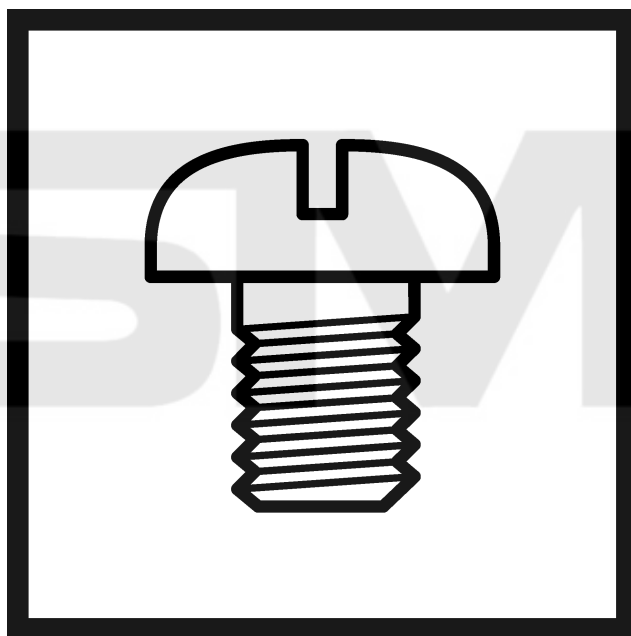


# T-8720B

パーツブック  
PARTS BOOK

2 本針本大釜ミシン

TWIN NEEDLE LOCK STITCHER WITH LARGE HOOK



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BROTHER INDUSTRIES, LTD.

• T-8720B-00 ■ •

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3: 中厚物 / Medium-weight materials

5: 厚物 / Heavy-weight materials



## パーツブックご利用に際して

1. この本は、2005年04月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、破線で示してあります。
4. 部品コード欄が\*となっている場合は、仕様別部品一覧表及びゲージ部品一覧表でお調べ下さい。  
(34から38ページ)

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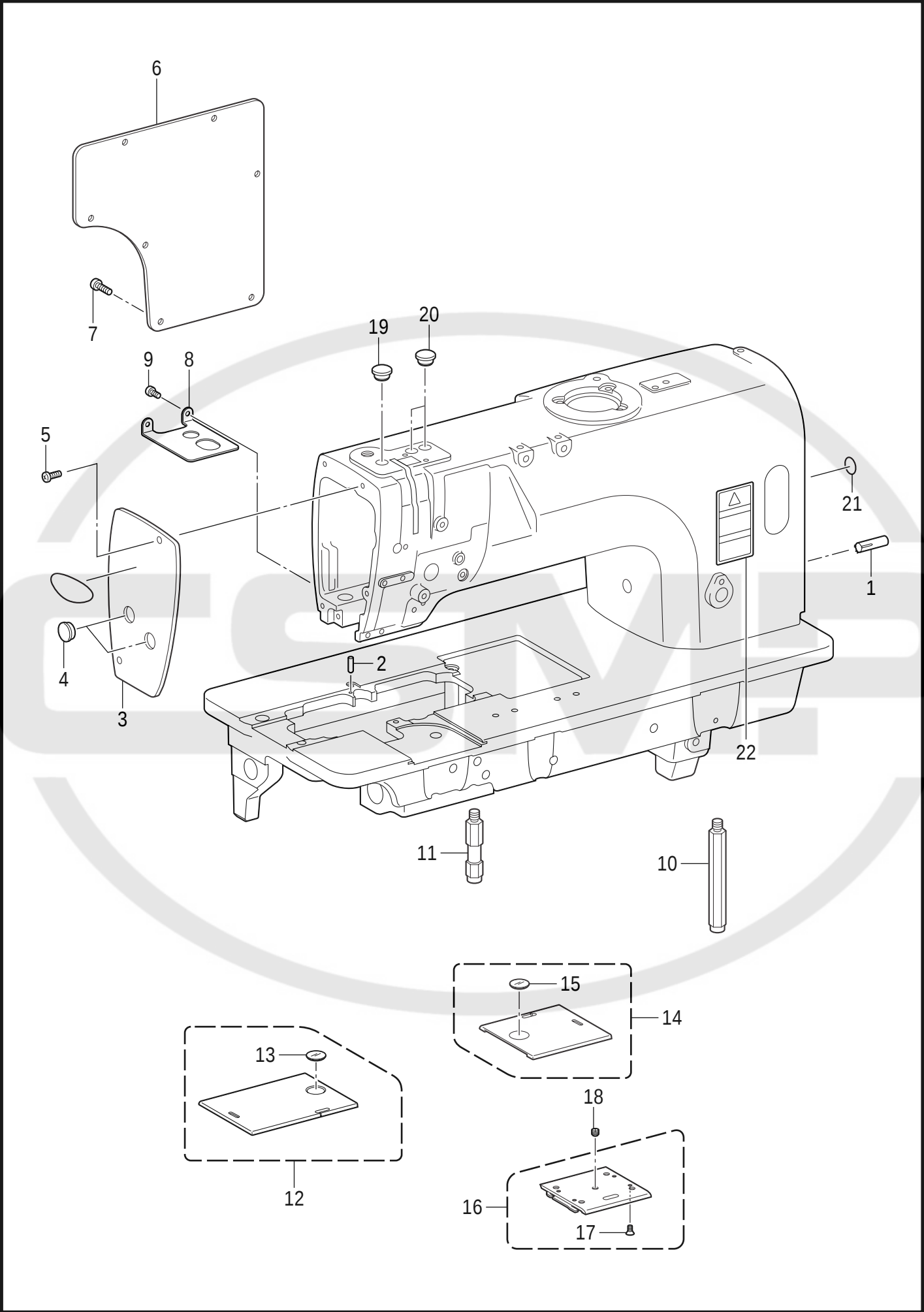
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## Notes for using this parts book

1. This book was prepared based on information available in April 2005.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line .
4. If the symbol \* is found in the " Parts No." column, refer to the different parts lists, gauge parts list on page 34 -38.

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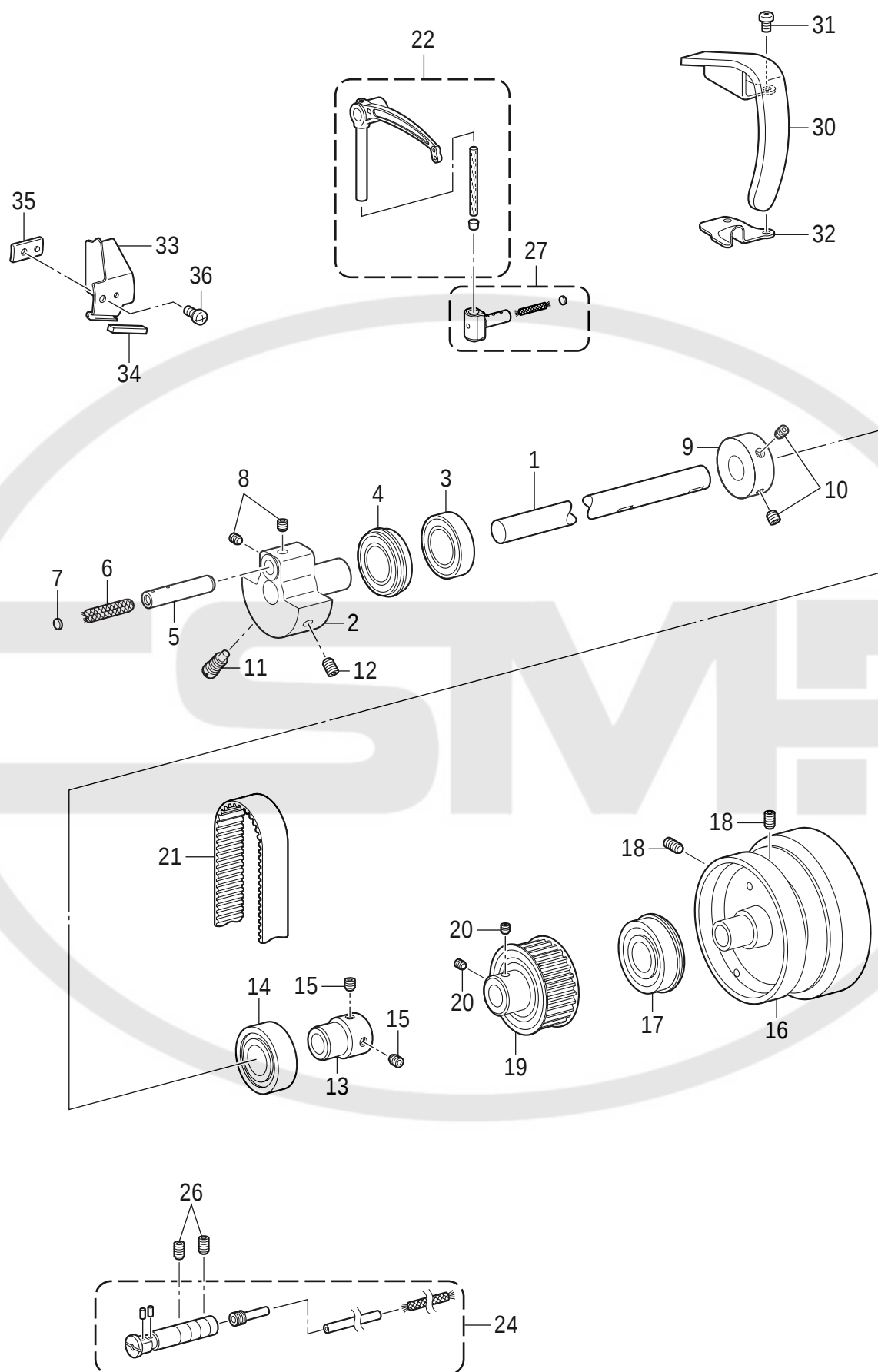
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## A . 主体関係 / Machine body

| REF.NO | CODE      | Q'TY | 品名            | NAME OF PARTS           | RM |
|--------|-----------|------|---------------|-------------------------|----|
| 1      | 140063001 | 1    | ミゾツキピン        | DOWEL PIN               |    |
| 2      | SA3924001 | 1    | ハリイタイチキメピン    | POSITIONING PIN         |    |
| 3      | SA2440001 | 1    | メンイタ          | FACE PLATE              |    |
| 4      | SA2929001 | 2    | ゴムセン12.5      | RUBBER CAP, 12.5        |    |
| 5      | 062500816 | 2    | ナベコ5X8        | SCREW, PAN M5X8         |    |
| 6      | SA2441001 | 1    | ガワイタ          | REAR COVER              |    |
| 7      | 062501216 | 7    | ナベコ5X12       | SCREW, PAN M5X12        |    |
| 8      | SA2443101 | 1    | ダストプレート       | DUST PROTECTOR          |    |
| 9      | 062500616 | 2    | ナベコ5X6        | SCREW, PAN M5X6         |    |
| 10     | SA2444101 | 1    | キヤクチュウL       | BED LEG,L               |    |
| 11     | SA2445101 | 1    | キヤクチュウS       | BED LED,S               |    |
| 12     | SA2447001 | 1    | スベリイタLAクミ     | SLIDE PLATE, LA ASSY    |    |
| 13     | SA2479001 | 1    | スベリイタマド       | BOBBIN WINDOW           |    |
| 14     | SA2449001 | 1    | スベリイタRクミ      | SLIDE PLATE ASSY, R     |    |
| 15     | SA2479001 | 1    | スベリイタマド       | BOBBIN WINDOW           |    |
| 16     | S36663051 | 1    | スベリイタFクミ      | SLIDE PLATE F ASSY      |    |
| 17     | S34438051 | 4    | サラネジ3.18X4    | SCREW, FLAT SM3.18-40X4 |    |
| 18     | 116010001 | 1    | トメネジ5.16      | SET SCREW, SM5.16-40X4  |    |
| 19     | SA2929001 | 1    | ゴムセン12.5      | RUBBER CAP, 12.5        |    |
| 20     | SA2929001 | 2    | ゴムセン12.5      | RUBBER CAP, 12.5        |    |
| 21     | S37060001 | 1    | アースマーク        | LABEL, GROUNDING        |    |
|        |           |      | <中国向以外>       | < Except for China >    |    |
| 22     | SA2040001 | 1    | ラベルチュウイ.ウェイ   | LABEL, CAUTION JPN/ENG  |    |
|        |           |      | <中国向>         | < For China only >      |    |
| 22     | SA2041001 | 1    | ラベルチュウイ.チュウエイ | LABEL, CAUTION CHN/ENG  |    |

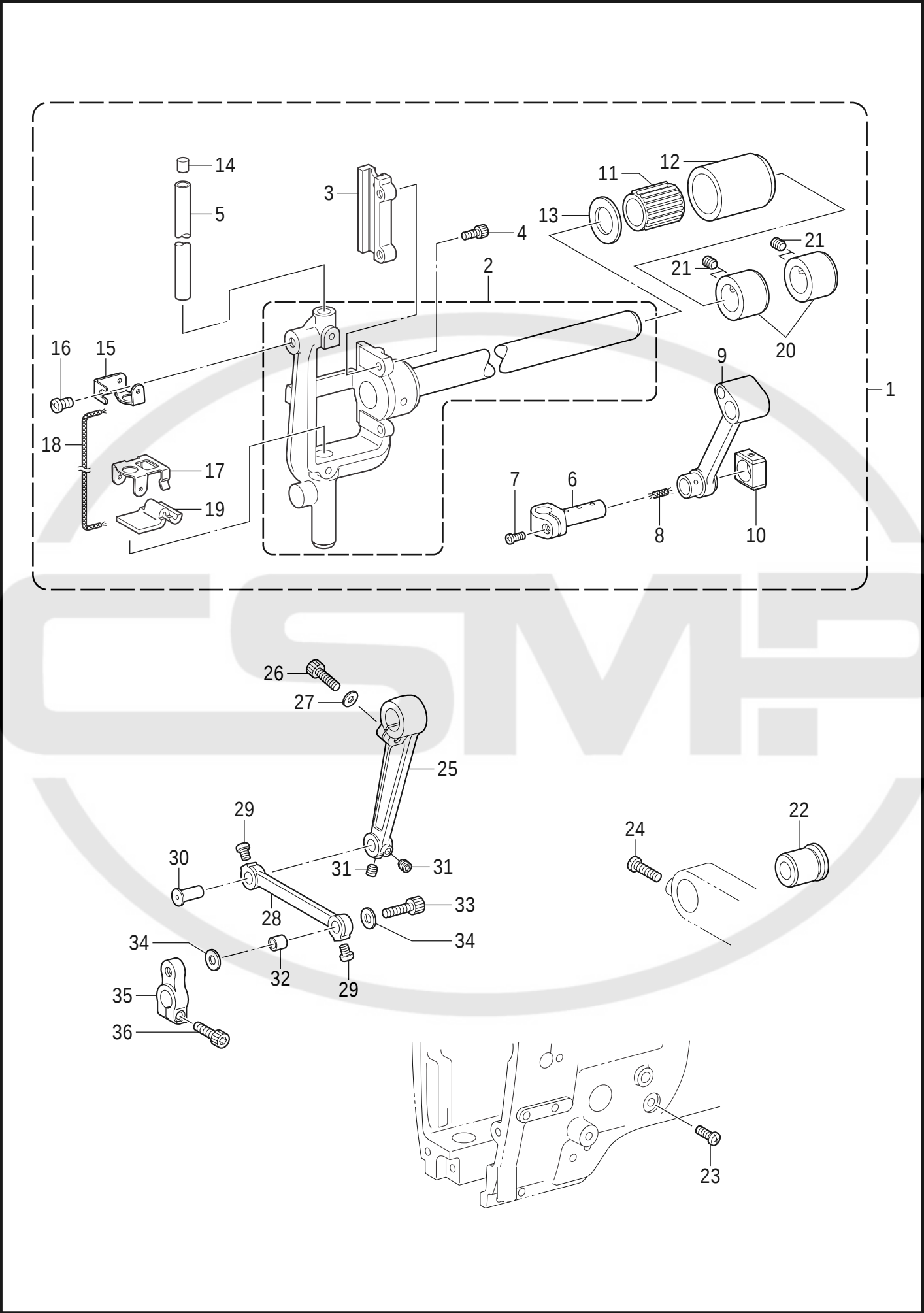
B . 上軸関係 / Upper shaft mechanism



## B . 上軸関係 / Upper shaft mechanism

| REF.NO | CODE      | Q'TY | 品名             | NAME OF PARTS                   | RM |
|--------|-----------|------|----------------|---------------------------------|----|
| 1      | SA2746201 | 1    | ウワジクST         | UPPER SHAFT, ST                 |    |
| 2      | SA4089001 | 1    | テンビンクランク       | THREAD TAKE-UP CRANK            |    |
| 3      | S25234001 | 1    | タマジクウケ6004ZZ   | BALL BEARING, 6004ZZ            |    |
| 4      | S38707001 | 1    | タマジクウケ6004ZZNR | BALL BEARING, 6004ZZNR          |    |
| 5      | SA6166001 | 1    | ハリボウクランクジク     | CRANKSHAFT                      |    |
| 6      | 117006001 | 1    | クミヒモ           | WICK, L=60                      |    |
| 7      | 113014000 | 1    | クミヒモフタ         | PUSHER                          |    |
| 8      | S25260001 | 2    | アナヒラ6X5ホソメ     | SET SCREW, SOCKET (FT) M6X5     |    |
| 9      | SA1120001 | 1    | イトマキドウリン       | BOBBIN WINDER DRIVING WHEEL     |    |
| 10     | S23651001 | 2    | アナヒラ6X6ホソメ     | SET SCREW, SOCKET (FT) M6X6     |    |
| 11     | S25235001 | 1    | シメネジ8          | SCREW, M8                       |    |
| 12     | S25236001 | 1    | アナヒラ6X10ホソメ    | SET SCREW, SOCKET (FT) M6X10    |    |
| 13     | SA2748001 | 1    | タマジクウケブッシュ     | BALL BEARING BUSH               |    |
| 14     | 076023800 | 1    | Rタマジクウケ60/22ZZ | BALL BEARING, RADIAL 60/22ZZ    |    |
| 15     | S23651001 | 2    | アナヒラ6X6ホソメ     | SET SCREW, SOCKET (FT) M6X6     |    |
| 16     | SA2750001 | 1    | プーリ            | PULLY                           |    |
| 17     | 158115001 | 1    | タマジクウケ6204ZZNR | BALL BEARING, 6204ZZNR          |    |
| 18     | 012061036 | 2    | アナヒラ6X10       | SET SCREW, SOCKET (FT) M6X10    |    |
| 19     | SA2720101 | 1    | タイミングプーリU STクミ | TIMING PULLEY ASSY, U ST        |    |
| 20     | S23651001 | 2    | アナヒラ6X6ホソメ     | SET SCREW, SOCKET (FT) M6X6     |    |
| 21     | SA2463001 | 1    | タイミングベルト       | TIMING BELT                     |    |
| 22     | SA2937101 | 1    | テンビンL2-Lクミ     | THREAD TAKE-UP LEVER ASSY, L2-L |    |
| 24     | SA2861101 | 1    | テンビンササエジクソウクミ  | THREAD TAKE-UP S-SHAFT UNIT     |    |
| 26     | 012061036 | 2    | アナヒラ6X10       | SET SCREW, SOCKET (FT) M6X10    |    |
| 27     | S13160001 | 1    | テンビンスベリコ2クミ    | T-TAKE-UP SLIDE BLOCK ASSY, 2   |    |
| 30     | SA2469001 | 1    | テンビンカバー        | THREAD TAKE-UP LEVER COVER      |    |
| 31     | 062500816 | 2    | ナベコ5X8         | SCREW, PAN M5X8                 |    |
| 32     | SA4537001 | 1    | ダストカバー         | DUST COVER                      |    |
| 33     | SA3058101 | 1    | シャヘイバン         | SHELTER PLATE                   |    |
| 34     | SA3065001 | 1    | フェルト           | FELT                            |    |
| 35     | SA3059101 | 1    | シャヘイバンオサエ      | HOLDER, SHELTER PLATE           |    |
| 36     | 062500816 | 1    | ナベコ5X8         | SCREW, PAN M5X8                 |    |

