

brother

SL-1110
S-7550A

零部件表
PARTS LIST

单针高速平缝机
HIGH SPEED SINGLE NEEDLE STRAIGHT LOCK
STITCHER

型号牌的读解法

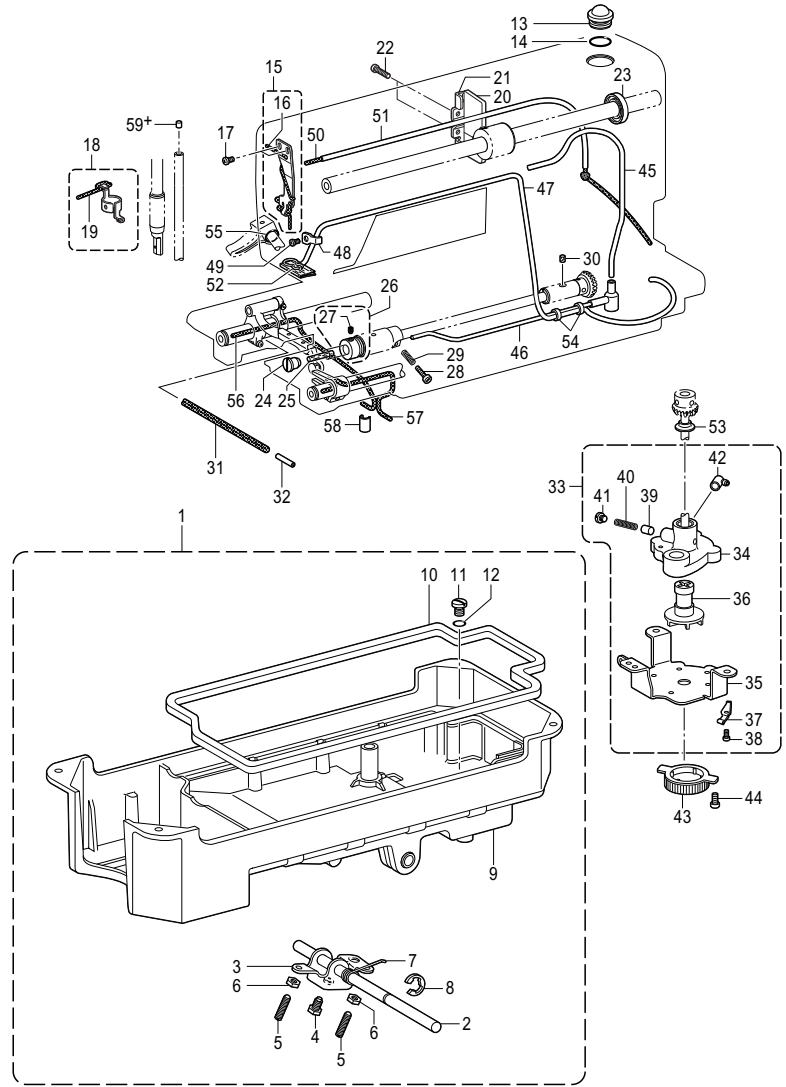
Description of model plate

• SL-1110- •

• S-7550A- •

1. 用于薄布料 (用于中国)
Light-weight Materials (For China)
3. 用于中厚布料
Medium-weight materials
5. 用于厚布料
Heavy-weight materials

