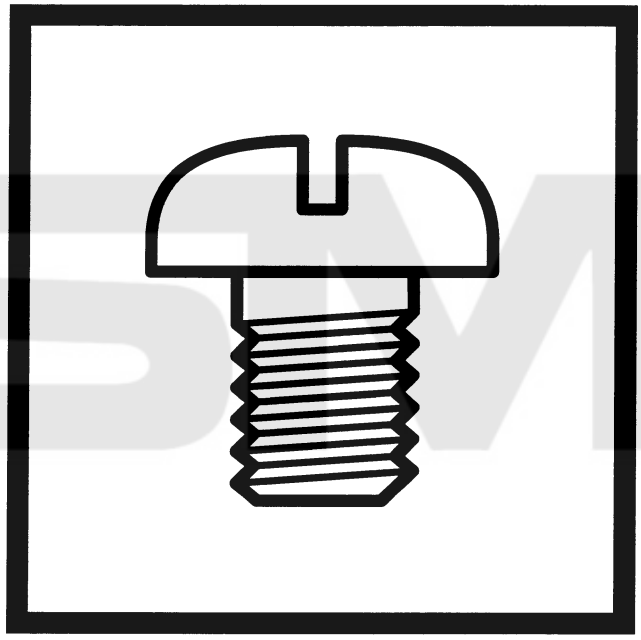
パーツブック
PARTS BOOK

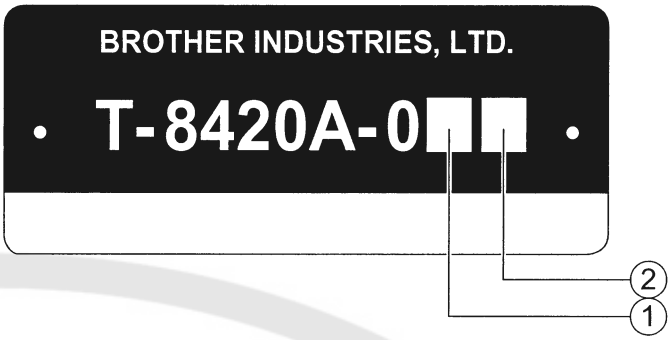
T-8420A

2 本針本縫ミシン
TWIN NEEDLE LOCK STITCHER



brother

最新の部品情報は Parts Navigation でご覧いただけます。 http://partsbook.brother.co.jp/partsnavi/jpn/index.html
The latest parts information, refer to the Parts Navigation. http://partsbook.brother.co.jp/partsnavi/eng/index.html



① 0: 微量給油仕様 / Minimum lubrication type
3: セミドライ仕様 / Semi dry type

② 3: 中厚物 / Medium-weight materials
5: 厚物 / Heavy-weight materials
F: ファンデーション / Foundation garments

パーツブックご利用に際して

1. この本は、2004年05月のデータに基づいて作成されたものです。
2. 部品は予告なしに設計変更される場合があります。
3. 組単位で補給する部品は、破線で示してあります。
4. 部品コード欄が＊となっている場合は、仕様別部品一覧表及びゲージ部品一覧表でお調べ下さい。
   (34から39ﾍﾟｰｼﾞ)

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Notes for using this parts book

1. This book was prepared based on information available in May 2004.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line .....
4. If the symbol * is found in the " Parts No." column, refer to the different parts lists, gauge parts list on page 34 -41.

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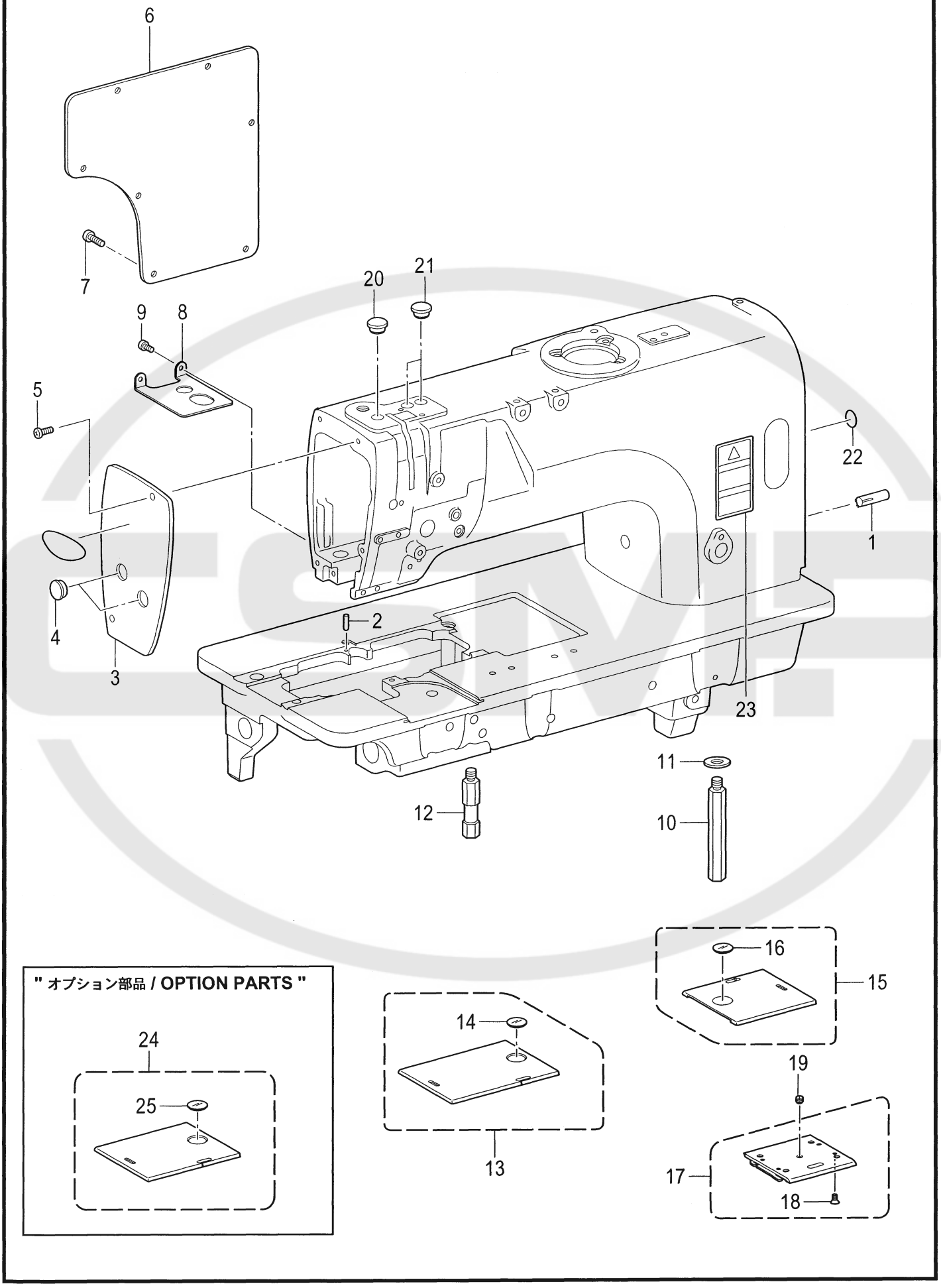
A . 主体関係 / Machine body



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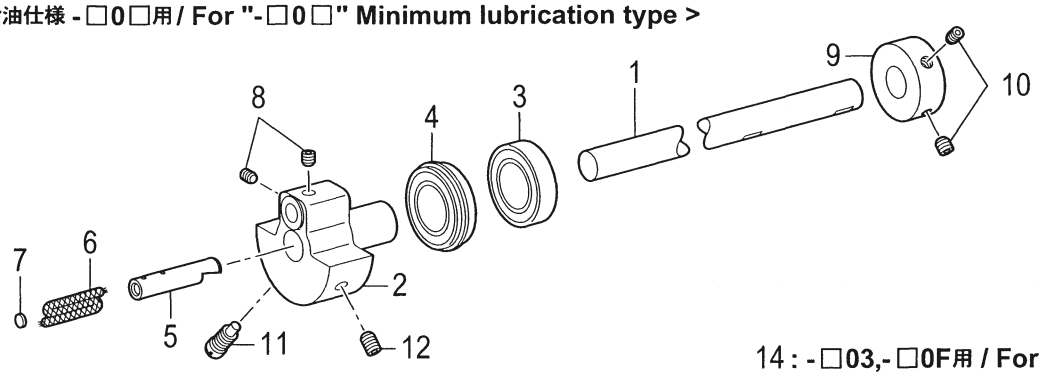
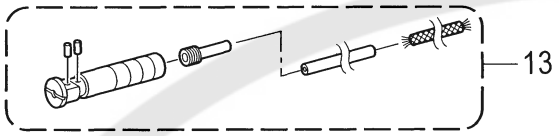
A . 主体関係 / Machine body

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	140063001	1	ミゾツキピン	DOWEL PIN	
2	SA3924001	1	ハリイタイチキメピン	POSITIONING PIN	
3	SA2440001	1	メンイタ	FACE PLATE	
4	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
5	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
6	SA2441001	1	ガワイタ	REAR COVER	
7	062501216	7	ナベコ5X12	SCREW, PAN M5X12	
8	SA2443001	1	ダストプレート	DUST PROTECTOR	
9	062500616	2	ナベコ5X6	SCREW, PAN M5X6	
10	SA2444101	1	キヤクチユウL	BED LEG,L	
11	025080236	1	ヒラザガネチユウ8	WASHER, PLAIN M 8	
12	SA2445001	1	キヤクチユウS	BED LED,S	
13	SA2447001	1	スベリイタLAクミ	SLIDE PLATE, LA ASSY	
14	SA2479001	1	スベリイタマド	BOBBIN WINDOW	
15	SA2449001	1	スベリイタRクミ	SLIDE PLATE ASSY, R	
16	SA2479001	1	スベリイタマド	BOBBIN WINDOW	
17	S36663051	1	スベリイタFクミ	SLIDE PLATE F ASSY	
18	S34438051	4	サラネジ3.18X4	SCREW, FLAT SM3.18-40X4	
19	116010001	1	トメネジ5.16	SET SCREW, SM5.16-40X4	
20	SA2929001	1	ゴムセン12.5	RUBBER CAP, 12.5	
21	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
22	S37060001	1	ｱｰｽﾏｰｸ	LABEL, GROUNDING	
			＜日本向用＞	**< For Japan only >**	
23	SA2040001	1	ラベルチユウイ.ワエイ	LABEL, CAUTION JPN/ENG	
			＜日本向以外用＞	**< Except for Japan >**	
23	SA2041001	1	ラベルチユウイ.チユウエイ	LABEL, CAUTION CHN/ENG	
			”オプション部品”	**"Option parts"**	
24	SA2761001	1	スベリイタLBクミ	SLIDE PLATE, LB ASSY	
25	SA2479001	1	スベリイタマド	BOBBIN WINDOW	

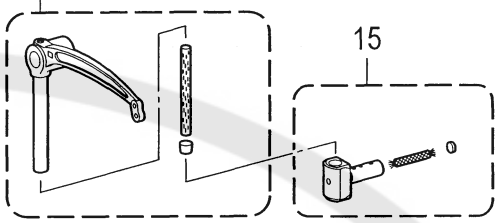
B . 上軸関係 / Upper shaft mechanism

< 微量給油仕様 -□0□用 / For "-□0□" Minimum lubrication type >

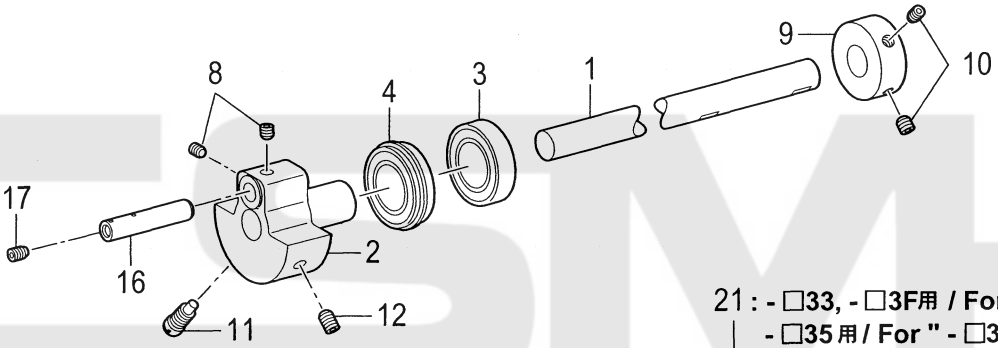


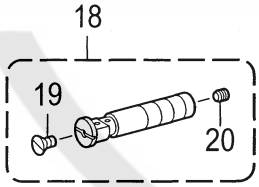


14 : -□03,-□0F用 / For " -□03,-□0F"
-□05用 / For " -□05 "

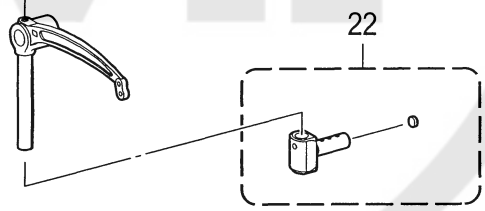


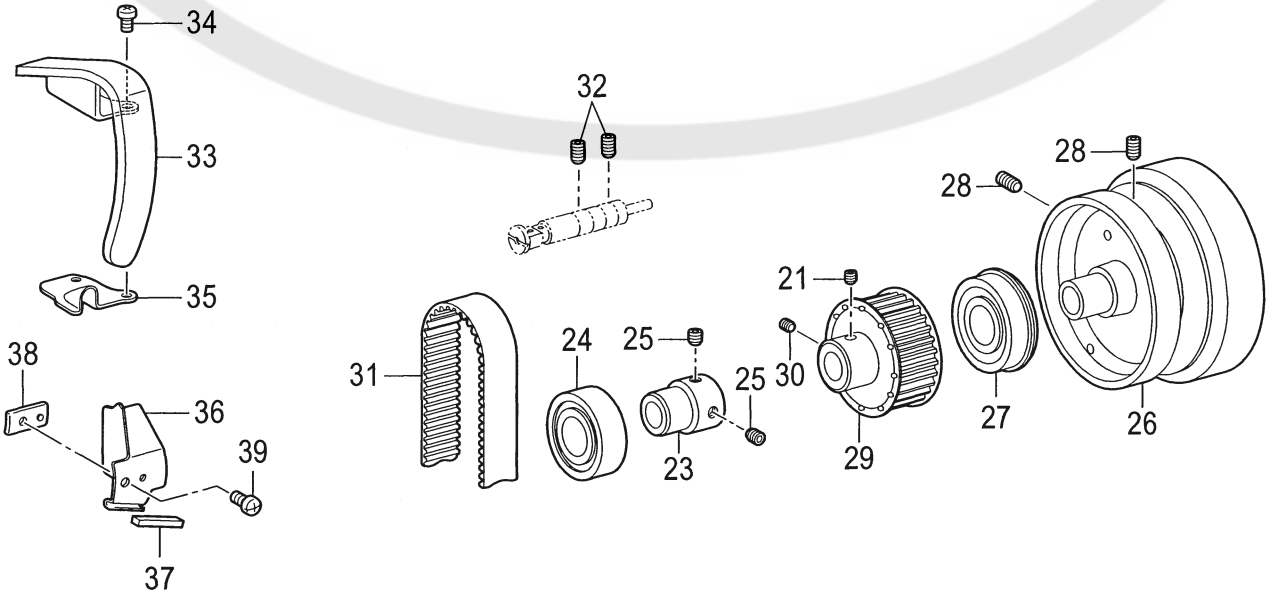
< セミドライ仕様 -□3□用 / For "-□3□" Semi dry type >





21 : -□33, -□3F用 / For " -□33, -□3F"
-□35用 / For " -□35"





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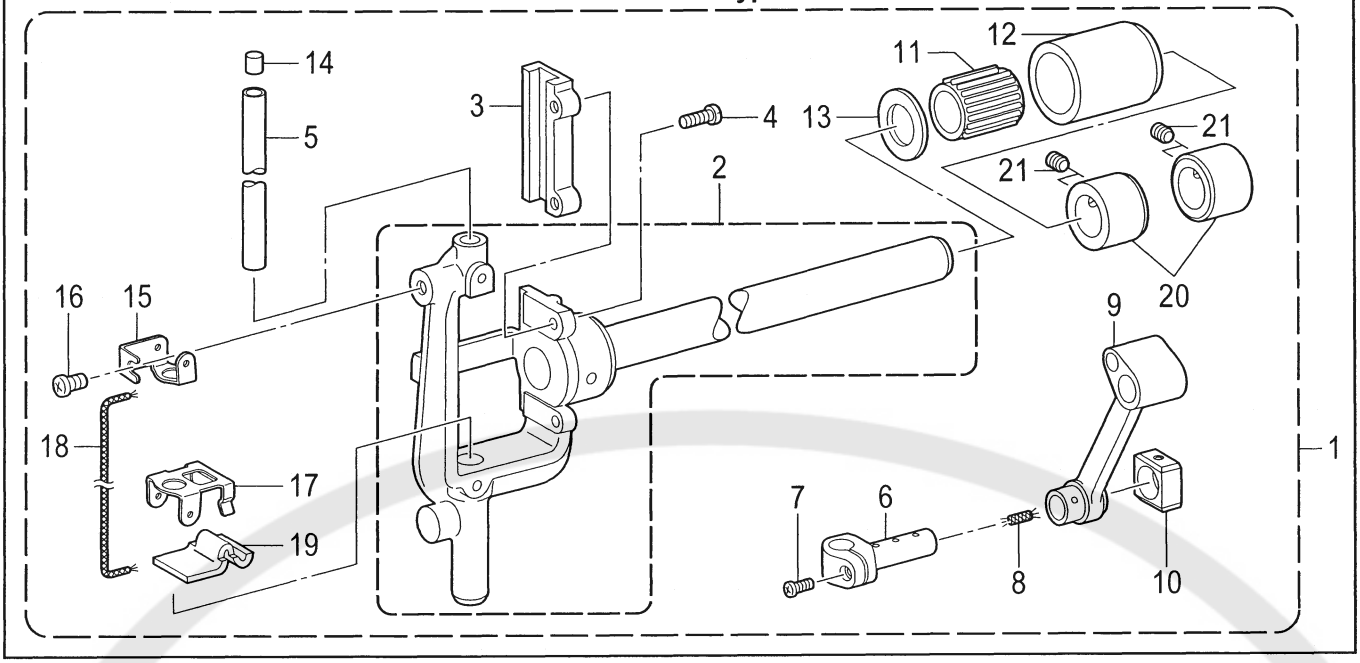
B . 上軸関係 / Upper shaft mechanism

