5X6	
17	SA3848001	1	フエルトオサエD	FELT SUPPORT, D	
18	S07465000	1	クミヒモ	WICK L=200	
19	SA3852001	1	フエルト	FELT	
20	SA2485001	1	セツトカラ−	SET SCREW COLLAR	
21	S25260001	2	アナヒラ6X5ホソメ	SET SCREW SOCKET (FT) M6X5	
22	SA2486101	1	ヨウドウジクメタルR	BUSH, R	
23	062500816	1	ナベコ5X8	SCREW PAN M5X8	
24	062061616	1	ナベコ6X16	SCREW PAN M6X16	
25	SA2489001	1	ハリボウヨウドウレバー	NEEDLE BAR ROCKER LEVER	
26	018062032	1	アナボルト6X20	BOLT SOCKET M6X20	
27	118735002	1	ザガネ	WASHER	
28	SA2490101	1	ハリボウヨウドウリンク	ROCKER LINK, N-BAR	
29	S23460001	2	ナベコ6X5	SCREW PAN M6X5	
30	SA4117001	1	ヨウドウリンクジクP	LINK SHAFT, N-BAR ROCKER P	
31	012060636	2	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
32	SA4118001	1	ヨウドウリンクカラ−P	ZIGZAG LINK BUSH, P	
33	018062532	1	アナホルト6X25	BOLT SOCKET M6X25	
34	SA2493001	2	ザガネ	WASHER, PLAIN	
35	SA2494001	1	ハリボウヨウドウウデ	NEEDLE BAR ROCK ARM	
36	018062032	1	アナボルト6X20	BOLT SOCKET M6X20	
37	SA5332001	1	ヨウドウジクメタルL	BUSH L	
38	S48024000	1	クミヒモ4X4	WICK, 4X4 L=150	

D . 押え関係 / Presser foot mechanism



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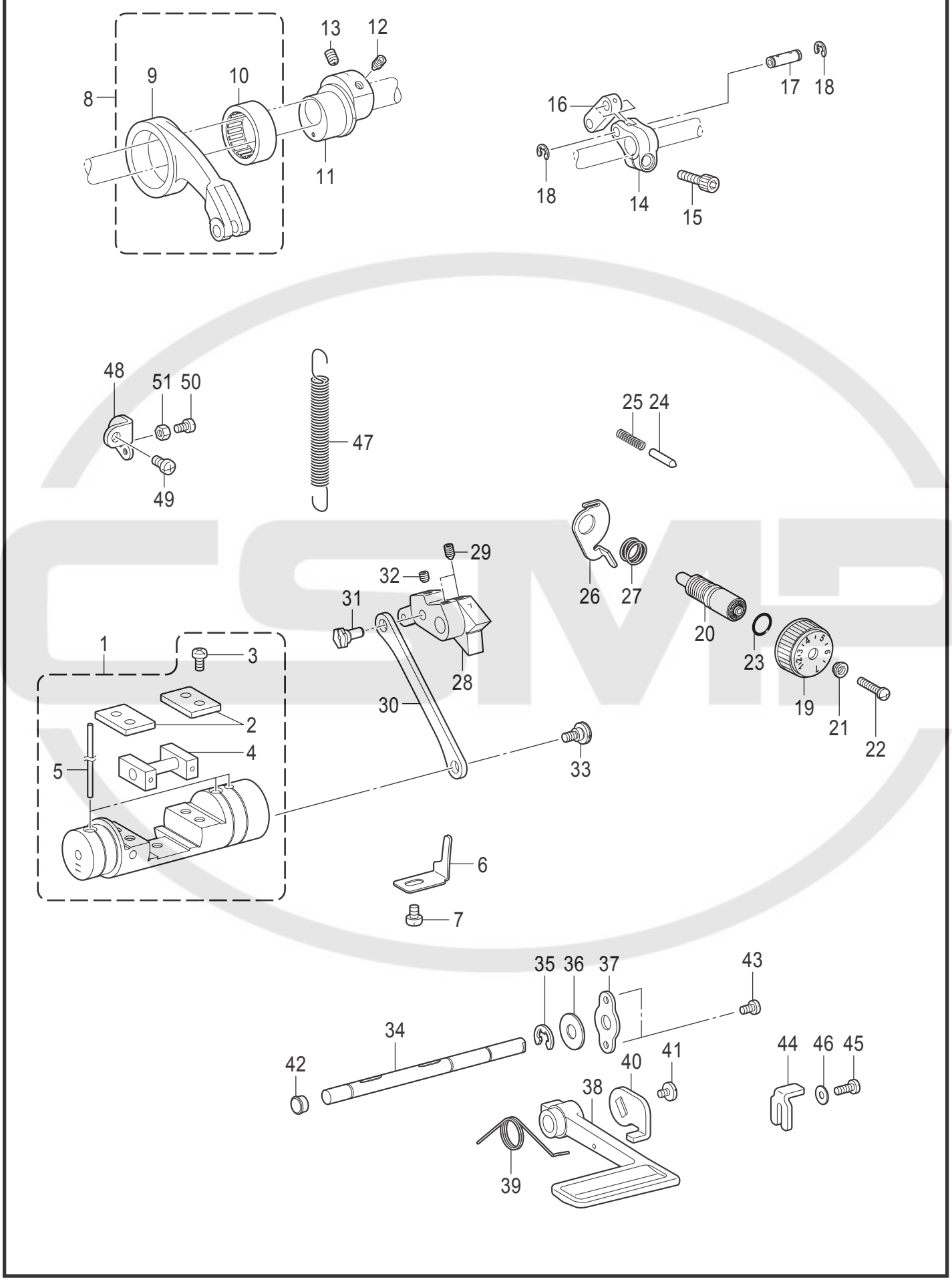
D . 押え関係 / Presser foot mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2495001	1	オサエボウメタル	PRESSER BAR BUSH	
2	062500816	1	ナベコ5X8	SCREW PAN M5X8	
3	SA1174001	1	オサエチヨウセツネジM14	PESSER ADJUSTING SCREW, M14	
4	SA1175001	1	チヨウセツネジナツトM14	ADJUST SCREW NUT	
5	SA7607101	1	オサエバネアンナイ	SPRING GUIDE	
6	S07346101	1	オサエバネ	PRESSER BAR SPRING, -5	
7	SA2496001	1	オサエボウ	PRESSER BAR	
8	SA2498001	1	オサエボウダキ	GUIDE BRACKET, P-BAR	
9	S25289001	1	ボルト6	BOLT (CP) M6X10	
10	SA2499001	1	オサエアゲクランク	PRESSER BAR LIFTING CRANK	
11	S31006001	1	オサエアゲテコ	LIFTING LEVER	
12	S39051001	1	ナベザクミ35X12	SCREW PAN (S/P W) M3.5X12	
13	S07351001	1	イトユルメイタクミ	TENSION RELEASE PLATE ASSY	
14	S07529001	1	イトユルメレンカンクミ	T-RELEASE CONNECTING ROD ASSY	
15	048030342	2	トメワE3	RETAINING RING E3	
16	SA2677101	1	イトユルメワイヤ−	TENSION RELEASE WIRE	
17	012061832	1	アナヒラ6X18	SET SCREW, SOCKET (FT) M6X18	
18	021060306	1	3シユナツト6	NUT 3 M6	
19	SA2500001	1	ヒザアゲレンカンクミ	KNEE LIFTER C-ROD ASSY	
20	SA2501001	1	オサエアゲレバ−	PRESSER BAR LIFTING LEVER	
21	SA2502001	1	ヒザアゲレンカン	KNEE LIFTER CONNECTING ROD	
22	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
23	S07349001	1	オサエアゲレバ−ジク	P-BAR LIFTING LEVER SHAFT	
24	SA2504001	1	セツトカラ−	SET SCREW COLLAR	
25	012500536	2	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
26	S07355051	2	オサエアゲレバ−バネ	SPRING, EXTENSION	
27	062501216	1	ナベコ5X12	SCREW PAN M5X12	
28	021500106	1	1シユナツト5	NUT 1 M5	
29	SA2506001	1	ヒザアゲレバ−	KNEE LIFTER LEVER	
30	SA2507001	1	ヒザアゲボウ	KNEE LIFTER BAR	
31	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
32	SA2165001	1	ダンネジ6	SHOULDER SCREW, M6	
33	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
34	SA4149101	1	チヨウセツネジ6	ADJUSTING SCREW 6	
35	021060306	1	3シユナツト6	NUT 3 M6	
36	S07350001	1	ザガネ	WASHER PLAIN	
			〈オプション部品〉	<Option parts>	
37	S10780001	1	イトユルメイタクミ	TENSION RELEASE PLATE ASSY	
38	S07529001	1	イトユルメレンカンクミ	T-RELEASE CONNECTING ROD ASSY	
39	048030342	2	トメワE3	RETAINING RING E3	
40	SA2677101	1	イトユルメワイヤ−	TENSION RELEASE WIRE	
41	SA2578001	1	オサエアゲレバ−	PRESSER BAR LIFTING LEVER	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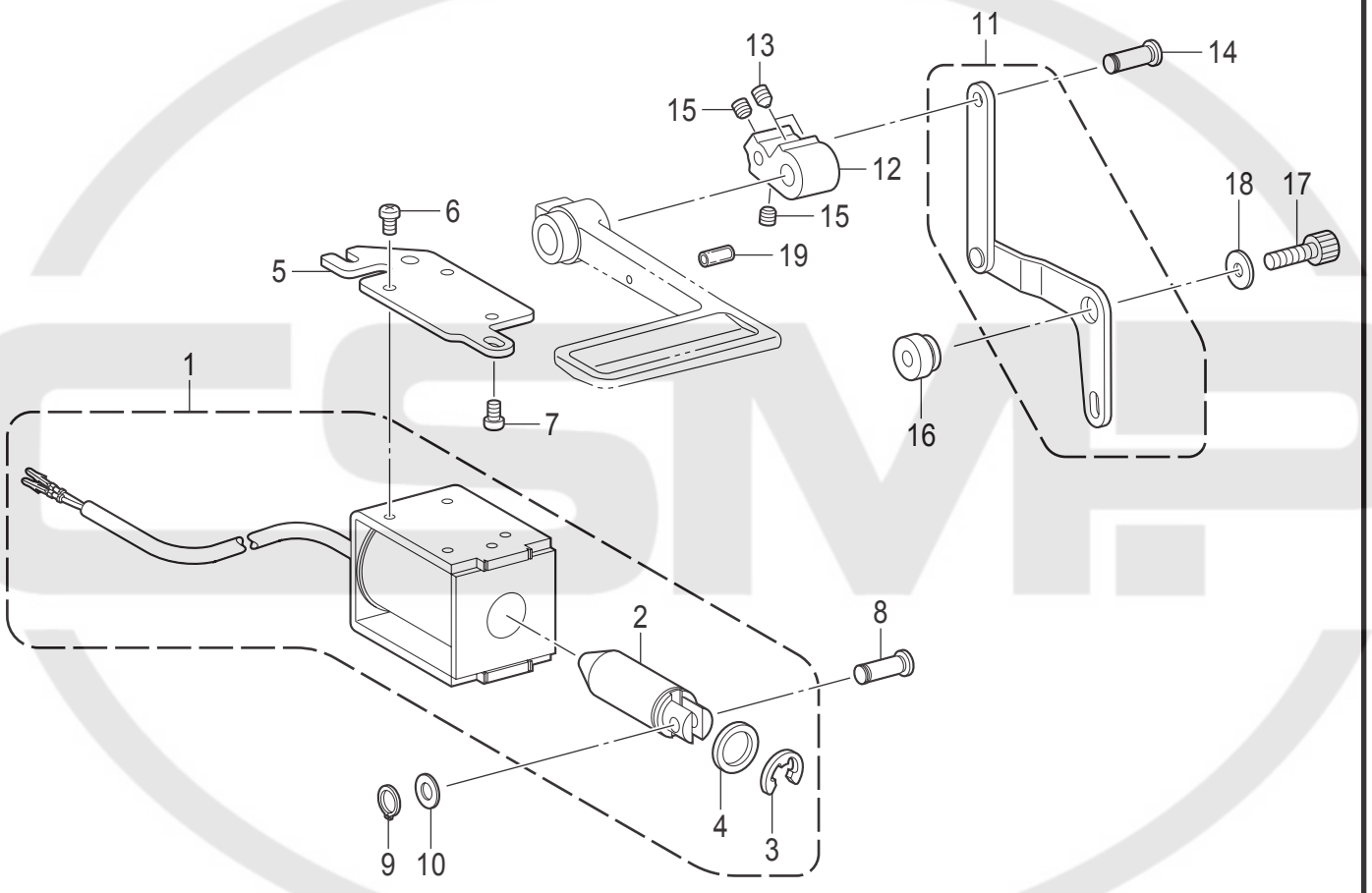
E . 送り関係 / Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3062001	1	キリカエキ11クミ	FEED REGULATOR ASSY, 11	
2	SA2511001	2	カクコマアンナイイタ	GUIDE PLATE	
3	062501016	4	ナベコ5X10	SCREW PAN M5X10	
4	SA2512001	1	キリカエキカクコマクミ	SLIDE BLOCK ASSY	
5	SA2515001	3	フエルト	FELT	
6	SA2516001	1	キリカエキトメ	STOPEER	
7	062060816	1	ナベコ6X8	SCREW PAN M6X8	
8	143611201	1	スイヘイオクリレンカンクミ	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	スイヘイオクリレンカン	FEED ROCKER CONNECTING ROD	
10	118954000	1	ニ−ドルベアリング	NEEDLE BEARING	
11	SA2791001	1	スイヘイヘンシンリン7	LEVEL FEED ECCENTRIC WHEEL 7	
12	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
14	SA2793001	1	スイヘイオクリウデ7	FEED ROCKER ARM 7	
15	018062032	1	アナボルト6X20	BOLT SOCKET M6X20	
16	143613051	1	スイヘイオクリウデリンク	LINK	
17	143616001	1	スイヘイオクリウデジク	SHAFT	
18	048060342	2	トメワE6	RETAINING RING E6	
19	S38428001	1	オクリメモリダイヤル	STITCH LENGTH DIAL, 7	
20	SA3056001	1	オクリチヨウセツネジ	FEED REGULATING STUD	
21	142746122	1	メモリイタオサエ	FEED REGULATING SUPPORTER	
22	129458202	1	シメネジ4.76	SCREW SM4.76	
23	108549001	1	Oリング	O RING	
24	S50098101	1	メモリイチギメピン	POSITIONING PIN	
25	100328001	1	メモリイチキメピンバネ	NOTCH SPRING	
26	SA2523001	1	ダイヤルロツクレバ−	DIAL LOCK LEVER	
27	S39830101	1	ダイヤルロツクレバ−バネ	SPRING	
28	SA2796001	1	オクリチヨウセツキ7	FEED REGULATOR 7	
29	016061031	2	アナトガリ6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	キリカエキレンカン	CONNECTING ROD	
31	SA2527001	1	ヘンシンジク	ECCENTRIC SHAFT	
32	012060636	1	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
33	SA2528101	1	ダンネジ6	SHOULDER SCREW M6	
34	SA2529101	1	カエシヌイレバ−ジクTR	SHAFT, R-LEVER TR	
35	048080342	1	トメワE8	RETAINING RING E8	
36	025100132	1	ヒラザガネシヨウ10	WASHER PLAIN S 10	
37	SA2530001	1	カンザ	SPACER	
38	S07374109	1	カエシヌイレバ−	REVERSE STITCHING LEVER	
39	SA2531001	1	カエシヌイレバ−オサエバネ	SPRING	
40	SA2541001	1	カエシヌイレバ−イタ	REVERSE STITCHING LEVER PLATE	
41	SA6592001	1	シメネジM5	SCREW M5	
42	104821001	1	ゴムセン10.5	RUBBER CAP, 10.5	
43	062500816	2	ナベコ5X8	SCREW PAN M5X8	
44	SA2532001	1	ハンドルストツパ	STOPPER	
45	062501216	1	ナベコ5X12	SCREW PAN M5X12	
46	025050236	1	ヒラザガネチユウ5	WASHER PLAIN M 5	
47	S07376001	1	キリカエキバネ	FEED REGULATOR SPRING	
48	SA2533001	1	バネカケ	SPRING HOOK	
49	062060816	1	ナベコ6X8	SCREW PAN M6X8	
50	062501216	1	ナベコ5X12	SCREW PAN M5X12	
51	021500106	1	1シユナツト5	NUT 1 M5	

F．逆転関係 / Quick reverse mechanism



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F . 逆転関係 / Quick reverse mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3072001	1	ギヤクテンソレノイドクミ	QUICK REVERSE SOLENOID ASSY	
2	154729001	1	プランジヤ	PLUNGER	
3	154730001	1	トメワE15	RETAINING RING E15	
4	154731000	1	ゴムストツパ−	RUBBER STOPPER	
5	SA2535101	1	ソレノイドドダイ	SOLENOID BRACKET	
6	062500812	3	ナベコ5X8	SCREW PAN M5X8	
7	062061016	2	ナベコ6X10	SCREW PAN M6X10	
8	SA2992001	1	レンケツピン	PIN	
9	048060142	1	トメワジクヨウC6	RETAINING RING EXTERNAL C6	
10	153138001	1	ザガネ	WASHER, PLAIN 6.5	
11	SA2536001	1	ソレノイドレバ−クミ	SOLENOID LEVER ASSY	
12	SA2540001	1	ギヤクテンレバ−	QUICK REVERSE LEVER	
13	016061031	2	アナトガリ6X10	SET SCREW SOCKET (CN) M6X10	
14	SA2992001	1	レンケツピン	PIN	
15	012060636	2	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
16	SA2539001	1	ソレノイドレバ−ジク	SOLENOID LEVER SHAFT	
17	018062032	1	アナボルト6X20	BOLT SOCKET M6X20	
18	149095001	1	ザガネ	WASHER, PLAIN 6	
19	153132000	1	ナイロンチユ−ブ	NYLON TUBE, L=13.5	