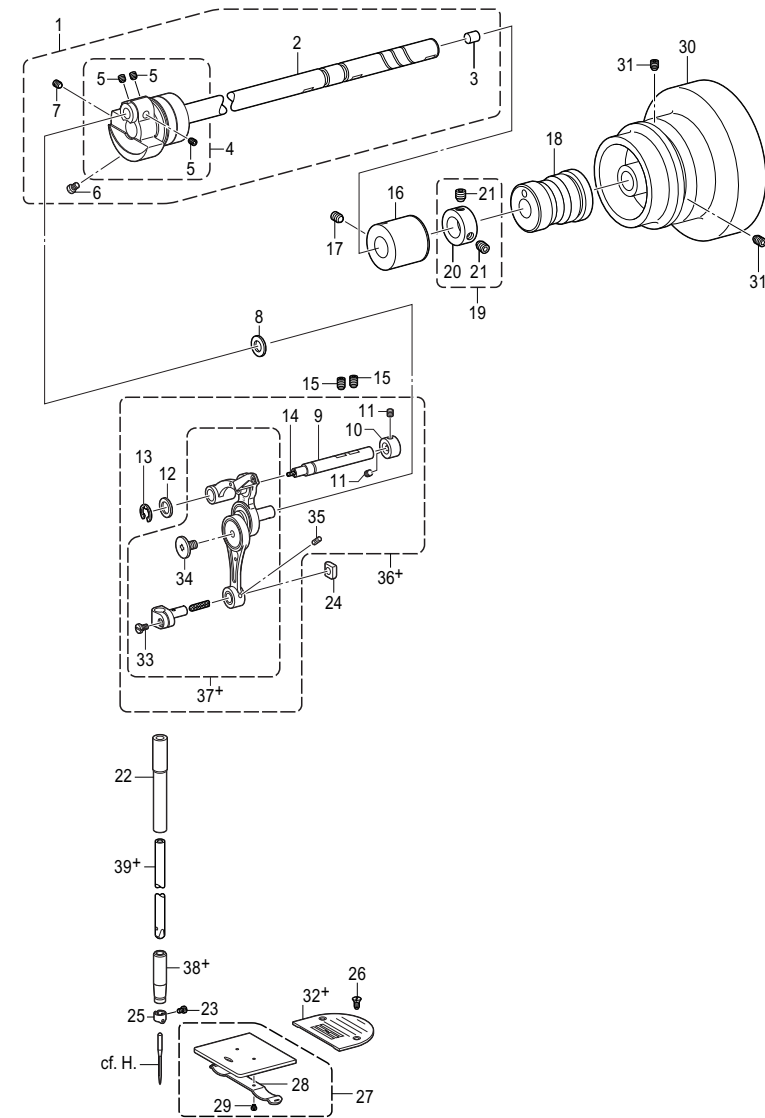
A. 供油润滑装置 / Lubrication



SL-1110-350

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	183496421	1	油盒组件	OIL PAN ASSY
2	146036121	1	膝控机构	KNEE LIFTER SHAFT
3	S09635021	1	橡胶定位架	RUBBER CAP 7.4
4	146367021	1	螺钉 SM5.95	BOLT, SM5.95
5	104885121	2	螺钉 SM5.95-28X24	SET SCREW, SM5.95-28X24
6	100022004	2	螺母 SM5.95	NUT, SM5.95
7	S15889021	1	复位弹簧	TWIST SPRING
8	146293001	1	挡圈 E10	RETAINING RING, E10
9	149580521	1	油盒	OIL PAN
10	146040001	1	油盒密封垫	PACKING
11	140518021	1	螺钉 SM7.94X10	SCREW, SM7.94X10
12	081007070	1	O 形圈 P7	O RING P7
13	S02606020	1	油窗	OIL GAUGE WINDOW
14	081014670	1	O 形圈 PW14	O RING PW14
15	SA8164001	1	油线夹组件 U	WICK HOLDER U ASSY
16	SA8166001	1	油线 2X2	WICK
17	062670616	2	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6
18	SA8167001	1	油线夹组件 D	WICK HOLDER D ASSY
19	SA8169001	1	油线 2X2	WICK
20	SA8170001	1	油线挡板	OIL STOPPER PLATE
21	SA8171001	1	油线挡板支架	OIL STOPPER PLATE SUPPORT
22	062671612	2	螺钉 SM3.57-40X16	SCREW PAN SM3.57-40X16
23	101487000	1	油封	OIL SEAL
24	109173121	1	油孔螺钉 SM4.37-40	Oil HOLE CAP SCREW, SM4.37-40
25	108436001	1	油杯 (L=30)	FELT
26	S06844021	1	下轴防油圈配件	OIL REJECTOR ASSY
27	014680432	2	螺钉 SM4.37-40X4	SET SCREW SOCKET SM4.37-40X4
28	145534001	1	调节螺钉 SM4.37-40X19	ADJUSTING SCREW, SM4.37-40X19
29	116794001	1	调节弹簧	SPRING, COMPRESSION
30	107155001	1	油毡	FELT
31	S40017000	1	油线 L=380	WICK L=380
32	S40016001	1	油管 2X25	OIL TUBE 2X25
33	183850101	1	油泵组件	PUMP BODY ASSY
34	S32348001	1	油泵体	PUMP BODY
35	144869102	1	油泵支架	PUMP LEG
36	148849001	1	油泵叶轮	PUMP PROPELLER
37	144874001	2	弹簧板	SPRING
38	062670612	4	螺钉 SM3.57-40X8	SCREW PAN SM3.57-40X8
39	144875001	1	柱塞	PUNGER
40	144876001	1	柱塞弹簧	SPRING, COMPRESSION
41	112467002	1	螺钉 SM6.35X5	SCREW, SM6.35X5
42	144878001	1	回油嘴 B	OIL TUBE JOINT, B
43	144872121	1	油泵滤油盖	PUMP FILTER
44	062680812	3	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
45	S03592120	1	上输油管	OIL TUBE, U
46	S32349021	1	输油管组件 D	OIL TUBE ASSY, D
47	145543021	1	即输管组件	TUBE ASSY
48	SA8172001	1	油管夹	TUBE HOLDER
49	062670616	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6
50	SA8173001	1	油线	WICK
51	SA8174001	1	油管	OIL TUBE
52	145737021	1	滤油毡压簧	FELT SUPPORT
53	146196001	1	油封	OIL STOPPER
54	146253000	2	固定圈	TUBE
55	081004070	1	O 形圈 P4	O RING P4
56	S43669000	1	油线 8 L=320	WICK, 8 L=320
57	S08003000	1	油线 L=380	WICK, L=380
58	S08004021	1	油线夹	WICK SUPPORT
59	S04630000	1	针杆胶水塞	<For-1 & -3> NEEDLE BAR CORK
59	111863001	1	针杆塞	<For-5> NEEDLE BAR CORK

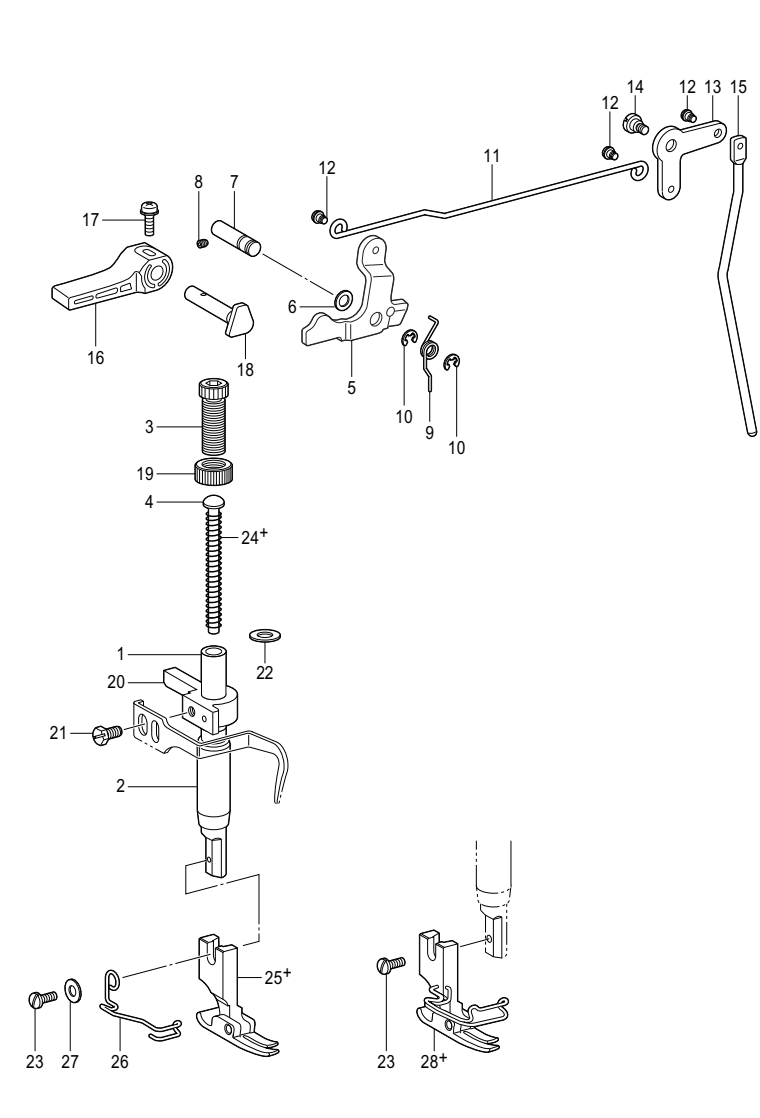
B. 针杆・挑线杆装置 / Needle bar and thread take-up mechanism