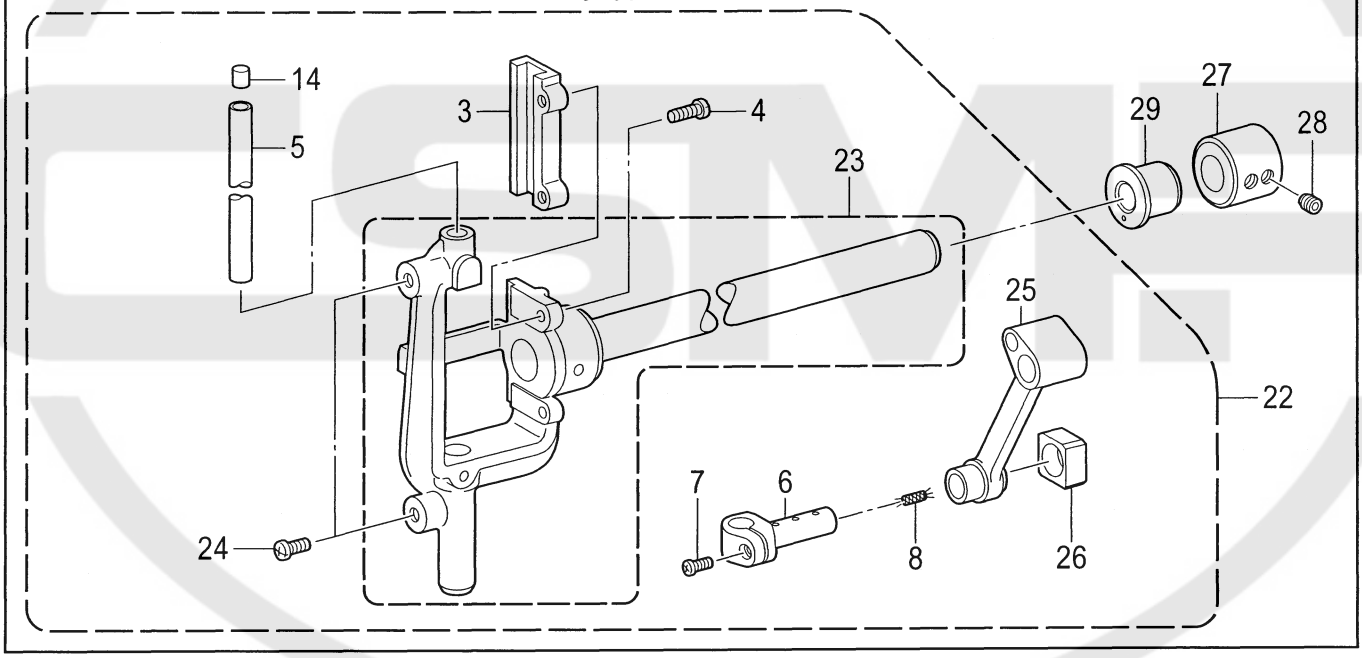
REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□0□用>	**<For"-□0□">**	
1	SA2746201	1	ウワジクST	UPPER SHAFT, ST	
2	SA4089001	1	テンビンクランク	THREAD TAKE-UP CRANK	
3	S25234001	1	タマジクウケ6004ZZ	BALL BEARING, 6004ZZ	
4	S38707001	1	タマジクウケ6004ZZNR	BALL BEARING, 6004ZZNR	
5	S38398001	1	ハリボウクランクジク	CRANKSHAFT, N-BAR	
6	SA4335001	1	クミヒモ6X6	WICK, 6X6(L=90)	
7	113014000	1	クミヒモフタ	PUSHER	
8	S25260001	2	アナヒラ6X5ホソメ	SET SCREW,SOCKET (FT) M6X5	
9	SA1120001	1	イトマキクドウリン	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
11	S25235001	1	シメネジ8	SCREW, M8	
12	S25236001	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	
13	SA2861001	1	テンビンササエジクソウクミ	THREAD TAKE-UP S-SHAFT UNIT	
			<-□03,-□0F用>	**<For"-□03,-□0F">**	
14	SA2935101	1	テンビンS3-Lクミ	THREAD TAKE-UP LEVER ASSY,S3-L	
			<-□05用>	**< For"-□05">**	
14	SA2936101	1	テンビンS5-Lクミ	THREAD TAKE-UP LEVER ASSY,S5-L	
			<-□0□用>	**<For"-□0□">**	
15	S13160001	1	テンビンスベリコ2クミ	T-TAKE-UP SLIDE BLOCK ASSY, 2	
			<-□3□用>	**<For"-□3□">**	
1	SA2746201	1	ウワジクST	UPPER SHAFT, ST	
2	SA4089001	1	テンビンクランク	THREAD TAKE-UP CRANK	
3	S25234001	1	タマジクウケ6004ZZ	BALL BEARING, 6004ZZ	
4	S38707001	1	タマジクウケ6004ZZNR	BALL BEARING, 6004ZZNR	
16	SA4112001	1	テンビンクランクジクP	THREAD TAKE-UP CRANK SHAFT, P	
17	014500836	1	アナクボミ5X8	SET SCREW, SOCKET (CP) M5X8	
8	S25260001	2	アナヒラ6X5ホソメ	SET SCREW,SOCKET (FT) M6X5	
9	SA1120001	1	イトマキクドウリン	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
11	S25235001	1	シメネジ8	SCREW, M8	
12	S25236001	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	
18	SA2464001	1	テンビンササエジククミ	THREAD TAKE-UP S-SHAFT ASSY	
19	SA2958001	1	サラネジ5X6	SCREW, FLAT M5X6	
20	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
			<-□33,-□3F用>	**<For"-□33,-□3F">**	
21	SA4115001	1	テンビンS3P	THREAD TAKE-UP LEVER, S3 P	
			<-□35用>	**< For"-□35">**	
21	SA4166001	1	テンビンS5P	THREAD TAKE-UP LEVER ,S5 P	
			<-□3□用>	**<For"-□3□">**	
22	SA4129001	1	テンビンスベリコクミ	THREAD TAKE-UP SLIDE B-ASSY	
23	SA2748001	1	タマジクウケブツシュ	BALL BEARING BUSH	
24	076023800	1	Rタマジクウケ60/22ZZ	BALL BEARING, RADIAL 60/22ZZ	
25	S23651001	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
26	SA2750001	1	プーリ	PULLY	
27	158115001	1	タマジクウケ6204ZZNR	BALL BEARING, 6204ZZNR	
28	012061036	2	アナヒラ6X10	SET SCREW, SOCKET (FT) M6X10	
29	SA2720001	1	タイミングプーリU STクミ	TIMING PULLEY ASSY,U ST	
30	S23651001	2	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
31	SA2463001	1	タイミングベルト	TIMING BELT	
32	012061036	2	アナヒラ6X10	SET SCREW, SOCKET (FT) M6X10	
33	SA2469001	1	テンビンカバー	THREAD TAKE-UP LEVER COVER	
34	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
35	SA3057001	1	ダストカバー	DUST COVER	
36	SA3058101	1	シヤヘイバン	SHELTER PLATE	
37	SA3065001	1	フエルト	FELT	
38	SA3059001	1	シヤヘイバンオサエ	HOLDER, SHELTER PLATE	
39	062500816	1	ナベコ5X8	SCREW, PAN M5X8	

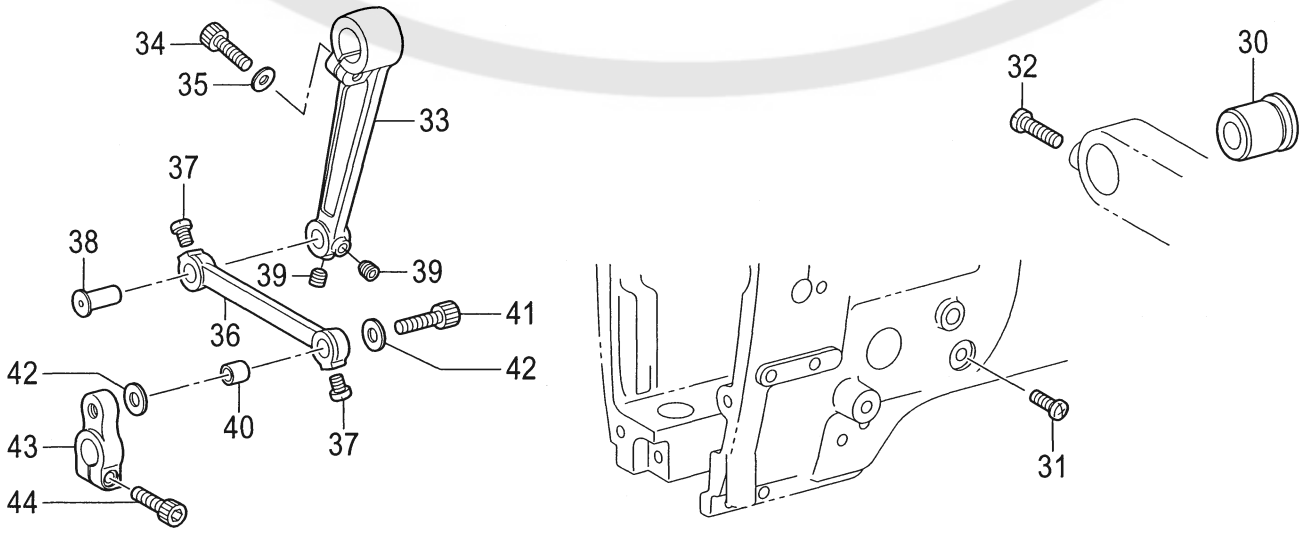
C . 針棒揺動関係 / Needle bar rocking mechanism

< 微量給油仕様 -□0□用 / For "-□0□" Minimum lubrication type >



< セミドライ仕様 -□3□用 / For "-□3□" Semi dry type >





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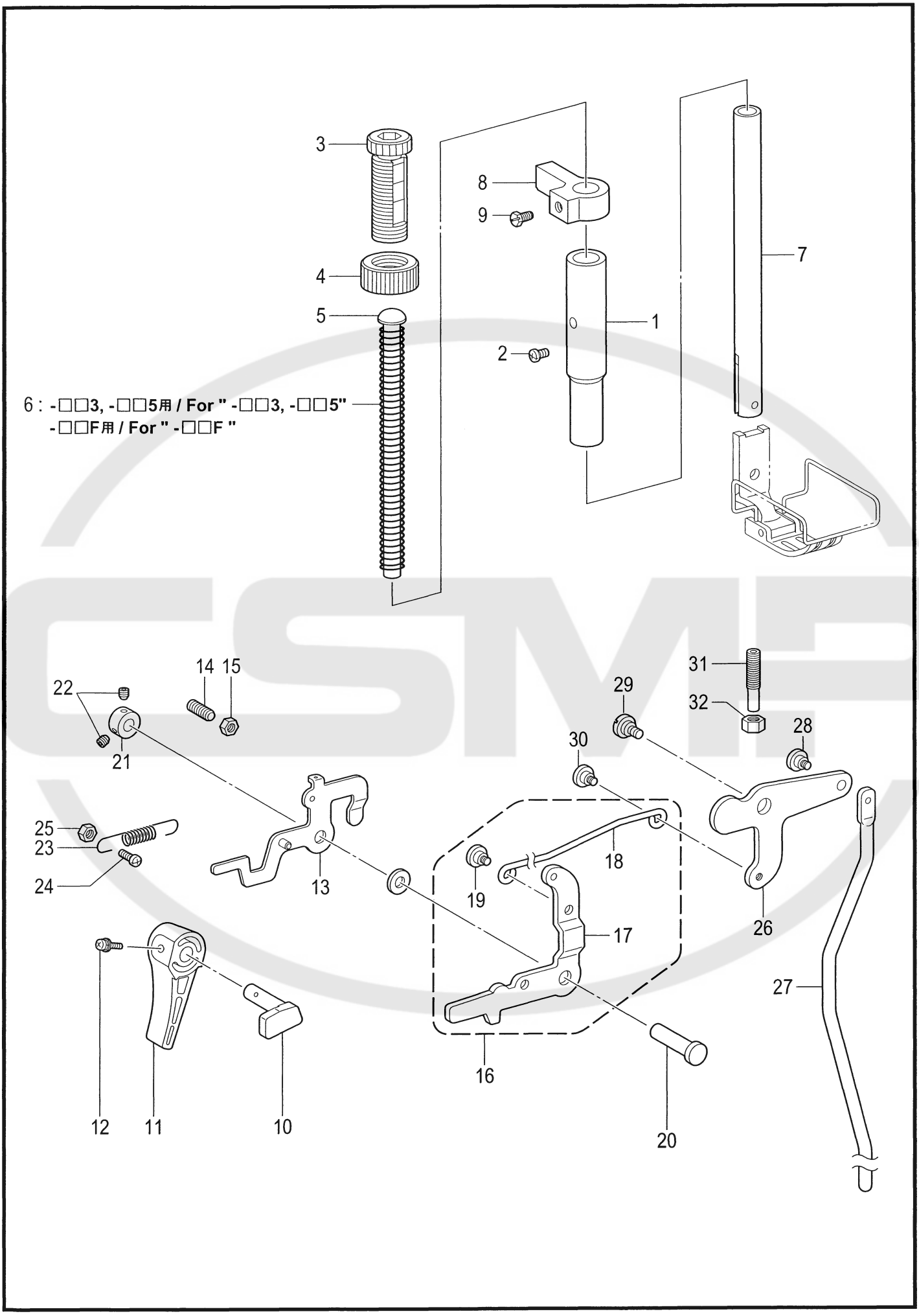
C . 針棒揺動関係 / Needle bar rocking mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□0□用>	<For "-□0□">	
1	SA4124101	1	ハリボウヨウドウジククミ	NEEDLE BAR ROCKER SHAFT ASSY	
2	SA3854001	1	ハリボウダイクミ	NEEDLE BAR BASE ASSY	
3	SA2474001	1	カクコマスライダ	SLIDE BLOCK SLIDER	
4	062401016	2	ナベコ4X10	SCREW, PAN M4X10	
5	SA2475001	1	ハリボウ	NEEDLE BAR	
6	SA3710001	1	ハリボウダキ	NEEDLE BAR CLAMP	
7	062350816	1	ナベコ35X8	SCREW, PAN M3.5X8	
8	112728001	1	クミヒモ	WICK, L=50	
9	SA3711001	1	ハリボウクランクロッド	CRANK ROD,N-BAR	
10	SA3712001	1	カクコマ	SLIDE BLOCK	
11	SA2482001	1	ニードルベアリング	NEEDLE BEARING	
12	SA2483001	1	ケース	CASE	
13	SA2484001	1	ザガネ	WASHER,PLAIN	
14	148394000	1	ハリボウセン	CAP, N-BAR	
15	SA4007001	1	フエルトオサエU	FELT SUPPORT, U	
16	062500616	1	ナベコ5X6	SCREW, PAN M5X6	
17	SA3848001	1	フエルトオサエD	FELT SUPPORT, D	
18	S07465000	1	クミヒモ	WICK, L=200	
19	SA3852001	1	フエルト	FELT	
20	SA2485001	2	セツトカラー	SET SCREW COLLAR	
21	S25260001	4	アナヒラ6X5ホソメ	SET SCREW,SOCKET (FT) M6X5	
			<-□3□用>	<For"- □3□">	
22	SA4093001	1	ハリボウヨウドウジククミ	NEEDLE BAR ROCKER SHAFT ASSY	
23	SA2471001	1	ハリボウダイクミ	NEEDLE BAR BASE ASSY	
24	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
3	SA2474001	1	カクコマスライダ	SLIDE BLOCK SLIDER	
4	062401016	2	ナベコ4X10	SCREW, PAN M4X10	
5	SA2475001	1	ハリボウ	NEEDLE BAR	
6	SA3710001	1	ハリボウダキ	NEEDLE BAR CLAMP	
7	062350816	1	ナベコ35X8	SCREW, PAN M3.5X8	
8	112728001	1	クミヒモ	WICK, L=50	
25	SA4094001	1	ハリボウクランクロツド	CRANK ROD, N-BAR	
26	SA2481001	1	カクコマ	SLIDE BLOCK	
14	148394000	1	ハリボウセン	CAP, N-BAR	
27	SA2485001	1	セツトカラー	SET SCREW COLLAR	
28	S25260001	2	アナヒラ6X5ホソメ	SET SCREW,SOCKET (FT) M6X5	
29	SA4095001	1	ヨウドウジクメタルL	BUSH, L	
30	SA2486101	1	ヨウドウジクメタルR	BUSH, R	
31	062500816	1	ナベコ5X8	SCREW, PAN M5X8	
32	062061616	1	ナベコ6X16	SCREW, PAN M6X16	
33	SA2489001	1	ハリボウヨウドウレバー	NEEDLE BAR ROCKER LEVER ASSY	
34	018062032	1	アナボルト6X20	BOLT, SOCKET M6X20	
35	118735002	1	ザガネ	WASHER	
36	SA2490101	1	ハリボウヨウドウリンク	ROCKER LINK, N-BAR	
37	S23460001	2	ナベコ6X5	SCREW, PAN M6X5	
38	SA4117001	1	ヨウドウリンクジクP	LINK SHAFT, N-BAR ROCKER P	
39	012060636	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
40	SA4118001	1	ヨウドウリンクカラーP	ZIGZAG LINK BUSH, P	
41	018062532	1	アナホルト6X25	BOLT, SOCKET M6X25	
42	SA2493001	2	ザガネ	WASHER,PLAIN	
43	SA2494001	1	ハリボウヨウドウウデ	NEEDLE BAR ROCK ARM	
44	018062032	1	アナボルト6X20	BOLT, SOCKET M6X20	