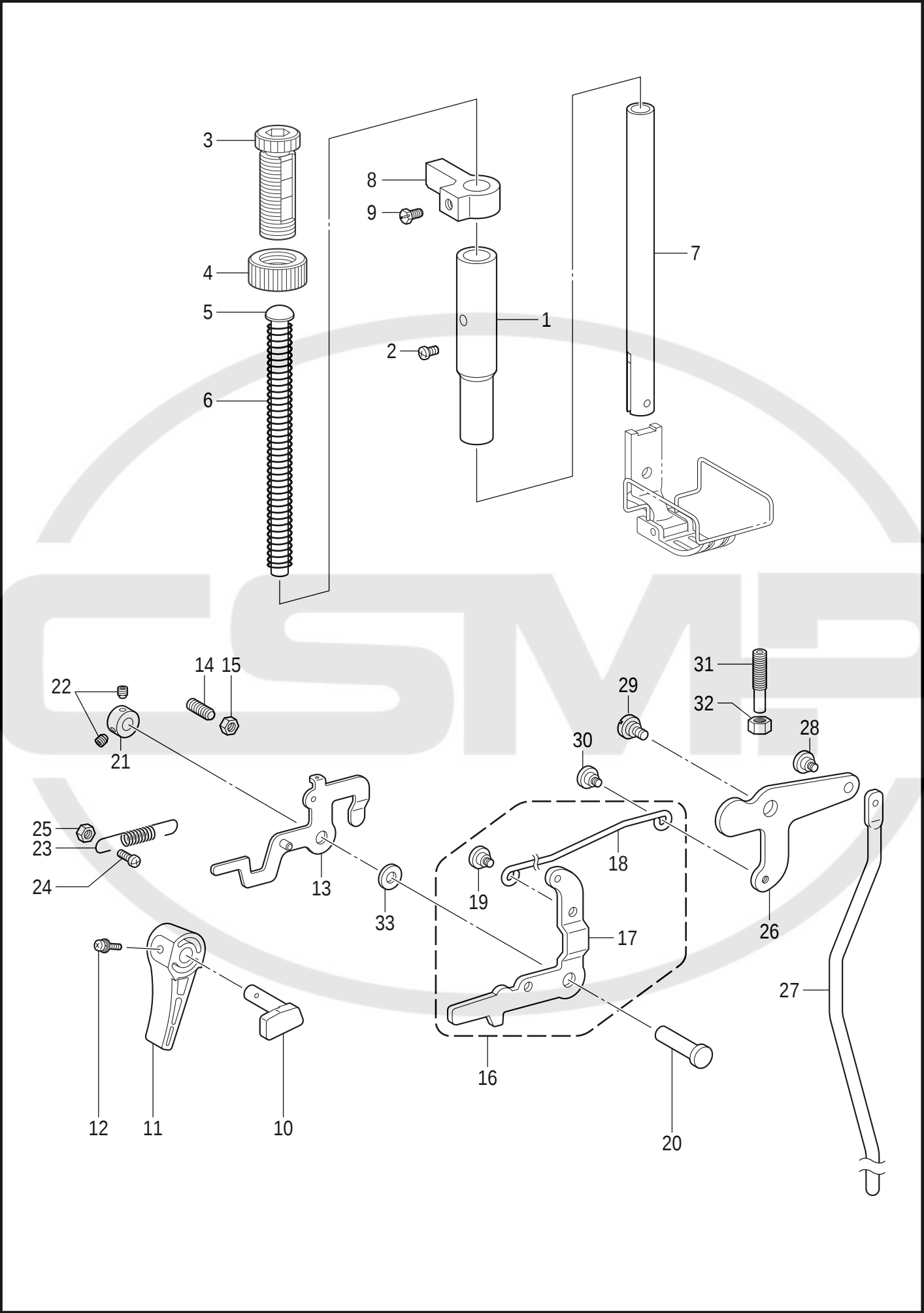
C . 針棒搖動關係 / Needle bar rocking mechanism



## C . 針棒揺動関係 / Needle bar rocking mechanism

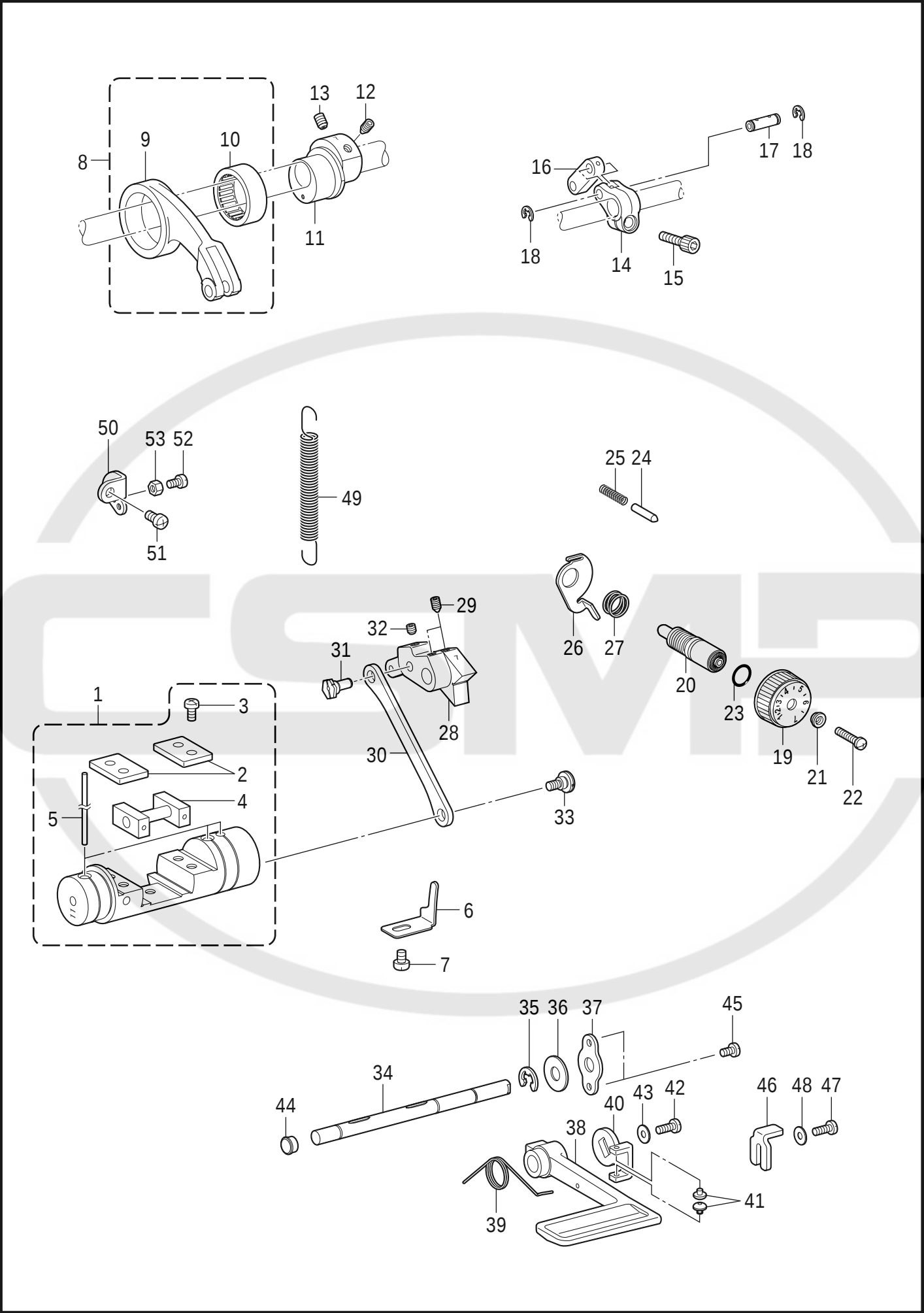
| REF.NO | CODE      | Q'TY | 品名          | NAME OF PARTS                | RM |
|--------|-----------|------|-------------|------------------------------|----|
| 1      | SA4124201 | 1    | ハリボウヨウドウジクミ | NEEDLE BAR ROCKER SHAFT ASSY |    |
| 2      | SA3854001 | 1    | ハリボウダイクミ    | NEEDLE BAR BASE ASSY         |    |
| 3      | SA2474201 | 1    | カクコマスライダ    | SLIDE BLOCK SLIDER           |    |
| 4      | 018401036 | 2    | アナボルト4X10   | BOLT, SOCKET M4X10           |    |
| 5      | SA2475001 | 1    | ハリボウ        | NEEDLE BAR                   |    |
| 6      | SA3710001 | 1    | ハリボウダキ      | NEEDLE BAR CLAMP             |    |
| 7      | 062350816 | 1    | ナベコ35X8     | SCREW, PAN M3.5X8            |    |
| 8      | 112728001 | 1    | クミヒモ        | WICK, L=50                   |    |
| 9      | SA3711101 | 1    | ハリボウクランクロッド | CRANK ROD,N-BAR              |    |
| 10     | SA3712001 | 1    | カクコマ        | SLIDE BLOCK                  |    |
| 11     | SA2482001 | 1    | ニードルベアリング   | NEEDLE BEARING               |    |
| 12     | SA2483001 | 1    | ケース         | CASE                         |    |
| 13     | SA2484001 | 1    | ザガネ         | WASHER,PLAIN                 |    |
| 14     | 148394000 | 1    | ハリボウセン      | CAP, N-BAR                   |    |
| 15     | SA4007001 | 1    | フェルトオサエU    | FELT SUPPORT, U              |    |
| 16     | 062500616 | 1    | ナベコ5X6      | SCREW, PAN M5X6              |    |
| 17     | SA3848001 | 1    | フェルトオサエD    | FELT SUPPORT, D              |    |
| 18     | S07465000 | 1    | クミヒモ        | WICK, L=200                  |    |
| 19     | SA3852001 | 1    | フェルト        | FELT                         |    |
| 20     | SA2485001 | 2    | セットカラー      | SET SCREW COLLAR             |    |
| 21     | S25260001 | 4    | アナヒラ6X5ホソメ  | SET SCREW,SOCKET (FT) M6X5   |    |
| 22     | SA2486101 | 1    | ヨウドウジクメタルR  | BUSH, R                      |    |
| 23     | 062500816 | 1    | ナベコ5X8      | SCREW, PAN M5X8              |    |
| 24     | 062061616 | 1    | ナベコ6X16     | SCREW, PAN M6X16             |    |
| 25     | SA2489001 | 1    | ハリボウヨウドウレバー | NEEDLE BAR ROCKER LEVER ASSY |    |
| 26     | 018062032 | 1    | アナボルト6X20   | BOLT, SOCKET M6X20           |    |
| 27     | 118735002 | 1    | ザガネ         | WASHER                       |    |
| 28     | SA2490101 | 1    | ハリボウヨウドウリンク | ROCKER LINK, N-BAR           |    |
| 29     | S23460001 | 2    | ナベコ6X5      | SCREW, PAN M6X5              |    |
| 30     | SA4117001 | 1    | ヨウドウリンクジクP  | LINK SHAFT, N-BAR ROCKER P   |    |
| 31     | 012060636 | 2    | アナヒラ6X6     | SET SCREW, SOCKET (FT) M6X6  |    |
| 32     | SA4118001 | 1    | ヨウドウリンクカラ-P | ZIGZAG LINK BUSH, P          |    |
| 33     | 018062532 | 1    | アナボルト6X25   | BOLT, SOCKET M6X25           |    |
| 34     | SA2493001 | 2    | ザガネ         | WASHER,PLAIN                 |    |
| 35     | SA2494001 | 1    | ハリボウヨウドウウデ  | NEEDLE BAR ROCK ARM          |    |
| 36     | 018062032 | 1    | アナボルト6X20   | BOLT, SOCKET M6X20           |    |

D . 押え関係 / Presser foot mechanism



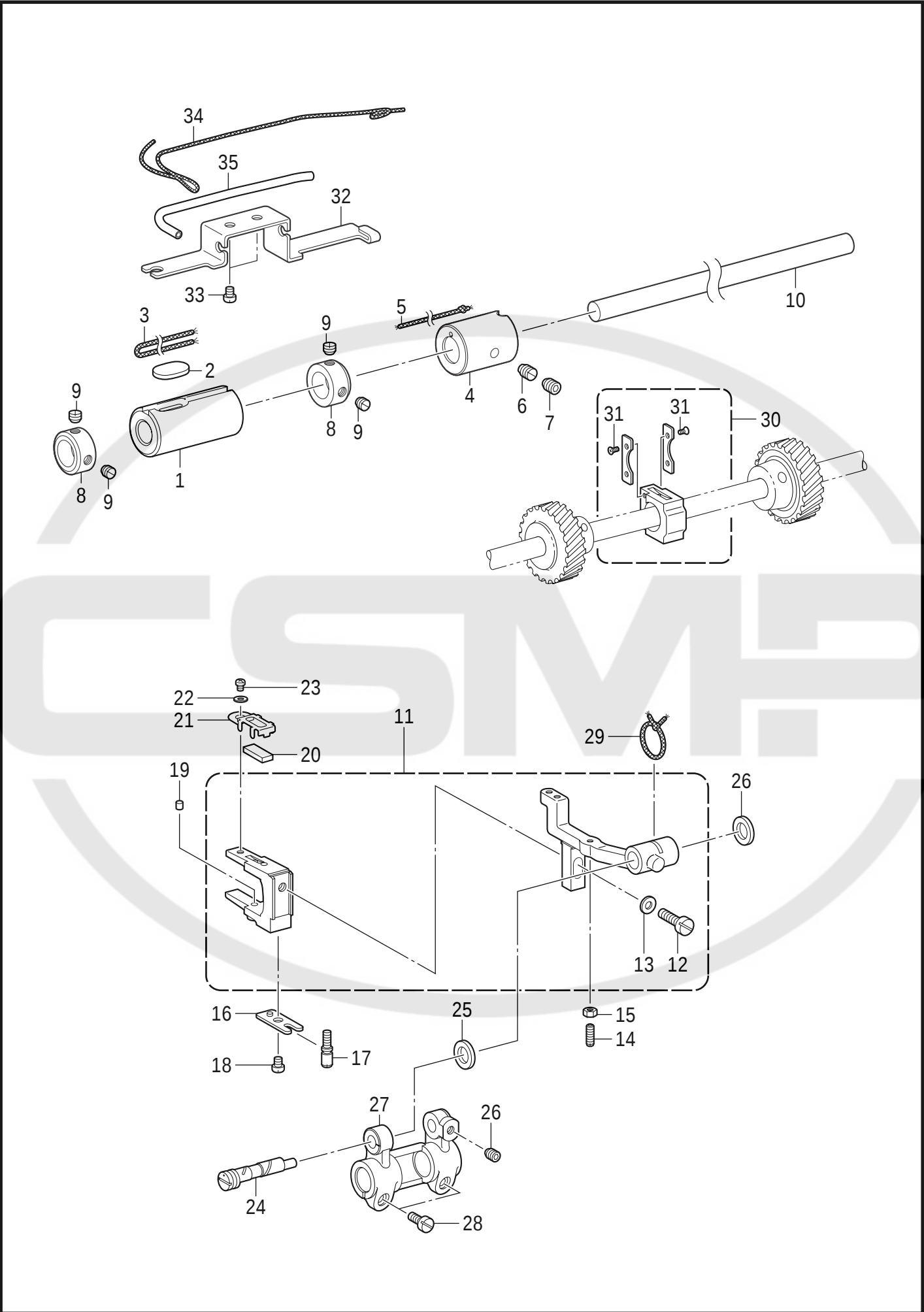
## D . 押え関係 / Presser foot mechanism

| REF.NO | CODE      | Q'TY | 品名            | NAME OF PARTS                | RM |
|--------|-----------|------|---------------|------------------------------|----|
| 1      | SA2495001 | 1    | オサエボウメタル      | PRESSER BAR BUSH             |    |
| 2      | 062500816 | 1    | ナベコ5X8        | SCREW, PAN M5X8              |    |
| 3      | SA1174001 | 1    | オサエチヨウセツネジM14 | PESSER ADJUSTING SCREW, M14  |    |
| 4      | SA1175001 | 1    | チヨウセツネジナットM14 | ADJUST SCREW NUT             |    |
| 5      | 141208001 | 1    | オサエバネアンナイ     | SPRING GUIDE                 |    |
| 6      | S07346101 | 1    | オサエバネ         | PRESSER BAR SPRING, -5       |    |
| 7      | SA2496001 | 1    | オサエボウ         | PRESSER BAR                  |    |
| 8      | SA2498001 | 1    | オサエボウダキ       | GUIDE BRACKET, P-BAR         |    |
| 9      | S25289001 | 1    | ボルト6          | BOLT, (CP) M6X10             |    |
| 10     | SA2499001 | 1    | オサエアゲクランク     | PRESSER BAR LIFTING CRANK    |    |
| 11     | S31006001 | 1    | オサエアゲテコ       | LIFTING LEVER                |    |
| 12     | S39051001 | 1    | ナベザクミ35X12    | SCREW, PAN (S/P W) M3.5X12   |    |
| 13     | S07353001 | 1    | イトユルメイタクミ     | TENSION RELEASE PLATE ASSY   |    |
| 14     | 012061832 | 1    | アナヒラ6X18      | SET SCREW, SOCKET (FT) M6X18 |    |
| 15     | 021060306 | 1    | 3シュナット6       | NUT, 3 M6                    |    |
| 16     | SA2500001 | 1    | ヒザアゲレンカクミ     | KNEE LIFTER C-ROD ASSY       |    |
| 17     | SA2501001 | 1    | オサエアゲレバー      | PRESSER BAR LIFTING LEVER    |    |
| 18     | SA2502001 | 1    | ヒザアゲレンカン      | KNEE LIFTER CONNECTING ROD   |    |
| 19     | SA1179001 | 1    | ダンネジ5         | SHOULDER SCREW, M5           |    |
| 20     | S07349001 | 1    | オサエアゲレバージク    | P-BAR LIFTING LEVER SHAFT    |    |
| 21     | SA2504001 | 1    | セツトカラー        | SET SCREW COLLAR             |    |
| 22     | 012500536 | 2    | アナヒラ5X5       | SET SCREW, SOCKET (FT) M5X5  |    |
| 23     | S07355051 | 1    | オサエアゲレバーバネ    | SPRING, EXTENSION            |    |
| 24     | 062501216 | 1    | ナベコ5X12       | SCREW, PAN M5X12             |    |
| 25     | 021500106 | 1    | 1シュナット5       | NUT, 1 M5                    |    |
| 26     | SA2506001 | 1    | ヒザアゲレバー       | KNEE LIFTER LEVER            |    |
| 27     | SA2507001 | 1    | ヒザアゲボウ        | KNEE LIFTER BAR              |    |
| 28     | SA1179001 | 1    | ダンネジ5         | SHOULDER SCREW, M5           |    |
| 29     | SA2165001 | 1    | ダンネジ6         | SHOULDER SCREW, M6           |    |
| 30     | SA1179001 | 1    | ダンネジ5         | SHOULDER SCREW, M5           |    |
| 31     | SA4149101 | 1    | チヨウセツネジ6      | ADJUSTING SCREW, 6           |    |
| 32     | 021060306 | 1    | 3シュナット6       | NUT, 3 M6                    |    |
| 33     | S07350001 | 1    | ザガネ           | WASHER,PLAIN                 |    |