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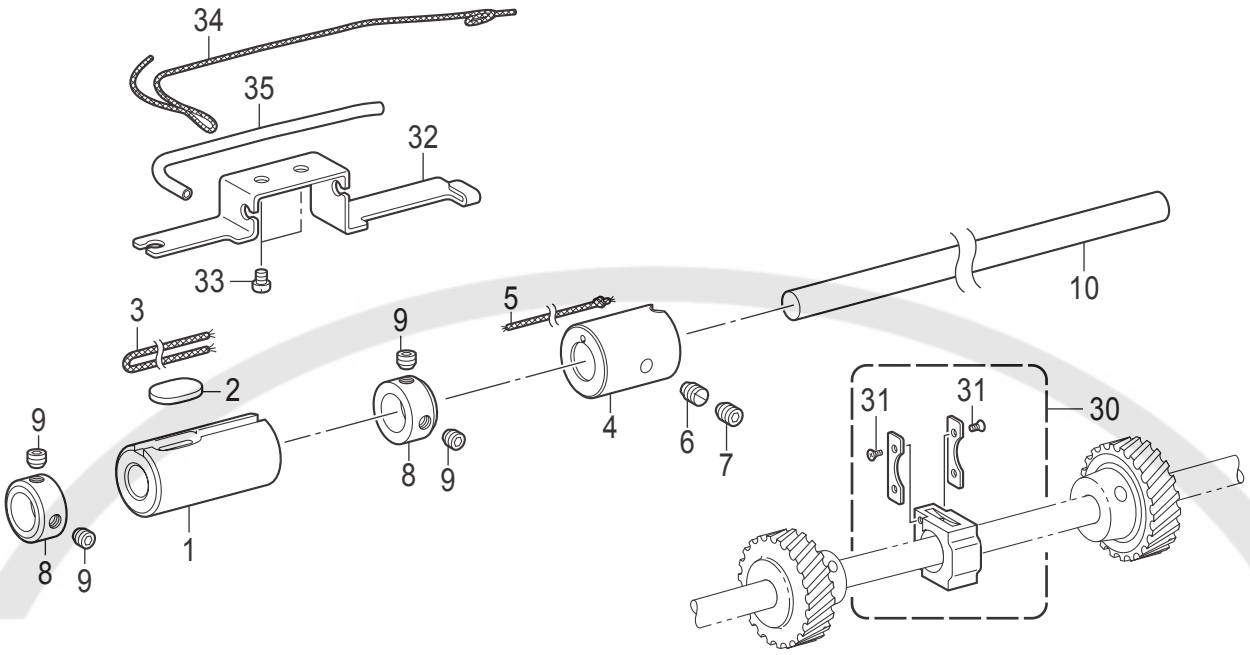
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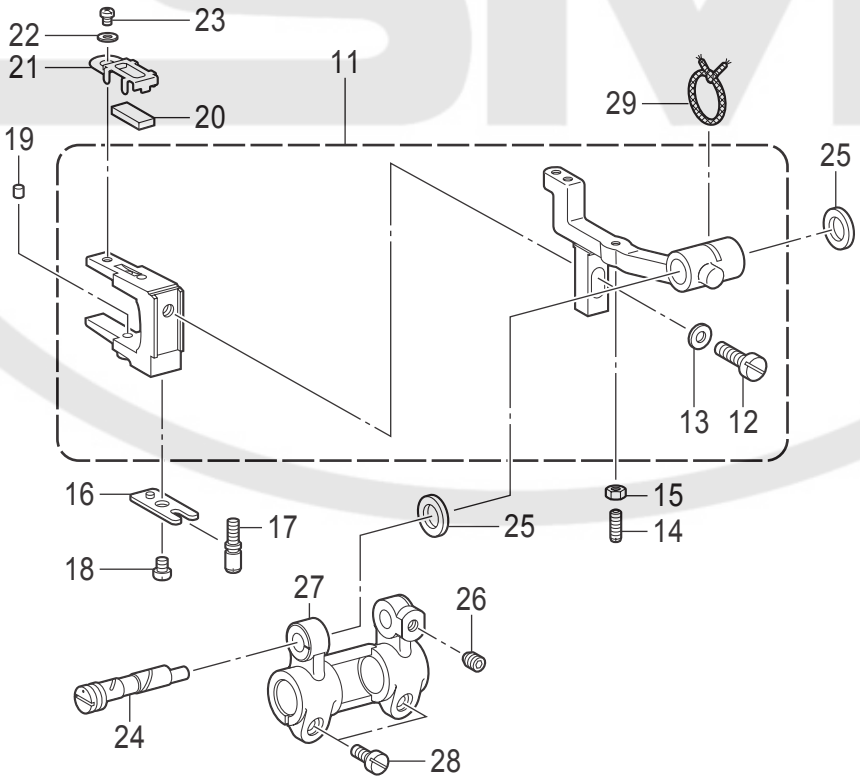
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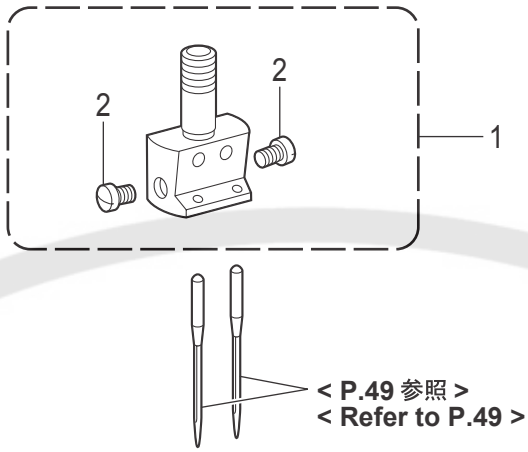
G . 送り軸関係 / Feed shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3855001	1	オクリジクメタルL	BUSH, L: F-ROCKER SHAFT	
2	SA3965001	1	フエルト	FELT	
3	SA4028001	1	クミヒモ4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	オクリジクメタルR	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	クミヒモ4X4	WICK, 4X4 L=250	
6	SA2544001	1	トメネジM6	SET SCREW M6	
7	012060636	1	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	セツトカラ−	SET SCREW COLLAR	
9	S23651001	4	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	スイヘイオクリジク	FEED ROCKER SHAFT	
11	SA6150101	1	オクリダイTRフタマタクミ	FEED BAR TR FORK ASSY	
12	SA2927001	1	シメネジM6X14	SCREW, M6X14	
13	025060132	1	ヒラザガネシヨウ6	WASHER PLAIN S 6	
14	SA2566001	1	トメネジ3.5	SET SCREW, M3.5	
15	021350106	1	1シユナツト35	NUT 1 M3.5	
16	SA2553001	1	フタマタプレ−ト	FORKED PLATE	
17	SA2554001	1	タカサチヨウセツネジ	ADJUSTING SCREW, HIGHT	
18	062400616	1	ナベコ4X6	SCREW PAN M4X6	
19	SA3990001	1	フエルト	FELT	
20	SA3887001	1	フエルト	FELT	
21	SA3888001	1	フエルトオサエ	FELT HOLDER	
22	025030132	1	ヒラザガネシヨウ3	WASHER PLAIN S 3	
23	062300416	1	ナベコ3X4	SCREW PAN M3X4	
24	SA2550001	1	オクリダイトリツケジク	FEED BAR SHAFT	
25	SA2551001	2	スラストリング	THRUST RING	
26	012060636	1	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	スイヘイオクリダイウデ	FEED ROCKER BASE ARM	
28	SA2928001	2	シメネジM5X12	SCREW, M5X12	
29	SA4538001	1	クミヒモ3X3 L=200	WICK 3X3 L=200	
30	SA2806001	1	オクリダイカクコマクミ	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	0サラコ3シユ2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	クミヒモササエ	WICK SUPPORT	
33	062400616	2	ナベコ4X6	SCREW, PAN M4X6	
34	SA2724001	1	クミヒモ	WICK, L=400	
35	SA4011001	1	ビニルチュ−ブ L=100	OIL TUBE, L=100	



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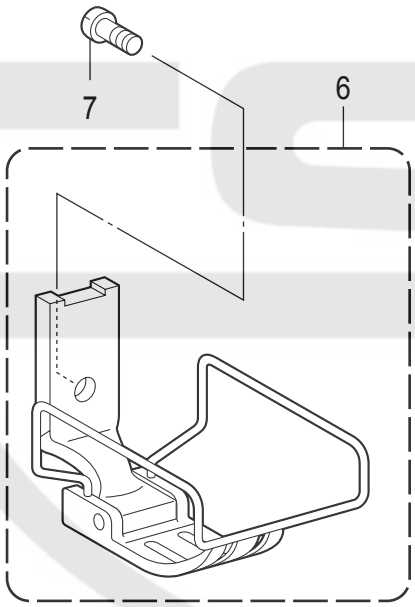

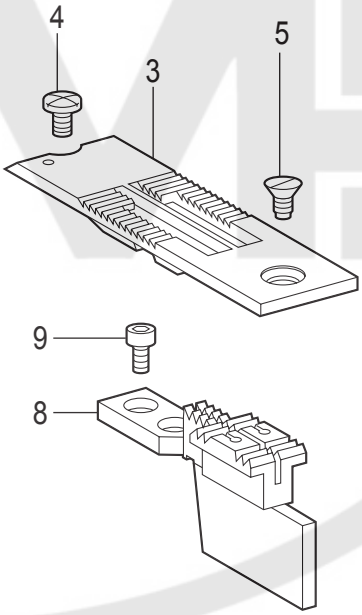

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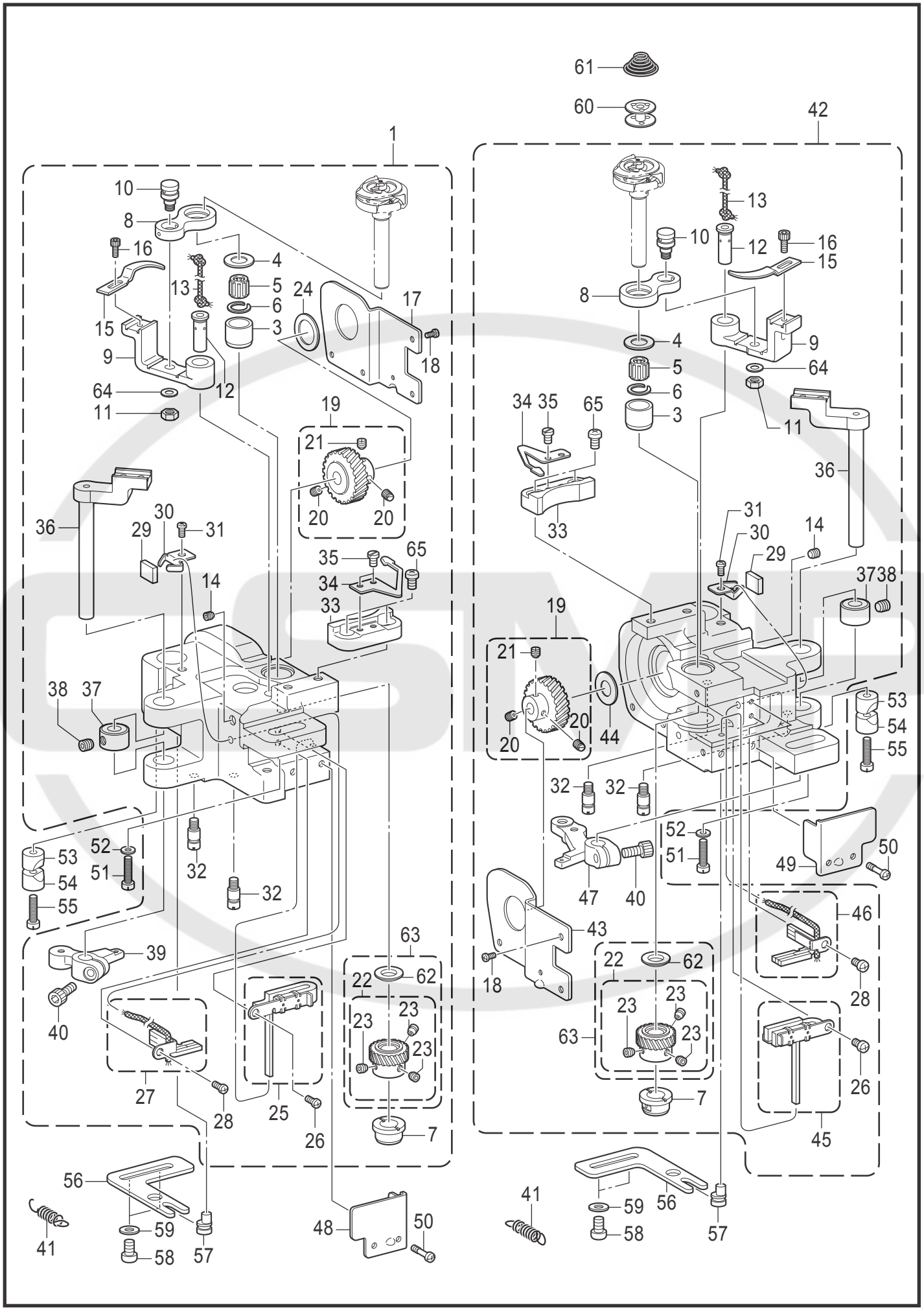
H . ゲージ関係 / Gauge parts

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	* P.55-56	1	ハリダキクミ	NEEDLE CLAMP ASSY	
2	116323001	2	シメネジ3.57	SCREW, SM3.57	
3	* P.55-56	1	ハリイタ	NEEDLE PLATE	
4	S11244001	1	シメネジ4.37	SCREW, SM4.37	
5	100032004	1	サラネジ4.37	SCREW, FLAT SM4.37-40X8	
6	* P.55-56	1	オサエクミ	PRESSER FOOT ASSY	
7	113050001	1	シメネジ3.57	SCREW, SM3.57	
8	* P.55-56	1	オクリバ	FEED DOG	
9	S07494001	2	シメネジ3.18	SCREW, W/SOCKET SM3.18X7	