D . 押え関係 / Presser foot mechanism



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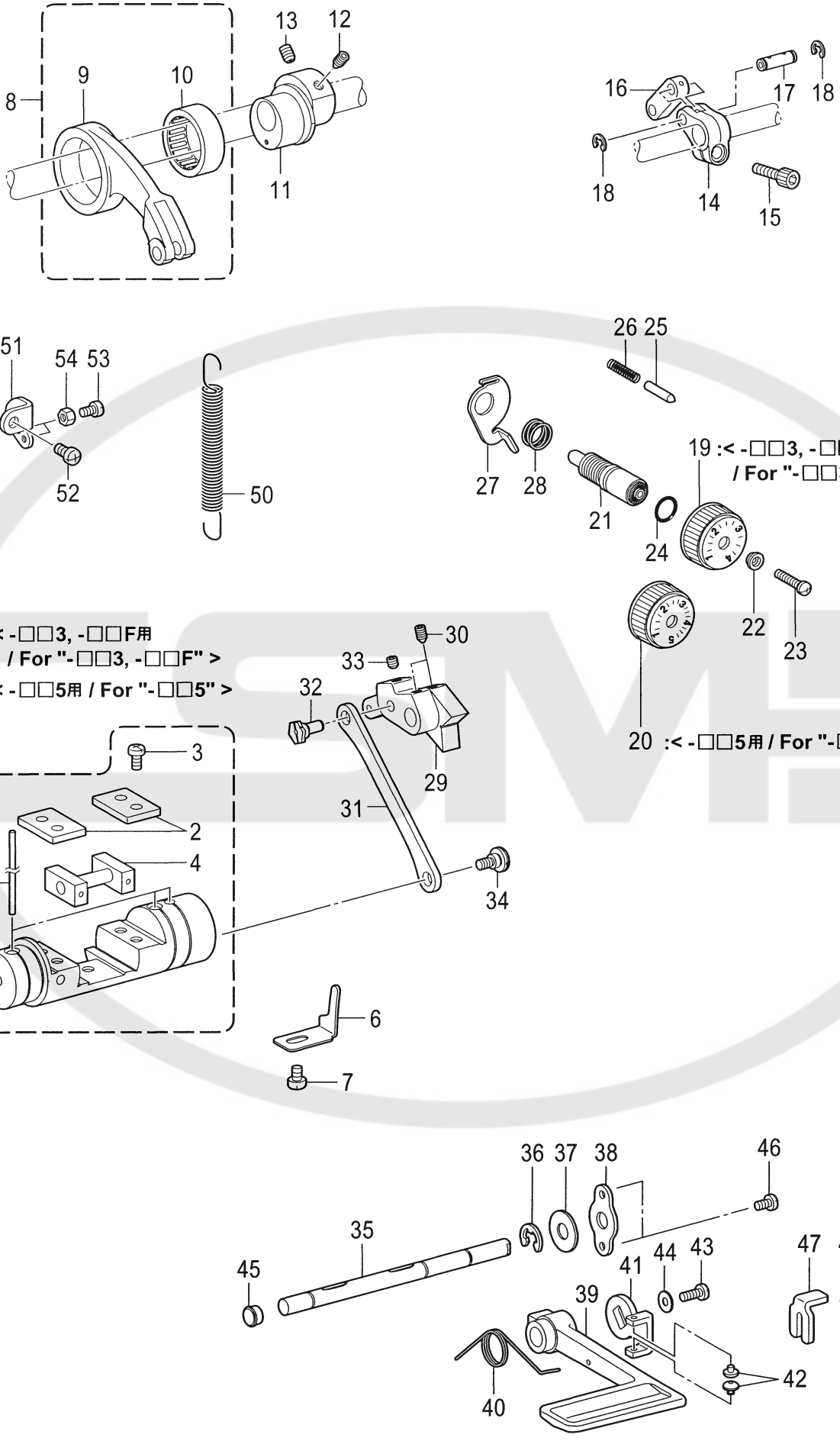
D . 押え関係 / Presser foot mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA2495001	1	オサエボウメタル	PRESSER BAR BUSH	
2	062500816	1	ナベコ5X8	SCREW, PAN M5X8	
3	SA1174001	1	オサエチヨウセツネジM14	PESSER ADJUSTING SCREW, M14	
4	SA1175001	1	チヨウセツネジナツトM14	ADJUST SCREW NUT	
5	141208001	1	オサエバネアンナイ	SPRING GUIDE	
			<-□□3, -□□5用>	**<For"-□□3,-□□5">**	
6	S07346101	1	オサエバネ	PRESSER BAR SPRING, -5	
			<-□□F用>	**<For"- □□F">**	
6	S16196001	1	オサエバネ	PRESSER BAR SPRING, F	
7	SA2496001	1	オサエボウ	PRESSER BAR	
8	SA2498001	1	オサエボウダキ	GUIDE BRACKET, P-BAR	
9	S25289001	1	ボルト6	BOLT, (CP) M6X10	
10	SA2499001	1	オサエアゲクランク	PRESSER BAR LIFTING CRANK	
11	S31006001	1	オサエアゲテコ	LIFTING LEVER	
12	S39051001	1	ナベザクミ35X12	SCREW, PAN (S/P W) M3.5X12	
13	S07353001	1	イトユルメイタクミ	TENSION RELEASE PLATE ASSY	
14	012061832	1	アナヒラ6X18	SET SCREW, SOCKET (FT) M6X18	
15	021080306	1	3シユナツト8	NUT, 3 M8	
16	SA2500001	1	ヒザアゲレンカンクミ	KNEE LIFTER C-ROD ASSY	
17	SA2501001	1	オサエアゲレバー	PRESSER BAR LIFTING LEVER	
18	SA2502001	1	ヒザアゲレンカン	KNEE LIFTER CONNECTING ROD	
19	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
20	S07349001	1	オサエアゲレバージク	P-BAR LIFTING LEVER SHAFT	
21	SA2504001	1	セツトカラー	SET SCREW COLLAR	
22	012500536	2	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
23	S07355051	1	オサエアゲレバーバネ	SPRING, EXTENSION	
24	062501416	1	ナベコ5X14	SCREW, PAN M5X14	
25	021500106	1	1シユナツト5	NUT, 1 M5	
26	SA2506001	1	ヒザアゲレバー	KNEE LIFTER LEVER	
27	SA2507001	1	ヒザアゲボウ	KNEE LIFTER BAR	
28	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
29	SA2165001	1	ダンネジ6	SHOULDER SCREW, M6	
30	SA1179001	1	ダンネジ5	SHOULDER SCREW, M5	
31	SA4149001	1	チヨウセツネジ6	ADJUSTING SCREW, 6	
32	021060306	1	3シユナツト6	NUT, 3 M6	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/ For "-□□3, -□□F" >
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20 :< -□□5用 / For "-□□5" >
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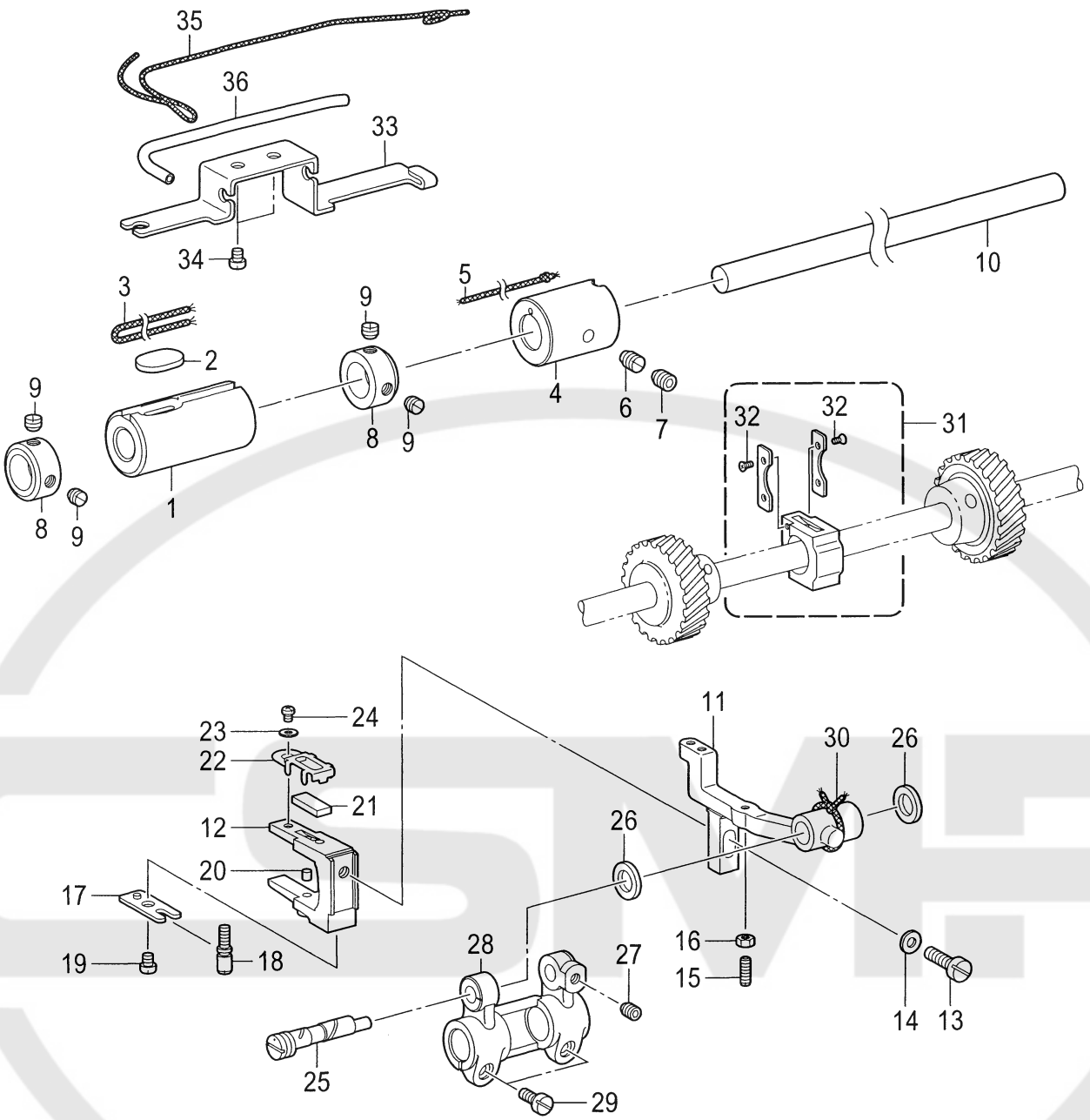
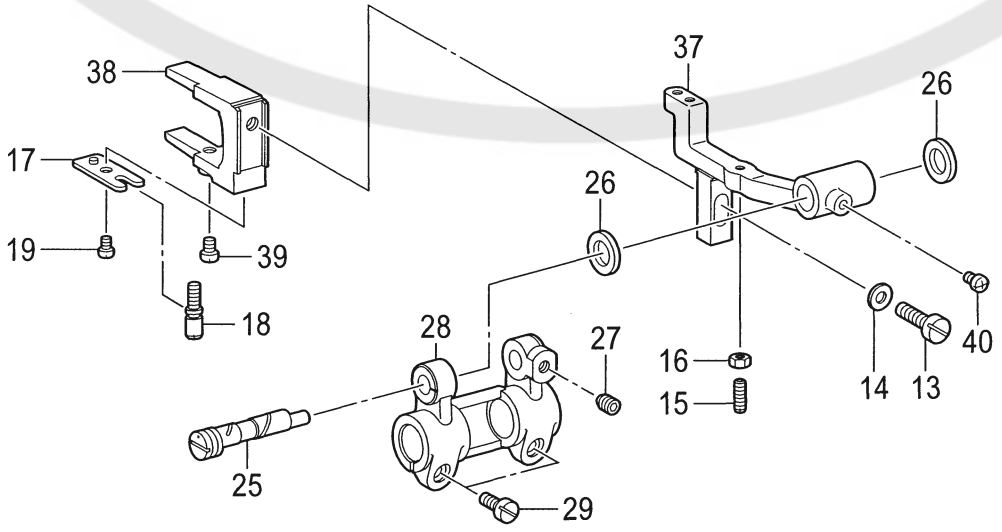
E . 送り関係 / Feed mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□□3,-□□F用>	**<For"-□□3,-□□F">**	
1	SA3062001	1	キリカエキ11クミ	FEED REGULATOR ASSY, 11	
			<-□□5用>	**<For"-□□5">**	
1	SA2509001	1	キリカエキクミ	FEED REGULATOR ASSY	
2	SA2511001	2	カクコマアンナイイタ	GUIDE PLATE	
3	062501016	4	ナベコ5X10	SCREW, PAN M5X10	
4	SA2512001	1	キリカエキカクコマクミ	SLIDE BLOCK ASSY	
5	SA2515001	3	フエルト	FELT	
6	SA2516001	1	キリカエキトメ	STOPEER	
7	062060816	1	ナベコ6X8	SCREW, PAN M6X8	
8	143611201	1	スイヘイオクリレンカンクミ	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	スイヘイオクリレンカン	FEED ROCKER CONNECTING ROD	
10	118954000	1	ニードルベアリング	NEEDLE BEARING	
11	SA2518001	1	スイヘイヘンシンリン5	LEVEL FEED ECCENTRIC WHEEL 5	
12	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	
14	SA2521001	1	スイヘイオクリウデ5	FEED ROCKER ARM 5	
15	018062032	1	アナボルト6X20	BOLT, SOCKET M6X20	
16	143613051	1	スイヘイオクリウデリンク	LINK	
17	143616001	1	スイヘイオクリウデジク	SHAFT	
18	048060342	2	トメワE6	RETAINING RING, E6	
			<-□□3, -□□F用>	**<For"-□□3,-□□F">**	
19	S38422001	1	オクリメモリダイヤル	STITCH LENGTH DIAL, 4	
			<-□□5用>	**<For"-□□5">**	
20	S38427001	1	オクリメモリダイヤル	STITCH LENGTH DIAL, 5	
21	SA3056001	1	オクリチヨウセツネジ	FEED REGULATING STUD	
22	142746002	1	メモリイタオサエ	FEED REGULATING SUPPORTER	
23	129458102	1	シメネジ4.76	SCREW, SM4.76	
24	108549001	1	Oリング	O RING	
25	S50098101	1	メモリイチギメピン	POSITIONING PIN	
26	100328001	1	メモリイチキメピンバネ	NOTCH SPRING	
27	SA2523001	1	ダイヤルロツクレバー	DIAL LOCK LEVER	
28	S39830101	1	ダイヤルロツクレバーバネ	SPRING	
29	SA2525001	1	オクリチヨウセツキ5	FEED REGULATOR 5	
30	016061031	2	アナトガリ6X10	SET SCREW, SOCKET (CN) M6X10	
31	SA2526001	1	キリカエキレンカン	CONNECTING ROD	
32	SA2527001	1	ヘンシンジク	ECCENTRIC SHAFT	
33	012060636	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
34	SA2528101	1	ダンネジ6	SHOULDER SCREW, M6	
35	SA2529001	1	カエシヌイレバージクTR	SHAFT, R-LEVER TR	
36	048080342	1	トメワE8	RETAINING RING, E8	
37	025100132	1	ヒラザガネシヨウ10	WASHER, PLAIN S 10	
38	SA2530001	1	カンザ	SPACER	
39	S07374109	1	カエシヌイレバー	REVERSE STITCHING LEVER	
40	SA2531001	1	カエシヌイレバーオサエバネ	SPRING	
41	SA3067001	1	レバーガイド	LEVER GUIDE	
42	S48367000	2	レバーガイドゴム	RUBBER	
43	062501216	1	ナベコ5X12	SCREW, PAN M5X12	
44	025050336	1	ヒラザガネダイ5	WASHER, PLAIN L 5	
45	104821001	1	ゴムセン10.5	RUBBER CAP, 10.5	
46	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
47	SA2532001	1	ハンドルストツパ	STOPPER	
48	062501216	1	ナベコ5X12	SCREW, PAN M5X12	
49	025050236	1	ヒラザガネチユウ5	WASHER, PLAIN M 5	
50	S07376001	1	キリカエキバネ	FEED REGULATOR SPRING	
51	SA2533001	1	バネカケ	SPRING HOOK	
52	062060816	1	ナベコ6X8	SCREW, PAN M6X8	
53	062501216	1	ナベコ5X12	SCREW, PAN M5X12	
54	021500106	1	1シユナツト5	NUT, 1 M5	