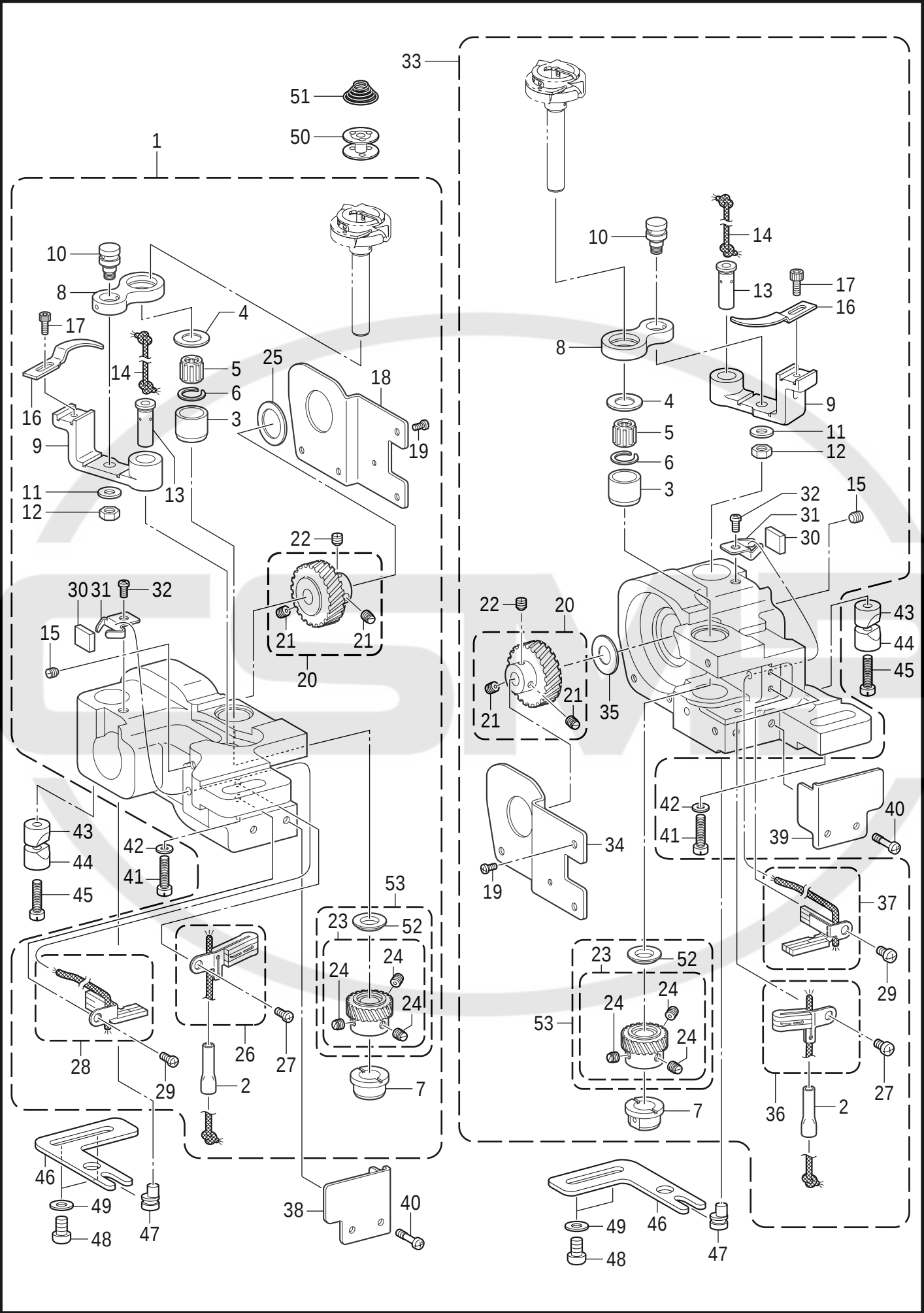
## E. 送り関係 / Feed mechanism

| REF.NO | CODE      | Q'TY | 品名            | NAME OF PARTS                | RM |
|--------|-----------|------|---------------|------------------------------|----|
| 1      | SA3062001 | 1    | キリカエキ11クミ     | FEED REGULATOR ASSY, 11      |    |
| 2      | SA2511001 | 2    | カクコマアンナイタ     | GUIDE PLATE                  |    |
| 3      | 062501016 | 4    | ナベコ5X10       | SCREW, PAN M5X10             |    |
| 4      | SA2512001 | 1    | キリカエキカクコマクミ   | SLIDE BLOCK ASSY             |    |
| 5      | SA2515001 | 3    | フェルト          | FELT                         |    |
| 6      | SA2516001 | 1    | キリカエキトメ       | STOPEER                      |    |
| 7      | 062060816 | 1    | ナベコ6X8        | SCREW, PAN M6X8              |    |
| 8      | 143611201 | 1    | スイヘイオクリレンカンクミ | F-ROCKER CONNECTING ROD ASSY |    |
| 9      | 143612100 | 1    | スイヘイオクリレンカン   | FEED ROCKER CONNECTING ROD   |    |
| 10     | 118954000 | 1    | ニードルベアリング     | NEEDLE BEARING               |    |
| 11     | SA2791001 | 1    | スイヘイヘンシンリン7   | LEVEL FEED ECCENTRIC WHEEL 7 |    |
| 12     | SA2585001 | 1    | アナトガリ6X10ホソメ  | SET SCREW, SOCKET (FT) M6    |    |
| 13     | S25236001 | 1    | アナヒラ6X10ホソメ   | SET SCREW, SOCKET (FT) M6X10 |    |
| 14     | SA2793001 | 1    | スイヘイオクリウデ7    | FEED ROCKER ARM 7            |    |
| 15     | 018062032 | 1    | アナボルト6X20     | BOLT, SOCKET M6X20           |    |
| 16     | 143613051 | 1    | スイヘイオクリウデリンク  | LINK                         |    |
| 17     | 143616001 | 1    | スイヘイオクリウデジク   | SHAFT                        |    |
| 18     | 048060342 | 2    | トメワE6         | RETAINING RING, E6           |    |
| 19     | S38428001 | 1    | オクリメモリダイヤル    | STITCH LENGTH DIAL, 7        |    |
| 20     | SA3056001 | 1    | オクリチヨウセツネジ    | FEED REGULATING STUD         |    |
| 21     | 142746002 | 1    | メモリイタオサエ      | FEED REGULATING SUPPORTER    |    |
| 22     | 129458102 | 1    | シメネジ4.76      | SCREW, SM4.76                |    |
| 23     | 108549001 | 1    | Oリング          | O RING                       |    |
| 24     | S50098101 | 1    | メモリイチギメピン     | POSITIONING PIN              |    |
| 25     | 100328001 | 1    | メモリイチキメピンバネ   | NOTCH SPRING                 |    |
| 26     | SA2523001 | 1    | ダイヤルロツクレバー    | DIAL LOCK LEVER              |    |
| 27     | S39830101 | 1    | ダイヤルロツクレバーバネ  | SPRING                       |    |
| 28     | SA2796001 | 1    | オクリチヨウセツキ7    | FEED REGULATOR 7             |    |
| 29     | 016061031 | 2    | アナトガリ6X10     | SET SCREW, SOCKET (CN) M6X10 |    |
| 30     | SA2526001 | 1    | キリカエキレンカン     | CONNECTING ROD               |    |
| 31     | SA2527001 | 1    | ヘンシンジク        | ECCENTRIC SHAFT              |    |
| 32     | 012060636 | 1    | アナヒラ6X6       | SET SCREW, SOCKET (FT) M6X6  |    |
| 33     | SA2528101 | 1    | ダンネジ6         | SHOULDER SCREW, M6           |    |
| 34     | SA2529101 | 1    | カエシヌイレバージクTR  | SHAFT, R-LEVER TR            |    |
| 35     | 048080342 | 1    | トメワE8         | RETAINING RING, E8           |    |
| 36     | 025100132 | 1    | ヒラザガネシヨウ10    | WASHER, PLAIN S 10           |    |
| 37     | SA2530001 | 1    | カンザ           | SPACER                       |    |
| 38     | S07374109 | 1    | カエシヌイレバー      | REVERSE STITCHING LEVER      |    |
| 39     | SA2531001 | 1    | カエシヌイレバーオサエバネ | SPRING                       |    |
| 40     | SA3067001 | 1    | レバーガイド        | LEVER GUIDE                  |    |
| 41     | S48367000 | 2    | レバーガイドゴム      | RUBBER                       |    |
| 42     | 062501216 | 1    | ナベコ5X12       | SCREW, PAN M5X12             |    |
| 43     | 025050336 | 1    | ヒラザガネダイ5      | WASHER, PLAIN L 5            |    |
| 44     | 104821001 | 1    | ゴムセン10.5      | RUBBER CAP, 10.5             |    |
| 45     | 062500816 | 2    | ナベコ5X8        | SCREW, PAN M5X8              |    |
| 46     | SA2532001 | 1    | ハンドルストツパ      | STOPPER                      |    |
| 47     | 062501216 | 1    | ナベコ5X12       | SCREW, PAN M5X12             |    |
| 48     | 025050236 | 1    | ヒラザガネチウウ5     | WASHER, PLAIN M 5            |    |
| 49     | S07376001 | 1    | キリカエキバネ       | FEED REGULATOR SPRING        |    |
| 50     | SA2533001 | 1    | バネカケ          | SPRING HOOK                  |    |
| 51     | 062060816 | 1    | ナベコ6X8        | SCREW, PAN M6X8              |    |
| 52     | 062501216 | 1    | ナベコ5X12       | SCREW, PAN M5X12             |    |
| 53     | 021500106 | 1    | 1シユナツト5       | NUT, 1 M5                    |    |



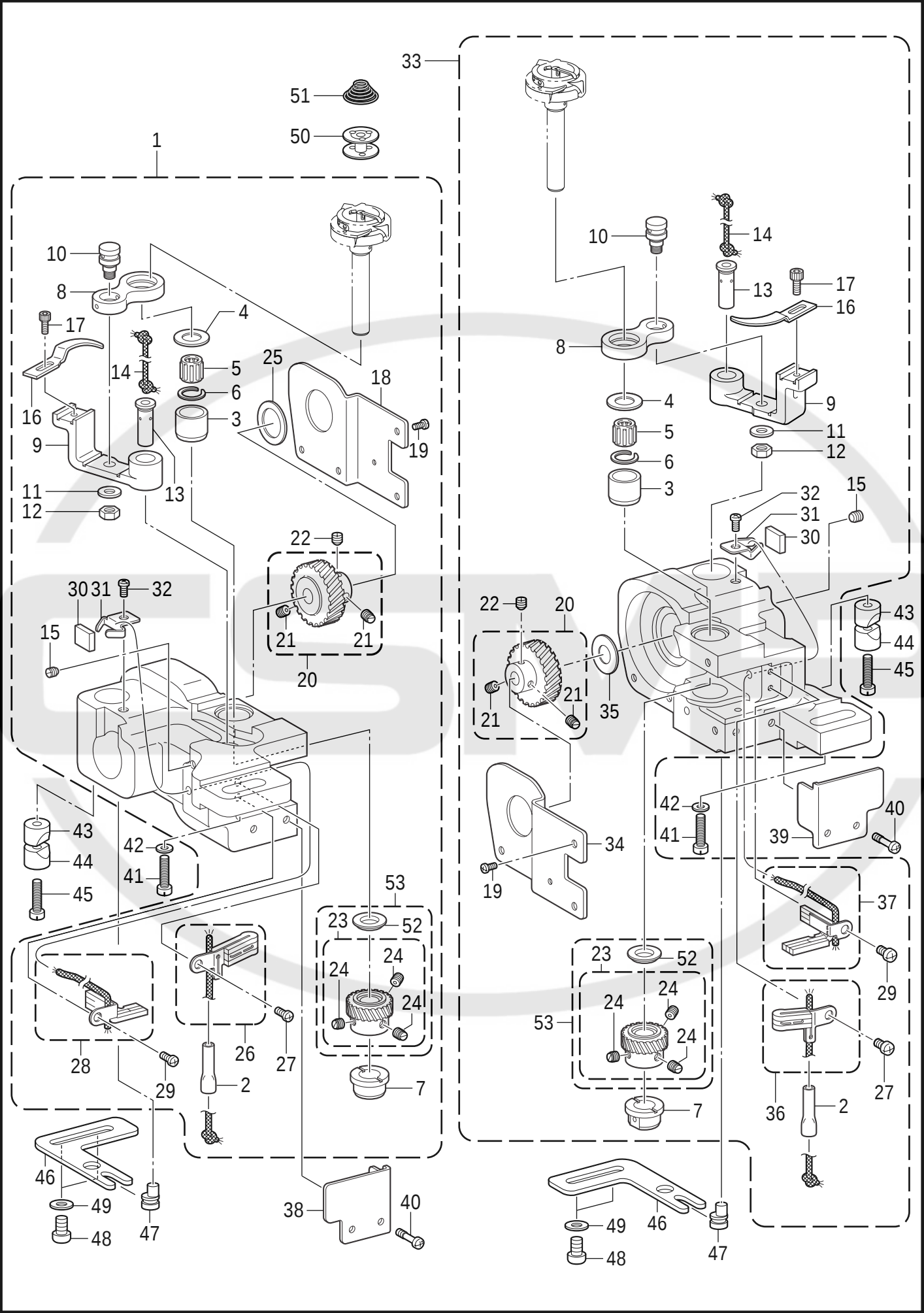
## F . 送り軸関係 / Feed shaft mechanism

| REF.NO | CODE      | Q'TY | 品名            | NAME OF PARTS               | RM |
|--------|-----------|------|---------------|-----------------------------|----|
| 1      | SA3855001 | 1    | オクリジクメタルL     | BUSH,L:F-ROCKER SHAFT       |    |
| 2      | SA3965001 | 1    | フェルト          | FELT                        |    |
| 3      | SA4028001 | 1    | クミヒモ4X4 L=220 | WICK, 4X4 L=220             |    |
| 4      | SA2543001 | 1    | オクリジクメタルR     | FEED ROCKER SHAFT BUSH, R   |    |
| 5      | 108802001 | 1    | クミヒモ4X4       | WICK, 4X4 L=250             |    |
| 6      | SA2544001 | 1    | トメネジM6        | SET SCREW M6                |    |
| 7      | 012060636 | 1    | アナヒラ6X6       | SET SCREW, SOCKET (FT) M6X6 |    |
| 8      | SA2546001 | 2    | セツトカラー        | SET SCREW COLLAR            |    |
| 9      | S23651001 | 4    | アナヒラ6X6ホソメ    | SET SCREW, SOCKET (FT) M6X6 |    |
| 10     | SA3840001 | 1    | スイヘイオクリジク     | FEED ROCKER SHAFT           |    |
| 11     | SA6152001 | 1    | オクリダイSTフタマタクミ | FEED BAR ST FORK ASSY       |    |
| 12     | SA2927001 | 1    | シメネジM6X14     | SCREW, M6X14                |    |
| 13     | 025060132 | 1    | ヒラザガネシヨウ6     | WASHER, PLAIN S 6           |    |
| 14     | SA2566001 | 1    | トメネジ3.5       | SET SCREW, M3.5             |    |
| 15     | 021350106 | 1    | 1シュナツト35      | NUT, 1 M3.5                 |    |
| 16     | SA2553001 | 1    | フタマタプレート      | FORKED PLATE                |    |
| 17     | SA2554001 | 1    | タカサチヨウセツネジ    | ADJUSTING SCREW ,HIGHT      |    |
| 18     | 062400616 | 1    | ナベコ4X6        | SCREW, PAN M4X6             |    |
| 19     | SA3990001 | 1    | フェルト          | FELT                        |    |
| 20     | SA3887001 | 1    | フェルト          | FELT                        |    |
| 21     | SA3888001 | 1    | フェルトオサエ       | FELT HOLDER                 |    |
| 22     | 025030132 | 1    | ヒラザガネシヨウ3     | WASHER, PLAIN S 3           |    |
| 23     | 062300416 | 1    | ナベコ3X4        | SCREW, PAN M3X4             |    |
| 24     | SA2550001 | 1    | オクリダイトリツケジク   | FEED BAR SHAFT              |    |
| 25     | SA2551001 | 2    | スラストリング       | THRUST RING                 |    |
| 26     | 012060636 | 1    | アナヒラ6X6       | SET SCREW, SOCKET (FT) M6X6 |    |
| 27     | SA2555001 | 1    | スイヘイオクリダイウデ   | FEED ROCKER BASE ARM        |    |
| 28     | SA2928001 | 2    | シメネジM5X12     | SCREW, M5X12                |    |
| 29     | SA4538001 | 1    | クミヒモ3X3 L=200 | WICK, 3X3 L=200             |    |
| 30     | SA2806001 | 1    | オクリダイカクコマクミ   | FEED BAR SLIDE BLOCK ASSY   |    |
| 31     | SA6308001 | 4    | 0サラコ3シュ2X4    | SCREW, FLAT #0 M2X4         |    |
| 32     | SA4009001 | 1    | クミヒモササエ       | WICK SUPPORT                |    |
| 33     | 062400616 | 2    | ナベコ4X6        | SCREW, PAN M4X6             |    |
| 34     | SA2724001 | 1    | クミヒモ          | WICK, L=400                 |    |
| 35     | SA4011001 | 1    | ビニルチューブ L=100 | OIL TUBE, L=100             |    |