SL-1110-101

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA8141001	1	上轴组件	UPPER SHAFT ASSY
2	SA8142001	1	上轴	UPPER SHAFT
3	156641001	1	橡胶垫 7.4	RUBBER CAP 7.4
4	SA8143001	1	挑线杆由柄组件	THREAD TAKE-UP CRANK ASSY
5	014770632	3	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
6	104464001	1	螺钉 SM7.14-28	SCREW, SM7.14-28
7	014771032	1	固定螺钉 SM6.35-40X10	SET SCREW SOCKET SM6.35-40X10
8	SA8145001	1	垫圈	WASHER
9	SA1124001	1	挑线杆支撑轴	THREAD TAKE-UP SUPPORT SHAFT
10	SA1125001	1	挑线杆轴套	SET SCREW COLLAR
11	012400432	2	螺钉 M4X4	SET SCREW SOCKET (FT) M4X4
12	SA2161001	1	垫圈	WASHER
13	048060342	1	挡圈 E6	RETAINING RING E6
14	S32958000	1	油线	WICK
15	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
16	SA8146001	1	上轴轴套 M	UPPER SHAFT BUSH M
17	014760632	1	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
18	146331021	1	上轴右轴套 R	UPPER SHAFT BUSH, R
19	SA8147001	1	紧固组件	SET SCREW COLLAR ASSY
20	147763121	1	上轴紧固	SET SCREW COLLAR
21	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
22	SA8148001	1	针杆上轴套	NEEDLE BAR BUSH U
23	140553102	1	固定螺钉 SM3.18	SET SCREW, SM3.18
24	102630021	1	针杆接头滑块	NEEDLE BAR GUIDE SLIDE BLOCK
25	151594001	1	针杆连接环	NEEDLE BAR THREAD GUIDE
26	100032004	2	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8
27	180018151	1	推板组件	SLIDE PLATE ASSY
28	114561001	1	推板簧	SPRING, PLATE
29	122771051	2	螺钉 SM2.38	SCREW, SM2.38
30	145471129	1	手轮	PULLEY
31	014761030	2	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
32	* Ga.	1	针板	NEEDLE PLATE
33	140004001	1	螺钉 SM3.57-40X7	SCREW, SM3.57-40X7
34	SA2422001	1	螺钉 SM3.57-40X6L	SCREW, SM3.57L
35	SA8436001	1	油毡	FELT
36	SA8017001	1	< 用于 -1 和 -3>	<For-1 & -3> NEEDLE BAR CONNECTING ROD UNIT
37	SA8018001	1	针杆连杆总组件	NEEDLE BAR CONNECTING ROD ASSY
38	SA8149001	1	针杆下轴套	NEEDLE BAR BUSH D
39	S58891001	1	针杆 DB < 用于 DB 针 >	NEEDLE BAR, DB <For DB>
39	S58892001	1	针杆 DP < 用于 DP 针 >	NEEDLE BAR, DP <For DP>
36	SA8023001	1	< 用于 -5>	<For-5> NEEDLE BAR CONNECTING ROD UNIT
37	SA8024001	1	针杆连杆组件	NEEDLE BAR CONNECTING ROD ASSY
38	SA8182001	1	针杆下轴套	NEEDLE BAR BUSH D
39	SA8163001	1	针杆	NEEDLE BAR