J1 . かま関係 / Rotary hook mechanism



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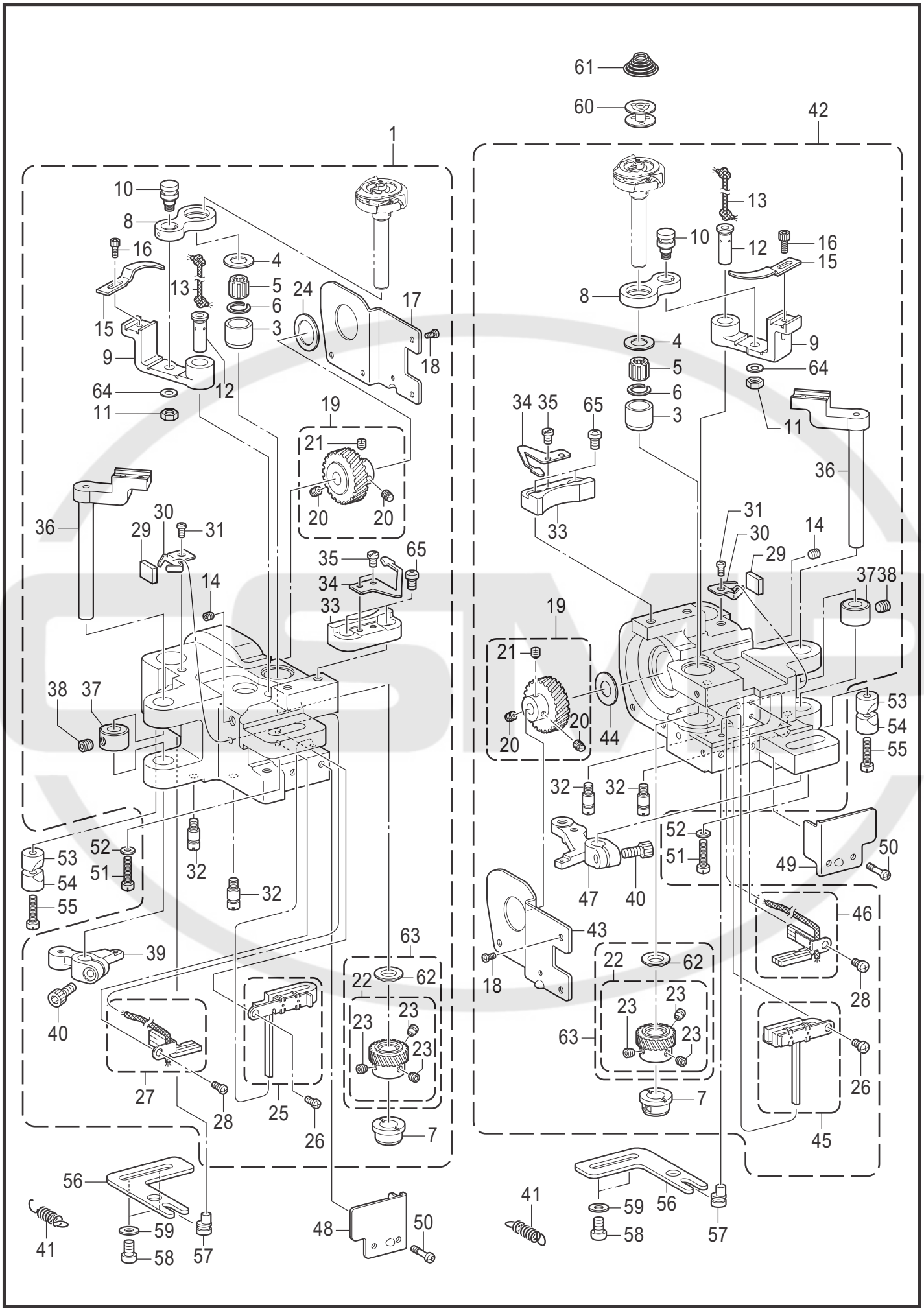
J1．かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2797501	1	カマドダイ872イトキリLクミ	ROTARY HOOK BASE ASSY 872TR (L)	
3	S09259001	1	カマジクメタルU	ROTARY HOOK BUSH, U	
4	S09260001	1	スラストリングA 〈t=1.2〉	THRUST RING, A: 1.2MM <t=1.2>	
4	SA4038001	1	スラストリング 〈t=1.0〉	THRUST RING <t=1.0>	
4	S09261001	1	スラストリングB 〈t=1.4〉	THRUST RING, B: 1.4MM <t=1.4 >	
4	SA4444001	1	スラストリング0.8 〈t=0.8〉	THRUST RING 0.8MM <t=0.8>	
5	S07420000	1	ニ−ドルベアリング	NEEDLE BEARING	
6	S07419001	1	ストツプリング	RETAINING RING	
7	SA6474001	1	カマジクメタルD	ROTARY HOOK SHAFT BUSH	
8	SA3857001	1	オ−プナ−リンク	OPENER LINK	
9	SA3861101	1	オ−プナ−レバ−	OPENER LEVER	
10	SA2560001	1	オ−プナ−リンクジク	SHAFT, O-LINK	
11	021500316	1	3シユナツト5	NUT 3 M5	
12	SA3889101	1	オ−プナ−レバ−ジク	O-LEVER SHAFT	
13	SA4026001	1	クミヒモ4X4 L=100	WICK, 4X4 L=100	
14	012501031	1	アナヒラ5X10	SET SCREW SOCKET (FT) M5X10	
15	S38212001	1	オ−プナ−	OPENER	
16	154965001	1	アナボルト3.57X8	BOLT, SOCKET SM3.57X8	
17	SA2562201	1	カマドダイカバ−L	ROTARY HOOK BASE COVER L	
18	062300612	4	ナベコ3X6	SCREW PAN M3X6	
19	SA2572001	1	スパイラルギヤ ネジツキ	SPIRAL GEAR SCREW ASSY	
20	SA2574001	2	トメネジM6ホソメ	SET SCREW, (FT) M6	
21	SA2575001	1	トメネジM6ホソメ	SET SCREW, (FT) M6	
22	SA8012001	1	ピニオン ネジツキ B	PINION GEAR SCREW ASSY B	
23	S25260001	3	アナヒラ6X5ホソメ	SET SCREW SOCKET (FT) M6X5	
24	SA3054001	1	スラストザガネL	THRUST WASHER, L	
25	SA6424101	1	フエルトULクミ	FELT UL ASSY	
26	062400616	1	ナベコ4X6	SCREW PAN M4X6	
27	SA4044001	1	フエルトDLクミ	FELT DL ASSY	
28	062400616	1	ナベコ4X6	SCREW PAN M4X6	
29	SA4012001	1	フエルト	FELT	
30	SA3894001	1	フエルトオサエ	FELT SUPPORT	
31	062400616	1	ナベコ4X6	SCREW PAN M4X6	
32	SA2717001	2	ストツパネジ	STOPPER SCREW	
33	SA2676001	1	イドウハウケ	MOVABLE KNIFE BRACKET	
65	062400812	2	ナベコ4X8	SCREW PAN M4X8	
34	S07525100	1	シタイトホジバネ	SPRING PLATE	
35	141544001	2	シメネジ3.18	SCREW, SM3.18-40X3	
36	SA3912001	1	イドウハレバ−	MOVABLE KNIFE LEVER	
37	SA2675001	1	セツトカラ−	SET SCREW COLLAR	
38	S23651001	1	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
39	SA2671001	1	イトキリレバ−L	THREAD TRIMMER LEVER, L	
40	018501232	1	アナボルト5X12	BOLT SOCKET M5X12	
62	SA6294101	1	スラストリング	THRUST RING	
63	SA7868001	1	ピニオンセット B	PINION GEAR SET B	
64	025710132	1	ヒラザガネショウ4.76	WASHER, PLAIN S 4.76	
42	SA2802501	1	カマドダイ872イトキリRクミ	ROTARY HOOK BASE ASSY 872TR (R)	
3	S09259001	1	カマジクメタルU	ROTARY HOOK BUSH, U	
4	S09260001	1	スラストリングA 〈t=1.2〉	THRUST RING, A: 1.2MM <t=1.2>	
4	SA4038001	1	スラストリング 〈t=1.0〉	THRUST RING <t=1.0>	
4	S09261001	1	スラストリングB 〈t=1.4〉	THRUST RING, B: 1.4MM <t=1.4>	
4	SA4444001	1	スラストリング0.8 〈t=0.8〉	THRUST RING 0.8MM <t=0.8>	
5	S07420000	1	ニ−ドルベアリング	NEEDLE BEARING	
6	S07419001	1	ストツプリング	RETAINING RING	
7	SA6474001	1	カマジクメタルD	ROTARY HOOK SHAFT BUSH	
8	SA3857001	1	オ−プナ−リンク	OPENER LINK	
9	SA3861101	1	オ−プナ−レバ−	OPENER LEVER	
10	SA2560001	1	オ−プナ−リンクジク	SHAFT, O-LINK	
11	021500316	1	3シユナツト5	NUT 3 M5	
12	SA3889101	1	オ−プナ−レバ−ジク	O-LEVER SHAFT	
13	SA4026001	1	クミヒモ4X4 L=100	WICK, 4X4 L=100	
14	012501031	1	アナヒラ5X10	SET SCREW SOCKET (FT) M5X10	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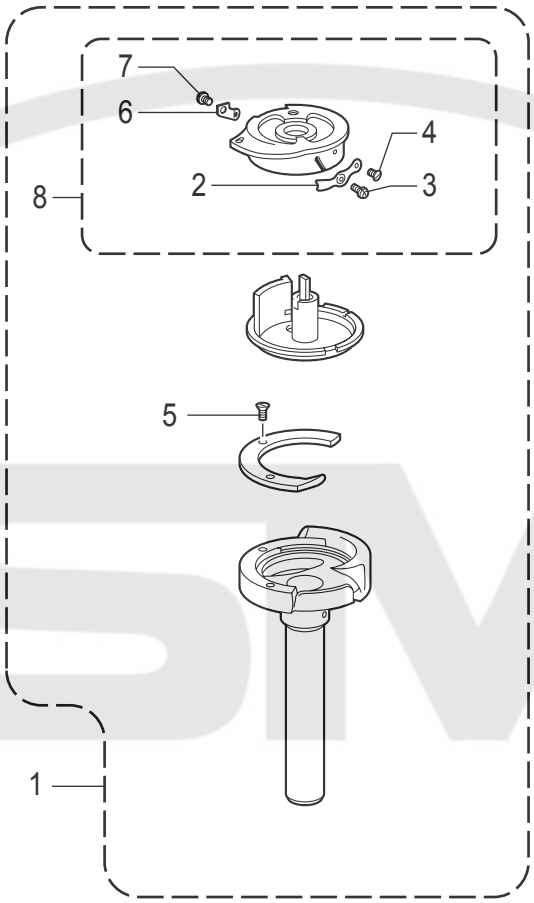
J1．かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
15	S38212001	1	オ−プナ−	OPENER	
16	154965001	1	アナボルト3.57X8	BOLT, SOCKET SM3.57X8	
43	SA2563301	1	カマドダイカバ−R	ROTARY HOOK BASE COVER R	
18	062300612	4	ナベコ3X6	SCREW PAN M3X6	
19	SA2572001	1	スパイラルギヤ ネジツキ	SPIRAL GEAR SCREW ASSY	
20	SA2574001	2	トメネジM6ホソメ	SET SCREW, (FT) M6	
21	SA2575001	1	トメネジM6ホソメ	SET SCREW, (FT) M6	
22	SA8012001	1	ピニオン ネジツキ B	PINION GEAR SCREW ASSY B	
23	S25260001	3	アナヒラ6X5ホソメ	SET SCREW SOCKET (FT) M6X5	
44	SA2579001	1	スラストザガネ	SPECER	
45	SA6425101	1	フエルトURクミ	FELT UR ASSY	
26	062400616	1	ナベコ4X6	SCREW PAN M4X6	
46	SA4045001	1	フエルトDRクミ	FELT DR ASSY	
28	062400616	1	ナベコ4X6	SCREW PAN M4X6	
29	SA4012001	1	フエルト	FELT	
30	SA3894001	1	フエルトオサエ	FELT SUPPORT	
31	062400616	1	ナベコ4X6	SCREW PAN M4X6	
32	SA2717001	2	ストツパネジ	STOPPER SCREW	
33	SA2676001	1	イドウハウケ	MOVABLE KNIFE BRACKET	
65	062400812	2	ナベコ4X8	SCREW PAN M4X8	
34	S07525100	1	シタイトホジバネ	SPRING, PLATE	
35	141544001	2	シメネジ3.18	SCREW, SM3.18-40X3	
36	SA3912001	1	イドウハレバ−	MOVABLE KNIFE LEVER	
37	SA2675001	1	セツトカラ−	SET SCREW COLLAR	
38	S23651001	1	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
47	SA2670101	1	イトキリレバ−R	THREAD TRIMMER LEVER R	
40	018501232	1	アナボルト5X12	BOLT SOCKET M5X12	
62	SA6294101	1	スラストリング	THRUST RING	
63	SA7868001	1	ピニオンセット B	PINION GEAR SET B	
64	025710132	1	ヒラザガネショウ4.76	WASHER, PLAIN S 4.76	
41	SA2826001	2	イトキリレバ−バネ	SPRING, EXTENSION	
48	SA6462001	1	カマドダイカバ−FL	ROTARY HOOK BASE COVER FL	
49	SA6463001	1	カマドダイカバ−FR	ROTARY HOOK BASE COVER FR	
50	SA6417001	4	シメネジM4X12	SCREW M4X12	
51	SA2556001	2	シメネジM6X25	SCREW, M6X25	
52	115947101	2	ザガネ	WASHER PLAIN 6.35	
53	SA2722001	2	ピンチスリ−ブA	PINCH SLEEVE A	
54	SA2565001	2	ピンチスリ−ブB	PINCH SLEEVE B	
55	SA2556001	2	シメネジM6X25	SCREW, M6X25	
56	SA2567001	2	ハリスキチヨウセツイタ	NEEDLE UPPER POSITIONING PLATE	
57	SA2568001	2	ハリスキチヨウセツジク	NEEDLE UPPER POSITIONING SHAFT	
58	062061016	4	ナベコ6X10	SCREW PAN M6X10	
59	025060136	4	ヒラザガネシヨウ6	WASHER PLAIN S 6	
60	S09285051	2	ボビン	BOBBIN	
61	S09286000	2	クウテンボウシバネ	ANTI-SPIN SPRING	



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J2．かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	* P.54	1	カマハコクミ	ROTARY HOOK ASSY	
2	155479001	1	チヨウシバネ	TENSION SPRING	
3	151029001	1	チヨウシネジ	TENSION ADJUSTING SCREW	
4	151030001	1	チヨウシバネトメネジ	SET SCREW	
5	151027001	3	ウチカマオサエトメネジ	SET SCREW	
6	S09284001	1	シタイトホジイタ	LOWER THREAD HOLDING PLATE	
7	SA8266001	1	シメネジ SM1.59 × 1.6	SCREW SM1.59 × 1.6	
8	S09278001	1	キャップクミ	CAP ASSY	

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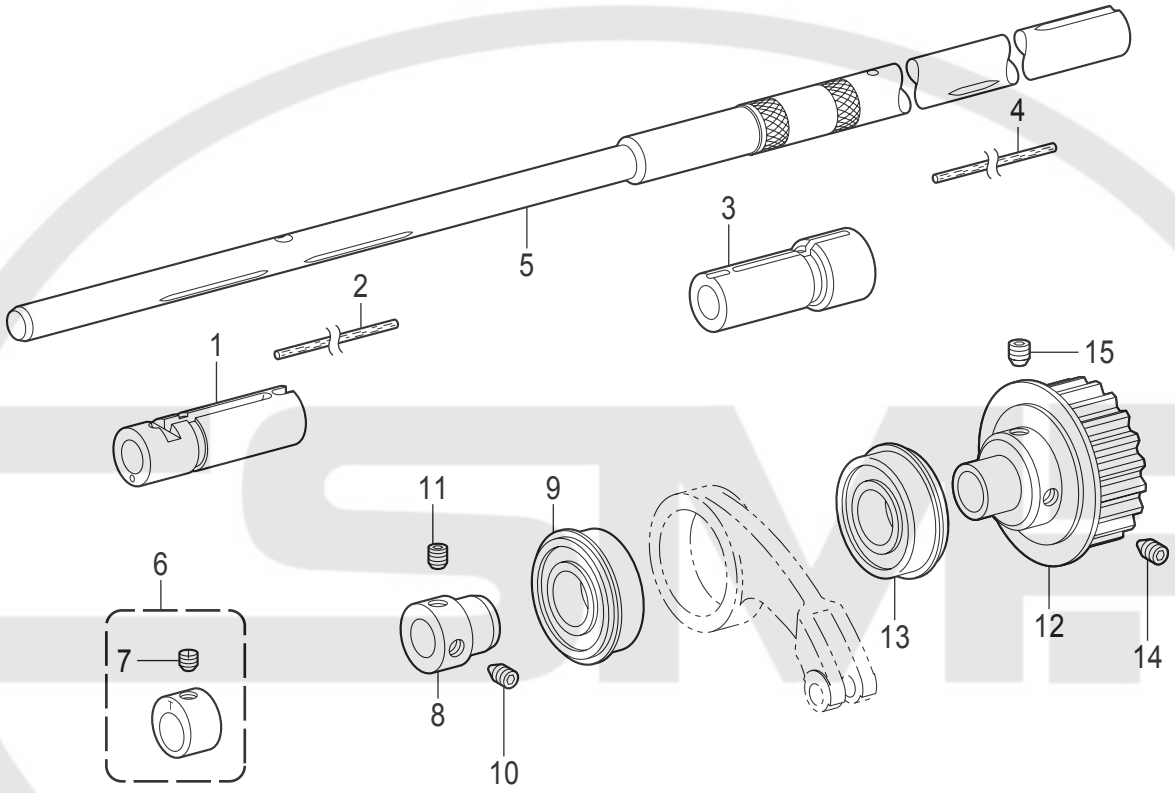

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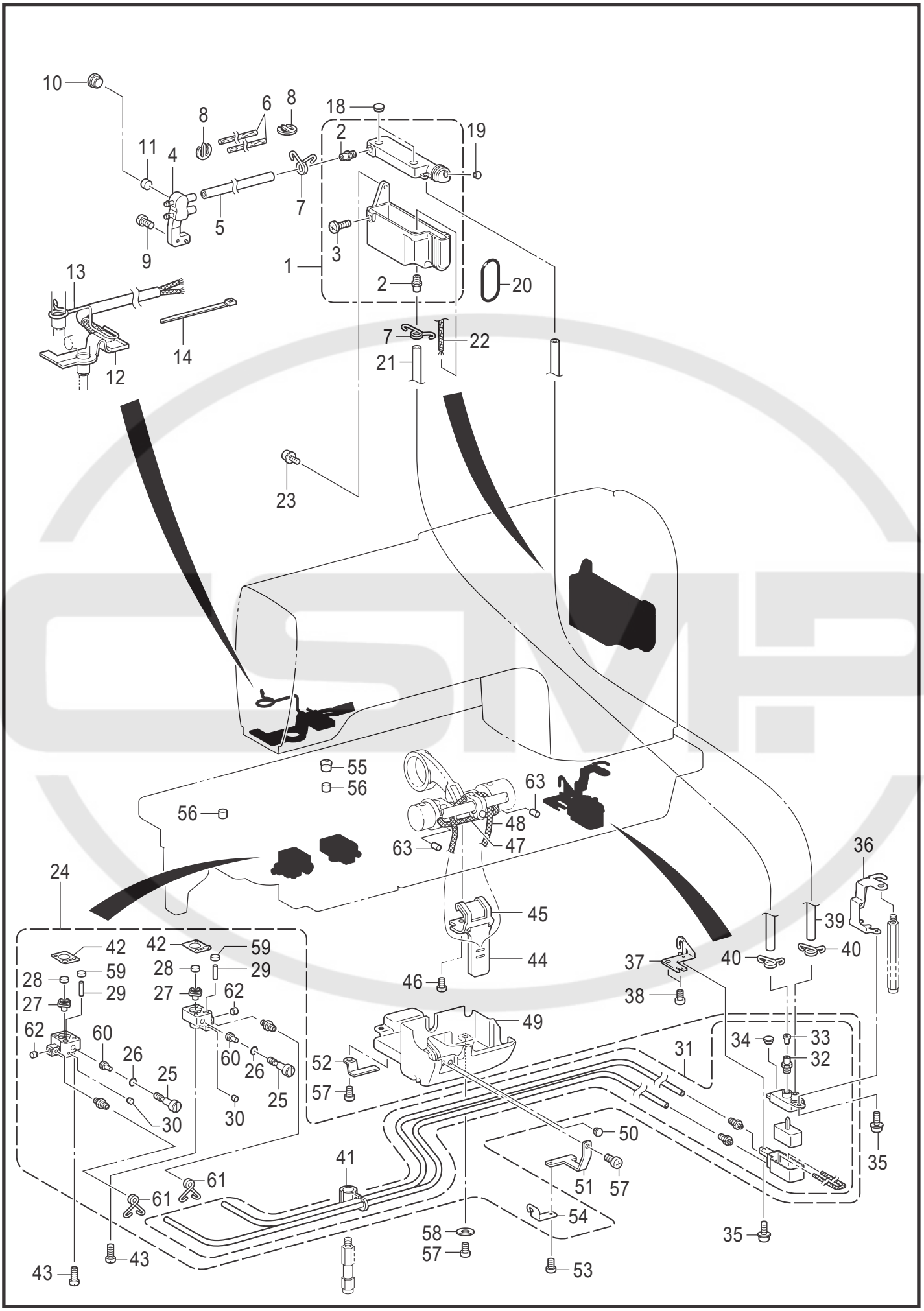
K . 下軸関係 / Lower shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3890001	1	カマドダイメタルL	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	フエルト	FELT	
3	SA3891001	1	カマドダイメタルR	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	フエルト	FELT	
5	SA2571101	1	シタジク	LOWER SHAFT	
6	SA2580101	1	ジヨウゲヘンシンリンTRクミ	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	トメネジM6ホソメ	SET SCREW (FT) M6	
8	SA2584001	1	タマジクウケブツシユ	BALL BEARING BUSH	
9	S38707001	1	タマジクウケ6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	アナヒラ6X6ホソメ	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	タイミングプ−リDクミ	TIMING PULLEY ASSY, D	
13	S38710001	1	タマジクウケ6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	アナトメネジ6X10ホソメ	SET SCREW SOCKET (CP) M6X10	