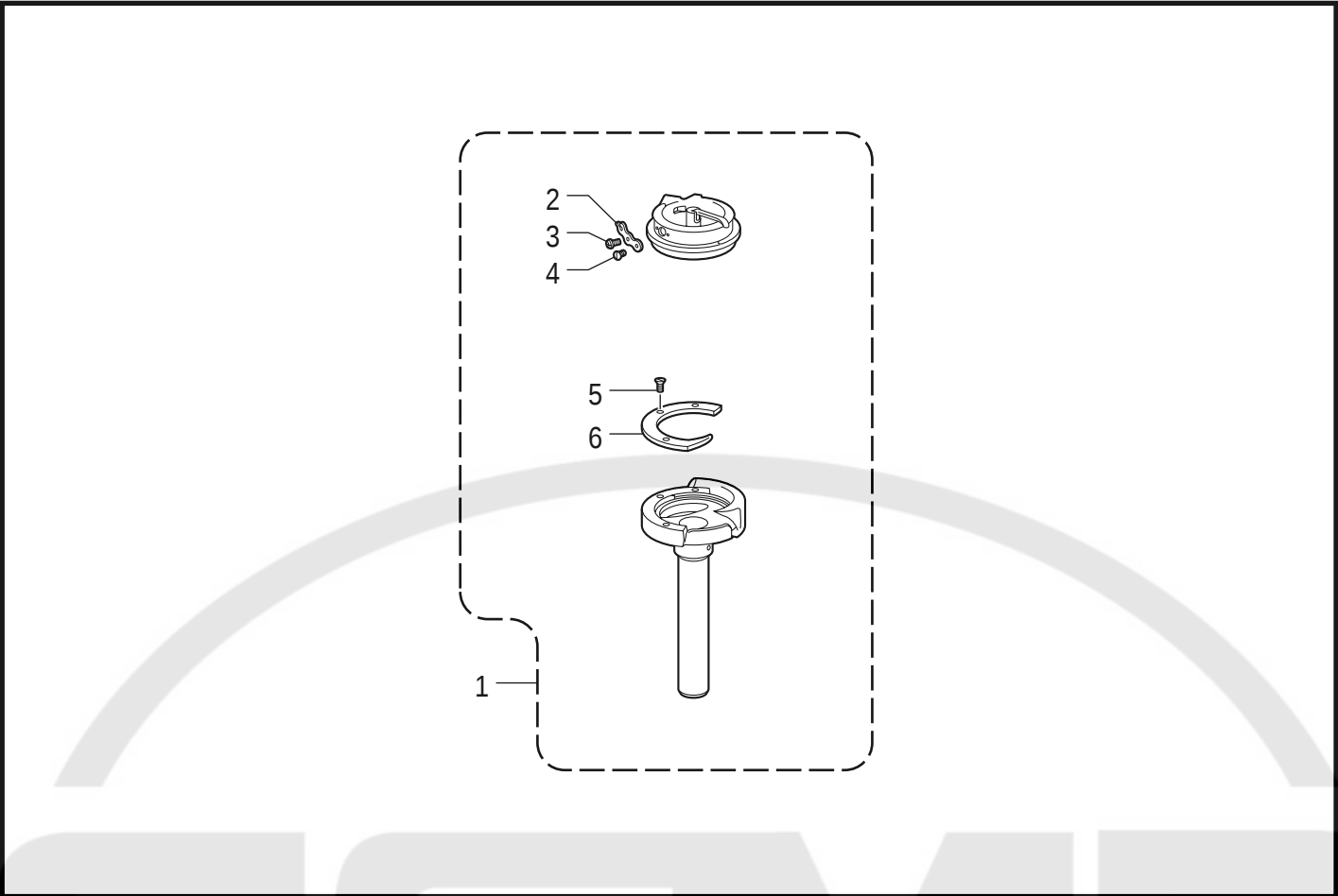
## G1 . かま関係 / Rotary hook mechanism

| REF.NO | CODE      | Q'TY | 品名                  | NAME OF PARTS                  | RM |
|--------|-----------|------|---------------------|--------------------------------|----|
| 1      | SA2810201 | 1    | カマドダイ872ST(L)クミ     | ROTARY HOOK BASE ASSY,872ST(L) |    |
| 2      | SA3961001 | 1    | パイプ                 | PIPE                           |    |
| 3      | S09259001 | 1    | カマジクメタルU            | ROTARY HOOK BUSH, U            |    |
| 4      | S09260001 | 1    | スラストリングA< t=1.2 >   | THRUST RING, A :1.2MM< t=1.2 > |    |
| 4      | SA4038001 | 1    | スラストリング< t=1.0 >    | THRUST RING< t=1.0 >           |    |
| 4      | S09261001 | 1    | スラストリングB< t=1.4 >   | THRUST RING, B :1.4MM< t=1.4 > |    |
| 4      | SA4444001 | 1    | スラストリング0.8< t=0.8 > | THRUST RING, 0.8MM< t=0.8 >    |    |
| 5      | S07420000 | 1    | ニードルベアリング           | NEEDLE BEARING                 |    |
| 6      | S07419001 | 1    | ストツブリング             | RETAINING RING                 |    |
| 7      | SA2557001 | 1    | カマジクメタルD            | ROTARY HOOK SHAFT BUSH         |    |
| 8      | SA3857001 | 1    | オープナーリンク            | OPENER LINK                    |    |
| 9      | SA3861001 | 1    | オープナーレバー            | OPENER LEVER                   |    |
| 10     | SA2560001 | 1    | オープナーリンクジク          | SHAFT, O-LINK                  |    |
| 11     | 025710132 | 1    | ヒラザガネショウ4.76        | WASHER,PLAIN S 4.76            |    |
| 12     | 021500316 | 1    | 3シュナツト5             | NUT, 3 M5                      |    |
| 13     | SA3889101 | 1    | オープナーレバージク          | O-LEVER SHAFT                  |    |
| 14     | SA4026001 | 1    | クミヒモ4X4 L=100       | WICK, 4X4 L=100                |    |
| 15     | 012500536 | 1    | アナヒラ5X5             | SET SCREW, SOCKET (FT) M5X5    |    |
| 16     | S38212001 | 1    | オープナー               | OPENER                         |    |
| 17     | 154965001 | 1    | アナボルト3.57X8         | BOLT, SOCKET SM3.57X8          |    |
| 18     | SA2562101 | 1    | カマドダイカバーL           | ROTARY HOOK BASE COVER, L      |    |
| 19     | 062300612 | 4    | ナベコ3X6              | SCREW, PAN M3X6                |    |
| 20     | SA4549001 | 1    | スパイラルギヤ ネジツキ        | SPIRAL GEAR SCREW ASSY         |    |
| 21     | SA2574001 | 2    | トメネジM6ホソメ           | SET SCREW, (FT) M6             |    |
| 22     | SA2575001 | 1    | トメネジM6ホソメ           | SET SCREW, (FT) M6             |    |
| 23     | SA6301001 | 1    | ピニオン ネジツキ           | PINION GEAR SCREW ASSY         |    |
| 24     | SA2574001 | 3    | トメネジM6ホソメ           | SET SCREW, (FT) M6             |    |
| 25     | SA3054001 | 1    | スラストザガネL            | THRUST WASHER, L               |    |
| 26     | SA4042001 | 1    | フェルトULクミ            | FELT UL ASSY                   |    |
| 27     | 062400616 | 1    | ナベコ4X6              | SCREW, PAN M4X6                |    |
| 28     | SA4044001 | 1    | フェルトDLクミ            | FELT DL ASSY                   |    |
| 29     | 062400616 | 1    | ナベコ4X6              | SCREW, PAN M4X6                |    |
| 30     | SA4012001 | 1    | フェルト                | FELT                           |    |
| 31     | SA3894001 | 1    | フェルトオサエ             | FELT SUPPORT                   |    |
| 32     | 062400616 | 1    | ナベコ4X6              | SCREW, PAN M4X6                |    |
| 52     | SA6294001 | 1    | スラストリング             | THRUST RING                    |    |
| 53     | SA6307001 | 1    | ピニオンセット             | PINION GEAR SET                |    |
| 33     | SA2812201 | 1    | カマドダイ872ST(R)クミ     | ROTARY HOOK BASE ASSY,872ST(R) |    |
| 2      | SA3961001 | 1    | パイプ                 | PIPE                           |    |
| 3      | S09259001 | 1    | カマジクメタルU            | ROTARY HOOK BUSH, U            |    |
| 4      | S09260001 | 1    | スラストリングA< t=1.2 >   | THRUST RING, A :1.2MM< t=1.2 > |    |
| 4      | SA4038001 | 1    | スラストリング< t=1.0 >    | THRUST RING< t=1.0 >           |    |
| 4      | S09261001 | 1    | スラストリングB< t=1.4 >   | THRUST RING, B :1.4MM< t=1.4 > |    |
| 4      | SA4444001 | 1    | スラストリング0.8< t=0.8 > | THRUST RING, 0.8MM< t=0.8 >    |    |
| 5      | S07420000 | 1    | ニードルベアリング           | NEEDLE BEARING                 |    |
| 6      | S07419001 | 1    | ストツブリング             | RETAINING RING                 |    |
| 7      | SA2557001 | 1    | カマジクメタルD            | ROTARY HOOK SHAFT BUSH         |    |
| 8      | SA3857001 | 1    | オープナーリンク            | OPENER LINK                    |    |
| 9      | SA3861001 | 1    | オープナーレバー            | OPENER LEVER                   |    |
| 10     | SA2560001 | 1    | オープナーリンクジク          | SHAFT, O-LINK                  |    |
| 11     | 025710132 | 1    | ヒラザガネショウ4.76        | WASHER,PLAIN S 4.76            |    |
| 12     | 021500316 | 1    | 3シュナツト5             | NUT, 3 M5                      |    |
| 13     | SA3889001 | 1    | オープナーレバージク          | O-LEVER SHAFT                  |    |
| 14     | SA4026001 | 1    | クミヒモ4X4 L=100       | WICK, 4X4 L=100                |    |
| 15     | 012500536 | 1    | アナヒラ5X5             | SET SCREW, SOCKET (FT) M5X5    |    |
| 16     | S38212001 | 1    | オープナー               | OPENER                         |    |
| 17     | 154965001 | 1    | アナボルト3.57X8         | BOLT, SOCKET SM3.57X8          |    |
| 34     | SA2563101 | 1    | カマドダイカバーR           | ROTARY HOOK BASE COVER, R      |    |
| 19     | 062300612 | 4    | ナベコ3X6              | SCREW, PAN M3X6                |    |
| 20     | SA4549001 | 1    | スパイラルギヤ ネジツキ        | SPIRAL GEAR SCREW ASSY         |    |
| 21     | SA2574001 | 2    | トメネジM6ホソメ           | SET SCREW, (FT) M6             |    |
| 22     | SA2575001 | 1    | トメネジM6ホソメ           | SET SCREW, (FT) M6             |    |



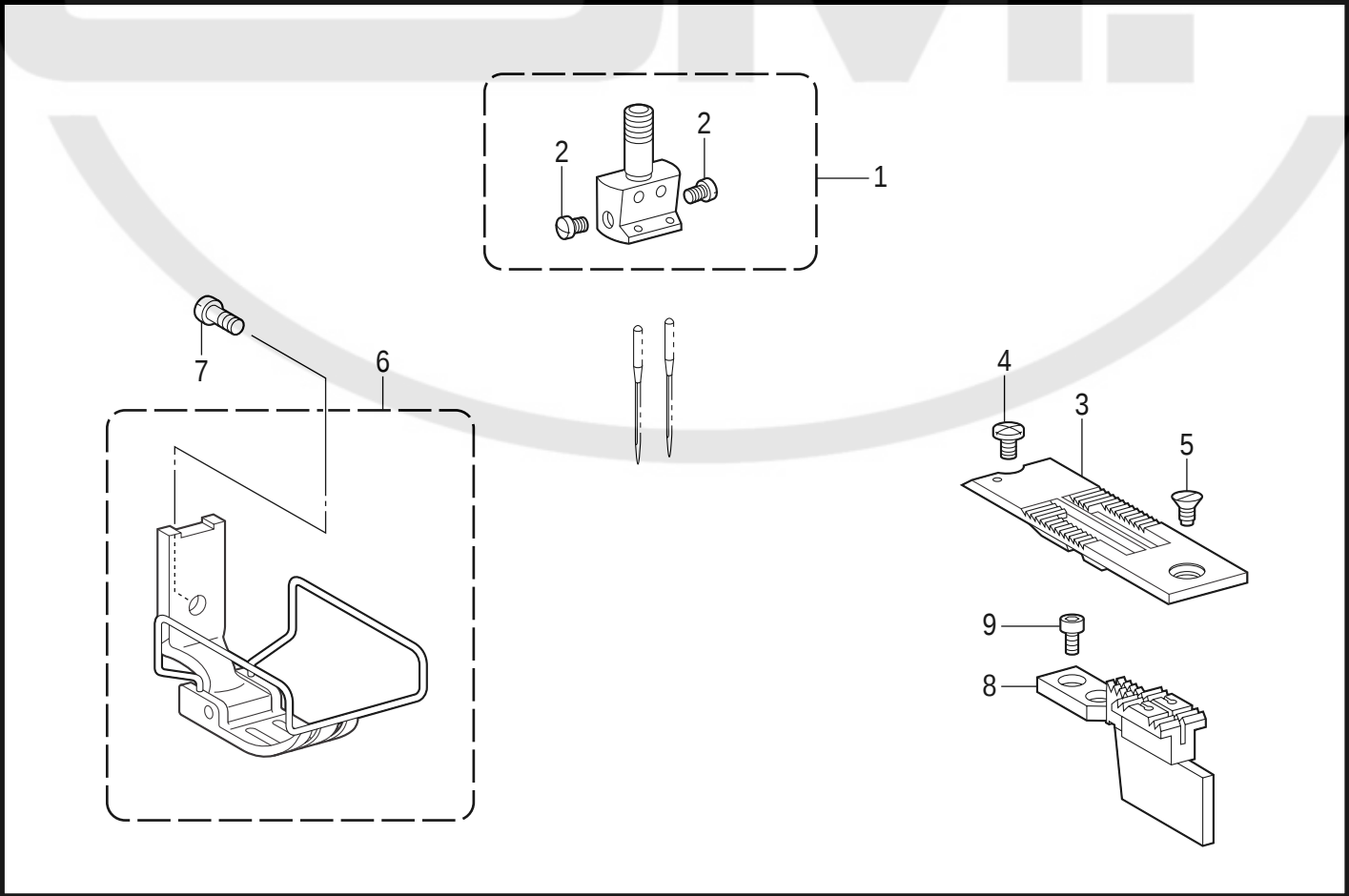
## G1 . かま関係 / Rotary hook mechanism

| REF.NO | CODE      | Q'TY | 品名          | NAME OF PARTS                  | RM |
|--------|-----------|------|-------------|--------------------------------|----|
| 23     | SA6301001 | 1    | ピニオン ネジツキ   | PINION GEAR SCREW ASSY         |    |
| 24     | SA2574001 | 3    | トメネジM6ホソメ   | SET SCREW, (FT) M6             |    |
| 35     | SA2579001 | 1    | スラストザガネ     | SPECER                         |    |
| 36     | SA4043001 | 1    | フェルトURクミ    | FELT UR ASSY                   |    |
| 27     | 062400616 | 1    | ナベコ4X6      | SCREW, PAN M4X6                |    |
| 37     | SA4045001 | 1    | フェルトDRクミ    | FELT DR ASSY                   |    |
| 29     | 062400616 | 1    | ナベコ4X6      | SCREW, PAN M4X6                |    |
| 30     | SA4012001 | 1    | フェルト        | FELT                           |    |
| 31     | SA3894001 | 1    | フェルトオサエ     | FELT SUPPORT                   |    |
| 32     | 062400616 | 1    | ナベコ4X6      | SCREW, PAN M4X6                |    |
| 52     | SA6294001 | 1    | スラストリング     | THRUST RING                    |    |
| 53     | SA6307001 | 1    | ピニオンセット     | PINION GEAR SET                |    |
| 38     | SA3988001 | 1    | カマドダイカバ-FL  | ROTARY HOOK BASE COVER, FL     |    |
| 39     | SA3916001 | 1    | カマドダイカバ-FR  | ROTARY HOOK BASE COVER, FR     |    |
| 40     | SA2825001 | 4    | シメネジM3X12   | SCREW, M3X12                   |    |
| 41     | SA2556001 | 2    | シメネジM6X25   | SCREW, M6X25                   |    |
| 42     | 115947001 | 2    | ザガネ         | WASHER, PLAIN 6.35             |    |
| 43     | SA2722001 | 2    | ピンチスリーブA    | PINCH SLEEVE A                 |    |
| 44     | SA2565001 | 2    | ピンチスリーブB    | PINCH SLEEVE B                 |    |
| 45     | SA2556001 | 2    | シメネジM6X25   | SCREW, M6X25                   |    |
| 46     | SA2567001 | 2    | ハリスキチヨウセツイタ | NEEDLE UPPER POSITIONING PLATE |    |
| 47     | SA2568001 | 2    | ハリスキチヨウセツジク | NEEDLE UPPER POSITIONING SHAFT |    |
| 48     | 062061016 | 4    | ナベコ6X10     | SCREW, PAN M6X10               |    |
| 49     | 025060136 | 4    | ヒラザガネシヨウ6   | WASHER, PLAIN S 6              |    |
| 50     | S09285051 | 2    | ボビン         | BOBBIN                         |    |
| 51     | 156557001 | 2    | クウテンボウシバネ   | ANTI-SPIN SPRING               |    |



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H . ゲージ関係 / Gauge parts



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## G2 . かま関係 / Rotary hook mechanism

| REF.NO                                                                                                        | CODE      | Q'TY | 品名          | NAME OF PARTS            | RM |
|---------------------------------------------------------------------------------------------------------------|-----------|------|-------------|--------------------------|----|
| 1                                                                                                             | *         | 1    | カマハコクミ      | ROTARY HOOK ASSY         |    |
| 2                                                                                                             | 156521002 | 1    | チヨウシバネ      | TENSION SPRING           |    |
| 3                                                                                                             | 151029001 | 1    | チヨウシネジ      | TENSION ADJUSTING SCREW  |    |
| 4                                                                                                             | 131030001 | 1    | チヨウシバネトメネジ  | SET SCREW                |    |
| 5                                                                                                             | 151027001 | 3    | ウチカマオサエトメネジ | SET SCREW                |    |
| 6                                                                                                             | S09271002 | 1    | ウチカマオサエ     | INNER ROTARY HOOK HOLDER |    |
| <p>* については、仕様別部品一覧表(P.34)でお調べください。<br/>As for symbol * look it up in the different parts list on page 34.</p> |           |      |             |                          |    |