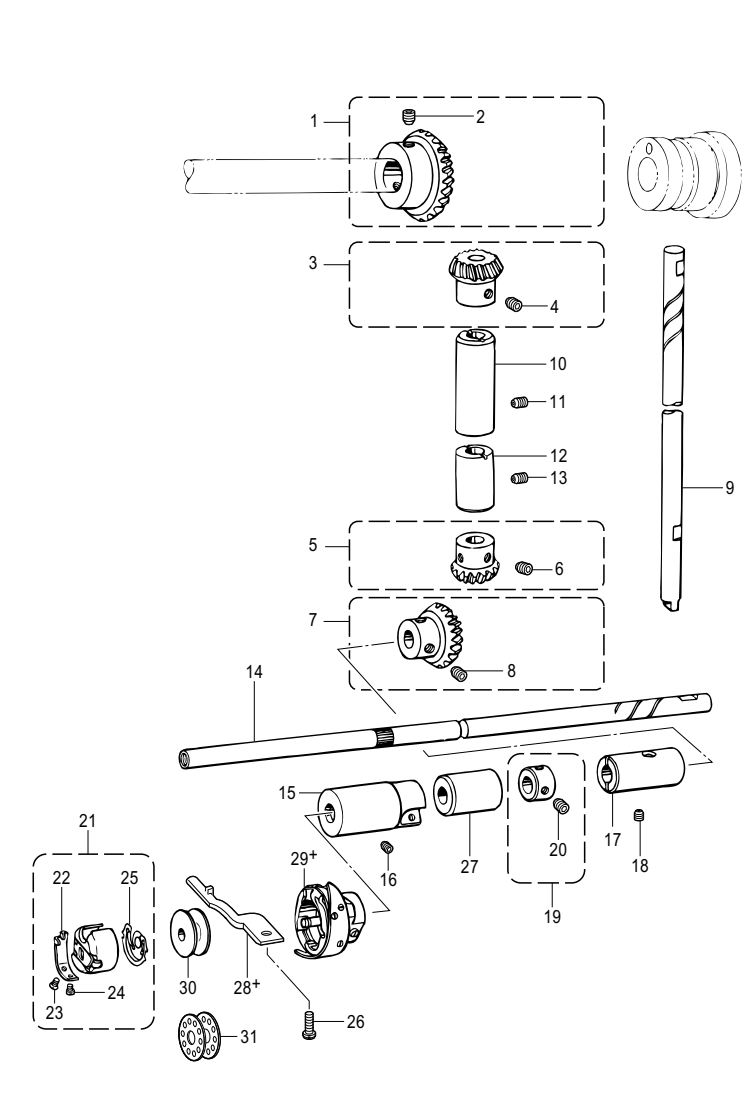
C. 压脚装置 / Presser foot mechanism



SL-1110-201

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	111466121	1	压脚杆	PRESSER BAR
2	SA8151001	1	压脚杆轴套	PRESSER BAR BUSH
3	S31012021	1	调压螺钉	PRESSER ADJUSTING SCREW
4	SA7607001	1	压杆弹簧导向	SPRING GUIDE
5	S01020121	1	膝控提升左杠杆	PRESSER BAR LIFTER LEVER
6	118735021	1	垫圈	WASHER
7	SA8152001	1	膝控提升杆短轴	PRESSER BAR LIFTER SHAFT
8	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
9	SA8153001	1	弹簧	SPRING
10	04804042	2	挡圈 E4	RETAINING RING E4
11	SA8154001	1	膝控连杆	KNEE LIFTER CONNECTING ROD
12	145478101	3	段螺钉 SM4.76	SHOULDER SCREW, SOCKET SM4.76
13	145479022	1	膝控提升杠杆	KNEE LIFTER LEVER
14	145480121	1	螺钉 SM6.35	SHOULDER SCREW, SM6.35
15	S02548021	1	膝控提升连杆	KNEE LIFTER BAR
16	S31006021	1	抬压脚扳手	LIFTING LEVER
17	S39051001	1	螺钉 (带垫圈) M3.5X12	SCREW, PAN (SP W) M3.5X12
18	S31952021	1	压脚杆扳手曲柄	PRESSER BAR LIFTER CRANK
19	S31013021	1	调压锁紧螺母	PRESSER ADJUSTING NUT
20	S00879001	1	压脚杆导架	PRESSER BAR GUIDE BRACKET
21	142403001	1	螺钉 SM5.95-28X10	BOLT, (CP) SM5.95-28X10
22	140407021	1	垫圈	WASHER
23	S13385001	1	螺钉 SM3.57-40X10	SCREW, SM3.57-40X10
24	147514001	1	< 用于 -1>	<For-1> PRESSER BAR SPRING
24	141728001	1	压杆弹簧	<For-3 & -5> PRESSER BAR SPRING
25	* Ga.	1	< 使用螺钉固定护指器 >	<Finger guard screwed type>
26	150394101	1	压脚组件	PRESSER FOOT ASSY
27	025350132	1	护指器 S3.5	FINGER GUARD
28	* Ga.	1	< 护指器一体式 >	<Finger guard integral type>
			压脚组件	PRESSER FOOT ASSY W/F-G