F . 送り軸関係/ Feed shaft mechanism



" オプション部品 / OPTION PARTS "　< ドライ仕様用 / Dry Type >



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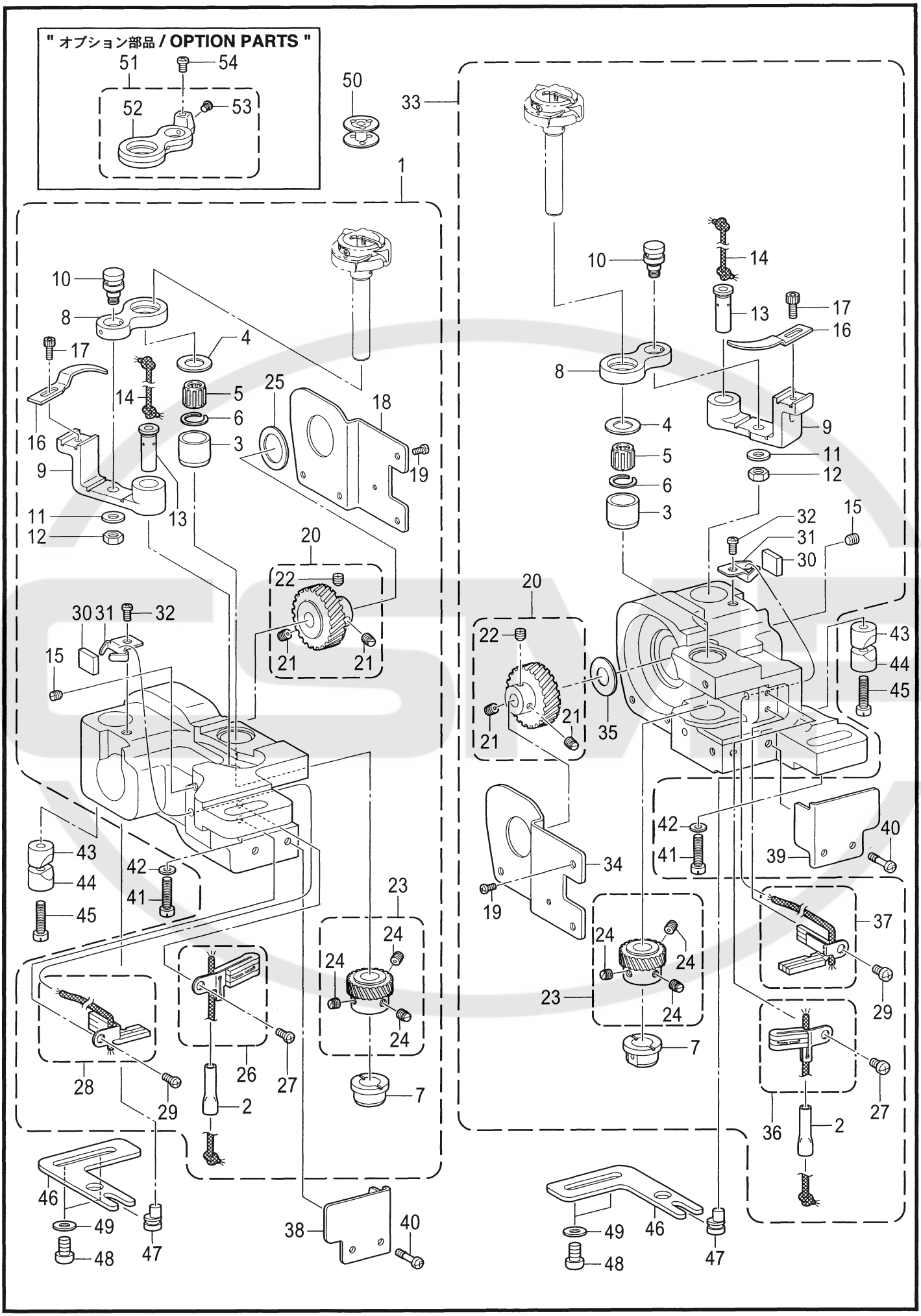
F . 送り軸関係 / Feed shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3855001	1	オクリジクメタルL	BUSH,L:F-ROCKER SHAFT	
2	SA3965001	1	フエルト	FELT	
3	SA4028001	1	クミヒモ4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	オクリジクメタルR	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	クミヒモ4X4	WICK, 4X4 L=250	
6	SA2544001	1	トメネジM6	SET SCREW M6	
7	012060636	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
8	SA2546001	2	セツトカラー	SET SCREW COLLAR	
9	S23651001	4	アナヒラ6X6ホソメ	SET SCREW, SOCKET (FT) M6X6	
10	SA3840001	1	スイヘイオクリジク	FEED ROCKER SHAFT	
11	SA3864001	1	オクリダイST	FEED BAR,ST	
12	SA3886001	1	オクリダイフタマタ	FEED BAR FORK	
13	SA2927001	1	シメネジM6X14	SCREW, M6X14	
14	025060132	1	ヒラザガネシヨウ6	WASHER, PLAIN S 6	
15	SA2566001	1	トメネジ3.5	SET SCREW, M3.5	
16	021350106	1	1シユナツト35	NUT, 1 M3.5	
17	SA2553001	1	フタマタプレート	FORKED PLATE	
18	SA2554001	1	タカサチヨウセツネジ	ADJUSTING SCREW ,HIGHT	
19	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
20	SA3990001	1	フエルト	FELT	
21	SA3887001	1	フエルト	FELT	
22	SA3888001	1	フエルトオサエ	FELT HOLDER	
23	025030132	1	ヒラザガネシヨウ3	WASHER, PLAIN S 3	
24	062300416	1	ナベコ3X4	SCREW, PAN M3X4	
25	SA2550001	1	オクリダイトリツケジク	FEED BAR SHAFT	
26	SA2551001	2	スラストリング	THRUST RING	
27	012060636	1	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
28	SA2555001	1	スイヘイオクリダイウデ	FEED ROCKER BASE ARM	
29	SA2928001	2	シメネジM5X12	SCREW, M5X12	
30	SA4025001	1	クミヒモ4X4 L=180	WICK, 4X4 L=180	
31	SA2806001	1	オクリダイカクコマクミ	FEED BAR SLIDE BLOCK ASSY	
32	W01519001	4	0サラコ3シユ2X4	SCREW, FLAT #0 M2X4	
33	SA4009001	1	クミヒモササエ	WICK SUPPORT	
34	062400616	2	ナベコ4X6	SCREW, PAN M4X6	
35	SA2724001	1	クミヒモ	WICK, L=400	
36	SA4011001	1	ビニルチューブ L=100	OIL TUBE, L=100	
			<オプション部品>ドライ仕様用	**<OPTION PARTS>Dry Type**	
37	SA2754001	1	オクリダイST	FEED BAR, ST	
38	SA2552001	1	オクリダイフタマタ	FEED BAR FORK	
39	062500816	1	ナベコ5X8	SCREW, PAN M5X8	
40	062500616	1	ナベコ5X6	SCREW, PAN M5X6	

G1 .かま関係 / Rotary hook mechanism



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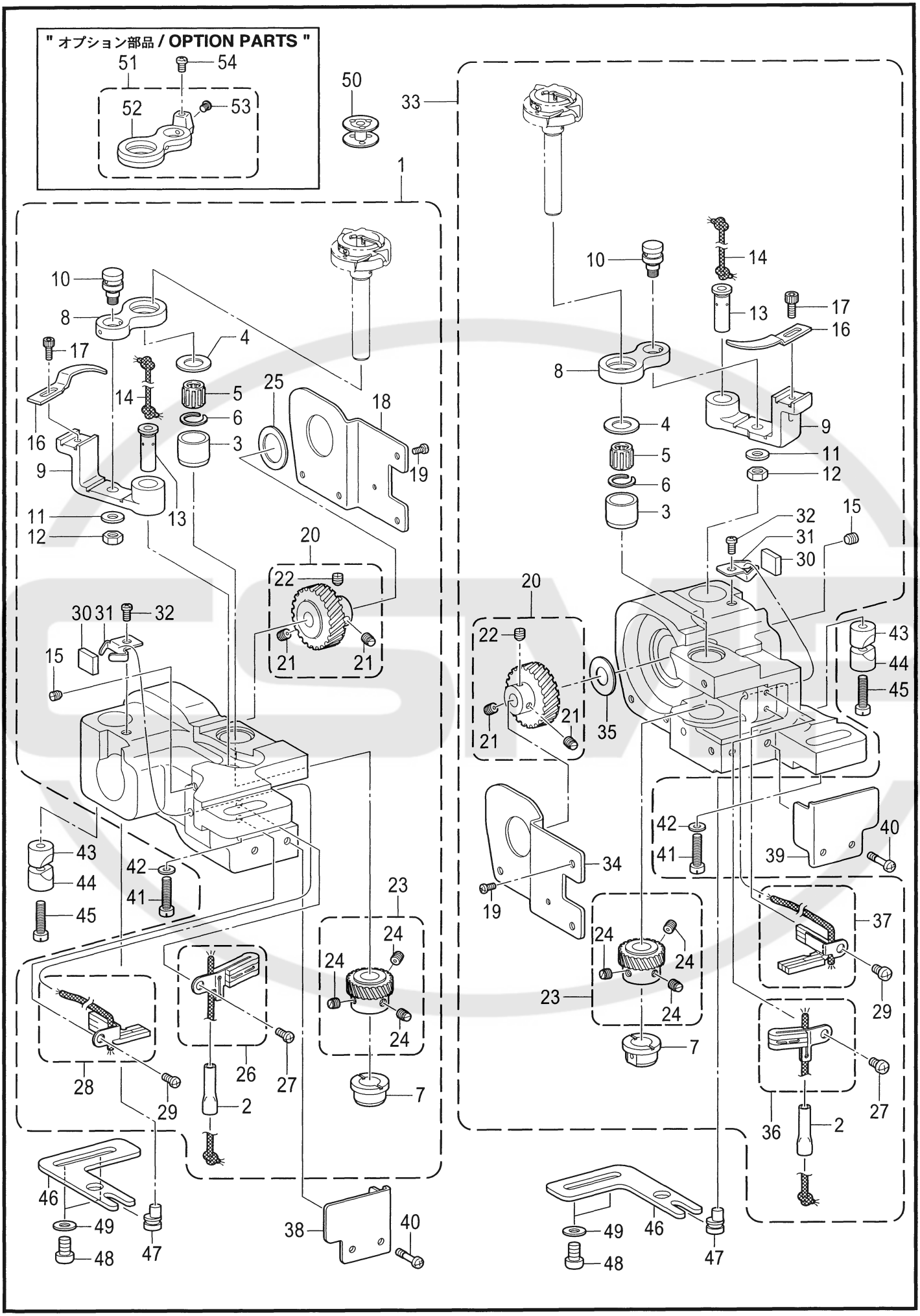
G1 . かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□3,-□□F用>	**<For"-□□3,-□□F">**	
1	SA2755101	1	カマドダイ842ST(L)クミ	ROTARY HOOK BASE ASSY,842ST(L)	
			<-□□5用>	**<For"-□□5">**	
1	SA2950101	1	カマドダイ842ST-5Lクミ	ROTARY HOOK BASE ASSY,842ST-5L	
2	SA3961001	1	パイプ	PIPE	
3	SA4029001	1	カマジクメタルU	ROTARY HOOK SHAFT BUSH	
4	S09260001	1	スラストリングA< t=1.2 >	THRUST RING, A :1.2MM**< t=1.2 >**	
4	SA4038001	1	スラストリング< t=1.0 >	THRUST RING**< t=1.0 >**	
4	S09261001	1	スラストリングB< t=1.4 >	THRUST RING, B :1.4MM**< t=1.4 >**	
5	S07420000	1	ニードルベアリング	NEEDLE BEARING	
6	S07419001	1	ストップリング	RETAINING RING	
7	SA2557001	1	カマジクメタルD	ROTARY HOOK SHAFT BUSH	
8	SA3856001	1	オープナーリンク	OPENER LINK	
9	SA3859001	1	オープナーレバー	OPENER LEVER	
10	SA2560001	1	オープナーリンクジク	SHAFT, O-LINK	
11	025710132	1	ヒラザガネショウ4.76	WASHER,PLAIN S 4.76	
12	021500316	1	3シユナツト5	NUT, 3 M5	
13	SA3889001	1	オープナーレバージク	O-LEVER SHAFT	
14	SA4026001	1	クミヒモ4X4 L=100	WICK, 4X4 L=100	
15	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
16	S38212001	1	オープナー	OPENER	
17	154965001	1	アナボルト3.57X8	BOLT, SOCKET SM3.57X8	
18	SA2562101	1	カマドダイカバーL	ROTARY HOOK BASE COVER, L	
19	062300612	4	ナベコ3X6	SCREW, PAN M3X6	
20	SA2572001	1	スパイラルギヤ ネジツキ	SPIRAL GEAR SCREW ASSY	
21	SA2574001	2	トメネジM6ホソメ	SET SCREW, (FT) M6	
22	SA2575001	1	トメネジM6ホソメ	SET SCREW, (FT) M6	
23	SA2576001	1	ピニオン ネジツキ	PINION GEAR SCREW ASSY	
24	SA2575001	3	トメネジM6ホソメ	SET SCREW, (FT) M6	
25	SA3054001	1	スラストザガネL	THRUST WASHER, L	
26	SA4042001	1	フエルトULクミ	FELT UL ASSY	
27	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
28	SA4044001	1	フエルトDLクミ	FELT DL ASSY	
29	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
30	SA4012001	1	フエルト	FELT	
31	SA3894001	1	フエルトオサエ	FELT SUPPORT	
32	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
			<-□3,-□□F用>	**<For"-□□3,-□□F">**	
33	SA2757100	1	カマドダイ842ST(R)クミ	ROTARY HOOK BASE ASSY,842ST(R)	
			<-□□5用>	**<For"-□□5">**	
33	SA2951101	1	カマドダイ842ST-5Rクミ	ROTARY HOOK BASE ASSY,842ST-5R	
2	SA3961001	1	パイプ	PIPE	
3	SA4029001	1	カマジクメタルU	ROTARY HOOK SHAFT BUSH	
4	S09260001	1	スラストリングA< t=1.2 >	THRUST RING, A :1.2MM**< t=1.2 >**	
4	SA4038001	1	スラストリング< t=1.0 >	THRUST RING**< t=1.0 >**	
4	S09261001	1	スラストリングB< t=1.4 >	THRUST RING, B :1.4MM**< t=1.4 >**	
5	S07420000	1	ニードルベアリング	NEEDLE BEARING	
6	S07419001	1	ストップリング	RETAINING RING	
7	SA2557001	1	カマジクメタルD	ROTARY HOOK SHAFT BUSH	
8	SA3856001	1	オープナーリンク	OPENER LINK	
9	SA3859001	1	オープナーレバー	OPENER LEVER	
10	SA2560001	1	オープナーリンクジク	SHAFT, O-LINK	
11	025710132	1	ヒラザガネショウ4.76	WASHER,PLAIN S 4.76	
12	021500316	1	3シユナツト5	NUT, 3 M5	
13	SA3889001	1	オープナーレバージク	O-LEVER SHAFT	
14	SA4026001	1	クミヒモ4X4 L=100	WICK, 4X4 L=100	
15	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
16	S38212001	1	オープナー	OPENER	
17	154965001	1	アナボルト3.57X8	BOLT, SOCKET SM3.57X8	

G1 .かま関係 / Rotary hook mechanism



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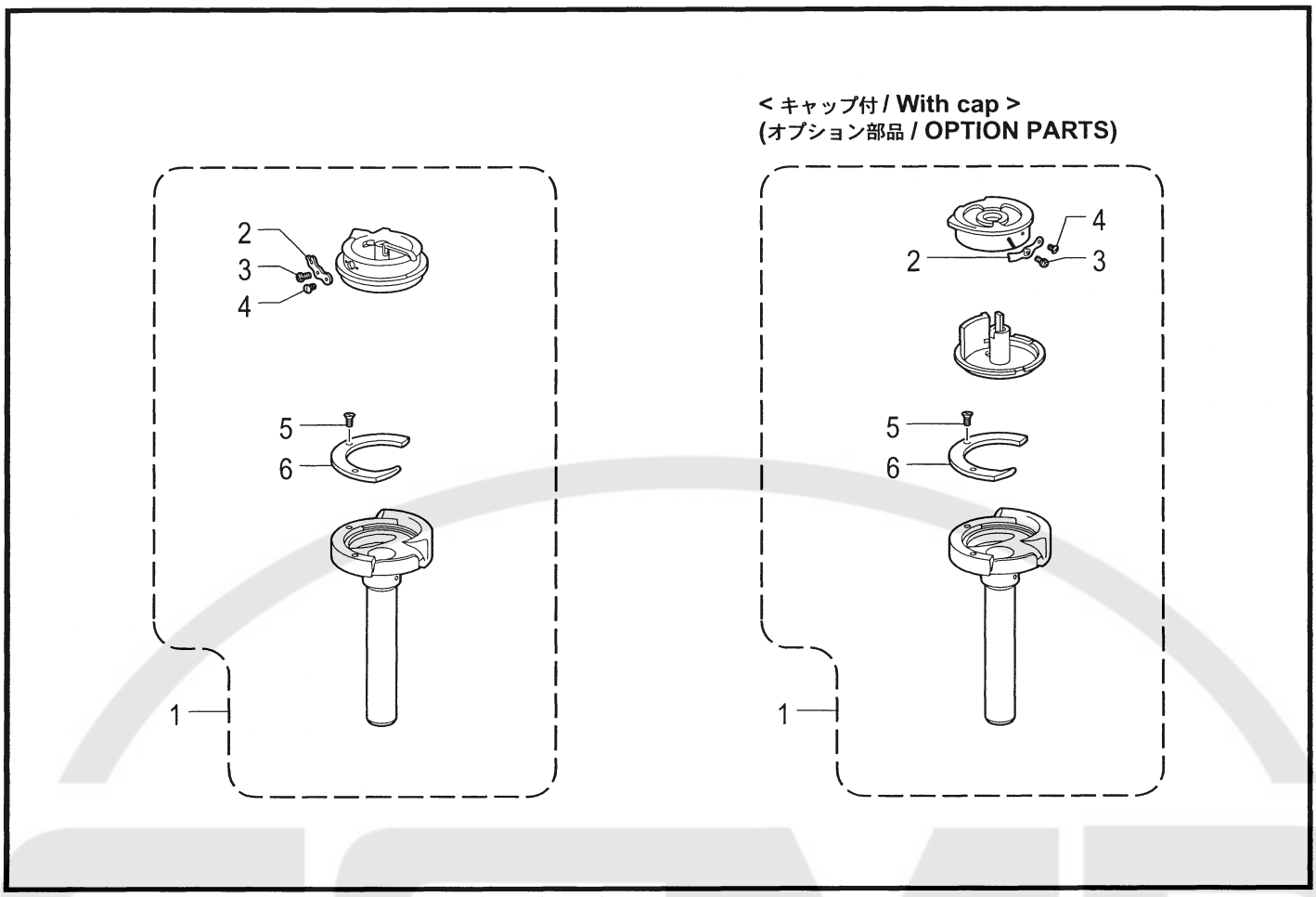
G1 . かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
34	SA2563101	1	カマドダイカバ-R	ROTARY HOOK BASE COVER, R	
19	062300612	4	ナベコ3X6	SCREW, PAN M3X6	
20	SA2572001	1	スパイラルギヤ ネジツキ	SPIRAL GEAR SCREW ASSY	
21	SA2574001	2	トメネジM6ホソメ	SET SCREW, (FT) M6	
22	SA2575001	1	トメネジM6ホソメ	SET SCREW, (FT) M6	
23	SA2576001	1	ピニオン ネジツキ	PINION GEAR SCREW ASSY	
24	SA2575001	3	トメネジM6ホソメ	SET SCREW, (FT) M6	
35	SA2579001	1	スラストザガネ	SPECER	
36	SA4043001	1	フエルトURクミ	FELT UR ASSY	
27	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
37	SA4045001	1	フエルトDRクミ	FELT DR ASSY	
29	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
30	SA4012001	1	フエルト	FELT	
31	SA3894001	1	フエルトオサエ	FELT SUPPORT	
32	062400616	1	ナベコ4X6	SCREW, PAN M4X6	
38	SA3988001	1	カマドダイカバ-FL	ROTARY HOOK BASE COVER, FL	
39	SA3916001	1	カマドダイカバ-FR	ROTARY HOOK BASE COVER, FR	
40	SA2825001	4	シメネジM3X12	SCREW, M3X12	
41	SA2556001	2	シメネジM6X25	SCREW, M6X25	
42	115947001	2	ザガネ	WASHER, PLAIN 6.35	
43	SA2722001	2	ピンチスリーブA	PINCH SLEEVE A	
44	SA2565001	2	ピンチスリーブB	PINCH SLEEVE B	
45	SA2556001	2	シメネジM6X25	SCREW, M6X25	
46	SA2567001	2	ハリスキチヨウセツイタ	NEEDLE UPPER POSITIONING PLATE	
47	SA2568001	2	ハリスキチヨウセツジク	NEEDLE UPPER POSITIONING SHAFT	
48	062061016	4	ナベコ6X10	SCREW, PAN M6X10	
49	025060136	4	ヒラザガネシヨウ6	WASHER, PLAIN S 6	
50	S01928151	2	ボビン	BOBBIN	
			<オプション部品>ドライ仕様用	**<OPTION PARTS>For dry type**	
51	SA2827001	2	オープナーリンククミ	OPENER LINK ASSY	
52	SA2558001	2	オープナーリンク	OPENER LINK	
53	S58900000	2	セイミツネジM2	SCREW, M2	
54	062400416	2	ナベコ4X4	SCREW, PAN M4X4	