L . 給油潤滑関係 / Lubrication



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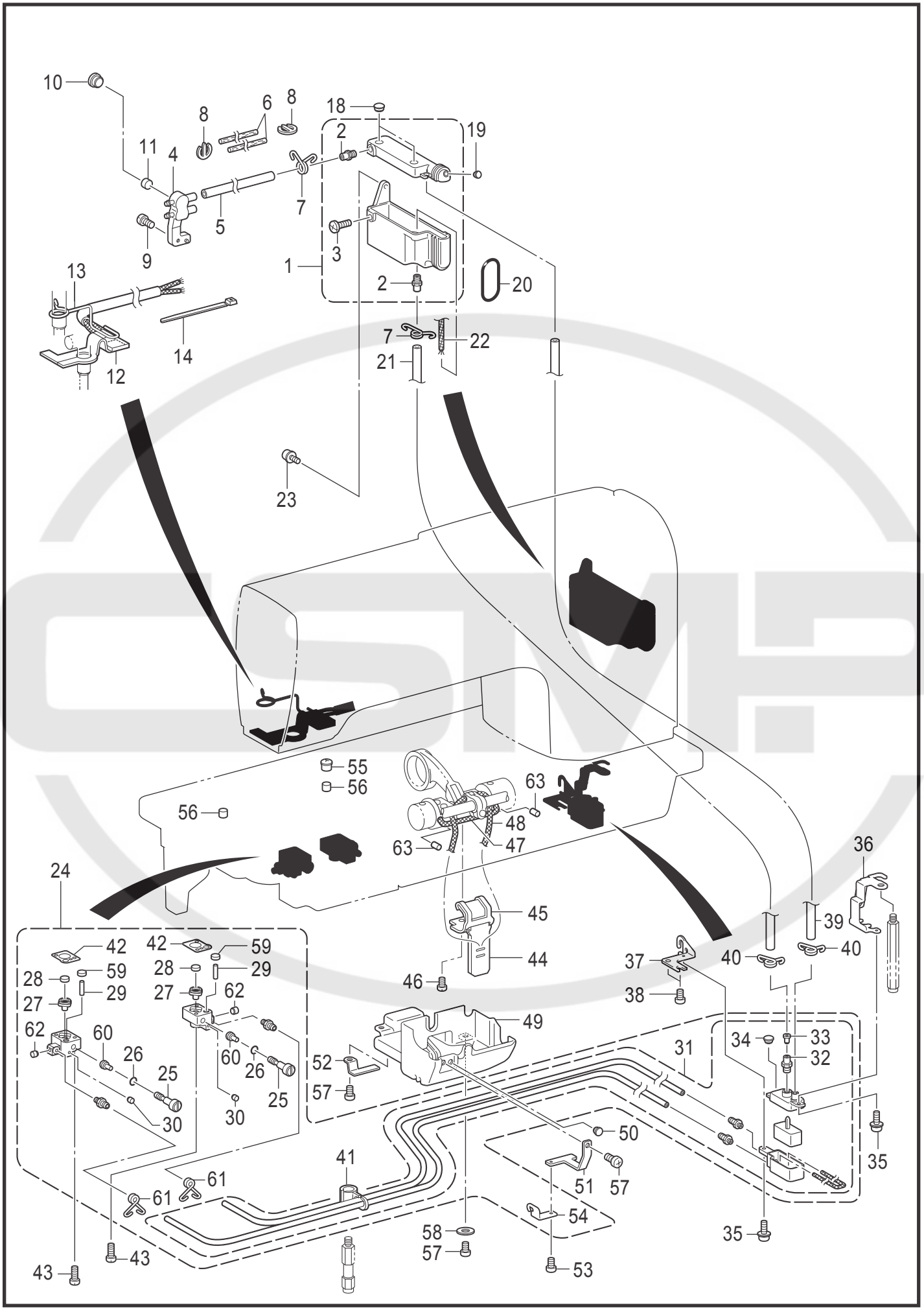
L . 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA4205101	1	オイルタンククミ	OIL TANK ASSY	
2	SA3040001	2	オイルクチ	OIL FEEDING PIPE	
3	SA5026101	1	ポンプフタネジ	SCREW M8X7	
4	SA3946001	1	キユウユタ-ミナル	OIL TERMINAL	
5	SA2956001	1	ビニルチユ-ブ	OIL TUBE, L=135	
6	SA2957001	2	フエルト	FELT	
7	SA3055101	2	チユ-ブストツパ-	TUBE CLIP	
8	SA6178001	2	クリップ	CLIP	
9	062500816	1	ナベコ5X8	SCREW PAN M5X8	
10	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
11	S38266000	1	カマジクフエルト	ROTARY HOOK SHAFT FELT	
12	SA4215101	1	フエルトクミ	FELT ASSY	
13	SA4033101	1	フエルトオサエ	FELT SUPPORT	
14	228475000	1	ケツソクバンド1.9X80	FASTENING BAND 1.9X80	
18	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
19	104450101	1	ゴムセン8	RUBBER CAP, 8	
20	081038070	1	OリングP38	O RING P38	
21	SA2723001	1	ビニルチユ-ブ	OIL TUBE, L=210	
22	SA2724001	1	クミヒモ	WICK, L=400	
23	0A5501006	2	+ナベザクミ5X10DB	SCREW PAN (S/P WASHER) M5X10	
24	SA7540001	1	キユウユブロツクセット	OIL BLOCK SET	
25	SA6475001	2	オイルチヨウセツネジ	OIL ADJUSTING SCREW	
26	081004070	2	OリングP4	O RING P4	
27	SA6468001	2	ゴムパツキン	RUBBER PACKING	
28	SA6423001	2	カマジクフエルト	ROTARY HOOK SHAFT FELT	
29	SA6415001	2	クミヒモ	WICK L=80	
30	142274101	2	ゴムセン4.2	RUBBER CAP, 4.2	
31	SA7548001	1	サブタンクセット	SUB-TANK SET	
32	SA3040001	1	オイルクチ	OIL FEEDING PIPE	
33	SA3060001	1	バルブパツキン	VALVE PACKING	
34	104450101	1	ゴムセン8	RUBBER CAP, 8	
35	0A4400806	2	+ナベザクミ4X8DA	SCREW PAN (S/P WASHER) M4X8	
36	SA3045201	1	サブタンクトリツケイタA	SUB-TANK SETTING PLATE A	
37	SA3046001	1	サブタンクトリツケイタB	SUB-TANK SETTING PLATE, B	
38	062060816	2	ナベコ6X8	SCREW PAN M6X8	
39	SA3044001	1	ビニルチユ-ブ	OIL TUBE, L=242	
40	SA3055101	2	チユ-ブストツパ-	TUBE CLIP	
41	SA6472001	1	チユ-ブササエ	TUBE SUPPORT	
42	SA3923101	2	カマドダイDパツキン	ROTARY HOOK BASE D PACKING	
43	062401616	4	ナベコ4X16	SCREW PAN M4X16	
44	SA2604001	1	キリカエキフエルト	FEED REGULATOR FELT	
45	SA2605001	1	フエルトオサエイタ	FELT SUPPORT	
46	062500616	1	ナベコ5X6	SCREW PAN M5X6	
47	109405001	1	クミヒモ4X4	WICK 4X4 (L=100)	
48	108801001	1	クミヒモ4X4	WICK, 4X4 L=350	
49	SA2606101	1	オイルカバ-	OIL COVER	
50	104450101	1	ゴムセン8	RUBBER CAP, 8	
51	SA3048101	1	チユ-ブオサエA	TUBE SUPPORT, A	
52	SA3049001	1	チユ-ブオサエB	TUBE SUPPORT, B	
53	062400616	1	ナベコ4X6	SCREW PAN M4X6	
54	SA6473001	1	チユ-ブガイド	TUBE GUIDE	
55	140890009	1	オイルカツプ	OIL CAP	
56	112753001	2	フエルト	FELT	

L . 給油潤滑関係 / Lubrication



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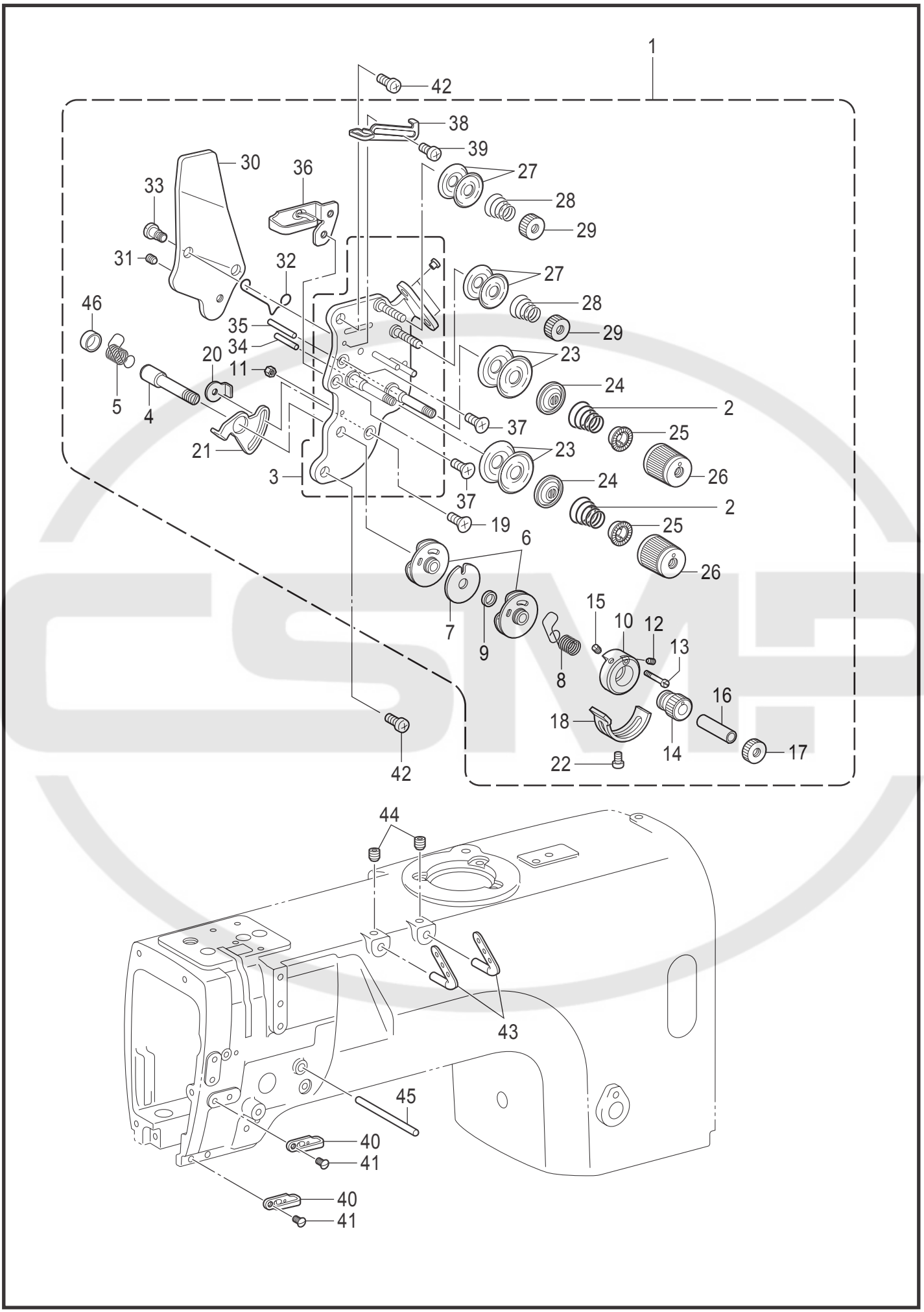
L . 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
57	062061016	3	ナベコ6X10	SCREW PAN M6X10	
58	025060236	1	ヒラザガネチュウ6	WASHER PLAIN M 6	
59	SA6423001	2	カマジクフエルト	ROTARY HOOK SHAFT FELT	
60	SA6416001	2	ゴムオサエ	RUBBER PRESSER	
61	SA6414001	2	チユ−ブストツパ−	TUBE CLIP	
62	140327001	2	ゴムセン6.3	RUBBER CAP, 6.3	
63	148743001	2	フエルト	FELT	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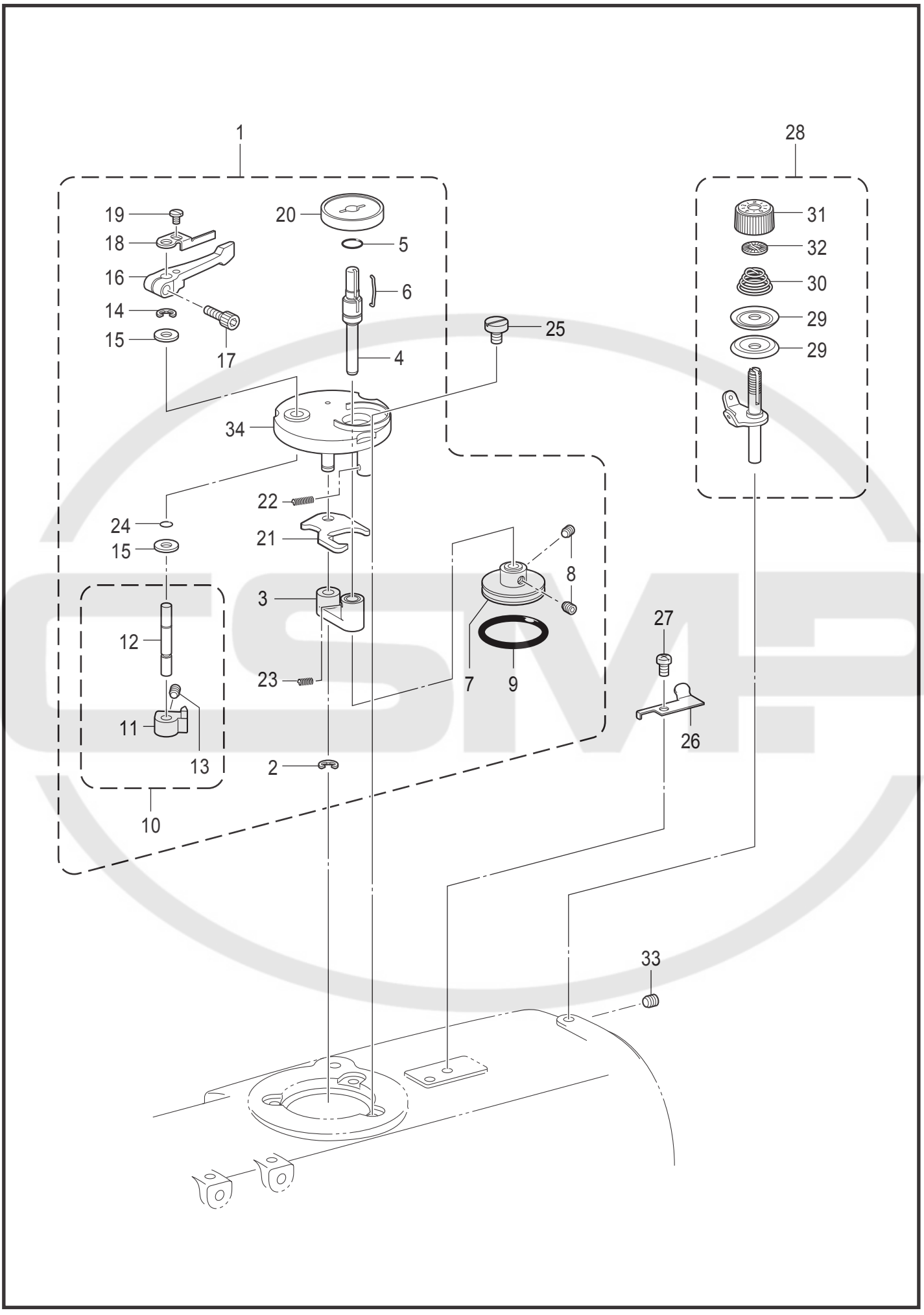
T-8722B-401