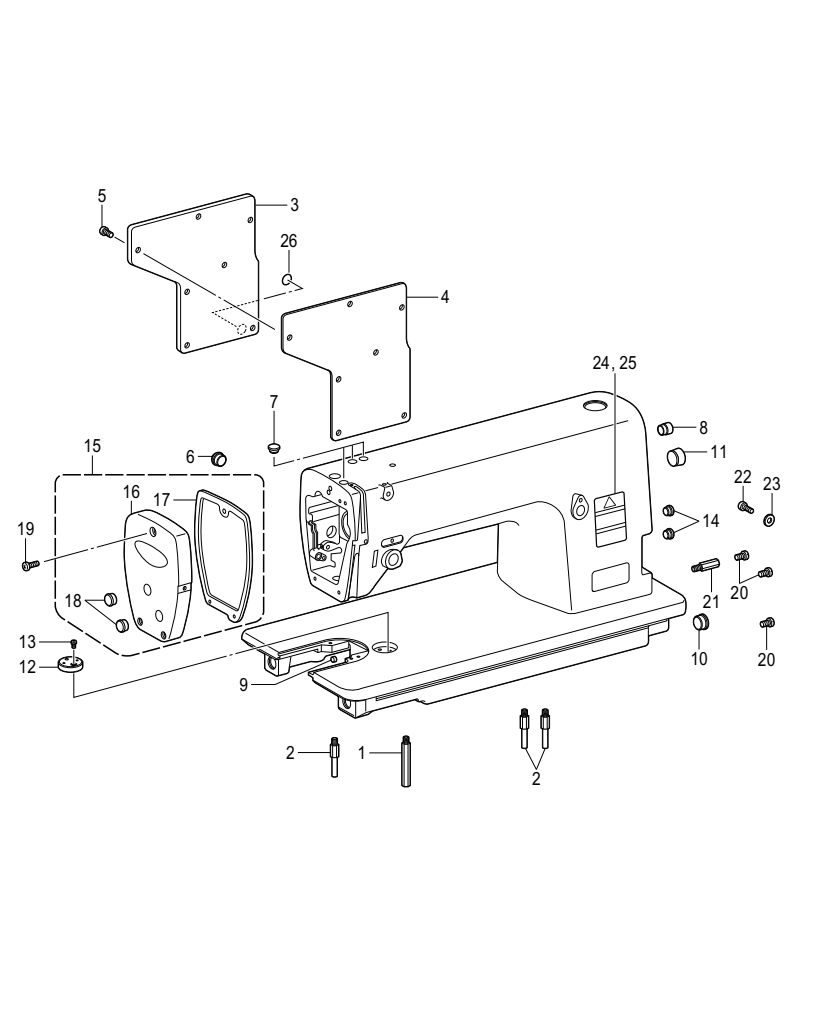
D. 旋梭装置 / Rotary hook mechanism



SL-1110-301

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA8159001	1	上轴伞齿轮组件	UPPER SHAFT BEVEL GEAR ASSY
2	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
3	SA8160001	1	垂直伞齿轮组件 U	VERTICAL BEVEL GEAR ASSY U
4	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
5	SA8161001	1	垂直伞齿轮组件 D	VERTICAL BEVEL GEAR ASSY D
6	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
7	SA8162001	1	下轴伞齿轮组件	LOWER SHAFT BEVEL GEAR ASSY
8	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
9	145516021	1	竖轴	VERTICAL SHAFT
10	142708020	1	竖轴上轴套	VERTICAL SHAFT BUSH, U
11	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
12	S31026020	1	竖轴下轴套	VERTICAL SHAFT BUSH, D
13	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
14	109160021	1	下轴	LOWER SHAFT
15	118761021	1	下轴左轴套	LOWER SHAFT BUSH, L
16	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
17	104520020	1	下轴右轴套	LOWER SHAFT BUSH, R
18	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
19	SA8163001	1	紧固组件	SET SCREW COLLAR ASSY
20	014770632	2	螺钉 SM6.35-40X6	SET SCREW SOCKET SM6.35-40X6
21	S06573001	1	核心套组件	BOBBIN CASE ASSEMBLY
22	183388001	1	旋芯套调整簧片	TENSION SPRING
23	183389001	1	调整螺钉	ADJUSTING SCREW
24	183390001	1	固定螺钉	SET SCREW
25	S06594001	1	空转防止装置	SPRING, ANTI-SPIN
26	107407003	1	螺钉 SM4.37X9	SCREW, SM4.37X9
27	S31027020	1	下轴中轴套	LOWER SHAFT BUSH, M
28	S02602021	1	< 用于 -1 和 -3>	<For-1 & -3> HOOK STOPPER
29	SA1706001	1	旋梭定位钩	ROTARY HOOK BOX ASSY
30	146290021	1	旋梭盒组件	BOBBIN
28	159324021	1	旋梭定位钩	HOOK STOPPER
29	SA1708001	1	旋梭盒组件	ROTARY HOOK BOX ASSY
31	117132001	1	旋梭盒组件	BOBBIN

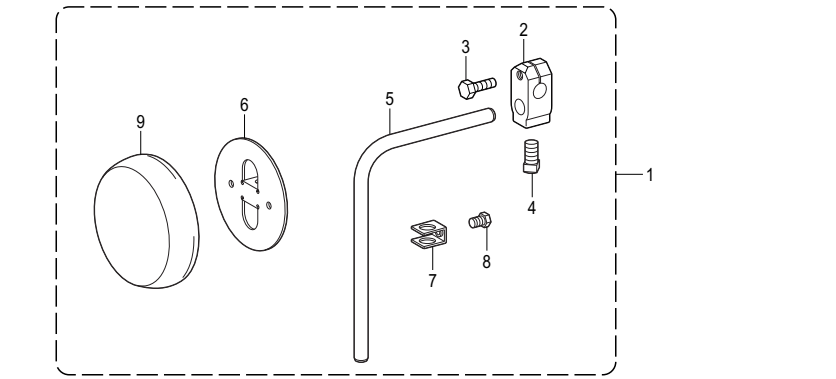
E. 机体部分 / Machine body



SL-1110-050

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	104829121	1	机壳长支撑杆	BED LEG, L
2	104830121	3	机壳短支撑杆	BED LEG, S
3	S39560121	1	后盖板	SIDE PLATE
4	S02605000	1	后盖板垫片	REAR COVER PACKING
5	062681012	7	螺钉 SM4.37-40X10	SCREW PAN SM4.37-40X10
6	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5
7	104450101	3	橡皮塞 8	RUBBER CAP, 8
8	104832001	1	橡皮塞 10.7	RUBBER CAP, 10.7
9	142274101	1	橡皮塞 4.2	RUBBER CAP, 4.2
10	108520001	1	橡皮塞 19.8	RUBBER CAP, 19.8
11	104451101	1	橡皮塞 23.9	RUBBER CAP, 23.9
12	SA8137001	1	定位板	RULER PLATE
13	062670612	1	螺钉 SM3.57-40X6	SCREW PAN SM3.57-40X6
14	104450101	2	橡皮塞 8	RUBBER CAP, 8
15	SA8138001	1	面板组件	FACE PLATE ASSY
16	SA8139001	1	面板	FACE PLATE
17	SA8140001	1	面板垫片	FACE PLATE PACKING
18	104449001	2	橡皮塞 15.5	RUBBER CAP, 15.5
19	062671212	3	螺钉 SM3.57-40X12	SCREW PAN SM3.57-40X12
20	062760812	3	螺钉 SM5.95-28X8	SCREW PAN SM5.95-28X8
21	157969021	1	螺栓	STUD
22	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
23	100645003	1	垫圈	WASHER
24	SA2041001	1	<用于日本以外> 操作注意标签 (中 / 英)	LABEL, CAUTION CHN/ENG
25	SA2040001	1	<用于日本> 操作注意标签 (日 / 英)	LABEL, CAUTION JPN/ENG
26	S37060021	1	接地标记	LABEL, GROUNDING