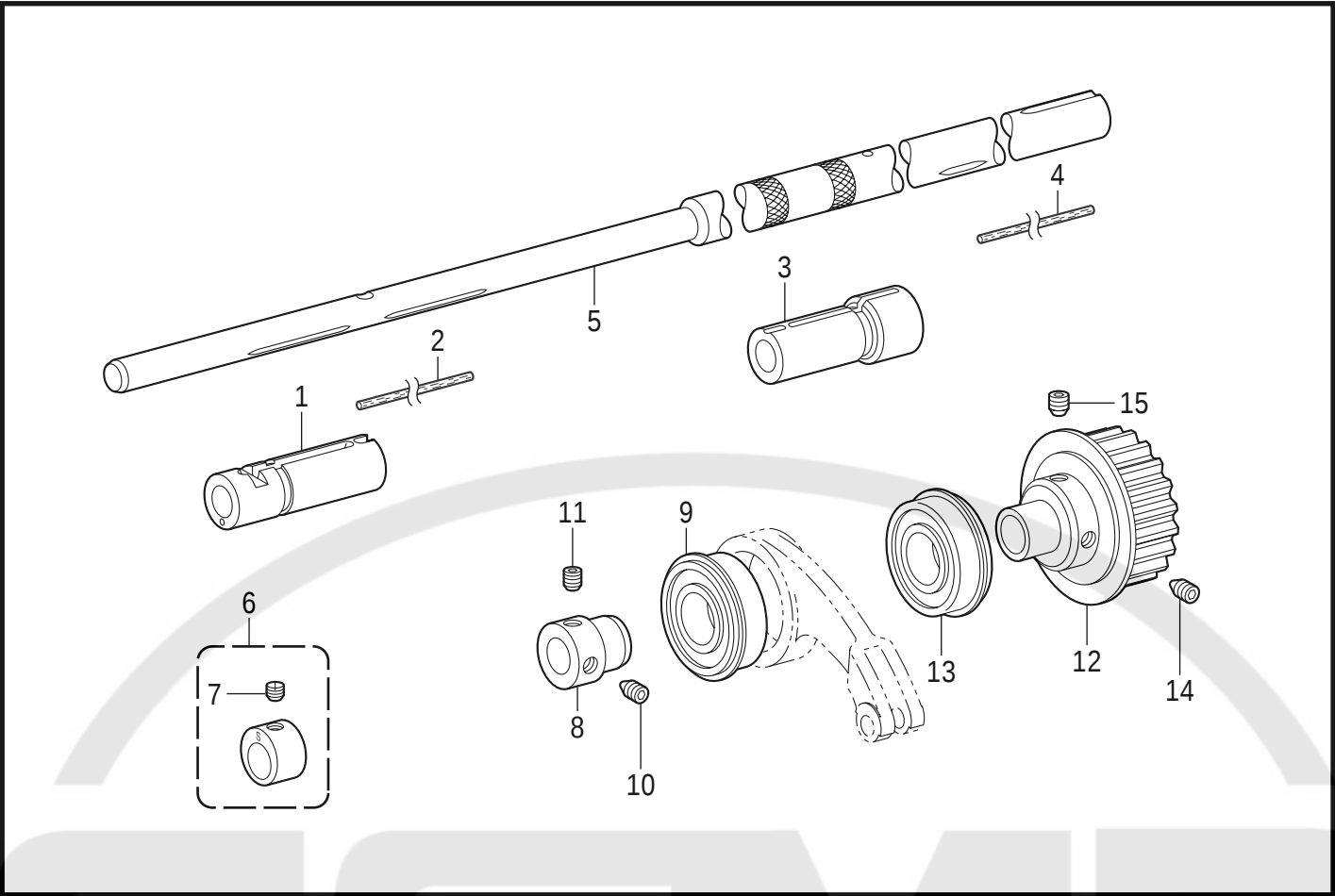
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## H . ゲージ関係 / Gauge parts

| REF.NO                                                                                                           | CODE      | Q'TY | 品名       | NAME OF PARTS            | RM |
|------------------------------------------------------------------------------------------------------------------|-----------|------|----------|--------------------------|----|
| 1                                                                                                                | *         | 1    | ハリダキクミ   | NEEDLE CLAMP ASSY        |    |
| 2                                                                                                                | 116323001 | 2    | シメネジ3.57 | SCREW, SM3.57            |    |
| 3                                                                                                                | *         | 1    | ハリイタ     | NEEDLE PLATE             |    |
| 4                                                                                                                | S11244001 | 1    | シメネジ4.37 | SCREW, SM4.37            |    |
| 5                                                                                                                | 100032004 | 1    | サラネジ4.37 | SCREW, FLAT SM4.37-40X8  |    |
| 6                                                                                                                | *         | 1    | オサエクミ    | PRESSER FOOT ASSY        |    |
| 7                                                                                                                | 113050001 | 1    | シメネジ3.57 | SCREW, SM3.57            |    |
| 8                                                                                                                | *         | 1    | オクリバ     | FEED DOG                 |    |
| 9                                                                                                                | S07494001 | 2    | シメネジ3.18 | SCREW, W/SOCKET SM3.18X7 |    |
| <p>* については、ゲージ部品一覧表(P.35-38)でお調べください。<br/>As for symbol * look it up in the gauge parts list on page 35-38 .</p> |           |      |          |                          |    |

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J . 下軸関係 / Lower shaft mechanism

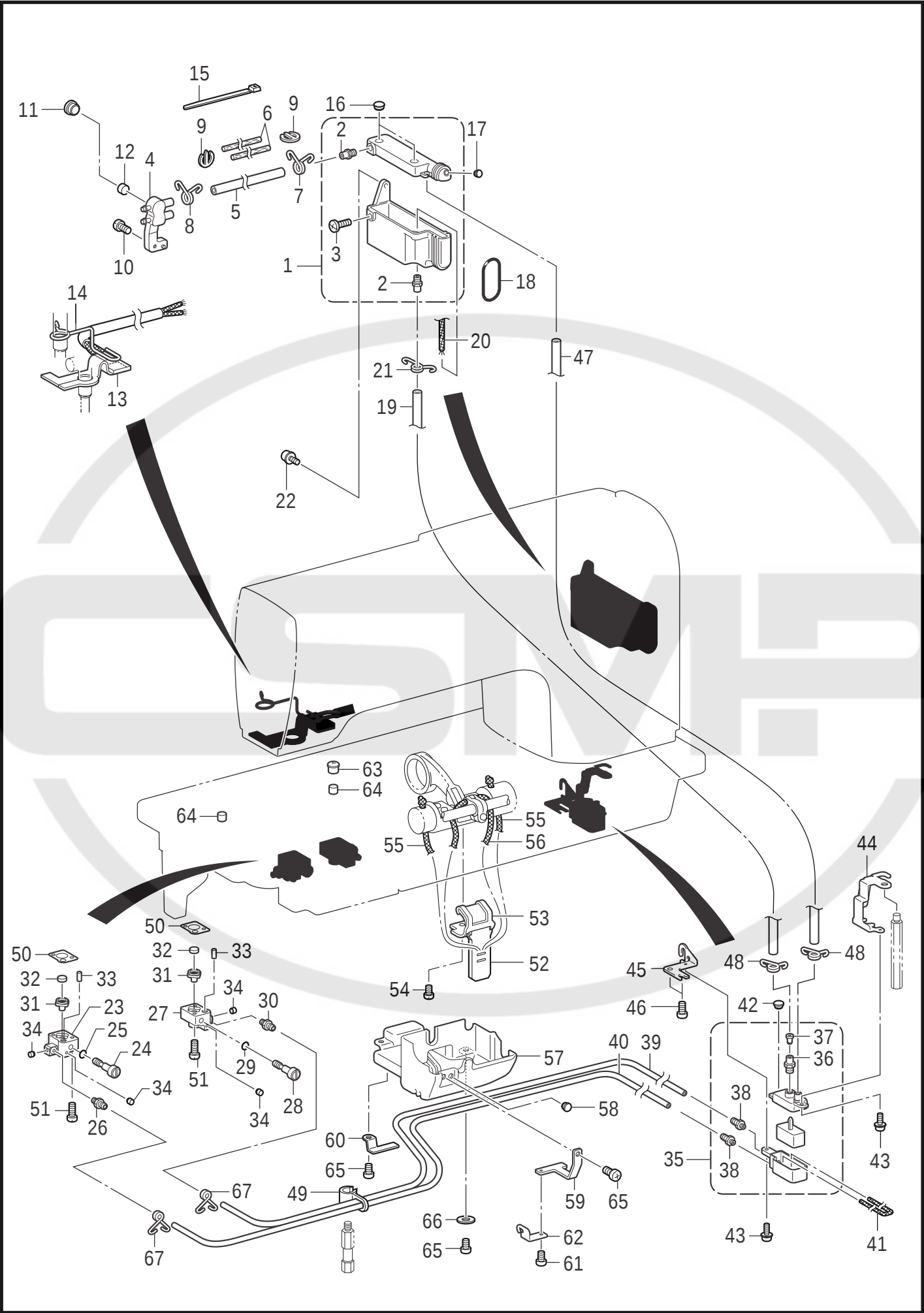


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## J . 下軸関係 / Lower shaft mechanism

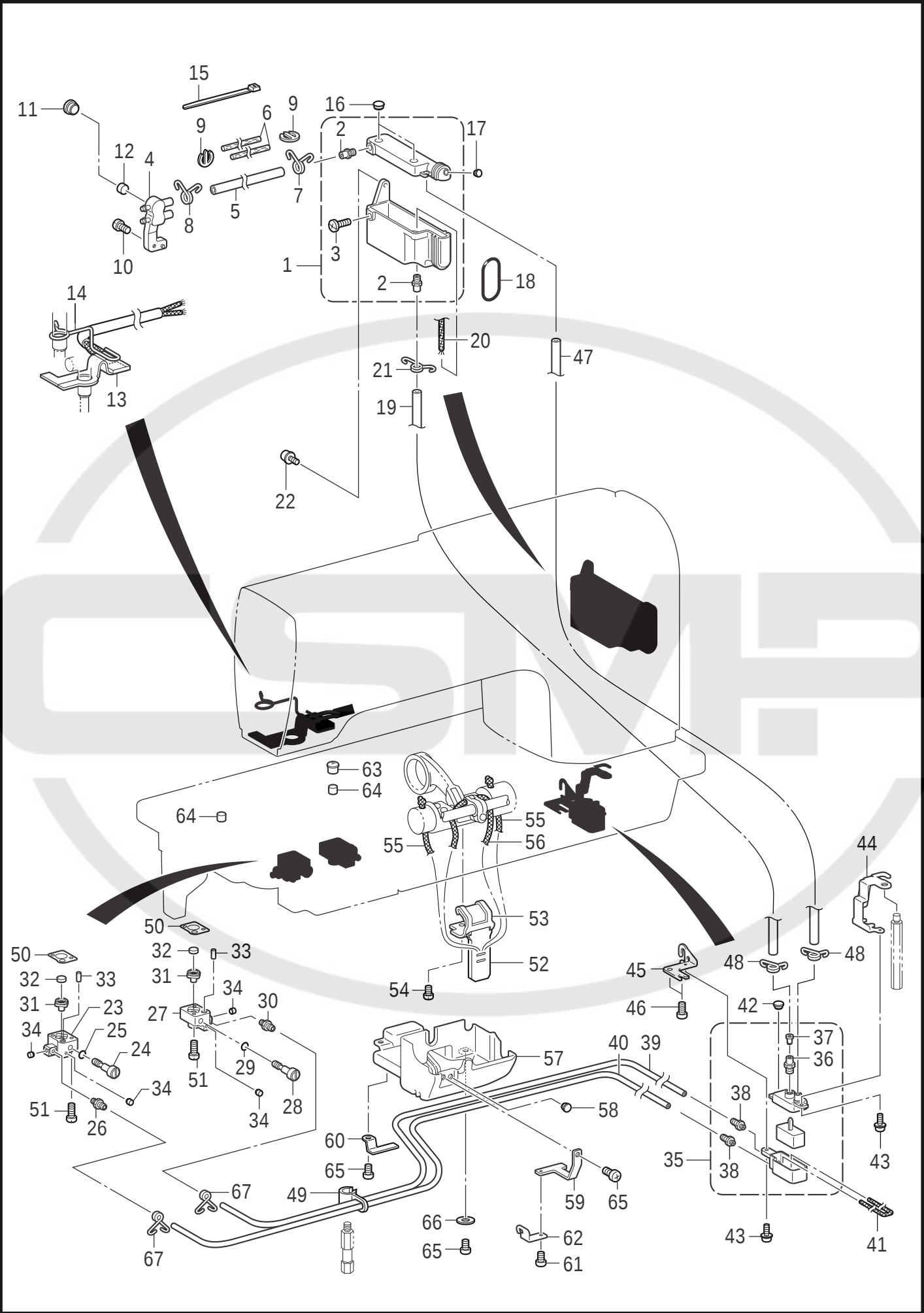
| REF.NO | CODE      | Q'TY | 品名              | NAME OF PARTS                  | RM |
|--------|-----------|------|-----------------|--------------------------------|----|
| 1      | SA3890001 | 1    | カマドダイメタルL       | ROTARY HOOK BASE BUSH, L       |    |
| 2      | SA4585001 | 1    | フェルト            | FELT                           |    |
| 3      | SA3891001 | 1    | カマドダイメタルR       | ROTARY HOOK BASE BUSH, R       |    |
| 4      | SA4585001 | 1    | フェルト            | FELT                           |    |
| 5      | SA2571001 | 1    | シタジク            | LOWER SHAFT                    |    |
| 6      | SA2759101 | 1    | ジヨウゲヘンシンリンSTクミ  | F-LIFTING ECCENTRIC WHEEL ASSY |    |
| 7      | SA2575001 | 1    | トメネジM6ホソメ       | SET SCREW (FT) M6              |    |
| 8      | SA2584001 | 1    | タマジクウケブツシュ      | BALL BEARING BUSH              |    |
| 9      | S38707001 | 1    | タマジクウケ6004ZZ NR | BALL BEARING, 6004ZZ NR        |    |
| 10     | SA2585001 | 1    | アナトガリ6X10ホソメ    | SET SCREW, SOCKET (FT) M6      |    |
| 11     | S25236001 | 1    | アナヒラ6X10ホソメ     | SET SCREW, SOCKET (FT) M6X10   |    |
| 12     | SA2587101 | 1    | タイミングプーリDクミ     | TIMING PULLEY ASSY, D          |    |
| 13     | 158115001 | 1    | タマジクウケ6204ZZNR  | BALL BEARING, 6204ZZNR         |    |
| 14     | SA2585001 | 1    | アナトガリ6X10ホソメ    | SET SCREW, SOCKET (FT) M6      |    |
| 15     | SA4213001 | 1    | アナトメネジ6X10      | SET SCREW, SOCKET (CP) M6X10   |    |

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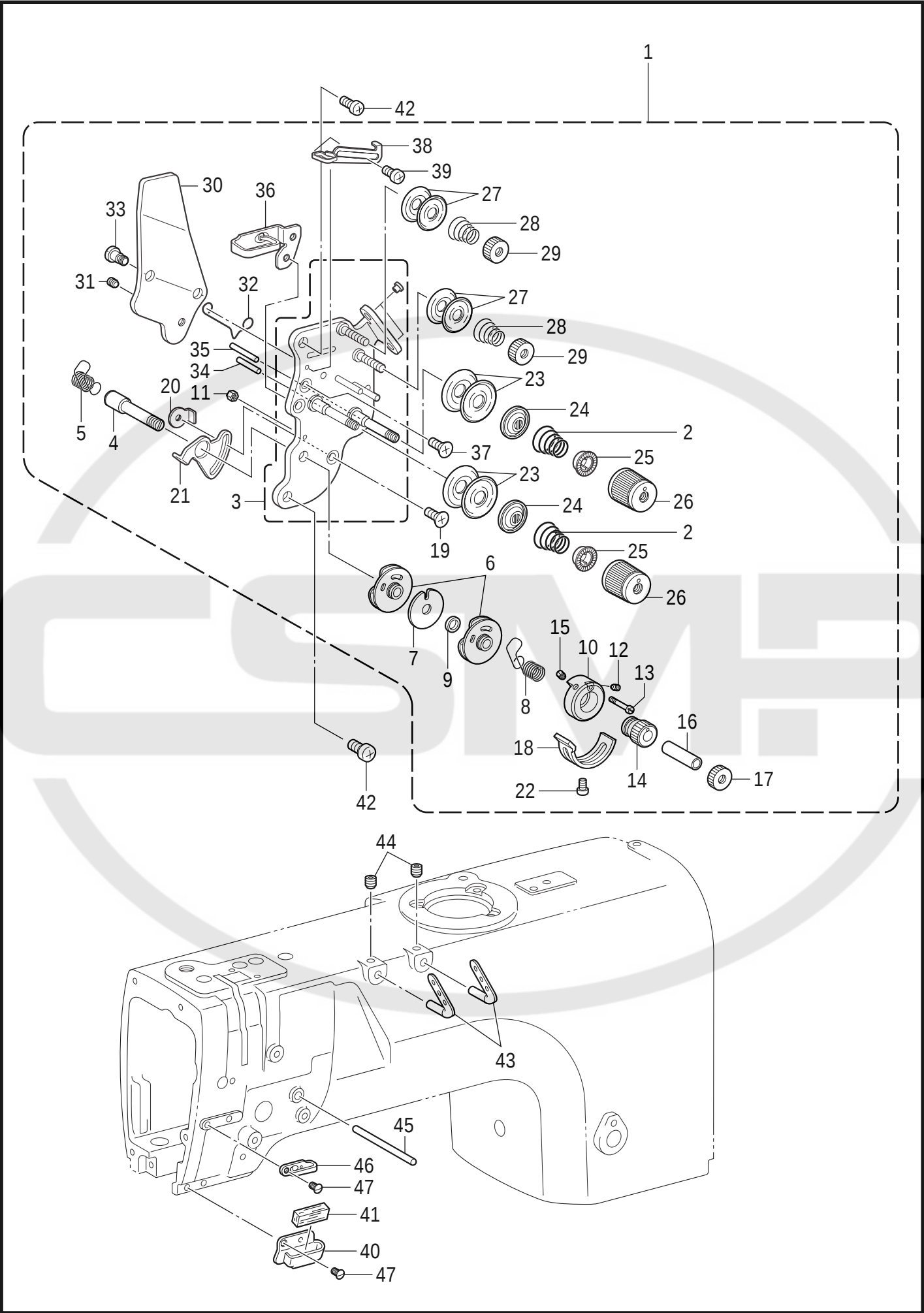
## K . 給油潤滑関係 / Lubrication