M . 糸通し関係 / Threading mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-403用>	<For -403>	
1	SA3417301	1	ウワイトチヨウシクミ−3	UPPER THREAD TENSION ASSY -3	
2	SA3415001	2	イトチヨウシバネL	TENSION SPRING, L	
			<-405用>	<For -405>	
1	SA2607301	1	ウワイトチヨウシクミ−5	UPPER THREAD TENSION ASSY -5	
2	SA3416101	2	イトチヨウシバネLL	TENSION SPRING LL	
3	SA4212001	1	イトチョウシダイクミ	TENSION PLATE ASSY	
4	SA2613001	1	チヨウシジク	TENSION STUD	
5	SA2614201	1	イトトリバネL	THREAD TAKE-UP SPRING L	
6	SA2615001	2	イトトリバネアンナイクミ	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	スペ−サ−	SPACER	
8	SA2623201	1	イトトリバネR	THREAD TAKE-UP SPRING R	
9	SA2620001	1	カラ−	COLLAR	
10	SA2621001	1	ストツパウケ	STOPPER SUPPORT	
11	021300106	1	1シユナツト3	NUT 1 M3	
12	SA2626001	1	トメネジ3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	バネアンナイトメネジ	SPRING GUIDE SET SCREW	
14	SA2625001	1	チヨウセツツマミ	ADJUSTING THUMB	
15	SA2626001	1	トメネジ3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	カラ−	COLLAR	
17	SA2628001	1	イトチヨウシナツト	TENSION NUT	
18	SA2629001	1	イトトリバネストツパ	STOPPER	
19	004350616	1	+サラコ3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	マワリドメナツトM3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	イトトリバネストツパ	STOPPER	
22	062350512	1	ナベコ35X5	SCREW PAN M3.5X5	
23	145446001	4	イトチヨウシサラ	DISC, TENSION	
24	159805001	2	イトチヨウシサラオサエ	TENSION DISC PRESSER	
25	S20681000	2	チヨウシバネウエザガネ	WASHER	
26	S20682105	2	イトチヨウシナツト	TENSION NUT	
27	144504001	4	イトアンナイサラ	THREAD GUIDE DISC	
28	154560101	2	プレテンシヨンバネA	PRE-TENSION SPRING A	
29	155510001	2	イトチヨウシナツト	TENSION NUT	
30	SA2632001	1	イトユルメイタ	TENSION RELEASE PLATE	
31	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	イトユルメバネ	T-RELEASE SPRING	
33	SA2633001	2	ダンネジ3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	イトユルメピンL	TENSION RELEASE PIN, L	
35	SA4507001	1	イトユルメピンR	TENSION RELEASE PIN, R	
36	SA2634001	1	ア−ムイトアンナイU	THREAD GUIDE, U :ARM	
37	004350616	2	+サラコ3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	イトリヨウチヨウセイ	THREAD QUANTITY ADJUST	
39	062300616	1	ナベコ3X6	SCREW PAN M3X6	
46	SA6378001	1	キヤツプ	CAP	
40	SA2638001	2	ア−ムイトアンナイM	THREAD GUIDE, M :ARM	
41	SA2640001	2	サラネジ5X8	SCREW FLAT M5X8	
42	062500816	2	ナベコ5X8	SCREW PAN M5X8	
43	SA2636001	2	ミツメイトカケ	THREAD RETAINER	
44	012060636	2	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
45	SA2637001	1	イトユルメジク	BAR, TENSION RELEASE	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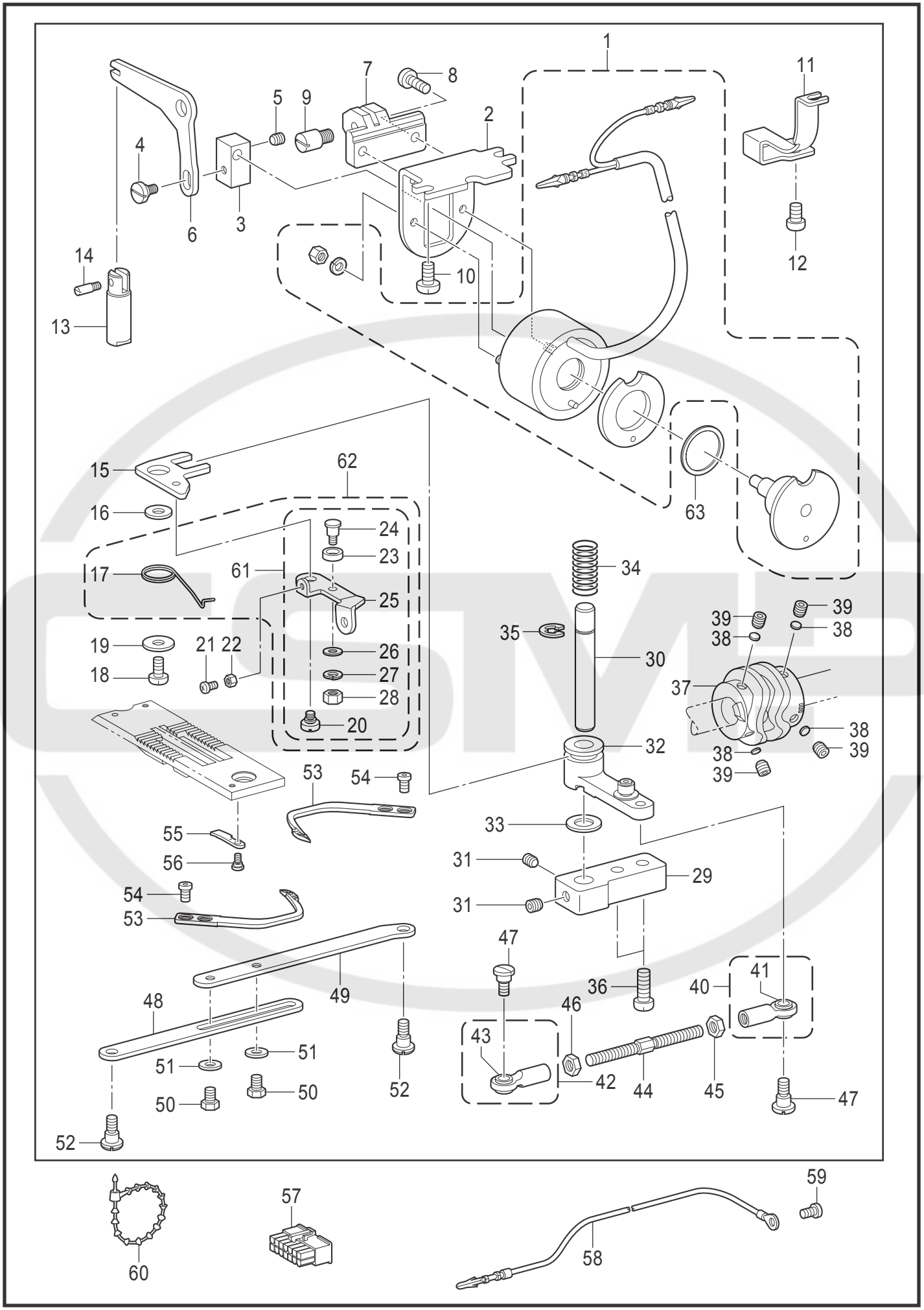
N . 糸巻関係 / Bobbin winder mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1971401	1	イトマキユニツト	BOBBIN WINDER UNIT	
2	048040342	1	トメワE4	RETAINING RING, E4	
3	SA8508001	1	イトマキジクウケクミ	B-WINDER SHAFT SUPPORT ASSY	
4	SA8511101	1	イトマキジク	BOBBIN WINDER SHAFT	
5	108549001	1	Oリング	O RING	
6	SA9563001	1	ボビンコテイバネ	BOBBIN FIXED SPRING	
7	SA8507001	1	イトマキクルマ	BOBBIN WINDER WHEEL	
8	012400636	2	アナヒラ4X6	SET SCREW SOCKET (FT) M4X6	
9	SA8503001	1	ゴムリング	RUBBER RING	
10	SA1981301	1	ボビンオサエカムクミ	BOBBIN PRESSER CAM ASSY	
11	SA1982101	1	ボビンオサエカム	BOBBIN PRESSER CAM	
12	SA1983201	1	イトマキウデジク	BOBBIN WINDER ARM SHAFT	
13	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
14	048040342	1	トメワE4	RETAINING RING E4	
15	025060136	2	ヒラザガネシヨウ6	WASHER PLAIN S 6	
16	SA1984001	1	ボビンオサエウデ	BOBBIN PRESSER ARM	
17	018401236	1	アナボルト4X12	BOLT SOCKET M4X12	
18	SA1985001	1	ボビンオサエ	BOBBIN PRESSER	
19	S23418002	1	シメネジ4X5	SCREW M4X5	
20	SA8510101	1	ボビンウケ	BOBBIN SUPPORT	
21	SA8512101	1	イトマキレバー	BOBBIN WINDER LEVER	
22	SA1990101	1	モドシバネ	SPRING	
23	SA8509001	1	イトマキダイバネ	BOBBIN WINDER BASE SPRING	
24	SA2190001	1	0リングSS5	O RING, SS5	
25	SA1992101	3	イトマキコテイネジ	BOBBIN WINDER FIXED SCREW	
26	SA1360101	1	メス	KNIFE	
27	062500616	1	ナベコ5X6	SCREW, PAN M5X6	
28	SA1994101	1	イトマキチヨウシクミ	BOBBIN WINDER TENSION ASSY	
29	145446002	2	イトチヨウシサラ	DISC, TENSION	
30	100401022	1	イトチヨウシバネ	TENSION SPRING	
31	S31032001	1	イトチヨウシナツト	TENSION NUT	
32	S12441001	1	チヨウシバネウエザガネ	WASHER	
33	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
34	SA8982101	1	イトマキダイ	BOBBIN WINDER BASE	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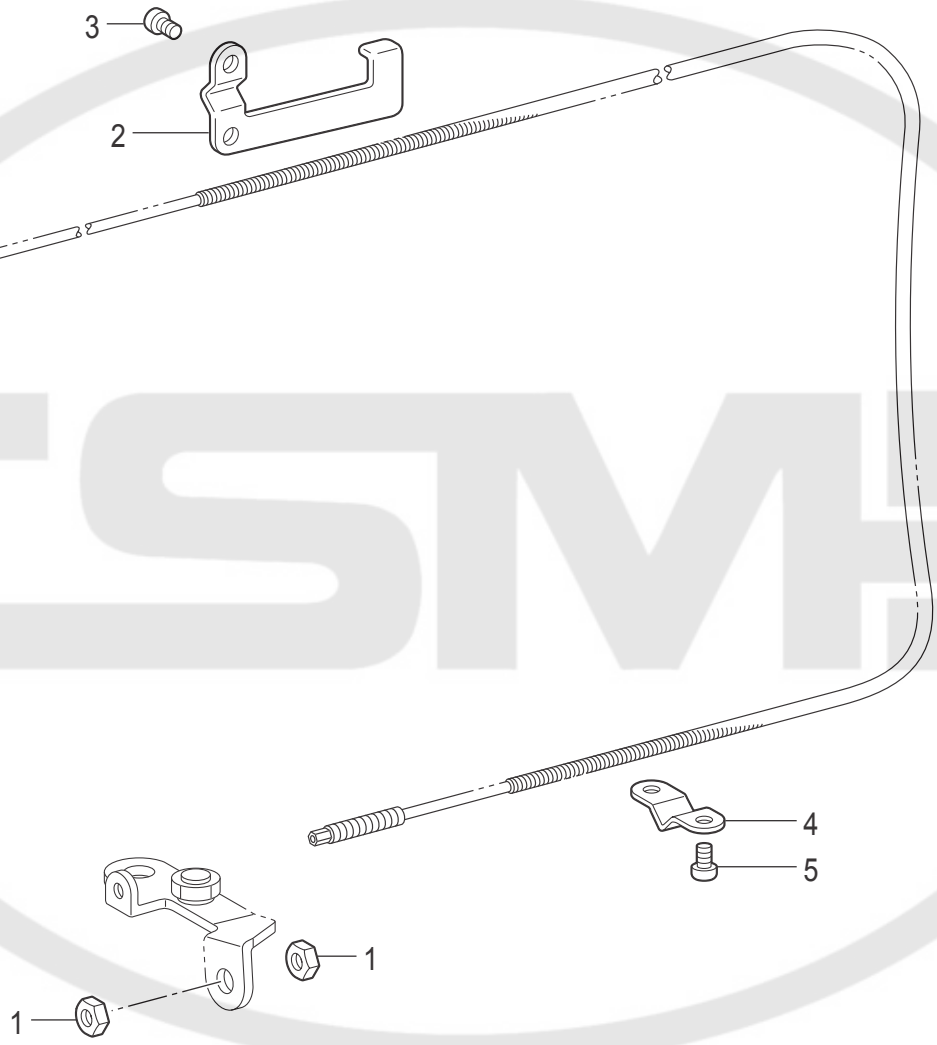
P . 糸切り関係 / Thread trimmer mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA8200101	1	イトキリソレノイド	THREAD TRIMMER SOLENOID	
2	SA2643001	1	ソレノイドシジイタ	SOLENOID BRACKET	
3	SA2644001	1	ソレノイドツギテ	SOLENOID JOINT	
4	SA2645001	1	ダンネジM5	SHOULDER SCREW, M5	
5	012500536	1	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
6	SA2646001	1	ソレノイドレバ−	SOLENOID LEVER	
7	SA2728001	1	ソレノイドレバ−ウケ	SOLENOID LEVERB RACKET	
8	062501016	2	ナベコ5X10	SCREW PAN M5X10	
9	SA2647001	1	ソレノイドレバ−ジク	SOLENOID LEVER SHAFT	
10	062061012	2	ナベコ6X10	SCREW PAN M6X10	
11	SA2648001	1	コ−ドオサエ	CORD HOLDER	
12	062060816	1	ナベコ6X8	SCREW PAN M6X8	
13	SA2651001	1	イトキリジク	DRIVING ROD	
14	148546001	1	プランジヤピン	PLUNGER PIN	
15	SA2652101	1	イトキリジクイタ	DRIVING ROD PLATE, TR	
16	SA2860001	1	ザガネ	WASHER	
17	SA6395001	1	イトユルメレバ−バネ	SPRING	
18	062501016	1	ナベコ5X10	SCREW PAN M5X10	
19	116662003	1	ザガネ	WASHER	
20	SA2655001	1	ダンネジM4	SHOULDER SCREW, M4	
21	062351216	1	ナベコ35X12	SCREW PAN M3.5X12	
22	021350106	1	1シユナツト35	NUT 1 M3.5	
23	SA6392001	1	イトユルメコロ	ROLLER	
24	SA6393001	1	イトユルメコロジク	ROLLER SHAFT	
25	SA6394001	1	イトユルメレバ−	TENSION RELEASE LEVER	
26	113431002	1	ザガネ	WASHER, PLAIN	
27	028050246	1	バネザガネ2−5	WASHER SPRING 2-5	
28	021500106	1	1シュナット5	NUT 1 M5	
29	SA2657001	1	シユレバ−ジクササエ	MAIN LEVER SUPPORT SHAFT	
30	SA2658001	1	シユレバ−ジク	MAIN LEVER SHAFT	
31	012060636	2	アナヒラ6X6	SET SCREW SOCKET (FT) M6X6	
32	SA2659001	1	シユレバ−クミ	MAIN LEVER ASSY	
33	148559100	1	ゴム	RUBBER	
34	S07509001	1	シユレバ−バネ	MAIN LEVER SPRING	
35	048070342	1	トメワE7	RETAINING RING E7	
36	062061616	2	ナベコ6X16	SCREW PAN M6X16	
37	SA2661001	1	イトキリカム	THREAD TRIMMER CAM	
38	SA2378001	4	カンザ4.8	SPACER, 4.8	
39	S25236001	4	アナヒラ6X10ホソメ	SET SCREW SOCKET (FT) M6X10	
40	SA2663001	1	タマツギテRクミ	ROUND JOINT ASSY R	
41	141331002	1	キユウメンブシユ	BUSH	
42	SA2665001	1	タマツギテLクミ	ROUND JOINT ASSY L	
43	141331002	1	キユウメンブシユ	BUSH	
44	SA2667001	1	ナガサチヨウセツレンカン	L-ADJUSTING CONNECTING ROD	
45	021060306	1	3シユナツト6	NUT 3 M6	
46	SA2668001	1	ナツト6ヒダリ	NUT M6 LEFT	
47	SA2669001	2	タマツギテダンネジ	SHOULDER SCREW, SM5.95-28	
48	SA2672001	1	イトキリレンカンR	T-TRIMMER CONNECTING ROD, R	
49	SA2673001	1	イトキリレンカンL	T-TRIMMER CONNECTING ROD, L	
50	017500812	2	ボルト5X8	BOLT M5X8	
51	025050236	2	ヒラザガネチユウ5	WASHER PLAIN M 5	
52	SA2645001	2	ダンネジM5	SHOULDER SCREW, M5	
53	S07526301	2	イドウハ	MOVABLE KNIFE	
54	148536001	4	シメネジ4.37	SCREW, W/SOCKET SM4.37-40X4.2	
55	S07527001	2	コテイハ	FIXED KNIFE	
56	148539101	2	ダンネジ2.38	SHOULDER SCREW, SM2.38	
61	SA8364001	1	イトユルメレバ−クミ	TENSION RELEASE LEVER ASSY	
62	SA8365001	1	イトユルメレバ-セット	TENSION RELEASE LEVER SET	
63	SA8201001	1	エアギャップスペ−サ	AIR GAP SPACER	
57	S38687000	1	コネクタ5557−14R	CONNECTOR, 5557-14R	
58	SA1998001	1	アースセンクミ	GROUND WIRE ASSY	
59	062500816	1	ナベコ5X8	SCREW PAN M5X8	
60	340400001	1	ユニタイバンド	BEAD BAND	

Q . 糸緩め関係 / Tension release mechanism



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Q . 糸緩め関係 / Tension release mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	110161004	2	ナツト4.76	NUT, SM4.76	
2	SA2678001	1	イトユルメワイヤ−オサエ	TENSION RELEASE WIRE HOLDER	
3	062500816	2	ナベコ5X8	SCREW PAN M5X8	
4	SA2679001	1	イトユルメワイヤ−オサエ	TENSION RELEASE WIRE HOLDER	
5	062060816	2	ナベコ6X8	SCREW PAN M6X8	