G2 . かま関係 / Rotary hook mechanism



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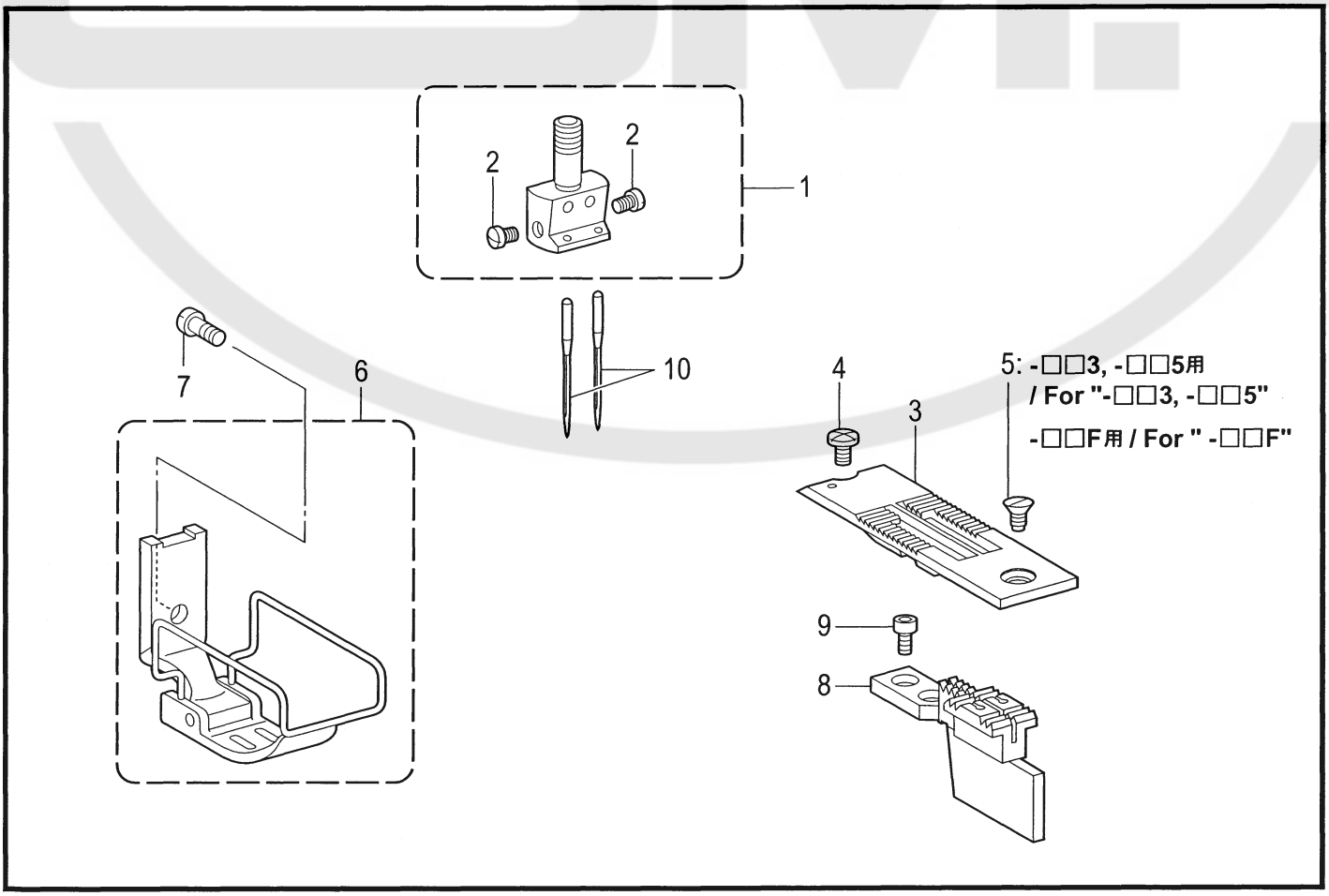
H . ゲージ関係 / Gauge parts



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G2 . かま関係 / Rotary hook mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	*	1	カマハコクミ	ROTARY HOOK ASSY	
2	*	1	チヨウシバネ	TENSION SPRING	
3	*	1	チヨウシネジ	TENSION ADJUSTING SCREW	
4	151030001	1	チヨウシバネトメネジ	SET SCREW	
5	151027001	2	ウチカマオサエトメネジ	SET SCREW	
6	S07746001	1	ウチカマオサエ	INNER ROTARY HOOK HOLDER	

＊ については、仕様別部品一覧表(P.34)でお調べください.
As for symbol * look it up in the different parts list on page 34.

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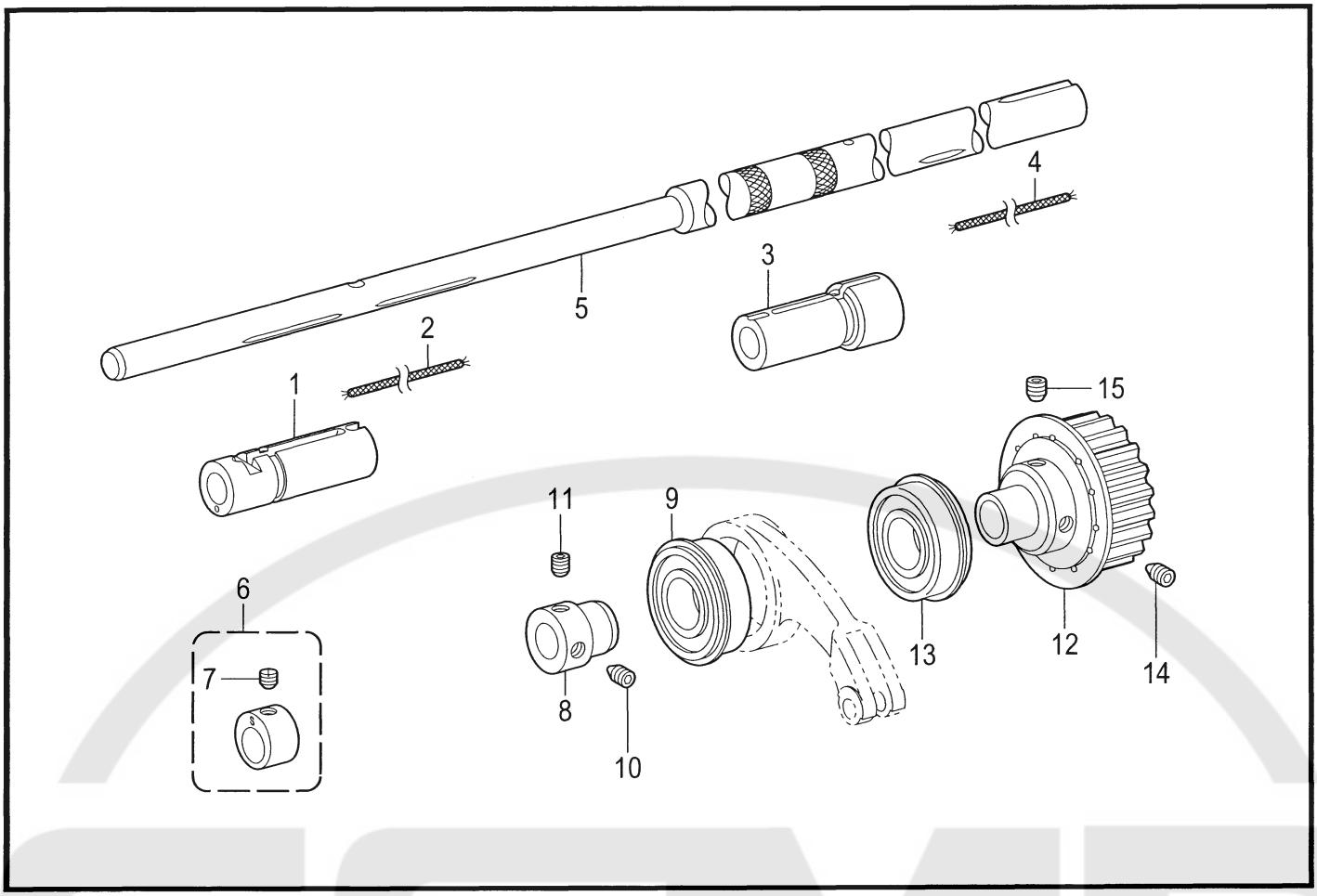
H . ゲージ関係 / Gauge parts

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	*	1	ハリダキクミ	NEEDLE CLAMP ASSY	
2	116323001	2	シメネジ3.57	SCREW, SM3.57	
3	*	1	ハリイタ	NEEDLE PLATE	
4	S11244001	1	シメネジ4.37	SCREW, SM4.37	
			<-□□3, -□□5用>	**<For"-□□3,-□□5">**	
5	100032004	1	サラネジ4.37	SCREW, FLAT SM4.37-40X8	
			<-□□F用>	**<For"-□□F">**	
5	117160001	1	サラネジ4.37	SCREW, FLAT SM4.37	
6	*	1	オサエクミ	PRESSER FOOT ASSY	
7	113050001	1	シメネジ3.57	SCREW, SM3.57	
8	*	1	オクリバ	FEED DOG	
9	S07494001	2	シメネジ3.18	SCREW, W/SOCKET SM3.18X7	
10	*	2	ミシンハリDPX5	NEEDLE, DPX5	

＊ については、ゲージ部品一覧表(P.35-39)でお調べください.
As for symbol * look it up in the gauge parts list on page 35-39 .

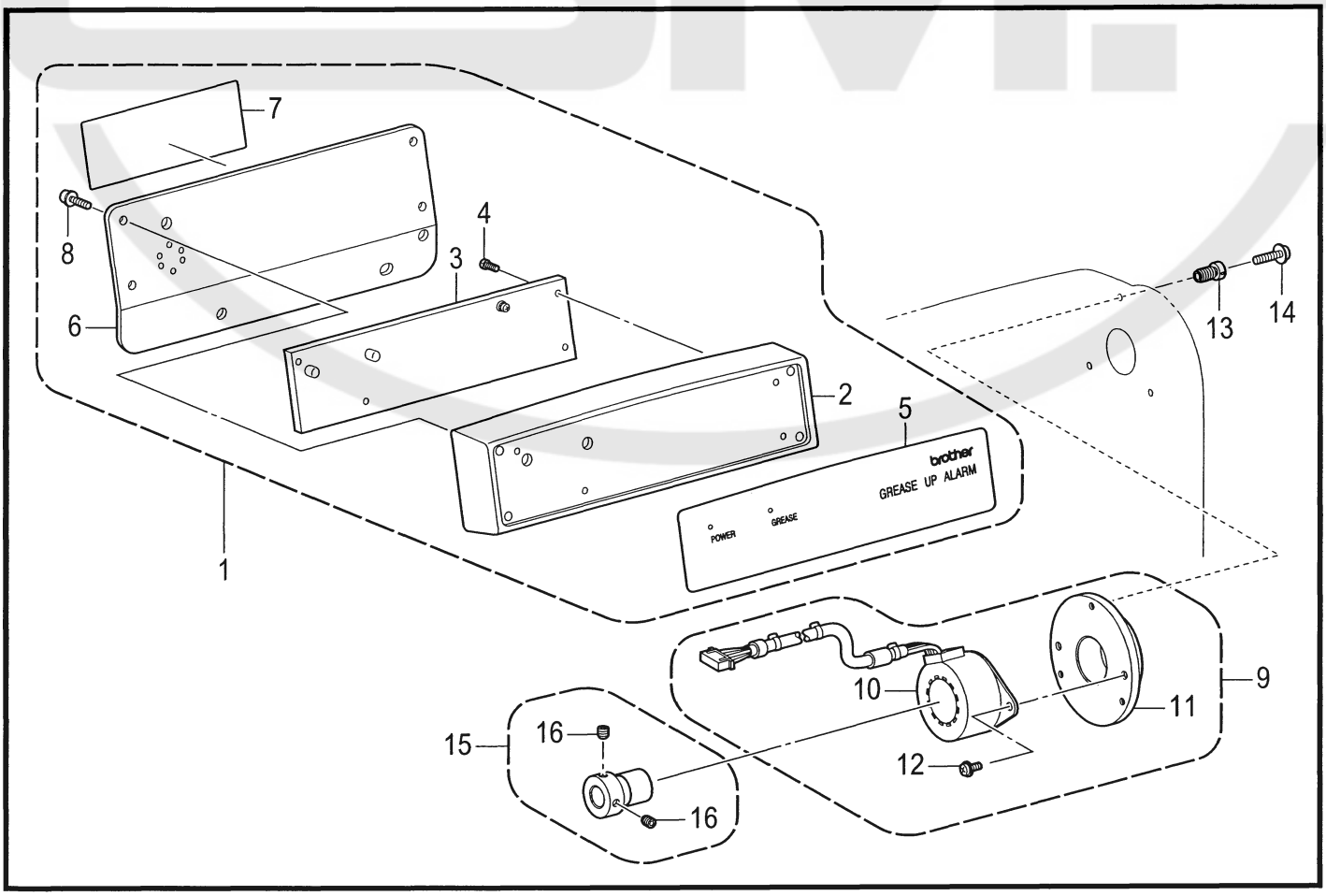
T-8420A-231

J . 下軸関係 / Lower shaft mechanism



T-8420A-305

K . 電装品関係(- □3 □) / Power supply equipment mechanism (For "- □3 □")



T-8420A-515

J . 下軸関係 / Lower shaft mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA3890001	1	カマドダイメタルL	ROTARY HOOK BASE BUSH, L	
2	S38481000	1	クミヒモ	WICK, L=41	
3	SA3891001	1	カマドダイメタルR	ROTARY HOOK BASE BUSH, R	
4	S38481000	1	クミヒモ	WICK, L=41	
5	SA2571001	1	シタジク	LOWER SHAFT	
6	SA2759001	1	ジヨウゲヘンシンリンSTクミ	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	トメネジM6ホソメ	SET SCREW, (FT) M6	
8	SA2584001	1	タマジクウケブツシユ	BALL BEARING BUSH	
9	072600480	1	Tタマジクウケ6004ZZ	BALL BEARING, THRUST 6004ZZ	
10	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
11	S25236001	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	
12	SA2587001	1	タイミングプ-リDクミ	TIMING PULLEY ASSY, D	
13	158115001	1	タマジクウケ6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	アナトガリ6X10ホソメ	SET SCREW, SOCKET (FT) M6	
15	S25236001	1	アナヒラ6X10ホソメ	SET SCREW, SOCKET (FT) M6X10	

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K . 電装品関係(- □ 3 □) / Power supply equipment mechanism (For " - □ 3 □ ")

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	J04352001	1	アラ-ムデスプレイクミ	ALARM DISPLAY ASSY	
2	J04353001	1	アラ-ムデスプレイケ-ス	ALARM DISPLAY CASE	
3	J04357001	1	アラ-ムヒョウジキバンクミ	PCB ASSY, ALARM DISPLAY	
4	037300816	4	Vナベタツピン3X8	TAPPING SCREW, PAN V M3X8	
5	J04355001	1	アラ-ムラベル	ALARM LABEL	
6	J04354001	1	アラ-ムデスプレイホルダ	ALARM DISPLAY HOLDER	
7	J04356001	1	リセットラベル	RESET LABEL	
8	J04273001	4	ナベザクミ4X10DB	SCREW, PAN(S/P WASHER)M4X10	
9	J04310001	1	PMステ-タソウクミ4843	PM STATOR BASE ASSY, 484323	
10	J04340001	1	PMステ-タクミ484323	PM STATOR ASSY, 484323	
11	J04339001	1	PMステ-タベ-ス	PM STATOR BASE	
12	0A4400806	2	+ナベザクミ4X8DA	SCREW, PAN (S/P WASHER) M4X8	
13	J04338001	3	スペ-サM8X18	SPACER M8X18	
14	0A4402506	3	+ナベザクミ4X25DA	SCREW, PAN (S/P WASHE) M4X25	
15	J04311001	1	RクミD22.5P24	ROTOR ASSY, D22.5P24	
16	012060636	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	