| REF.NO | CODE      | Q'TY | 品名             | NAME OF PARTS                | RM |
|--------|-----------|------|----------------|------------------------------|----|
| 1      | SA4205101 | 1    | オイルタンククミ       | OIL TANK ASSY                |    |
| 2      | SA3040001 | 2    | オイルクチ          | OIL FEEDING PIPE             |    |
| 3      | SA5026101 | 1    | ポンプフタネジ        | SCREW M8X7                   |    |
| 4      | SA3946001 | 1    | キユウユターミナル      | OIL TERMINAL                 |    |
| 5      | SA2956001 | 1    | ビニルチューブ        | OIL TUBE, L=135              |    |
| 6      | SA2957001 | 2    | フェルト           | FELT                         |    |
| 7      | SA3055101 | 1    | チューブストッパー      | TUBE CLIP                    |    |
| 8      | SA3055101 | 1    | チューブストッパー      | TUBE CLIP                    |    |
| 9      | SA6178001 | 2    | クリップ           | CLIP                         |    |
| 10     | 062500816 | 1    | ナベコ5X8         | SCREW, PAN M5X8              |    |
| 11     | SA2929001 | 1    | ゴムセン12.5       | RUBBER CAP, 12.5             |    |
| 12     | S38266000 | 1    | カマジクフェルト       | ROTARY HOOK SHAFT FELT       |    |
| 13     | SA4215101 | 1    | フェルトクミ         | FELT ASSY                    |    |
| 14     | SA4033101 | 1    | フェルトオサエ        | FELT SUPPORT                 |    |
| 15     | 228475000 | 1    | ケツソクバンド19.8X80 | FASTENING BAND 1.9X80        |    |
| 16     | SA2929001 | 2    | ゴムセン12.5       | RUBBER CAP, 12.5             |    |
| 17     | 104450101 | 1    | ゴムセン8          | RUBBER CAP, 8                |    |
| 18     | 081038070 | 1    | OリングP38        | O RING P38                   |    |
| 19     | SA2723001 | 1    | ビニルチューブ        | OIL TUBE, L=210              |    |
| 20     | SA2724001 | 1    | クミヒモ           | WICK, L=400                  |    |
| 21     | SA3055101 | 1    | チューブストッパー      | TUBE CLIP                    |    |
| 22     | 0A5501006 | 2    | +ナベザクミ5X10DB   | SCREW, PAN (S/P WASHE) M5X10 |    |
| 23     | SA3896001 | 1    | キユウユブロックL      | OIL BLOCK,L                  |    |
| 24     | SA2599001 | 1    | オイルチヨウセツネジ     | OIL ADJUSTING SCREW          |    |
| 25     | 081004070 | 1    | OリングP4         | O RING, P4                   |    |
| 26     | SA3147001 | 1    | オイルクチ2.5       | OIL FEEDING PIPE 2.5         |    |
| 27     | SA3898001 | 1    | キユウユブロックR      | OIL BLOCK,R                  |    |
| 28     | SA2599001 | 1    | オイルチヨウセツネジ     | OIL ADJUSTING SCREW          |    |
| 29     | 081004070 | 1    | OリングP4         | O RING, P4                   |    |
| 30     | SA3147001 | 1    | オイルクチ2.5       | OIL FEEDING PIPE 2.5         |    |
| 31     | SA3061001 | 2    | ゴムパツキン         | RUBBER PACKING               |    |
| 32     | SA2727101 | 2    | カマジクフェルト       | ROTARY HOOK SHAFT FELT       |    |
| 33     | 148743001 | 2    | フェルト           | FELT                         |    |
| 34     | 142274101 | 4    | ゴムセン4.2        | RUBBER CAP, 4.2              |    |
| 35     | SA3037001 | 1    | サブタンククミ        | SUB-TANK ASSY                |    |
| 36     | SA3040001 | 1    | オイルクチ          | OIL FEEDING PIPE             |    |
| 37     | SA3060001 | 1    | バルブパツキン        | VALVE PACKING                |    |
| 38     | SA3147001 | 2    | オイルクチ2.5       | OIL FEEDING PIPE 2.5         |    |
| 39     | SA2597001 | 1    | ビニルチューブ        | OIL TUBE, L=500              |    |
| 40     | SA2596001 | 1    | ビニルチューブ        | OIL TUBE, L=400              |    |
| 41     | SA2598101 | 1    | クミヒモ           | WICK, L=1100                 |    |
| 42     | 104450101 | 1    | ゴムセン8          | RUBBER CAP, 8                |    |
| 43     | 0A4400806 | 2    | +ナベザクミ4X8DA    | SCREW, PAN (S/P WASHER) M4X8 |    |
| 44     | SA3045201 | 1    | サブタンクトリツケイタA   | SUB-TANK SETTING PLATE, A    |    |
| 45     | SA3046001 | 1    | サブタンクトリツケイタB   | SUB-TANK SETTING PLATE, B    |    |
| 46     | 062060816 | 2    | ナベコ6X8         | SCREW, PAN M6X8              |    |
| 47     | SA3044001 | 1    | ビニルチューブ        | OIL TUBE, L=242              |    |
| 48     | SA3055101 | 2    | チューブストッパー      | TUBE CLIP                    |    |
| 49     | SA3047001 | 1    | チューブササエ        | TUBE SUPPORT                 |    |
| 50     | SA3923001 | 2    | カマドダイDパツキン     | ROTARY HOOK BASE D PACKING   |    |
| 51     | 062401616 | 4    | ナベコ4X16        | SCREW, PAN M4X16             |    |
| 52     | SA2604001 | 1    | キリカエキフェルト      | FEED REGULATOR FELT          |    |
| 53     | SA2605001 | 1    | フェルトオサエイタ      | FELT SUPPORT                 |    |
| 54     | 062500616 | 1    | ナベコ5X6         | SCREW, PAN M5X6              |    |
| 55     | 108802001 | 2    | クミヒモ4X4        | WICK, 4X4 L=250              |    |
| 56     | 108801001 | 1    | クミヒモ4X4        | WICK, 4X4 L=350              |    |
| 57     | SA2606101 | 1    | オイルカバー         | OIL COVER                    |    |
| 58     | 104450101 | 1    | ゴムセン8          | RUBBER CAP, 8                |    |
| 59     | SA3048101 | 1    | チューブオサエA       | TUBE SUPPORT, A              |    |
| 60     | SA3049001 | 1    | チューブオサエB       | TUBE SUPPORT, B              |    |
| 61     | 062400616 | 1    | ナベコ4X6         | SCREW, PAN M4X6              |    |
| 62     | SA4014001 | 1    | チューブガイド        | TUBE GUIDE                   |    |
| 63     | 140890009 | 1    | オイルカツブ         | OIL CAP                      |    |



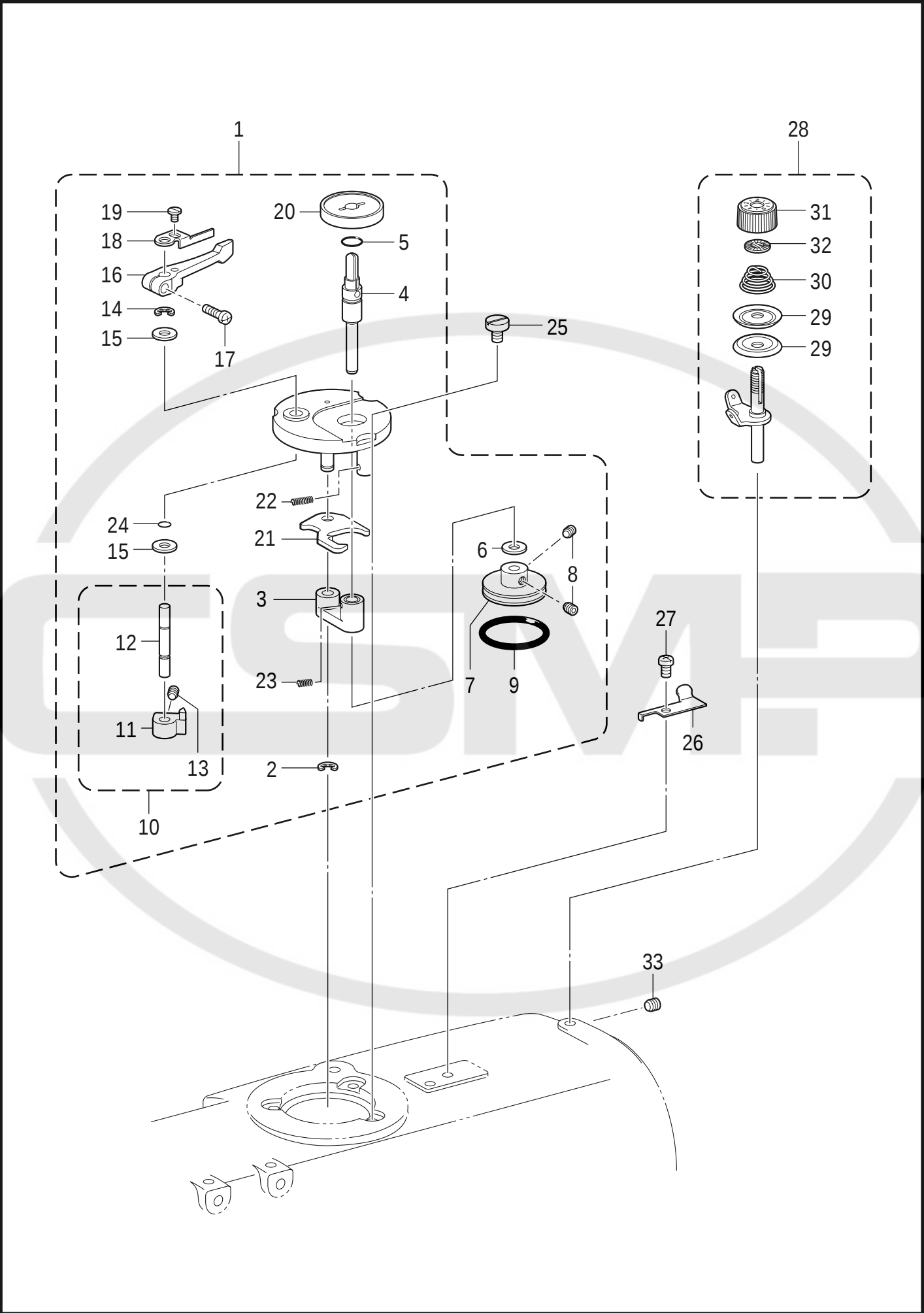
## K. 給油潤滑関係 / Lubrication

| REF.NO | CODE      | Q'TY | 品名        | NAME OF PARTS    | RM |
|--------|-----------|------|-----------|------------------|----|
| 64     | 112753001 | 2    | フェルト      | FELT             |    |
| 65     | 062061016 | 3    | ナベコ6X10   | SCREW, PAN M6X10 |    |
| 66     | 025060236 | 1    | ヒラザガネチュウ6 | WASHER,PLAIN M6  |    |
| 67     | SA4508001 | 2    | チューブストッパー | TUBE CLIP        |    |



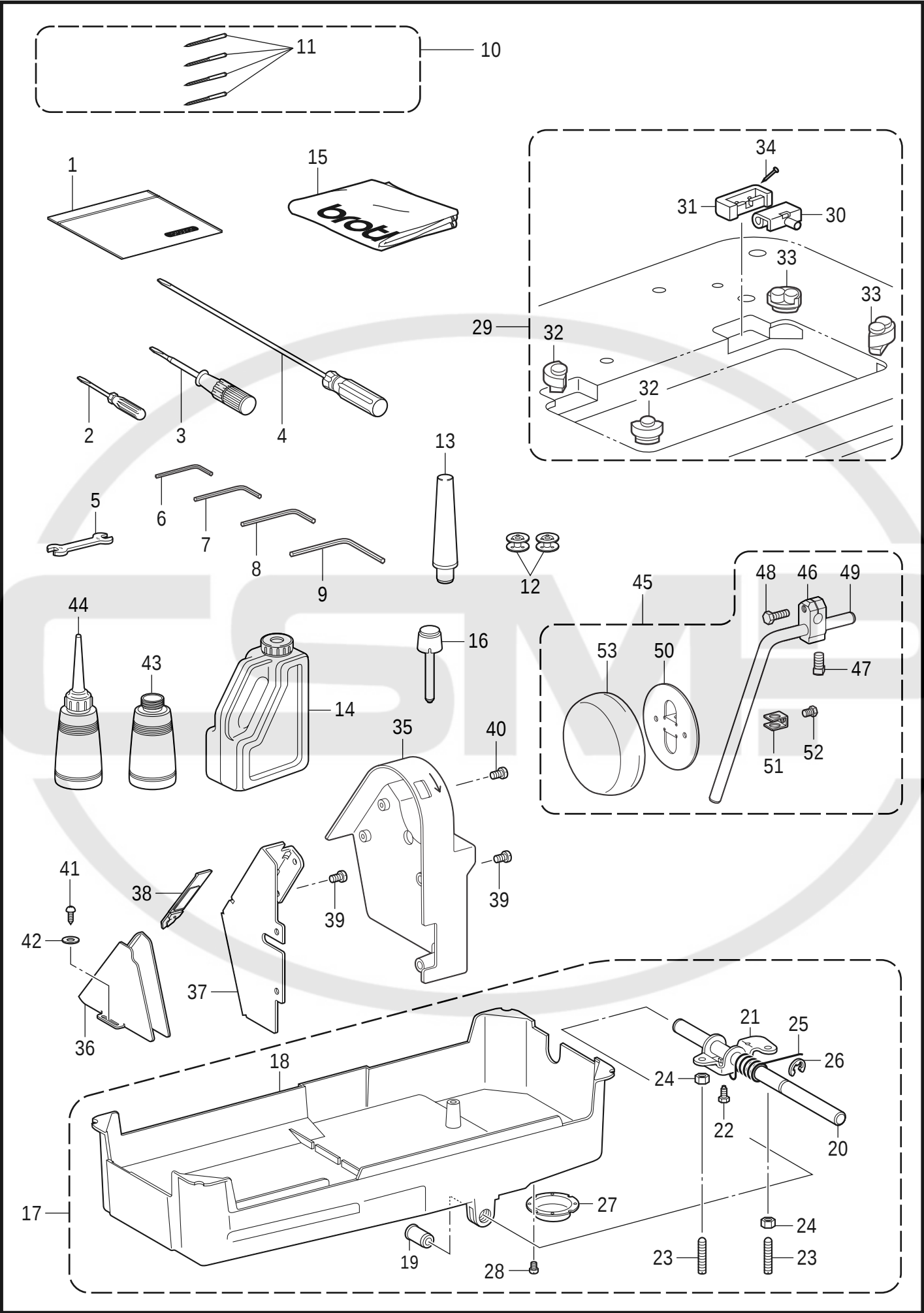
L . 糸通し関係 / Threading mechanism

| REF.NO | CODE      | Q'TY | 品名            | NAME OF PARTS                 | RM |
|--------|-----------|------|---------------|-------------------------------|----|
|        |           |      | <-□□3用>       | <For"-□□3">                   |    |
| 1      | SA3417101 | 1    | ウワイトチョウシクミ-3  | UPPER THREAD TENSION ASSY, -3 |    |
| 2      | SA3415001 | 2    | イトチョウシバネL     | TENSION SPRING, L             |    |
|        |           |      | <-□□5用>       | <For"-□□5">                   |    |
| 1      | SA2607101 | 1    | ウワイトチョウシクミ-5  | UPPER THREAD TENSION ASSY, -5 |    |
| 2      | SA3416001 | 2    | イトチョウシバネLL    | TENSION SPRING, LL            |    |
| 3      | SA4212001 | 1    | イトチョウシダイクミ    | TENSION PLATE ASSY            |    |
| 4      | SA2613001 | 1    | チョウシジク        | TENSION STUD                  |    |
| 5      | SA2614001 | 1    | イトトリバネL       | THREAD TAKE-UP SPRING, L      |    |
| 6      | SA2615001 | 2    | イトトリバネアンナイクミ  | GUIDE ASSY, T/TAKE-UP SPRING  |    |
| 7      | SA2619001 | 1    | スペーサー         | SPACER                        |    |
| 8      | SA2623001 | 1    | イトトリバネR       | THREAD TAKE-UP SPRING, R      |    |
| 9      | SA2620001 | 1    | カラー           | COLLAR                        |    |
| 10     | SA2621001 | 1    | ストツパウケ        | STOPPER SUPPORT               |    |
| 11     | 021300106 | 1    | 1シュナツト3       | NUT, 1 M3                     |    |
| 12     | SA2626001 | 1    | トメネジ3.5       | SET SCREW, (CP) M3.5          |    |
| 13     | SA2624001 | 1    | バネアンナイトメネジ    | SPRING GUIDE SET SCREW        |    |
| 14     | SA2625001 | 1    | チョウセツツマミ      | ADJUSTING THUMB               |    |
| 15     | SA2626001 | 1    | トメネジ3.5       | SET SCREW, (CP) M3.5          |    |
| 16     | SA2627001 | 1    | カラー           | COLLAR                        |    |
| 17     | SA2628001 | 1    | イトチョウシナツト     | TENSION NUT                   |    |
| 18     | SA2629001 | 1    | イトトリバネストツパ    | STOPPER                       |    |
| 19     | 061350616 | 1    | サラコ35X6       | SCREW, FLAT M3.5X6            |    |
| 20     | SA2824001 | 1    | マワリドメナツトM3.5  | NUT, WHIRL-STOP M3.5          |    |
| 21     | SA2630001 | 1    | イトトリバネストツパ    | STOPPER                       |    |
| 22     | 062350512 | 1    | ナベコ35X5       | SCREW, PAN M3.5X5             |    |
| 23     | 145446001 | 4    | イトチョウシサラ      | DISC, TENSION                 |    |
| 24     | 159805001 | 2    | イトチョウシサラオサエ   | TENSION DISC PRESSER          |    |
| 25     | S20681000 | 2    | チョウシバネウエザガネ   | WASHER                        |    |
| 26     | S20682105 | 2    | イトチョウシナツト     | TENSION NUT                   |    |
| 27     | 144504001 | 4    | イトアンナイサラ      | THREAD GUIDE DISC             |    |
| 28     | 154560001 | 2    | プレテンションバネA    | PRE-TENSION SPRING, A         |    |
| 29     | 155510001 | 2    | イトチョウシナツト     | TENSION NUT                   |    |
| 30     | SA2632001 | 1    | イトユルメイタ       | TENSION RELEASE PLATE         |    |
| 31     | 012500536 | 1    | アナヒラ5X5       | SET SCREW, SOCKET (FT) M5X5   |    |
| 32     | S38274001 | 1    | イトユルメバネ       | T-RELEASE SPRING              |    |
| 33     | SA2633001 | 2    | ダンネジ3.5       | SHOULDER SCREW, M3.5          |    |
| 34     | SA4506001 | 1    | イトユルメピンL      | TENSION RELEASE PIN, L        |    |
| 35     | SA4507001 | 1    | イトユルメピンR      | TENSION RELEASE PIN, R        |    |
| 36     | SA2634001 | 1    | アームイトアンナイU    | THREAD GUIDE, U :ARM          |    |
| 37     | 061350616 | 2    | サラコ35X6       | SCREW, FLAT M3.5X6            |    |
| 38     | SA2635001 | 1    | イトリヨウチョウセイ    | THREAD QUANTITY ADJUST        |    |
| 39     | 062300616 | 1    | ナベコ3X6        | SCREW, PAN M3X6               |    |
| 40     | SA2639001 | 1    | アームイトアンナイD    | THREAD GUIDE, D :ARM          |    |
| 41     | 114941001 | 1    | アームイトアンナイフェルト | FELT                          |    |
| 42     | 062500816 | 2    | ナベコ5X8        | SCREW, PAN M5X8               |    |
| 43     | SA2636001 | 2    | ミツメイトカケ       | THREAD RETAINER               |    |
| 44     | 012060636 | 2    | アナヒラ6X6       | SET SCREW, SOCKET (FT) M6X6   |    |
| 45     | SA2637001 | 1    | イトユルメジク       | BAR, TENSION RELEASE          |    |
| 46     | SA2638001 | 1    | アームイトアンナイM    | THREAD GUIDE, M :ARM          |    |
| 47     | SA2640001 | 2    | サラネジ5X8       | SCREW, FLAT M5X8              |    |