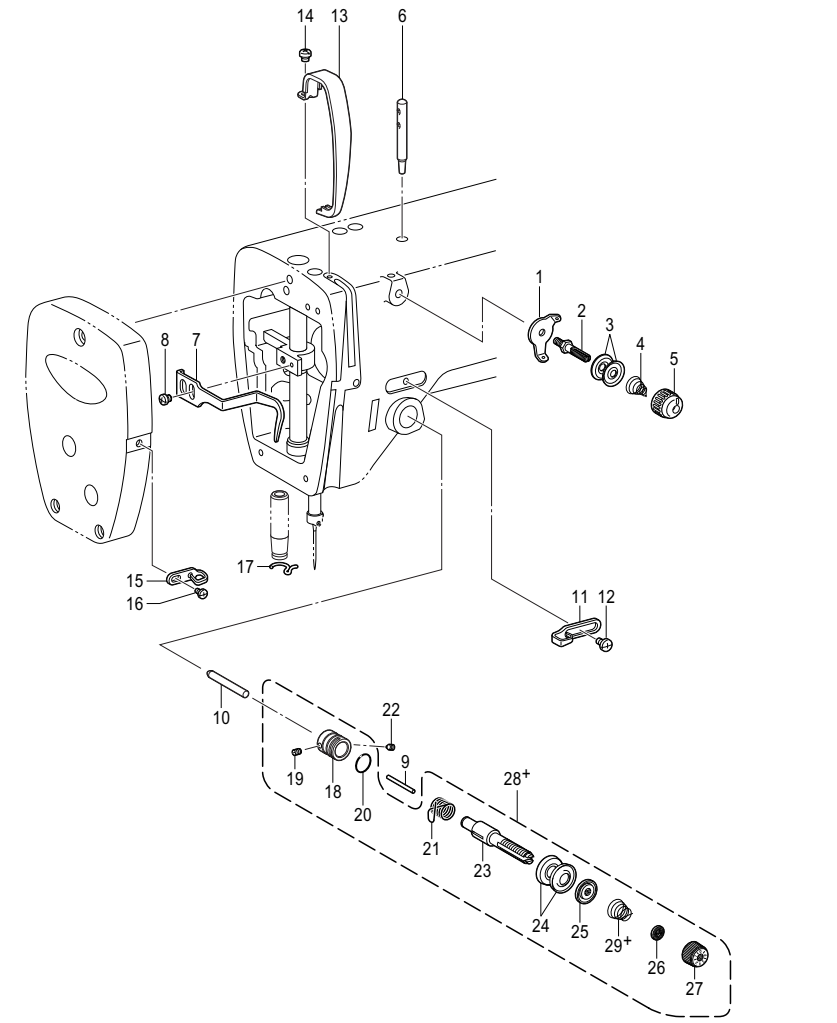
F. 膝控提升装置 / Knee lifter mechanism



SL-1110-203

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	S35821021	1	膝控碰块组件	KNEE LIFTER ASSY
2	146039121	1	碰块弯杆托架	KNEE LIFTER BRACKET
3	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94
4	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20
5	104619022	1	膝控碰块弯杆	KNEE LIFTER BAR
6	S34756021	1	膝控碰块	KNEE LIFTER PLATE
7	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER
8	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8
9	S31885001	1	膝控碰块垫	KNEE LIFTER PLATE COVER

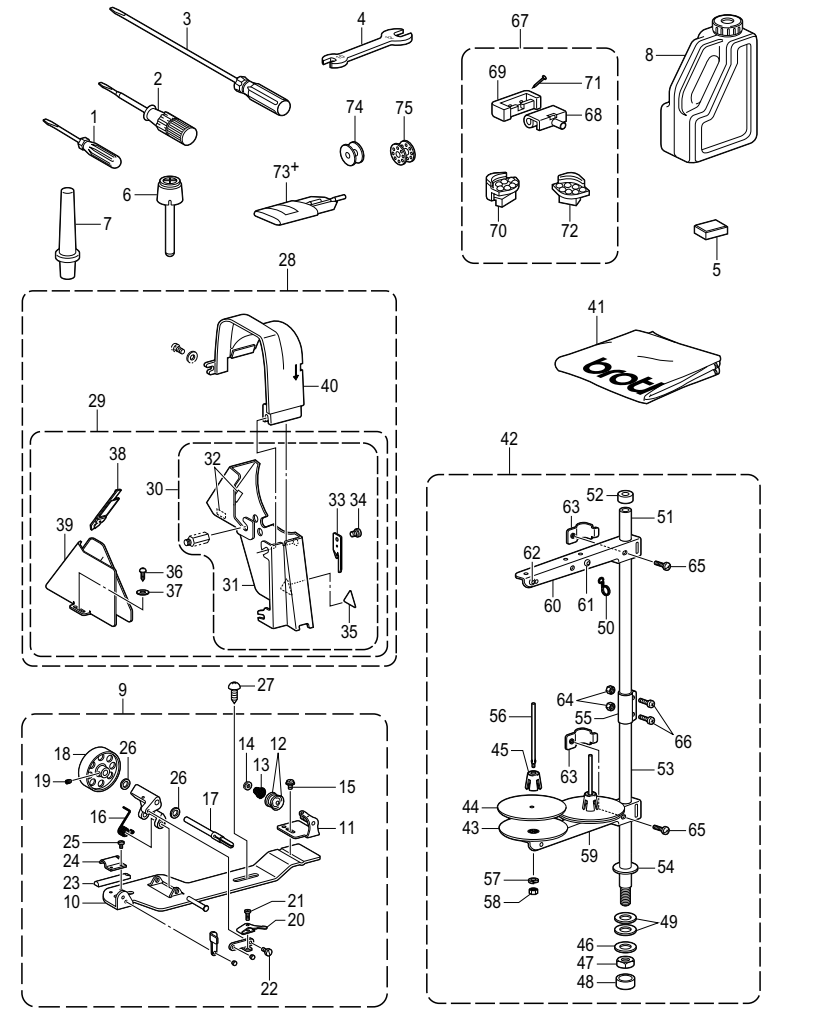
G. 穿线装置 / Threading mechanism



SL-1110-401

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	SA2362001	1	小夹线过线器	THREAD GUIDE
2	S45563001	1	夹线螺栓	THREAD GUIDE TENSION STUD
3	144590401	2	小夹线板	THREAD GUIDE DISC
4	SA2358101	1	小夹线弹簧 B	PRE-TENSION SPRING B
5	SA6167001	1	线调节螺母	THREAD TENSION NUT
6	147557101	1	过线杆	SPOOL PIN
7	SA8177001	1	线导向	THREAD GUIDE P-BAR BRACKET
8	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
9	150551020	1	松线销	TENSION RELEASE PIN
10	SA8178001	1	松线杆	TENSION RELEASE STUD
11	145522101	1	机壳线勾 R	ARM THREAD GUIDE, R
12	S19056001	1	螺钉 SM3.57-40X6	SCREW, BIND SM3.57-40X6
13	S58910001	1	挑线杆罩	THREAD TAKE-UP COVER
14	062680812	1	螺钉 SM4.37-40X8	SCREW PAN SM4.37-40X8
15	S02617001	1	面板线钩	FACE PLATE THREAD GUIDE
16	060670612	1	螺钉 SM3.57-40X6	SCREW BIND SM3.57-40X6
17	100573001	1	针杆线钩	THREAD GUIDE, D
18	S40938001	1	夹线杆托架	THREAD TENSION BRACKET
19	100402004	1	固定螺钉 SM3.57	SET SCREW, SM3.57
20	114294001	1	O 形密封圈	O-RING
21	S02620201	1	挑线弹簧	THREAD TAKE-UP SPRING
22	S55976001	1	固定螺钉 SM5.95	SET SCREW, SM5.95
23	116922001	1	夹线螺母	TENSION STUD
24	145446021	2	夹线盘	DISC, TENSION
25	159805001	1	夹线压盘	TENSION DISC PRESSER
26	S12441001	1	止动垫圈	WASHER
27	S31032001	1	压线螺母	TENSION NUT
28	S55854221	1	<用于 -1 和 -3> 夹线器组件	<For -1 & -3> THREAD TENSION BRACKET ASSY
29	104525101	1	夹线弹簧	THREAD TENSION SPRING
28	S55655221	1	夹线器组件	THREAD TENSION BRACKET ASSY
29	S04632101	1	夹线弹簧	TENSION SPRING