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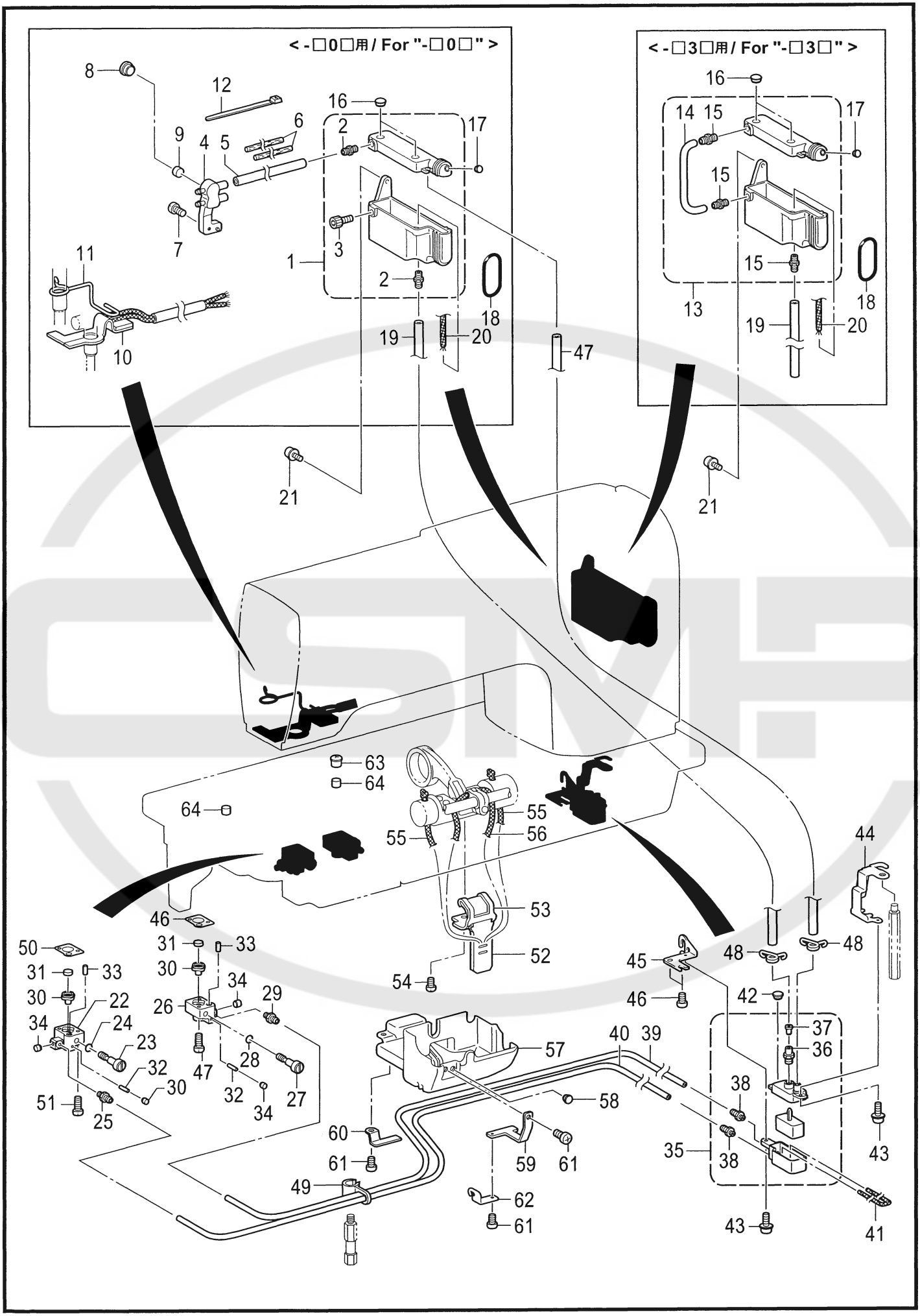
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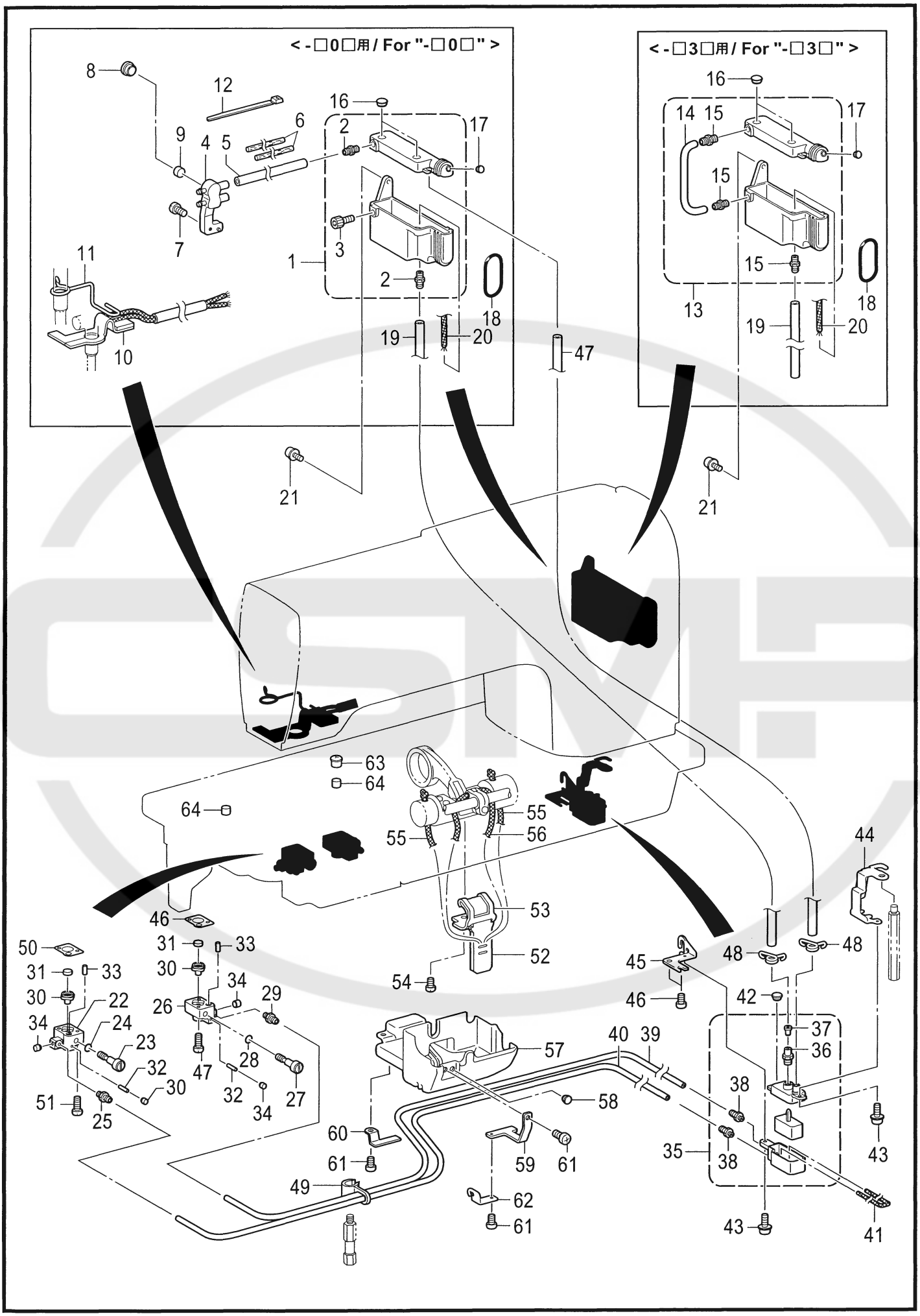
T-8420A-350

L . 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□0□用>	**<For "-□0□">**	
1	SA4205001	1	オイルタンククミ	OIL TANK ASSY	
2	S51815001	2	オイルクチ8.6	OIL FEEDING PIPE, 8.6	
3	018081236	1	アナボルト8X12	BOLT, SOCKET M8X12	
4	SA3946001	1	キユウユタ-ミナル	OIL TERMINAL	
5	SA2956001	1	ビニルチユ-ブ	OIL TUBE, L=135	
6	SA2957001	2	フエルト	FELT	
7	062500816	1	ナベコ5X8	SCREW, PAN M5X8	
8	SA2929001	1	ゴムセン12.5	RUBBER CAP, 12.5	
9	S38266000	1	カマジクフエルト	ROTARY HOOK SHAFT FELT	
10	SA4215001	1	フエルトクミ	FELT ASSY	
11	SA4033001	1	フエルトオサエ	FELT SUPPORT	
12	228475000	1	ケツソクバンド19.8X80	FASTENING BAND 1.9X80	
			<-□3□用>	**<For"- □3□">**	
13	SA2814101	1	オイルタンククミ	OIL TANK ASSY	
14	SA3949001	1	ビニルチユ-ブ L=50	OIL TUBE, L=50	
15	S51815001	3	オイルクチ8.6	OIL FEEDING PIPE, 8.6	
16	SA2929001	2	ゴムセン12.5	RUBBER CAP, 12.5	
17	104450101	1	ゴムセン8	RUBBER CAP, 8	
18	081038070	1	Oリング P38	O RING P38	
19	SA2723001	1	ビニルチユ-ブ	OIL TUBE, L=210	
20	SA2724001	1	クミヒモ	WICK, L=400	
21	0A5501006	2	+ナベザクミ5X10DB	SCREW, PAN (S/P WASHE) M5X10	
22	SA3896001	1	キユウユブロツクL	OIL BLOCK,L	
23	SA2599001	1	オイルチヨウセツネジ	OIL ADJUSTING SCREW	
24	081004070	1	Oリング P4	O RING, P4	
25	SA3147001	1	オイルクチ2.5	OIL FEEDING PIPE 2.5	
26	SA3898001	1	キユウユブロツクR	OIL BLOCK,R	
27	SA2599001	1	オイルチヨウセツネジ	OIL ADJUSTING SCREW	
28	081004070	1	Oリング P4	O RING, P4	
29	SA3147001	1	オイルクチ2.5	OIL FEEDING PIPE 2.5	
30	SA3061001	2	ゴムパツキン	RUBBER PACKING	
31	SA2727101	2	カマジクフエルト	ROTARY HOOK SHAFT FELT	
32	S05246000	2	フエルト	FELT	
33	148743001	2	フエルト	FELT	
34	142274101	4	ゴムセン4.2	RUBBER CAP, 4.2	
35	SA3037001	1	サブタンククミ	SUB-TANK ASSY	
36	SA3040001	1	オイルクチ	OIL FEEDING PIPE	
37	SA3060001	1	バルブパツキン	VALVE PACKING	
38	SA3147001	2	オイルクチ2.5	OIL FEEDING PIPE 2.5	
39	SA2597001	1	ビニルチユ-ブ	OIL TUBE, L=500	
40	SA2596001	1	ビニルチユ-ブ	OIL TUBE, L=400	
41	SA2598001	1	クミヒモ	WICK, L=1100	
42	104450101	1	ゴムセン8	RUBBER CAP, 8	
43	0A4400806	2	+ナベザクミ4X8DA	SCREW, PAN (S/P WASHER) M4X8	
44	SA3045101	1	サブタンクトリツケイタA	SUB-TANK SETTING PLATE, A	
45	SA3046001	1	サブタンクトリツケイタB	SUB-TANK SETTING PLATE, B	
46	062060816	2	ナベコ6X8	SCREW, PAN M6X8	
47	SA3044001	1	ビニルチユ-ブ	OIL TUBE, L=242	
48	SA3055101	2	チユ-ブストツパ-	TUBE CLIP	
49	SA3047001	1	チユ-ブササエ	TUBE SUPPORT	
50	SA3923001	2	カマドダイDパツキン	ROTARY HOOK BASE D PACKING	
51	062401616	4	ナベコ4X16	SCREW, PAN M4X16	
52	SA2604001	1	キリカエキフエルト	FEED REGULATOR FELT	
53	SA2605001	1	フエルトオサエイタ	FELT SUPPORT	
54	062500616	1	ナベコ5X6	SCREW, PAN M5X6	
55	108802001	2	クミヒモ4X4	WICK, 4X4 L=250	
56	108801001	1	クミヒモ4X4	WICK, 4X4 L=350	
57	SA2606101	1	オイルカバ-	OIL COVER	
58	104450101	1	ゴムセン8	RUBBER CAP, 8	
59	SA3048101	1	チユ-ブオサエA	TUBE SUPPORT, A	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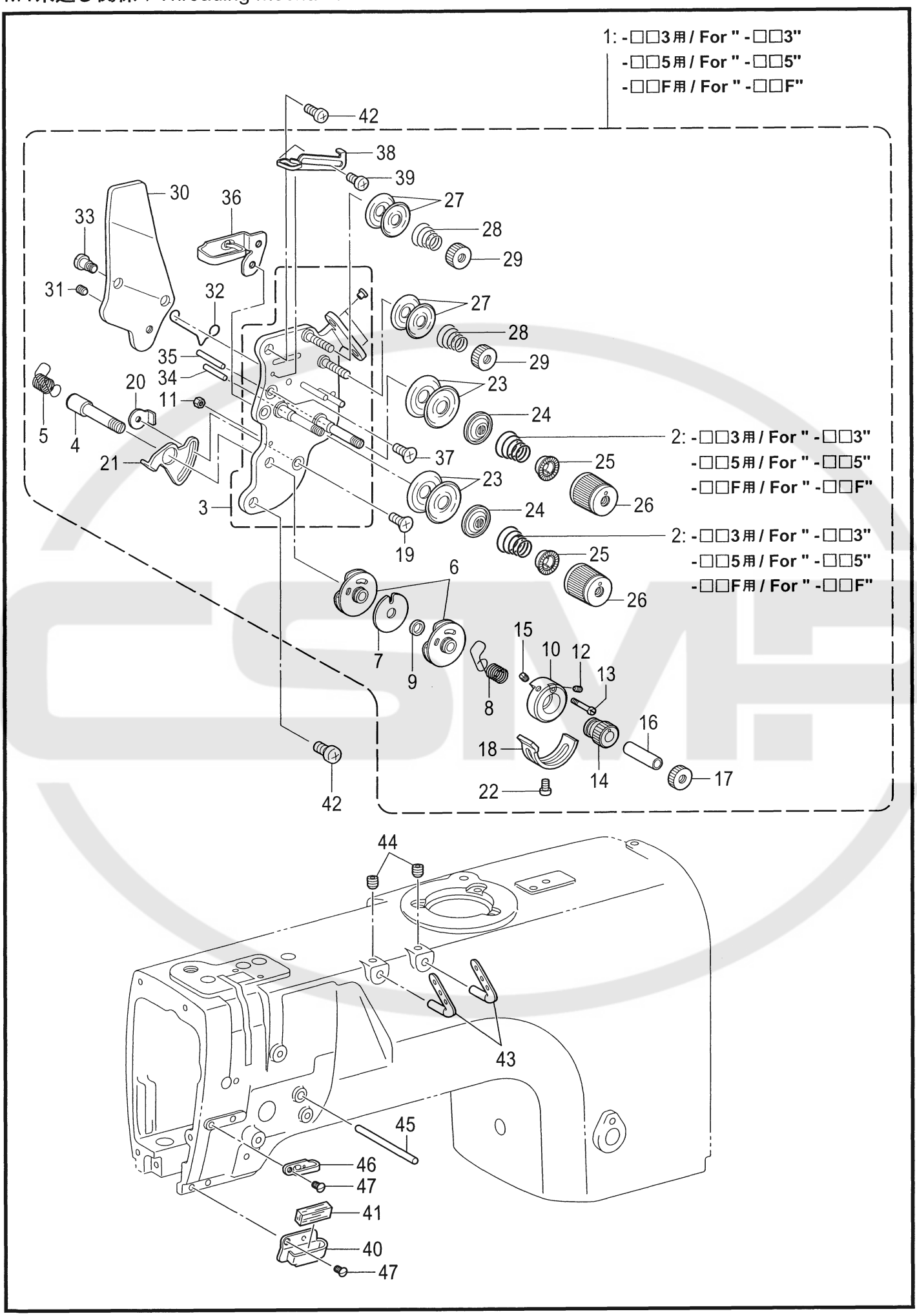
T-8420A-350

L . 給油潤滑関係 / Lubrication

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
60	SA3049001	1	チユ-ブオサエB	TUBE SUPPORT, B	
61	062400616	2	ナベコ4X6	SCREW, PAN M4X6	
62	SA4014001	1	チユ-ブガイド	TUBE GUIDE	
63	140890009	1	オイルカツプ	OIL CAP	
64	112753001	2	フェルト	FELT	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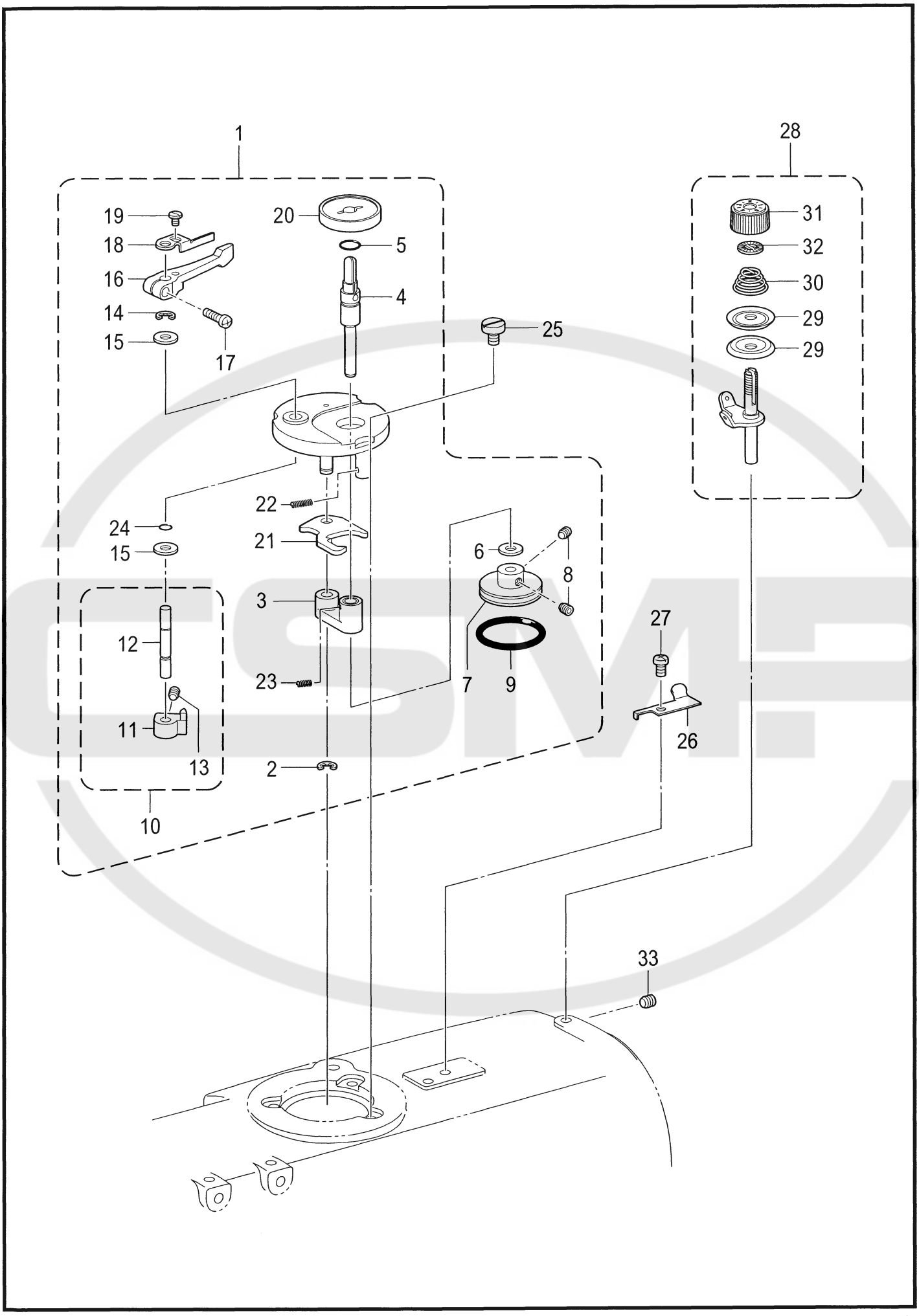
T-8420A-401