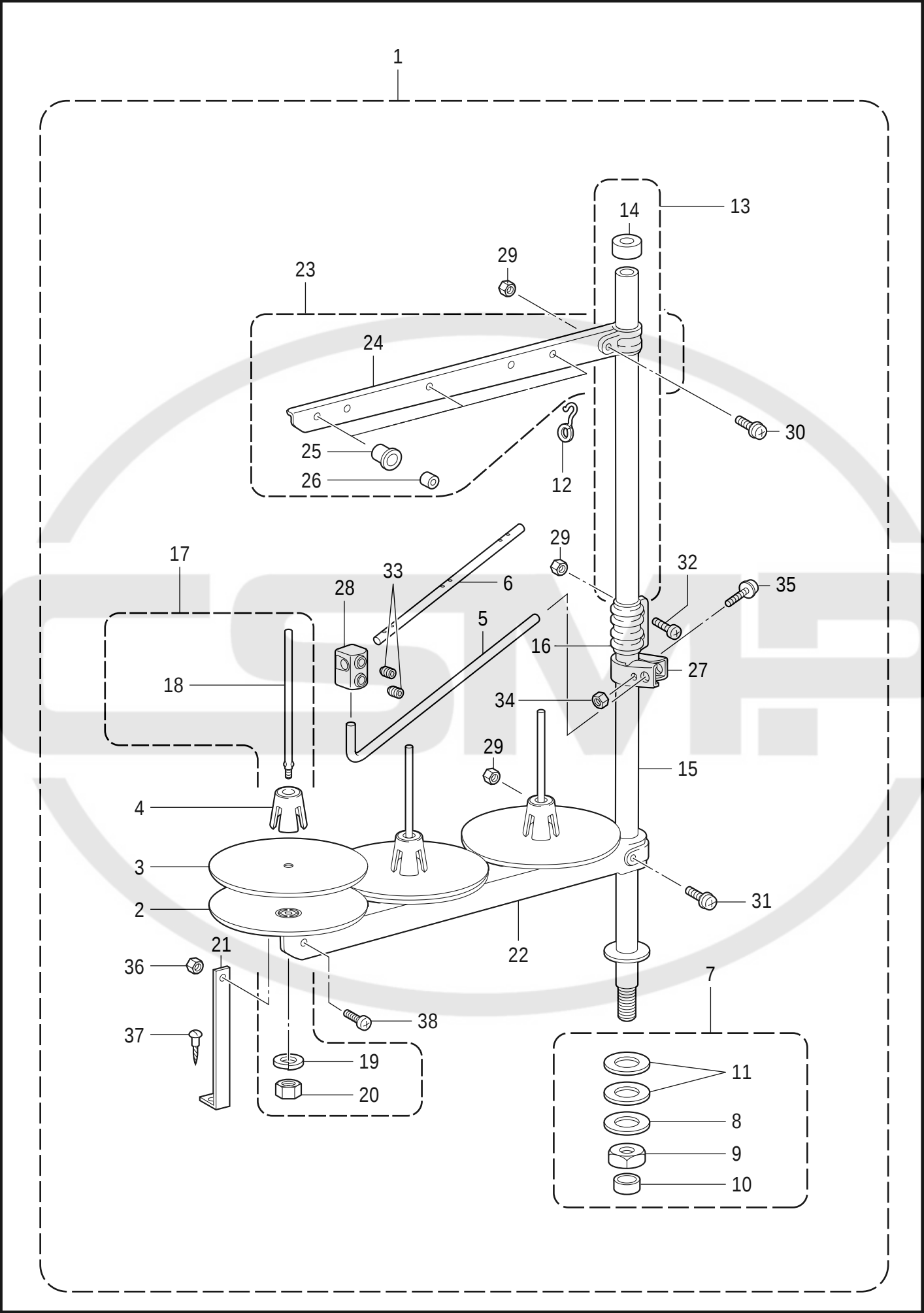
## M . 糸巻関係 / Bobbin winder mechanism

| REF.NO | CODE      | Q'TY | 品名          | NAME OF PARTS               | RM |
|--------|-----------|------|-------------|-----------------------------|----|
| 1      | SA1971101 | 1    | イトマキユニット    | BOBBIN WINDER UNIT          |    |
| 2      | 048040342 | 1    | トメワE4       | RETAINING RING, E4          |    |
| 3      | SA1975001 | 1    | イトマキジクウケクミ  | B-WINDER SHAFT SUPPORT ASSY |    |
| 4      | SA1978001 | 1    | イトマキジク      | BOBBIN WINDER SHAFT         |    |
| 5      | 081009070 | 1    | OリングP9      | O RING, P9                  |    |
| 6      | 025060136 | 1    | ヒラザガネシヨウ6   | WASHER, PLAIN S 6           |    |
| 7      | SA1980001 | 1    | イトマキクルマ     | BOBBIN WINDER WHEEL         |    |
| 8      | 012500536 | 2    | アナヒラ5X5     | SET SCREW, SOCKET (FT) M5X5 |    |
| 9      | S25789000 | 1    | ゴムワ29       | RUBBER RING, 29             |    |
| 10     | SA1981101 | 1    | ボビンオサエカムクミ  | BOBBIN PRESSER CAM ASSY     |    |
| 11     | SA1982101 | 1    | ボビンオサエカム    | BOBBIN PRESSER CAM          |    |
| 12     | SA1983001 | 1    | イトマキウデジク    | BOBBIN WINDER ARM SHAFT     |    |
| 13     | 012500536 | 1    | アナヒラ5X5     | SET SCREW, SOCKET (FT) M5X5 |    |
| 14     | 048040342 | 1    | トメワE4       | RETAINING RING, E4          |    |
| 15     | 025060136 | 2    | ヒラザガネシヨウ6   | WASHER, PLAIN S 6           |    |
| 16     | SA1984001 | 1    | ボビンオサエウデ    | BOBBIN PRESSER ARM          |    |
| 17     | 062401216 | 1    | ナベコ4X12     | SCREW, PAN M4X12            |    |
| 18     | SA1985001 | 1    | ボビンオサエ      | BOBBIN PRESSER              |    |
| 19     | S23418002 | 1    | シメネジ4X5     | SCREW, M4X5                 |    |
| 20     | SA1988001 | 1    | ボビンウケ       | BOBBIN SUPPORT              |    |
| 21     | SA1989001 | 1    | イトマキレバー     | BOBBIN WINDER LEVER         |    |
| 22     | SA1990101 | 1    | モドシバネ       | SPRING                      |    |
| 23     | SA1991001 | 1    | イトマキダイバネ    | BOBBIN WINDER BASE SPRING   |    |
| 24     | SA2190001 | 1    | OリングSS5     | O RING, SS5                 |    |
| 25     | SA1992101 | 3    | イトマキコティネジ   | BOBBIN WINDER FIXED SCREW   |    |
| 26     | SA1360101 | 1    | メス          | KNIFE                       |    |
| 27     | 062500616 | 1    | ナベコ5X6      | SCREW, PAN M5X6             |    |
| 28     | SA1994101 | 1    | イトマキチヨウシクミ  | BOBBIN WINDER TENSION ASSY  |    |
| 29     | 145446002 | 2    | イトチヨウシサラ    | DISC, TENSION               |    |
| 30     | 100401022 | 1    | イトチヨウシバネ    | TENSION SPRING              |    |
| 31     | S31032001 | 1    | イトチヨウシナツト   | TENSION NUT                 |    |
| 32     | S12441001 | 1    | チヨウシバネウエザガネ | WASHER                      |    |
| 33     | 012500536 | 1    | アナヒラ5X5     | SET SCREW, SOCKET (FT) M5X5 |    |



## Z1 . 付属品関係 / Accessories

| REF.NO | CODE      | Q'TY | 品名             | NAME OF PARTS              | RM |
|--------|-----------|------|----------------|----------------------------|----|
| 1      | 122991001 | 1    | フゾクヒンポリフクロ     | ACCESSORY BAG              |    |
| 2      | 142443001 | 1    | ネジマワシ1.9X52    | SCREW-DRIVER, 1.9X52       |    |
| 3      | 118837001 | 1    | ネジマワシ3.4X70    | SCREW-DRIVER, 3.4X70       |    |
| 4      | S17774001 | 1    | ネジマワシ4.7X250   | SCREW-DRIVER, 4.7X250      |    |
| 5      | 100887001 | 1    | スパナ8X9         | WRENCH, 8X9                |    |
| 6      | 142002001 | 1    | 6カクボウスパナ2      | HEXAGONAL WRENCH, 2        |    |
| 7      | 154125001 | 1    | 6カクボウスパナ2.5    | HEXAGONAL WRENCH, 2.5      |    |
| 8      | 142721001 | 1    | 6カクボウスパナ3      | HEXAGONAL WRENCH, 3        |    |
| 9      | 149570001 | 1    | 6カクボウスパナ5      | HEXAGONAL WRENCH, 5        |    |
|        |           |      | <-□□3用>        | <For"-□□3">                |    |
| 10     | SA1752014 | 1    | 107415ハリ4コイリクミ | NEEDLE 4PIECE ASSY, 107415 |    |
| 11     | 107415014 | 4    | ミシンハリDPX5      | NEEDLE, DPX5               |    |
|        |           |      | <-□□5用>        | <For"-□□5">                |    |
| 10     | SA1752022 | 1    | 107415ハリ4コイリクミ | NEEDLE 4PIECE ASSY, 107415 |    |
| 11     | 107415022 | 4    | ミシンハリDPX5      | NEEDLE, DPX5               |    |
| 12     | S09285051 | 2    | ボビン            | BOBBIN                     |    |
| 13     | 100477009 | 1    | マクラ            | HEAD REST                  |    |
| 14     | S55663001 | 1    | オイルタンククミ       | OIL TANK ASSY              |    |
| 15     | 144226001 | 1    | トウブカバー         | HEAD COVER                 |    |
| 16     | 145573000 | 1    | ヒザアゲオシボウ       | KNEE LIFTER COMPLYING BAR  |    |
| 17     | SA2691101 | 1    | アブラウケクミ        | OIL PAN ASSY               |    |
| 18     | SA2692101 | 1    | アブラウケ          | OIL PAN                    |    |
| 19     | 149578000 | 2    | ヨコジクブツシュ       | BUSH                       |    |
| 20     | SA2582001 | 1    | ヒザアゲヨコジク       | KNEE LIFTER SHAFT          |    |
| 21     | SA2590001 | 1    | ヒザアゲ           | KNEE LIFTER                |    |
| 22     | S25344001 | 1    | ボルト6           | BOLT, M6                   |    |
| 23     | S25475001 | 2    | トメネジ6          | SET SCREW, M6X19           |    |
| 24     | 021060306 | 2    | 3シュナツト6        | NUT, 3 M6                  |    |
| 25     | S15889001 | 1    | ヒザアゲネジリバネ      | TWIST SPRING               |    |
| 26     | 146293001 | 1    | トメワE10         | RETAINING RING, E10        |    |
| 27     | 153230101 | 1    | オイルニガシグチ       | DRAIN                      |    |
| 28     | S23418002 | 2    | シメネジ4X5        | SCREW, M4X5                |    |
| 29     | SA1969001 | 1    | ラバーヒンジクミ       | RUBBER HINGE ASSY          |    |
| 30     | 143882001 | 2    | トウブヒンジ         | HEAD HINGE                 |    |
| 31     | 143910009 | 2    | トウブヒンジウケゴム     | RUBBER CUSHION             |    |
| 32     | SA1962001 | 2    | トウブシキゴム        | HEAD CUSHION               |    |
| 33     | SA1963001 | 2    | トウブシキゴム        | HEAD CUSHION               |    |
| 34     | 109714000 | 4    | クギ             | NAIL                       |    |
| 35     | SA2768101 | 1    | ベルトカバー-U       | BELT COVER, U              |    |
| 36     | SA2769001 | 1    | ベルトカバー-D       | BELT COVER, D              |    |
| 37     | SA2770101 | 1    | ベルトカバーブラケット    | BELT COVER BRACKET         |    |
| 38     | S37263001 | 1    | ベルトカバー-DフタL    | BELT COVER D LID, L        |    |
| 39     | 062500816 | 4    | ナベコ5X8         | SCREW, PAN M5X8            |    |
| 40     | 062500816 | 2    | ナベコ5X8         | SCREW, PAN M5X8            |    |
| 41     | 100666002 | 2    | マルモクネジ5.5X20   | WOOD SCREW, ROUND M5.5X20  |    |
| 42     | 025750132 | 2    | ヒラザガネシヨウ5.56   | WASHER, PLAIN S 5.56       |    |
| 43     | 114486002 | 1    | ポリオイラータイ       | OILER                      |    |
| 44     | 114483002 | 1    | ポリオイラークミ       | OILER ASSY                 |    |
| 45     | S38300001 | 1    | ヒザアテクミ         | KNEE LIFTER ASSY           |    |
| 46     | 146039001 | 1    | ヒザアテツギテ        | KNEE LIFTER BRACKET        |    |
| 47     | 100463001 | 1    | 4カクボルト7.94     | BOLT, SQUARE SM7.94        |    |
| 48     | 017762013 | 1    | ボルト595-28X20   | BOLT, SM5.95-28X20         |    |
| 49     | S38278001 | 1    | ヒザアゲタテジク       | KNEE LIFTER BAR            |    |
| 50     | S34756001 | 1    | ヒザアテ           | KNEE LIFTER PLATE          |    |
| 51     | 114967001 | 1    | ヒザアテストツパ       | KNEE LIFTER PLATE STOPPER  |    |
| 52     | 110087001 | 1    | ボルト5.95        | BOLT, SM5.95-28X8          |    |
| 53     | S31885001 | 1    | ヒザアテカバー        | KNEE LIFTER PLATE COVER    |    |



## Z2 . 付属品関係 / Accessories

| REF.NO | CODE      | Q'TY | 品名             | NAME OF PARTS                 | RM |
|--------|-----------|------|----------------|-------------------------------|----|
| 1      | S07558309 | 1    | イトタテダイクミ3DRTHF | COTTON STAND ASSY, 3DRTHF     |    |
| 2      | S51283001 | 3    | ウケザラ           | SPOOL STAND BASE              |    |
| 3      | 150182000 | 3    | スプ-ルマット        | SPOOL MAT                     |    |
| 4      | S51282101 | 3    | スプ-ルクツシヨン      | SPOOL CUSHION                 |    |
| 5      | S04109001 | 1    | イトアンナイササエボウ    | THREAD GUIDE SUPPORT BAR      |    |
| 6      | 142997001 | 1    | イトアンナイ3        | THREAD GUIDE, 3               |    |
| 7      | SA2867001 | 1    | パイプDネジセットB     | PIPE D SCREW SET, B           |    |
| 8      | 150206002 | 1    | ヒラザガネ16        | WASHER, PLAIN 16              |    |
| 9      | S38648001 | 1    | 6カクナツU5/8      | NUT, U5/8-28                  |    |
| 10     | 150174000 | 1    | コラムキヤツブ        | COLUMN CAP                    |    |
| 11     | S01005000 | 2    | イトタテゴム         | RUBBER WASHER                 |    |
| 12     | S02747101 | 1    | イトカケバネ         | SPRING                        |    |
| 13     | S40639001 | 1    | コラムパイプキヤツブツキ   | COLUMN PIPE W/CAP             |    |
| 14     | 150174000 | 1    | コラムキヤツブ        | COLUMN CAP                    |    |
| 15     | 156112003 | 1    | コラムパイプD        | COLUMN PIPE, D                |    |
| 16     | 150173003 | 1    | コラムジョイント       | COLUMN JOINT                  |    |
| 17     | S21798001 | 3    | スプ-ルネジセット      | SPOOL & SCREW SET             |    |
| 18     | 150179002 | 3    | スプ-ルジクB        | SPOOL SHAFT, B                |    |
| 19     | 028050246 | 3    | バネザガネ2-5       | WASHER, SPRING 2-5            |    |
| 20     | 021500106 | 3    | 1シュナツ5         | NUT, 1 M5                     |    |
| 21     | 150188009 | 1    | スプ-ルホルダー-ササエA  | SPOOL HOLDER SUPPORT, A       |    |
| 22     | S02779009 | 1    | スプ-ルホルダー-3     | SPOOL HOLDER, 3               |    |
| 23     | S02788009 | 1    | スレツドハンガー-クミ3   | THREAD HANGER ASSY, 3         |    |
| 24     | S02789009 | 1    | スレツドハンガー-3     | THREAD HANGER, 3              |    |
| 25     | 150183000 | 3    | イトカケハンガー-ダイ    | THREAD HANGER BASE            |    |
| 26     | 142990001 | 3    | スレツドブツシュ       | THREAD BUSH                   |    |
| 27     | 150185009 | 1    | イトアンナイホルダー     | THREAD GUIDE HOLDER           |    |
| 28     | 138843001 | 1    | ササエボウツギテ       | JOINT                         |    |
| 29     | 021500106 | 4    | 1シュナツ5         | NUT, 1 M5                     |    |
| 30     | S37038001 | 1    | ナベコヒラザ5X14     | SCREW, PAN(S/P WASHER) M5X14  |    |
| 31     | S37037001 | 1    | ナベコヒラザ5X32     | SCREW, PAN (S/P WASHER) M5X32 |    |
| 32     | 062501406 | 2    | ナベコ5X14        | SCREW, PAN M5X14              |    |
| 33     | 014060632 | 2    | アナクボミ6X6       | SET SCREW, SOCKET (CP) M6X6   |    |
| 34     | 021500106 | 1    | 1シュナツ5         | NUT, 1 M5                     |    |
| 35     | S37037001 | 1    | ナベコヒラザ5X32     | SCREW, PAN (S/P WASHER) M5X32 |    |
| 36     | 021500106 | 1    | 1シュナツ5         | NUT, 1 M5                     |    |
| 37     | 031452206 | 1    | マルモク45X22      | WOOD SCREW, ROUND M4.5X22     |    |
| 38     | 062501006 | 1    | ナベコ5X10        | SCREW, PAN M5X10              |    |

Wa. 警告ラベル / Warning labels

| 警告ラベル / Warning labels                                                             | 品名 / Name of parts                   | Size(mm) | Code       |
|------------------------------------------------------------------------------------|--------------------------------------|----------|------------|
|   | ラベル注意・和英<br>Label, caution Jpn / Eng | 64 X 40  | SA2040-001 |
|   | ラベル注意・中英<br>Label, caution Chn / Eng | 64 X 40  | SA2041-001 |
|  | アースマーク<br>Label, grounding           | φ 12     | S37060-001 |

T-8720B-Wa

## Sp.仕様別部品一覧表 / Different parts list

### ■ かま / Rotary hooks

かまは下記のオプションパーツを用意しています。用途に合わせてご使用ください。  
(部品コードは、かまが箱に入った組コードです)

The following type of rotary hook are available. Select whichever one is suitable for your application.  
(The following parts codes are assigned for the rotary hooks in the boxes.)