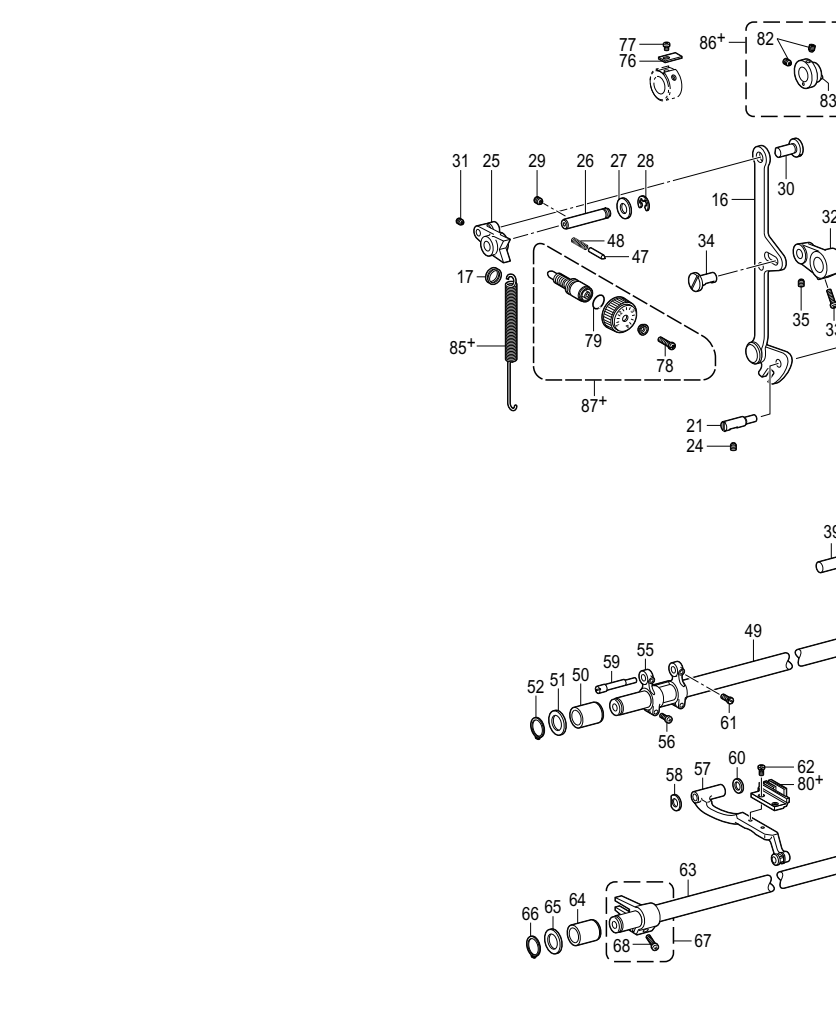
H. 附件 / Accessories



SL-1110-910

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	142443021	1	小起子 1.9X52	SCREW-DRIVER, 1.9X52
2	119837021	1	起子 3.4X70	SCREW-DRIVER, 3.4X70
3	101572101	1	起子 5.5X190	SCREW-DRIVER 5.5X190
4	100887021	1	双头扳手 8X9	WRENCH, 8X9
5	112525020	1	磁块	MAGNET
6	S09634020	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR
7	S06055029	1	机头撑杆 S	HEAD REST, S
8	S35822221	1	油罐	OIL TANK
9	S14420220	1	线轴器组件	BOBBIN WINDER ASSY
10	117964229	1	线轴器底座	B-WINDER BRACKET
11	117965022	1	线轴架组件	BOBBIN WINDER GUIDE BASE ASSY
12	145446023	2	夹线盘	DISC, TENSION
13	100401021	1	夹线弹簧	TENSION SPRING
14	100136021	1	夹线螺母	TENSION NUT
15	149168021	1	螺钉 SM4.37	SCREW, WIF-LENGTH SM4.37
16	S14423021	1	线轴曲柄复位位	SPRING
17	S15133021	1	线轴轴	BOBBIN WINDER SHAFT
18	S14424021	1	线轴轮	BOBBIN WINDER WHEEL
19	151602022	1	螺钉 SM4.37-40X6	SET SCREW, SM4.37
20	100656002	1	满线踏板	BOBBIN PRESSER
21	100657021	1	螺钉 SM3.18-40X14	SCREW, SM3.18-40X14
22	100659021	1	螺钉 SM3.18	SHOULDER SCREW, SM3.18
23	100662021	1	止动块	BOBBIN WINDER WHEEL STOPPER
24	100664021	1	止动块固定钩	WHEEL STOPPER HOLDER
25	S39086021	1	螺钉 SM3.57-40X3.5	SCREW, PAN SM3.57-40X3.5
26	142711021	2	垫圈 VFS 6.5	WASHER, VFS 6.5
27	100666022	2	圆头木螺钉 M5.5X20	WOOD SCREW, ROUND M5.5X20
28	SA8179001	1	皮带罩总组件	BELT COVER UNIT
29	183658629	1	皮带罩组件 A	BELT COVER ASSY A
30	S15172329	1	皮带罩	BELT COVER
31	S14427229	1	皮带罩托架	BELT COVER BRACKET
32	146289001	2	上皮带罩垫 7X12	CUSHION, 7X12
33	S15164001	1	切刀	KNIFE
34	062680512	1	螺钉 SM4.37-40X5	SCREW PAN SM4.37-40X5
35	S36924002	1	警告标记	INJURY MARK
36	100666022	2	圆头木螺钉 M5.5X20	WOOD SCREW, ROUND M5.5X20
37	025750132	2	平垫圈 S SM5.56	WASHER PLAIN S SM5.56
38	S37262021	1	螺钉 SM5.56	BELT COVER D LID, S
39	S14428129	1	皮带罩 D	BELT COVER D
40	SA8180001	1	皮带罩 U	BELT COVER U
41	S35732021	1	机头罩	HEAD COVER
42	S02763602	1	线架组件 2DR	COTTON STAND ASSY 2DR
43	S51283001	2	垫圈	SPOOL STAND BASE
44	150182000	2	线盒软垫	SPOOL MAT
45	SS1262101	1	线轴缓冲垫	CUSHION
46	150206002	1	平垫圈 16	WASHER PLAIN 16
47	SA6629001	1	螺母 M16	NUT M16
48	150174000	1	线架支撑管套	COLUMN CAP
49	S01005000	2	橡皮垫圈	RUBBER WASHER
50	S02747101	1	弹簧	SPRING
51	150172003	1	线架支撑管	COLUMN PIPE
52	150174000	1	线架支撑管套	COLUMN CAP
53	156112003	1	线架接管 D	COLUMN PIPE D
54	150206000	1	平垫圈 16	WASHER PLAIN 16
55	SA6606001	1	线架管接头	COLUMN JOINT
56	150179002	1	线轴 B	SPOOL SHAFT B
57	028050244	2	弹簧垫圈 2-5	WASHER SPRING 2-5
58	021500104	2	螺母 M5	NUT 1 M5
59	SA6607001	1	线轴 2	SPOOL HOLDER 2