M . 糸通し関係 / Threading mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
			<-□□3用>	**<For"-□□3">**	
1	SA3417001	1	ウワイトチヨウシクミ-3	UPPER THREAD TENSION ASSY, -3	
2	SA3415001	2	イトチヨウシバネL	TENSION SPRING, L	
			<-□□5用>	**<For"-□□5">**	
1	SA2607001	1	ウワイトチヨウシクミ-5	UPPER THREAD TENSION ASSY, -5	
2	SA3416001	2	イトチヨウシバネLL	TENSION SPRING, LL	
			<-□□F用>	**<For"-□□F">**	
1	SA2818001	1	ウワイトチヨウシクミ-1	UPPER THREAD TENSION ASSY, -1	
2	SA3414001	2	イトチヨウシバネM	TENSION SPRING, M	
3	SA4212001	1	イトチョウシダイクミ	TENSION PLATE ASSY	
4	SA2613001	1	チヨウシジク	TENSION STUD	
5	SA2614001	1	イトトリバネL	THREAD TAKE-UP SPRING, L	
6	SA2615001	2	イトトリバネアンナイクミ	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	スペーサー	SPACER	
8	SA2623001	1	イトトリバネR	THREAD TAKE-UP SPRING, R	
9	SA2620001	1	カラー	COLLAR	
10	SA2621001	1	ストツパウケ	STOPPER SUPPORT	
11	021300106	1	1シユナツト3	NUT, 1 M3	
12	SA2626001	1	トメネジ3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	バネアンナイトメネジ	SPRING GUIDE SET SCREW	
14	SA2625001	1	チヨウセツツマミ	ADJUSTING THUMB	
15	SA2626001	1	トメネジ3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	カラー	COLLAR	
17	SA2628001	1	イトチヨウシナツト	TENSION NUT	
18	SA2629001	1	イトトリバネストツパ	STOPPER	
19	061350616	1	サラコ35X6	SCREW, FLAT M3.5X6	
20	SA2824001	1	マワリドメナツトM3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	イトトリバネストツパ	STOPPER	
22	062350512	1	ナベコ35X5	SCREW, PAN M3.5X5	
23	145446001	4	イトチヨウシサラ	DISC, TENSION	
24	159805001	2	イトチヨウシサラオサエ	TENSION DISC PRESSER	
25	S20681000	2	チヨウシバネウエザガネ	WASHER	
26	S20682105	2	イトチヨウシナツト	TENSION NUT	
27	144504001	4	イトアンナイサラ	THREAD GUIDE DISC	
28	154560001	2	プレテンシヨンバネA	PRE-TENSION SPRING, A	
29	155510001	2	イトチヨウシナツト	TENSION NUT	
30	SA2632001	1	イトユルメイタ	TENSION RELEASE PLATE	
31	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
32	S38274001	1	イトユルメバネ	T-RELEASE SPRING	
33	SA2633001	2	ダンネジ3.5	SHOULDER SCREW, M3.5	
34	S07488001	1	イトユルメピンL	TENSION RELEASE PIN, L	
35	158769001	1	イトユルメピンR	TENSION RELEASE PIN, R	
36	SA2634001	1	アームイトアンナイU	THREAD GUIDE, U :ARM	
37	061350616	2	サラコ35X6	SCREW, FLAT M3.5X6	
38	SA2635001	1	イトリヨウチヨウセイ	THREAD QUANTITY ADJUST	
39	062300616	1	ナベコ3X6	SCREW, PAN M3X6	
40	SA2639001	1	アームイトアンナイD	THREAD GUIDE, D :ARM	
41	114941001	1	アームイトアンナイフエルト	FELT	
42	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
43	SA2636001	2	ミツメイトカケ	THREAD RETAINER	
44	012060636	2	アナヒラ6X6	SET SCREW, SOCKET (FT) M6X6	
45	SA2637001	1	イトユルメジク	BAR, TENSION RELEASE	
46	SA2638001	1	アームイトアンナイM	THREAD GUIDE, M :ARM	
47	SA2640001	2	サラネジ5X8	SCREW, FLAT M5X8	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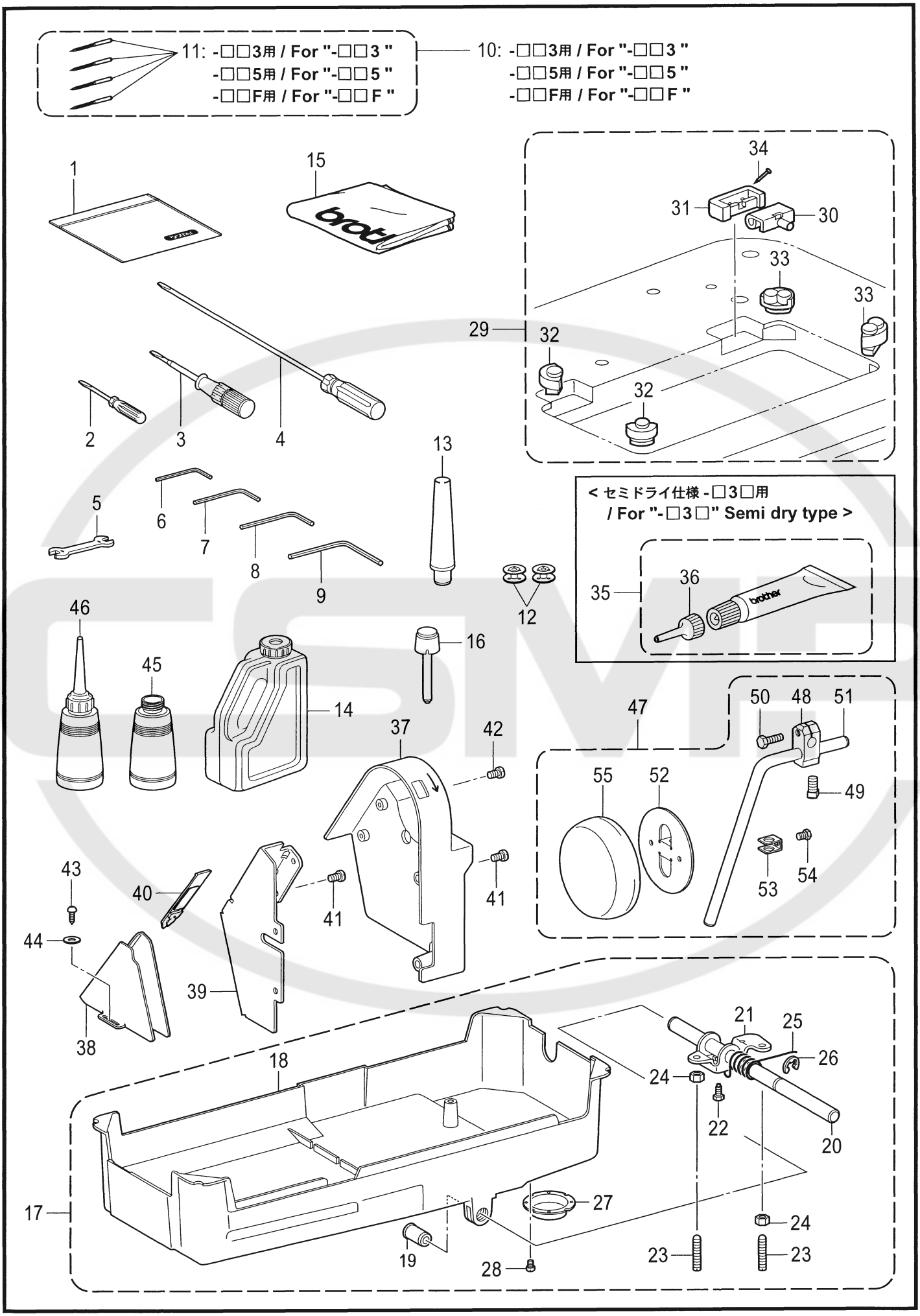
T-8420A-402

N . 糸巻関係 / Bobbin winder mechanism

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	SA1971101	1	イトマキユニツト	BOBBIN WINDER UNIT	
2	048040342	1	トメワE4	RETAINING RING, E4	
3	SA1975001	1	イトマキジクウケクミ	B-WINDER SHAFT SUPPORT ASSY	
4	SA1978001	1	イトマキジク	BOBBIN WINDER SHAFT	
5	081009070	1	OリングP9	O RING, P9	
6	025060136	1	ヒラザガネシヨウ6	WASHER, PLAIN S 6	
7	SA1980001	1	イトマキクルマ	BOBBIN WINDER WHEEL	
8	012500536	2	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
9	S25789000	1	ゴムワ29	RUBBER RING, 29	
10	SA1981101	1	ボビンオサエカムクミ	BOBBIN PRESSER CAM ASSY	
11	SA1982101	1	ボビンオサエカム	BOBBIN PRESSER CAM	
12	SA1983001	1	イトマキウデジク	BOBBIN WINDER ARM SHAFT	
13	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	
14	048040342	1	トメワE4	RETAINING RING, E4	
15	025060136	2	ヒラザガネシヨウ6	WASHER, PLAIN S 6	
16	SA1984001	1	ボビンオサエウデ	BOBBIN PRESSER ARM	
17	062401216	1	ナベコ4X12	SCREW, PAN M4X12	
18	SA1985001	1	ボビンオサエ	BOBBIN PRESSER	
19	S23418002	1	シメネジ4X5	SCREW, M4X5	
20	SA1988001	1	ボビンウケ	BOBBIN SUPPORT	
21	SA1989001	1	イトマキレバー	BOBBIN WINDER LEVER	
22	SA1990101	1	モドシバネ	SPRING	
23	SA1991001	1	イトマキダイバネ	BOBBIN WINDER BASE SPRING	
24	SA2190001	1	OリングSS5	O RING, SS5	
25	SA1992101	3	イトマキコテイネジ	BOBBIN WINDER FIXED SCREW	
26	SA1360001	1	メス	KNIFE	
27	062500616	1	ナベコ5X6	SCREW, PAN M5X6	
28	SA1994001	1	イトマキチヨウシクミ	BOBBIN WINDER TENSION ASSY	
29	145446001	2	イトチヨウシサラ	DISC, TENSION	
30	100401021	1	イトチヨウシバネ	TENSION SPRING	
31	S31032001	1	イトチヨウシナツト	TENSION NUT	
32	S12441001	1	チヨウシバネウエザガネ	WASHER	
33	012500536	1	アナヒラ5X5	SET SCREW, SOCKET (FT) M5X5	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< セミドライ仕様 -□3□用
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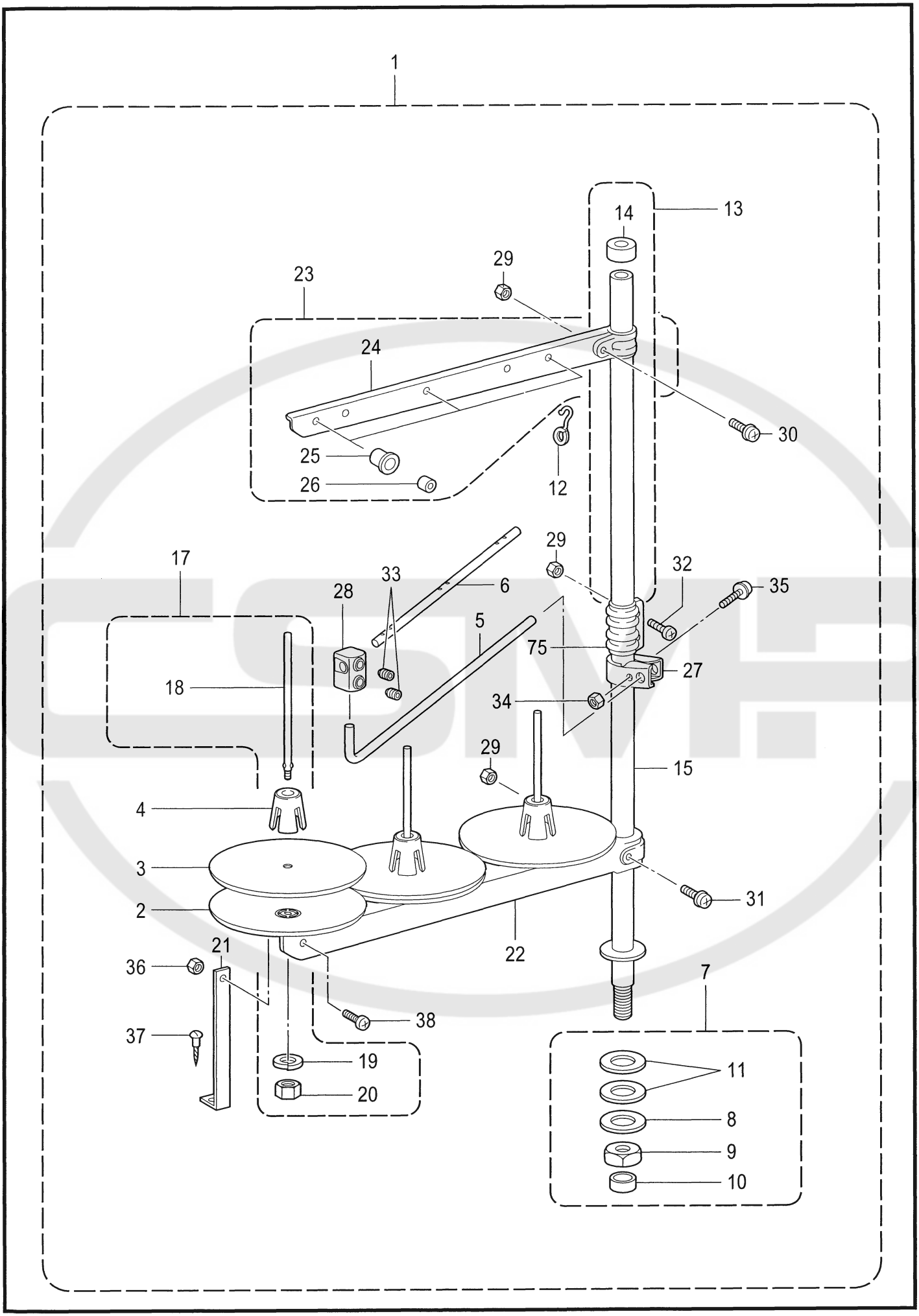
brother
T-8420A-910

Z1．付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	122991001	1	フゾクヒンポリフクロ	ACCESSORY BAG	
2	142443001	1	ネジマワシ1.9X52	SCREW-DRIVER, 1.9X52	
3	118837001	1	ネジマワシ3.4X70	SCREW-DRIVER, 3.4X70	
4	S17774001	1	ネジマワシ4.7X250	SCREW-DRIVER, 4.7X250	
5	100887001	1	スパナ8X9	WRENCH, 8X9	
6	142002001	1	6カクボウスパナ2	HEXAGONAL WRENCH, 2	
7	154125001	1	6カクボウスパナ2.5	HEXAGONAL WRENCH, 2.5	
8	142721001	1	6カクボウスパナ3	HEXAGONAL WRENCH, 3	
9	149570001	1	6カクボウスパナ5	HEXAGONAL WRENCH, 5	
			<-□□3用>	**<For"-□□3">**	
10	SA1752014	1	107415ハリ4コイリクミ	NEEDLE 4PIECE ASSY, 107415	
11	107415014	4	ミシンハリDPX5	NEEDLE, DPX5	
			<-□□5用>	**<For"-□□5">**	
10	SA1752022	1	107415ハリ4コイリクミ	NEEDLE 4PIECE ASSY, 107415	
11	107415022	4	ミシンハリDPX5	NEEDLE, DPX5	
			<-□□F用>	**<For"-□□F">**	
10	SA1752011	1	107415ハリ4コイリクミ	NEEDLE 4PIECE ASSY, 107415	
11	107415011	4	ミシンハリDPX5	NEEDLE, DPX5	
12	S01928151	2	ボビン	BOBBIN	
13	100477009	1	マクラ	HEAD REST	
14	S55663001	1	オイルタンククミ	OIL TANK ASSY	
15	S35732021	1	トウブカバー	HEAD COVER	
16	145573000	1	ヒザアゲオシボウ	KNEE LIFTER COMPLYING BAR	
17	SA2691101	1	アブラウケクミ	OIL PAN ASSY	
18	SA2692101	1	アブラウケ	OIL PAN	
19	149578000	2	ヨコジクブツシユ	BUSH	
20	SA2582001	1	ヒザアゲヨコジク	KNEE LIFTER SHAFT	
21	SA2590001	1	ヒザアゲ	KNEE LIFTER	
22	S25344001	1	ボルト6	BOLT, M6	
23	S25475001	2	トメネジ6	SET SCREW, M6X19	
24	021060306	2	3シユナツト6	NUT, 3 M6	
25	S15889001	1	ヒザアゲネジリバネ	TWIST SPRING	
26	146293001	1	トメワE10	RETAINING RING, E10	
27	153230101	1	オイルニガシグチ	DRAIN	
28	S23418002	2	シメネジ4X5	SCREW, M4X5	
29	SA1969001	1	ラバーヒンジクミ	RUBBER HINGE ASSY	
30	143882001	2	トウブヒンジ	HEAD HINGE	
31	143910009	2	トウブヒンジウケゴム	RUBBER CUSHION	
32	SA1962001	2	トウブシキゴム	HEAD CUSHION	
33	SA1963001	2	トウブシキゴム	HEAD CUSHION	
34	109714000	4	クギ	NAIL	
			<セミドライ仕様 -□3□用>	**<For"-□3□" semi dry type>**	
35	SA2693001	1	グリスクミ	GREASE UNIT	
36	SA2695001	1	グリスノズル	GREASE NOZZLE	
37	SA2768101	1	ベルトカバーU	BELT COVER, U	
38	SA2769001	1	ベルトカバーD	BELT COVER, D	
39	SA2770101	1	ベルトカバーブラケツト	BELT COVER BRACKET	
40	S37263001	1	ベルトカバーDフタL	BELT COVER D LID, L	
41	062500816	4	ナベコ5X8	SCREW, PAN M5X8	
42	062500816	2	ナベコ5X8	SCREW, PAN M5X8	
43	100666002	2	マルモクネジ5.5X20	WOOD SCREW, ROUND M5.5X20	
44	025750132	2	ヒラザガネシヨウ5.56	WASHER, PLAIN S 5.56	
45	114486002	1	ポリオイラータイ	OILER	
46	114483002	1	ポリオイラークミ	OILER ASSY	
47	S38300001	1	ヒザアテクミ	KNEE LIFTER ASSY	
48	146039001	1	ヒザアテツギテ	KNEE LIFTER BRACKET	
49	100463001	1	4カクボルト7.94	BOLT, SQUARE SM7.94	
50	017762013	1	ボルト595-28X20	BOLT, SM5.95-28X20	
51	S38278001	1	ヒザアゲタテジク	KNEE LIFTER BAR	
52	S34756001	1	ヒザアテ	KNEE LIFTER PLATE	
53	114967001	1	ヒザアテストツパ	KNEE LIFTER PLATE STOPPER	
54	110087001	1	ボルト5.95	BOLT, SM5.95-28X8	
55	S31885001	1	ヒザアテカバー	KNEE LIFTER PLATE COVER	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T-8420A-910