#### ●標準 / Normal

|                         |                   |
|-------------------------|-------------------|
|                         | 全仕様<br>/ All type |
| かま箱組 / Rotary hook assy | SA1685-102        |

#### ●オプション / Option

##### ○オープン給油 / Extra lubrication rotary hook

かまへの油量が多いので、レース部の磨耗を防ぎます。厚物や極厚物の縫製に適しています。

Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.

This type is suitable for sewing heavy and extra heavy materials.

|                         |                   |
|-------------------------|-------------------|
|                         | 全仕様<br>/ All type |
| かま箱組 / Rotary hook assy | SA1686-102        |

## Ga. ゲージ部品一覧表 / Gauge parts list

### 標準品 / For Normal

- \* 1-1/2 (38.1mm)より広いゲージを使用する場合は、ミシン本体等に特別な加工が必要です。  
なお、最大針幅 68mm まで出来ますので、納期・価格は別途相談して下さい。
- \* In case of using over 1-1/2 (38.1mm) gauge parts, it is required to make special matching on the arm-bed.  
A maximum stitch width specification of 68mm is available.  
Please consult your Brother representative concerning delivery date and price.

| 針幅<br>Needle gauge<br>(mm) | 針抱き組<br>Needle clamp<br>assy | 針板<br>Needle plate                                   | 送り歯<br>Feed dog                                      | 押え組<br>Presser foot assy |
|----------------------------|------------------------------|------------------------------------------------------|------------------------------------------------------|--------------------------|
|                            |                              | 中厚,厚物用<br>(-3,-5)<br>For medium & heavy<br>materials | 中厚,厚物用<br>(-3,-5)<br>For medium & heavy<br>materials |                          |
| 1/8 (3.2)                  | 158794-101                   | 117369-001                                           | 114951-001                                           | S36562-001               |
| 5/32 (4.0)                 | 158796-101                   | 150850-001                                           | 116509-001                                           | 155455-101               |
| 3/16 (4.8)                 | 158791-101                   | 117133-001                                           | 112659-001                                           | S36564-001               |
| 1/4 (6.4)                  | 158792-101                   | 117367-001                                           | 112660-001                                           | SA4052-001               |
| 5/16 (7.9)                 | 158793-101                   | 144882-001                                           | 112661-001                                           | 155459-101               |
| 3/8 (9.5)                  | 158798-101                   | 144881-101                                           | 116510-101                                           | 155461-101               |
| 1/2 (12.7)                 | 158797-101                   | S09365-001                                           | 116511-001                                           | S09367-101               |
| 5/8 (15.9)                 | 158795-101                   | 159577-001                                           | 116512-001                                           | 159575-101               |
| 1-3/8 (34.9)               | S10746-101                   | S14148-001                                           | S14149-001                                           | S10751-101               |
| 68mm                       | S12999-001                   | S13001-001                                           | S13002-001                                           | S13003-101               |

### 空縫い用 / For sewing without material

- \* 針板と送り歯と押え組が標準品と異なります。**最大送りピッチは 4mm 以下でご使用下さい。**
- \* Needle plate, the feed dog and presser foot assembly is different from normal parts.
- \* **Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.**

| 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | 針板<br>Needle plate | 送り歯<br>Feed dog | 押え組<br>Presser foot assy |
|----------------------------|-----------------------------|--------------------|-----------------|--------------------------|
| 3/16 (4.8)                 | 標準品 / Normal                | S36010-101         | S36011-101      | S36012-001               |
| 1/4 (6.4)                  |                             | S36025-001         | S36024-001      | S36022-001               |

### 厚物用 / For heavy materials

- \* 送り歯が標準品と異なります。
- \* The feed dog is different from normal parts.

| 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | (針板)<br>Needle plate | 送り歯<br>Feed dog | (押え組)<br>Presser foot assy |
|----------------------------|-----------------------------|----------------------|-----------------|----------------------------|
| 3/16 (4.8)                 | 標準品 / Normal                | 標準品 / Normal         | S21149-001      | 標準品 / Normal               |
| 1/4 (6.4)                  |                             |                      | S21150-001      |                            |

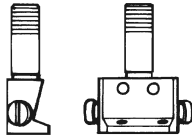
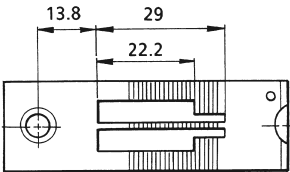
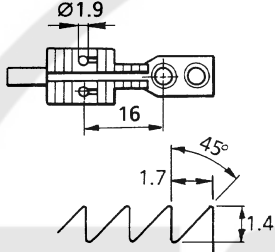
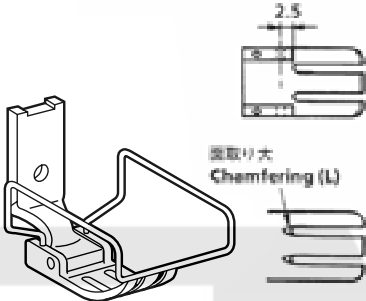
### 極厚物用 / For extra heavy materials

- \* 送り歯が標準品と異なります。
- \* The feed dog is different from normal parts.

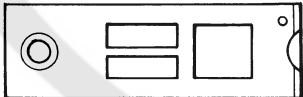
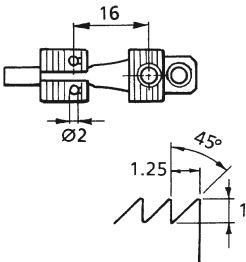
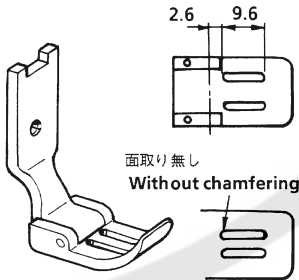
| 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | (針板)<br>Needle plate | 送り歯<br>Feed dog | (押え組)<br>Presser foot assy |
|----------------------------|-----------------------------|----------------------|-----------------|----------------------------|
| 1/8 (3.2)                  | 標準品 / Normal                | 標準品 / Normal         | 158430-001      | 標準品 / Normal               |
| 3/16 (4.8)                 |                             |                      | S13588-001      |                            |
| 1/4 (6.4)                  |                             |                      | 153882-001      |                            |
| 3/8 (9.5)                  |                             |                      | 153887-001      |                            |
| 1/2 (12.7)                 |                             |                      | 153892-001      |                            |
| 5/8 (15.9)                 |                             |                      | 153897-001      |                            |

## Ga. ゲージ部品一覧表 / Gauge parts list

### 標準品 / For Normal

| 針抱き組<br>Needle clamp assy                                                          | 針板<br>Needle plate                                                                 |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|
|                                                                                    | 中、厚物用(-3,-5)<br>For medium & heavy materials                                       |
|   |   |
| 送り歯<br>Feed dog                                                                    | 押え組<br>Presser foot assy                                                           |
| 中厚, 厚物用(-3, -5)<br>For medium & heavy materials                                    |                                                                                    |
|  |  |

### 空縫い用 / For sewing without material

| 針板<br>Needle plate                                                                  | 送り歯<br>Feed dog                                                                     | 押え組<br>Presser foot assy                                                             |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |

## Ga. ゲージ部品一覧表 / Gauge parts list

### 厚物用 / For heavy materials

\* 送り歯が標準品と異なります。

\* The feed dog is different from normal parts.

| 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | (針板)<br>Needle plate | 送り歯<br>Feed dog | (押え組)<br>Presser foot assy |
|----------------------------|-----------------------------|----------------------|-----------------|----------------------------|
| 3/16 (4.8)                 | 標準品 / Normal                | 標準品 / Normal         | S21149-001      | 標準品 / Normal               |
| 1/4 (6.4)                  |                             |                      | S21150-001      |                            |

### 極厚物用 / For extra heavy materials

\* 送り歯が標準品と異なります。

\* The feed dog is different from normal parts.

| 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | (針板)<br>Needle plate | 送り歯<br>Feed dog | (押え組)<br>Presser foot assy |
|----------------------------|-----------------------------|----------------------|-----------------|----------------------------|
| 1/8 (3.2)                  | 標準品 / Normal                | 標準品 / Normal         | 158430-001      | 標準品 / Normal               |
| 3/16 (4.8)                 |                             |                      | S13588-001      |                            |
| 1/4 (6.4)                  |                             |                      | 153882-001      |                            |
| 3/8 (9.5)                  |                             |                      | 153887-001      |                            |
| 1/2 (12.7)                 |                             |                      | 153892-001      |                            |
| 5/8 (15.9)                 |                             |                      | 153897-001      |                            |

### オプション部品 / Option parts

\* 押え組が標準品と異なります。案内付押えは、最大送りピッチ 4mm 以下でご使用下さい。

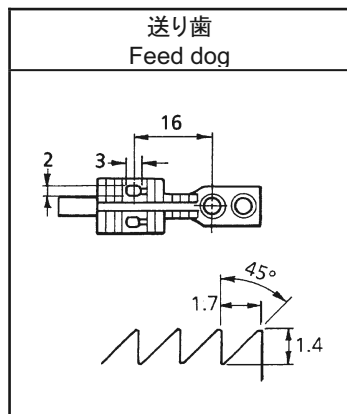
\* The presser foot assembly is different from normal parts.

\* The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

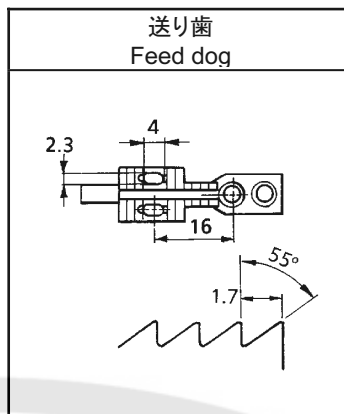
| 品名<br>Name of parts                                     | 針幅<br>Needle gauge<br>(mm) | (針抱き組)<br>Needle clamp assy | (針板)<br>Needle plate | (送り歯)<br>Feed dog | 押え組<br>Presser foot assy |
|---------------------------------------------------------|----------------------------|-----------------------------|----------------------|-------------------|--------------------------|
| 案内付き押え組<br>Presser foot assy with guide                 | 1/8 (3.2)                  | 標準品<br>/ Normal             | 標準品<br>/ Normal      | 標準品<br>/ Normal   | 149311-001               |
|                                                         | 3/16 (4.8)                 |                             |                      |                   | 117281-001               |
|                                                         | 1/4 (6.4)                  |                             |                      |                   | 149312-001               |
| 左案内付き押え<br>Presser foot assy with guide, L              | 5/16 (7.9)                 |                             |                      |                   | S13735-001               |
| ファスナー付け用<br>Presser foot assy for attach zipper (Right) | 1/8 (3.2)                  |                             |                      |                   | S14080-001               |
| 左ファスナー付け用<br>Presser foot assy for attach zipper (Left) | 1/8 (3.2)                  |                             |                      |                   | S33459-001               |

## Ga. ゲージ部品一覧表 / Gauge parts list

### 厚物用 / For heavy materials



### 極厚物用 / For extra heavy materials



### オプション部品 / Option parts

| 案内付き押え組<br>Presser foot assy with guide | 左案内付き押え<br>Presser foot assy with guide . L | ファスナー付け用<br>Presser foot assy for attach zipper (Right) | 左ファスナー付け用<br>Presser foot assy for attach zipper (Left) |
|-----------------------------------------|---------------------------------------------|---------------------------------------------------------|---------------------------------------------------------|
| <p>面取り小<br/>Chamfering (S)</p>          | <p>面取り無し<br/>Without chamfering</p>         | <p>面取り大<br/>Chamfering (L)</p>                          | <p>面取り大<br/>Chamfering (L)</p>                          |

## 索引 / INDEX

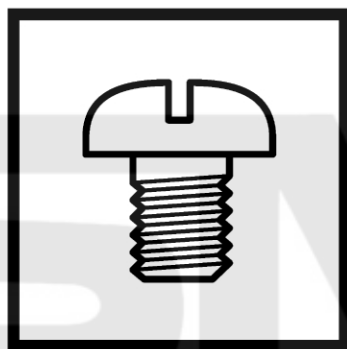
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|-----------|--------|------|-----------|--------|------|-----------|--------|------|-----------|--------|------|
| 012060636 | C -31  | 6    | 062350816 | C -7   | 6    | 112728001 | C -8   | 6    | 150182000 | Z2 -3  | 32   |
|           | E -32  | 10   | 062400616 | F -18  | 12   | 112753001 | K -64  | 24   | 150183000 | Z2 -25 | 32   |
|           | F -7   | 12   |           | F -33  | 12   | 113014000 | B -7   | 4    | 150185009 | Z2 -27 | 32   |
|           | F -26  | 12   |           | G1 -27 | 14   | 113050001 | H -7   | 18   | 150188009 | Z2 -21 | 32   |
|           | L -44  | 26   |           | G1 -29 | 14   | 114483002 | Z1 -44 | 30   | 150206002 | Z2 -8  | 32   |
| 012061036 | B -18  | 4    |           | G1 -32 | 14   | 114486002 | Z1 -43 | 30   | 150850001 | Ga     | 35   |
|           | B -26  | 4    |           | G1 -27 | 16   | 114941001 | L -41  | 26   | 151027001 | G2 -5  | 18   |
| 012061832 | D -14  | 8    |           | G1 -29 | 16   | 114951001 | Ga     | 35   | 151029001 | G2 -3  | 18   |
| 012500536 | D -22  | 8    |           | G1 -32 | 16   | 114967001 | Z1 -51 | 30   | 153230101 | Z1 -27 | 30   |
|           | G1 -15 | 14   |           | K -61  | 22   | 115947001 | G1 -42 | 16   | 153882001 | Ga     | 35   |
|           | L -31  | 26   | 062401216 | M -17  | 28   | 116010001 | A -18  | 2    |           | Ga     | 37   |
|           | M -8   | 28   | 062401616 | K -51  | 22   | 116323001 | H -2   | 18   | 153887001 | Ga     | 35   |
|           | M -13  | 28   | 062500616 | A -9   | 2    | 116509001 | Ga     | 35   |           | Ga     | 37   |
|           | M -33  | 28   |           | C -16  | 6    | 116510101 | Ga     | 35   | 153892001 | Ga     | 35   |
| 014060632 | Z2 -33 | 32   |           | K -54  | 22   | 116511001 | Ga     | 35   |           | Ga     | 37   |
| 016061031 | E -29  | 10   |           | M -27  | 28   | 116512001 | Ga     | 35   | 153897001 | Ga     | 35   |
| 017762013 | Z1 -48 | 30   | 062500816 | A -5   | 2    | 117006001 | B -6   | 4    |           | Ga     | 37   |
| 018062032 | C -26  | 6    |           | B -31  | 4    | 117133001 | Ga     | 35   | 154125001 | Z1 -7  | 30   |
|           | C -36  | 6    |           | B -36  | 4    | 117281001 | Ga     | 37   | 154560001 | L -28  | 26   |
|           | E -15  | 10   |           | C -23  | 6    | 117367001 | Ga     | 35   | 154965001 | G1 -17 | 14   |
| 018062532 | C -33  | 6    |           | D -2   | 8    | 117369001 | Ga     | 35   | 155455101 | Ga     | 35   |
| 018401036 | C -4   | 6    |           | E -45  | 10   | 118735002 | C -27  | 6    | 155459101 | Ga     | 35   |
| 021060306 | D -15  | 8    |           | K -10  | 22   | 118837001 | Z1 -3  | 30   | 155461101 | Ga     | 35   |
|           | D -32  | 8    |           | L -42  | 26   | 118954000 | E -10  | 10   | 155510001 | L -29  | 26   |
|           | Z1 -24 | 30   |           | Z1 -39 | 30   | 122991001 | Z1 -1  | 30   | 156112003 | Z2 -15 | 32   |
| 021300106 | L -11  | 26   |           | Z1 -40 | 30   | 129458102 | E -22  | 10   | 156521002 | G2 -2  | 18   |
| 021350106 | F -15  | 12   | 062501006 | Z2 -38 | 32   | 131030001 | G2 -4  | 18   | 156557001 | G1 -51 | 16   |
| 021500106 | D -25  | 8    | 062501016 | E -3   | 10   | 138843001 | Z2 -28 | 32   | 158115001 | B -17  | 4    |
|           | E -53  | 10   | 062501216 | A -7   | 2    | 140063001 | A -1   | 2    |           | J -13  | 20   |
|           | Z2 -20 | 32   |           | D -24  | 8    | 140890009 | K -63  | 22   | 158430001 | Ga     | 35   |
|           | Z2 -29 | 32   |           | E -42  | 10   | 141208001 | D -5   | 8    |           | Ga     | 37   |
|           | Z2 -34 | 32   |           | E -47  | 10   | 142002001 | Z1 -6  | 30   | 158791101 | Ga     | 35   |
|           | Z2 -36 | 32   |           | E -52  | 10   | 142274101 | K -34  | 22   | 158792101 | Ga     | 35   |
| 021500316 | G1 -12 | 14   | 062501406 | Z2 -32 | 32   | 142443001 | Z1 -2  | 30   | 158793101 | Ga     | 35   |
| 025030132 | F -22  | 12   | 076023800 | B -14  | 4    | 142721001 | Z1 -8  | 30   | 158794101 | Ga     | 35   |
| 025050236 | E -48  | 10   | 081004070 | K -25  | 22   | 142746002 | E -21  | 10   | 158795101 | Ga     | 35   |
| 025050336 | E -43  | 10   |           | K -29  | 22   | 142990001 | Z2 -26 | 32   | 158796101 | Ga     | 35   |
| 025060132 | F -13  | 12   | 081009070 | M -5   | 28   | 142997001 | Z2 -6  | 32   | 158797101 | Ga     | 35   |
| 025060136 | G1 -49 | 16   | 081038070 | K -18  | 22   | 143611201 | E -8   | 10   | 158798101 | Ga     | 35   |
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