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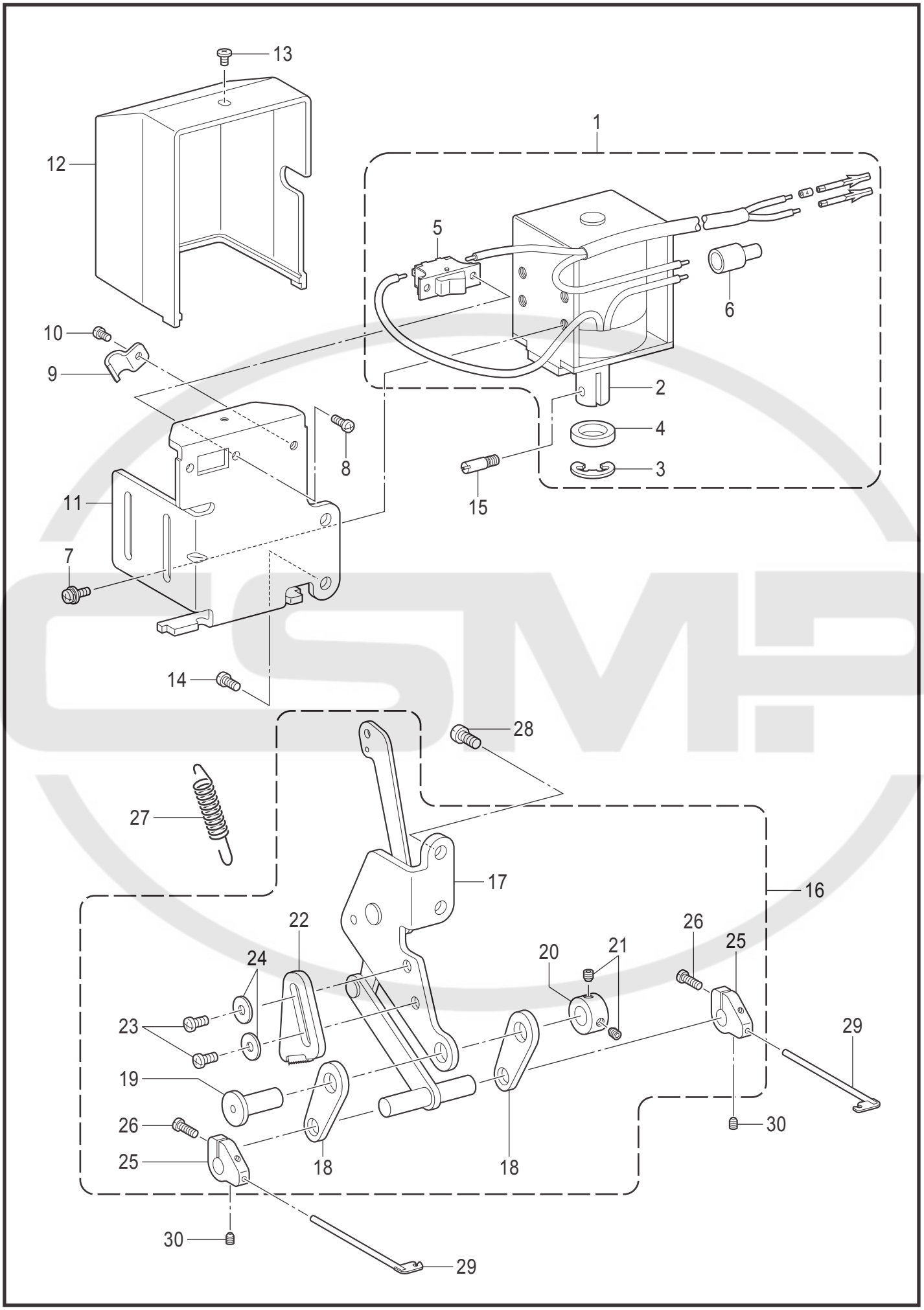
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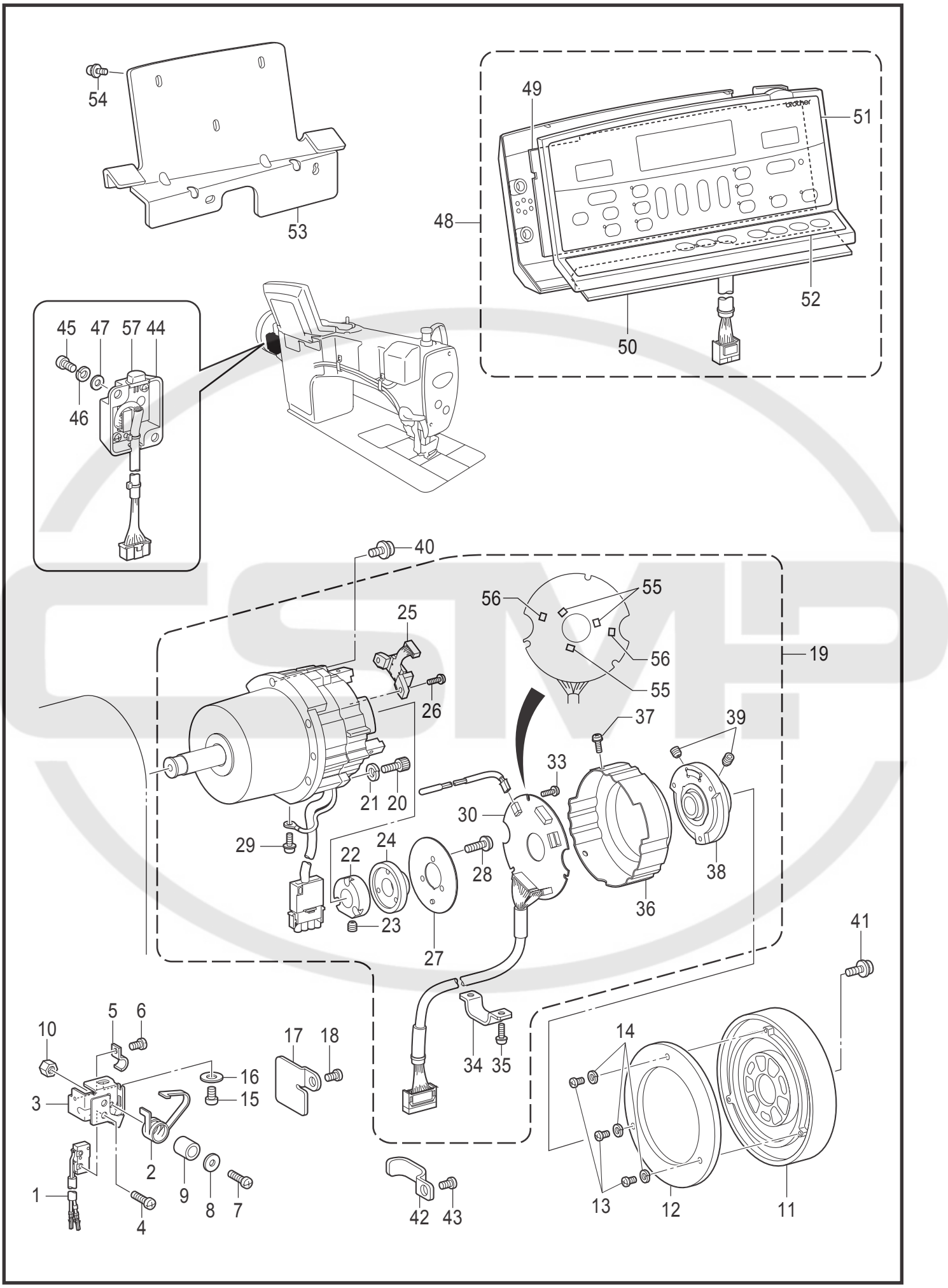
R . 糸払い関係 / Thread wiper mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2680001	1	イトハライソレノイドクミ	THREAD WIPER SOLENOID ASSY	
2	148511001	1	プランジヤ	PLUNGER	
3	048090342	1	トメワE9	RETAINING RING E9	
4	S38426000	1	プランジヤゴム	PLUNGER RUBBER	
5	S02664001	1	イトハライスイツチ	THREAD WIPER SWITCH	
6	S02665000	1	ヘイタンセツゾクシ	TERMINAL CONNECTOR	
7	S39048001	4	ナベザクミM4X10	SCREW, PAN (S/P W) M4X10	
8	062300616	2	ナベコ3X6	SCREW PAN M3X6	
9	140647101	1	コ−ドオサエ	CORD HOLDER	
10	062400616	1	ナベコ4X6	SCREW PAN M4X6	
11	SA2732001	1	ソレノイドホジイタ	SOLENOID HOLDING PLATE	
12	SA2696001	1	ソレノイドカバ−	SOLENOID COVER	
13	060400516	1	バインド4X5	SCREW BIND M4X5	
14	062501016	2	ナベコ5X10	SCREW PAN M5X10	
15	148546001	1	プランジヤピン	PLUNGER PIN	
16	SA2682001	1	イトハライリンククミ	THREAD WIPER LINK ASSY	
17	SA2683001	1	ソレノイドリンク	SOLENOID LINK	
18	S07549101	2	イトハライリンクC	THREAD WIPER LINK, C	
19	S07550001	1	リンクジク	LINK STUD	
20	SA2504001	1	セツトカラ−	SET SCREW COLLAR	
21	012500536	2	アナヒラ5X5	SET SCREW SOCKET (FT) M5X5	
22	SA8745001	1	ストツパ	STOPPER	
23	062500816	2	ナベコ5X8	SCREW PAN M5X8	
24	025050236	2	ヒラザガネチユウ5	WASHER PLAIN M 5	
25	S07552101	2	イトハライウケ	THREAD WIPER SUPPORT	
26	062661212	2	ナベコ318−40X12	SCREW PAN SM3.18-40X12	
27	SA2684001	1	イトハライバネ	THREAD WIPER SPRING	
28	062501016	2	ナベコ5X10	SCREW PAN M5X10	
29	S07553001	2	イトハライ	THREAD WIPER	
30	S07424001	2	トメネジ3.18	SET SCREW, W/SOCKET SM3.18X4	

S1 . コントロールボックス、モータ関係 / Control box and motor mechanism



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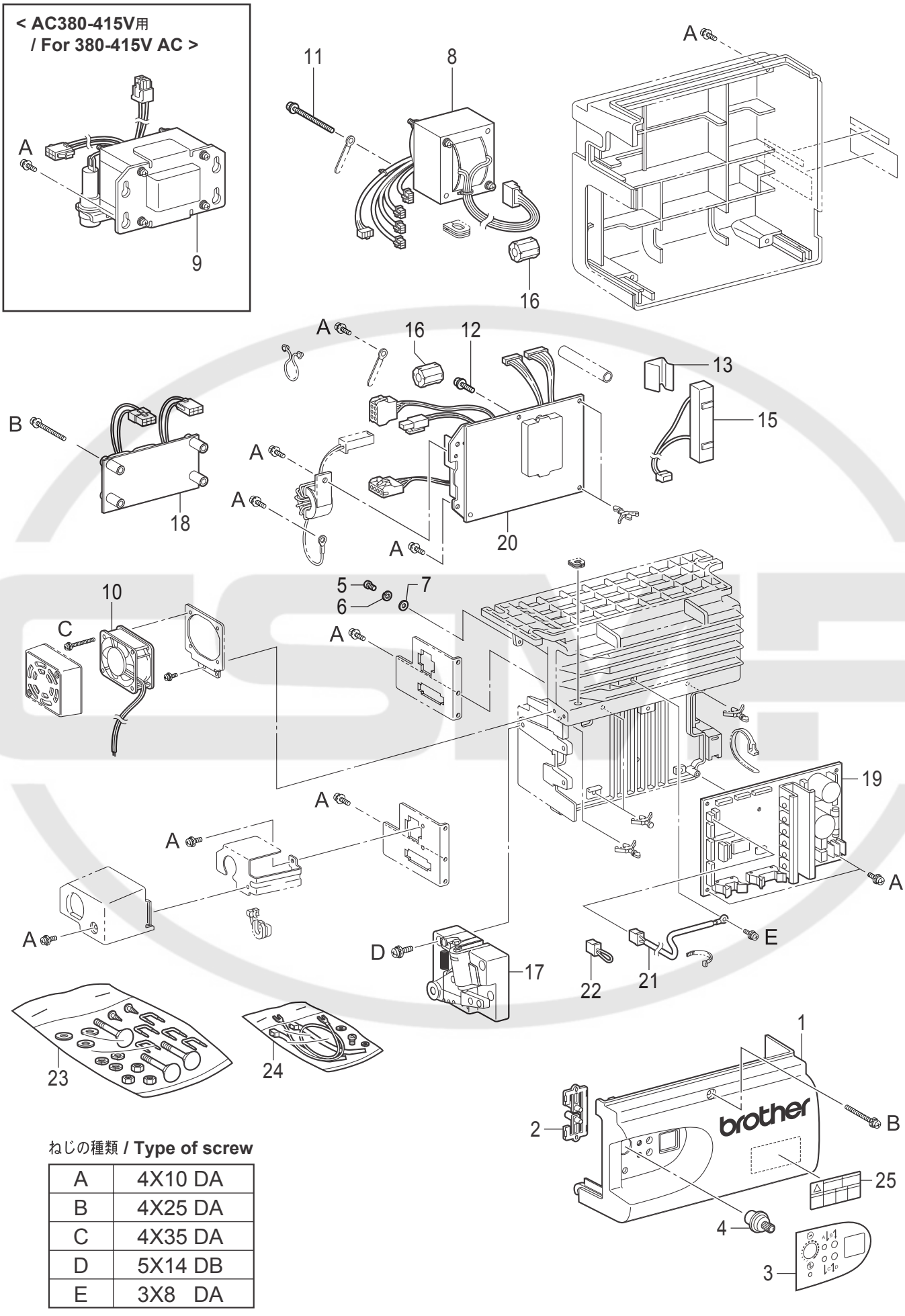
S1 . コントロールボックス、モータ関係 / Control box and motor mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1385001	1	マイクロスイツチクミ	MICRO SWITCH ASSY	
2	S38744101	1	スイツチイタバネ	SWITCH PLATE SPRING	
3	SA2686001	1	スイツチダイ	SWITCH BASE	
4	062020806	2	ナベコ2X8	SCREW PAN M2X8	
5	140647101	1	コ-ドオサエ	CORD HOLDER	
6	062400616	1	ナベコ4X6	SCREW PAN M4X6	
7	062401216	1	ナベコ4X12	SCREW PAN M4X12	
8	026040236	1	ヒラザガネミガキ4	WASHER PLAIN M 4	
9	154514001	1	スペ-サ-	SPACER	
10	021400106	1	1シユナツト4	NUT 1 M4	
11	SA4040001	1	プ-リCDD	PULLEY, CDD	
12	SA3175001	1	ガ-ドプレ-ト	GUARD PLATE	
13	062300616	3	ナベコ3X6	SCREW PAN M3X6	
14	028030246	3	バネザガネ2-3	WASHER SPRING 2-3	
15	062060812	1	ナベコ6X8	SCREW PAN M6X8	
16	025060136	1	ヒラザガネシヨウ6	WASHER PLAIN S 6	
17	SA2712001	1	コ-ドオサエ	CORD HOLDER	
18	062500816	1	ナベコ5X8	SCREW PAN M5X8	
19	J80990001	1	モ-タクミCDD-HT	MOTOR ASSY CDD-HT	
20	018501632	3	アナボルト5X16	BOLT SOCKET M5X16	
21	028050247	3	バネザガネ2-5	WASHER SPRING 2-5	
22	J03955001	1	ドラムコテイCDD	DRUM CDD	
23	014400632	2	アナクボミ4X6	SET SCREW SOCKET (CP) M4X6	
24	J03956001	1	ジシヤク180P36	MAGNET 180P36	
25	J03957001	1	MRセンサクミ180P	MR SENSOR ASSY 180P	
26	0A4301006	2	+ナベザクミ3X10DA	SCREW PAN (S/P WASHER) M3X10	
27	J03958001	1	シヤヘイイタCDD	SHIELD PLATE CDD	
28	0A4261006	3	+ナベザクミ26X10DA	SCREW PAN (S/P WASHE) M2.6X10	
29	0A4401005	1	+ナベザクミ4X10DA	SCREW, PAN (S/P WASHE) M4X10	
30	J80971001	1	CDD-ENCキバンクミ	PCB ASSY CDD-ENC	
33	0A5300606	3	+ナベザクミ3X6DB	SCREW PAN (S/P WASHER) M3X6	
34	J04230001	1	コ-ドオサエCDD-HT	CORD HOLDER CDD-HT	
35	0A4401006	2	+ナベザクミ4X10DA	SCREW PAN (S/P WASHE) M4X10	
36	J04296101	1	エンコ-ダカバ-CDD#2	ENCODER COVER CDD #2	
37	0A4300806	3	+ナベザクミ3X8DA	SCREW PAN (S/P WASHER) M3X8	
38	J03964001	1	プ-リトリツケタイクミCDD	PULLEY HOLDER ASSY CDD	
39	014500632	2	アナクボミ5X6	SET SCREW SOCKET (CP) M5X6	
40	SA2354001	5	+ナベセットネジ5X18	SCREW PAN M5X18	
41	SA3025001	3	ナベザクミ4X10DA	SCREW PAN (S/P WASHER) M4X10	
42	SA2687001	1	コ-ドオサエ	CORD HOLDER	
43	062500816	1	ナベコ5X8	SCRE PAN M5X8	
44	SA8530001	1	トウブケンシユツユニツト	HEAD DETECTOR UNIT	
45	062500816	2	ナベコ5X8	SCREW PAN M5X8	
46	028050246	2	バネザガネ2-5	WASHER SPRING 2-5	
47	026050136	2	ヒラザガネコガタ5	WASHER PLAIN S 5	
57	J04392001	1	LEDカバ-	LED COVER	
			＜中国向＞	<For China Only>	
48	BMP2060-0000000-CG40		G40ﾊﾟﾈﾙ	G-40-PANEL-CHINA	
			＜中国・欧州以外向＞	<Exept for China and Europe>	
48	BMP2060-0000000-0G40		G40ﾊﾟﾈﾙ	G-40-PANEL	
			＜欧州向＞	<For Europe Only>	
48	BMP2060-0000000-EG40		G40ﾊﾟﾈﾙ	G-40-PANEL-EU	
49	J80973001	1	G40パネルキバンクミ	G40 PANEL PCB ASSY	
50	J80974001	1	G40サブキバンクミ	G40 SUB PCB ASSY	
51	J03975001	1	G40パネルカザリイタ1	G40 PANEL SEAT 1	
52	J03976001	1	G40パネルカザリイタ2	G40 PANEL SEAT 2	
53	J04195001	1	パネルトリツケイタ#2	PANEL SETTING PLATE#2	
54	J04273001	3	ナベザクミ4X10DB	SCREW, PAN (S/P WASHER) M4X10	
55	J03983001	3	ホールICE W-400	HALL ELEMENT: ICE-400	
56	J03984001	2	ホールICE W-450	HALL ELEMENT: ICE-450	