Z2．付属品関係 / Accessories

REF.NO	CODE	Q'TY	品名	NAME OF PARTS	RM
1	S07558309	1	イトタテダイクミ3DRTHF	COTTON STAND ASSY, 3DRTHF	
2	S51283001	3	ウケザラ	SPOOL STAND BASE	
3	150182000	3	スプールマット	SPOOL MAT	
4	S51282101	3	スプールクッション	SPOOL CUSHION	
5	S04109001	1	イトアンナイササエボウ	THREAD GUIDE SUPPORT BAR	
6	142997001	1	イトアンナイ3	THREAD GUIDE, 3	
7	SA2867001	1	パイプDネジセットB	PIPE D SCREW SET, B	
8	150206002	1	ヒラザガネ16	WASHER, PLAIN 16	
9	S38648001	1	6カクナットU5/8	NUT, U5/8-28	
10	150174000	1	コラムキャップ	COLUMN CAP	
11	S01005000	2	イトタテゴム	RUBBER WASHER	
12	S02747101	1	イトカケバネ	SPRING	
13	S40639001	1	コラムパイプキャップツキ	COLUMN PIPE W/CAP	
14	150174000	1	コラムキャップ	COLUMN CAP	
15	156112003	1	コラムパイプD	COLUMN PIPE, D	
16	150173003	1	コラムジョイント	COLUMN JOINT	
17	S21798001	3	スプールネジセット	SPOOL & SCREW SET	
18	150179002	3	スプールジクB	SPOOL SHAFT, B	
19	028050246	3	バネザガネ2-5	WASHER, SPRING 2-5	
20	021500106	3	1シュナット5	NUT, 1 M5	
21	150188009	1	スプールホルダーササエA	SPOOL HOLDER SUPPORT, A	
22	S02779009	1	スプールホルダー3	SPOOL HOLDER, 3	
23	S02788009	1	スレッドハンガークミ3	THREAD HANGER ASSY, 3	
24	S02789009	1	スレッドハンガー3	THREAD HANGER, 3	
25	150183000	3	イトカケハンガーダイ	THREAD HANGER BASE	
26	142990001	3	スレッドブッシュ	THREAD BUSH	
27	150185009	1	イトアンナイホルダー	THREAD GUIDE HOLDER	
28	138843001	1	ササエボウツギテ	JOINT	
29	021500106	4	1シュナット5	NUT, 1 M5	
30	S37038001	1	ナベコヒラザ5X14	SCREW, PAN(S/P WASHER) M5X14	
31	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
32	062501406	2	ナベコ5X14	SCREW, PAN M5X14	
33	014060632	2	アナクボミ6X6	SET SCREW, SOCKET (CP) M6X6	
34	021500106	1	1シュナット5	NUT, 1 M5	
35	S37037001	1	ナベコヒラザ5X32	SCREW, PAN (S/P WASHER) M5X32	
36	021500106	1	1シュナット5	NUT, 1 M5	
37	031452206	1	マルモク45X22	WOOD SCREW, ROUND M4.5X22	
38	062501006	1	ナベコ5X10	SCREW, PAN M5X10	

Wa. 警告ラベル / Warning labels

警告ラベル / Warning labels	品名 / Name of parts	Size(mm)	Code
	ラベル注意・和英 Label, caution Jpn / Eng	64 X 40	SA2040-001
	ラベル注意・中英 Label, caution Chn / Eng	64 X 40	SA2041-001
	アースマーク Label, grounding	φ12	S37060-001

T-8420A-Wa

Sp.仕様別部品一覧表 / Different parts

■ かま / Rotary hooks

かまは下記のオプションパーツを用意しています。用途に合わせてご使用ください。
（部品コードは、かまが箱に入った組コードです）

The following type of rotary hook are available. Select whichever one is suitable for your application.
(The following parts codes are assigned for the rotary hooks in the boxes.)

●標準 / Normal

	-□□F,-□□3用 / For -□□F, -□□3	-□□5用 / For -□□5
かま箱組 / Rotary hook assy	SA1668-111	SA1669-111
調子バネ / Tension spring	151145-001	151146-001
調子ネジ / Tension adjusting screw	151029-001	151029-001

●オプション / Option

○キャップ付 / Rotary hook with cap

	-□□F,-□□3用 / For -□□F, -□□3
かま箱組 / Rotary hook assy	SA1668-111
キャップ組 / Bobbin case assy	S07740-001
調子バネ / Tension spring	154518-001
調子ネジ / Tension adjusting screw	154519-001

○オープン給油 / Extra lubrication rotary hook

かまへの油量が多いので、レース部の磨耗を防ぎます。厚物や極厚物の縫製に適しています。

Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.
This type is suitable for sewing heavy and extra heavy materials.

	-□3□用 / For -□3□	-□5□用 / For -□5□
かま箱組 / Rotary hook assy	SA1671-111	SA1672-111
調子バネ / Tension spring	151145-001	151146001
調子ネジ / Tension adjusting screw	151029-001	151029-001

○剣先強化 / Rotary hook with reinforced hook point

かまの剣先を強化し、剣先の磨耗を防ぎます。ループのできにくい素材（伸縮性のあるものなど）の縫製で、かまの剣先を針に接触させて使うような場合に適しています。

The rotary hook point is reinforced to improve its durability. This type is suitable for sewing materials that are hard to make loops on the surface (like stretchy materials) , and that requires making contact with the hook point and the needles.

	-□□F,-□□3用 / For -□□F,-□□3
かま箱組 / Rotary hook assy	SA1673-011
調子バネ / Tension spring	151145-001
調子ネジ / Tension adjusting screw	151029-001

○RP釜 / RP rotary hook

給油が不要ですので、給油の煩わしさがありません。特に、縫製物や糸の油汚れを解消する場合に最適です。

Lubrication is not needded. This is the most useful to prevent oil stains on material and thread.

	-□□F,-□□3用 / For -□□F,-□□3
かま箱組 / Rotary hook assy	SA1674-002
内かま組 / Inner rotary hook assy	S36985-002
調子バネ / Tension spring	151145-001

Ga 1 . ゲージ部品一覧表 / Gauge parts List

標準品 / For normal

* 1-1/2 (38.1mm)より広いゲージを使用する場合は、ミシン本体等に特別な加工が必要です。
  なお、最大針幅 77mm まで出来ますので、納期・価格は別途相談して下さい。
* In case of using over 1-1/2 (38.1mm) gauge parts, it is required to make special maching on the arm-bed.
  A maximum stitch width specification of 77mm is available.
  Please consult your Brother representative concerning delivery date and price.

針幅 Needle gauge (mm)		針抱き組 Needle clamp assy	針板 Needle plate		送り歯 Feed dog	押え組 Presser foot assy
			中厚,厚物用(−3,5) 最大 5mm ピッチ For medium & heavy materials (Max 5mm pitch)	オプション 最大 4mm ピッチ Option (Max 4mm pitch)	中厚,厚物用 (−3,−5) For medium & heavy materials	
1/16	(1.6)	158808-001		142111-001	151078-001	151076-001
1/8	(3.2)	158794-101	117369-001	114950-001	114951-001	S36544-001
5/32	(4.0)	158796-101	150850-001	116503-001	116509-001	116502-001
3/16	(4.8)	158791-101	117133-001	112603-001	112659-001	SA4053-001
1/4	(6.4)	158792-101	117367-001	112604-001	112660-001	SA4049-001
5/16	(7.9)	158793-101	144882-001	112605-001	112661-001	112645-001
3/8	(9.5)	158798-101	144881-101	116506-101	116510-101	116498-001
7/16	(11.1)	158809-101		151596-001	151598-001	151597-101
1/2	(12.7)	158797-101	S09365-001	116505-001	116511-001	116499-101
5/8	(15.9)	158795-101	159577-001	116507-001	116512-001	116500-101
1	(25.4)	158805-101		147176-001	147178-001	147177-101
1-1/4	(31.8)	158799-001		116504-001	116508-001	116501-101
1-3/8	(34.9)	S10746-101	S14148-001		S14149-001	S10751-101
1-1/2	(38.1)	158800-101		118945-001	118947-001	118946-101
2	(50.8)	158802-101	144951-001		144947-001	144949-101
2-1/6	(55.0)	158803-101	147560-001		147561-001	147562-101
	75mm	S16238-101		S16240-001	S16241-001	S16242-101
	77mm	S30508-001		S30510-001	S30513-001	S30511-201

ファンデーション用 / For foundation

* 針板と送り歯が標準品と異なります。**針板取付用サラネジは 117160-001(H-5)を使用して下さい。**
* The needle plate and the feed dog is different from normal parts.
* **Use part no. 117160-001(H-5) as the needle plate installation screw.**

針幅 Needle gauge (mm)		(針抱き組) Needle clamp assy	**針板** Needle plate	**送り歯** Feed dog	(押え組) Presser foot assy (Without finger guard)
1/8 サン無し/ Bar less	(3.2)	標準品 / Normal	S24571-001	S24572-001	標準品 / Normal
3/16	(4.8)		117158-001	117134-001	
1/4	(6.4)		117368-001	117365-001	
5/16	(7.9)		S31907-001	S31908-001	

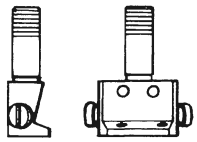
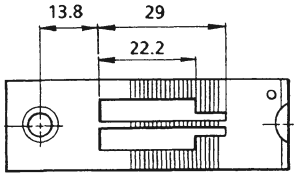
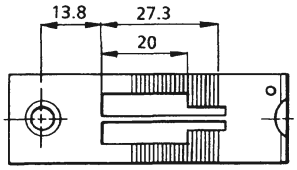
空縫い用 / For sewing without material

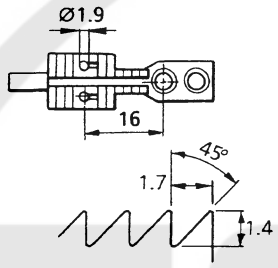
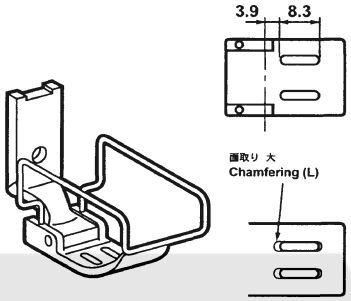
* 針板と送り歯と押え組が標準品と異なります。**最大送りピッチは 4mm 以下でご使用下さい。**
* Needle plate, the feed dog and presser foot assembly is different from normal parts.
* **Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.**

針幅 Needle gauge (mm)		(針抱き組) Needle clamp assy	針板 Needle plate	送り歯 Feed dog	押え組 Presser foot assy
3/16	(4.8)	標準品 / Normal	S36010-101	S36011-101	S36012-001
1/4	(6.4)		S36025-001	S36024-001	S36022-001

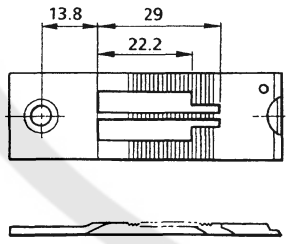
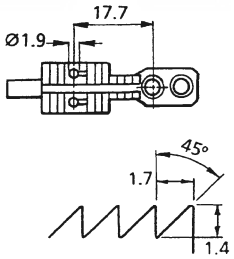
Ga 1．ゲージ部品一覧表 / Gauge parts List

標準品 / For normal

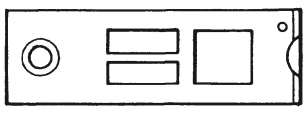
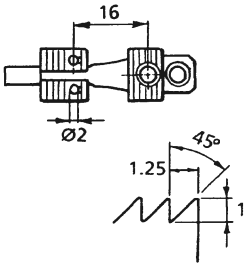
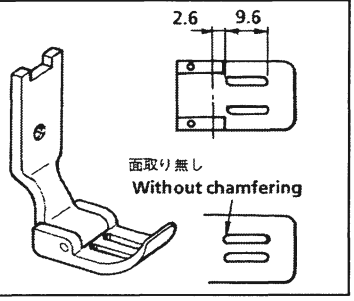
針抱き組 Needle clamp assy	針板 Needle plate	
	中、厚物用(-3,-5) (最大 5mm ﾋﾟｯﾁ) For medium & heavy materials (Max 5mm pitch)	オプション (最大 4mm ﾋﾟｯﾁ) Option (Max 4mm pitch)
		

送り歯 Feed dog 中厚, 厚物用(-3, -5) For medium & heavy materials	押え組 Presser foot assy
	

ファンデーション用 / For foundation

針板 Needle plate	送り歯 Feed dog
	

空縫い用 / For sewing without material

針板 Needle plate	送り歯 Feed dog	押え組 Presser foot assy
		

Ga 2 . ゲージ部品一覧表 / Gauge parts List

薄物用 / For light materials

* 送り歯が標準品と異なります。
* The feed dog is different from normal parts.

針幅 Needle gauge (mm)	(針抱き組) Needle clamp assy	(針板) Needle plate	送り歯 Feed dog	(押え組) Presser foot assy
1/8 (3.2)	標準品 / Normal	標準品 / Normal	S07880-001	標準品 / Normal
3/16 (4.8)			S07878-001	
1/4 (6.4)			S07879-001	

厚物用 / For heavy materials

* 送り歯が標準品と異なります。
* The feed dog is different from normal parts.

針幅 Needle gauge (mm)	(針抱き組) Needle clamp assy	(針板) Needle plate	送り歯 Feed dog	(押え組) Presser foot assy
3/16 (4.8)	標準品 / Normal	標準品 / Normal	S21149-001	標準品 / Normal
1/4 (6.4)			S21150-001	

極厚物用 / For extra heavy materials

* 送り歯が標準品と異なります。
* The feed dog is different from normal parts.

針幅 Needle gauge (mm)	(針抱き組) Needle clamp assy	(針板) Needle plate	送り歯 Feed dog	(押え組) Presser foot assy
1/8 (3.2)	標準品 / Normal	標準品 / Normal	158430-001	標準品 / Normal
3/16 (4.8)			S13588-001	
1/4 (6.4)			153882-001	
3/8 (9.5)			153887-001	
1/2 (12.7)			153892-001	
5/8 (15.9)			153897-001	

極薄物用 / For extra light materials

* 送り歯と押え組が標準品と異なります。
* 押え組の形状は標準品と同じですが、特殊な表面処理が施してあります。
* The feed dog and presser foot assembly is different from normal parts.
* The shape of the presser foot assembly is the same as for the standard part, but it has a special surface processing.

針幅 Needle gauge (mm)	(針抱き組) Needle clamp assy	(針板) Needle plate	送り歯 Feed dog	押え組 Presser foot assy
3/16 (4.8)	標準品 / Normal	標準品 / Normal	S36832-001	S36833-001
1/4 (6.4)			S36829-001	S36830-001

Ga 2 . ゲージ部品一覧表 / Gauge parts List

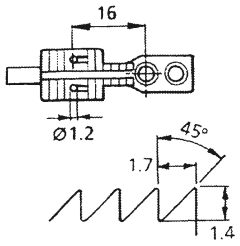
オプション部品 / Option parts

* **押え組が標準品と異なります。案内付押えは、最大送りピッチ 4mm 以下でご使用下さい。**
* The presser foot assembly is different from normal parts.
* **The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.**

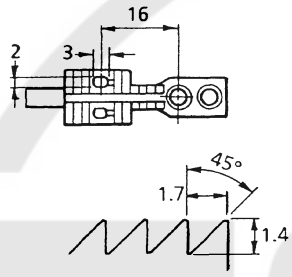
品名 Name of parts	針幅 Needle gauge (mm)		(針抱き組) Needle clamp assy	(針板) Needle plate	(送り歯) Feed dog	押え組 Presser foot assy
案内付き押え組 Presser foot assy with guide	1/8	(3.2)	標準品 / Normal	標準品 / Normal	標準品 / Normal	149311-001
	3/16	(4.8)				117281-001
	1/4	(6.4)				149312-001
左案内付き押え Presser foot assy with guide, L	5/16	(7.9)				S13735-001
ﾌｧｽﾅｰ付け用 Presser foot assy for attach zipper (Right)	1/8	(3.2)				S14080-001
左ﾌｧｽﾅｰ付け用 Presser foot assy for attach zipper (Left)	1/8	(3.2)				S33459-001

Ga 2. ゲージ部品一覧表 / Gauge parts List

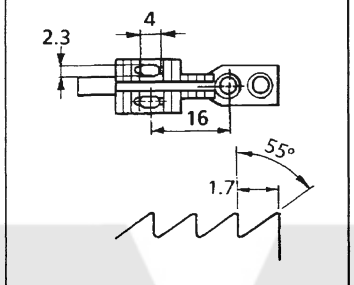
薄物用 / For light materials

送り歯 Feed dog


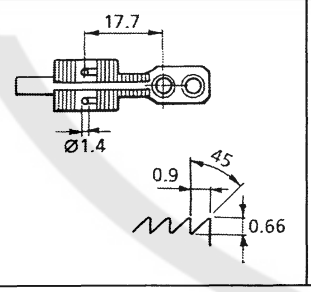
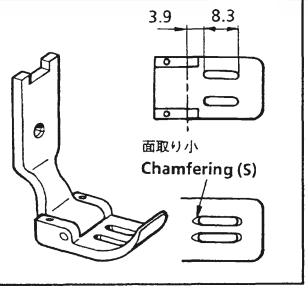
厚物用 / For heavy materials

送り歯 Feed dog


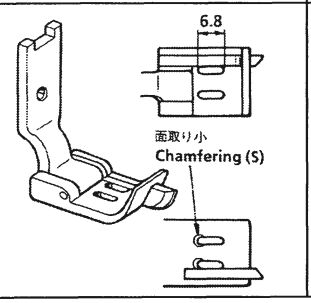
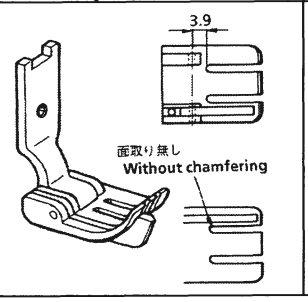
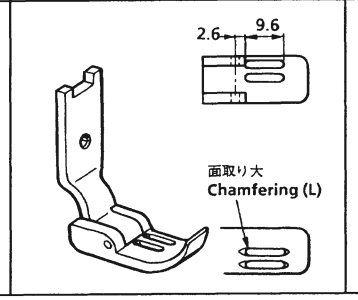
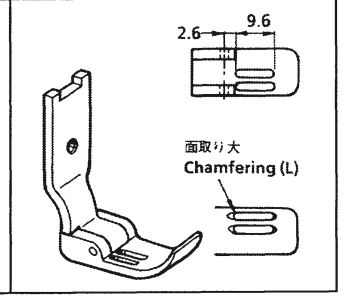
極厚物用 / For extra heavy materials

送り歯 Feed dog


極薄物用 / For extra light materials

送り歯 Feed dog	押え組 Presser foot assy
	

オプション部品 / Option parts

案内付き押え組 Presser foot assy with guide	左案内付き押え Presser foot assy with guide , L	ファスナー付け用 Presser foot assy for attach zipper (Right)	左ファスナー付け用 Presser foot assy for attach zipper (Left)
			

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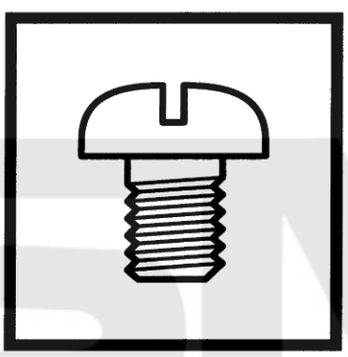

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