60	SA6607001	1	过线架 2	SPOOL HOLDER 2
61	150183000	2	过线管套	THREAD HANGER BASE
62	142990001	2	过线架上过线管	THREAD BUSH
63	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER
64	021500104	2	螺母 M5	NUT 1 M5
65	062061604	2	螺钉 M6X16	SCREW PAN M6X16
66	062501404	2	螺钉 M5X14	SCREW PAN M5X14
67	S30028221	1	铰链螺母	RUBBER HINGE ASSY
68	143826021	1	机头铰链	HEAD HINGE
69	143910029	2	机头铰链套	RUBBER CUSHION
70	S55367201	2	机头防震垫块	HEAD CUSHION
71	109714020	4	钉	NAIL
72	S55367202	2	机头防震垫块	HEAD CUSHION
73	SA8256011	1	<DB X 1> 机针组 (2 枚) #11	<DB X 1> NEEDLE 2PIECE ASSY #11
74	SA8256014	1	机针组 (2 枚) #14	NEEDLE 2PIECE ASSY #14
73	SA8256022	1	机针组 (2 枚) #22	NEEDLE 2PIECE ASSY #22
73	SA8257011	1	机针组 (2 枚) #11	<DP X 5> NEEDLE 2PIECE ASSY #11
73	SA8257014	1	机针组 (2 枚) #14	NEEDLE 2PIECE ASSY #14
74	146290021	1	<用于 -1 和 -3> 机芯	<For -1 & -3> BOBBIN
75	117132001	1	<用于 -5> 机芯	<For -5> BOBBIN

J. 送料装置 / Feed mechanism



SL-1110-202

参照号	零部件序号	数量	零部件名称	NAME OF PARTS
1	156949021	1	送布连杆	LEVEL FEED CONNECTING ROD
2	156949021	1	送布连杆挡圈	HOLDER
3	108990002	2	螺钉 SM3.57	SCREW, FLAT SM3.57
4	S05898121	1	针距调节组件	LEVEL FEED REGULATOR ASSY
5	156950220	1	针距调节器	LEVEL FEED REGULATOR
6	156951021	2	曲柄连杆短销	FEED LINK STUD
7	014680632	2	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
8	156952021	1	曲柄短连杆组件	FEED ROCKER LINK ASSY
9	156954021	1	曲柄长连杆组件	FEED ROCKER ARM LINK ASSY
10	156956021	1	曲柄长连杆销	LINK SHAFT
11	144458001	1	螺钉 SM3.57-40X4.5	SET SCREW, SM3.57-40X4.5
12	156957120	1	送布曲柄	FEED ROCKER ARM
13	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14
14	156958021	1	送布曲柄销	FEED ROCK ARM SHAFT
15	014680632	1	螺钉 SM4.37-40X6	SET SCREW SOCKET SM4.37-40X6
16	S40027021	1	针距连杆组件	F-REGULATOR CONNECT. ROD ASSY
17	S04228001	1	针距座拉簧环	SPRING HOOK
18	156966121	1	偏心销	PIN
19	048060342	1	挡圈 E6	RETAINING RING E6
20	120990001	1	螺钉 SM4.37-40X8	SET SCREW, (CP) SM4.37-40X8
21	156967121	1	针距调节轴 L	FEED REGULATOR SHAFT, L
22	118734021	1	针距调节器短轴	FEED REGULATOR SHAFT
23	01735021	1	垫圈	WASHER
24	014760632	2	螺钉 SM5.95-28X6	SET SCREW SOCKET SM5.95-28X6
25	156969121	1	针距座	FEED REGULATOR
26	156970021	1	针距座铰链轴	FEED REGULATOR SHAFT
27	S02566021	1	垫圈	WASHER
28	048070342	1	挡圈 E7	RETAINING RING E7
29	014761030	1	螺钉 SM5.95-28X10	SET SCREW SOCKET SM5.95-28X10
30	151308121	1	连杆轴 12.5	STUD, 12.5
31	S47254001	1	固定螺钉 SM4.37-40X4	SET SCREW, SOCKET (CP) SM4.37
32	S40029120	1	曲柄	LEVER
33	062711412	1	螺钉 SM4.76-32X14	SCREW PAN SM4.76-32X14
34	151308121	1	连杆轴 12.5	STUD, 12.5