ねじの種類 / **Type of screw**

A	4X10 DA
B	4X25 DA
C	4X35 DA
D	5X14 DB
E	3X8 DA

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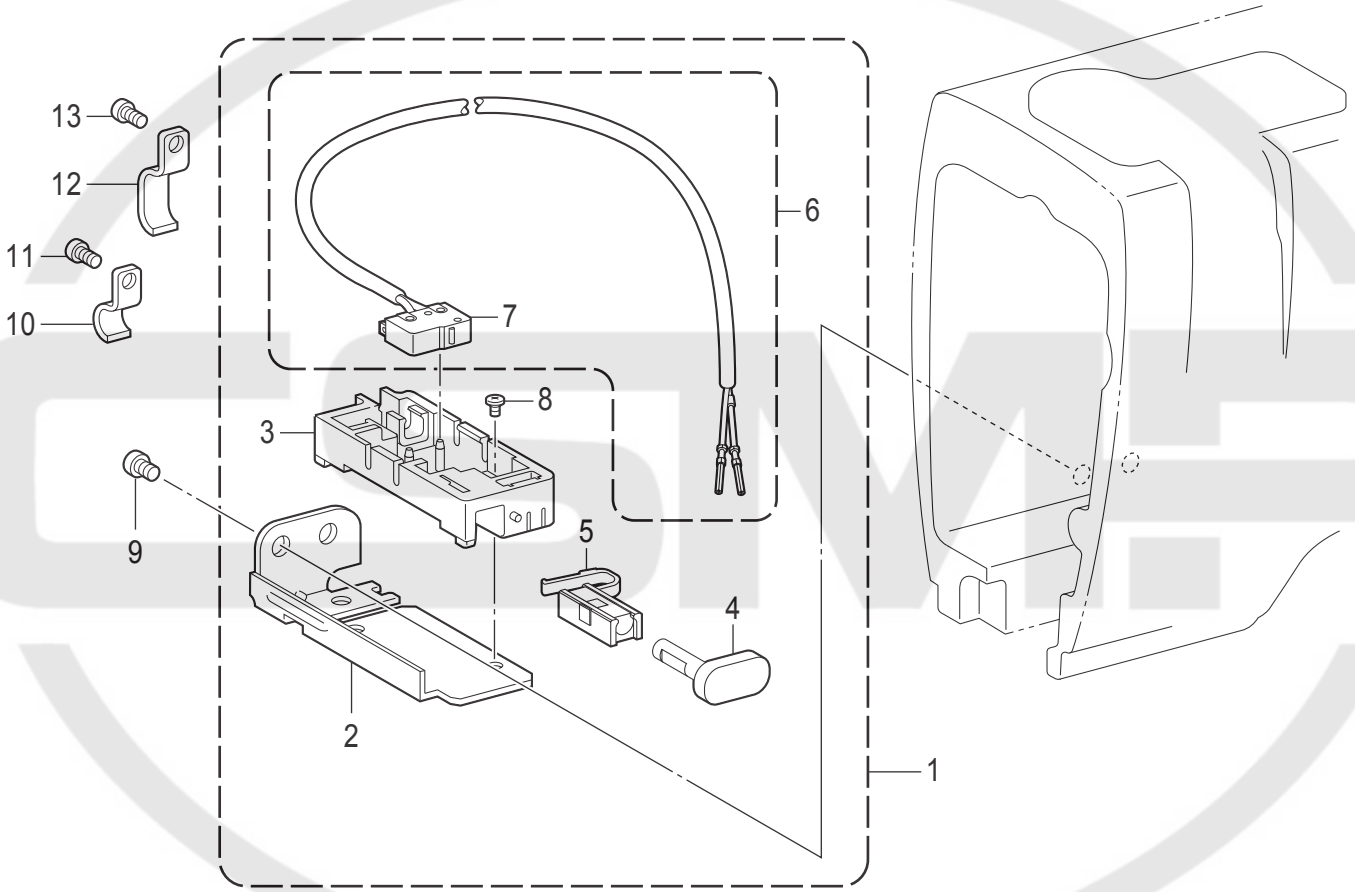
S2 . コントロールボックス関係 / Control box mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	J04393001	1	CDDマエフタG0	FRONT BOX COVER CDD GO	
2	J04438001	1	ｷｰﾄｯﾌﾟCDD-GO	KEY TOP	
3	J04440001	1	PカザリイタG0	PANEL SHEET CDD GO	
4	J04436001	1	VツマミLCA	SPEED ADJUST KNOB	
5	062400863	1	ナベコ4X8	SCREW PAN M4X8	
6	028040245	1	バネザガネ2-4	WASHER SPRING 2-4	
7	025040173	1	ヒラザガネショウ4	WASHER PLAIN S 4	
			＜AC100 - 110V用＞	<For 100 - 110V AC>	
8	J04097001	1	トランスCDD-100V	TRANSFORMER CDD-100V	
			＜AC200 - 240V用＞	<For 200 - 240V AC>	
8	J04098001	1	トランスCDD-200V	TRANSFORMER CDD-200V	
			＜AC380 - 415V用＞	<For 380 - 415V AC>	
8	J04098001	1	トランスCDD-200V	TRANSFORMER CDD-200V	
9	J04593001	1	トランス400V-SP	TRANSFORMER 400V-SP	
10	J04167001	1	DCファンCDDクミ#2	DC FAN ASSY, CDD #2	
11	J01411001	2	+ナベザクミ4X50DA	SCREW PAN (S/P WASHER) M4X50	
12	J00494001	2	+ナベセット4X14DA	SCREW PAN (S/P WASHER) M4X14	
13	J03739001	1	CRコテイイタ	SPRING PLATE, CR	
15	J04100001	1	セメントR40/220クミ#6	CEMENT RESISTOR ASSY 40/220 #6	
			＜欧州向用＞	<For Europe>	
16	J04468001	2	コアESD-SR-120	CORE: SD-SR-120	
			＜前一段，後一段タイプ＞	<Type forward 1 step, backward 1 step>	
17	J80967001	1	フミコミユニットCDD-コクホ	TREADLE UNIT ASSY CDD G	
			＜前二段，後二段タイプ＞	<Type forward 2 step, backward 2 step>	
17	J80968001	1	フミコミユニットCDD-ユホ	TREADLE UNIT ASSY CDD H	
			＜欧州向用＞	<For Europe>	
18	J80970001	1	CEフィルタキバンクミ	CE FILTER PCB ASSY	
19	J81008001	1	SキバンCDDクミ#GO-F	CONTROL PCB ASSY CDD #GO-F	
			＜AC100 - 240V用＞	<For 100 - 240V AC>	
22	J04168001	1	ショートコネクタ	SHORT CONNECTOR	
			＜AC380 - 415V用＞	<For 380 - 415V AC>	
21	J04169001	1	CDDサーミスタ#2	THERMISTOR, CDD #2	
			＜AC100 - 110V用＞	<For 100 - 110V AC>	
20	J80965001	1	DキバンCDD1-110Vクミ	POWER PCB ASSY, CDD 1-110V	
			＜AC220 - 415V用＞	<For 220 - 415V AC>	
20	J80966101	1	DキバンCDD1-230Vクミ	POWER PCB ASSY CDD 1-230V	
23	J04210101	1	カクネ8X65クミ	BOLT ASSY, SQUARE M8X65	
24	J04243001	1	アースコードネジタイクミ	EARTH CORD SCREW TIE ASSY	
25	J04115001	1	ラベルカンデン6カコク	LABEL, ELEC. SHOCK 6 LANG	



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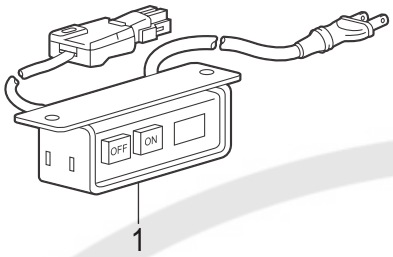
T. 逆転スイッチ関係 / Quick reverse switch mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2688301	1	Rアクチユエ-タ-クミ	REVERSE ACTUATOR ASSY	
2	SA2270001	1	Rスイツチササエ	REVERSE SWITCH BRACKET	
3	SA7295001	1	Rスイツチダイ	REVERSE SWITCH BRACKET	
4	SA4098201	1	アクチユエ-タ-	ACTUATOR	
5	SA4099001	1	Rスイツチバネ	REVERSE SWITCH SPRING	
6	SA1390001	1	Rスイツチクミ	R-SWITCH ASSY	
7	S32907050	1	マイクロスイツチ	MICRO SWITCH	
8	060300606	1	バインド3X6	SCREW BIND M3X6	
9	062500616	2	ナベコ5X6	SCREW PAN M5X6	
10	SA2689101	1	コ-ドオサエ	CORD HOLDER	
11	062500616	1	ナベコ5X6	SCREW PAN M5X6	
12	SA1388101	3	コ-ドオサエ	CORD HOLDER	
13	062500616	1	ナベコ5X6	SCREW PAN M5X6	



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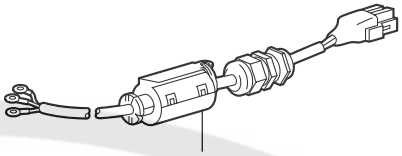

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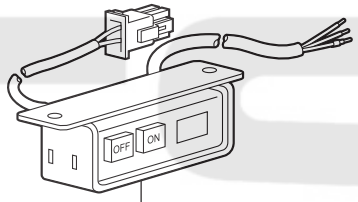

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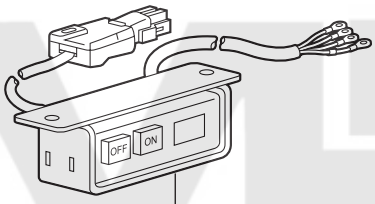

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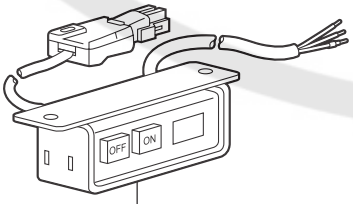

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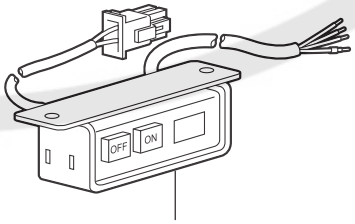

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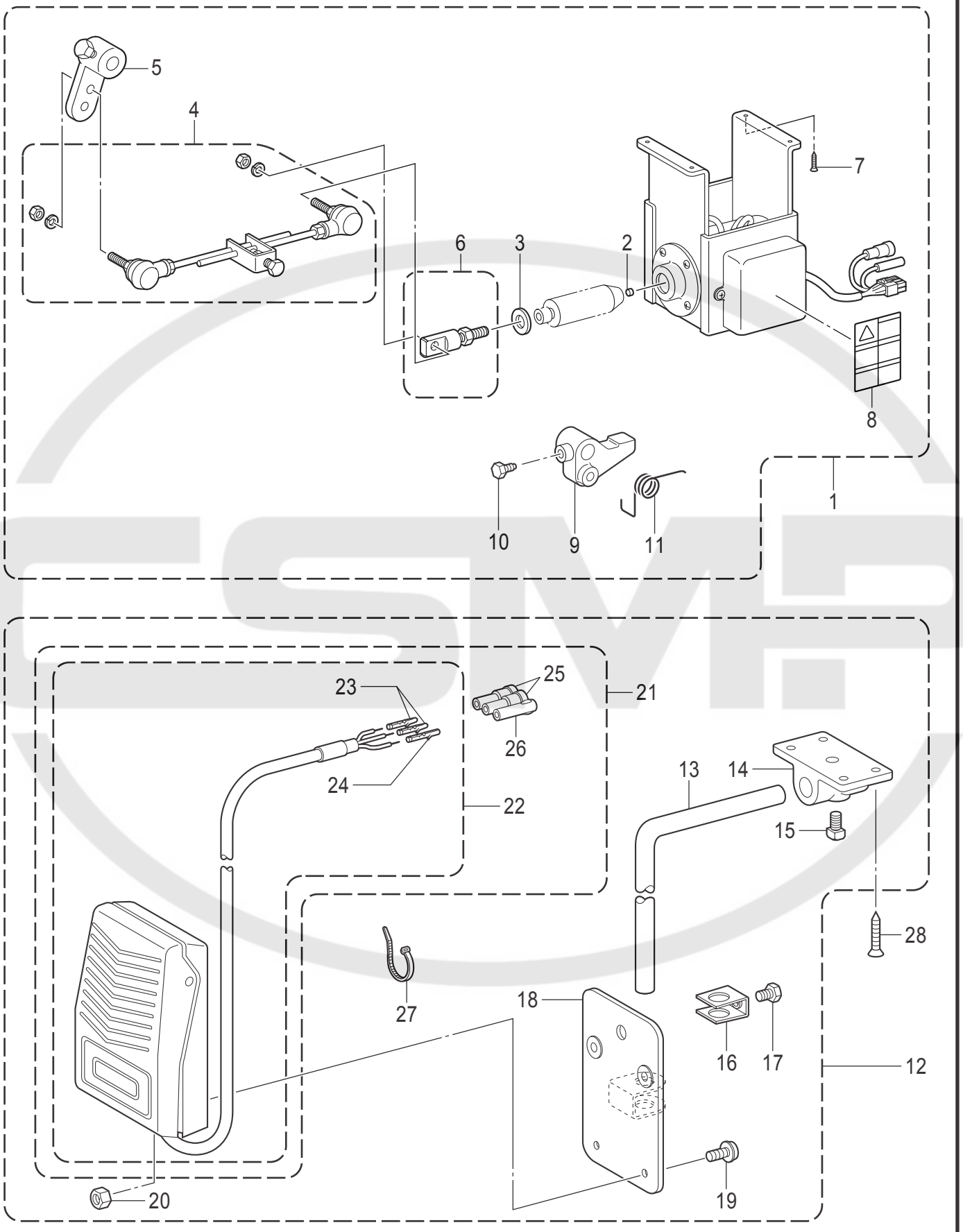
T-8722B-515

U . 電装品関係 / Power supply equipment mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			〈単相 100V AC用〉	<For Single phase 100V AC>	
			〈日本向用〉	< For Japan >	
1	J04086001	1	デンSWクミ1−100V#6	POWER SWITCH ASSY 1-100V #6	
			〈単相 110V AC用〉	<For Single phase 110V AC>	
			〈北米・メキシコ向用〉	< For USA, Canada & Mexico >	
2	J04469001	1	デンSWクミ1−110V#8	POWER SWITCH ASSY 1-110V #8	
			〈単相 220V AC用〉	<For Single phase 220V AC>	
			〈一般アジア・北アフリカ向用〉	< For General of Asia & North africa >	
3	J04093001	1	デンSWクミ1−240V#6	POWER SWITCH ASSY 1−240V #6	
			〈単相 230V AC CE 用〉	<For Single phase 230V AC CE>	
			電源スイッチ無	Power SW-less	
			〈欧州向用〉	< For Europe >	
4	J04134001	1	デンPGクミ1−240V#6	POWER PLUG ASSY 1-240V #6	
			〈三相 380V AC 用〉	<For Three phase 380V AC>	
			〈一般アジア・北アフリカ向用〉	< For General of Asia & North africa >	
5	J04096001	1	デンSWクミ3−400V#6	POWER SWITCH ASSY 3-400V #6	
			〈三相 200V AC 用〉	<For Three phase 200V AC>	
			〈日本向用〉	< For Japan >	
6	J04149001	1	デンSWクミ3−200V#6	POWER SWITCH ASSY 3-200V #6	
			〈三相 220V AC 用〉	<For Three phase 220V AC>	
			〈北米・メキシコ向用〉	< For USA, Canada & Mexico >	
7	J04470001	1	デンSWクミ3−240V#8	POWER SWITCH ASSY 3-240V #8	
			〈単相 220V AC用〉	<For Single phase 220V AC>	
			〈中国向用〉	< For China >	
8	J04251001	1	デンSWクミ1−240V#CCC	POWER SWITCH ASSY 1−240V #CCC	
			〈三相 380V AC 用〉	<For Three phase 380V AC>	
			〈中国向用〉	< For China >	
9	J04255001	1	デンSWクミ3−400V#CCC	POWER SWITCH ASSY 3-400V #CCC	

Ⅴ . 電磁押え上げセット関係 (オプション部品) / Presser foot lifting solenoid set mechanism (Option parts)



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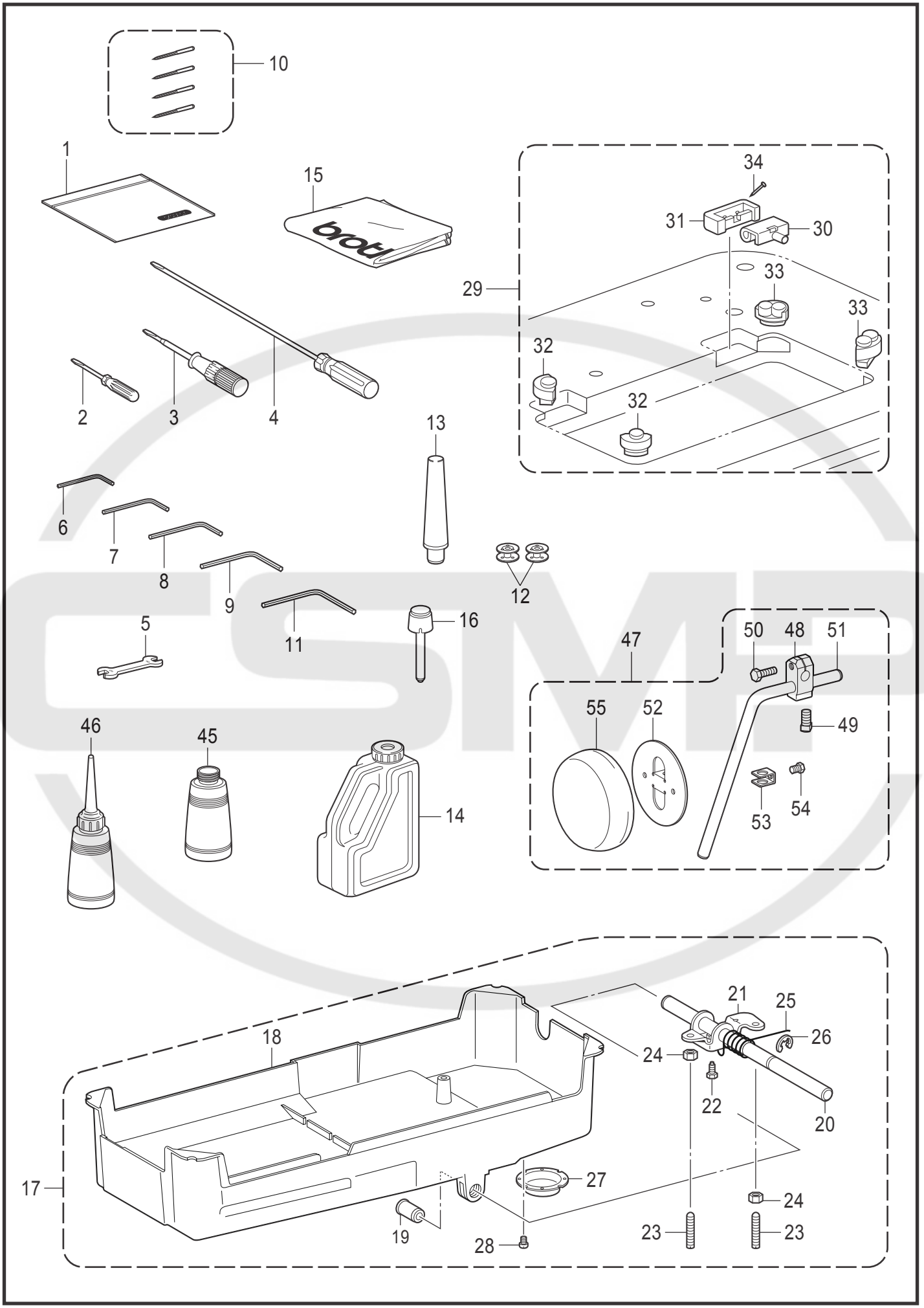
Ⅴ. 電磁押え上げセット関係(オプション部品)/ Presser foot lifting solenoid set mechanism (Option parts)

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2707001	1	デンジオサエアゲセツトD2	P-FOOT LIFTER SOLENOID SET, D2	
2	S54025001	1	クツシヨン	CUSHION	
3	S54024001	1	クツシヨンリング	CUSHION RING	
4	S42198051	1	オサエアゲロツドクミ	PRESSER FOOT LIFTER ROD ASSY	
5	S42199051	1	オサエアゲレバ-クミ	P-FOOT LIFTER LEVER ASSY	
6	S41955051	1	ロツドツギテクミ	ROD JOINT ASSY	
7	S42200051	4	モクネジ	WOOD SCREW	
8	S38351001	1	コウオンラベル	LABEL, HIGH TEMP	
9	S10550001	1	オサエアゲリンク	PRESSER BAR LIFTER LINK	
10	146367001	1	ボルト5.95	BOLT, SM5.95	
11	S07729001	1	ネジリバネ	SPRING, TWIST	
12	S07045009	1	ヒザスイツチクミ	KNEE LIFTER SWITCH ASSY	
13	142026003	1	ヒザスイツチタテジク	KNEE SWITCH SHAFT	
14	142027001	1	ヒザスイツチタテジクウケ	BRACKET	
15	100463001	1	4カクボルト7.94	BOLT, SQUARE SM7.94	
16	114967001	1	ヒザアテストツパ	KNEE LIFTER PLATE STOPPER	
17	110087001	1	ボルト5.95	BOLT, SM5.95-28X8	
18	S07027001	1	ヒザスイツチトリツケイタ	K-LIFTER SWITCH SETTING PLATE	
19	0A5401206	4	+ナベザクミ4X12DB	SCREW PAN (S/P WASHER) M4X12	
20	021400164	4	1シユナツト4	NUT, 1 M4	
21	S07030009	1	スイツチコ-ドクミ	SWITCH & HARNESS ASSY	
22	S07031009	1	フツトスイツチクミ	FOOT SWITCH ASSY	
23	143549000	2	ピンタ-ミナルオス	TERMINAL PIN, MALE	
24	143548000	1	ピンタ-ミナルメス	TERMINAL PIN, FEMALE	
25	146046000	2	ナイロンコネクタ	NYLON CONNECTOR	
26	146194000	1	ナイロンコネクタ-	NYLON CONNECTOR	
27	149799000	1	タイラツプS	BEAD BAND, S	
28	034422503	4	+2サラモク41X25	WOOD SCREW, FLAT 2 M4.1X25	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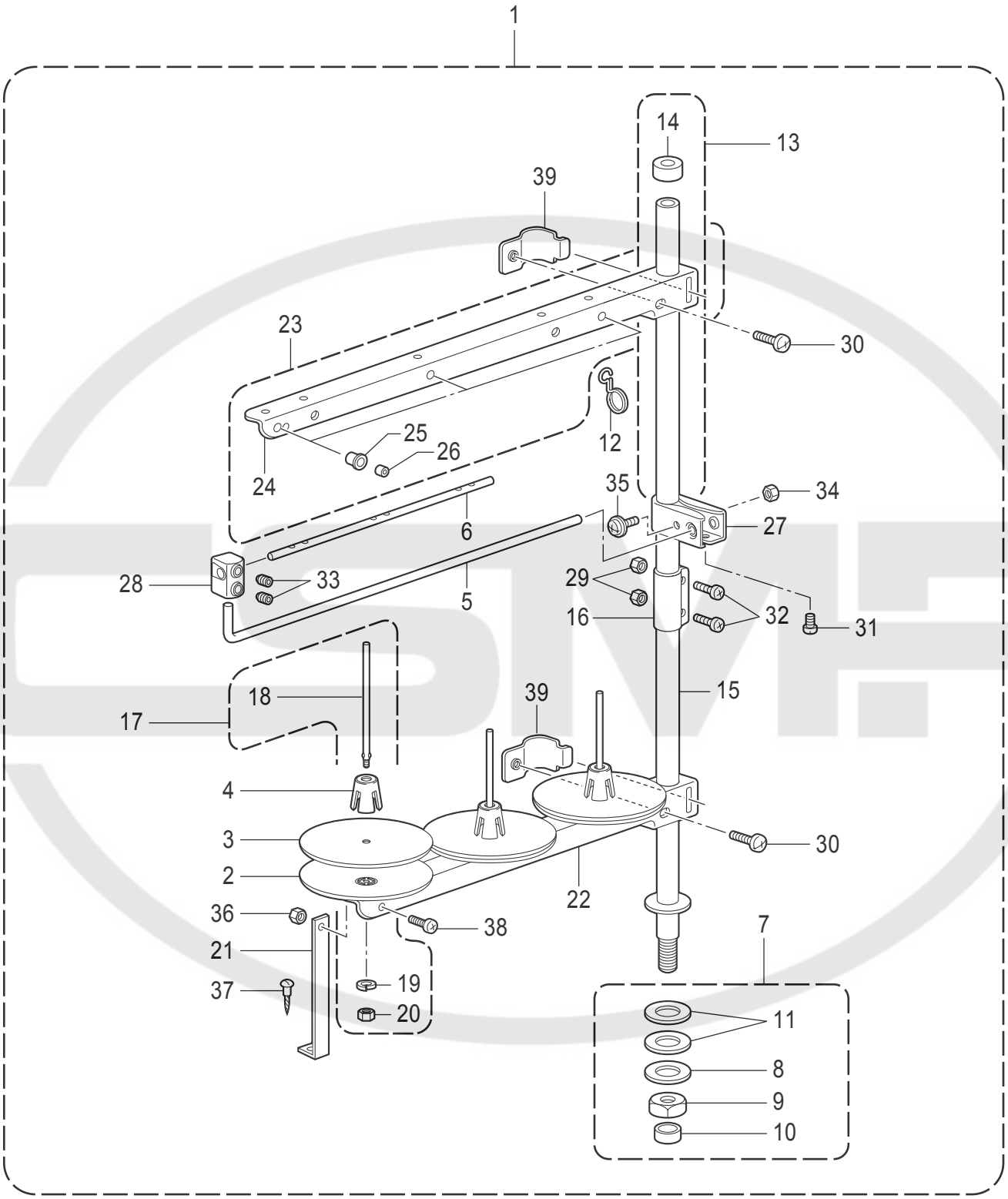
Z1．付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	122991001	1	フゾクヒンポリフクロ	ACCESSORY BAG	
2	142443101	1	ネジマワシ1.9X52	SCREW-DRIVER, 1.9X52	
3	118837001	1	ネジマワシ3.4X70	SCREW-DRIVER, 3.4X70	
4	S17774001	1	ネジマワシ4.7X250	SCREW-DRIVER, 4.7X250	
5	100887001	1	スパナ8X9	WRENCH, 8X9	
6	142002001	1	6カクボウスパナ2	HEXAGONAL WRENCH, 2	
7	154125001	1	6カクボウスパナ2.5	HEXAGONAL WRENCH, 2.5	
8	142721001	1	6カクボウスパナ3	HEXAGONAL WRENCH, 3	
9	118064001	1	6カクボウスパナ4	HEXAGONAL WRENCH, 4	
11	149570001	1	6カクボウスパナ5	HEXAGONAL WRENCH, 5	
			<-403用>	<For -403>	
10	SA1752014	1	107415ハリ4コイリクミ	NEEDLE 4PIECE ASSY, 107415	
			<-405用>	<For -405>	
10	SA1752022	1	107415ハリ4コイリクミ	NEEDLE 4PIECE ASSY, 107415	
12	S09285051	2	ボビン	BOBBIN	
13	100477009	1	マクラ	HEAD REST	
14	S55663001	1	オイルタンククミ	OIL TANK ASSY	
15	144226001	1	トウブカバ−	HEAD COVER	
16	145573000	1	ヒザアゲオシボウ	KNEE LIFTER COMPLYING BAR	
17	SA2691101	1	アブラウケクミ	OIL PAN ASSY	
18	SA2692101	1	アブラウケ	OIL PAN	
19	149578000	2	ヨコジクブツシュ	BUSH	
20	SA2582001	1	ヒザアゲヨコジク	KNEE LIFTER SHAFT	
21	SA2590001	1	ヒザアゲ	KNEE LIFTER	
22	S25344001	1	ボルト6	BOLT, M6	
23	S25475101	2	トメネジ6	SET SCREW, M6X19	
24	021060306	2	3シユナツト6	NUT, 3 M6	
25	S15889001	1	ヒザアゲネジリバネ	TWIST SPRING	
26	146293001	1	トメワE10	RETAINING RING, E10	
27	153230101	1	オイルニガシグチ	DRAIN	
28	S23418002	2	シメネジ4X5	SCREW, M4X5	
29	SA1969001	1	ラバ−ヒンジクミ	RUBBER HINGE ASSY	
30	143882001	2	トウブヒンジ	HEAD HINGE	
31	143910009	2	トウブヒンジウケゴム	RUBBER CUSHION	
32	SA1962001	2	トウブシキゴム	HEAD CUSHION	
33	SA1963001	2	トウブシキゴム	HEAD CUSHION	
34	109714000	4	クギ	NAIL	
45	114486002	1	ポリオイラ−タイ	OILER	
46	114483002	1	ポリオイラ−クミ	OILER ASSY	
47	S38300001	1	ヒザアテクミ	KNEE LIFTER ASSY	
48	146039121	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
49	100463021	1	4カクボルト7.94	BOLT, SQUARE SM7.94	
50	S35820021	1	ボルト5.95X20	BOLT, SM5.95X20	
51	S38278001	1	ヒザアゲタテジク	KNEE LIFTER BAR	
52	S34756021	1	ヒザアテ	KNEE LIFTER PLATE	
53	114967021	1	ヒザアテストツパ	KNEE LIFTER PLATE STOPPER	
54	110087021	1	ボルト5.95	BOLT, SM5.95-28X8	
55	S31885001	1	ヒザアテカバ−	KNEE LIFTER PLATE COVER	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T-8722B-910

Z2. 付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S07558409	1	イトタテダイクミ3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	ウケザラ	SPOOL STAND BASE	
3	150182000	3	スプ−ルマツト	SPOOL MAT	
4	S51282101	3	スプ−ルクツシヨン	SPOOL CUSHION	
5	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
6	142997001	1	イトアンナイ3	THREAD GUIDE, 3	
7	SA6627001	1	パイプDネジセツトB	PIPE D SCREW SET B	
8	150206002	1	ヒラザガネ16	WASHER, PLAIN 16	
9	SA6629001	1	6カクナツトM16	NUT M16	
10	150174000	1	コラムキヤツプ	COLUMN CAP	
11	S01005000	2	イトタテゴム	RUBBER WASHER	
12	S02747101	1	イトカケバネ	SPRING	
13	S40639001	1	コラムパイプキャップツキ	COLUMN PIPE W/CAP	
14	150174000	1	コラムキヤツプ	COLUMN CAP	
15	156112003	1	コラムパイプD	COLUMN PIPE D	
16	SA6606001	1	コラムジヨイント	COLUMN JOINT	
17	S21798001	3	スプ−ルネジセツト	SPOOL & SCREW SET	
18	150179002	3	スプ−ルジクB	SPOOL SHAFT B	
19	028050244	3	バネザガネ2−5	WASHER SPRING 2-5	
20	021500104	3	1シュナット5	NUT 1 M5	
21	150188009	1	スプ−ルホルダ−ササエA	SPOOL HOLDER SUPPORT, A	
22	SA6610001	1	スプ−ルホルダ−3	SPOOL HOLDER 3	
23	SA6611001	1	スレツドハンガ−クミ3	THREAD HANGER ASSY 3	
24	SA6610001	1	スプ−ルホルダ−3	SPOOL HOLDER 3	
25	150183000	3	イトカケハンガ−ダイ	THREAD HANGER BASE	
26	142990001	3	スレツドブツシユ	THREAD BUSH	
27	SA6615001	1	イトアンナイホルダ−	THREAD GUIDE HOLDER	
28	138843001	1	ササエボウツギテ	JOINT	
29	021500104	2	1シュナット5	NUT 1 M5	
30	062061604	2	ナベコ6X16	SCREW PAN M6X16	
31	S37037001	1	ナベコヒラザ5X32	SCREW PAN (S/P WASHER) M5X32	
32	062501404	2	ナベコ5X14	SCREW PAN M5X14	
33	014060632	2	アナクボミ6X6	SET SCREW SOCKET (CP) M6X6	
34	021500104	1	1シュナット5	NUT 1 M5	
35	S37037001	1	ナベコヒラザ5X32	SCREW PAN (S/P WASHER) M5X32	
36	021500104	1	1シュナット5	NUT 1 M5	
37	031452204	1	マルモク45X22	WOOD SCREW ROUND M4.5X22	
38	062501004	1	ナベコ5X10	SCREW PAN M5X10	
39	SA6609001	2	スプ−ルホルダ−ササエ	SPOOL HOLDER SUPPORTER	

Wa. 警告ラベル / Warning labels

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	ラベル感電6ヶ国 Label, elec. shock 6 lang	50 X 118	J04115-001
	ラベル注意・和英 Label, caution Jpn / Eng	64 X 40	SA2040-001
	ラベル注意・中英 Label, caution Chn / Eng	64 X 40	SA2041-001
	アースマーク Label, grounding	φ12	S37060-001
	高温ラベル Label, high temp	72 X 59	S38351-001

T-8722B-Wa

■ かま / **Rotary hooks**

かまは下記のオプションパーツを用意しています。用途に合わせてご使用ください。
（部品コードは、かまが箱に入った組コードです）
The following type of rotary hook are available. Select whichever one is suitable for your application.
(The following parts codes are assigned for the rotary hooks in the boxes.)

● 標準 / **Normal**

	全仕様 / All type
かま箱組 / Rotary hook assy	SA1689-102

● オプション / **Option**

○ 剣先強化 / **Rotary hook with reinforced hook point**

かまの剣先を強化し、剣先の磨耗を防ぎます。ループのできにくい素材（伸縮性のあるものなど）の縫製で、
かまの剣先を針に接触させて使うような場合に適しています。

The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials) , and that requires making contact with the hook point and the needles.

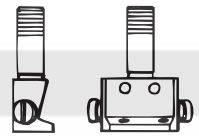
	全仕様 / All type
かま箱組 / Rotary hook assy	SA1690-011

標準品 / **For normal**

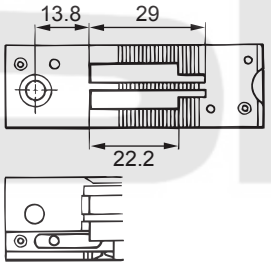
* 糸切り用固定刃(S07527-001)と取付ネジ(148539-101)は、針板には付けてありませんので、必要に応じて別途ご注文して下さい。
* The thread trimming fixed knife (part No. S07527-001) and the installation screw (part No. 148539-101) are not provided with the needle plate, so they must be ordered separately if required.

針幅 Needle gauge	針抱き組 Needle clamp assy	針板 Needle plate	送り歯 Feed dog		押え組 Presser foot assy
			中厚物用 (-403) For medium materials	厚物用 (-405) For heavy materials	
3.2mm (1/8)	158794-101	155722-001	148698-001	148699-001	S36562-001
4.0mm (5/32)	158796-101	155724-001	148700-001	148701-001	155455-001
4.8mm (3/16)	158791-101	155851-001	148702-001	148703-001	S36564-001
6.4mm (1/4)	158792-101	155853-001	148704-101	148705-001	SA4052-101
7.9mm (5/16)	158793-101	155855-001	149692-001	149691-001	155459-001
9.5mm (3/8)	158798-101	155857-001	149939-001	149938-001	155461-001
12.7mm (1/2)	158797-101	149677-001	149676-001	149675-001	S09367-101
15.9mm (5/8)	158795-101	149954-001	149949-001	149948-001	159575-101
25.4mm (1)	158805-101	149966-001	S32054-001	149960-001	S13626-101
31.8mm (1 1/4)	158799-101	S10741-001		S10743-001	S10744-101
34.9mm (1 3/8)	S10746-101	S10748-001		S10750-001	S10751-101
38.1mm (1 1/2)	158800-101	S07391-001		S07390-001	156526-101

針抱き組 Needle clamp assy

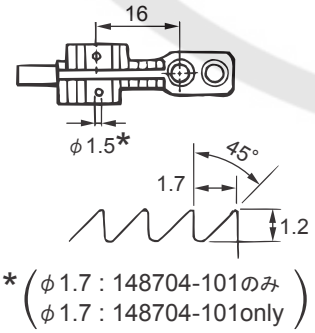


針板 Needle plate

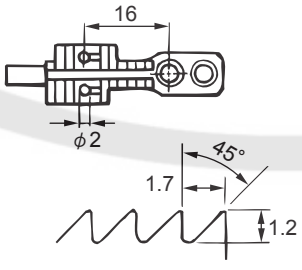


送り歯 Feed dog

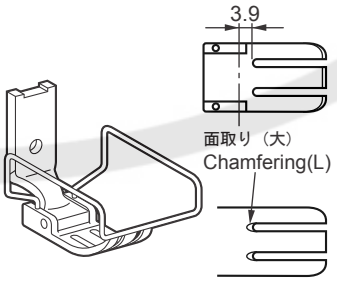
中厚物用 (-403) For medium materials



厚物用 (-405) For heavy materials



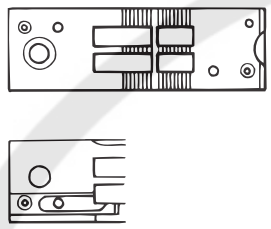
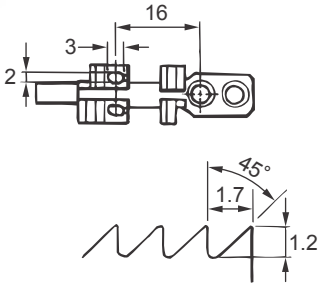
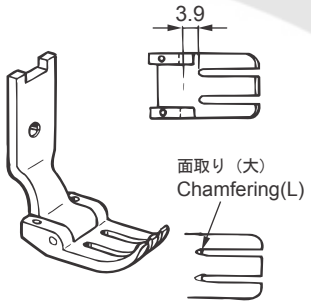
押え組 Presser foot assy



空縫い用 / **For sewing without material**

* 針板と送り歯と押え組が標準品と異なります。最大送りピッチは4mm以下でご使用下さい。
* Needle plate, the feed dog and presser foot assembly is different from normal parts. Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

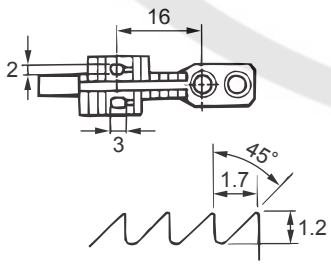
針幅 Needle gauge	針抱き組 Needle clamp assy	針板 Needle plate	送り歯 Feed dog	押え組 Presser foot assy
4.8mm (3/16)	標準品 Normal	S20901-001	S20905-001	S20903-001
6.4mm (1/4)		S10507-001	S10509-101	S10510-001
22.2mm (7/8)		S14538-001	S14540-101	S14541-101
25.4mm (1)		S14543-001	S14545-001	S14546-101

針板 Needle plate	送り歯 Feed dog	押え組 Presser foot assy
		

厚物用 / **For heavy materials**

* 送り歯が標準品と異なります。
* The feed dog is different from normal parts.

針幅 Needle gauge	針抱き組 Needle clamp assy	針板 Needle plate	送り歯 Feed dog	押え組 Presser foot assy
4.8mm (3/16)	標準品 Normal	標準品 Normal	S07905-001	標準品 Normal
6.4mm (1/4)			158756-001	

送り歯 Feed dog


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012500536	D - 25	8
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012501031	J1 - 14	18
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014500632	S1 - 39	40
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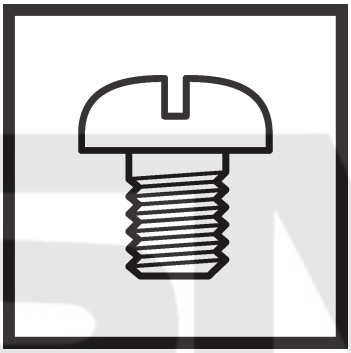

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